

E-STRUT SCHEDULE ¹

[illegible]

Model	4'-0" thru 13'-2	13'-3" thru 14'-2"	14'-3" thru 16'-2"	16'-3" thru 18'-2"	18'-3" thru 23'-2"	23'-3" thru 24'-2"	24'-3" & over
610, 610LP, 610RP, 612, 612LP, 612RP, 614, 616, 632, 632-20, 633, 633-20, 660, 661, 663, 664, 667, 668, 669, 670, 671, 672, 673, 674, 678, 679, 680, 681, 682, 687, 690	No Strut	(1) 2" E-Strut per Door	(1) 2" E-Strut on Alternating Sections from the Top	(1) 2" E-Strut per Section	NA	NA	NA
2011, 2011L, 2015, 2015L	No Strut	(1) 2" E-Strut per Door	(1) 2" E-Strut on Alternating Sections from the Top	(1) 2" E-Strut per Section	(1) 3" E-Strut per Section	(1) 4" E-Strut per Section	(1) 6" E-Strut per Section
2011S, 2015S		(1) 2" E-Strut on Alternating Sections from the Top	(1) 2" E-Strut per Section				NA
2411, 2411L, 2415, 2415L	No Strut	(1) 2" E-Strut per Door	(1) 2" E-Strut on Alternating Sections from the Top	(1) 2" E-Strut per Section	(1) 3" E-Strut per Section	(1) 4" E-Strut per Section	(1) 6" E-Strut per Section
2411S, 2415S		(1) 2" E-Strut on Alternating Sections from the Top	(1) 2" E-Strut per Section				NA
2511, 2511L	No Strut	(1) 2" E-Strut per Door	(1) 2" E-Strut on Alternating Sections from the Top	(1) 2" E-Strut per Section	NA	NA	NA
2511S		(1) 2" E-Strut on Alternating Sections from the Top	(1) 2" E-Strut per Section				
2410, 2410L, 2410LP, 2410LPL, 2410RP, 2410RPL, 2460, 2460L, 2461, 2461L, 2470, 2470L, 2471, 2471L, 2472, 2472L, 2480, 2480L, 2481, 2481L, 2482, 2482L	No Strut	(1) 2" E-Strut per Door	(1) 2" E-Strut on Alternating Sections from the Top ⁴	(1) 2" E-Strut per Section	(1) 3" E-Strut per Section	(1) 4" E-Strut per Section	NA
2480S		(1) 2" E-Strut on Alternating Sections from the Top	(1) 2" E-Strut per Section				
2560, 2560L, 2561, 2561L, 2570, 2570L, 2571, 2571L, 2572, 2572L, 2580, 2580L, 2581, 2581L, 2582, 2582L	No Strut	(1) 2" E-Strut on Alternating Sections from the Top	(1) 2" E-Strut on Alternating Sections from the Top	(1) 2" E-Strut per Section	NA	NA	NA

Model	4'-0" thru 13'-2	13'-3" thru 14'-2"	14'-3" thru 16'-2"	16'-3" thru 18'-2"	18'-3" thru 21'-2"	21'-3" thru 24'-2"	24'-3" & over
5814, 5816, 5870, 5880	No Strut	(1) 2" E-Strut per Door	(1) 2" E-Strut on Alternating Sections from the Top	(1) 2" E-Strut per Section	(1) 3" E-Strut per Section	NA	NA
5210, 5212	No Strut	(1) 2" E-Strut per Door	(1) 2" E-Strut on Alternating Sections from the Top	(1) 2" E-Strut per Section	NA	NA	NA
5214 ,5216, 5270, 5278, 5280, 5287					(1) 3" E-Strut per Section		
5710, 5712	No Strut	(1) 2" E-Strut per Door	(1) 2" E-Strut on Alternating Sections from the Top	(1) 2" E-Strut per Section	NA	NA	NA
5714, 5716, 5770, 5778, 5780, 5787					(1) 3" E-Strut per Section		
Doors with Carriage House Lites and Single SlimLites							
Model	4'-0" thru 7'-6"	7'-7" thru 14'-2"	14'-3" thru 15'-5"	15'-6" thru 16'-2"	16'-3" thru 18'-2"	18'-3" thru 23'-2"	23'-3" thru 24'-2"
2010CP, 2012CP, 2010SP, 2012SP, 2060, 2061, 2063, 2064, 2067, 2068, 2069 710CP, 712CP, 710SP, 712SP, 760, 761, 763, 764, 767, 768, 769 610CP, 612CP, 610SP, 612SP, 660, 661, 663, 664, 667, 668, 669	No Strut	(1) 2" E-Strut per Door and per non-Top Lite Section	(1) 2" E-Strut on Alternating Sections from the Top and per Even Number Lite Section	(1) 2" E-Strut on Alternating Sections from the Top and per Even Number Lite Section ⁵	(1) 2" E-Strut per Section ⁵	(1) 3" E-Strut per Section ⁵	(1) 4" E-Strut per Section ^{2 5 8}
5210CP, 5212CP, 5210SP, 5212SP, 5267, 5268 5710CP, 5712CP, 5710SP, 5712SP, 5767, 5768	No Strut	(1) 2" E-Strut per Door and per non-Top Lite Section	(1) 2" E-Strut on Alternating Sections from the Top and per Even Number, non-Top Lite Section	(1) 2" E-Strut on Alternating Sections from the Top and per Even Number, non-Top Lite Section ⁵	(1) 2" E-Strut per Section ⁵	(1) 3" E-Strut per Section ⁵	NA
Model	4'-0" thru 7'-8"	7'-9" thru 13'-2"	13'-3" thru 14'-2"	14'-3" thru 16'-2"	16'-3" thru 18'-2"	18'-3" thru 23'-2"	23'-3" thru 24'-2"
2410CP, 2460, 2461, 2410CPL, 2460L, 2461L	No Strut	(1) 2" E-Strut per Lite Section	(1) 2" E-Strut per Door and per non-Top Lite Section	(1) 2" E-Strut on Alternating Sections from the Top and per Even Number, non-Top Lite Section	(1) 2" E-Strut per Section	(1) 3" E-Strut per Section	(1) 4" E-Strut per Section ²
2560, 2561 2560L, 2561L	No Strut	(1) 2" E-Strut per Lite Section	(1) 2" E-Strut on Alternating Sections from the Top and per Even Number, non-Top Lite Section	(1) 2" E-Strut on Alternating Sections from the Top and per Even Number, non-Top Lite Section	(1) 2" E-Strut per Section	(1) 3" E-Strut per Section	(1) 4" E-Strut per Section ²

