





# DYNAMIC SOLUTIONS INNOVATION

Since 1984 Digger Specialties, Inc. (DSI) has been manufacturing quality products for the outdoor living industry.

At DSI we are continually working to provide solutions through innovative product development and design to bring the best products to our customers, the marketplace, and the home owner.

Our Regis® Aluminum Fencing offers a variety of colors, styles, and options to enhance your outdoor living experience. This premium line of fencing also provides a great investment in your home or business.



Transforming the Outdoor Living Experience®



#### **TABLE OF CONTENTS**

Features	
Product Details	
Aluminum Colors	4
Powder Coating Process	5
Flat Top Models	6-9
Spear Top Models	10-12
Arched Picket Top	
Gates	14-15
Gate Hardware	
Options	17
Posts & Mounts	
Accessories	19
Section Packaging	
Specialties	

## FEATURES



#### **Lifetime Limited Warranty**

Digger Specialties, Inc. is proud to offer one of the strongest warranties in the industry. Our Aluminum Lifetime Limited Warranty and our Vinyl Transferable Lifetime Limited Warranty demonstrates our faith in our product and our commitment to you. Visit our website to view and register a DSI warranty.



#### Made in the USA

Digger Specialties, Inc. is proud to be an American company manufacturing quality American made products at our plants in Indiana, North Carolina, Georgia, Pennsylvania, and Missouri.



#### Committed to the Environment and our Community

DSI is proud to be an environmentally aware company that continues to update practices to reduce our carbon foot-print. DSI consistently recycles cardboard, wood, steel banding, zinc die cast, and heat shrink scrap. DSI also utilizes both aluminum and vinyl extrusions that contain recycled content. DSI is pleased to support our community by outsourcing a portion of our packaging functions to a local company that provides meaningful employment to individuals with disabilities.



#### **Notched Rails**

Our notched rails secure the section into the routed holes of the post.



#### **Hidden E-Clips**

Our patented Hidden Picket Fasteners eliminate scratches and unsightly screws.



Patent #US 7,152,849 B2



#### **Welded Gates**

Regis® Aluminum Gate rails and pickets are welded at each connection for added strength and durability.





#### Assembled Sections

Regis<sup>®</sup> Aluminum Fencing sections come factory assembled for quick installation.





#### **Pool Code Approved**

Regis<sup>®</sup> Aluminum Fencing combines safety with style. Fence models marked with this symbol comply with ASTM F2409 and F1908 for height and spacing. See individual model charts on pages 7 – 12 for availability and restrictions. Check with your local building code officials as local codes may differ.



#### **Puppy Picket Option (Short Picket Option)**

Regis<sup>®</sup> Aluminum Fencing offers pet owners peace of mind. Fence models marked with this symbol offer a Puppy Picket Option (short picket option). See individual model charts on pages 7 – 12 for availability and restrictions. These added pickets help keep animals in or out of your yard. For more information see Page 17.

## **PRODUCT DETAILS**



	3000 Series	4000 Series	5000 Series
Heights	36", 42", 48", 50", 55", 60", 72"	36", 42", 48", 48.5", 54", 60", 72"	48", 54", 55", 60", 72", 84", 96"
Section Width	6' Centers	8' Centers	8' Centers
Rails	1-1/8" W (.065") x 1" H (.085")	1-1/4" W (.070") x 1-1/2" H (.110")	1-1/2" W (.070") x 1-1/2" H (.095")
Spear/Finial Pickets	5/8" x 5/8" (.045")	3/4" x 3/4" (.053")	1" x 1" (.062")
Non-Spear/ Finial Pickets	5/8" x 5/8" (.045")	3/4" x 3/4" (.045")	1" x 1" (.062")
Picket Spacing	3.792" Between Pickets	3.963" Between Pickets Pool Models have 3.534" Between Pickets	3.725" Between Pickets
Section Racking*	Standard Sections Rack 20" in 6' Double Punch Sections Rack 40" in 6'	Standard Sections Rack 20" in 8' Double Punch Sections Rack 35" in 8'	Standard Sections Rack 17" in 8' Double Punch Sections Rack 26" in 8'
<b>Posts</b> See the Posts & Mounts page for additional information.	2" x 2" (.060") 36"-60" Heights Only 2" x 2" (.090") 2" x 2" (.125") 4" x 4" (.125") 6" x 6" (.185")	2-1/2" x 2-1/2" (.065") Recessed 2-1/2" x 2-1/2" (.090") Recessed 2-1/2" x 2-1/2" (.125") Recessed 4" x 4" (.125") Recessed 6" x 6" (.185")	2-1/2" x 2-1/2" (.090") Recessed 48"-72" Heights Only 2-1/2" x 2-1/2" (.125") Recessed 4" x 4" (.125") Recessed 6" x 6" (.185")
Post Caps	Flat Caps: 2", 4", 6" Ball Caps: 2", 4"	Flat Caps: 2-1/2", 4", 6" Ball Caps: 2-1/2", 4"	Flat Caps: 2-1/2", 4", 6" Ball Caps: 2-1/2", 4"
Standard Single Gate Opening Sizes	36", 42", 48", 60", 72"	36", 42", 48", 60", 72"	36", 42", 48", 60", 72"



