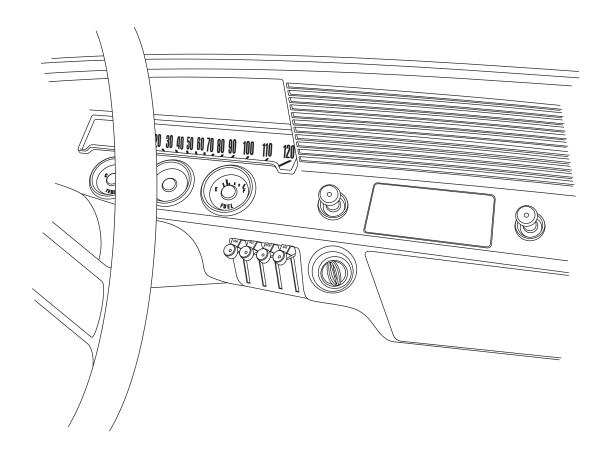


# 1961-62 Chevrolet Impala Control Panel Conversion Kit

(471062)



18865 Goll St. San Antonio, TX 78266

Phone: 800-862-6658 Sales: sales@vintageair.com Tech Support: tech@vintageair.com

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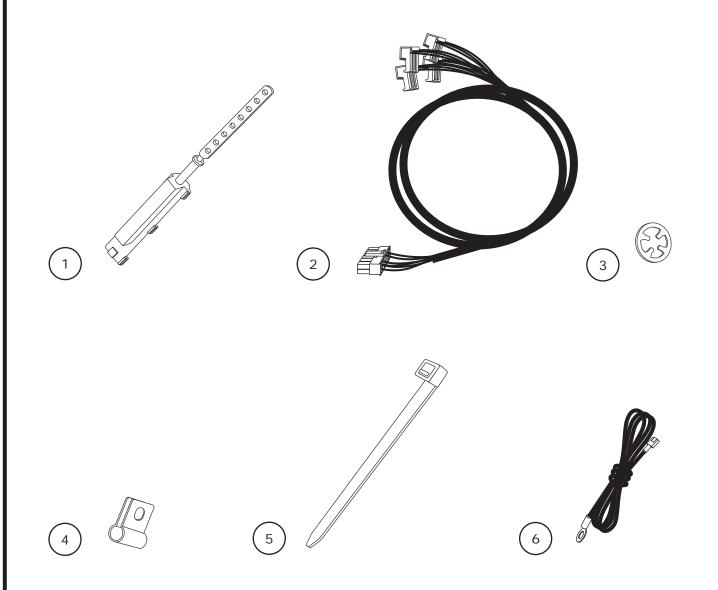
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## Packing List: Control Panel Kit (471062)

No.	Qty.	Part No.	Description	
1.	3	112002-SUA	Cable Converter Assembly	
2.	1	232002-VUA	Control Harness, Gen IV/Gen 5 Universal	
3.	3	65976-VUE	Push-on Ring, 3/16"	
4.	3	491010-VUR	Cable Converter Clamp	
5.	5	21301-VUP	Tie Wrap, 4"	
6.	1	231520	Ground Wire	

<sup>\*\*</sup> Before beginning installation, open all packages and check contents of shipment. Please report any shortages directly to Vintage Air within 15 days. After 15 days, Vintage Air will not be responsible for missing or damaged items.



NOTE: Images may not depict actual parts and quantities. Refer to packing list for actual parts and quantities.



### **OEM Control Panel Removal**

#### Perform the Following:

- 1. Remove the (4) lever knobs and the (4) mounting screws from the control panel (retain) (See Figure 1, below).
- 2. Disconnect cables and wires from the back side of the control panel.
- 3. Remove the control panel from behind the dash (retain).

