

ODS-3000

2400...4000VA DC/AC INVERTER

GENERAL FEATURES:

- Sine wave output voltage
- Selectable output frequency: 50/60Hz
- Adjustable output voltage
- High input-output isolation 3000Vrms
- Remote inhibit
- Remote control via RS232
- Alarm by isolated relay contacts
- Remote off opto-coupled
- Optional railway version EN50155
- Fire and smoke: EN45545-2 approved
- Efficiency up to 91%



In \ Out	24Vdc 16.8 ... 30V	36Vdc 25.2 ... 45V	48Vdc 33.6 ... 60V	72Vdc 50.4 ... 90V	110Vdc 77 ... 138V	120Vdc 84 ... 150V	300Vdc 290 ... 330V
120Vac	ODS-3000-7163 2400 W	ODS-3000-7164 2500 W	ODS-3000-7165 2500 W	ODS-3000-7166 2500 W	ODS-3000-7167 2500 W	Available under request	Available under request
230Vac	ODS-3000-7153 2400 W	ODS-3000-7154 3000 W	ODS-3000-7155 3000 W	ODS-3000-7156 3000 W	ODS-3000-7157 3000 W	Available under request	Available under request
	Available under request	Available under request	Available under request	Available under request	ODS-3000-7177 4000 W	ODS-3000-7178 4000 W	ODS-3000-7179 4000 W

Several references are subjected to special MOQs and lead times. Please consult Premium's Sales Dept. and web site.

**INPUT**

Input voltage range	See table
Maximum input ripple	5% Vin nom (Vrms, 100Hz)

OUTPUT

Output voltage	See table
Output frequency	50 / 60Hz ± 0.25Hz
Load regulation	< 4%
Line regulation	< 2 % Vin -25% ... +25%, < 10% Vin -30% ... +30%
Output wave distortion THD	< 2% (average of 16 samples)
Output HF ripple	< 2.5%

ENVIRONMENTAL

Storage temperature	-40 ... 80°C
Operating temperature at full load	-40 ... 55°C (EN50155 OT2)
Operating temperature at 62.5% load	-40 ... 70°C (EN50155 OT4)
Relative humidity	5 ... 95%
Cooling	Controlled internal fan
MTBF (MIL-HDBK-217-E; G _b , 25°C)	100.000 h

EMC

Immunity according	EN61000-6-2, EN50121-3-2
Emissions according	EN61000-6-4, EN50121-3-2

SAFETY

Dielectric strength: Input /output	3000 Vrms / 50Hz / 1min
Dielectric strength: Output / Earth	1500 Vrms / 50Hz / 1min
Dielectric strength: Input / Earth	500 Vrms / 50Hz / 1min
Safety according to	EN62368-1
Fire and smoke	EN45545-2 approved

MECHANICAL

Weight	< 6000 g
Protection degree	IP20

PROTECTIONS

Against overloads	Current and I ² T limited (see overload protection)
Against over-temperature	Shutdown with auto-recovery

CONTROL

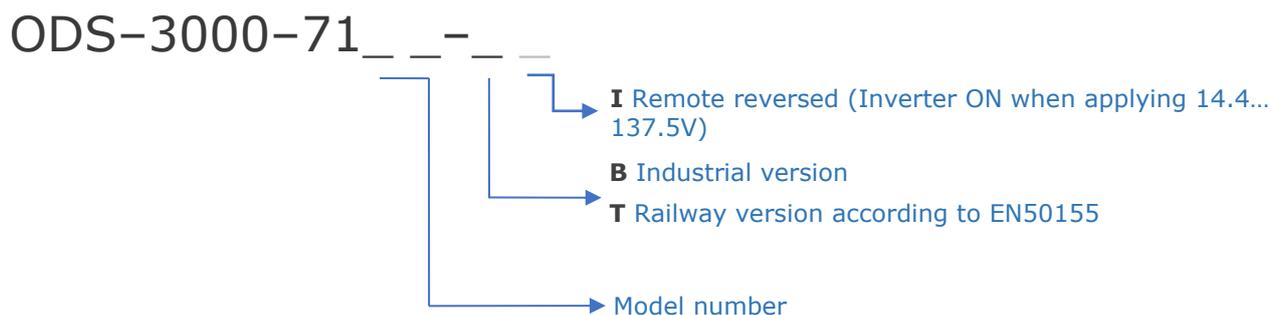
Output OK LED	Green
Alarm LED	Red
Output failure alarm	Isolated contact relay open when alarm (<0.3A at 150Vcc)
Remote signal	Inverter OFF when applying 14,4 ... 137.5Vdc, Impedance > 22k5 Ω
Status and programming	RS232 port



