



EMJMETALS

SHEET METAL PROCESSING



# WHO WE ARE, WHY US?

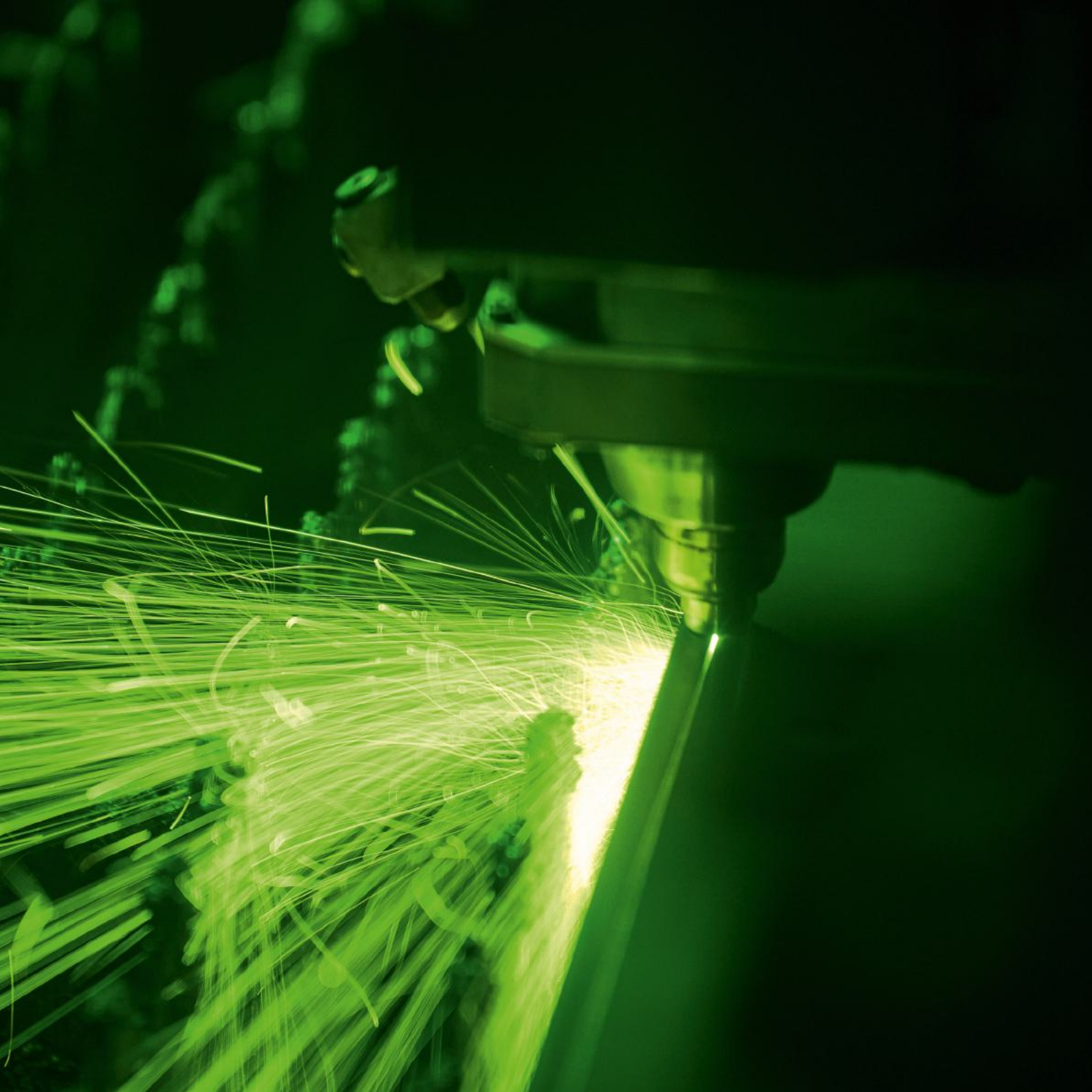
EMJ Metals, established in 2010, builds on a strong foundation of industry experience dating back to 2005. Our core competency lies in providing high-quality sheet metal cutting and bending services. We specialise in manufacturing prefabricated sheet metal parts tailored to meet the specific needs of our customers.

