



# LAKES PRECISION<sup>INC.</sup>

*Your Global Source for Wire Processing Perishable Tooling*

## KODERA MACHINE SERIES

**THIS SECTION CONTAINS BLADES FOR THE FOLLOWING MACHINE SERIES:**

- C-300
- C-350
- C-351 / C-371
- C-353
- C-353 / C-373 / C-375
- C-355
- C-355 / C-375
- Komax / Koderia Interchangeable Chart
- C-377
- C-511 HX
- C-391

**Your Global Source for Wire Processing Perishable Tooling**

[www.lakesprecision.com](http://www.lakesprecision.com)

Some Komax and Kodera machines can use the same blades. This is a reference list that shows which machines are compatible. If you have additional questions, please contact Lakes Precision, Inc.

Example: The Komax 33 & Kodera C-300 machines can use the same blades.

KOMAX MACHINES	KODERA MACHINES
KX 33	C-300
KX 34 KAPPA 210 KAPPA 220 KAPPA 225	C-351 C-371
KX 35	C-350 C-370 C-450 C-451 C-550 C-551
KX 36	C-352 C-353 C-355 C-373 C-375

# KODERA C-300 MACHINE SERIES

UNIVERSAL CUT / STRIP BLADES CLASS: UN-V

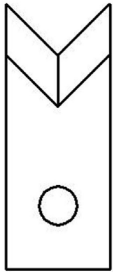
## UNIVERSAL CUT / STRIP BLADES

The sharp edge is ground at an angle that results in a “V” opening of exactly 90 degrees.

Characteristics: 90 degree angle is widely accepted as the best entry angle to use for processing a wide range of wire sizes using the same blade setup. Most of the time, this class of blade incorporates a sharp edge ground to a very small or non-existing radius. It works sufficiently for most of standard wall insulation but is marginal for thin wall, cross-linked PVC, very rubbery insulations, woven fiber or thin-walled multi-conductors.

ONE 122603-1 & ONE 122603-2 EQUALS A BLADE PAIR ( 5-122603 )

- TC Coating Available -



122603-1  
UPPER BLADE



122603-2  
LOWER BLADE

ITEM NUMBER	MARK	DESCRIPTION
122603-1	-----	UPPER CUT / STRIP
122603-2	-----	LOWER CUT / STRIP
5-122603	03-003-B0	BLADE SET

# KODERA C-300 MACHINE SERIES

TANGENT RADIUS “V” CUT / STRIP BLADES CLASS: TA-V

## TANGENT RADIUS “V” CUT / STRIP BLADES

The sharp edge is ground to an arc whose radius approximates awg wire size. The entry angle lines meet the arc at a tangent point. This type of blade, when closed, presents a diamond shaped edge profile.

**Advantages:** By adjusting cutter head shut height, ( if insulation material and wall thickness allow ), you can process adjacent wire extrusions.

**Disadvantages:** Inadequate for processing thin wall and/or hard insulations such as cross-link or fiberglass jackets.

- TC Coating Available -



123391-XX

DIA MM SIZE	ITEM NUMBER	DESCRIPTION
0.5	123391-0.5S	SHORT BLADE
0.5	123391-0.5L	LONG BLADE
1.0	123391-1.0S	SHORT BLADE
1.0	123391-1.0L	LONG BLADE
1.5	123391-1.5S	SHORT BLADE
1.5	123391-1.5L	LONG BLADE

DIA MM SIZE	ITEM NUMBER	DESCRIPTION
2.0	123391-2.0S	SHORT BLADE
2.0	123391-2.0L	LONG BLADE
2.5	123391-2.5S	SHORT BLADE
2.5	123391-2.5L	LONG BLADE
3.0	123391-2.5S	SHORT BLADE
3.0	123391-2.5L	LONG BLADE

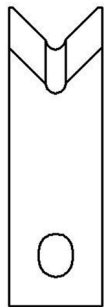
### TRU-RADIUS STRIP BLADE

The sharp edge is ground to a half circle whose radius approximates awg wire size. The entry angle lines intersect the half circle at the quadrant points. This type of blade, when closed, presents a true circle profile.

**Advantages:** This type of blade is excellent for precise and clean jacket removal because it combines the scissor-like shearing action of the by-pass blade with the exact hole profile matching a conductor gauge. Excellent for thin wall cross-link PVC and most rubbery or elastic insulations ( thin or thick wall ).