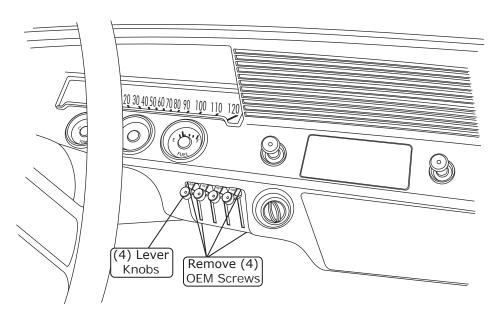
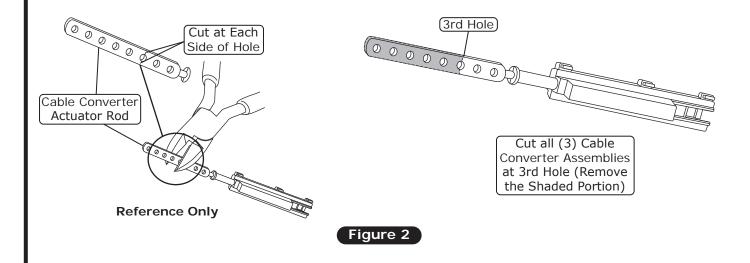


Figure 1



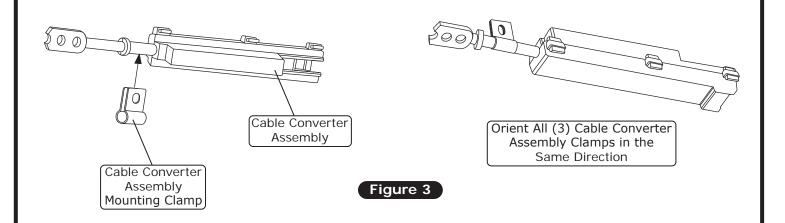
## Cable Converter Assembly Modification

1. Locate the (3) cable converter assemblies. Using a pair of wire cutters, cut the cable converter actuator rods as shown in Figure 2, below.



## Cable Converter Assembly Mounting Clamp Installation

1. Install the cable converter assembly mounting clamps. NOTE: Orient clamps in relation to the (3) housing snaps on the cable converter assembly as shown in Figure 3, below.