ORDERING CODES

Model	Input				Output						Effic. [%]
	Voltage		Current		Voltage	Power		Current			
	Nom	Range	No load	Max	Nom	Active	Appar	Cont. rms	5s rms	10ms Iopk	
	[V]	[V]	[A]	[A]	[V]	[W]	[VA]	[A]	[A]	[A]	
ODS-3000-7153	24	16.8 - 30	< 0.88	161	230	2400	2400	10.4	15	32	89
ODS-3000-7154	36	25.2 - 45	< 0.60	133	230	3000	3000	13.0	20	32	90
ODS-3000-7155	48	33.6 - 60	< 0.42	99	230	3000	3000	13.0	20	32	91
ODS-3000-7156	72	50.4 - 90	< 0.30	66	230	3000	3000	13.0	20	32	91
ODS-3000-7157	110	77 - 138	< 0.17	43	230	3000	3000	13.0	20	32	92
ODS-3000-7163	24	16.8 - 30	< 0.65	163	120	2400	2400	20.0	28	52	88
ODS-3000-7164	36	25.2 - 45	< 0.49	134	120	2500	2500	20.8	32	52	89
ODS-3000-7165	48	33.6 - 60	< 0.38	84	120	2500	2500	20.8	32	52	89
ODS-3000-7166	72	50.4 - 90	< 0.28	56	120	2500	2500	20.8	32	52	90
ODS-3000-7167	110	77 - 138	< 0.17	36	120	2500	2500	20.8	32	52	91
ODS-3000-7177	110	77 - 138	< 0.20	57	230	4000	4000	17.4	22	34	92
ODS-3000-7178	120	84 - 150		52	230	4000	4000	17.4	22	34	92
ODS-3000-7179	300	290 - 330		15	230	4000	4000	17.4	22	34	92

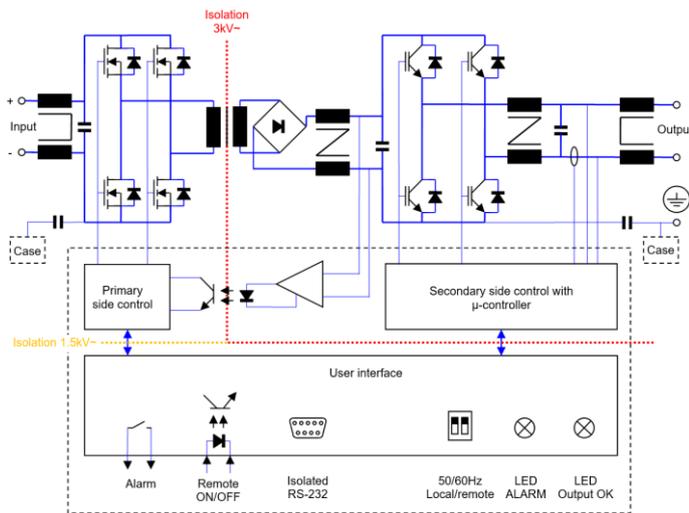
Several references are subjected to special MOQs and lead times. Please consult Premium's Sales Dept. and web site.



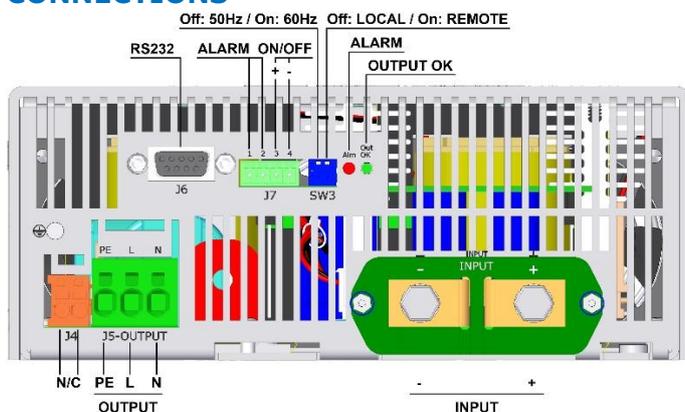
Accessories must be ordered in a separated order line



BLOCKS DIAGRAM

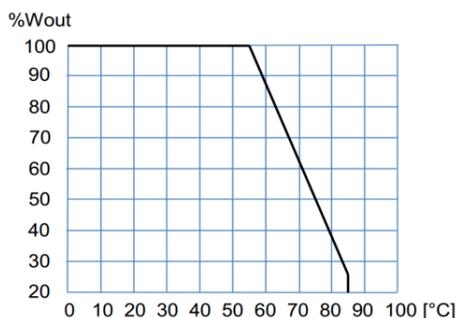


CONNECTIONS



Input	Terminals M6 (Rec. torque 6 Nm)
Output	Cable up to 4 mm ²
Alarm ON/OFF	Phoenix Contact MC1.5/4-G-3.81 (See accessories)
RS232	DB9
N/C	Do not use

POWER DERATING vs AMBIENT TEMP.