**Disadvantages:** Shut height cannot be modified to process adjacent wire sizes. Off center wire condition has to be considered when choosing blade size.

- TC Coating Available -



122607

ITEM NUMBER	MARK	DESCRIPTION
122607-23	0.4	TR-V STRIP
122607-24	0.5	TR-V STRIP
122607-25	0.6	TR-V STRIP
122607-1	0.7	TR-V STRIP
122607-2	0.8	TR-V STRIP
122607-3	0.9	TR-V STRIP
122607-4	1.0	TR-V STRIP
122607-5	1.1	TR-V STRIP
122607-6	1.2	TR-V STRIP
122607-7	1.3	TR-V STRIP
122607-8	1.4	TR-V STRIP
122607-9	1.5	TR-V STRIP
122607-10	1.6	TR-V STRIP
122607-11	1.7	TR-V STRIP

ITEM NUMBER	MARK	DESCRIPTION
122607-12	1.8	TR-V STRIP
122607-13	1.9	TR-V STRIP
122607-14	2.0	TR-V STRIP
122607-15	2.1	TR-V STRIP
122607-16	2.2	TR-V STRIP
122607-17	2.3	TR-V STRIP
122607-18	2.4	TR-V STRIP
122607-19	2.5	TR-V STRIP
122607-26	2.55	TR-V STRIP
122607-20	2.6	TR-V STRIP
122607-21	2.7	TR-V STRIP
122607-22	2.8	TR-V STRIP
122607-29	2.9	TR-V STRIP
122607-28	3.2	TR-V STRIP
122607-27	3.6	TR-V STRIP

# KODERA C-350 MACHINE SERIES

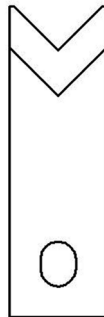
UNIVERSAL CUT / STRIP BLADES CLASS: UN-V

## UNIVERSAL CUT / STRIP BLADES

The sharp edge is ground at an angle that results in a “V” opening of exactly 90 degrees.

Characteristics: 90 degree angle is widely accepted as the best entry angle to use for processing a wide range of wire sizes using the same blade setup. Most of the time, this class of blade incorporates a sharp edge ground to a very small or non-existing radius. It works sufficiently for most of standard wall insulation but is marginal for thin wall, cross-linked PVC, very rubbery insulations, woven fiber or thin-walled multi-conductors.

- TC Coating Available -



122605

ITEM NUMBER	MARK	DESCRIPTION
122605	07-312-B0	UN-V CUT / STRIP

# KODERA C-351 / C-371 MACHINE SERIES

UNIVERSAL CUT / STRIP BLADES CLASS: UN-V

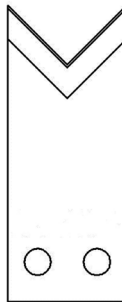


## UNIVERSAL CUT / STRIP BLADES

The sharp edge is ground at an angle that results in a “V” opening of exactly 90 degrees.

Characteristics: 90 degree angle is widely accepted as the best entry angle to use for processing a wide range of wire sizes using the same blade setup. Most of the time, this class of blade incorporates a sharp edge ground to a very small or non-existing radius. It works sufficiently for most of standard wall insulation but is marginal for thin wall, cross-linked PVC, very rubbery insulations, woven fiber or thin-walled multi-conductors.

- TC Coating Available -



122604

ITEM NUMBER	MARK	DESCRIPTION
122604	07-015-C0	UN-V CUT / STRIP

# KODERA C-353 MACHINE SERIES

## SPECIAL APPLICATION BLADES



### SPECIAL APPLICATION BLADES

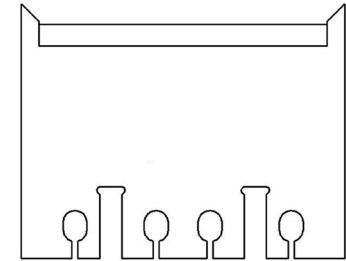
Lakes Precision, Inc. also provides blades for special applications.

An example is shown here.

For blades to meet your specific application, please contact Lakes Precision, Inc.