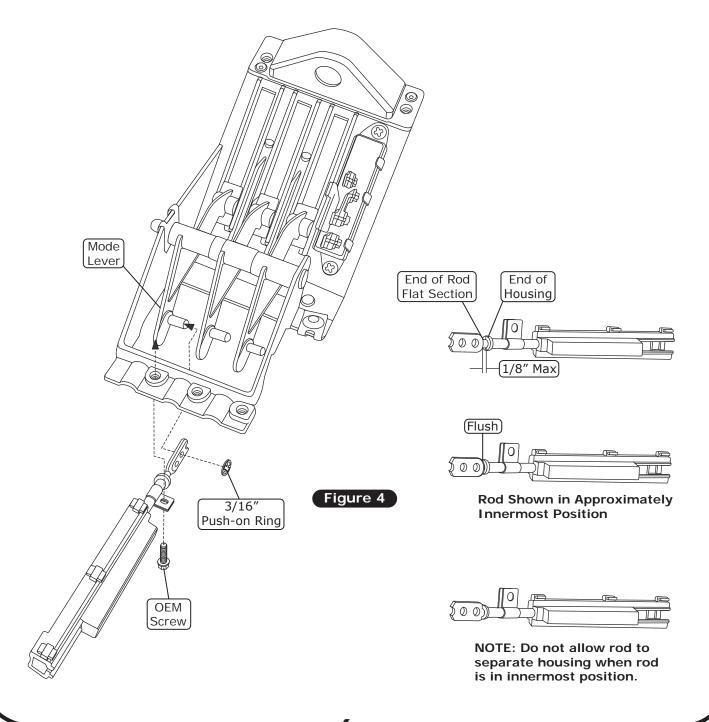




## Mode Cable Converter Assembly Installation

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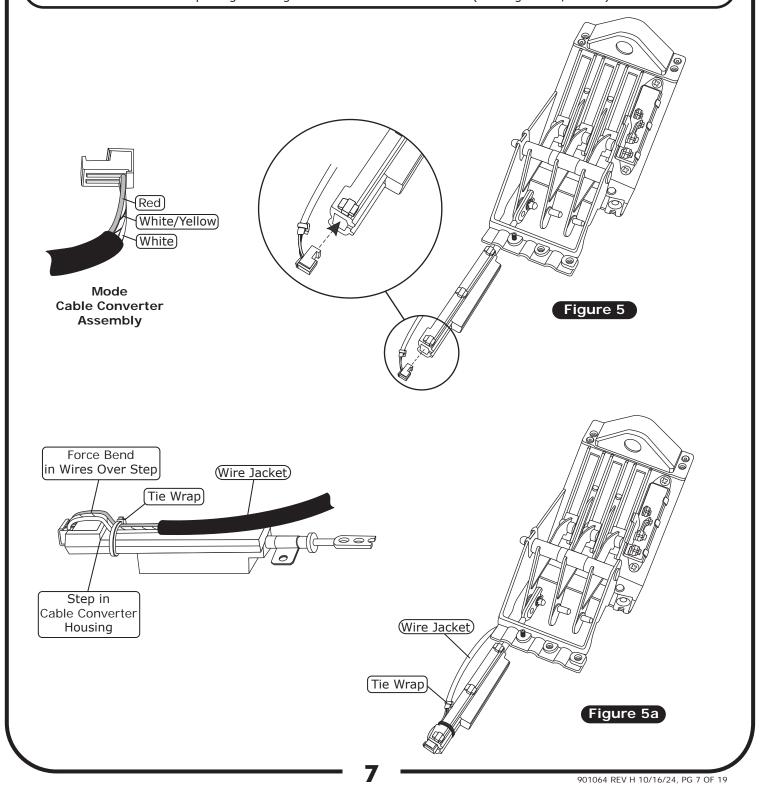
- 1. Install the cable converter assembly onto the mode lever by attaching the cable converter push rod to the OEM cable mounting stud on the lever (See Figure 4, below).
- 2. Secure the cable converter assembly to the OEM cable clamp mounting location using the OEM screw as shown in Figure 4, below.
- 3. Since the cable converter assembly can slide back and forth in the clamp before the screw is tightened, position the cable converter assembly such that the flat part of the rod is as close to flush as possible with the end of the housing at the lever's innermost position (See Figure 4, below).
- **4.** Secure the cable converter lever push rod to the OEM cable mounting stud using a 3/16" push-on ring as shown in Figure 4, below.





### Mode Control Harness

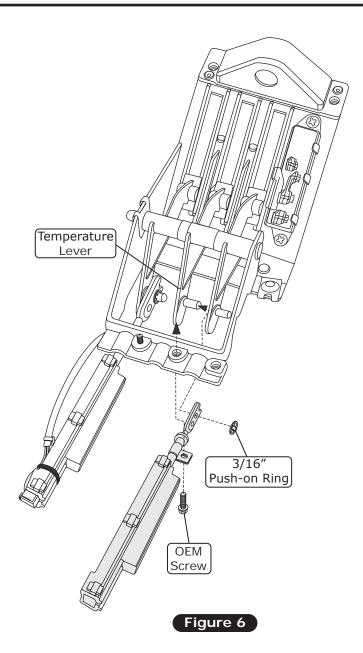
- 1. Locate the control panel wiring harness, and plug the corresponding connector into the correct cable converter assembly (See Figure 5, below).
- 2. Once the connector is correctly plugged into the cable converter assembly, secure the wires to the cable converter assembly using one of the supplied tie wraps. The tie wrap must be located between the end of the wire jacket and the step in the cable converter housing, forcing a bend in each wire as it passes over the step in the cable converter housing. The head of the tie wrap must fall on the edge of the housing to remain tight. Ensure that the tie wrap is tight enough that the wires cannot move (See Figure 5a, below).





