

<u>North America</u> <u>EDI</u>

Implementation Guidelines for AIAG (ANSI ASC X12) ADVANCE SHIP NOTICE/MANIFEST TANSACTION SET

ANSI X12 Version 004010 <u>856</u>

Revision 5 - 2023



Autokiniton ISA/IEA & GS/GE Enveloping

Introduction:

This section outlines the ISA & GS enveloping structure that should be used when communicating with Autokiniton(Tower Automotive or L&W Engineering)

	Pos. No.	Seg. ID	Name	Req. Des.	Max.Use	Loop Notes and Repeat Comments
Must	010	ISA	Interchange Control Header	М	1	
Use			-			
Must	020	GS	Functional Group Header	М	1	
Use						
Must	030	GE	Functional Group Trailer	Μ	1	
Use						
Must	040	IEA	Interchange Control Trailer	Μ	1	
Use						

Segment: ISA Interchange Control Header

Interchange					
Mandatory					
1					
To start and identify an interchange of	zero or more functional gr	oups and			
•	C	1			
1. Autokiniton(Tower Automotive of	L&W Engineering) sende	er code at			
	U				
2. Receiver code at ISA08 will be Supplier facility. Supplier's DUNs					
• •					
e · · ·	<i>,</i>				
-	• •				
Element Separator:	* (2A)				
Sub Element Separator:	(7C)				
Segment Terminator:	~ (7E)				
	 To start and identify an interchange of interchange-related control segments Autokiniton(Tower Automotive or ISA06 will transmit with Autokinita Autokiniton location. Receiver code at ISA08 will be Su number will transmit to identify the The Interchange ID Qualifier (ISA04. AUtokiniton requires the Element Segment Terminator contain the for Element Separator: Sub Element Separator: 	 Mandatory To start and identify an interchange of zero or more functional grinterchange-related control segments Autokiniton(Tower Automotive or L&W Engineering) sender ISA06 will transmit with Autokiniton facility DUNs number Autokiniton location. Receiver code at ISA08 will be Supplier facility. Supplier's number will transmit to identify the Supplier. The Interchange ID Qualifier (ISA05 and ISA07) must be '01 AUtokiniton requires the Element Separator, Sub Element Segment Terminator contain the following values: Element Separator: * (2A) Sub Element Separator: (7C) 			

Data Element Summary

	Ref.	Data		
	Des.	<u>Element</u>	<u>Name</u>	Attributes
>>	ISA01	I01	Authorization Information Qualifier	M ID 2/2
			Code to identify the type of information in the	ne Authorization
			Information	
			00 No Authorization Informat	tion Present (No
			Meaningful Information in	IO2)
>>	ISA02	I02	Authorization Information	M AN 10/10
			Information used for additional identification	n or authorization of the
			interchange sender or the data in the intercha	ange; the type of
			information is set by the Authorization Infor	mation Qualifier (I01)

			Use spaces		
>>	ISA03	I03	Security Information Qualifier		ID 2/2
			Code to identify the type of information in the Se		
			00 No Security Information Prese	nt (No	o Meaningful
			Information in IO4)		
>>	ISA04	I04	Security Information		AN 10/10
			This is used for identifying the security informat		
			interchange sender or the data in the interchange		• 1
			information is set by the Security Information Q	ualifie	er (I03)
			Use spaces		
>>	ISA05	105	Interchange ID Qualifier		ID 2/2
			Qualifier to designate the system/method of code		
			designate the sender or receiver ID element bein	01	
			Qualifier to designate the system/method of code		
			designate the sender or receiver ID element bein	g qual	lified
			01 Mutually Defined		
>>	ISA06	I06	Interchange Sender ID		ID 15/15
			Identification code published by the sender for o	-	
			as the receiver ID to route data to them; the send	er alw	ays codes this
		TO 	value in the sender ID element		
>>	ISA07	105	Interchange ID Qualifier		ID 2/2
			Qualifier to designate the system/method of code		
			designate the sender or receiver ID element bein	g qual	lified
		107	01 Mutually Defined	Л	
>>	ISA08	107	Interchange Receiver ID		ID 15/15
			Identification code published by the receiver of t		
			sending, it is used by the sender as their sending		
			parties sending to them will use this as a receivir to them	ig iD	to route data
	ISA09	I08	Interchange Date	М	DT 8/8
>>	15A09	100	Date of the interchange	IVI	D1 0/0
~~	ISA10	109	Interchange Time	Μ	TM 4/4
>>	ISAIU	109	Time of the interchange	IVI	1 111 4/4
>>	ISA11	I10	Interchange Control Standards Identifier	М	ID 1/1
~~		IIV	Code to identify the agency responsible for the c		
			used by the message that is enclosed by the inter		
			trailer	enung	, mouser and

			U U.S. EDI Community of A	ASC X12 TDCC and
			UCS	100 1112, 112 CC, und
>>	ISA12	I11	Interchange Control Version Number	M ID 5/5
			This version number covers the interchange	control segments
			00400 Standard Issued as ANSI	X12.5-1992
>>	ISA13	I12	Interchange Control Number	M N0 9/9
			A control number assigned by the interchan	ge sender
>>	ISA14	I13	Acknowledgment Requested	M ID 1/1
			Code sent by the sender to request an interc	hange acknowledgment
			(TA1)	
			0 No Acknowledgment Rec	uested
>>	ISA15	I14	Test Indicator	M ID 1/1
			Code to indicate whether data enclosed by t	his interchange envelope
			is test or production	
			P Production Data	
			T Test Data	
>>	ISA16	I15	Component Element Separator	M AN 1/1
			This field provides the delimiter used to sep	1
			elements within a composite data structure;	
			different than the data element separator an	d the segment terminator

Segment: GS Functional Group Header

Loop:	
Level:	Interchange
Usage:	Mandatory
Max Use:	1
Purpose:	To indicate the beginning of a functional group and to provide control
	information
Syntax Notes:	
Semantic Notes:	
Comments:	A functional group of related transaction sets, within the scope of X12
	standards, consists of a collection of similar transaction sets enclosed by a

Data Element Summary

functional group header and a functional group trailer.

	Ref.	Data			
	Des.	Element	Name	Attr	<u>ributes</u>
>>	GS01	479	Functional Identifier Code	Μ	ID 2/2
			Code identifying a group of application related tra	nsact	tion sets
>>	GS02	142	Application Sender's Code	Μ	ID 2/12
			Code identifying party sending transmission; code trading partners	s agr	eed to by
			This code should match the sender code in the ISA	A segi	ment
>>	GS03	124	Application Receiver's Code	Μ	ID 2/12
			Code identifying party receiving transmission. Coordinate trading partners	des a	greed to by
			This code should match the receiver code in the IS	SA se	gment
>>	GS04	29	Group Date	Μ	DT 8/8
			Date sender generated a functional group of transa	iction	i sets.
>>	GS05	30	Group Time	Μ	TM 4/4
			Time (HHMM) when the sender generated a funct transaction sets (local time at sender's location).	tional	group of
>>	GS06	28	Group Control Number	Μ	NO 1/9
			Assigned number originated and maintained by the	e sen	der

>>	GS07	455	Responsible Agency CodeM ID 1/2Code used in conjunction with Data Element 480 to identify theissuer of the standard
			Use "X"
			X ANSI X12
>>	GS08	480	Version / Release / Industry Identifier Code M ID 1/12 Code indicating the version, release, sub-release and industry identifier of the EDI standard being used. Positions 1-3, version number; positions 4-6, release and sub-release level of version; positions 7-12, industry or trade association identifier (optionally assigned by user).
			Use "004010"
			004010 Version 004, Release 010

Segment: GE Functional Group Trailer

header.