*- TC Coating Available / Wire Samples Required -*

ITEM NUMBER	MARK	DESCRIPTION
123252-1	-----	CL-A RIBBON STRIP BLADE



123252

### SPECIAL APPLICATION BLADES

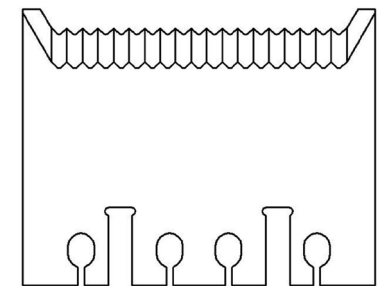
Lakes Precision, Inc. also provides blades for special applications.

An example is shown here.

For blades to meet your specific application, please contact Lakes Precision, Inc.

*- TC Coating Available / Wire Samples Required -*

ITEM NUMBER	MARK	DESCRIPTION
123253-3	1.0	TA-V / UNI-V STRIP
123253-4	1.27	TA-V / UNI-V STRIP
123253-6	1.30	TA-V / UNI-V STRIP
123253-1	2.0	TA-V / UNI-V STRIP
123253-2	2.5	TA-V / UNI-V STRIP
123253-5	2.54	TA-V / UNI-V STRIP



123253



### TRU-RADIUS CUT / STRIP BLADES

- FOR MORE INFORMATION ON THESE BLADES, PLEASE CONTACT LAKES PRECISION, INC.

- TC Coating Available -



**123308-XX**

DIA MM SIZE	ITEM NUMBER	MARK	DESCRIPTION
3.4	123308-1	-----	2V-135-245S TR-V
3.4	123308-2	-----	2V-135-245L TR-V

# KODERA C-355 MACHINE SERIES

UNIVERSAL CUT / STRIP BLADES CLASS: UN-V

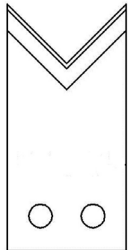
## UNIVERSAL CUT / STRIP BLADES

The sharp edge is ground at an angle that results in a “V” opening of exactly 90 degrees.

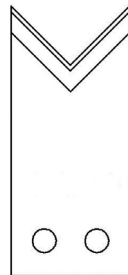
Characteristics: 90 degree angle is widely accepted as the best entry angle to use for processing a wide range of wire sizes using the same blade setup. Most of the time, this class of blade incorporates a sharp edge ground to a very small or non-existing radius. It works sufficiently for most of standard wall insulation but is marginal for thin wall, cross-linked PVC, very rubbery insulations, woven fiber or thin-walled multi-conductors.

ONE 122606-1 & ONE 122606-2 EQUALS A BLADE PAIR ( 5-122606 )

- TC Coating Available -



122606-1  
UPPER BLADE



122606-2  
LOWER BLADE

5-122606  
BLADE SET

ITEM NUMBER	MARK	DESCRIPTION
122606-1	-----	UPPER CUT / STRIP
122606-2	-----	LOWER CUT / STRIP
5-122606	-----	BLADE SET

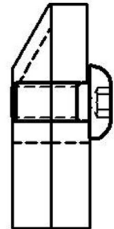
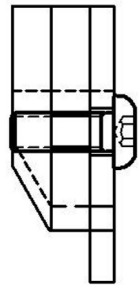
# KODERA C-355 / C-375 MACHINE SERIES

COLLINEAR BUTT-STYLE STRIP BLADES CLASS: CL-R

ITEM NUMBER	DESCRIPTION
5-123281-XX	STRIP BLADE ASSY WITH GUIDE AND STOP

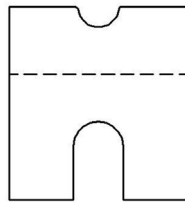
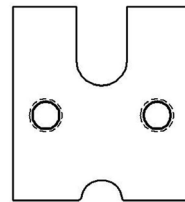
STRIP BLADE ASSEMBLY WITH GUIDE AND STOP CONSISTS OF:

- |       |                      |        |                 |
|-------|----------------------|--------|-----------------|
| 1 PC. | 123277-XX UPPER STOP | 1 PC.  | 123279-XX GUIDE |
| 1 PC. | 123278-XX LOWER STOP | 1 PAIR | 123280-XX STRIP |

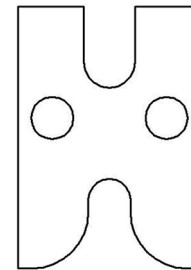


5-123281-XX

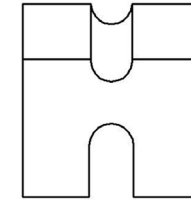
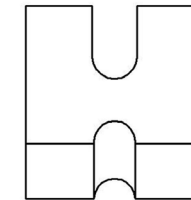
123277-XX  
UPPER STOP



123278-XX  
LOWER STOP



123279-XX  
GUIDE



123280-XX  
LOWER STOP 1 PAIR

FOR MORE INFORMATION ON THESE BLADES OR SPECIFIC SIZES,  
PLEASE CONTACT LAKES PRECISION, INC.