Temperature Cable Converter Assembly Installation

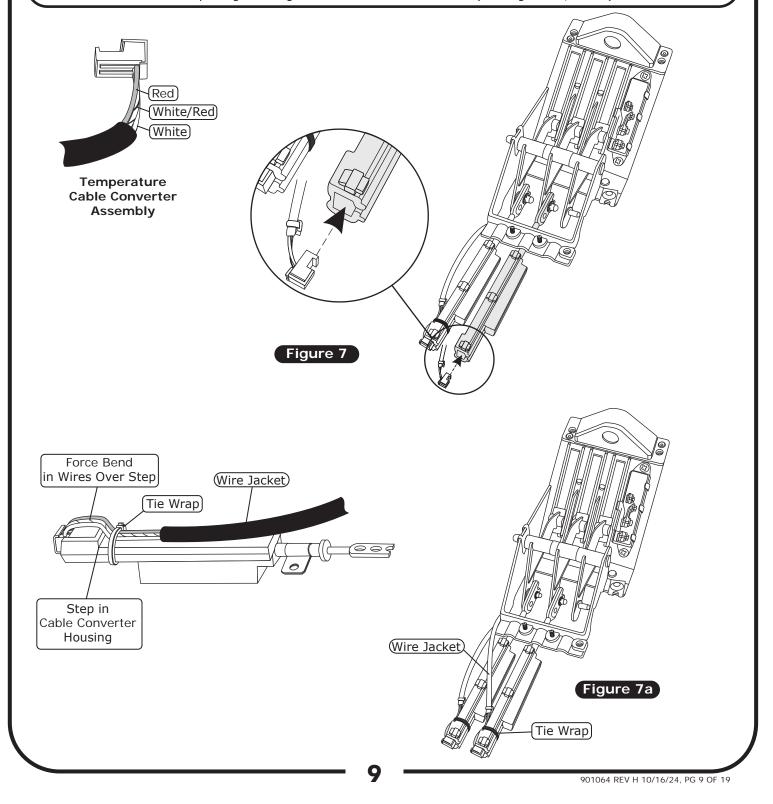
- 1. Install the cable converter assembly onto the temperature lever by attaching the cable converter push rod to the OEM cable mounting stud on the lever (See Figure 6, below).
- 2. Secure the cable converter assembly to the OEM cable clamp mounting location using the OEM screw as shown in Figure 6, below.
- 3. Since the cable converter assembly can slide back and forth in the clamp before the screw is tightened, position the cable converter assembly such that the flat part of the rod is as close to flush as possible with the end of the housing at the lever's innermost position (See Figure 6, below).
- **4.** Secure the cable converter lever push rod to the OEM cable mounting stud using a 3/16" push-on ring as shown in Figure 6, below.





## Temperature Control Harness

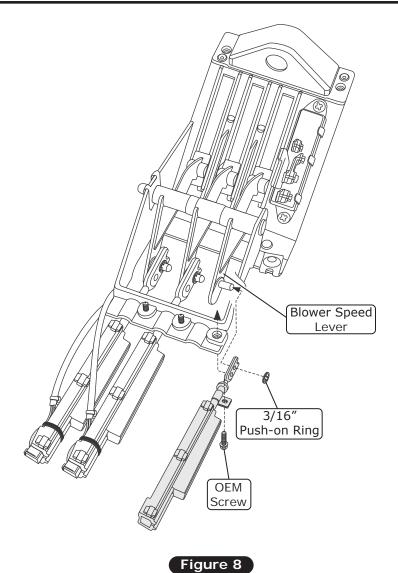
- 1. Locate the control panel wiring harness, and plug the corresponding connector into the correct cable converter assembly (See Figure 7, below).
- 2. Once the connector is correctly plugged into the cable converter assembly, secure the wires to the cable converter assembly using one of the supplied tie wraps. The tie wrap must be located between the end of the wire jacket and the step in the cable converter housing, forcing a bend in each wire as it passes over the step in the cable converter housing. The head of the tie wrap must fall on the edge of the housing to remain tight. Ensure that the tie wrap is tight enough that the wires cannot move (See Figure 7a, below).