• Some DSI options (rings, puppy pickets, etc.) affect Section Racking.

Scan the QR Code for a detailed Racking Help Sheet.

# **ALUMINUM COLORS**

Regis<sup>®</sup> Aluminum Fencing is offered in 12 standard AAMA 2604 colors, from satin colors to textured colors, to complement your project. Custom colors and AAMA 2605 colors are available by special order.



Colors shown are a close approximation of the true color. Please request actual samples for accurate powder coating colors.

#### **Textured Colors**





White Fine Texture

Grey Fine Texture



Bronze Fine Texture



Brown Fine Texture

Black Fine Texture

#### **Non Textured Colors**



#### **Optional Color**



Gold Accent Fine Texture (Upcharge may apply)

Select Regis® accessories are available in an optional Gold Accent color. See pages 17 and 19 for more information on the items available.



## POWDER COATING PROCESS

#### **Exclusive DSI Powder Coating Process**

DSI's proprietary 10 step powder coating process provides an uncompromising quality created by stateof-the-art technology. Our system is certified by the Powder Coating Institute providing peace of mind in your investment. Our powder coating is verified by the American Architectural Manufacturers Association (AAMA) / Fenestration and Glazing Industry Alliance (FGIA) and is covered by a Lifetime Limited Warranty.



The raw premium-grade aluminum is inspected to be free of blemishes and is not exposed to the outdoor elements.



The product enters a heated cleaning stage to remove extrusion debris and fabrication oils.



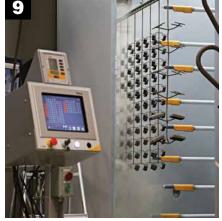
**Clean:** City water rinse **Cleaner:** Recycling reverse osmosis water rinse

**Cleanest:** Pure reverse osmosis water rinse **Sealer:** Dried-in-place aluminum sealer

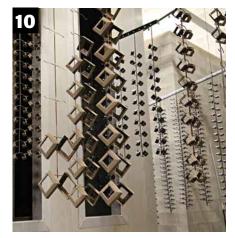


A 200 MPH air blast removes water drops from the pre-treated aluminum.

A convection oven completes the dry-off process.



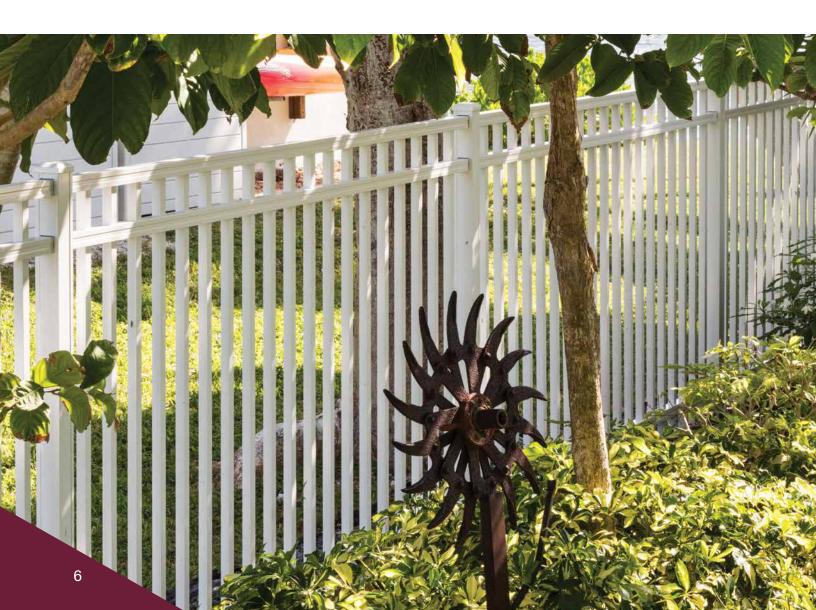
**Powder is applied** with 18 automated and 2 manual spray guns. Compressed process air is dried to -35°F Dew Point for superior adhesion.