- THREE LAKES, WI ( 715 ) 546-3070 • CONTACT LAKES PRECISION • EL PASO, TX ( 915 ) 856-6606 •
- EMAIL: [BLADES@LAKESPRECISION.COM](mailto:BLADES@LAKESPRECISION.COM) •

# KODERA C-377 MACHINE SERIES

TRU-RADIUS “V” STRIP BLADES CLASS: TR-V



## TRU-RADIUS “V” STRIP BLADE

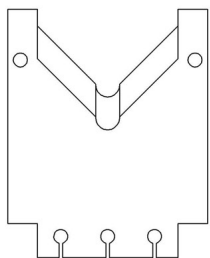
The sharp edge is ground to a half circle whose radius approximates awg wire size. The entry angle lines intersect the half circle at the quadrant points. This type of blade, when closed, presents a true circle profile.

**Advantages:** This type of blade is excellent for precise and clean jacket removal because it combines the scissor-like shearing action of the by-pass blade with the exact hole profile matching a conductor gauge. Excellent for thin wall cross-link PVC and most rubbery or elastic insulations ( thin or thick wall ).

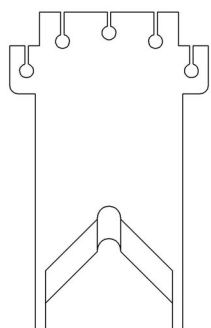
**Disadvantages:** Shut height cannot be modified to process adjacent wire sizes. Off center wire condition has to be considered when choosing blade size.

ONE 122933-XX & ONE 122934-XX EQUALS A BLADE SET ( 5-122935 )

- TC Coating Available -



122933-XX  
UPPER BLADE



122934-XX  
LOWER BLADE

DIAMM SIZE	ITEM NUMBER	DESCRIPTION
1.98	122933-078	UPPER BLADE
1.98	122934-078	LOWER BLADE
3.18	122933-125	UPPER BLADE
3.18	122934-125	LOWER BLADE
3.30	122933-130	UPPER BLADE
3.30	122934-130	LOWER BLADE
3.80	122933-150	UPPER BLADE
3.80	122934-150	LOWER BLADE
4.06	122933-160	UPPER BLADE
4.06	122934-160	LOWER BLADE
4.32	122933-170	UPPER BLADE
4.32	122934-170	LOWER BLADE

DIAMM SIZE	ITEM NUMBER	DESCRIPTION
4.83	122933-190	UPPER BLADE
4.83	122934-190	LOWER BLADE
5.28	122933-208	UPPER BLADE
5.28	122934-208	LOWER BLADE
5.33	122933-210	UPPER BLADE
5.33	122934-210	LOWER BLADE
5.59	122933-220	UPPER BLADE
5.59	122934-220	LOWER BLADE
5.99	122933-236	UPPER BLADE
5.99	122934-236	LOWER BLADE
6.22	122933-245	UPPER BLADE
6.22	122934-245	LOWER BLADE
6.60	122933-260	UPPER BLADE
6.60	122934-260	LOWER BLADE

DIAMM SIZE	ITEM NUMBER	DESCRIPTION
6.86	122933-270	UPPER BLADE
6.86	122934-270	LOWER BLADE
7.19	122933-283	UPPER BLADE
7.19	122934-283	LOWER BLADE
7.37	122933-290	UPPER BLADE
7.37	122934-290	LOWER BLADE
7.49	122933-295	UPPER BLADE
7.49	122934-295	LOWER BLADE
7.62	122933-300	UPPER BLADE
7.62	122934-300	LOWER BLADE
8.13	122933-320	UPPER BLADE
8.13	122934-320	LOWER BLADE
8.64	122933-340	UPPER BLADE
8.64	122934-340	LOWER BLADE