## Blower Speed www.vintageair.com Cable Converter Assembly Installation

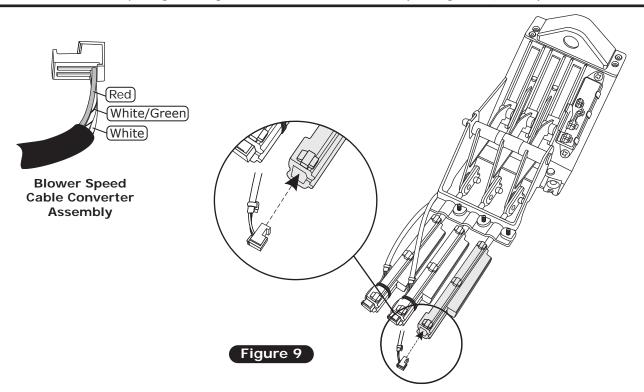
- 1. Install the cable converter assembly onto the blower speed lever by attaching the cable converter push rod to the OEM cable mounting stud on the lever (See Figure 8, below).
- 2. Secure the cable converter assembly to the OEM cable clamp mounting location using the OEM screw as shown in Figure 8, below.
- 3. Since the cable converter assembly can slide back and forth in the clamp before the screw is tightened, position the cable converter assembly such that the flat part of the rod is as close to flush as possible with the end of the housing at the lever's innermost position (See Figure 8, below).
- **4.** Secure the cable converter lever push rod to the OEM cable mounting stud using a 3/16" push-on ring as shown in Figure 8, below.

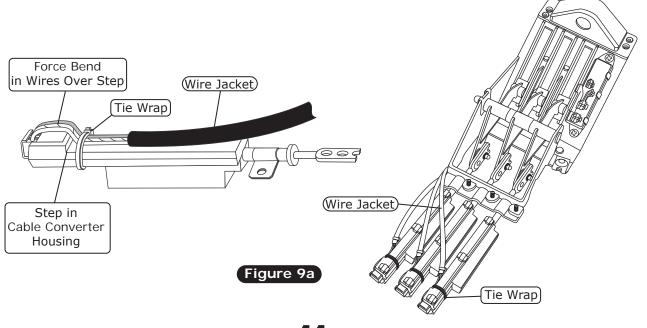




## **Blower Speed Control Harness**

- 1. Locate the control panel wiring harness, and plug the corresponding connector into the correct cable converter assembly (See Figure 9, below).
- 2. Once the connector is correctly plugged into the cable converter assembly, secure the wires to the cable converter assembly using one of the supplied tie wraps. The tie wrap must be located between the end of the wire jacket and the step in the cable converter housing, forcing a bend in each wire as it passes over the step in the cable converter housing. The head of the tie wrap must fall on the edge of the housing to remain tight. Ensure that the tie wrap is tight enough that the wires cannot move (See Figure 9a, below).

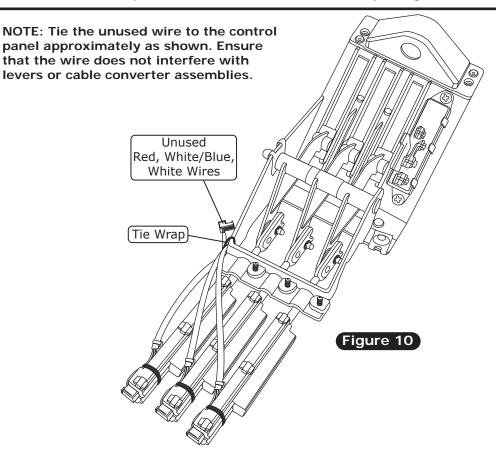






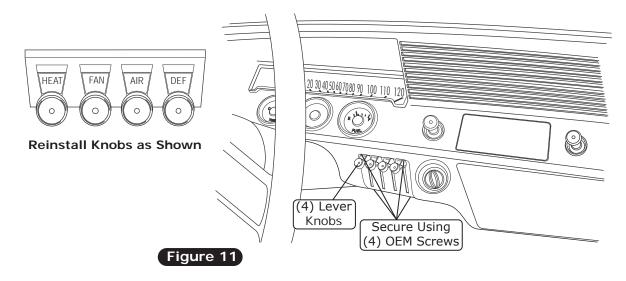
## Control Harness Final Step

1. Using the supplied tie wraps, tie the wires to the control panel. Confirm the wires are secured and do not interfere with lever operation or cable converter assemblies (See Figure 10, below).



