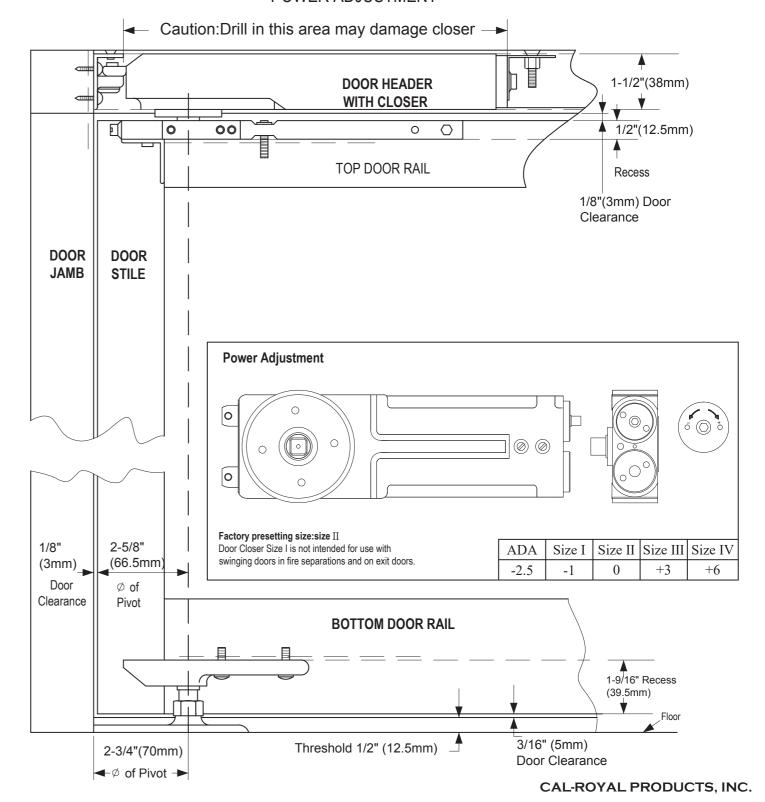
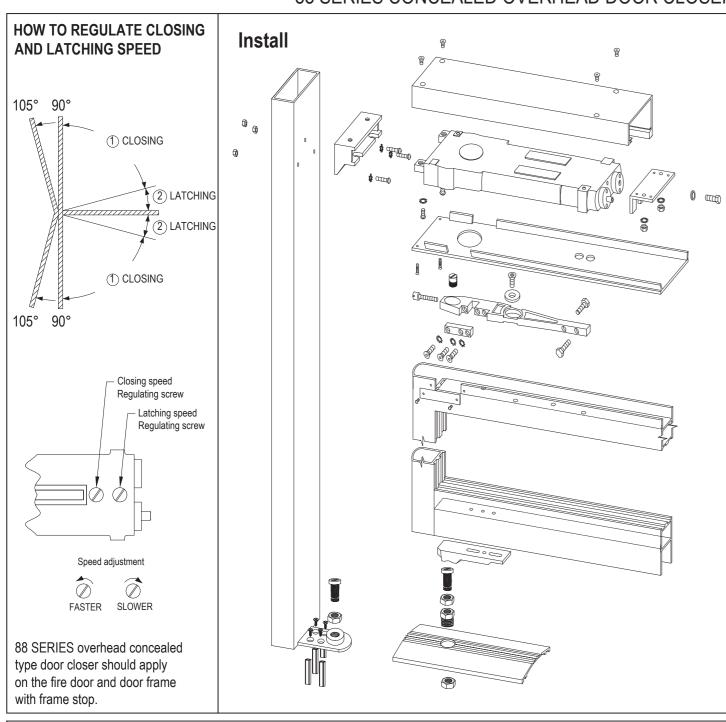
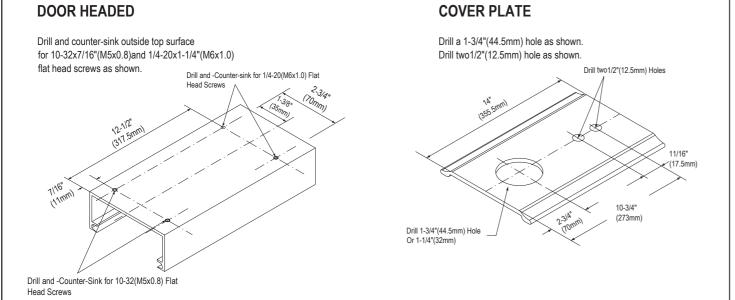


88 SERIES CONCEALED OVERHEAD DOOR CLOSER INSTALLATION INSTRUCTIONS

SINGLE ACTING-CENTER HUNG-SIDE AND END LOADING DUAL SPEED ADJUSTING VALVES FOR LATCHING AND CLOSING SPEED ADJUSTMENT POWER ADJUSTMENT







(1)SIDE LOADING 1/4-(M6x1.0) hole 1/2"(12.5mm) 1/2"(12 5mm) -Drill two 3/32" (2.5mm) Holes for Self-threading Dress Plate Screws 1/2-13(M12x1.75) hole Drill a 7/16"(11mm) hole for Adjustment

Options for Arm Installation

TOP DOOR RAIL (88-S)

"S" Type Side Loading Arm

Drill or drill and tap holes in top of door as shown. Make 2-1/4"x1/2"(57mmx12.5mm)cut-out in top of door as shown. Cut-out must be on the inside of the door. Install arm using 1/4-20x1-1/4"(M6x1.0) flat head machine screw and 7/8"washer.Install 1/2-13x3/4"(M12x1.75) arm stud and 1/4-20x1-1/8"(M6x1.0) dome head arm adjustment screw.Laterally

adjust center of the arm spindle retainer 2-5/8"(66.5mm) from hinge edge of door (not including weather stripping). Center arm in the top rail by adjusting the two 1/4-20x1" (M6x1.0) hex head centering bolts.