	- 1
Loop:	
Level:	Interchange
Usage:	Mandatory
Max Use:	1
Purpose:	To indicate the end of a functional group and to provide control information
Syntax Notes:	
Semantic Notes:	
Comments:	The use of identical data interchange control numbers in the associated
	functional group header and trailer is designed to maximize functional group
	integrity. The control number is the same as that used in the corresponding

	Ref. Des.	Data Element	Name	Attributes
>>	GE01	<u>97</u>	Number of Transaction Sets Included	M N0 1/6
			Total number of transaction sets included in interchange (transmission) group terminated containing this data element	0 1
>>	GE02	28	Group Control Number Assigned number originated and maintained	2
			This must be the same control number as in	element GS06.

Segment: IEA Interchange Control Trailer

Loop:	
Level:	Interchange
Usage:	Mandatory
Max Use:	1
Purpose:	To define the end of an interchange of zero or more functional groups and interchange-related control segments
Syntax Notes: Semantic Notes:	
Comments:	The use of identical data interchange control numbers in the associated functional group header and trailer is designed to maximize functional group integrity. The control number is the same as that used in the corresponding header.

	Ref.	Data			
	Des.	<u>Element</u>	Name	Att	ributes
>>	IEA01	I16	Number of Included Functional Groups	Μ	N0 1/5
			A count of the number of functional groups include interchange	ed in	n an
>>	IEA02	I12	Interchange Control Number A control number assigned by the interchange send		N0 9/9
			This must be the same as the control number in ISA	413	•



856 Ship Notice/Manifest

Functional Group ID=SH

Introduction:

This Standard contains the format and establishes the data contents of the Ship Notice/Manifest Transaction Set (856) for use within the context of an Electronic Data Interchange (EDI) environment. The transaction set can be used to list the contents of a shipment of goods as well as additional information relating to the shipment, such as order information, product description, physical characteristics, type of packaging, marking, carrier information, and configuration of goods within the transportation equipment. The transaction set enables the sender to describe the contents and configuration of a shipment in various levels of detail and provides an ordered flexibility to convey information. The sender of this transaction is the organization responsible for detailing and communicating the contents of a shipment, or shipments, to one or more receivers of the transaction set. The receiver of this transaction set can be any organization having an interest in the contents of a shipment or information about the contents of a shipment.

Notes:

Autokiniton(Tower Automotive or L&W Engineering) 856 Revision-4 Key Point:

Additional Container Package information.

ANSI version 004010 Use with Autokiniton(Tower Automotive or L&W Engineering) guideline

Autok	initon	(Tower	Seg.		Req.		
	Loop	o Notes	and				
<u>Attribute</u>		<u>No.</u>	ID	<u>Name</u>	Des.	<u>Max.Use</u>	Repeat
	Com	ments					
Μ	010	ST	Transaction Set Header	Μ	1		
М	020	BSN	Beginning Segment for Ship Notice	М	1		
М	040	DTM	Date/Time/Period	М	10		

			LOOP ID – HL			1	
М	050	HL	Hierarchical Level - Shipment	Μ	1		
			Level				
	060	MEA	Measurements	Ο	>1		
М	070	TD1	Carrier Details (Quantity and	Ο	1		
			Weight)				
Μ	080	TD5	Carrier Details (Routing	Ο	1		
			Sequence/Transit time)				
М	090	TD3	Carrier Details (Equipment)	Ο	1		
М	100	REF	Reference Numbers	0	>1		
			LOOP ID - N1			200	
М	150	N1	Name	0	>1		
			LOOP ID – HL – Tare Level			199999	
	200	HL	Hierarchical Level - Tare Level	0	1	1/////	
	210	REF	Reference Numbers	0	200		
	210	ICL1		0	200	100000	
	240		LOOP ID – HL – Item Level		1	199999	
M	240	HL	Hierarchical Level - Item Level	M	1		
М	250	LIN	Item Identification	Μ	1		
М	260	SN1	Item Detail (Shipment)	Μ	1		
М	270	PRF	Purchase Order Reference	Μ	1		
111	270	1 1 1		101	1		=
			LOOP ID – CLD			200	
М	280	CLD	Load Details	М	1		
М	290	REF	Reference Numbers	Μ	200		
М	380	CTT	Transaction Totals	М	1		<u>, , , , , , , , , , , , , , , , , </u>
M	390	SE	Transaction Set Trailer	M	1		
		-					

Transaction Set Notes

1. Number of line items (CTT01) is the accumulation of the number of HL segments. If used, hash total

(CTT02) is the sum of the value of units shipped (SN102) for each SN1 segment.



Se	gment:	ST 1	ransaction Set Header	
P	osition:	010		
	Loop:			
	Level:			
	Usage:	Manda	tory	
M	ax Use:	1		
P	urpose:	To indi	cate the start of a transaction set and to assign a co	ontrol number
Syntax	Notes:			
Semantic I	Notes:	1 The t	ransaction set identifier (ST01) is used by the trans	slation routines
	Notes:	def Sample	he interchange partners to select the appropriate trainition (e.g., 856 selects the Invoice Transaction See Data 5*0001~	
			Data Element Summary	
User	Ref.	Data		
<u>Attribute</u>	Des.	Element	<u>Name</u>	<u>Attributes</u>
\mathbf{M}	ST01	143	Transaction Set Identifier Code	M ID 3/3
М	ST02	329	Code uniquely identifying a Transaction Set Refer to 004010 Data Element Dictionary for acceptable code values. Transaction Set Control Number Identifying control number that must be unique w transaction set functional group assigned by the o transaction set.	originator for a
			Must match the number in SE02. '0001' through	'9999999999'

Position:020Loop:Level:Usage:MandaMax Use:1Purpose:To trans		020 Mandat 1 To trans transact	smit identifying numbers, dates, and other basic data ion set	a rela	ating to the
Sen	nantic No		1 BSN02 Shipment create date.2 BSN04 Shipment create time.		
	Notes:	Sample	-		
			Data Element Summary		
User <u>Attribute</u> M	Ref. <u>Des.</u> BSN01	Data <u>Element</u> 353	<u>Name</u> Transaction Set Purpose Code		<u>ributes</u> ID 2/2
			Autokiniton(Tower Automotive or L&W Engineer only allow '00' purpose codes. 00 Original	ring)	systems
Μ	BSN02	396	Shipment Identification Shipment Identification Number (SID)	Μ	AN 4/30
Μ	BSN03	373	Ship Notice Date Date expressed as CCYYMMDD ASN Creation Date	Μ	DT 8/8
М	BSN04	337	Ship Notice Time ASN Creation time	0	TM 4/8
			Time expressed in 24-hour clock time as follows: I HHMMSS, or HHMMSSD, or HHMMSSDD, whe (00-23), $M =$ minutes (00-59), $S =$ integer seconds	ere H	l = hours



= decimal seconds; decimal seconds are expressed as follows: D = tenths (0-9) and DD = hundredths (00-99)

Segment: **DTM** Date/Time/Period

Position:	040					
Loop:						
Level:	Heading					
Usage:	Mandatory					
Max Use:	10					
Purpose:	To specify pertinent dates and times					
Syntax Notes:	1 At least one of DTM02 DTM03 or DTM05 is required.					
	2 If DTM04 is present, then DTM03 is required.					
Semantic Notes:						
Sample Data:	DTM*011*20180901*1230~					

		Data			
	Ref.	Eleme			
	Des.	nt	Name	At	tributes
Μ	DTM01	374	Date/Time Qualifier	Μ	ID 3/3
			Code specifying type of date or time, or both date an	nd tii	me
			011 Shipped		
Μ	DTM02	373	Date	Μ	DT 8/8
			Date expressed as CCYYMMDD		
Μ	DTM03	337	Time	Μ	TM 4/8
			Time expressed in 24-hour clock time as follows: H	HMI	M, or
			HHMMSS, or HHMMSSD, or HHMMSSDD, when	e H	= hours
			(00-23), M = minutes $(00-59)$, S = integer seconds $(00-23)$	00-5	9) and
			DD = decimal seconds; decimal seconds are express	ed a	.S
			follows: $D = tenths$ (0-9) and $DD = hundredths$ (00-9)	99)	
	DTM04	623	Time Code	0	ID 2/2
	Code identifying the time zone from where the ship	nent	t		
			originates.		
			Refer to 004010 Data Element Dictionary for accept	able	code
			values.		

