

# PERRY JOHNSON LABORATORY ACCREDITATION, INC.

# Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

### Wayac Scales & Calibration, Inc.

2899 Hilliard Rome Road, Hilliard, OH 43026

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

Dimensional, Electrical, Mechanical, Mass, Force, Weighing, Time & Frequency, Thermodynamic Calibration
(As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Initial Accreditation Date:

Issue Date:

Expiration Date:

April 08, 2003

August 04, 2023

August 31, 2025

Tracy Szerszen

Accreditation No.:

Certificate No.:

President

59301

L23-588

Perry Johnson Laboratory Accreditation, Inc. (PJLA) 755 W. Big Beaver, Suite 1325 Troy, Michigan 48084

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: <a href="www.pjlabs.com">www.pjlabs.com</a>





# Wayac Scales & Calibration, Inc. 2899 Hilliard Rome Road, Hilliard, OH 43026

2899 Hilliard Rome Road, Hilliard, OH 43026 Contract Name: Tim Jarrell Phone: 614-529-4556

Accreditation is granted to the facility to perform the following calibrations:

Mass, Force, and Weigh Devices

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Analytical Balances FO	100 mg to 220 g	$(2.00 \text{ X } 10^{-4} + 2.00 \text{ X } 10^{-6} \text{ Wt}) \text{ g}$	Class 1 Weights CP-022
Top Load Balances FO	220 g to 32 kg	$(-5.80 \text{ X } 10^{-3} + 1.04 \text{ X } 10^{-4} \text{ Wt}) \text{ g}$	F Class Weights
Bench Scales FO	0.5 lb to 600 lb	$(5.80 \text{ X } 10^{-5} + 2.84 \text{ X} 10^{-4} \text{ Wt}) \text{ lb}$	CP-047
Floor Scales FO	500 lb to 10 000 lb	(3.40 X 10 <sup>-4</sup> Wt) lb	
Tank / Hopper Scales O	10 000 lb to 40 000 lb	$(-2.00 + 3.40 \times 10^{-4} \text{ Wt}) \text{ lb}$	
Truck Scales O	40 000 lb to 200 000 lb	(1.93 + 2.19 X 10 <sup>-4</sup> Wt) lb	
Force Gage	0.5 lb to 1 000 lb	0.22 % of applied load	Indicator with NTEP
Tension & Compression FO	50 lb to 10 000 lb	0.22 % of applied load	Approved Load Cells CP-049

#### Mechanical

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MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Indirect Verification of	15 HRB to 31 HRB	1 HRB	Certified Rockwell Test
Rockwell Hardness Testers HRB FO	31 HRB to 71 HRB		Blocks
HKB	71 HRB to 100 HRB		ASTME18
Indirect Verification of	20 HRC to 40 HRC	1 HRC	
Rockwell Hardness Testers HRC FO	40 HRC to 60 HRC		
HRC	60 HRC to 70 HRC		
Electronic or Dial Pressure Gages, Commercial Grade,	0.45 psi to 300 psi	0.027 psi	Druck PM620-300 CP-038-1, CP-038-2
Medium Grade and Test Grade Transducers Stated	301 psi to 3 000 psi	0.35 psi	Druck PM620-3000 CP-038-1, CP-038-2
values are gage pressure FO	3 001 to 10 000 psi	2.0 psi	Druck PM620-10000 CP-038-1, CP-038-2
Magnahelics and	0.13 in H <sub>2</sub> O to 1 in H <sub>2</sub> O	0.015 in H <sub>2</sub> O	Manometers
Photohelics Gages FO	0.135 in H <sub>2</sub> O to 4 in H <sub>2</sub> O	0.045 in H <sub>2</sub> O	CP-038-4
Vacuum Gauge FO	-27 inHg to 0 inHg	0.055 inHg	Druck PM620-300 CP-038-1, CP-038-2





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#### Mechanical

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MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Torque Wrenches, Torque	40 ozf·in to 400 ozf·in	2.9 ozf·in	Torque Standards
Drivers FO	5 lbf·in to 50 lbf·in	0.95 lbf·in	CP-031
	25 lbf·in 250 lbf·in	1.1 lbf·in	
	100 lbf·in to 1 000 lbf·in	4.6 lbf·in	
	720 lbf·in to 7 200 lbf·in	48 lbf·in	
Durometers FO Direct Verification of Indentor Extension Types A, B, C, D, DO, O, OO	0.096 in to 0.1 in	610 µin	Gage Blocks CP-051
Durometers FO Indentor Spring Force Types A, B, C, D, DO, O, OO	0 kg to 4.53 kg	2 g	Electronic Force Gage CP-051