5-122935  
BLADE SET

• THREE LAKES, WI ( 715 ) 546-3070 • CONTACT LAKES PRECISION • EL PASO, TX ( 915 ) 856-6606 •

• EMAIL: [BLADES@LAKESPRECISION.COM](mailto:BLADES@LAKESPRECISION.COM) •

# KODERA C-377 MACHINE SERIES

TANGENT RADIUS “V” STRIP BLADES CLASS: TA-V



## TANGENT RADIUS “V” STRIP BLADES

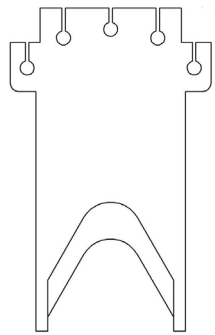
The sharp edge is ground to an arc whose radius approximates awg wire size. The entry angle lines meet the arc at a tangent point. This type of blade, when closed, presents a diamond shaped edge profile.

**Advantages:** By adjusting cutter head shut height, ( if insulation material and wall thickness allow ), you can process adjacent wire extrusions.

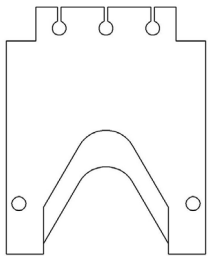
**Disadvantages:** Inadequate for processing thin wall and/or hard insulations such as cross-link or fiberglass jackets.

One 122988-XX & One 122989-XX = Blade Set ( 5-122992-XX )

- TC Coating Available -



122988-XX  
LOWER BLADE



122989-XX  
UPPER BLADE

ITEM NUMBER	DIA MM SIZE	DESCRIPTION
122988-66	2.0	LOWER BLADE
122989-66	2.0	UPPER BLADE
122988-67	2.1	LOWER BLADE
122989-67	2.1	UPPER BLADE
122988-13	2.2	LOWER BLADE
122989-13	2.2	UPPER BLADE
122988-68	2.3	LOWER BLADE
122989-68	2.3	UPPER BLADE
122988-69	2.4	LOWER BLADE
122989-69	2.4	UPPER BLADE
122988-70	2.5	LOWER BLADE
122989-70	2.5	UPPER BLADE

ITEM NUMBER	DIA MM SIZE	DESCRIPTION
122988-14	2.6	LOWER BLADE
122989-14	2.6	UPPER BLADE
122988-71	2.7	LOWER BLADE
122989-71	2.7	UPPER BLADE
122988-72	2.8	LOWER BLADE
122989-72	2.8	UPPER BLADE
122988-73	2.9	LOWER BLADE
122989-73	2.9	UPPER BLADE
122988-15	3.0	LOWER BLADE
122989-15	3.0	UPPER BLADE
122988-27	3.1	LOWER BLADE
122989-27	3.1	UPPER BLADE

ITEM NUMBER	DIA MM SIZE	DESCRIPTION
122988-24	3.2	LOWER BLADE
122989-24	3.2	UPPER BLADE
122988-25	3.3	LOWER BLADE
122989-25	3.3	UPPER BLADE
122988-28	3.4	LOWER BLADE
122989-28	3.4	UPPER BLADE
122988-8	3.5	LOWER BLADE
122989-8	3.5	UPPER BLADE
122988-29	3.6	LOWER BLADE
122989-29	3.6	UPPER BLADE
122988-4	3.7	LOWER BLADE
122989-4	3.7	UPPER BLADE

### 5-122992 BLADE SET

## KODERA C-377 MACHINE SERIES

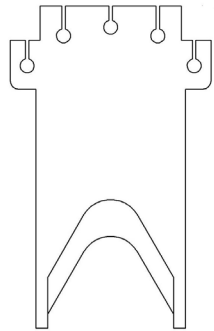
TANGENT RADIUS “V” STRIP BLADES CLASS: TA-V

- ADDITIONAL PART NUMBER'S ON SUCCEEDING PAGES -

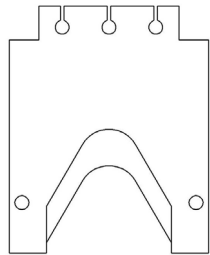
- THREE LAKES, WI ( 715 ) 546-3070 • CONTACT LAKES PRECISION • EL PASO, TX ( 915 ) 856-6606 •
- EMAIL: [BLADES@LAKESPRECISION.COM](mailto:BLADES@LAKESPRECISION.COM) •