With over 15,500 square meters of production facilities, split between Riga and Kekava, Latvia, we are well-equipped to handle a diverse range of projects, ensuring precision and efficiency in every aspect of our operations. Our commitment to quality and customer satisfaction drives us to deliver exceptional products that meet the highest industry standards. Whether you require custom designs or standard components, EMJ Metals is your trusted partner for all your sheet metal fabrication needs.

At EMJ metals, we proudly serve a diverse range of industries, including construction, energy, mechanical engineering, woodworking, ship and boat building, the military sector, and mining, among others. Our commitment to creating mutually beneficial partnerships is encapsulated in our motto: "Win-Win."

We believe that successful business relationships are built on collaboration and shared success. That's why we focus on fostering long-term cooperation with our customers, ensuring that both parties thrive together.

At our company, we pride ourselves on offering competitive prices and rapid delivery times, thanks to our extensive inventory and a diverse range of cutting and bending equipment. We engage with each customer on an individual basis, regardless of order size, ensuring personalised service tailored to their unique needs. One of our key strengths lies in our ability to handle variable batch sizes efficiently. We export to a range of markets, in the European Union, with a significant presence in the Baltics and Scandinavia countries.



## LASER / PLASMA / OXYGEN CUTTING

Laser cutting process is done by 7 laser machines made by TRUMPH, BYSTRONIC, CUTLITE PENTA, EAGLE.  
Working tables sizes are from 1500 x 3000 mm up to 12000 x 4000 mm.  
Output power up to 30 kw with 3D cutting options.  
Most of tables sizes are duplicated or triplicated.

For plazma/oxygen tables sizes is up to 4000 x 20000 mm  
with output power 400 A. With drilling, threading option.

Our average processing volume is 40 tons of steel per day.  
We work with various types of material – ferrous steel, stainless steel, aluminium, ballistic steel.

Cutting thickness depends on several factors like material quality, cut parts configuration.

## LARGE SCALE MACHINING

Machining center with 3+2 axis, working area 14000 x 3000 x 2500mm,  
max workpiece weight 20 tons.

## SHEET METAL BENDING

For our bending process we have 13 bending machines made by ALIKO, COAST ONE and SHIAVI.  
We can bend up to 20 mm s355MC steel with bending length 8000 mm @ 125 tn./m.

We have wide range of press-brake tools available “in-house” that  
allows us to produce complicated parts without delay.

Some of our press brake operators have experience in industry for more than 15 years.

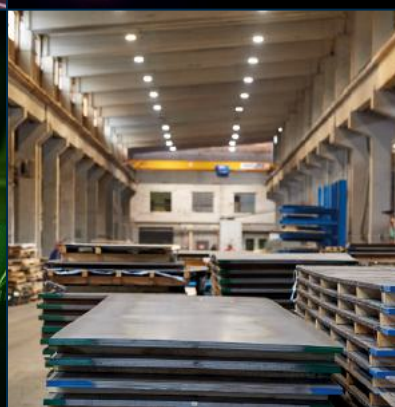
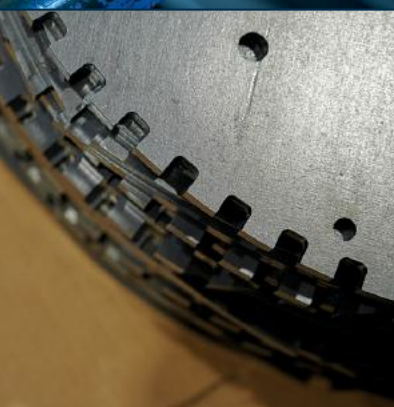
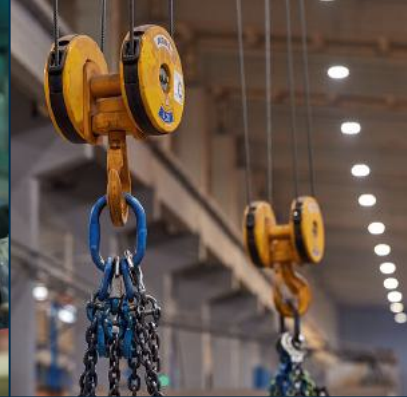