DESCRIPTION

The ODS-3000 consists of single-phase sine-wave DC/AC inverters with galvanic isolation between input and output

The unit allows:

- Select 50 / 60Hz by means of DIP-switch.
- Select local / remote (RS-232) by means of DIP-switch
- Shutdown applying voltage on pins 3 and 4 of signal connector
- Local signalization of Output OK by means of green LED
- Local alarm. Red LED ON when:
 - Output voltage is not OK
 - Output current > OUTPUT CURRENT ALARM
 - Input voltage out of margins
 - Unit shutdowns by over-current or remote OFF
 - Internal temperature > Internal warning temp.
- Alarm. Open contacts when output voltage is not OK
- Set and monitor parameters via RS-232.

The ODS-3000 are equipped with a maximum average power protection as well as maximum output peak current protection. This protects the unit even when an output short-circuit occurs. It also features a disabled function for input under-voltage, which allows protecting the batteries from harmful discharges.

START-UP

- The unit has 6 threaded holes for the fixation on a mounting surface.
- The unit has internal fans. For an appropriate cooling, the air input and output should be free of elements that cause and an air flow reduction (minimum recommended distance to other objects 50mm).
- Make connections as shown in the figure.
- The default output frequency is 50Hz. For 60Hz simply actuate the dip-switch as indicated in the figure.

For safety reasons, the following requirements must be met:

- Provide the equipment with some kind of protective enclosure that complies with the electrical safety directives in effect within the country where the equipment is installed.
- Include a time lag input fuse or current breaker curve D with a rating immediately higher than the maximum input current.
- As per the input and output currents indicated in the table on page 3, choose the appropriate cable cross-section according to the maximum rated current indicated in the following table:

Max. Current [A]	16	25	32	40	63	80	100	125	160	190
section [mm ²]	1.5	2.5	4	6	10	16	25	35	50	70

RS232 Functions	Monitor	Set
	Input voltage	Input under-voltage lockout
	Output voltage	Input under-voltage alarm
	Output current	ON / OFF
	Internal temperature	Output frequency
	Output frequency	Maximum output current
	Output power	Output voltage

RS232 communication port

It is possible to control and monitor the unit via RS232 by means of a terminal emulator like "Tera Term" or "Putty".
Check our guide: <https://premiumpsu.com/wp-content/uploads/2025/09/Serial-Connection-Guide.pdf>

Also it is possible to control and monitor the unit directly using the protocol showed in table:

Protocol configuration: ASCII code, 19200 bauds, parity none, 8 bits, 1bit stop



Header	Function	Parameter	Returns	Explanation	
P	L	V	PTV####.■	Input voltage in Volts	
		U	PTU####.■	Output voltage in Volts RMS	
		I	PTI####.■	Output current in Amps RMS	
		T	PTT####.■	Internal temperature in °C	
		F	PTF####.■	Output frequency in Hz	
		W	PTW####	Output power in W	
		S	PTS####.■	Inverter state 999.9 → Inverter enabled 000.0 → Inverter disabled 222.2 → Inverter blocked by overload 111.1 → Inverter blocked by overload or short-circuit	
		M	PTM####	Model number	
		R	PTR####	Firmware version	
		Other character	PTE	Command not supported	
	G	1	####.■	OK	Set the minimum input working voltage in Volts
				ERR	Value NO VALID for this parameter
		2	####.■	OK	Set the minimum alarm input voltage in Volts (it should be higher than PRG1)
				ERR	Value NO VALID for this parameter
		3	####.■	OK	Changes the status bit (after start-up enabled with SW3 =LOCAL and disabled with SW3 =REMOTE) 999.9 → Inverter enabled 000.0 → Inverter disabled
				ERR	Value NO VALID for this parameter
		4	####.■	OK	Set the output voltage in Volts RMS $80\% V_{nom} \leq \text{####.}\leq 105\% V_{nom}$
				ERR	Value NO VALID for this parameter
		5	####.■	OK	Set the maximum output current in Amps $20\% I_{nom} \leq \text{####.}\leq 100\% I_{nom}$
				ERR	Value NO VALID for this parameter
6	####.■	OK	Changes the output frequency (it's not stored for the next start-up) 050.0 → 50Hz 060.0 → 60Hz		
		ERR	Value NO VALID for this parameter		
7	####.■	OK	Set the OUTPUT CURRENT ALARM $0 \leq \text{####.}\leq 100\% I_{max_warning}$		
		ERR	Value NO VALID for this parameter		
8	####.■	OK	111.1 → Reset the inverter		
		ERR	Value NO VALID for this parameter		
A	####.■	OR	Set the start-up voltage in volts (it should be higher than PRG1)		
		ERR	Value NO VALID for this parameter		

A null modem F-M is required:

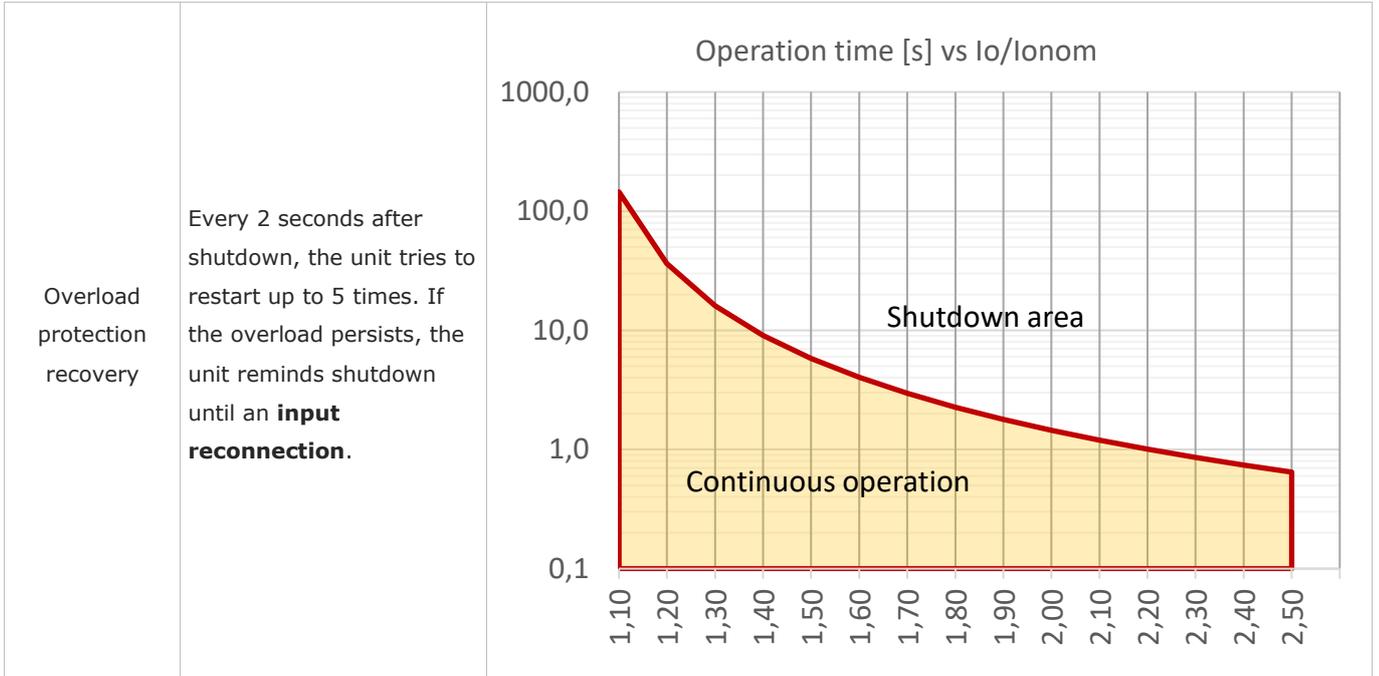




WORKING PARAMETERS

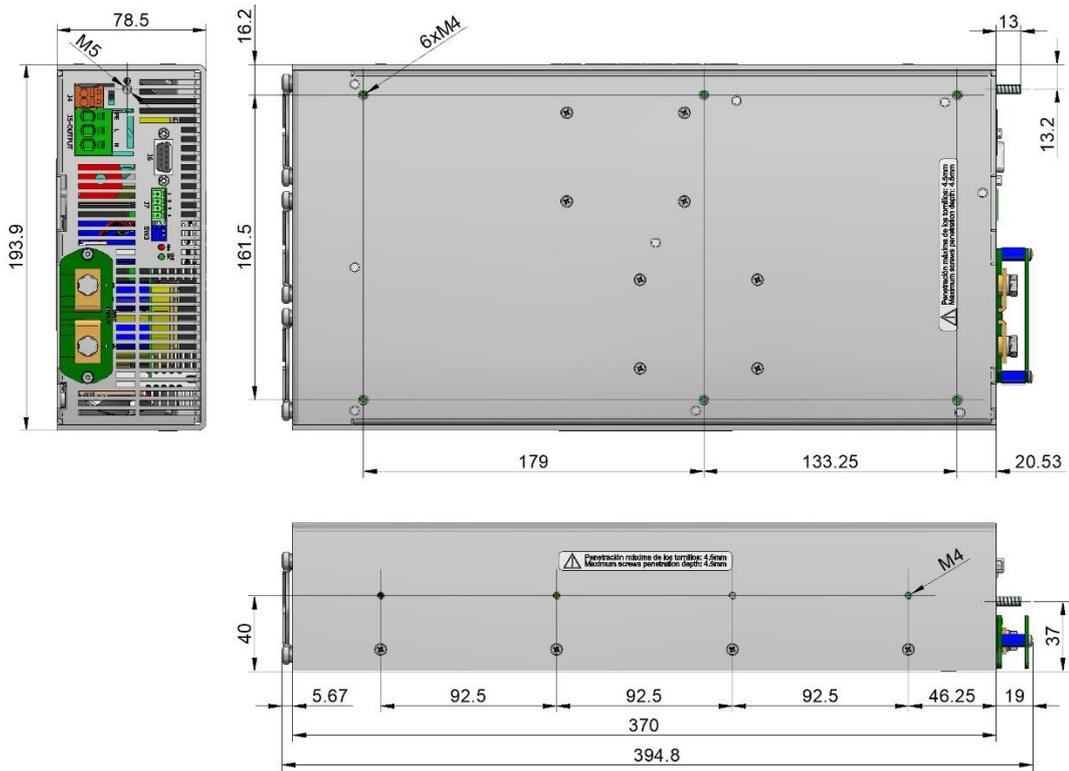
Thermal protection		71XX						
Internal warning temperature		88						°C
Internal shutdown temperature		92						°C
Internal restart temperature after over-temperature shutdown		75						°C
Input voltage parameters	71X3	71X4	71X5	71X6	71X7	7178	7179	
Max. input voltage shutdown instantaneous	33.7	50.6	67.3	100.9	154.1	156.0	368.5	Vdc
Max. input voltage shutdown timed 0.1s	30.1	45.2	60.1	90.1	138.6	152.0	331.4	Vdc
Maximum star-up voltage	29.9	44.9	59.8	89.7	137.4	149.0	328.6	Vdc
Minimum star-up voltage	17.9	26.9	35.9	53.9	82.4	92.0	310.3	Vdc
Min. input voltage shutdown timed 0.1s	16.7	25.1	33.5	50.3	76.9	84.0	289.6	Vdc
Min. input voltage shutdown instantaneous	14.4	21.6	28.7	43.1	65.9	72.0	248.2	Vdc
Output voltage parameters	715X		716X		717X			
Output voltage of short circuit or deep overload	< 164		< 86		< 214		Vac	
Time of short-circuit	1000						ms	
Time of start-up after shutdown by short-circuit	2000						ms	
Number of start-up attempts after a short circuit	5							
Output current parameters	715X		716X		717X			
Maximum continuous output current	13.2		21.1		17.7		A	
Warning current	13		20.8		17.4		A	
Start-up time after shutdown by overload	1500		2000		1000		ms	
Maximum overload I ² t	See figure below							
Number of attempts of consecutive overload	5							
Start-up and working errors	71XX							
Maximum time for overload or internal failure	unlimited							
Minimum time required between disconnection and next connection	2						min	
Thermal protection	71XX							
Internal warning temperature	88						°C	
Internal shutdown temperature	92						°C	
Internal restart temperature after over-temperature shutdown	75						°C	

