# BRCKEN BOTTLE

# ARCADE

ASSEMBLY INSTRUCTIONS

6 - Bottle Unit



# **Important Guidelines:**

- Do not remove protective film prior to completing assembly.
- Wear anti-cut safety gloves for every step of the assembly process.
- Lay out all the pieces of the arcade in alphabetical order before you begin.

# **Materials Checklist:**

- 6 -Bottle arcade unit panels (A-Z as labeled)
- Screws and bolts provided in the package
- Anti-cut safety gloves
- Screwdriver
- Assembly instruction manual

# **Instructions**

# 1. Base Assembly

#### Step 1.a

- Stand up one Upright A

# Step 1.b

- Using the screw gun, connect the two B Bars to the bottom of Upright A using two Screw 1
- \*Note: The foot brackets on the bottom of Upright A should be facing outwards, away from Bar B\*



# Step 1.c

- Stand up the 2nd Upright A against the far ends of the two B Bars with the foot brackets facing outwards, away from Bar B
- Using the screw gun, connect the bottom of the 2nd Upright A to the end of the two B Bars using Screw  $\mbox{\em 1}$

# 2. Hopper Assembly - Creating the Hopper Pyramid

# Step 2.a

- Stand up Hopper side G & Hopper side H1 with the flat connector ledges facing up

# Step 2.b

- Align the screw holes on right the edge of H1 inside the screw holes on the left edge of Hopper side G
- Apply Screw 2 into the three screw holes and hand tighten each one, then use the screw gun to tighten

#### Step 2.c

- Stand up Hopper side H2 with the flat connector ledge facing up

#### Step 2.d

- Align the screw holes on left the edge of H2 inside the screw holes on the right edge of Hopper side G
- Apply Screw 2 into the three screw holes and hand tighten each one, then use the screw gun to tighten



<sup>\*\*</sup>You have now completed the assembly of the Base\*\*

# Step 2.e

- Stand up Hopper side H3 with the flat connector ledge facing up

# Step 2.f

- Align the screw holes on the edges of H3 outside the screw holes on the edges of Hopper sides H1 and H2
- Apply Screw 2 into the three screw holes on each side and hand tighten each one, then use the screw gun to tighten

#### Step 2.g

- Stand up the two sides of Chute I with the connector ledges facing up and line up the screw holes with the threaded rivet nuts on the inside
- Apply Screw 2 into the four screw holes and hand tighten each one, then use the screw gun to tighten

#### Step 2.h

- Place the Chute I onto the connector ledge of the assembled Hopper
- Apply Screw 2 into the eight screw holes and hand tighten each one, then use the screw gun to tighten

#### Step 2.i

- Place the Spike Bar F into the top of the Hopper, aligning the screw holes
- \*Note: The spikes of Spike Bar F are slightly angled. The spikes should point back toward Hopper side G\*
- Attach Spike Bar F to the Hopper using four Screw 2

<sup>\*\*</sup>You have now completed the assembly of the Hopper & Chute\*\*



# 3. Connecting Hopper & Chute to the Base

# Step 3.a

- Holding the sides of the Hopper & Chute at the widest edges, carefully place it on the top of the Base Uprights
- \*Note: Hopper side G defines the back of the Arcade and H3 is the front\*

# Step 3.b

- While still holding the Hopper securely atop the Base, align the screw holes in one corner and apply one Screw 2 by hand

# Step 3.c

- Align the screw holes of the Hopper to the top of the Base catty-corner (diagonal) to where you just applied the initial screw and apply one Screw 2 by hand
- Apply one Screw 2 in each of the other two corners of the Hopper
- Apply the second Screw 2 in each corner, then use the screw gun to tighten all eight screws
- \*\*You have now assembled the Hopper and Chute to the Base\*\*

#### 4. Assemble the Hood

#### Step 4.a

- Place Side Panel J into the slits on the top of the left Upright A (to the left of Hopper side H3) with the protective film facing outwards
- \*Note: The circular hole at the top of Side Panel J should be to the front of the Arcade\*



# Step 4.b

- Insert Bracket M into the intersection of Side Panel J with the top of the Upright A and apply two Screw 2 by hand