The powder coating is then bonded and adhered to the aluminum substrate in a 400 degree cure stage.



# FLAT TOP MODELS





Perfect for around a pool, the Classic Flat Top offers clean and simple lines in 2, 3, or 4 rail designs. Double Picket models and optional rings are available to add definition to your outdoor living space.

#### **CLASSIC FLAT TOP**



Flush Bottom Pool

Models	Heights
3220 FB Pool	48"
4220 FB Pool	48.5", 54"
5220 FB Pool	54"



60" height 3230 60" and 72" heights 5230

Models	Heights
3230	36", 42", 48", 60"
4230	48", 60", 72"
5230	48", 60", 72"



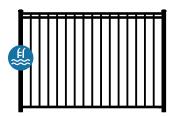
Flush Bottom 60" height

Models	Heights
3230 FB	48", 60"



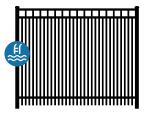
Flush Bottom Pool

Models	Heights
3230 FB Pool	55"
4230 FB Pool	54"
5230 FB Pool	55″



Flush Bottom Pool w 1" b/t Top & Mid-Rail

Models	Heights
3230 FB Pool w/1" b/t Top & Mid-Rail	50"



Double Pickets to Mid-Rail 60" height

Models	Heights
3230 Dbl Pkts to Mid-Rail	48", 60"
4230 Dbl Pkts to Mid-Rail	48", 60"



#### **CLASSIC FLAT TOP**

#### **4-RAIL**

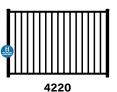


Models	Heights
3240	72″
5240	84", 96"

#### **SECTION SPOTLIGHT**

Select Regis<sup>®</sup> 4000 Fence models are available as six foot wide sections in addition to the standard eight foot wide sections.

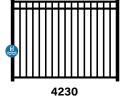
Six foot sections are available in the following models:





Flush Bottom Pool 48.5" Height





Flush Bottom Pool 54" Height



Flat Top Alternating Spear Top offers a modern design by combining the safety of a smooth top rail with the traditional alternating spears between the top and mid-rail.

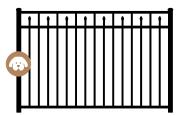
#### FLAT TOP ALTERNATING SPEAR TOP

#### 3-RAIL



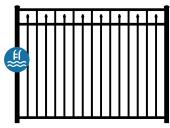
72" height 5233

Models	Heights
3233	36", 42", 48", 60"
4233	48", 60", 72"
5233	48", 60", 72"



Flush Bottom

Models	Heights
3233 FB	48″



Flush Bottom Pool

Models	Heights
3233 FB Pool	55"
4233 FB Pool	54"
5233 FB Pool	55"