OVERLOAD PROTECTION	
Protection against overloads and short-circuits	<p>By current limiting at I_{opk}</p> <p>By I²t. The unit shutdowns when the current-time is over the continuous operation curve</p>





DIMENSIONS



Maximum depth for the screws M4: 4.5mm

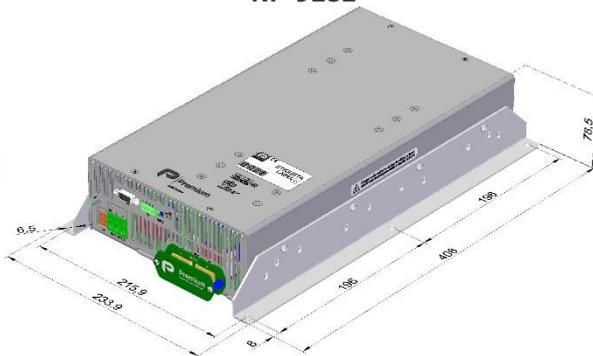
ACCESSORIES

Description	Notes	CODE
Signals female connector		2601-409
Mounting brackets kit	Contains two brackets and screws	NP-9282
2U 19" rack mounting tray kit.	Allows to install one or two units	NP-9353

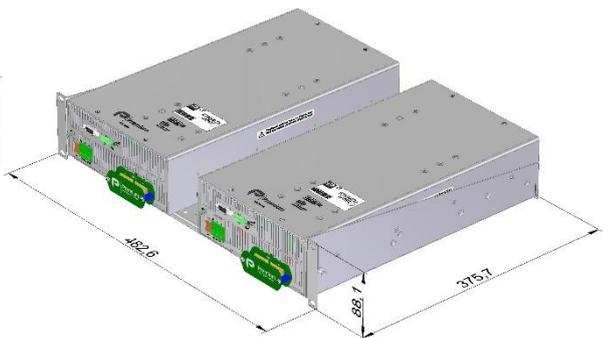
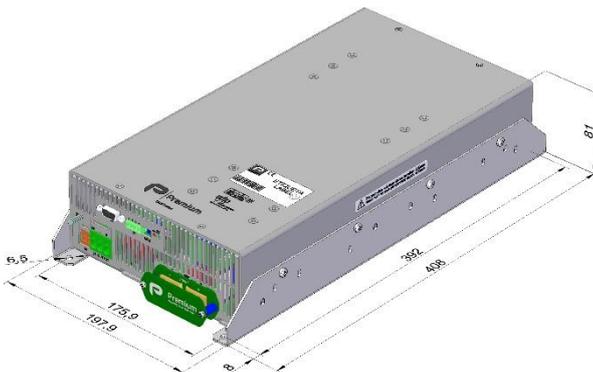
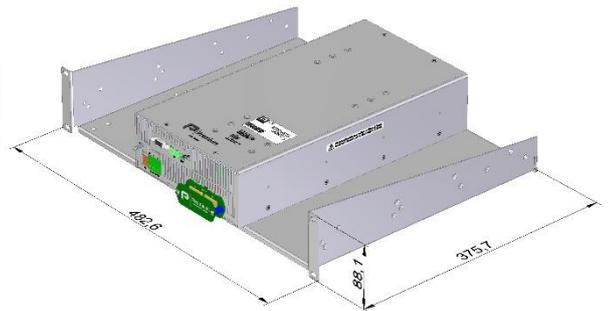
2601-409