Segme	nt: HL	lierarchical Level
Positi		
Lo	020	Mandatory
Lev	-	•
Usa	-	
Max U		
Purpo	se: To iden	ify dependencies among and the content of hierarchically related
-		of data segments
Syntax Not Semantic Not	es:	
Commer	nts: 1	The HL segment is used to identify levels of detail information using a hierarchical tructure, such as relating line-item data to shipment data, and packaging data to ine-item data.
	2	The HL segment defines a top-down/left-right ordered structure. HL01 shall contain a unique alphanumeric number for each occurrence of the HL egment in the transaction set. For example, HL01 could be used to indicate the umber of occurrences of the HL segment, in which case the value of HL01 would e "1" for the initial HL segment and would be incremented by one in each ubsequent HL segment within the transaction.
	3	IL02 identifies the hierarchical ID number of the HL segment to which the current
		IL segment is subordinate. IL03 indicates the context of the series of segments following the current HL
		egment up to the next occurrence of an HL segment in the transaction. For
		xample, HL03 is used to indicate that subsequent segments in the HL loop form a
		ogical grouping of data referring to shipment, order, or item-level information.
		IL04 indicates whether or not there are subordinate (or child) HL segments related to the current HL segment.
		HL*1**S~
		Data Element Summary
R	ef. Data	2 and Element Summary
D	es. Eleme	nt Name Attributes
M HI	L01 628	Hierarchical ID Number M AN 1/12
		A unique number assigned by the sender to identify a particular
		data segment in a hierarchical structure
HI	L02 734	Hierarchical Parent ID Number O AN 1/12
		Identification number of the next higher hierarchical data
		segment that the data segment being described is subordinate to
M HI	203 735	Hierarchical Level CodeM ID 1/2



Code defining the characteristic of a level in a hierarchical structure S Shipment

Segment:		A Measurements		
Position: Loop: Level:	060 HL	Mandatory		
Usage:	Mandat	ory		
Max Use:	2			
Purpose:		 physical measurements or counts, including dimer variances, and weights. 	nsions	5,
Syntax Notes:		least one of MEA03 is required.		
Semantic Notes:	1 MI	EA04 defines the unit of measure for MEA03		
Comments:				
		PD*G*9168*LB~ PD*N*8550*LB~		
		Data Element Summary		
User Ref.	Data			
<u>Attribute</u> <u>Des.</u> M MEA01	Element 737	<u>Name</u> Measurement Reference ID Code		<u>ributes</u> ID 2/2
M MEA01	131	Code identifying the broad category to which a	IVI	ID 2/2
		measurement applies		
		PD Physical Dimensions		
M MEA02	738	Measurement Qualifier	Μ	ID 1/3
		G Gross Weight		
М МЕА03	739	N Net Weight	Л	R 1/20
IVI IVIEAUS	139	Measurement Value - Gross Weight/Net Weight	IVI	K 1/20
		The value of the measurement		
M MEA04	355	Unit or Basis for Measurement Code	Μ	ID 2/9
		To identify a composite unit of measure LB Pound		

Segment:	TD1	Carrier Details (Quantity and Weight)					
Position:	070						
Loop:	HL	Mandatory					
Level:							
Usage:	Mandat	ory					
Max Use:	1						
Purpose:	To spec	rify the transportation details relative to commodity,	weig	ght, and			
	quantity	ý					
Syntax Notes:	1 If T	D101 is present, then TD102 is required.					
Notes:	"MIX9 Sample TD1*C	When shipment include multiple outer package type codes, TD101 can be "MIX90" with total number of outer containers. Sample Data TD1*CNT90*128~ TD1*MIX90*15~ Data Element Summary					
Ref.	Eleme						
Des.	nt	Name	A	ttributes			
[TD101	103	Packaging Code		AN 5/5			
		Code identifying the type of packaging; Part 1: Pac	kagi	ng Form,			
		Part 2: Packaging Material; (EX: CNT90)		1			
		If the Data Element is used, then Part 1 is always re	-				
		Refer to 004010 Data Element Dictionary for accept values.	nadi	e code			
TD102	80	Lading Quantity	м	N0 1/7			
	00	Number of units (pieces) of the lading commodity	TAT	110 1/1			
		Number of packages for the entire ASN					
		r					

Μ

Μ

Segment: **TD5** Carrier Details (Routing Sequence/Transit Time) **Position:** 080 Loop: HL Mandatory Level: Shipment Usage: Optional Max Use: 12 **Purpose:** To specify the carrier and sequence of routing and provide transit time information Syntax Notes: If TD502 is present, then TD503 is required. 1 Semantic Notes: **Comments:** 1 When specifying a routing sequence to be used for the shipment movement in lieu of specifying each carrier within the movement, use TD502 to identify the party responsible for defining the routing sequence, and use TD503 to identify the actual routing sequence,

specified by the party identified in TD502.

Sample Data: TD5*B*2*CETR*M

			Data Element Summary	
	Ref.	Data Eleme	N	A / (11 /
	Des.	nt	Name	Attributes
Μ	TD501	133	Routing Sequence Code	M ID 1/2
			Code describing the relationship of a carrier to a movement	specific shipment
			B Origin/Delivery Carrier (Any)	Mode)
Μ	TD502	66	Identification Code Qualifier	M ID 1/2
			Code designating the system/method of code stru	cture used for
			Identification Code (67)	
			2 Standard Carrier Alpha Code ((SCAC)
Μ	TD503	67	Identification Code	M AN 2/80
			Code identifying a party or other code	
			Standard Carrier's SCAC code	
Μ	TD504	91	Transportation Method/Type Code Code specifying the method or type of transporta shipment	M ID 1/2 tion for the



Refer to 004010 Data Element Dictionary for acceptable Method/Type Code values.

Segment:	TD3 Carrier Details (Equipment)
Position:	090
Loop:	HL Mandatory
Level:	
Usage:	Mandatory
Max Use:	1
Purpose:	To specify transportation details relating to the equipment used by the carrier
Syntax Notes:	1 If TD302 is present, then TD303 is required.
	Sample Data
	TD3*TL**12345678

Data Element Summary

User

Ref.