# KODERA C-377 MACHINE SERIES

TANGENT RADIUS “V” STRIP BLADES CLASS: TA-V ADDITIONAL PART NUMBER’S



**122988-XX  
LOWER BLADE**



**122989-XX  
UPPER BLADE**

**5-122992  
BLADE SET**

ITEM NUMBER	DIA MM SIZE	DESCRIPTION
122988-16	3.8	LOWER BLADE
122989-16	3.8	UPPER BLADE
122988-30	3.9	LOWER BLADE
122989-30	3.9	UPPER BLADE
122988-9	4.0	LOWER BLADE
122989-9	4.0	UPPER BLADE
122988-26	4.1	LOWER BLADE
122989-26	4.1	UPPER BLADE
122988-31	4.2	LOWER BLADE
122989-31	4.2	UPPER BLADE
122988-32	4.3	LOWER BLADE
122989-32	4.3	UPPER BLADE
122988-33	4.4	LOWER BLADE
122989-33	4.4	UPPER BLADE
122988-34	4.5	LOWER BLADE
122989-34	4.5	UPPER BLADE
122988-17	4.6	LOWER BLADE
122989-17	4.6	UPPER BLADE
122988-10	4.7	LOWER BLADE
122989-10	4.7	UPPER BLADE
122988-35	4.8	LOWER BLADE
122989-35	4.8	UPPER BLADE
122988-36	4.9	LOWER BLADE

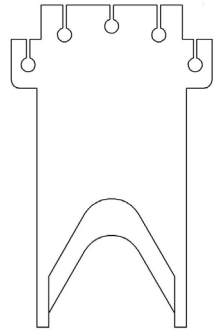
ITEM NUMBER	DIA MM SIZE	DESCRIPTION
122989-36	4.9	UPPER BLADE
122988-18	5.0	LOWER BLADE
122989-18	5.0	UPPER BLADE
122988-37	5.1	LOWER BLADE
122989-37	5.1	UPPER BLADE
122988-38	5.2	LOWER BLADE
122989-38	5.2	UPPER BLADE
122988-39	5.3	LOWER BLADE
122989-39	5.3	UPPER BLADE
122988-40	5.4	LOWER BLADE
122989-40	5.4	UPPER BLADE
122988-21	5.5	LOWER BLADE
122989-21	5.5	UPPER BLADE
122988-41	5.6	LOWER BLADE
122989-41	5.6	UPPER BLADE
122988-11	5.7	LOWER BLADE
122989-11	5.7	UPPER BLADE
122988-42	5.8	LOWER BLADE
122989-42	5.8	UPPER BLADE
122988-19	5.9	LOWER BLADE
122989-19	5.9	UPPER BLADE
122988-22	6.0	LOWER BLADE
122989-22	6.0	UPPER BLADE

• THREE LAKES, WI ( 715 ) 546-3070 • CONTACT LAKES PRECISION • EL PASO, TX ( 915 ) 856-6606 •

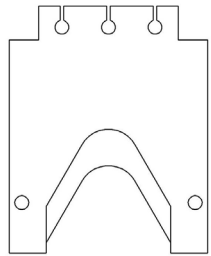
• EMAIL: [BLADES@LAKESPRECISION.COM](mailto:BLADES@LAKESPRECISION.COM) •

# KODERA C-377 MACHINE SERIES

TANGENT RADIUS "V" STRIP BLADES CLASS: TA-V ADDITIONAL PART NUMBER'S



122988-XX  
LOWER BLADE



122989-XX  
UPPER BLADE

5-122992  
BLADE SET

ITEM NUMBER	DIA MM SIZE	DESCRIPTION
122988-6	6.1	LOWER BLADE
122989-6	6.1	UPPER BLADE
122988-43	6.2	LOWER BLADE
122989-43	6.2	UPPER BLADE
122988-44	6.3	LOWER BLADE
122989-44	6.3	UPPER BLADE
122988-45	6.4	LOWER BLADE
122989-45	6.4	UPPER BLADE
122988-46	6.5	LOWER BLADE
122989-46	6.5	UPPER BLADE
122988-47	6.6	LOWER BLADE
122989-47	6.6	UPPER BLADE
122988-48	6.7	LOWER BLADE
122989-48	6.7	UPPER BLADE
122988-49	6.8	LOWER BLADE
122989-49	6.8	UPPER BLADE
122988-7	6.9	LOWER BLADE
122989-7	6.9	UPPER BLADE
122988-50	7.0	LOWER BLADE
122989-50	7.0	UPPER BLADE
122988-51	7.1	LOWER BLADE
122989-51	7.1	UPPER BLADE