#### **4-RAIL**

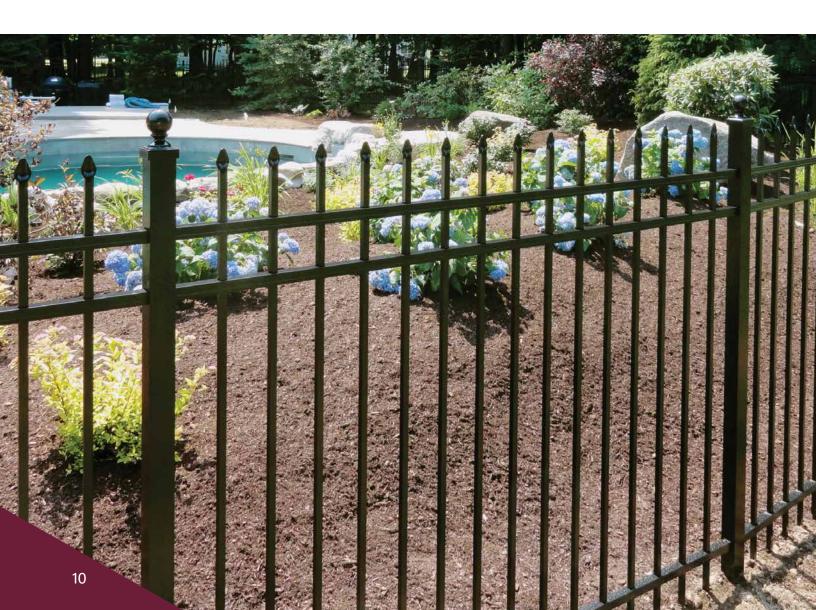


Models	Heights			
3243	72″			
5243	84", 96			





# SPEAR TOP MODELS





The Traditional Spear Top offers pressed point pickets with optional finials – Quad, Triad, or Fleur-de-Lis. This model is a great addition to any residential, commercial, or industrial property.

The Spear Top offers multiple options for defining your outdoor living space by adding Rings or Concave and Convex Models.



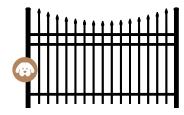


#### **3-RAIL**



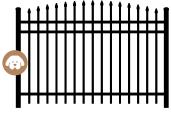
#### 72" height 5131

Models	Heights
3131	36", 42", 48", 60"
4131	48", 60", 72"
5131	48", 54", 60", 72"



Concave

Models	Heights		
3131 Concave	48", 60"		

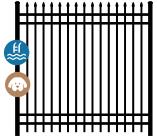


Convex

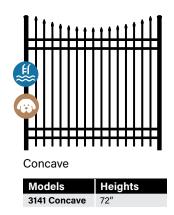
 Models
 Heights

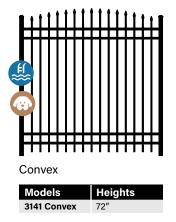
 3131 Convex
 48", 60"

4-RAIL



Models	Heights
3141	72″
5141	84", 96"





### SPEAR TOP MODELS

Alternating Spear Top offers the aesthetic appeal of pressed point pickets in alternating heights. Optional finials are available in Quad, Triad, or Fleur-de-Lis.

#### **ALTERNATING SPEAR TOP**

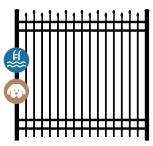
3-RAIL



72" height 5132

Models	Heights				
3132	36", 42", 48", 60"				
4132	48", 60", 72"				
5132	48", 54", 60", 72"				

#### 4-RAIL



Models	Heights		
3142	72"		
5142	84", 96"		

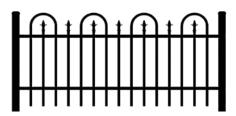




Recognized by its curved design, the Arched Picket Top is a great decorative fence for landscaped and garden areas. With Spear point and finial options including Quad, Triad, or Fleur-de-Lis, this fence is sure to accent any outdoor living space.

#### **ARCHED PICKET TOP**

#### 2-RAIL



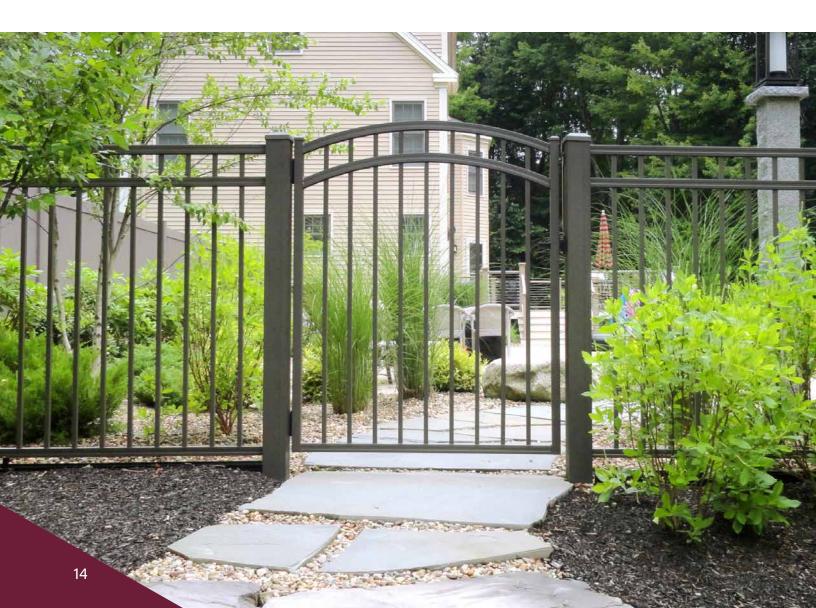
Sections Do Not Rack

Models	Heights			
3124	36", 42", 48"			
4124	36", 42", 48"			





# GATES





Regis<sup>®</sup> Gates are available in the same models and heights as our fencing. Whether you are looking for a gate that blends in or stands out, options like Arches and Rings allow you to create the perfect gate for your fence and outdoor living space.