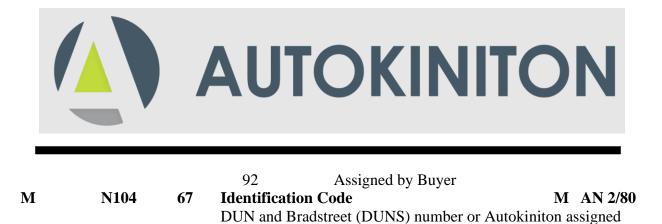
Data

USU	ILCI.	Data			
<u>Attribute</u>	Des.	Element	Name	Att	<u>ributes</u>
Μ	TD301	40	Equipment Description Code	Μ	ID 2/2
			Refer to 004010 Data Element Dictionary for accevalues.	ptabl	e code
	TD302	206	Equipment Initial - SCAC code	0	AN 1/4
Μ	TD303	207	Equipment Number - Trailer Number	С	AN 1/10

Segment:	REF Reference Numbers
Position:	100
Loop:	HL Mandatory
Level:	
Usage:	Optional (Must Use)
Max Use:	2
Purpose:	To specify identifying numbers.
Syntax Notes:	1 At least one of REF02 or REF03 is required.
Notes:	
	REF*BM*2133930
	REF*PK*2133930

]	Data Element Summary		
User	Ref.	Data				
<u>Attribute</u>	Des.	<u>Element</u>	<u>Name</u>		Attı	<u>ributes</u>
Μ	REF01	128	Refere	nce Number Qualifier	Μ	ID 2/2
			BM	Bill of Lading Number		
			PK	Packing List Number		
Μ	REF02	127	Refere	nce Number - Bill Of Lading Number	С	AN 1/15
			Bill of 2	Lading Number		
			Packing	g List Number		

	Segment:	N1 Nan	ne	
	Position:	100		
	Loop:	N1 O	ptional (Must Use)	
	Level:	Shipment		
	Usage:	Mandatory	y .	
	Max Use:	1		
	Purpose:	To identify	y a party by type of organization, name, and code	
Syn	tax Notes:	1 At	least one of N102 or N103 is required.	
		2 If e	either N103 or N104 is present, then the other is requ	uired.
Sema	ntic Notes:			
Co	mments:	1 Th	is segment, used alone, provides the most efficient n	nethod of
		pro	oviding organizational identification. To obtain this	efficiency the
		"IL	O Code" (N104) must provide a key to the table main	ntained by the
		tra	nsaction processing party.	
			Sample data	
			N1*ST**1*198765489~	
			N1*SU**92*S0000123~	
			Data Element Summary	
	Ref.	Data	Name	Attributes
	Des.	Elemnt		
Μ	N101	98	Entity Identifier Code	M ID 2/3
			Code identifying an organizational entity, a physic	al location,
			property or an individual	
			ST Ship To	
			SU Supplier/Manufacturer	
Μ	N103	66	Identification Code Qualifier	M ID 1/2
			Code designating the system/method of code struct	ture used for
			Identification Code (67)	
			1 D-U-N-S Number, Dun & Bradst	treet
			,	



Supplier ID

Segment:	HL Hierarchical Level - Tare Level
Position:	200
Loop:	HL Optional
Level:	
Usage:	Optional (Must Use if exist)
Max Use:	1
Purpose:	To identify dependencies among and the content of hierarchically related groups of data segments
Syntax Notes:	
Notes:	
	The tare level contains data about a pallet which holds many smaller packages (e.g master/mixed serial number) or can be used for providing complete details of very large containers which are a pallet footprint on the truck.
	Sample Data HL*2*1*T~
	Data Element Summary
User Ref.	Data

CBCI	11011	Data			
<u>Attribute</u>	Des.	Element	Name	Att	<u>ributes</u>
Μ	HL01	628	Hierarchical ID Number	Μ	AN 1/12
			A unique number assigned by the sender to identify	y a pa	articular
			data segment in a hierarchical structure.		
Μ	HL02	734	Hierarchical Parent ID Number	0	AN 1/12
			Identification number of the next higher hierarchic	al da	ta segment
			that the data segment being described is subordinat	e to.	
\mathbf{M}	HL03	735	Hierarchical Level Code	0	ID 1/1
			T Shipping Tare		

Segment:	REF Reference Numbers
Position:	210
Loop:	HL Mandatory
Level:	
Usage:	Optional
Max Use:	200
Purpose:	To specify identifying numbers.
Syntax Notes:	1 At least one of REF02 or REF03 is required.
Notes:	Sample Data
	REF*LV*6JUNS00001230012345670**RC TWR1111~ Master Load Label
	REF*LV*5JUNS00001230098765430**RC TWR1111~ Mixed Load Label

User	Ref.	Data	Data Element Summary		
<u>Attribute</u>	Des.	Element			<u>ributes</u>
Μ	REF01	128	Reference Number Qualifier	Μ	ID 2/2
			LV License Plate Number		
Μ	REF02	127	Reference Number – Unique License Plate	С	AN 22/22
			Number		
			REF*LS*6JUN0S0000123012345670~		
			REF*LS*'6J'+'UN'+'S00001230'+'012345670'		
			(6J + UN + Supplier Code (9 digit alpha numeric		
			value with trailing zeros) + Unique Container		
			Serial Number (unique 9 digit value with leading		
			zeros)) - Master Load Label		
			REF*LS*5JUN0S0000123012345670~		
			REF*LS*'5J'+'UN'+'S00001230'+'012345670'		
			(5J + UN + Supplier Code (9 digit alpha numeric		
			value with trailing zeros) + Unique Container		
			Serial Number (unique 9 digit value with leading		
			zeros)) - Mixed Load Label		
0	REF03	352	Description	X	AN 1/30
-			A free-form description to clarify related	-	, _ ,

1	REF04	C040	Refer To ide	element and their content rence Identifier entify one or more reference numbers as fied by the reference qualifier	С	ID 1	2/3
		01	128	Reference Identification Qualifier RC Returnable Container Item	С	ID 2	2/3
				XC Expendable Container Item			
		02	127	Reference Identification Returnable or Expendable Container Item	С	AN 1	0/30
		03	128	Reference Identification Qualifier	X	ID 2	2/3
		04	127	HC Heat Code Reference Identification	X	AN 1	0/30
		05	128	Heat Code Value Reference Identification Qualifier	X	ID 1	2/3
		07	105	ZZ Mutually Defined	T 7		
		06	127	Reference Identification Shelf Life Indicator (Heat code Expiration I	X Date)	AN 1	0/30

 \mathbf{M}

Segment	HL Hi	erarchical Level				
Position						
Loop	:					
Level	Order					
Usage	Mandator	V				
Max Use:		•				
Purpose	To identif	y dependencies among and the content of hierarchic	ally related			
Syntax Notes Semantic Notes		data segments				
Comments	str lin	e HL segment is used to identify levels of detail information us acture, such as relating line-item data to shipment data, and pare- item data. e HL segment defines a top-down/left-right ordered structure.				
	2 HI seg nu be sul 3 HI HI 4 HI seg exa	 segment in the transaction set. For example, HL01 could be used to indicate the number of occurrences of the HL segment, in which case the value of HL01 would be "1" for the initial HL segment and would be incremented by one in each subsequent HL segment within the transaction. 3 HL02 identifies the hierarchical ID number of the HL segment to which the current HL segment is subordinate. 				
	102	ical grouping of data referring to shipment, order, or item-leve				
	HL*3*					
		Data Element Summary				
Ref		Name	Attributes			
Des						
	nt					
M HL0	1 628	Hierarchical ID Number	M AN 1/12			
HLO	2 734	A unique number assigned by the sender to identif data segment in a hierarchical structure Hierarchical Parent ID Number Identification number of the next higher hierarchic	O AN 1/12 al data			
M HL0	3 735	segment that the data segment being described is s Hierarchical Level Code	M ID 1/2			



Code defining the characteristic of a level in a hierarchical structure I Item

Segment:	LIN Item Identification
Position:	250
Loop:	HL Optional (Must Use)
Level:	
Usage:	Optional (Must Use)
Max Use:	1
Purpose:	To specify basic item identification data
Syntax Notes:	1 If LIN04 is present, then LIN05 is required.

Sample Data LIN**BP*23104982G00*PL*0001~

User	Ref.	Data			
<u>Attribute</u>	Des.	Element	<u>Name</u> <u>A</u>	tti	ributes
Μ	LIN02	235	Product/Service ID Qualifier M	1	ID 2/2
			BP Buyer's Part Number		
Μ	LIN03	234	Product/Service ID – Autokiniton (Tower M	1	AN 1/19
			Automotive or L&W Engineering) Part		
			Number		
\mathbf{M}	LIN04	235	Product/Service ID Qualifier ()	ID 2/2
			PL Purchase Order Line		
Μ	LIN05	234	Product/Service ID – Purchase Order Line)	AN 7/20

Segment:	${f SN1}$ Item Detail Ship quantity (Shipment)
Position:	260
Loop:	
Level:	HL Item
Usage:	Mandatory
Max Use:	1
Purpose:	To specify line-item detail relative to shipment
Syntax Notes:	1 If either SN105 or SN106 is present, then the other is required.
Semantic Notes:	1 SN101 is the ship notice line-item identification.
Comments:	1 SN103 defines the unit of measurement for both SN102 and SN104.