ITEM NUMBER	DIA MM SIZE	DESCRIPTION
122988-20	7.2	LOWER BLADE
122989-20	7.2	UPPER BLADE
122988-52	7.3	LOWER BLADE
122989-52	7.3	UPPER BLADE
122988-53	7.4	LOWER BLADE
122989-53	7.4	UPPER BLADE
122988-54	7.5	LOWER BLADE
122989-54	7.5	UPPER BLADE
122988-55	7.6	LOWER BLADE
122989-55	7.6	UPPER BLADE
122988-5	7.7	LOWER BLADE
122989-5	7.7	UPPER BLADE
122988-56	7.8	LOWER BLADE
122989-56	7.8	UPPER BLADE
122988-12	7.9	LOWER BLADE
122989-12	7.9	UPPER BLADE
122988-57	8.0	LOWER BLADE
122989-57	8.0	UPPER BLADE
122988-58	8.1	LOWER BLADE
122989-58	8.1	UPPER BLADE
122988-59	8.2	LOWER BLADE
122989-59	8.2	UPPER BLADE

ITEM NUMBER	DIA MM SIZE	DESCRIPTION
122988-60	8.3	LOWER BLADE
122989-60	8.3	UPPER BLADE
122988-61	8.4	LOWER BLADE
122989-61	8.4	UPPER BLADE
122988-62	8.5	LOWER BLADE
122989-62	8.5	UPPER BLADE
122988-63	8.6	LOWER BLADE
122989-63	8.6	UPPER BLADE
122988-64	8.7	LOWER BLADE
122989-64	8.7	UPPPER BLADE
122988-65	8.8	LOWER BLADE
122989-65	8.8	UPPER BLADE
122988-23	9.0	LOWER BLADE
122989-23	9.0	UPPER BLADE
122988-74	10.0	LOWER BLADE
122989-74	10.0	UPPER BLADE
122988-1	10.2	LOWER BLADE
122989-1	10.2	UPPER BLADE
122988-2	13.0	LOWER BLADE
122989-2	13.0	UPPER BLADE
122988-3	14.5	LOWER BLADE
122989-3	14.5	UPPER BLADE

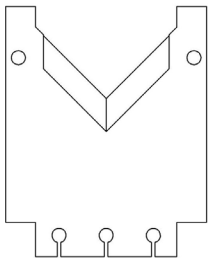
## UNIVERSAL CUT / STRIP BLADES

The sharp edge is ground at an angle that results in a “V” opening of exactly 90 degrees.

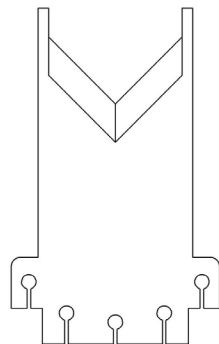
Characteristics: 90 degree angle is widely accepted as the best entry angle to use for processing a wide range of wire sizes using the same blade setup. Most of the time, this class of blade incorporates a sharp edge ground to a very small or non-existing radius. It works sufficiently for most of standard wall insulation but is marginal for thin wall, cross-linked PVC, very rubbery insulations, woven fiber or thin-walled multi-conductors.

5-122929 CONSISTS OF 122927 & 122928

- TC Coating Available -



**122927  
UPPER BLADE**



**122928  
LOWER BLADE**

ITEM NUMBER	MARK	DESCRIPTION
122927	-----	UPPER BLADE
122928	-----	LOWER BLADE
5-122929	-----	BLADE SET

### 5-122929 BLADE SET



# KODERA C-391 MACHINE SERIES

UNIVERSAL CUT / STRIP BLADES CLASS: UN-V



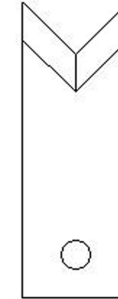
## UNIVERSAL CUT / STRIP BLADES

The sharp edge is ground at an angle that results in a “V” opening of exactly 90 degrees.

