

Company Overview of KI (USA)



501 Mayde Road
Berea, Kentucky 40403
(859) 986-1420





KI (USA) Facility - Company Profile

Date of Incorporation	November 7, 1988
Production Start-up	August 1989
Site Area	54 acres
Plant Size	250,000 sq. ft.
Number of Associates	170
Stock Owner	American Industrial Acquisition Company (New York, New York, USA)
Primary Product	Metal Stamping, Forming and Welded Assemblies
Finishes and Coatings	E-Coat Painting





KI (USA) Customers and OEM End Users



KI (USA) has been serving the automotive industry for over 30 years, both as a Tier 1 and as a Tier 2 supplier. KI (USA) parts can be found in vehicle brands from all over the world.

AIAC Alliance Customers - Automotive



American Industrial Acquisition Company and its subsidiaries and affiliates (AIAC) is a family owned, privately held, global industrial group with holdings in 24 countries across North America, Europe, Asia and Australia.... They have a particular concentration in Aerospace and Defense related manufacturing.....But also has serves automotive customers



Part Examples – Nissan



PART			PROCESS			
Sample	Category	Car Model	Press	Weld	Paint	Assembly
	Steering	Rogue	✓	✓	✓	✓
	Body	Rogue	✓	✓	✓	
	Oil Pan	Rogue / Sentra/ Altima	✓	✓	✓	✓
	Oil Pan	P61R	✓	✓	✓	✓
	Oil Pan	Titan/ Armada	✓	✓	✓	✓
	Oil Pan	Frontier / Pathfinder	✓	✓	✓	✓



Part Examples – Volkswagen



PART			PROCESS			
Sample	Category	Car Model	Press	Weld	Paint	Assembly
	Exhaust	Beetle / Passat / Jetta	✓	✓		
	Exhaust	Beetle / Passat / Jetta	✓	✓		✓
	Suspension	Jetta Hybrid	✓	✓		
	Powertrain	Passat	✓			





Part Examples – Toyota



PART			PROCESS			
Sample	Category	Car Model	Press	Weld	Paint	Assembly
	Fuel System	All Toyota Models	✓		✓	
	Suspension	Tundra	✓	✓		✓
	Suspension	Tundra	✓	✓		✓
	Suspension / Body	Highlander / Sienna	✓			
	Engine Mount	Grand Highlander	✓	✓	✓	
	Engine Mount	Corolla Cross	✓	✓	✓	



Part Examples – Honda

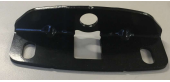


PART			PROCESS			
Sample	Category	Car Model	Press	Weld	Paint	Assembly
	Heat Shield	CRV	✓			✓
	Heat Shield	Civic / CRV	✓	✓		✓
	Suspension	Accord / HEV	✓			
	Exhaust	Pilot / Passport / Odyssey / Ridgeline	✓			
	Heat Shield	Civic	✓	✓		✓
	Heat Shield	Accord	✓	✓		✓



Part Examples – Ford



PART			PROCESS			
Sample	Category	Car Model	Press	Weld	Paint	Assembly
	Body	Bronco Raptor	✓		✓	
	Body	Bronco Raptor	✓	✓	✓	✓
	Suspension	Edge	✓			





Metal Stamping

Press line for blanking, progressive, and transfer stamping operations.

With this equipment, we can stamp steel, stainless steel, and even aluminum metal material.