### Control Panel Reinstallation

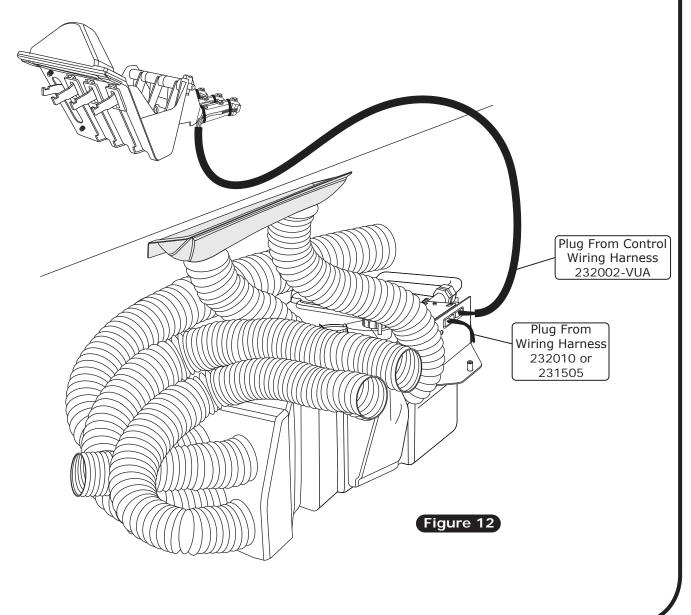
- 1. Reinstall the control panel into the dash using (4) OEM screws (See Figure 11, below).
- 2. Reinstall the control panel lever knobs as shown in Figure 11, below.





## Final Steps

- 1. Plug the wiring harnesses into the ECU module on the sub case.
- 2. Wire according to the wiring diagram on Page 16 or 17.
- 3. Calibration procedure and operation instructions:
  - **A.** Calibrating the control panel will set the range of travel for the cable converters connected to the OEM control panel levers. Performing this procedure will set the limits of the cable converters at their highest and lowest points.
  - **B.** Locate the gray wire with an unused connector in the wiring harness near the cable harness relay. This wire is labeled PROGRAM on the wiring diagram on Page 16.
  - **C.** It will be necessary to ground the gray wire for approximately five seconds while moving the controls, so it is sometimes helpful to attach one end of the white jumper to the vehicle's ground (for example, the chassis) and have the other end ready to connect to the gray PROGRAM wire when the procedure requires it
  - D. To calibrate the control panel, follow the calibration procedures on Pages 14 & 15.





#### Control Panel Calibration Procedure

On Vintage Air Gen IV and Gen 5 systems using cable converters or replacement electronic controls, it is necessary to calibrate the system to your specific control panel. This procedure ensures that the travel of your control panel levers or knobs is translated into precise control of the blower speed, temperature blend and mode door position. Please carefully read and understand these procedures before beginning. The procedure may be repeated as many times as necessary to get it right.

#### Gen IV Systems:

In preparation for calibration, you will need to attach the supplied white ground jumper wire (PN 231520) to a suitable chassis ground. This jumper wire must be easily connected to the gray programming wire located in the main Gen IV wiring harness next to the compressor relay. During the calibration procedure, you will connect the white jumper to the gray program wire, which will "teach" the Gen IV ECU the upper limits of the control levers or knobs. The blower will momentarily change speeds, signaling that the upper limits have been "learned". You will move the levers or knobs to opposite extreme positions of their travel and then disconnect the white jumper. The blower will pulse on/off, signaling that the lower limits have been learned and that the calibration procedure is complete.

#### Gen 5 Systems:

In preparation for calibration, you will need to attach the supplied white ground jumper wire (PN 231520) to a suitable chassis ground. This jumper wire must be easily connected to the gray programming wire located in the main Gen 5 wiring harness, see the Gen 5 wiring diagram and instructions for more information. During the calibration procedure, you will connect the white jumper to the gray program wire, and ground, which will then put the ECU into calibration mode. When the ECU is in calibration mode, the blower will default to medium speed and the ECU will flash a solid red light. Once in calibration mode you will cycle the controls as indicated in the calibration procedure on the next page. When complete, the jumper and program wire will be disconnected. The blower will turn off indicating calibration is complete.