After installation of door, attach dress plate with self-threading screws.

NOTE:Befor attaching dress plate,make certain the three 1/4-20x7/8"(M6x1.0) socket head cap screws are tightened securely with the lock washers.

2 **END LOADING** Drill and Tap three 1/4-20(M6 x1.0)Threads Drill a 3/16" (5mm) Hole 7/8"or1' (22mm)(25.4mm)

TOP DOOR RAIL (88-A & 88-PT)

"A" Type End Loading Arm

Make a 1"(25.4mm) deep cut-out in hinge edge of door

"PT" Type End Loading Arm

Make a 7/8"(22mm) deep cut-out in hinge edge door as

Drill or drill and tap holes in top of door as shown. Position arm in door by placing pin of arm 3/16"(5mm) hole.Install arm using three 1/4-20x5/8"(M6x1.0) pan head machine screws and lock washers.

Center arm in the top rail by adjusting the two 1/4-20x1" (M6x1.0) hex head centering bolts.

NOTE:After door is installed ,the two 1/4-20x1"(M6x1.0) socket head cap screws must be tightened securely with the lock washers.

3 **END LOADING** Drill and Tap two 1/4-20(M6 x1.0)Threads Drill a 1/4" (6.5mm) Hole

TOP DOOR RAIL (88-K)

"K" Type End Loading Arm

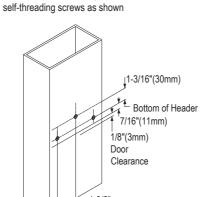
Make a 5/8"(16mm)deep cut-out in hinge edge of door

Drill or drill and tap holes in top of door as shown. Position arm in door by placing pin of arm 1/4"(6.5mm) hole. Install arm by using two1/4-20x5/8"(M6x1.0) pan head machine screws and lock washers. Center arm in the top rail by adjusting the two 1/4x20x1"(M6x1.0) hex head centering bolts.

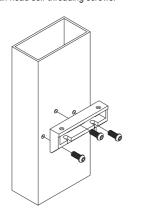
NOTE: After door is installed, the two1/4-20x1"(M6x1.0) socket head cap screws must be tightened securely with the lock washers.

BRACKET & PIVOT INSTALLATION MANUAL

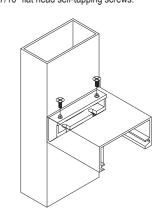
HINGE JAMB Drill three holes for #10 pan head



Install bracket by using #10x9/16" pan head self-threading screws.



Mount door header on bracket by using 10-32 x 7/16" flat head self-tapping screws.

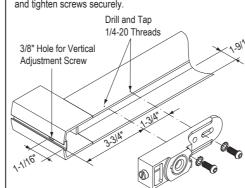


BOTTOM DOOR RAIL (88-GE)

Side Loading (1/4" Height Adjustment)

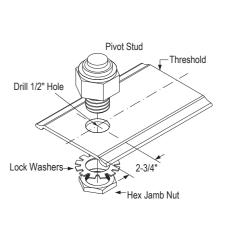
Drill and tap two 1/4-20 holes in bottom rail of door as shown.Install pivot bearing retainer using two 1/4-20x 5/8" truss head machine screw and lock washers. Laterally adjust center of pivot bearing retainer 2-5/8" from hinge edge of door (not including weather stripping) and tighten screws securely.

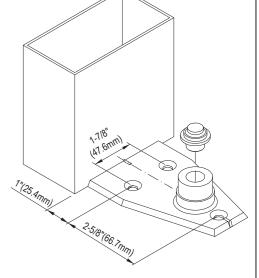
(35mm)



THRESHOLD MOUNT SET

Drill a hole on threshold as shown. Install pivot stud from top and secure with hex jamb nut and washer underneath

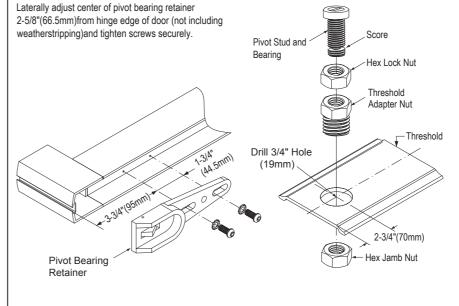




BOTTOM DOOR RAIL (88-PV)

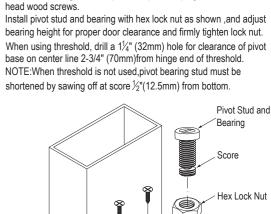
Side Loading

Drill and tap two 1/4-20 (M6x1.0)holes in bottom rail of door as shown. Install pivot bearing retainer in bottom of door using 1/4-20x5/8"(M6x1.0) pan head machine screws and lock washers.

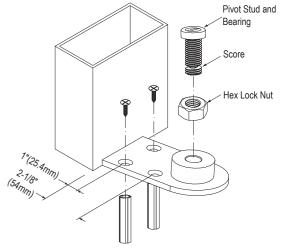


THRESHOLD MOUNT SET

Drill a hole on threshold as shown. Install pivot stud and bearing with hex lock nut as shown and adjust bearing height for proper door clearance and firmly tighten lock nut.



FLOOR MOUNT PIVOT



Center pivot base against door jamb on hinge side. Mark and drill four

1/4"(6.5mm)holes 1-1/2"(38mm)deep in floor for plastic expansion plugs.

Mount base using $#12x1\frac{1}{4}$ " plastic expansion plugs and $#12x1\frac{1}{4}$ " flat