#### Dimensional

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Calipers FO	0.05 in to 36 in	(111 + 5L) μin	Gage Blocks Length Standards Ring Gage CP-004
Height Gages FO	0.05 in to 36 in	(445 + 1L) μin	Gage Blocks Length Standards CP-013
Outside Micrometers FO	0.05 in to 36 in	(62 + 3L) μin	Gage Blocks
Depth Micrometers FO	0.05 in to 12 in	(70 + 6L) μin	Length Standards CP-016
Inside Micrometers FO	0.05 in to 36 in	(45 + 4L) μin	CF-010
Indicators FO	Up to 2 in	(30 + 6L) µin	Indicator Calibrator
Test Indicators FO	Up to 0.2 in	(26 + 20L) μin	CP-007
Pin Gages F	0.011 in to 1 in	34 µin	Super-Micrometer with Grade
Smooth Plug Gages F	0.011 in to 5 in	34 µin	1 Gage Blocks CP-001





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#### Dimensional

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Thread Plug Gages / Pitch	0-80 in to 5-5 in	51 µin	Super-Micrometer with
Diameter <sup>F</sup>			Thread Wires
7			CP-001
Smooth Ring Gages F	0.012 5 in to 3 in	43 µin	Super-Micrometer with
			Grade 1 Gage Blocks
			CP-001
Rules & Tapes FO	Up to 360 in	0.016 in	Master Ruler
Error of Indication			Gage Blocks
			CP-046
Surface Plates FO	Up to 0.02 in	50 μin	Repeat-O-Meter
Repeat Reading			T.O. 33K6-4-33-1
Surface Plates FO	Up to 68 in DL	30 μin	Planekator
Flatness			Grade AA 24"
			T.O. 33K6-4-33-1
Protractors FO	Up to 90°	0.20°	Gage Blocks, Surface Plate
			and Sine Bar
		7	T.O.33K6-4-1597-1
Radius Gages F	Up to 1 in	$(2.02 \times 10^{-3} + -1.02 \times 10^{-3} L)$	Optical Comparator
			Radius Overlays
			NAVAIR 17-20MD-43

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Equipment to Source	0.2 V to 2.00 V	0.003 % of reading + 7 μV	Transmille 3041A
DC Voltage FO	2.1 V to 20.0 V	0.002 5 % of reading + 480 μV	GIDEP
	21 V to 200 V	0.003 % of reading + 4 300 μV	
	201 V to 1 000 V	0.003 % of reading + 4 800 μV	
Equipment to output AC Voltage (at listed frequencies) FO			
10 Hz to 44 Hz	20 mV to 202 mV	0.2 % of reading + 51 μV	
45 Hz to 999 Hz	20 mV to 202 mV	0.04 % of reading + 88 μV	
1 kHz to 19.999 kHz	20 mV to 202 mV	0.09 % of reading + 38 μV	
20 kHz to 99.999 kHz	20 mV to 202 mV	0.3 % of reading + 71 μV	
100 kHz to 500 kHz	20 mV to 202 mV	0.8 % of reading + 1 281 μV	





