



Southeast Region

PROCESSING CAPABILITIES

Stretcher Leveling	BUTECH STRETCHER LEVELER • 12GA to 1/2" x 72" • .097 to .500
Cutting-to-Length	RED BUD CUT-TO-LENGTH LEVELING LINE • .024" - .085" x 72" at 60,000 PSI • Stainless and aluminum processing with in-line PVC application and paper interleave
Slitting	STAMCO SLITTER WITH 60" STRAND EXTENSIONER • .019" - .250" thick • 24" - 73" entry • 1" - 72" exit
Stamping	600-TON VERNON STAMPING PRESS 204" x 108" bed • 72" COE feedline 660-TON STAMTEC STAMPING PRESS 180" x 102" bed • 72" COE feedline
Laser Cutting Max thickness of 1" carbon steel	8 TRAY TOWER AUTOMATION • Mitsubishi EX 4020 4.5kw CO2 Laser 80" x 160" bed • Mitsubishi RX-F80 4020 8kw Fiber Optic Laser 80" x 160" bed • (2) Mitsubishi GX-F100 3015 10kw Fiber Optic Laser 60" x 120" bed STANDALONE 2 TRAY LOAD • Eagle Inspire 4020 20k Fiber Optic Laser 80" x 160" bed
Plasma Cutting	• Messer Cutting System Combination Plasma/Oxy 20' x 35' bed (6) Alpha Oxy Torches (2) HPR-260XD Straight Plasma Torch (4) HPR-260XD Infinite Rotation Bevel Torch, 45 deg. max.
Forming	• (2) Cincinnati Press Brakes MaxForm 350 Tons 12' bed (1) 6-Axis back gauge with interchangeable fingers (1) 2-Axis block back gauge • Mitsubishi Press Brake 160-ton, 10' bed
Roll Forming	• Davi 4 pinch roller 10 foot rolls with cylinder support
Machining	• HAAS VF7, CAT 40, 24 Tool ATC 28" x 84" bed • HAAS VF10, CAT 50, 30 Tool ATC 28" x 120" bed
Blasting	• Wheelabrator Parts Blaster 5' wide
Projection Welding	• Standard Resistance Welder 150 kva Projection Welder
Welding	• Lincoln Power Mig 255C Welder • Miller Deltaweld 452 Welder • (2) XHS-CM 1,000 kg H-Frame positioner, Lincoln R450 with Fanuc ARC Mate 120ID Robotic Arm • Payload 2200 lbs. Envelope 2000 x 1300 x 1000 mm
Flattening	• Phoenix 40 Ton Flattener 42" x 126" bed

PRODUCTS

- Hot Rolled Carbon Coil, Sheet & Plate
- Hot Rolled P&O Coil & Sheet
- Cold Rolled Carbon Coil & Sheet
- Coated Coil & Sheet
- Stainless Steel Coil & Sheet
- Aluminum Coil & Sheet

Action Stainless | Berlin Metals | Central Tube & Bar | Chicago Tube & Iron
Integrity Stainless | McCullough Industries | Metal-Fab | MetalWorks | Shaw Stainless & Alloy

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