## ADDITIONAL SERVICES

In addition to cutting and bending, we offer a full range of services to support your project. Upon request and based on availability, our capabilities include machining, MIG/MAG and TIG welding, surface treatment (such as galvanizing and painting), assembly, as well as packing and delivery. With our comprehensive service offering, we ensure all your project's needs are met under one roof.

**Quality & Efficiency** At EMJ Metals, we maintain a substantial stock of raw materials to guarantee prompt turnaround times for your orders. Our skilled team combines technological expertise with a commitment to quality, ensuring that every part we deliver meets the highest standards. Whether you require custom fabrication, prototyping, or high-volume production, we have the resources and experience to bring your vision to life.





# COOPERATION, CERTIFICATES

The Association of Mechanical Engineering  
and Metalworking Industries of Latvia



Investment and development Agency of Latvia



Latvian Military Technology, Drone and  
Robotics Association



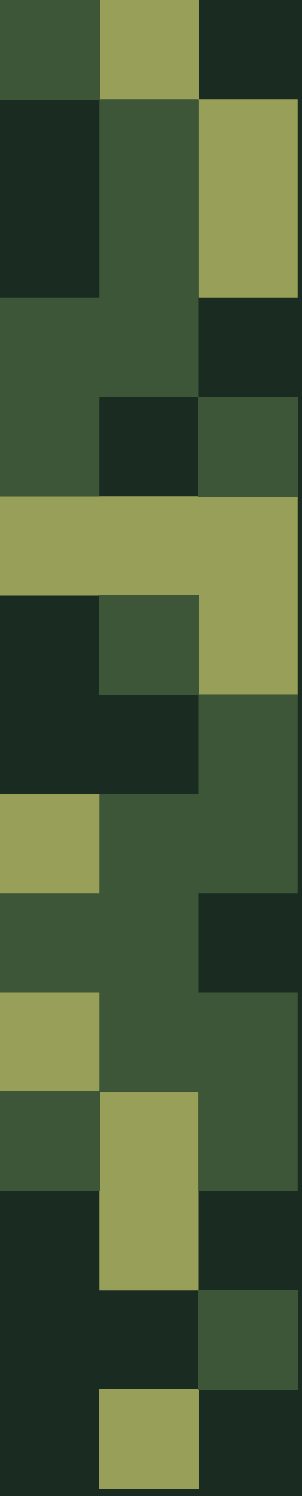
AQAP-2021  
EN ISO 1090-2  
EN ISO 3834-2  
ISO 9001:2015  
ISO 14001:2015  
ISO 50001:2018



Management  
System  
ISO 9001:2015  
ISO 14001:2015  
ISO 50001:2018

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ID 9105086953

Special Permit (Licence) for Commercial Activities with the Goods  
Referred to in the Common Military List of the European Union.



# MILITARY PRODUCTION

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We specialize in prefabricated parts, welding, and painting of structural and ballistic steel for the defense industry, offering a full production cycle from individual parts to welded and painted structures.

## **Our services include:**

Welding according to ISO 3834-2:2021 standard

Processing ballistic steel

Sub-assembly

Painting and blasting (chamber size: 12 x 6 x 4 m)

