



Products & Processing Capabilities

**Location in San Antonio, Texas is a Sales Office*

Dallas, TX	Houston, TX	Springdale, AR	Rock Hill, SC	Kansas City, MO
44,480 sq. ft.	30,240 sq. ft.	12,200 sq. ft.	45,075 sq. ft.	11,300 sq. ft.
PROCESSING				
<ul style="list-style-type: none"> Plasma Burning Saw Cutting Water Jet Cutting Laser Cutting <p>SPECS: HE&M Saw H130HA-DC-C - 1/8-20" D/A (tolerance .0625 1/16") HE&M Saw H90A 1/8" - 12" D/A (tolerance .0625 1/16") HE&M Saw H120 LA 1/8" - 16" D/A (tolerance .0625 1/16") Hypertherm Plasma HPR 400D - Burn up to 2" x 108" x 240" Vacuum Lifter - 13,500 lbs. max lifting capability Omni Crane System - 10,000 lbs. capability Forklifts <ul style="list-style-type: none"> 3 - 5,000 lbs. capability 3 - 10,000 lbs. capability </p>	<ul style="list-style-type: none"> Plasma Burning Saw Cutting Water Jet Cutting Laser Cutting <p>SPECS: LVD Laser(s): <ul style="list-style-type: none"> Lynx 4 KW cutting range 24 GA - 1/2" SS Axel 4 KW cutting range 24 GA - 1/2" SS Plasma Cutting <ul style="list-style-type: none"> HPR400 with Burny 10 controls Cutting up to 2" SS Flow Mach 3 Water Jet <ul style="list-style-type: none"> Capable of cutting up to 5" SS Close tolerance / precision cutting, with a 5-axis cutting head Saw Cutting <ul style="list-style-type: none"> H-130HA-DC (17" diameter capacity) </p>	<ul style="list-style-type: none"> Saw Cutting Laser Cutting <p>SPECS: LVD Laser(s): <ul style="list-style-type: none"> Lynx 4 KW cutting range 24 GA - 1/2" SS Axel 4 KW cutting range 24 GA - 1/2" SS Plasma Cutting <ul style="list-style-type: none"> HPR400 with Burny 10 controls Cutting up to 2" SS Flow Mach 3 Water Jet <ul style="list-style-type: none"> Capable of cutting up to 5" SS Close tolerance / precision cutting, with a 5-Axis cutting head Saw Cutting <ul style="list-style-type: none"> H-120A (14" diameter capacity) H-105A (14" diameter capacity) </p>	<ul style="list-style-type: none"> Centerless Grinding <p>SPECS: Centerless Grinding <ul style="list-style-type: none"> Diameter: .250" thru 10" Metric sizes Lengths: 36" thru 288" Diameter tolerances up to .0005" Surface finishes: Up to 5 RMS .13 RA Pump Shaft Tolerance (PSQ) Straightness up to .0005" per FT EQUIPMENT: <ul style="list-style-type: none"> 3 - #2 Grinders - 1/8" thru 1.75" diameters 3 - #3 Grinders - 2" thru 10" diameters </p>	<ul style="list-style-type: none"> Saw Cutting Plate Shearing Sheet Shearing <p>SPECS: LVD Laser(s): <ul style="list-style-type: none"> Lynx 4 KW cutting range 24 GA - 1/2" SS Axel 4 KW cutting range 24 GA - 1/2" SS Plasma Cutting <ul style="list-style-type: none"> HPR400 with Burny 10 controls Cutting up to 2" SS Flow Mach 3 Water Jet <ul style="list-style-type: none"> Capable of cutting up to 5" SS Close tolerance / precision cutting, with a 5-Axis cutting head Saw Cutting <ul style="list-style-type: none"> Cyclone (14" diameter capacity, miter cut 45 degrees) H-90A (12" diameter capacity) </p>
PRODUCTS				
<p>STAINLESS STEEL</p> <ul style="list-style-type: none"> Sheet Bar Plate Tubing Angle Pipe <p>ALUMINUM</p> <ul style="list-style-type: none"> Sheet Plate Structural 	<p>STAINLESS STEEL</p> <ul style="list-style-type: none"> Sheet Bar Plate Tubing Angle Pipe <p>ALUMINUM</p> <ul style="list-style-type: none"> Sheet Plate Structural 	<p>STAINLESS STEEL</p> <ul style="list-style-type: none"> Sheet Bar Plate Tubing Angle Pipe <p>ALUMINUM</p> <ul style="list-style-type: none"> Sheet Plate Structural 	<p>STAINLESS STEEL</p> <ul style="list-style-type: none"> Round Bar Grinding – Toll Process Only 	<p>STAINLESS STEEL</p> <ul style="list-style-type: none"> Sheet Bar Plate Tubing Angle Pipe <p>ALUMINUM</p> <ul style="list-style-type: none"> Sheet Plate Structural