

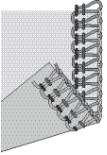
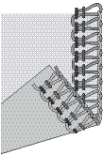
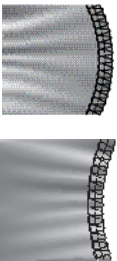



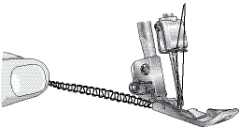
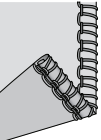
*Huskylock*<sup>™</sup> s25



Master the Basics

Sell-Up Features from *Huskylock*<sup>™</sup> s21 overlock machine:

1. 5, 4, 3, 2 THREAD SEWING – your choice for utility and decorative sewing
2. 25 STITCHES – you trim, stitch, overcast or embellish a wide variety of fabrics in half the time
3. 5-THREAD SAFETY STITCH - combine two stitches for durable and professional results
4. LARGE GRAPHIC TOUCH DISPLAY - everything you need to know is shown
5. EXCLUSIVE *SEWING ADVISOR*<sup>™</sup> - sets the best stitch length, differential feed and thread tension for the fabric and technique you are using
6. EXTENDED INFO SYSTEM - more information on the use of each stitch, right at your fingertips.
7. DUAL LED LIGHT SOURCES - illuminate the sewing area to make threading and sewing easier
8. LAST STITCH - remembers last stitch sewn when powering back on to easily continue your project
9. MEMORIES - Save your personal settings in one of the 30 memories for future use
10. FIVE SEWING SPEEDS - Easily adjustable when you want more control for different techniques
11. MULTIPLE LANGUAGES - choose and set your preferred language

Feature	Technique	Benefit
<p>4 – THREAD OVERLOCK</p> 	<ul style="list-style-type: none"> <li>• Set a 4-thread overlock stitch</li> <li>• Set the Exclusive SEWING ADVISOR™ feature to medium weight woven fabric</li> <li>- Fold the medium weight woven fabric in half</li> <li>- Sew a seam cutting a little as you sew</li> </ul>	<ul style="list-style-type: none"> <li>• Why Buy a Serger</li> <li>• The HUSKYLOCK™ s25 overlock machine sews twice as fast as a regular sewing machine. See how all your edges will be perfectly finished without a chance of raveling.</li> </ul>
<p>4 – THREAD OVERLOCK</p> 	<ul style="list-style-type: none"> <li>• Continue with 4-thread overlock stitch</li> <li>• Make sure the Exclusive SEWING ADVISOR™ feature is set to medium weight stretch fabric (ribbing and sweatshirt fabric)</li> <li>- Fold the ribbing in half lengthwise, stretch, and sew across the corner of a sweatshirt fleece square. Cut off the whole corner as you sew across.</li> <li>- Fold up the bottom edge as for a blind hem. Sew with the cutter next to the fold, and the needles catching the fold, trimming the excess slightly. Turn hem upside down to show that you have a fast casing for elastic. Again move your hands away.</li> </ul>	<ul style="list-style-type: none"> <li>• As you stretch the finished seam, talk about how a 4-thread overlock stitch stretches more than a regular sewing machine overlock stitch sewn on fabrics with stretch.</li> <li>• Garments are so fast and easy when using the HUSKYLOCK™ s25 overlock machine.</li> </ul>
<p>DIFFERENTIAL FEED</p> 	<ul style="list-style-type: none"> <li>• Continue with 4-thread overlock stitch</li> <li>• Make sure the Exclusive SEWING ADVISOR™ feature is set to medium weight stretch fabric</li> <li>• Change differential feed to 0.6</li> <li>- Sew along one edge of the sweater knit, cut very little as you sew</li> <li>• Change Differential feed to 2.0</li> <li>- Sew along the opposite edge with the differential feed at 2.0</li> </ul>	<ul style="list-style-type: none"> <li>• The differential feed feature is great for sewing on knits. The differential feed system consist of two sets of feed teeth arranged one behind the other. When the amount of feed by the front teeth is changed in relation to the feed by the rear feed teeth it will “stretch” or “gather” the fabric.</li> <li>• Use the differential feed to prevent stretching of knit fabrics and puckering of lightweight fabrics.</li> </ul>