NP-9282



NP-9353





CE EU DECLARATION OF CONFORMITY

The undersigned, representing the following:

Manufacturer: PREMIUM, S. A.,
Address: C/ Dolors Aleu 19-21, 08908 L'Hospitalet de Llobregat, SPAIN

herewith declares that the product:

Type: DC/AC Inverter
Models: **ODS-3000-7153 ... 7179**

is in conformity with the provisions of the following EU directive(s):

2014/35/EU	Low voltage / The electrical equipment (safety) regulations
2014/30/EU	EMC / Electromagnetic compatibility regulations
2011/65/EU Annex II and its amendment 2015/863/EU	RoHS / Restriction of the use of certain hazardous substances in electrical and electronic equipment

This declaration applies to all specimens manufactured identical to the samples submitted for testing/evaluation.

Assessment of compliance of the product with the requirements relating to aforementioned directives, was performed by Premium S.A. and is based on the following standards:

EN IEC62368-1:2024 A11:2024	Safety. Audio/video information and communication technology equipment
EN IEC61000-6-4:2019	Generic emission standard
EN IEC61000-6-2:2019	Generic Immunity standard
EN IEC63000:2018	Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances
EN50155: 2021*	Railway applications. Electronic equipment used on rolling stock material
EN50121-3-2: 2016* A1:2019	Railway applications. EMC Rolling stock equipment

* Optional, see annexe

CE marking year: **2011**

Notes:

For the fulfilment of this declaration the product must be used only for the aim that has been conceived, considering the limitations established in the instructions manual or datasheet.

L'Hospitalet de Llobregat, 24-04-2023

Manuel Camacho
Technical Director

PREMIUM S.A. is an ISO9001 and ISO14001
certified company by **Bureau Veritas**



UK CA UKCA DECLARATION OF CONFORMITY

The undersigned, representing the following:

Manufacturer: PREMIUM, S. A.,
Address: C/ Dolors Aleu 19-21, 08908 L'Hospitalet de Llobregat, SPAIN

herewith declares that the product:

Type: DC/AC Inverter
Models: **ODS-3000-7153 ... 7179**

Complies with the essential protection requirements of the following regulations:

SI 2016 No 1101	Low voltage / The electrical equipment (safety) regulations
SI 2016 No 1091	EMC / Electromagnetic compatibility regulations
SI 2012 No. 3032	RoHS / Restriction of the use of certain hazardous substances in electrical and electronic equipment

This declaration applies to all specimens manufactured identical to the samples submitted for testing/evaluation.

Assessment of compliance of the product with the requirements relating to aforementioned regulations, was performed by Premium S.A. and is based on the following standards:

EN IEC62368-1:2024 A11:2024	Safety. Audio/video information and communication technology equipment
EN IEC61000-6-4:2019	Generic emission standard
EN IEC61000-6-2:2019	Generic Immunity standard
EN IEC63000:2018	Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances
EN50155: 2021*	Railway applications. Electronic equipment used on rolling stock material
EN50121-3-2: 2016*	Railway applications. EMC Rolling stock equipment
EN50121-4: 2016* +A1:2019	Railway applications. EMC of the signalling and telecommunications apparatus

* Optional, see annexe

UKCA marking year: **2021**

Notes:

For the fulfilment of this declaration the product must be used only for the aim that has been conceived, considering the limitations established in the instructions manual or datasheet.