Doors with Double SlimLites Lites, Full Row							
Model	4'-0" thru 7'-6"	7'-7" thru 10'-2"	12'-0" thru 13'-2"	13'-3" thru 14'-2"	14'-3" thru 15'-5"	15'-6" thru 16'-2"	16'-3" thru 18'-2"
2010DP 2012DP 710DP 712DP 610DP 612DP	No Strut	(1) 2" E-Strut per Lite Section	(1) 2-3/4" E-Strut per Lite Section ⁶	(1) 2" E-Strut per non-Lite Top Section and (1) 2-3/4" E-strut per Lite Section ^{6 7}	(1) 2" E-Strut on Alternating Sections from the Top and (1) 2-3/4" E-strut per Lite Section ^{6 7}	(1) 2" E-Strut on Alternating Sections from the Top and (1) 2-3/4" E-strut per Lite Section ^{6 7}	(1) 2" E-Strut per non-Lite Section and (1) 2-3/4" E-strut per Lite Section ^{6 7}
5210DP 5212DP 5710DP 5712DP	No Strut	(1) 2" E-Strut per Lite Section	(1) 2-3/4" E-Strut per Lite Section ⁶	(1) 2" E-Strut per non-Lite Top Section and (1) 2-3/4" E-strut per Lite Section ^{6 7}	(1) 2" E-Strut on Alternating Sections from the Top and (1) 2-3/4" E-strut per Lite Section ^{6 7}	(1) 2" E-Strut on Alternating Sections from the Top and (1) 2-3/4" E-strut per Lite Section ^{6 7}	(1) 2" E-Strut per non-Lite Section and (1) 2-3/4" E-strut per Lite Section ^{6 7}
Doors with Double SlimLites Lites, End Panel Only							
Model	4'-0" thru 7'-6"	7'-7" thru 10'-2"	12'-0" thru 13'-2"	13'-3" thru 14'-2"	14'-3" thru 15'-5"	15'-6" thru 16'-2"	16'-3" thru 18'-2"
2010DP 2012DP 710DP 712DP 610DP 612DP	No Strut	(1) 2" E-Strut per Lite Section	(1) 2" E-Strut per Lite Section ⁶	(1) 2" E-Strut per non-Lite Top Section and (1) 2" E-strut per Lite Section ^{6 7}	(1) 2" E-Strut on Alternating Sections from the Top and (1) 2" E-strut per Lite Section ^{6 7}	(1) 2" E-Strut on Alternating Sections from the Top and (1) 2-3/4" E-strut per Lite Section ^{6 7}	(1) 2" E-Strut per non-Lite Section and (1) 2-3/4" E-strut per Lite Section ^{6 7}
5210DP 5212DP 5710DP 5712DP	No Strut	(1) 2" E-Strut per Lite Section	(1) 2" E-Strut per Lite Section ⁶	(1) 2" E-Strut per non-Lite Top Section and (1) 2" E-strut per Lite Section ^{6 7}	(1) 2" E-Strut on Alternating Sections from the Top and (1) 2" E-strut per Lite Section ^{6 7}	(1) 2" E-Strut on Alternating Sections from the Top and (1) 2-3/4" E-strut per Lite Section ^{6 7}	(1) 2" E-Strut per non-Lite Section and (1) 2-3/4" E-strut per Lite Section ^{6 7}

1. Struts are for non-windload-rated doors. See the windload spreadsheets and drawings for struts required for the specified design pressure.
2. (2) E-struts are pre-attached to each lite section for shipping purposes. Remove (1) strut and relocate to a section without lites.
3. (2) E-struts are pre-attached to each lite section for shipping purposes, if the lite section has a lite in every panel or if a lite is in a center panel
4. of the section. Remove (1) strut and relocate to a section without struts.
5. (1) E-Strut is pre-attached to each lite section for shipping purposes.