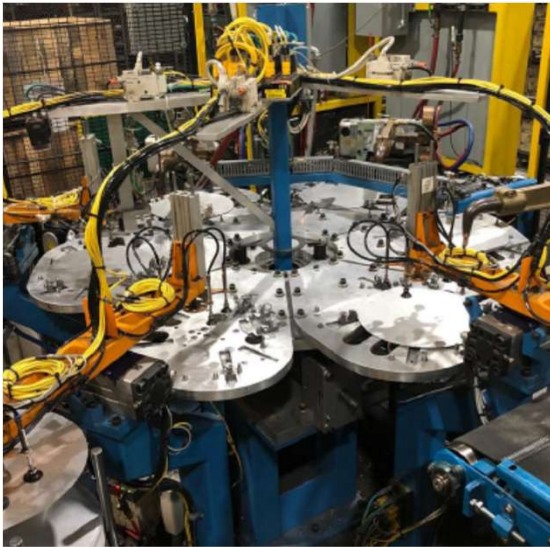


Press Equipment Information

PRESS									FEEDER		
Type	Tons	Machine Number	Maker	Model	Bolster Size (mm)	Die Height (mm)	Slide Height (mm)	Stroke (mm)	Maker	Width (mm)	Thickness (mm)
Transfer	600	PR-12	AIDA	TMX3-S2-600	3600 x 1400	930	850 - 1000	510			
		PR-15	AIDA	TMX3-S2-600	3600 x 1400	930	850 - 1000	510			
		PR-27	KOMATSU	E2T600-3BM	3600 x 1400	930	850 - 1000	500			
	500	PR-01	AIDA	TMX-L2-500	3600 x 1400	780	700 - 800	460			
		PR-11	AIDA	TMX-L2-500	3500 x 1400	930	850 - 1000	460			
	300	PR-04	AIDA	TMX-52-300	2500 x 1000	630	600 - 700	360			
		PR-08	AIDA	TMX-52-300	2500 x 1000	630	600 - 700	360			
	250	PR-14	AIDA	NC2-250	2700 x 920	630	595 - 635	310			
Progressive	600	PR-02	AIDA	PMX-L2-600	2450 x 1400	600	550 - 700	200	ORII	100 - 200	1.0 - 6.0
		PR-28	SEYI	SAG2-600H	2500 x 1550	600	450 - 700	250	ORII	70 - 1000	0.8 - 9.0
	300	PR-10	KOMATSU	E2G-300-H	2150 x 1400	655	500 - 800	300	KOMATSU	100 - 400	0.6 - 6.0
	200	PR-25	AIDA	NC2-2000(1)E	2420 x 680	440	340 - 450	150	ORII	150 - 1000	0.5 - 4.5
Tandem	300	PR-03	AIDA	PMX-L2-300	2150 x 1400	655	600 - 800	300			
		PR-06	AIDA	SMX-L2-300	2150 x 1400	520	470 - 820	460			
	110	4 presses	AIDA	ex: NC1-110	1070 x 680	340	260 - 350	180			



Weld Department



KI USA has arc welding, projection welding, and spot-welding operations within our single facility. At KI (USA), every effort is made to fully automate these functions using turntable systems and material handling robots to help the human operators and robots operate in optimum synchronization.