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Equipment to output AC Voltage (at listed frequencies) FO			Transmille 3041A GIDEP
10 Hz to 44Hz	0.2 V to 2.02 V	0.2 % of reading + 363 μV	
45 Hz to 999 Hz	0.2 V to 2.02 V	0.04 % of reading + 152 μV	
1 kHz to 19.999 kHz	0.2 V to 2.02 V	0.09 % of reading + 194 μV	
20 kHz to 99.999 kHz	0.2 V to 2.02 V	0.25 % of reading + 2 303 μV	
100 kHz to 500 kHz	0.2 V to 2.02 V	0.45 % of reading + 4 032 μV	
Equipment to output AC Voltage (at listed frequencies) FO			
10 Hz to 44 Hz	2 V to 20.2 V	0.2 % of reading + 7 000 μV	
45Hz to 999 Hz	2 V to 20.2 V	0.035 % of reading + 2 921 μV	
1 kHz to 19.999 kHz	2 V to 20.2 V	0.07 % of reading + 1 463 μV	
20 kHz to 100 kHz	2 V to 20.2 V	0.22 % of reading + 37 300 μV	
Equipment to output AC Voltage (at listed frequencies) FO			
30 Hz to 44 Hz	20 V to 202 V	0.06 % of reading + 52 mV	
45 Hz to 999 Hz	20 V to 202 V	0.04 % of reading + 53 mV	
1 kHz to 20 kHz	20 V to 202 V	0.09 % of reading + 257 mV	
Equipment to output AC Voltage (at listed frequencies) FO			
30 Hz to 45 Hz	200 V to 1 020 V	0.06 % of reading + 256 mV	
45 Hz to 999 Hz	200 V to 1020 V	0.04 % of reading + 163 mV	
1 kHz to 10 kHz	200 V to 1 020 V	0.15 % of reading + 472 mV	
Equipment to output	20 μA to 202 μA	0.01 % of reading + 21 μA	
DC Current FO	0.2 mA to 2.02 mA	0.008 % of reading + 29 μA	
	2 mA to 20.2 mA	0.005 % of reading + 90 μA	
	20 mA to 202 mA	0.008 % of reading + 1 281 μA	
	0.2 A to 2.02 A	0.015 % of reading + 1 005 μA	
	2 A to 30 A	0.04 % of reading + 2 660 μA	
	19 A to 1 500 A	1 % of reading	Transmille 3041A w / Coil GIDEP





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MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVI SIZE AS APPROPRIATE		CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Equipment to Output AC Cu	Transmille 3041A		
(at the listed frequencies) FO 10 Hz to 44 Hz	20 μA to 202 μA	0.2 % of reading + 60 u A	GIDEP
	, ,	0.2 % of reading + 60 μA	_
45 Hz to 999 Hz	20 μA to 202 μA	0.07 % of reading + 59 μA	_
1 kHz to 10 kHz	20 μA to 202 μA	0.8 % of reading + 62 μA	_
Equipment to Output AC Cu (at the listed frequencies) FO	irrent		
10 Hz to 44 Hz	0.2 mA to 2.02 mA	0.2 % of reading + 53 μA	
45 Hz to 999 Hz	0.2 mA to 2.02 mA	0.06 % of reading + 33 μA	
1 kHz to 10kHz	0.2 mA to 2.02 mA	0.7 % of reading + 15 μA	-
Equipment to Output AC Cu (at the listed frequencies) FO	rrent		
10 Hz to 44 Hz	2 mA to 20.2 mA	0.2 % of reading + 48 μA	
45 Hz to 999 Hz	2 mA to 20.2 mA	0.06 % of reading + 28 μA	
1 kHz to 10 kHz	2 mA to 20.2 mA	0.5 % of reading + 30 μA	
Equipment to Output AC Cu (at the listed frequencies) FO			
10 Hz to 44 Hz	20 mA to 202 mA	0.2 % of reading + 510 μA	
45 Hz to 999 Hz	20 mA to 202 mA	0.06 % of reading + 330 μA	
1 kHz to 5 kHz	20 mA to 202 mA	0.6 % of reading + 1 250 μA	]
Equipment to Output AC Cu (at the listed frequencies) FO			
30 Hz to 44Hz	2 A to 30 A	0.2 % of reading + 62 400 μA	
45 Hz to 99 Hz	2 A to 30 A	$0.09$ % of reading + 31 900 $\mu$ A	
100 Hz to 5 kHz	2 A to 30 A	$0.3 \%$ of reading + $4\ 000 \mu A$	
Equipment to Output AC Cu (at the listed frequencies) FO			Transmille 3041A w/Coil
45 Hz to 65 Hz	19 A to 1 500 A	1 % of reading	
65 Hz to 440 Hz	19 A to 1 500 A	1.2 % of reading	
Equipment to Output	Up to 100 Ω	$0.005$ % of reading + $0.0052 \Omega$	Transmille 3041A
Resistance FO	$100~\Omega$ to $1~\mathrm{k}\Omega$	$0.004$ % of reading + $0.0407 \Omega$	GIDEP
	$1 \text{ k}\Omega \text{ to } 10 \text{ k}\Omega$	$0.004$ % of reading + $0.407$ $\Omega$	
	$10~\mathrm{k}\Omega$ to $100~\mathrm{k}\Omega$	$0.004$ % of reading + $4.075 \Omega$	
	$100 \text{ k}\Omega$ to $1 \text{ M}\Omega$	0.01 % of reading + 121 Ω	
	$1~\mathrm{M}\Omega$ to $10~\mathrm{M}\Omega$	$0.035$ % of reading + 449 $\Omega$	
	$10~\mathrm{M}\Omega$ to $100~\mathrm{M}\Omega$	$0.5\%$ of reading + $6850\Omega$	