L'Hospitalet de Llobregat, 24-04-2023

Manuel Camacho
Technical Director

PREMIUM S.A. is an ISO9001 and ISO14001
certified company by **Bureau Veritas**

ANNEXE

Applicable values for the different sections of the norm EN50155: 2021																																																					
4.4.1	Working altitude	Up to 2000m at full load Up to 2500m at 95% of load																																																			
4.2.2	Ambient temperature	Class OT2 (-40 to 55 °C): load < 100 % Class OT4 (-40 to 70 °C): load < 62.5 %																																																			
4.4.3	Switch-on extended operating temp.	ST1: OTx + 15 °C, test cycle B																																																			
4.4.4	Rapid temperature variations	H1																																																			
4.4.5	Shocks and vibrations	According EN61373:2010 + Corr 1:2011 Category 1 class B																																																			
4.4.6	EMC Electromagnetic Compatibility EN50121-3-2:2016 A1:2019	<table border="1"> <thead> <tr> <th>Test</th> <th>Norm</th> <th>Port</th> <th>Frequency</th> <th>Limits</th> </tr> </thead> <tbody> <tr> <td rowspan="4">Radiated emissions</td> <td rowspan="4">IEC55016</td> <td rowspan="4">Case</td> <td>30 MHz...230 MHz</td> <td>40 dB(μV/m) Qpk at 10 m</td> </tr> <tr> <td>230 MHz...1 GHz</td> <td>47 dB(μV/m) Qpk at 10 m</td> </tr> <tr> <td>1...3 GHz</td> <td>Do not apply</td> </tr> <tr> <td>3...6 GHz</td> <td>Internal freq. < 108 MHz</td> </tr> <tr> <td rowspan="2">Conducted emissions</td> <td rowspan="2">IEC55016</td> <td rowspan="2">Input & output</td> <td>150 kHz...500 kHz</td> <td>99 dB(μV) Qpk</td> </tr> <tr> <td>500 kHz...30 MHz</td> <td>93 dB(μV) Qpk</td> </tr> </tbody> </table>	Test	Norm	Port	Frequency	Limits	Radiated emissions	IEC55016	Case	30 MHz...230 MHz	40 dB(μV/m) Qpk at 10 m	230 MHz...1 GHz	47 dB(μV/m) Qpk at 10 m	1...3 GHz	Do not apply	3...6 GHz	Internal freq. < 108 MHz	Conducted emissions	IEC55016	Input & output	150 kHz...500 kHz	99 dB(μV) Qpk	500 kHz...30 MHz	93 dB(μV) Qpk																												
		Test	Norm	Port	Frequency	Limits																																															
		Radiated emissions	IEC55016	Case	30 MHz...230 MHz	40 dB(μV/m) Qpk at 10 m																																															
					230 MHz...1 GHz	47 dB(μV/m) Qpk at 10 m																																															
					1...3 GHz	Do not apply																																															
					3...6 GHz	Internal freq. < 108 MHz																																															
		Conducted emissions	IEC55016	Input & output	150 kHz...500 kHz	99 dB(μV) Qpk																																															
					500 kHz...30 MHz	93 dB(μV) Qpk																																															
		<table border="1"> <thead> <tr> <th>Test</th> <th>Norm</th> <th>Port</th> <th>Severity</th> <th>Conditions</th> <th>P</th> </tr> </thead> <tbody> <tr> <td rowspan="2">Electrostatic discharge</td> <td rowspan="2">IEC61000-4-2</td> <td rowspan="2">Case</td> <td>±8 kV</td> <td>Air (isolated parts)</td> <td rowspan="2">B</td> </tr> <tr> <td>±8 kV</td> <td>Contact (conductive parts)</td> </tr> <tr> <td rowspan="4">Radiated high-frequency</td> <td rowspan="4">IEC61000-4-3</td> <td rowspan="4">X/Y/Z Axis</td> <td>20 V/m</td> <td>0.08...1.0 GHz M. 80% 1 kHz</td> <td rowspan="4">A</td> </tr> <tr> <td>10 V/m</td> <td>1.4...2.1 GHz M. 80% 1 kHz</td> </tr> <tr> <td>5 V/m</td> <td>2.1...2.5 GHz M. 80% 1 kHz</td> </tr> <tr> <td>3 V/m</td> <td>5.1...6 GHz M. 80% 1 kHz</td> </tr> <tr> <td rowspan="3">Fast transients</td> <td rowspan="3">IEC61000-4-4</td> <td>Input</td> <td rowspan="3">±2 kV</td> <td rowspan="3">Tr/Th: 5/50 ns</td> <td rowspan="3">A</td> </tr> <tr> <td>Output</td> </tr> <tr> <td>Signal</td> </tr> <tr> <td rowspan="2">Surge</td> <td rowspan="2">IEC61000-4-5</td> <td>Input L to L</td> <td>±1 kV</td> <td rowspan="2">Tr/Th: 1.2/50 μs</td> <td rowspan="2">B</td> </tr> <tr> <td>Input L to PE</td> <td>±2 kV</td> </tr> <tr> <td rowspan="4">Conducted RF</td> <td rowspan="4">IEC61000-4-6</td> <td>Input</td> <td rowspan="4">10 V</td> <td rowspan="4">0.15...80 MHz M. 80% 1 kHz</td> <td rowspan="4">A</td> </tr> <tr> <td>Output</td> </tr> <tr> <td>Signal</td> </tr> <tr> <td>PE</td> </tr> </tbody> </table>	Test	Norm	Port	Severity	Conditions	P	Electrostatic discharge	IEC61000-4-2	Case	±8 kV	Air (isolated parts)	B	±8 kV	Contact (conductive parts)	Radiated high-frequency	IEC61000-4-3	X/Y/Z Axis	20 V/m	0.08...1.0 GHz M. 80% 1 kHz	A	10 V/m	1.4...2.1 GHz M. 80% 1 kHz	5 V/m	2.1...2.5 GHz M. 80% 1 kHz	3 V/m	5.1...6 GHz M. 80% 1 kHz	Fast transients	IEC61000-4-4	Input	±2 kV	Tr/Th: 5/50 ns	A	Output	Signal	Surge	IEC61000-4-5	Input L to L	±1 kV	Tr/Th: 1.2/50 μs	B	Input L to PE	±2 kV	Conducted RF	IEC61000-4-6	Input	10 V	0.15...80 MHz M. 80% 1 kHz	A	Output	Signal	PE
		Test	Norm	Port	Severity	Conditions	P																																														
Electrostatic discharge	IEC61000-4-2	Case	±8 kV	Air (isolated parts)	B																																																