#### **U-Frame**

36" - 72" Single Gate Openings 72" - 144" Double Gate Openings

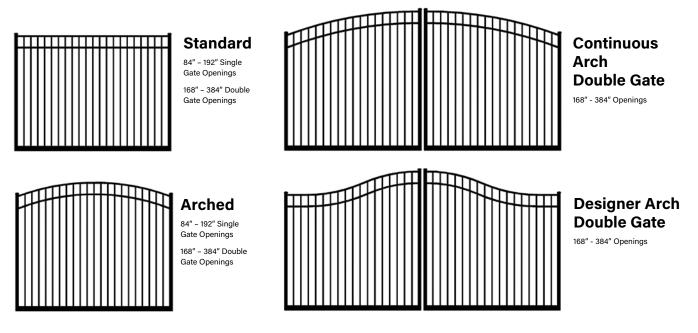




72" - 144" Double Gate Openings



#### **ENTRY GATES**



Gate Openings over 12' Single and 24' Double include bracing. Custom gate sizes are available. Contact Customer Service for more information.



#### Hinges











Tiger Self Close Hinge

#### Tru-Close Hinge

Kwik Fit Hinge

SS Med Duty Hinge

HD Adjustable Hinge For 2" Gate Sides





Lokk Latch



Lokk Latch Deluxe



Lokk Latch Magnetic



Magna Latch N Vertical Pull 6" T



Magna Latch Top Pull 20-1/4"



SS Gravity Latch



FortiMa Latch



Lock Box with Handle



Keeper for Lock Box



Push Bar to Lock Box

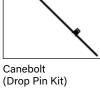
#### Canebolts





Canebolt Lockable

Canebolt Lockable Receiver

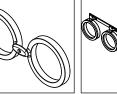


Not all hinges and latches work for all gate configurations. For more information on gates and hardware visit our website diggerspecialties.com

# **OPTIONS**



#### **Ring Bars**





Gold Accent Available

2 Ring Bar 3000 and 4000 Series

5 Ring Bar 5000 Series

#### Gold Accent Available **Finials**







Quad 3000, 4000, and 5000 Series

Triad 3000, 4000, and 5000 Series

Fleur-de-Lis 3000 and 4000 Series

#### **Double Punch**



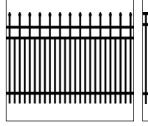
Double Punch increases the racking angle.

Double Punch not available for Sections with Rings.

Scan the QR Code for a detailed Racking Help Sheet.



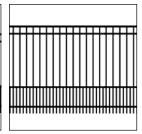
#### **Puppy Pickets (Short Pickets)**



Spear/Finial Top

Spear/Finial Top Standard

Spear/Finial Top Flat Puppy Picket Rail Option Available Upon Request



Flat Top

Puppy Pickets (Short Pickets) go to the Mid-Rail for 36" & 42" heights.

Flat Top

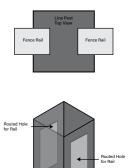
Puppy Pickets (Short Pickets) are 20" tall with an additional rail for heights 48" and above.



#### **Post Types**

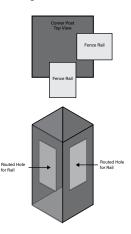
#### **Line Post**

Line Posts have holes on opposite sides and are used as intermediate posts.



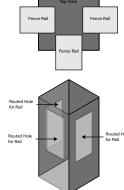
#### **Corner Post**

Corner Posts have holes on adjacent sides to create a 90 degree turn.



#### **3-Way Post** 3-Way Posts have holes on three sides to continue a

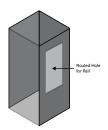
fence line and turn a corner.



#### **End Post**

End Posts have holes on one side only to terminate a fence line.