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MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVI SIZE AS APPROPRIATE		CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Equipment to Output Frequency FO	10 Hz to 500 kHz	0.4 % of reading	Transmille 3041A GIDEP
Equipment to Measure DC Voltage FO	100 mV to 1 000 V	0.014 % of reading	HP 34401A GIDEP
Equipment to Measure AC V (at listed frequencies) FO	/oltage		
5 Hz to 10 Hz	10 mV to 100 mV	0.048 % of reading	
10 Hz to 20 kHz	10 mV to 100 mV	0.039 % of reading	
20 kHz to 50 kHz	10 mV to 100 mV	0.041 % of reading	
50 kHz to 100 kHz	10 mV to 100 mV	0.22 % of reading	
100 kHz to 300 kHz	10 mV to 100 mV	0.5 % of reading	
Equipment to Measure AC V (at listed frequencies) FO			
10 Hz	100 mV to 1 V	0.45 % of reading	
20 kHz	100 mV to 1 V	0.177 % of reading	
Equipment to Measure AC V (at listed frequencies) FO			
50 kHz	100 mV to 1 V	0.188 % of reading	
100 kHz	100 mV to 1 V	0.704 % of reading	
Equipment to Measure AC V (at listed frequencies) FO			
50 kHz	1 V to750 V	1.6 % of reading	
100 kHz	1 V to 750 V	1.54 % of reading	
Equipment to Measure DC	Up to 10 mA	1.3 % of reading	
Current FO	10 mA to 100 mA	0.78 % of reading	
	100 mA to 1 A	0.174 % of reading	
	1 A to 3 A	0.93 % of reading	
Equipment to Measure AC C (at listed frequencies) FO	Current		
10 Hz	Up to 1 A	0.81 % of reading	
5 kHz	Up to 1 A	2 % of reading	
Equipment to Measure AC C (at the listed frequencies) FO	Current		
10 Hz	1 A to 3 A	1.29 % of reading	
5 kHz	1 A to 3 A	2.38 % of reading	





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Equipment to Measure Resistance FO	Up to 100 Ω	1.74 % of reading	HP 34401A GIDEP
	$100~\Omega$ to $1~\mathrm{k}\Omega$	0.014 % of reading	
	1 kΩ to $10 kΩ$	0.14 % of reading	
	$10~\mathrm{k}\Omega$ to $100~\mathrm{k}\Omega$	1.41 % of reading	
	100 kΩ to 1 MΩ	1.44 % of reading	
	1 MΩ to 10 MΩ	1.44 % of reading	
	$10~\mathrm{M}\Omega$ to $100~\mathrm{M}\Omega$	10.2 % of reading	
Equipment to Measure Freque (at the listed voltage) FO	ency		
100 mV	10 Hz	0.58 % of reading	
100 mV	40 Hz	2.3 % of reading	
100 mV	300 kHz	0.43 % of reading	
Equipment to Measure Freque (at the listed voltage) FO	ency	97	
750 V	50 Hz	3.1 % of reading	
750 V	10 kHz	16 % of reading	
Oscilloscope – Flatness	250 kHz to 100 MHz	1 % of reading	Tektronix SG 503 GIDEP
Relative to 50 kHz signal FO	100 MHz to 250 MHz	3 % of reading	
Oscilloscope – Time Marks Horizontal Calibration <sup>FO</sup>	5 s to 1 ns	$(1 \times 10^{-7}) \text{ s}$	Tektronix TG 501 GIDEP
Oscilloscope – Band Width	0.2 V to 2.00 V	$0.003$ % of reading + 7 $\mu$ V	Transmille 3041A
Vertical Calibration FO	2.1 V to 20.0 V	0.002 5 % of reading + 480 μV	GIDEP
	21 V to 200 V	$0.003$ % of reading + 4 300 $\mu$ V	
	201 V to 1 000 V	$0.003$ % of reading + 4 800 $\mu$ V	
Temperature Calibration	-210 °C to 0 °C	0.14 ° C	Transmille EA001A
Indication and Control Equipment used with	Up to 400 °C	0.11 ° C	GIDEP
Thermocouple Type J FO	400 °C to 1 200 °C	0.32 ° C	
Temperature Calibration	-200 °C to -100 °C	0.15 ° C	
Indication and Control	-100 °C to 0 °C	0.067 ° C	
Equipment used with Thermocouple Type K FO	Up to 120 °C	0.12 ° C	
Incliniocouple Typo IX	120 °C to 500 °C	0.16 ° C	
	500 °C to 1 000 °C	0.2 ° C	
	1 000 °C to 1 372 °C	0.27 ° C	