Lifting capacity up to 20 t with lifting height 6 m

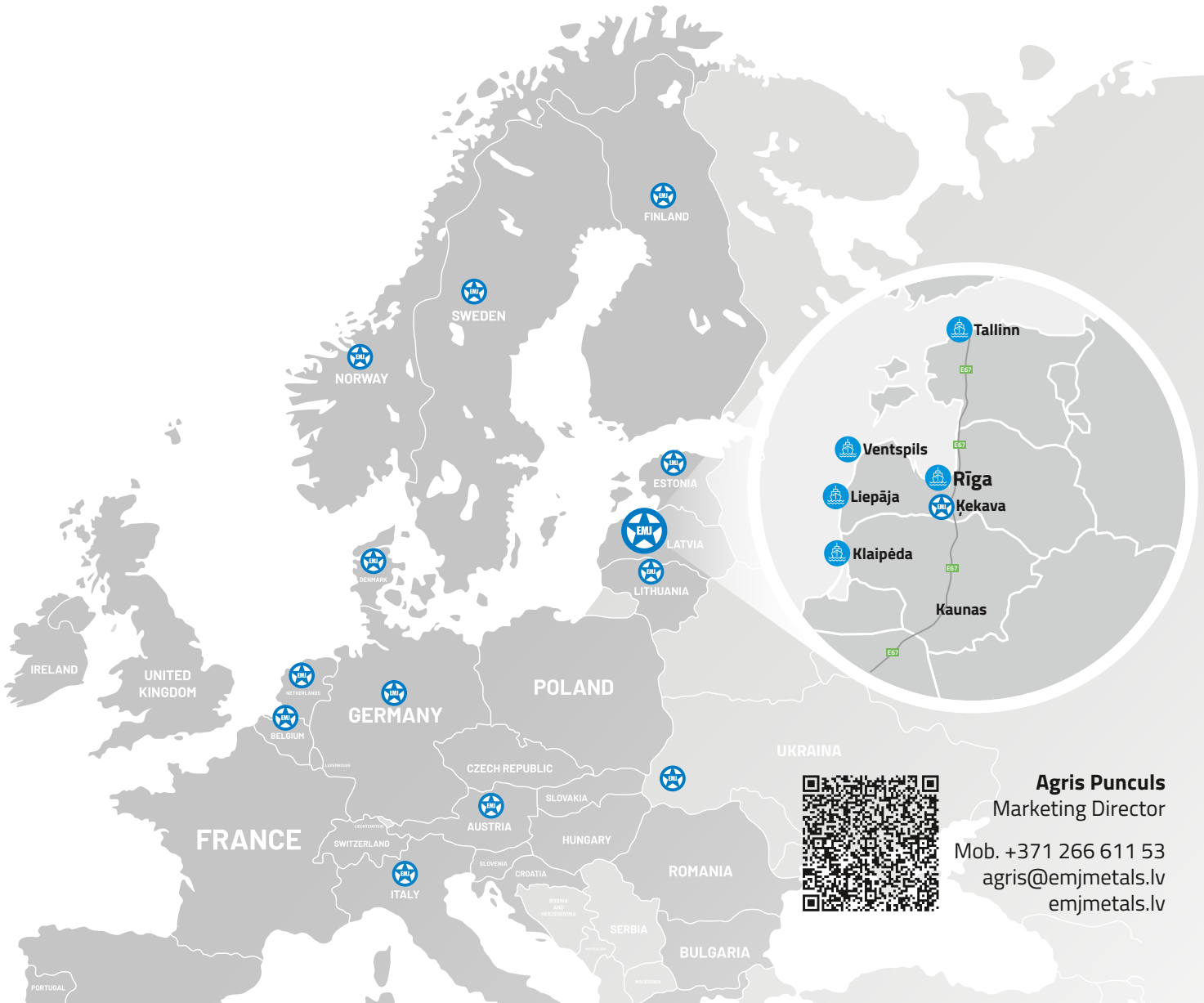
EMJ Metals is the first Latvian company to pass high-level quality inspections and receive approval to manufacture armored vehicle hulls since the country's independence was restored. To date, the company has produced and delivered dozens of hulls for both the Latvian and other NATO armed forces.

The production and assembly of armored transport vehicles in Latvia play a crucial role in national security. It shortens supply chains, ensuring efficient military equipment manufacturing, and reduces risks associated with supply disruptions and delays, which could impact the readiness and defense capabilities of the armed forces.





# EXPORT MARKETS AND LOCATION



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