#### **Post Sizes**

	2″	2″	2"	2-1/2" Recessed	2-1/2" Recessed	2-1/2" Recessed	4"	4" Recessed	6″
Lengths	5-1/2', 6', 6-1/2', 7', 7-1/2'	5-1/2', 6', 6-1/2', 7', 7-1/2', 8-1/2'	5-1/2', 6', 6-1/2', 7', 7-1/2', 8-1/2'	5-1/2', 6', 6-1/2', 7', 7-1/2', 8-1/2'	5-1/2', 6', 6-1/2', 7', 7-1/2', 8-1/2'	6', 6-1/2', 7', 7-1/2', 8-1/2', 10', 11'	5-1/2', 6', 6-1/2', 7', 7-1/2', 8-1/2'	5-1/2', 6', 6-1/2', 7', 7-1/2', 8-1/2', 10', 11'	6; 6-1/2", 7; 7-1/2; 8; 9; 10; 11'
Wall Thickness*	.060"	.090"	.125″	.065″	.090"	.125″	.125″	.125″	.185″
Post Type	Line Corner 3-Way End	Line Corner 3-Way End	End	Line Corner 3-Way End	Line Corner 3-Way End	Line Corner 3-Way End	End	End	End

\*Aluminum Stiffeners can be added to End and Blank Posts to increase the wall thickness. 2" Posts: .060" Post with Stiffener = .310"W, .090" Post with Stiffener = .270"W 2-1/2" Recessed Posts: .065" Post with Stiffener = .190"W

#### **Section Mounts**

Optional section mounts are available. These mounts can be used in cases where a routed post cannot be used.



Wall Mount

3000 Series



Wall Mount

4000 Series



Wall Mount 5000 Series



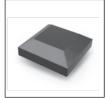
Swivel Mount 3000, 4000, 5000 Series



# ACCESSORIES



#### Post Caps





Gold Accent Available

Flat Cap 2", 2-1/2", 4", 6"

Ball Cap 2", 2-1/2", 4"

#### Post Mounts & Flairs



2″ Post Mount (Includes Flair)



2-1/2" Post Mount V (Includes Flair)



Welded Plate Option



Post Flair (2-piece) 2", 2-1/2", 4", 6" For Welded Plate Option & Core Drilled Posts

#### Tools



Rail Remover (Set of 3)



Template Kit

Rail Notching Tool

#### **Touch Up Paint**



Spray, Pen, or Bottle

#### Magena Star® Lighting

Magena Star<sup>®</sup> Ornamental Low Voltage Lights. Visit magenastar.com for more information.



Post Cap Light

2", 2-1/2", 4"

Downward Post Cap Light 2", 2-1/2", 4"



Combo Post Cap Light 2", 2-1/2", 4"



#### **Fence Stacker Unit**

#### Full Bundle Quantity of 3000 and 4000 Series Sections

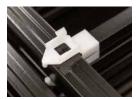
Full bundle quantities of Regis<sup>®</sup> 3000 and 4000 Series Sections are shipped in our Fence Stacker Unit. These custom built shipping units are designed with spacers to prevent shifting during shipment. Every Fence Stacker Unit is a fully enclosed six-sided unit with support rails for easy access.

Simply slide out each individual section as needed. The remaining sections stay secure and protected.

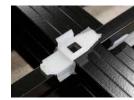
#### **Skid with Section Clips**

#### Less Than Full Bundle Quantities of 3000 and 4000 Series Sections

Less than full bundle quantities of Regis<sup>®</sup> 3000 and 4000 Series Sections are shipped using clips created specifically for the sections. These clips separate the sections during shipping and lessen the risk of damage.



3000 Series Clip



4000 Series Clip

#### **Skid with Foam**

#### **All 5000 Series Sections**

All Regis<sup>®</sup> 5000 Series Sections are shipped using foam to separate the sections. The foam protects the sections and reduces the risk of damage during shipping.







# **SPECIALTIES**



#### We put the "special" in Digger Specialties!

Let DSI help solve your unique installation challenges and design needs. Our team in Technical Services can make your dream a reality.















Transforming the Outdoor Living Experience®

#### DSI FAMILY OF PRODUCTS



Stay Connected diggerspecialties.com





We have tried to make this brochure comprehensive and factual. We reserve the right to discontinue at any time, without notice, colors, materials, equipment, and availability. Since some information may have been updated since the time of printing, we are not responsible for typographical or pictorial errors. Materials shown may vary slightly from actual colors and photos may show optional items. ©Digger Specialties, Inc. 2023/03 99583