## Control Panel Calibration Procedure (Cont.)

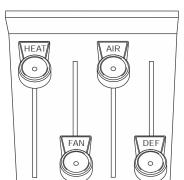
**1.** Turn on the ignition switch (Do not start the engine).



2. Move the control levers/knobs to the positions shown.

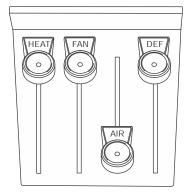


**3.** Connect the white jumper wire to the gray program wire. Wait approximately 5 seconds for the blower speed to change if using a Gen IV system, if using a Gen 5 system wait for the blower to default to medium speed.



**4.** Move the control levers/knobs to the positions shown.





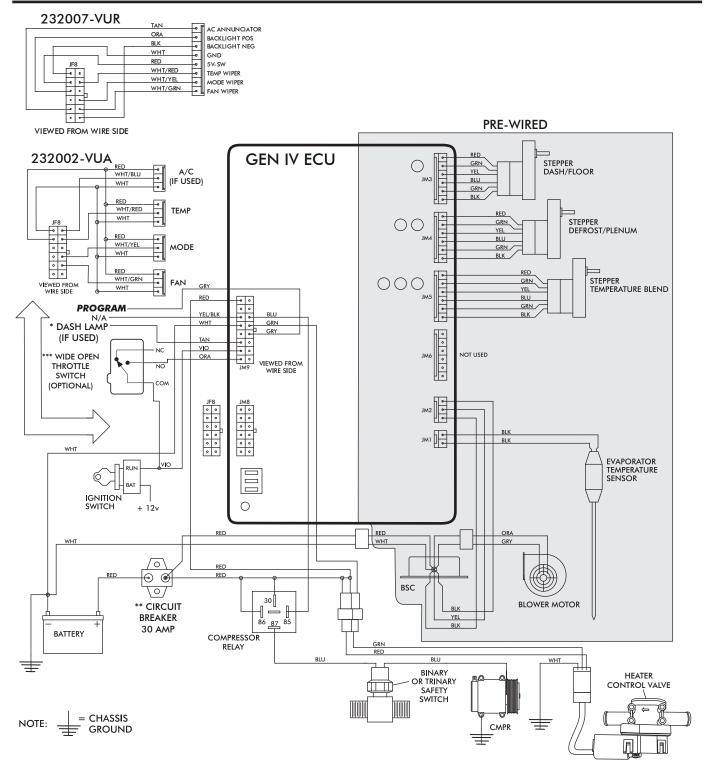
**5.** Disconnect the white jumper wire from the gray program wire. The blower speed will change if using a Gen IV system, and will shut off if using a Gen 5 system, indicating completion of the calibration procedure.



**6.** Confirm proper operation of controls. Repeat procedure if necessary. When finished, tape over program wire connector with electrical tape to prevent accidental contact with chassis ground.