Feature	Technique	Benefit
<p>GATHERING</p> 	<ul style="list-style-type: none"> <li>• Continue with 4-thread overlock stitch</li> <li>• Set the Exclusive SEWING ADVISOR™ feature to light weight woven fabric</li> <li>• Keep differential feed 2.0</li> <li>- Sew a 3” (7-8 cm) thread chain</li> <li>• Lengthen the stitch length to 4.</li> <li>• Place the calico strip along the side of the cutter</li> <li>- Sew along the edge of the fabric, cutting a little bit as you sew and hold your finger behind the foot so that the fabric bunches into your finger as you sew. This creates a more even and tighter gather.</li> <li>- Sew another 3” chain at the end</li> <li>- Adjust gathers.</li> </ul>	<ul style="list-style-type: none"> <li>• You can gather fabrics quickly on the HUSKYLOCK™ s25 overlock machine by simply using the differential feed and stitch length adjustments. This gather is adjustable and much more consistent than drawing up basting threads on a regular sewing machine.</li> <li>• Gathering this way is a great time saver. It finishes the edge at the same time that it gathers.</li> </ul>
<p>TUBE-TURN</p> 	<ul style="list-style-type: none"> <li>• Continue with 4-thread overlock stitch</li> <li>• Set the Exclusive SEWING ADVISOR™ feature to light weight stretch fabric (tricot)</li> <li>• Differential feed to N</li> <li>• Stitch length N</li> <li>- Sew a 6 – 8” (15-20 cm) thread chain. Bring chain around the foot to the front of the overlock machine. DO NOT cut chain off!</li> <li>- Fold tricot around the chain</li> <li>- With the fold to the left and the bulk of the fabric to the right, sew with the fabric under the foot so you can see the fold to the left of the foot, cutting off most of the fabric. Leave the chain attached to the fabric.</li> <li>- Pull the thread chain and the attached fabric through the tube.</li> </ul>	<ul style="list-style-type: none"> <li>• It is easy to turn any sort of tube – even a small spaghetti strap or belt loop with the HUSKYLOCK™ s25 overlock machine. Use the thread chain as a built in pull!</li> </ul>
<p>ROLLED EDGE 3-THREAD</p> 	<ul style="list-style-type: none"> <li>• Change to 3-thread rolled edge</li> <li>• Remove the left needle</li> <li>• Move the stitch finger to “R”</li> <li>• Set the Exclusive SEWING ADVISOR™ feature to light weight woven fabric</li> <li>• Change stitch length to 1</li> <li>- Sew a rolled edge cutting a little as you sew.</li> </ul>	<ul style="list-style-type: none"> <li>• The rolled edge is a fast and easy way to finish ruffles, napkins, or tablecloths.</li> <li>• The rolled edge makes a wonderful finish with heavier decorative threads on home dec. projects such as valances and pillows.</li> </ul>

Feature	Technique	Benefit
<p>COVERSTITCH, WIDE</p> 	<ul style="list-style-type: none"> <li>• Set a wide Coverstitch</li> <li>• Move the two needles from back to front position</li> <li>• Set the Exclusive SEWING ADVISOR™ feature to medium weight sweatshirt fabric</li> <li>• Change stitch length to 2.5</li> </ul> <p>- Fold under a hem on fabric.</p> <p>- Sew on the right side of fabric so that the folded hem rawedge is on the bottom and between the two needles.</p>	<ul style="list-style-type: none"> <li>• Hemming is done quickly on the HUSKYLOCK™ s25 overlock machine by simply using one of the included coverstitches.</li> <li>• The Coverstitch covers the raw edge of the hem on the underside, just like ready-to-wear. The Coverstitch straight stitch is on the top side.</li> <li>• The Coverstitch is available in two different widths, wide and narrow, and as a triple Coverstitch.</li> </ul>
<p>CHAINSTITCH</p> 	<ul style="list-style-type: none"> <li>• Set the machine for Chainstitch.</li> <li>• Remove one needle and move the other one to front center position</li> <li>• Keep stitch length 2.5</li> </ul> <p>- Sew a double Chainstitch on the wrong side of fabric.</p> <p>- Reduce presser foot pressure (if needed) for easier movement.</p> <p>- Tap foot control to raise or lower needle for easy pivoting.</p> <p>- Pull the looper thread and show how easy it is to unravel the chainstitch when used as a basting stitch.</p> <p>- Set back to a four thread balanced stitch, to be ready for a new demo.</p>	<ul style="list-style-type: none"> <li>• The HUSKYLOCK™ s25 overlock machine also sews as a regular sewing machine.</li> <li>• Use it to embellish with decorative threads.</li> <li>• Use the Chainstitch to speed piece quilts - you never run out of bobbin thread!</li> </ul>