Sample Date: SN1**1000*EA*5500~

Duta Element Summary						
	Ref. Des.	Data Element	Name		ttributes	
Μ	SN102	382	Number of Units Shipped	Μ	R 1/10	
			Numeric value of units shipped in manufacturer's	ship	oing units	
			for a line item or transaction set			
			Quantity of item shipped			
Μ	SN103	355	Unit or Basis for Measurement Code	Μ	ID 2/2	
			Code specifying the units in which a value is being expressed, o manner in which a measurement has been taken Use unit of measure from 830 / 862 Planning and Shipping schedule			
			Refer to 004010 Data Element Dictionary for acce values.	ptab	le code	
	SN104	646	Quantity Shipped to Date	0	R 1/15	
			Number of units shipped to date			
			Cumulative quantity shipped, including this ASN			



Segment: **PRF** Purchase Order Reference

Position:	270
Loop:	
Level:	Item
Usage:	Mandatory
Max Use:	1
Purpose:	To provide reference to a specific purchase order
Syntax Notes:	
Semantic Notes:	
Comments:	
Note:	Same PO # for entire shipment
Sample Data:	
PRF [*]	*PO111~

	Ref. Des.	Data Element	Name		Attributes		
Μ	PRF01	324	Purchase Order Number	Μ	AN 1/22		
			Identifying number for Purchase Order assigned by	y the	purchaser		

Segment:CLD Load DetailsPosition:280Loop:CLD Mandatory (Max Use >1)Level:DetailUsage:MandatoryMax Use:1Purpose:To specify the number of material loads shippedSyntax Notes:Semantic Notes:Comments:The CLD is used for the inner most container informationNotes:Sample Data:CLD*4*250*CNT90~

	Ref	Element Name		Attributes			
Μ	CLD01	622	Number of Loads	\mathbf{M}	NO	1/5	
			Numeric value of units shipped in a or a line item or transaction set.	manufao	cturer's	shipping u	nits f
Μ	CLD02	392	Number of Units Shipped	\mathbf{M}	R	1/10	
			Number of units shipped in each co	ontainer			
Μ	CLD03	103	Packaging Code	Μ	ID	5/5	
			Code identifying the type of packa	ging.			
			Code identifying the type of packaging; Part 1: Packaging Form,				
			Part 2: Packaging Material; (EX: CNT90)				
			If the Data Element is used, then Part 1 is always required				
			Refer to 004010 Data Element Dictionary for acceptable code				
			values.				

Segment:	REF Reference Numbers						
Position:	290						
Loop:	HL Mandatory						
Level:							
Usage:	Mandatory						
Max Use:	200						
Purpose:	To specify identifying numbers.						
Syntax Notes:	1 At least one of REF02 or REF03 is required.						
Notes:	Sample Data:						
	REF*LV*1JUNS00001230012345671**RC TWR121514 HC H123 ZZ 20						
	201230~						

Data Element Summary

....

User	Ref.	Data			
<u>Attribute</u>	Des.	Element	<u>Name</u>	Attr	<u>ibutes</u>
Μ	REF01	128	Reference Number Qualifier	Μ	ID 2/2
			LV License Plate Number		
Μ	REF02	127	Reference Number – Unique License Plate	С	AN 22/22
			Number		
			REF*LV*1JUN0S00001230012345671~		
			REF*LV*'1J'+'UN'+'S00001230'+'012345671'		
			(1J + UN + Supplier Code (9 digit alphanumeric		
			value with trailing zeros) + Container Serial		
			Number (unique 9 digits value with leading		
			zeros))-Container unique License Plate#.		
0	REF03	352	Description	X	AN 1/30
-			A free-form description to clarify related		
			data element and their content		
Μ	REF04	C040	Reference Identifier	С	ID 2/3
		0010	To identify one or more reference numbers as	Ũ	
			Specified by the reference qualifier		
		01	128 Reference Identification Qualifier	С	ID 2/3
		UI	RC Returnable Container Item	v	
			XC Expendable Container Item		
		02	127 Reference Identification	С	AN 10/30
		04		U	AIN 10/30
		02	Returnable or Expendable Container Item	C	ID 2/2
		03	128 Reference Identification Qualifier	С	ID 2/3

04	127	HC Heat Code Reference Identification	2	AN 1	10/30
		Heat Code Value			
05	128	Reference Identification Qualifier (С	ID	2/3
		ZZ Mutually Defined			
06	127	Reference Identification (2	AN	10/30
		Shelf Life Indicator (Heat code Expiration Dat	e)		

Segment:	CTT Transaction Totals
Position:	380
Loop:	
Level:	
Usage:	Mandatory
Max Use:	1
Purpose:	To transmit a hash total for a specific element in the transaction set
Syntax Notes:	-
-	Samnle Data

Sample Data CTT*3*200~

Data Element Summary

User	Ref.	Data		
<u>Attribute</u>	Des.	Element	Name	<u>Attributes</u>
Μ	CTT01	354	Number of Line Items	M N0 1/4
			The total number of HL segments in this transactio and SE).	n (between ST
	CTT02	347	Hash Total	O R 1/10
			Hash Total is the sum of values in the item level St values will be summed without regard to decimal p or implicit) or signs. Truncation will occur on the l if the sum is greater than the maximum size of the t the data element.	ooints (explicit eft most digits

	Segment: Position: Loop: Level:	SE т 390	ransaction Set Trailer	
	Usage:	Mandat	ory	
	Max Use:	1		
	Purpose:	To indicate the end of the transaction set and provide the count of the transmitted segments (including the beginning (ST) and ending (SE) segments).		
	Syntax Notes:			
	Notes:	Sample Data SE*42*0001~		
		Data Element Summary		
		Data		
	Ref.	Eleme		
	Des.	nt	Name	Attributes
Μ	SE01	96	Number of Included Segments Total number of segments included in a transactio ST and SE segments	M N0 1/10 on set including
Μ	SE02	329	Transaction Set Control Number Identifying control number that must be unique we transaction set functional group assigned by the or transaction set	



ASN – Master Load Shipment Data:

ST*856*0001~ BSN*00*56781230*20180901*1230~ DTM*011*20180901*1230~ HL*1**S~ MEA*PD*G*9168*LB~ MEA*PD*N*8550*LB~ TD1*CNT90*4~ TD5*B*2*CETR*M~ TD3*TL**12345678~ REF*BM*2133930~ REF*BM*2133930~ N1*ST**1*198765489~ N1*SU**92*S0000123~ HL*2*1*T~ REF*LV*6JUNS00001230012345670**RC|TWR1111~ HL*3*2*I LIN**BP*23104982G00*PL*0001~ SN1**1000*EA*5500~ PRF*PO111~ CLD*4*250*CNT90~ REF*LV*1JUNS00001230012345671**RC|TWR121514|HC|H123|ZZ|20201230~ REF*LV*1JUNS00001230012345672**RC|TWR121514|HC|H123|ZZ|20201230~ REF*LV*1JUNS00001230012345673**RC|TWR121514|HC|H123|ZZ|20201230~ REF*LV*1JUNS00001230012345674**RC|TWR121514|HC|H123|ZZ|20201230~ CTT*1~

