



Minneapolis, MN

13100 Fifteenth Avenue North
Plymouth, MN 55441

PLATE PROCESSING CAPABILITIES

Laser Cutting

(2) MITSUBISHI 4020RX-45CF-R LASERS

- Dual 78" x 157" 4500 Watt CO2 Laser Cutting System
- Cuts steel up to 1" thick

OxyFuel Systems

ALLTRA 12 TORCH

- 240" x 480" cutting table; .1875 - 10" thick

Plasma Tables

(2) ALLTRA 2 TORCH HI DEF

- 144" x 520" and 240" x 756"; Thickness to 1.25"
- Hypotherm HPR400

Machining

(3) HAAS GR 712

- 72" x 144"
- HAAS VF3YT
- 25" x 40"
- Midaco Pallet Changer

HAAS VF5/50

- 26" x 50"
- Midaco Pallet Changer

HAAS VF8/50

- 40" x 64"
- Midaco Pallet Changer

HAAS VF11/50

- 120" x 40"
- Midaco Pallet Changer

*All machines have probing capability with data collection

Finishing

WHEELABRATOR 6 WHEEL HORIZONTAL SHOTBLASTING MACHINE

- 3" x 10' x 45'
- Dedicated twin gantry crane system

Inspection

KEYENCE INSPECTION MACHINE

PRODUCTS & SERVICES

- Hot Rolled Carbon Plate
- Plasma & Oxyfuel Burned Parts
- Armor & Ultra High Strength Plate
- Machining
- Laser Cut Parts
- Stock & Hold for JIT Deliveries

Action Stainless | Berlin Metals | Central Tube & Bar | Chicago Tube & Iron
Integrity Stainless | McCullough Industries | Metal-Fab | MetalWorks | Shaw Stainless & Alloy



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