Paint Department

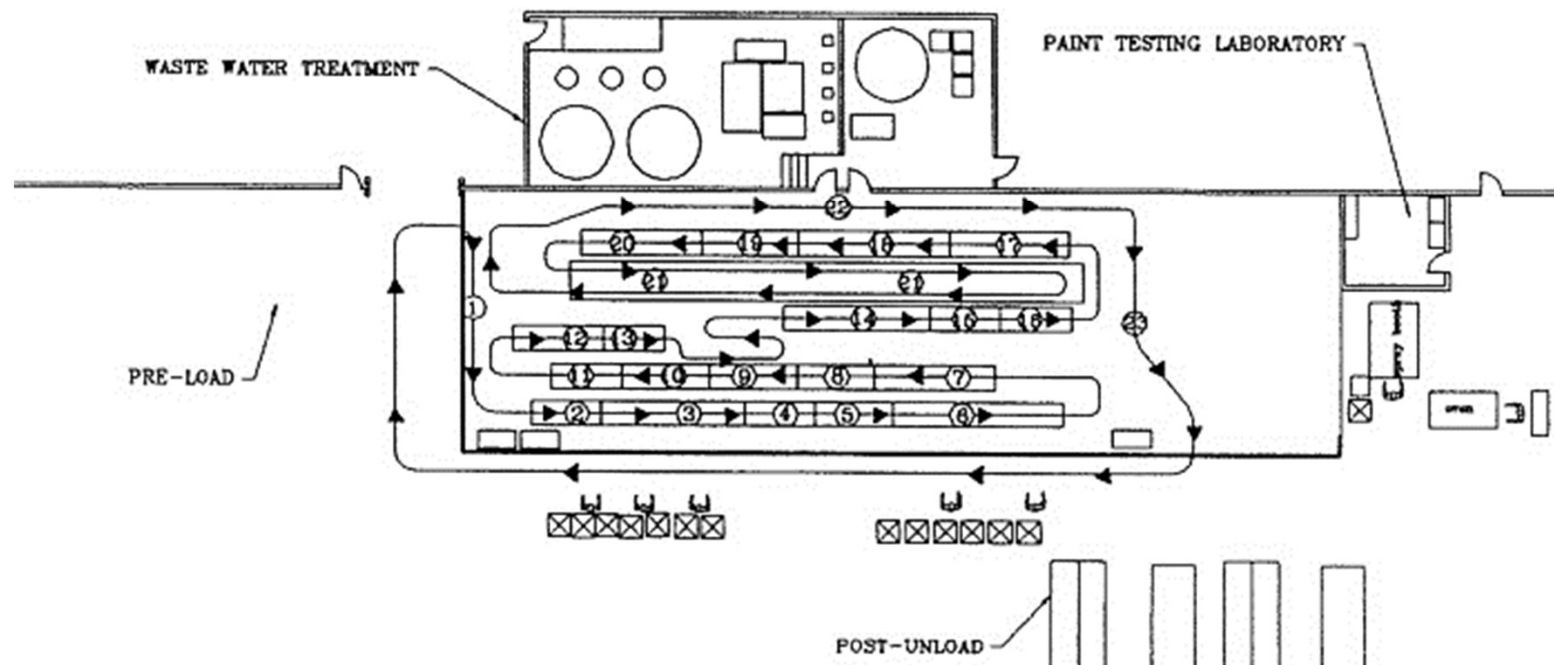


- Conveyor Style Electrodeposition Paint System
- Degrease, Rinse, Etch, Zinc Phosphate Undercoat, E-coat, and Bake stages all-in-one
- Can paint 15um to 25um film thickness
- Currently painting Toyota, Honda, Nissan, VW, and Ford parts
- Can paint parts that will fit in a 1000mm x 600mm x 500mm volume cubic rectangle



Paint Line Process

- | | | |
|--------------------------|---------------------------|-----------------|
| 1) LOAD | 11) 5 TH RINSE | 21) BAKING |
| 2) PRE-DEGREASE | 12) DEIONIZED WATER DIP | 22) COOLING |
| 3) DEGREASE | 13) DEIONIZED WATER MIST | 23) UNLOADING |
| 4) 1 ST RINSE | 14) E-COAT (PAINT) | 24) RACK RETURN |
| 5) 2 ND RINSE | 15) POST RINSE #1 | |
| 6) SURFACE CONDITIONER | 16) POST RINSE #2 | |
| 7) PHOSPHATE | 17) POST RINSE #3 | |
| 8) 3 RD RINSE | 18) POST RINSE #4 DIP | |
| 9) 4 TH RINSE | 19) POST RINSE #5 | |
| 10) SEALER | 20) SETTING | |





A Tradition of Quality & Performance



Quality Policy

Make our customer our focus. Provide continuous improvement of the quality of products and service to our customer, through empowerment of our associates.



Recent Awards

2022, Outstanding Delivery – ACYT
2022, Quality Master Award - Nissan
2021, Quality Master Award - Nissan
2021, Certificate of Approval - IATF
2020, Delivery Award - Nissan
2020, Quality Master Award – Nissan
2019, Outstanding Delivery – ACYT
2017, Supplier Performance – Yutaka Group





Keiaisha Mex – Mexico – Company Information



- ☐ Formal Company Name: Keiaisha Mex S. de R.L de C.V.
- ☐ Established: Nov, 2014.
- ☐ Location: Irapuato, Guanajuato. Mexico
- ☐ Plant Area: 3,288m²
- ☐ Employee: 36
- ☐ Parent company: KI (USA)
Corp. KENTUCKY, USA.
- ☐ Primary products Metal Stamping, Weld Assembly
and Surface Treatment.

Keiaisha Mex – Mexico – Nissan Parts - Sentra



Keiaisha Mex – Mexico – Nissan Parts – QX-50





Keiaisha Mex – Mexico – Nissan Parts – Navara





Keiaisha Mex – Mexico - Press Equipment



PRESS									FEEDER		
Type	Tons	Machine No.	Maker	Model	Bolster Size	Die Height	Slide Area	Stroke	Maker	Width	Thickness
Progressive	250MT	MPR-5	KOMATSU	DBW250-2 VS	2700 x 950	430 - 550	2100 x 700	300	ORII	70 - 600	0.6 - 6.0
Tandem	110MT	MPR-1	AIDA	NC1-1100(2)E	1070 x 680	260 - 350	630 x 520	180			
	150MT	MPR-2	AIDA	C-150	1220 x 760	260 - 360	700 x 850	130			
	200MT	MPR-3	AIDA	NCI-200	1390 x 680	260 - 350	880 x 650	160			
	250MT	MPR-4	KOMATSU	DBW250-2 VS	2700 x 950	430 - 550	2100 x 700	300			



Keiaisha Mex – Mexico – Welding Machines



Thank you for this opportunity to introduce
KI (USA) Corporation.



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