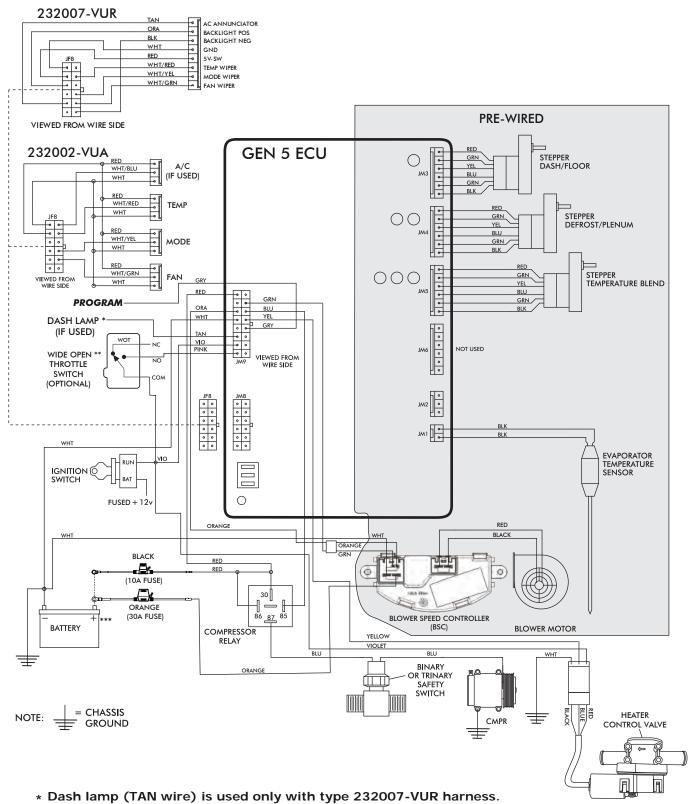
## Gen IV Wiring Diagram



- \* Dash lamp is used only with type 232007-VUR harness.
- \*\* Warning: Always mount circuit breaker as close to the battery as possible. (NOTE: Wire between battery and circuit breaker is unprotected and should be carefully routed to avoid a short circuit).
- \*\*\* Wide open throttle switch contacts close only at full throttle, which disables A/C compressor.



## Gen 5 Wiring Diagram



- bush lamp (much bush of la dece only with type 2020). Vertical less.
- $_{\star\,\star}$  Wide open throttle switch contacts close only at full throttle, which disables A/C compressor.
- \*\*\* Install fuse assemblies at or as near to the battery as possible.



### Operation of Controls

On Gen IV or Gen 5 systems with three lever/knob controls, the temperature control toggles between heat and A/C operations. To activate A/C, move the temperature lever/knob all the way to cold and then back it off to the desired vent temperature. For heat operation, move the temperature lever/knob all the way to hot and then adjust to the desired vent temperature. The blower will momentarily change speed, each time you toggle in and out of heat and A/C operations, to indicate the change. **NOTE:** For proper control panel function, refer to Pages 14 & 15 for calibration procedure.

#### **Blower Speed**

This lever/knob controls blower speed, from OFF to HI.

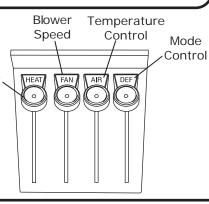
#### **Mode Control**

This lever/knob controls the mode positions, from DASH to FLOOR to DEFROST, with a blend in between.

#### **Temperature Control**

This lever/knob controls the temperature, from HOT to COLD.

NOTE: Original blower switch will not be used.



#### A/C Operation

#### **Blower Speed**

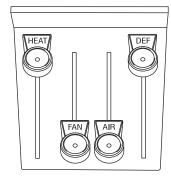
Adjust to desired speed.

#### **Mode Control**

Adjust to desired mode position (DASH position recommended).

#### **Temperature Control**

For A/C operation, adjust to coldest position to engage compressor (Adjust between HOT and COLD to reach desired temperature).



#### **Heat Operation**

#### **Blower Speed**

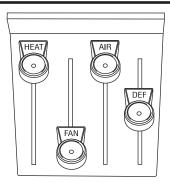
Adjust to desired speed.

#### **Mode Control**

Adjust to desired mode position (FLOOR position recommended).

#### **Temperature Control**

For maximum heating, adjust to hottest position (Adjust between HOT and COLD to reach desired temperature).



#### Defrost/De-fog Operation

#### Blower Speed

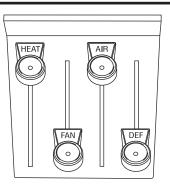
Adjust to desired speed.

#### **Temperature Control**

Adjust to desired temperature.

#### **Mode Control**

Adjust to DEFROST position for maximum defrost, or between FLOOR and DEFROST positions for a bi-level blend (Compressor is automatically engaged).





## Packing List: Control Panel Kit (471062)

No.	Qty.	Part No.	Description
1.	3	112002-SUA	Cable Converter Assembly
2.	1	232002-VUA	Control Harness, Gen IV/Gen 5 Universal
3.	3	65976-VUE	Push-on Ring, 3/16"
4.	3	491010-VUR	Cable Converter Clamp
5.	5	21301-VUP	Tie Wrap, 4"
6.	1	231520	Ground Wire
			Checked By: Packed By:
			Date:



NOTE: Images may not depict actual parts and quantities. Refer to packing list for actual parts and quantities.