SE*26*0001



ASN Shipment Details		
Master Load Shipment:6J	Outer Pallet container with inner containers that include same part numbers (two-level containers)	
ST*856*0001	Transaction Set = 856 and control number 0001	
BSN*00*56781230*20180901*1230~	Original Transmission = 00, Shipment Identification Number (SID) = 56781230, Date Transaction Set was Created =20180901	
DTM*011*20180901*1230~	Date/Time reference Qualifier of Shipment = 011, Date of Shipment = 20180901, Time of Shipment = 1230	
HL*1**S	Hierarchical ID Number = 1 Hierarchical Parent ID = Blank Hierarchical Level Code = S (Shipment)	
MEA*PD*G*9168*LB	Measurement Reference ID = PD (Physical Dimensions) Measurement Qualifier = G (Gross Weight) Measurement Value = 9168 Unit of Measure = LB	
MEA*PD*N*8550*LB	Measurement Reference ID = PD (Physical Dimensions) Measurement Qualifier = N (Net Weight) Measurement Value = 8550 Unit of Measure = LB	
TD1*CNT90*4	Packaging Code = CNT90 Lading Quantity = 4 (number of pallets in this shipment)	
TD5*B*2*CERT*M	Routing Sequence Code = B IF Code Qualifier = 2, Standard Carrier Alpha Code = SCAC code, Method of Transport = M.	
TD3*TL**12345678	Equipment Description Code = TL (Trailer), Equipment Number / Vehicle ID = 12345678	



REF*BM*2133930	Reference Number Qualifier = BM (Bill of Material) Reference Number = 2133930 (Bill of Material Number)
REF*PK*2133930	Reference Number Qualifier = PK (Packing List) Reference Number = 2133930 (Packing List Number)
N1*ST**01*198765489	Entity ID Code = ST (Ship To), Qualifier = 01 (DUNS Number) ID Code = 198765489
N1*SU**92* S0000123	Entity ID Code = SU (Supplier), Qualifier = 92(DUNS Number)ID Code = S0000123
HL*2*1*T	Hierarchical ID Number = 2, Hierarchical Parent level Code = 1, Hierarchical Level Code = T (Tare Level)
REF*LV*6JUNS00001230012345670**RC TWR1111	Master Load Label – REF*LS*'6J'+'UN'+'S00001230'+'012345670' (6J + UN + Supplier Code (9 digit alpha numeric value with trailing zeros) + Unique Container Serial Number (unique 9 digit value with leading zeros)) (REF04 sub-elements). REF04:01 = RC (RC returnable / XC expendable container qualifier) REF04:02 - container item name.
HL*3*2*I	Hierarchical ID Number = 3 Hierarchical Parent ID = 2 (Refers back to Tare level), I= Item level
LIN**BP*23104982G00*PL*1	ID Qualifier = BP (Buyers Part Qualifier) Product Service ID = 04616403 (Autokiniton Part Number) Product Service ID Qualifier = PL (P.O. Line Number) Product Service ID = 1
SN1**1000*EA*5500 PRF*PO111	Number of Units Shipped = 1000 for part number 23104982G00 with Unit of Measure = EA & Year to date Shipped Quantity = 5500 for this model year Purchase Order Number = PO111 (Same PO # for entire shipment)
CLD*4*250*CNT90	Inner container total per outer Pallet= 4, Item total per inner container = 250 and Container type code =

	CNT90
	Part level container label -
	REF*LV*'1J'+'UN'+'S00001230'+'012345671'
	(1J + UN + Supplier Code (9 digit alphanumeric
	value with trailing zeros) + Container Serial
	Number (unique 9 digits value with leading zeros))-
	Container unique License Plate#. REF04:01 = RC
	(RC returnable $\overline{/}$ XC expendable container qualifier)
	REF04:02 - container item name. REF04:03 = HC
	Heat code qualifier and REF04:04 Heat code.
	REF04:05 = ZZ Indicator qualifier and $REF04:06$
REF*LV*1JUNS00001230012345671**RC	Heat Code shelf Life Indicator / Heat Code
TWR121514 HC H123 ZZ 20201230~	expiration Date.
	Part level container label -
	REF*LV*'1J'+'UN'+'S00001230'+'012345672'
	(1J + UN + Supplier Code (9 digit alphanumeric
	value with trailing zeros) + Container Serial
	Number (unique 9 digits value with leading zeros))-
	Container unique License Plate#. REF04:01 = RC
	(RC returnable / XC expendable container qualifier)
	REF04:02 - container item name. REF04:03 = HC
	Heat code qualifier and REF04:04 Heat code.
	REF04:05 = ZZ Indicator qualifier and $REF04:06$
REF*LV*1JUNS00001230012345672**RC	Heat Code shelf Life Indicator / Heat Code
TWR121514 HC H123 ZZ 20201230~	expiration Date.
	Part level container label -
	REF*LV*'1J'+'UN'+'S00001230'+'012345673'
	(1J + UN + Supplier Code (9 digit alphanumeric
	value with trailing zeros) + Container Serial
	Number (unique 9 digits value with leading zeros))-
	Container unique License Plate#. REF04:01 = RC
	(RC returnable / XC expendable container qualifier)
	REF04:02 - container item name. REF04:03 = HC
REF*LV*1JUNS00001230012345673**RC	Heat code qualifier and REF04:04 Heat code.
TWR121514 HC H123 ZZ 20201230~	REF04:05 = ZZ Indicator qualifier and REF04:06

	Heat Code shelf Life Indicator / Heat Code expiration Date.
REF*LV*1JUNS00001230012345674**RC TWR121514 HC H123 ZZ 20201230~	Part level container label - REF*LV*'1J'+'UN'+'S00001230'+'012345674' (1J + UN + Supplier Code (9 digit alphanumeric value with trailing zeros) + Container Serial Number (unique 9 digits value with leading zeros))- Container unique License Plate#. REF04:01 = RC (RC returnable / XC expendable container qualifier) REF04:02 - container item name. REF04:03 = HC Heat code qualifier and REF04:04 Heat code. REF04:05 = ZZ Indicator qualifier and REF04:06 Heat Code shelf Life Indicator / Heat Code expiration Date.
CTT*1 SE*26*0001	Number of Line Items = 1 Number of segments with in ISA/GS Transaction Set = 26 that includes ST and SE segments. Transaction Set Control Number = 0001 same as ST02.



ASN – Mixed Load Shipment Data:

ST*856*0002~ BSN*00*56781231*20180901*1230~ DTM*011*20180901*1230~ HL*1**S~ MEA*PD*G*9110*LB~ MEA*PD*N*8500*LB~ TD1*CNT90*4~ TD5*B*2*CETR*M~ TD3*TL**12345676~ REF*BM*2133931~ REF*BM*2133931~ N1*ST**1*198765489~ N1*SU**92*S0000123~ HL*2*1*T~ REF*LV*5JUNS00001230012345660**RC|TWR1111~ HL*3*2*I LIN**BP*23104982G00*PL*0001~ SN1**500*EA*5000~ PRF*PO111~ CLD*2*250*CNT90~ REF*LV*1JUNS00001230012345661**RC|TWR121514|HC|H123|ZZ|20201230~ REF*LV*1JUNS00001230012345662**RC|TWR121514|HC|H123|ZZ|20201230~ HL*4*2*I LIN**BP*23104982G11*PL*0002~ SN1**500*EA*4000~ PRF*PO111~ CLD*2*250*CNT90~ REF*LV*1JUNS00001230012345663**RC|TWR121514|HC|H123|ZZ|20201230~ REF*LV*1JUNS00001230012345664**RC|TWR121514|HC|H123|ZZ|20201230~ CTT*2~ SE*30*0002