			±8 kV	Contact (conductive parts)																																																	
Radiated high-frequency	IEC61000-4-3	X/Y/Z Axis	20 V/m	0.08...1.0 GHz M. 80% 1 kHz	A																																																
			10 V/m	1.4...2.1 GHz M. 80% 1 kHz																																																	
			5 V/m	2.1...2.5 GHz M. 80% 1 kHz																																																	
			3 V/m	5.1...6 GHz M. 80% 1 kHz																																																	
Fast transients	IEC61000-4-4	Input	±2 kV	Tr/Th: 5/50 ns	A																																																
		Output																																																			
		Signal																																																			
Surge	IEC61000-4-5	Input L to L	±1 kV	Tr/Th: 1.2/50 μs	B																																																
		Input L to PE	±2 kV																																																		
Conducted RF	IEC61000-4-6	Input	10 V	0.15...80 MHz M. 80% 1 kHz	A																																																
		Output																																																			
		Signal																																																			
		PE																																																			
		P = Performance criteria, L= Line, PE= Protective Earth																																																			
4.4.7	Relative humidity	Up to 95%																																																			
5.2.2	DC power supply range	From 0.60 to 0.70 Un 0.1s	Performance criteria A																																																		
		From 0.70 to 1.25 Un continuous	Performance criteria A																																																		
		From 1.25 to 1.40 Un 0.1s	Performance criteria A																																																		
		From 1.25 to 1.40 Un 1s	Performance criteria C																																																		
5.2.4	Interruptions of voltage supply	Class S2																																																			
5.2.5	Supply change-over	Class C1 (0.6 Un duration 100ms without interruptions. Performance criterion A)																																																			
5.2.7	Input ripple factor	10% peak to peak with a DC Ripple Factor of 5 %																																																			
7.2.7	Input reverse polarity protection	By fuse																																																			
10.7	Protective coating for PCB assemblies	Class PC2																																																			
13.3	Tests list	<table border="0"> <tr><td>1</td><td>Visual Inspection</td><td>Routine</td></tr> <tr><td>2</td><td>Performance test</td><td>Routine</td></tr> <tr><td>3</td><td>Power supply test</td><td>Type</td></tr> <tr><td>4</td><td>Low temperature start-up test</td><td>Type</td></tr> <tr><td>5</td><td>Dry heat test</td><td>Type</td></tr> <tr><td>6</td><td>Low temperature storage test</td><td>-</td></tr> <tr><td>7</td><td>Insulation test</td><td>Routine</td></tr> <tr><td>8</td><td>Cyclic damp heat test</td><td>Type</td></tr> <tr><td>9</td><td>EMC test</td><td>Type</td></tr> <tr><td>10</td><td>Shocks and vibrations test</td><td>Type</td></tr> <tr><td>11</td><td>Enclosure protection test (IP code)</td><td>-</td></tr> <tr><td>12</td><td>Equipment stress screening test</td><td>Routine: 40°C and load 100%</td></tr> <tr><td>13</td><td>Rapid Temperature variation test</td><td>-</td></tr> <tr><td>14</td><td>Salt mist test</td><td>-</td></tr> </table>	1	Visual Inspection	Routine	2	Performance test	Routine	3	Power supply test	Type	4	Low temperature start-up test	Type	5	Dry heat test	Type	6	Low temperature storage test	-	7	Insulation test	Routine	8	Cyclic damp heat test	Type	9	EMC test	Type	10	Shocks and vibrations test	Type	11	Enclosure protection test (IP code)	-	12	Equipment stress screening test	Routine: 40°C and load 100%	13	Rapid Temperature variation test	-	14	Salt mist test	-									
1	Visual Inspection	Routine																																																			
2	Performance test	Routine																																																			
3	Power supply test	Type																																																			
4	Low temperature start-up test	Type																																																			
5	Dry heat test	Type																																																			
6	Low temperature storage test	-																																																			
7	Insulation test	Routine																																																			
8	Cyclic damp heat test	Type																																																			
9	EMC test	Type																																																			
10	Shocks and vibrations test	Type																																																			
11	Enclosure protection test (IP code)	-																																																			
12	Equipment stress screening test	Routine: 40°C and load 100%																																																			
13	Rapid Temperature variation test	-																																																			
14	Salt mist test	-																																																			