#### Step 4.c

- Place Side Panel K into the slits on the top of the right Upright A (to the right of Hopper side H3) with the protective film facing outwards
- \*Note: The circular hole at the top of Side Panel K should be to the front of the Arcade\*

# Step 4.d

- Insert Bracket M into the intersection of Side Panel K with the top of the Upright A and apply two Screw 2 by hand

# Step 4.e

- From the back of the Arcade, place Back Panel D in between Side Panels J & K and rest it on top of Spike Bar F

#### Step 4.f

- Align the bottom screw hole of Side Panel J with the screw hole of Back Panel D and apply one Screw 2 by hand

#### Step 4.g

- Align the bottom screw hole of Side Panel K with the screw hole of Back Panel D and apply one Screw 2 by hand



# Step 4.h

- Lift the top of Back Panel D and align it with the top corner of Side Panel K
- Apply one Screw 2 by hand to connect the top of Back Panel D to the top corner of Side Panel K

# Step 4.i

- Lift the top of Back Panel D and align it with the top corner of Side Panel J
- Apply one Screw 2 by hand to connect the top of Back Panel D to the top corner of Side Panel J

# Step 4.j

- Using the screw gun, insert four Screw 2 to the bottom of Back Panel D connecting it to the top of Hopper side G
- \*Note: Back Panel D should be on the outside of Hopper side G\*

# Step 4.k

- Use the screw gun to apply the final two Screw 2 connecting Side Panel J with Back Panel D

# Step 4.I

- Use the screw gun to tighten the corner screws connecting Side Panel J with Back Panel D and to tighten the screws securing Bracket M

#### Step 4.m

- Use the screw gun to apply the final two Screw 2 connecting Side Panel K with Back Panel D



# Step 4.n

- Use the screw gun to tighten the corner screws connecting Side Panel K with Back Panel D and to tighten the screws securing Bracket M

# Step 4.0

- Place Top Panel C on the top of Back Panel D and inside Side Panels J&K

# Step 4.p

- Securing the front of Top Panel C by hand, apply one Screw 2 by hand into the top front corner connecting Side Panel J to Top Panel C

# Step 4.q

- Securing the front of Top Panel C by hand, apply one Screw 2 by hand into the top front corner connecting Side Panel K to Top Panel C

# Step 4.r

- Insert one Screw 2 by hand into the center screw hole connecting the back of Top Panel C to the top of Back Panel D

# Step 4.s

- Insert Screw 2 by hand into each of the two other screw holes connecting the back of Top Panel C to the top of Back Panel D

#### Step 4.t

- Using the screw gun, apply Screw 2 into the remaining four screw holes at the top of each of the Side Panels J & K, securing them to Top Panel C



# Step 4.u

- Use the screw gun to tighten the screws securing Top Panel C to Side Panels J & K and to Back Panel D

\*\*You have now completed the Hood Assembly\*\*

# 5. Attach the Feet

# Step 5.a

- Using the screw gun, insert two Screw 1 to attach Foot L to the back left foot bracket at the bottom of the left side Upright A

# Step 5.b

- Using the screw gun, insert two Screw 1 to attach Foot E to the front left foot bracket of the left side Upright A

# Step 5.c

- The remaining Foot L and Foot E will be attached to the right Upright A

\*\*You have now attached the feet\*\*



#### 6. Miscellaneous

# Step 6.a

- Attach the handle bar to the screw holes in the left side Upright A using the wingnuts at your desired height

# Step 6.b

- Screw the Target Hooks into the receptacles on the inside of the roof of the Top Panel C and secure them with the accompanying wing nuts
- Hang the Target Spoons from the Target Hooks

#### Step 6.c

- Affix the magnetic LED Light strip to the inside of the front of Top Panel C

#### Step 6.d

- Affix the rechargeable power box to the inside of the front of Top Panel C and connect the LED Light to it via the USB-C cable

# Step 6.e

- Rest the Sign N on the sign holder on the front of Top Panel C

#### Step 6.f

- Expand the Collapsible Catcher Bin and place it directly under the Chute.
- \*\*You have now completed the assembly of your arcade\*\*