ASN Shipment Details		
Mixed Load Shipment: 5J	Outer Pallet container with inner containers that include different part numbers.	
ST*856*0002	Transaction Set = 856 and control number 0002	
BSN*00*56781231*20180901*1230~	Original Transmission = 00, Shipment Identification Number (SID) = 56781231, Date Transaction Set was Created =20180901	
DTM*011*20180901*1230~	Date/Time reference Qualifier of Shipment = 011, Date of Shipment = 20180901, Time of Shipment = 1230	
HL*1**S	Hierarchical ID Number = 1 Hierarchical Parent ID = Blank Hierarchical Level Code = S (Shipment)	
MEA*PD*G*9118*LB	Measurement Reference ID = PD (Physical Dimensions) Measurement Qualifier = G (Gross Weight) Measurement Value = 9118 Unit of Measure = LB	
MEA*PD*N*8500*LB	Measurement Reference ID = PD (Physical Dimensions) Measurement Qualifier = N (Net Weight) Measurement Value = 8500 Unit of Measure = LB	
TD1*CNT90*4	Packaging Code = CNT90 Lading Quantity = 4 (number of pallets in this shipment)	
TD5*B*2*CERT*M	Routing Sequence Code = B IF Code Qualifier = 2, Standard Carrier Alpha Code = SCAC code, Method of Transport = M.	
TD3*TL**12345676	Equipment Description Code = TL (Trailer), Equipment Number / Vehicle ID = 12345676	



REF*BM*2133931	Reference Number Qualifier = BM (Bill of Material) Reference Number = 2133932 (Bill of Material Number)
REF*PK*2133931	Reference Number Qualifier = PK (Packing List) Reference Number = 2133932 (Packing List Number)
N1*ST**01*198765489	Entity ID Code = ST (Ship To), Qualifier = 01 (DUNS Number) ID Code = 198765489
N1*SU**92* S0000123	Entity ID Code = SU (Supplier), Qualifier = 92(DUNS Number)ID Code = S0000123
HL*2*1*T	Hierarchical ID Number = 2, Hierarchical Parent level Code = 1, Hierarchical Level Code = T (Tare Level)
REF*LV*5JUNS00001230012345660**RC TWR1111	Master Load Label - REF*LS*'5J'+'UN'+'S00001230'+'012345660' (5J + UN + Supplier Code (9 digit alphanumeric value with trailing zeros) + Unique Container Serial Number (unique 9 digit value with leading zeros)) (REF04 sub- elements). REF04:01 = RC (RC returnable / XC expendable container qualifier) REF04:02 - container item name.
HL*3*2*I	Hierarchical ID Number = 3 Hierarchical Parent ID = 2 (Refers back to Tare level), I= Item level
LIN**BP*23104982G00*PL*1	ID Qualifier = BP (Buyers Part Qualifier) Product Service ID = 23104982G00 (Autokiniton Part Number) Product Service ID Qualifier = PL (P.O. Line Number) Product Service ID = 1
SN1**500*EA*5000 PRF*PO111	Number of Units Shipped = 500 for part number 23104982G00 with Unit of Measure = EA & Year to date Shipped Quantity = 5000 for this model year Purchase Order Number = PO111 (Same PO # for entire shipment)
CLD*2*250*CNT90	Inner container total per outer Pallet= 2, Item total per inner container = 250 and Container type code = CNT90

REF*LV*1JUNS00001230012345661**RC TWR121514 HC H123 ZZ 20201230~	Part level container label - REF*LV*'1J'+'UN'+'S00001230'+'012345661' (1J + UN + Supplier Code (9 digit alphanumeric value with trailing zeros) + Container Serial Number (unique 9 digits value with leading zeros))-Container unique License Plate#. REF04:01 = RC (RC returnable / XC expendable container qualifier) REF04:02 - container item name. REF04:03 = HC Heat code qualifier and REF04:04 Heat code. REF04:05 = ZZ Indicator qualifier and REF04:06 Heat Code shelf Life Indicator / Heat Code expiration Date.
REF*LV*1JUNS00001230012345662**RC TWR121514 HC H123 ZZ 20201230~	Part level container label - REF*LV*'1J'+'UN'+'S00001230'+'012345662' (1J + UN + Supplier Code (9 digit alphanumeric value with trailing zeros) + Container Serial Number (unique 9 digits value with leading zeros))-Container unique License Plate#. REF04:01 = RC (RC returnable / XC expendable container qualifier) REF04:02 - container item name. REF04:03 = HC Heat code qualifier and REF04:04 Heat code. REF04:05 = ZZ Indicator qualifier and REF04:06 Heat Code shelf Life Indicator / Heat Code expiration Date.
HL*4*2*I	Hierarchical ID Number = 4 Hierarchical Parent ID = 2 (Refers back to Tare level), I= Item level
LIN**BP*23104982G11*PL*1	ID Qualifier = BP (Buyers Part Qualifier) Product Service ID = 23104982G11 (Part Number) Product Service ID Qualifier = PL (P.O. Line Number) Product Service ID = 2
SN1**500*EA*4000	Number of Units Shipped = 500 for part number 23104982G11 with Unit of Measure = EA & Year to date Shipped Quantity = 4000 for this model year
PRF*PO111	Purchase Order Number = PO111 (Same PO # for entire shipment)
CLD*2*250*CNT90	Inner container total per outer Pallet= 2, Item total per inner container = 250 and Container type code = CNT90

	Part level container label - REF*LV*'1J'+'UN'+'S00001230'+'012345663' (1J + UN + Supplier Code (9 digit alphanumeric value with trailing zeros) + Container Serial Number (unique 9 digits value with leading zeros))-Container unique License Plate#. REF04:01 = RC (RC returnable / XC expendable container qualifier) REF04:02 - container item name. REF04:03 = HC Heat code qualifier and REF04:04 Heat code. REF04:05 = ZZ Indicator
REF*LV*1JUNS00001230012345663**RC TWR121514 HC H123 ZZ 20201230~	qualifier and REF04:06 Heat Code shelf Life Indicator / Heat Code expiration Date.
DEE*I V*1UNE00001220012245664**DC	Part level container label - REF*LV*'1J'+'UN'+'S00001230'+'012345664' (1J + UN + Supplier Code (9 digit alphanumeric value with trailing zeros) + Container Serial Number (unique 9 digits value with leading zeros))-Container unique License Plate#. REF04:01 = RC (RC returnable / XC expendable container qualifier) REF04:02 - container item name. REF04:03 = HC Heat code qualifier and REF04:04 Heat code. REF04:05 = ZZ Indicator qualifier and REF04:06 Least Code abolf Life Indicator (
REF*LV*1JUNS00001230012345664**RC	qualifier and REF04:06 Heat Code shelf Life Indicator /
TWR121514 HC H123 ZZ 20201230~	Heat Code expiration Date.
CTT*2	Number of Line Items = 2
SE*30*0001	Number of segments with in ISA/GS Transaction Set = 30 that includes ST and SE segments. Transaction Set Control Number = 0002 same as ST02.