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Time and Frequency

Time and Trequency			
MEASURED INSTRUMENT,	RANGE OR NOMINAL	CALIBRATION AND MEASUREMENT	CALIBRATION
QUANTITY OR GAUGE	DEVICE SIZE AS	CAPABILITY EXPRESSED	EQUIPMENT
	APPROPRIATE	AS AN UNCERTAINTY (±)	AND REFERENCE
			STANDARDS USED
Digital/Mechanical	40 rpm to 99 999 rpm	(1.60 + 0.003 %  of reading)  rpm	Tachometer
Tachometer FO			CP-041
Stopwatches / Timers FO	Up to 24 hr	0.05s /day	Universal Counter
_		-	CP-048

**Thermodynamics** 

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Thermometers FO	-80 °C to 400 °C	0.073 °C	AccuMac AM8040 with AM1640-12 SPRT CP-037-1
Digital Temperature FO Devices	-200 °C to 1 372 °C	0.3 °C	Fluke 714B CP-037-2
Non-Contact Infrared Temperature Thermometers, Pyrometers FO	-6.6 °C to 400 °C	2.2 °C	BB703 GIDEP
Psychrometer FO	15 % to 95 % RH Non-condensing	4.9 % RH	Psychro-Dyne Model:22010 CP-037-3
Humidity Meters FO	5 % RH and 95 % RH	2 % RH	Vaisala Salt Chamber CP-037-3
	20 °C	0.52 °C	SPRT with Salts Chamber CP-037-3

- 1. The CMC (Calibration and Measurement Capability) stated for calibrations included on this scope of accreditation represents the smallest measurement uncertainty attainable by the laboratory when performing a more or less routine calibration of a nearly ideal device under nearly ideal conditions. It is typically expressed at a confidence level of 95 % using a coverage factor k (usually equal to 2). The actual measurement uncertainty associated with a specific calibration performed by the laboratory will typically be larger than the CMC for the same calibration since capability and performance of the device being calibrated and the conditions related to the calibration may reasonably be expected to deviate from ideal to some degree.
- 2. The laboratories range of calibration capability for all disciplines for which they are accredited is the interval from the smallest calibrated standard to the largest calibrated standard used in performing the calibration. The low end of this range must be an attainable value for which the laboratory has or has access to the standard referenced. Verification of an indicated value of zero in the absence of a standard is common practice in the procedure for many calibrations but by its definition it does not constitute calibration of zero capacity.
- 3. The presence of a superscript F means that the laboratory performs calibration of the indicated parameter at its Fixed location. Example: Outside Micrometer F would mean that the laboratory performs this calibration at its Fixed location.





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- 4. The presence of a superscript FO means that the laboratory performs calibration of the indicated parameter both at its Fixed location and Onsite at customer locations. Example: Outside Micrometer<sup>FO</sup> would mean that the laboratory performs this calibration at its Fixed location and Onsite at customer locations.
- 5. Measurement uncertainties obtained for calibrations performed at customer sites can be expected to be larger than the measurement uncertainties obtained at the laboratories Fixed location for similar calibrations. This is due to the effects of transportation of the standards and equipment and upon environmental conditions at the customer site which are typically not controlled as closely as at the laboratories fixed location.
- 6. The term R represents radius in inches or millimeters as appropriate to the uncertainty statement.
- 7. The term L represents length in inches or millimeters as appropriate to the uncertainty statement.