**Characteristics:** 90 degree angle is widely accepted as the best entry angle to use for processing a wide range of wire sizes using the same blade setup. Most of the time, this class of blade incorporates a sharp edge ground to a very small or non-existing radius. It works sufficiently for most of standard wall insulation but is marginal for thin wall, cross-linked PVC, very rubbery insulations, woven fiber or thin-walled multi-conductors.

5-122929 CONSISTS OF 122927 & 122928

- TC Coating Available -



124548

OEM# S713

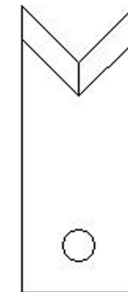
## UNIVERSAL CUT / STRIP BLADES

The sharp edge is ground at an angle that results in a “V” opening of exactly 90 degrees.

**Characteristics:** 90 degree angle is widely accepted as the best entry angle to use for processing a wide range of wire sizes using the same blade setup. Most of the time, this class of blade incorporates a sharp edge ground to a very small or non-existing radius. It works sufficiently for most of standard wall insulation but is marginal for thin wall, cross-linked PVC, very rubbery insulations, woven fiber or thin-walled multi-conductors.

5-122929 CONSISTS OF 122927 & 122928

- TC Coating Available -



124549

OEM# S714

# KODERA C-511 HX MACHINE SERIES

UNIVERSAL STRIP BLADES CLASS: UN-V

## UNIVERSAL STRIP BLADES

The sharp edge is ground at an angle that results in a “V” opening of exactly 90 degrees.

Characteristics: 90 degree angle is widely accepted as the best entry angle to use for processing a wide range of wire sizes using the same blade setup. Most of the time, this class of blade incorporates a sharp edge ground to a very small or non-existing radius. It works sufficiently for most of standard wall insulation but is marginal for thin wall, cross-linked PVC, very rubbery insulations, woven fiber or thin-walled multi-conductors.

ITEM NUMBER	OEM #	DESCRIPTION
123871	-----	UN-V STRIP BLADE



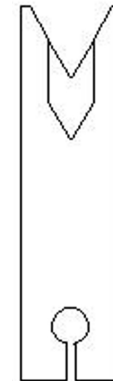
123871

## UNIVERSAL STRIP BLADES

The sharp edge is ground at an angle that results in a “V” opening of exactly 90 degrees.

Characteristics: 90 degree angle is widely accepted as the best entry angle to use for processing a wide range of wire sizes using the same blade setup. Most of the time, this class of blade incorporates a sharp edge ground to a very small or non-existing radius. It works sufficiently for most of standard wall insulation but is marginal for thin wall, cross-linked PVC, very rubbery insulations, woven fiber or thin-walled multi-conductors.

ITEM NUMBER	OEM #	DESCRIPTION
124552	S712A	UN-V STRIP BLADE



124552

# KODERA C-511 HX MACHINE SERIES

CUT-OFF BLADES CLASS: UN-V

## UNIVERSAL CUT-OFF BLADE

The sharp edge is ground to a radius size. The entry angle lines meet the radius at a tangent point. This type of blade, when closed, presents a diamond shaped edge profile.

Characteristics: Sharp edges cut by slicing, creating a gradual cut. This produces less distortion of the material being cut. Cutting edges must be able to by-pass each other. This type cut-off is best used with circular shaped wire.

- TC Coating Available -

ITEM NUMBER	OEM #	DESCRIPTION
124553-XX	S710A	UN-V CUT-OFF BLADE



124553

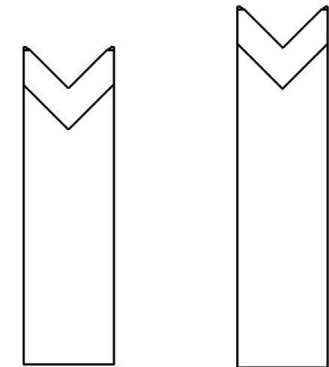
## UNIVERSAL CUT-OFF BLADE

The sharp edge is ground to a radius size. The entry angle lines meet the radius at a tangent point. This type of blade, when closed, presents a diamond shaped edge profile.

Characteristics: Sharp edges cut by slicing, creating a gradual cut. This produces less distortion of the material being cut. Cutting edges must be able to by-pass each other. This type cut-off is best used with circular shaped wire.

- TC Coating Available -

ITEM NUMBER	OEM #	DESCRIPTION
123863	-----	UN-V CUT-OFF BLADE



123863-1

123863-2

5-123863