ASN – Level-One Container Shipment Data:

```
ST*856*0003~
 BSN*00*56781232*20180901*1230~
 DTM*011*20180901*1230~
 HL*1**S~
    MEA*PD*G*7500*LB~
    MEA*PD*N*5500*LB~
    TD1*BOX25*4~
    TD5*B*2*CETR*M~
    TD3*TL**12345675~
    REF*BM*2133932~
    REF*BM*2133932~
    N1*ST**1*198765489~
    N1*SU**92*S0000123~
    HL*2*1*I~
      LIN**BP*23104982G00*PL*0001~
      SN1**100*EA*1000~
      PRF*PO111~
      CLD*1*100*BOX25~
         REF*LV*1JUNS00001230012345651**RC|TWR121514|HC|H123|ZZ|20201230~
    HL*3*1*I
      LIN**BP*23104982G11*PL*0002~
      SN1**200*EA*2000~
      PRF*PO111~
      CLD*2*200*BOX25~
         REF*LV*1JUNS00001230012345652**RC|TWR121514|HC|H123|ZZ|20201230~
         REF*LV*1JUNS00001230012345653**RC|TWR121514|HC|H123|ZZ|20201230~
    HL*4*1*I~
       LIN**BP*23104982G22*PL*0003~
       SN1**100*EA*2000~
       PRF*PO111~
       CLD*1*100*BOX25~
         REF*LV*1JUNS00001230012345654**RC|TWR121514|HC|H123|ZZ|20201230~
CTT*3~
SE*34*0003
```



ASN Shipment Details		
Level-One Container Shipment: 1J	Level-One containers that includes Same or different part numbers (Without Master Container)	
· · ·		
ST*856*0003	Transaction Set = 856 and control number 0003	
BSN*00*56781232*20180901*1230~	Original Transmission = 00, Shipment Identification Number (SID) = 56781232, Date Transaction Set was Created =20180901	
DTM*011*20180901*1230~	Date/Time reference Qualifier of Shipment = 011, Date of Shipment = 20180901, Time of Shipment = 1230	
HL*1**S	Hierarchical ID Number = 1 Hierarchical Parent ID = Blank Hierarchical Level Code = S (Shipment)	
MEA*PD*G*7500*LB	Measurement Reference ID = PD (Physical Dimensions) Measurement Qualifier = G (Gross Weight) Measurement Value = 7500 Unit of Measure = LB	
MEA*PD*N*5500*LB	Measurement Reference ID = PD (Physical Dimensions) Measurement Qualifier = N (Net Weight) Measurement Value = 5500 Unit of Measure = LB	
TD1*BOX25*4	Packaging Code = BOX25, Lading Quantity = 4 (number of container in this shipment)	
TD5*B*2*CERT*M	Routing Sequence Code = B IF Code Qualifier = 2, Standard Carrier Alpha Code = SCAC code, Method of Transport = M.	
TD3*TL**12345675	Equipment Description Code = TL (Trailer), Equipment Number / Vehicle ID = 12345675	



REF*BM*2133932	Reference Number Qualifier = BM (Bill of Material) Reference Number = 2133932 (Bill of Material Number)
REF*PK*2133932	Reference Number Qualifier = PK (Packing List) Reference Number = 2133932 (Packing List Number)
N1*ST**01*198765489	Entity ID Code = ST (Ship To), Qualifier = 01 (DUNS Number) ID Code = 198765489
N1*SU**92* S0000123	Entity ID Code = SU (Supplier), Qualifier = 92(DUNS Number)ID Code = S0000123
HL*2*1*I	Hierarchical ID Number = 2 Hierarchical Parent ID = 1 (Refers back to Shipment level), I= Item level
LIN**BP*23104982G00*PL*1	ID Qualifier = BP (Buyers Part Qualifier) Product Service ID = 23104982G00 (Autokiniton Part Number) Product Service ID Qualifier = PL (P.O. Line Number) Product Service ID = 1
SN1**100*EA*1000	Number of Units Shipped = 100 for part number 23104982G00 with Unit of Measure = EA & Year to date Shipped Quantity = 1000 for this model year
PRF*PO111	Purchase Order Number = PO111 (Same PO # for entire shipment)
CLD*1*100*BOX25	Inner container total = 1, Item total per inner container = 100 and Container type code = BOX25

	Part level container label - REF*LV*'1J'+'UN'+'S00001230'+'012345651' (1J + UN + Supplier Code (9 digit alphanumeric value with trailing zeros) + Container Serial Number (unique 9 digits value with leading zeros))- Container unique License Plate#. REF04:01 = RC (RC returnable / XC expendable container qualifier) REF04:02 - container item name. REF04:03 = HC Heat code qualifier and REF04:04 Heat code.
REF*LV*1JUNS00001230012345651**R C TWR121514 HC H123 ZZ 20201230~	REF04:05 = ZZ Indicator qualifier and REF04:06 Heat Code shelf Life Indicator / Heat Code expiration Date.
HL*3*1*I	Hierarchical ID Number = 3 Hierarchical Parent ID = 1 (Refers back to Shipment level), I= Item level
LIN**BP*23104982G00*PL*1	ID Qualifier = BP (Buyers Part Qualifier) Product Service ID = 23104982G11 (Autokiniton Part Number) Product Service ID Qualifier = PL (P.O. Line Number) Product Service ID = 2
SN1**200*EA*2000	Number of Units Shipped = 200 for part number 23104982G11 with Unit of Measure = EA & Year to date Shipped Quantity = 2000 for this model year
PRF*PO111	Purchase Order Number = PO111 (Same PO # for entire shipment)
CLD*2*100*BOX25	Inner container total = 2, Item total per inner container = 100 and Container type code = BOX25

REF*LV*1JUNS00001230012345652**R C TWR121514 HC H123 ZZ 20201230~	Part level container label - REF*LV*'1J'+'UN'+'S00001230'+'012345652' (1J + UN + Supplier Code (9 digit alphanumeric value with trailing zeros) + Container Serial Number (unique 9 digits value with leading zeros))- Container unique License Plate#. REF04:01 = RC (RC returnable / XC expendable container qualifier) REF04:02 - container item name. REF04:03 = HC Heat code qualifier and REF04:04 Heat code. REF04:05 = ZZ Indicator qualifier and REF04:06 Heat Code shelf Life Indicator / Heat Code expiration Date.
REF*LV*1JUNS00001230012345653**R C TWR121514 HC H123 ZZ 20201230~	Part level container label - REF*LV*'1J'+'UN'+'S00001230'+'012345653' (1J + UN + Supplier Code (9 digit alphanumeric value with trailing zeros) + Container Serial Number (unique 9 digits value with leading zeros))- Container unique License Plate#. REF04:01 = RC (RC returnable / XC expendable container qualifier) REF04:02 - container item name. REF04:03 = HC Heat code qualifier and REF04:04 Heat code. REF04:05 = ZZ Indicator qualifier and REF04:06 Heat Code shelf Life Indicator / Heat Code expiration Date.
HL*4*1*I	Hierarchical ID Number = 4 Hierarchical Parent ID = 1 (Refers back to Shipment level), I= Item level
LIN**BP*23104982G22*PL*3	ID Qualifier = BP (Buyers Part Qualifier) Product Service ID = 23104982G22 (AUtokiniton Part Number) Product Service ID Qualifier = PL (P.O. Line Number) Product Service ID = 3
SN1**100*EA*2000	Number of Units Shipped = 100 for part number 23104982G22 with Unit of Measure = EA & Year to date Shipped Quantity = 2000 for this model year



PRF*PO111	Purchase Order Number = PO111 (Same PO # for entire shipment)
CLD*1*100*BOX25	Inner container total = 1, Item total per inner container = 100 and Container type code = BOX25
REF*LV*1JUNS00001230012345654**R C TWR121514 HC H123 ZZ 20201230~	Part level container label - REF*LV*'1J'+'UN'+'S00001230'+'012345654' (1J + UN + Supplier Code (9 digit alphanumeric value with trailing zeros) + Container Serial Number (unique 9 digits value with leading zeros))- Container unique License Plate#. REF04:01 = RC (RC returnable / XC expendable container qualifier) REF04:02 - container item name. REF04:03 = HC Heat code qualifier and REF04:04 Heat code. REF04:05 = ZZ Indicator qualifier and REF04:06 Heat Code shelf Life Indicator / Heat Code expiration Date.
CTT*3	Number of Line Items = 3
SE*34*0003	Number of segments with in ISA/GS Transaction Set = 34 that includes ST and SE segments. Transaction Set Control Number = 0003 same as ST02.

Autokiniton IT Contact information:

EDI Team Contact: EDISupport@autokiniton.com

IT Helpdesk: Phone: 8' Email: it

877-999-4877 it.servicedesk@autokiniton.com

