



Project 218394
36' x 48' x 12'
Rawhide, Antique Brown

EQUESTRIAN

stables, arenas and facilities

LESTER
BUILDINGS



Project 119212
80' x 100' x 18'
Clay, Evergreen
Stable, Arena, RV Storage
and Living Quarters

Make Your Dreams **A REALITY**

You are passionate about horses. Now that it's time to choose the right equestrian facility for you and your horse, you won't leave the decision to chance or to just any building company. Years of manufacturing experience combined with your local dealer/representative's equestrian knowledge makes Lester Buildings the best choice for you.

You've been dreaming about this building for a while. When you're ready to make your dream a reality, it makes sense to consider a Lester — for its flexibility, for its performance and for how it reflects on you.

Visualize, Then Accessorize

More than anything, equine enthusiasts enjoy using their creativity to bring their dream buildings to life. Their building is a personal reflection of their pride and passion. Lester delivers with structures that feature the ultimate in exterior and interior design flexibility. With more than 70 years of experience, Lester has a wide range of designs, layouts and trim packages for your exact tastes. If you can visualize it, you can accessorize it.



Project 116704
38' x 72' x 12'
Vertical Rustic Cedar, Evergreen, Pebble Beige
*Gambrel roof with a flying gable peak, and
dormers and a cupola with windows*



Project 270699
36' x 48' x 12'
T1-11 wood siding, Asphalt shingles
Porch provides protection from the elements while the horses are outside.



Project 313281
60' x 120' x 18' arena
Regal Red, Black, Snow White
Add an open front run-in shelter to your pasture as a safe haven for your horses.



Project 216429
36' x 48' x 10'
Pebble Beige, Burgundy



Add a timeless cupola and weathervane to your building.



Project 117058
36' x 84' x 12'
Cement board siding, Asphalt shingles
Features an 8/12 roof pitch and 2x8 wood planking to protect horses while they are in the outside paddock.

Flexibility IN DESIGN OPTIONS

Lester designs your building to your specific needs. You can choose from various lengths, widths, heights, foundation options, bay spacing, roof pitches, porch configurations, doors, windows and more.



Project 115638
40' x 60' x 10'
Snow White, Evergreen

A monitor roof provides ventilation, ambient lighting or storage space over the center alley. Stalls are situated on either side of the alley with direct access from stall to pasture through the Dutch doors.



Refined Interiors **THAT WORK HARD TOO!**

You want your building interiors to be functional and efficient, yet refined. From the casual and convenient lounge to the durable horse stalls, you can be sure that the interior design and construction of Lester equestrian barns will create the most comfortable, efficient and safe working environment possible.



Rustic Design: Continue the rustic theme throughout your facility with wood planking and iron accents.



Kitchen: Ah, the conveniences are endless. Be sure to include a small kitchen to keep snacks and cold beverages.



Wash Stall: This wash stall is constructed of Fiberglass Reinforced Plastic (FRP), factory laminated to plywood. The FRP is a durable finish that stands up against abrasion and moisture. Its white surface offers a bright working area.



Tack Room: Tack rooms offer a place to store your saddles and other riding equipment. They can provide the ultimate canvas for your individual needs and tastes.



Viewing Room: A viewing room offers a place for guests to watch riders during their training sessions.



Living Quarters: You never need to leave. After a long day of riding and training, just walk down the hall to hit the hay! And, you'll be close to your horses early in the morning when they need to be fed.



Office: Having a dedicated office in your facility makes running a commercial equestrian business smooth and efficient.



Project 312761
312761: 60'x110'x16' arena;
312762: 36'x48'x10' stalls
Bone White, Slate Blue
Lounge, wash stall, hay storage

ARENAS LARGE AND SMALL

When you think of riding arenas, you naturally think of expansive, unobstructed space. That's when you should think of Lester with its wide array of clear span arenas with widths up to 100'*. Lester's design provides unsurpassed structural integrity and, of course, a comfortable, spacious domain to roam to your heart's content! Lester arenas provide a well-lit and ventilated home for your horses, comfortable in winter and summer.

Ventilation systems include a combination of soffit and continuous vented ridge that can be augmented by attractive cupolas and commercial venting systems. Heavy-duty fiberglass roof insulation is typically added to the roof design to help prevent condensation and to allow the ventilation system to remove "heat" moisture produced by your horses. If the arena will not be insulated, an option for condensation control is a product called "DripStop". It is a felt-like material that acts like a sponge.

**Knee braces may be required under certain design conditions.*



Project 313529
114' x 108' x 17'
Arena is 70' x 108' x 17'
Lean-to is 38' x 108' x 8'
Regal Red, Rawhide



Mezzanine to store hay, tack and other supplies.



Lined and insulated arenas provide comfortable riding conditions 365 days a year. Lester provides insulation and ventilation options for maximum comfort. If you want a dedicated, comfortable area to ride, consider a lined and insulated Lester arena.





Signature **HORSE STALLS**

Lester's very own Signature Horse Stalls provide a safe, secure environment for your horses.



Stall doors feature a complimentary Lester Buildings medallion plate, signifying our guarantee of long term value.

The Value IS IN THE DETAILS

Galvanealed Steel and Durable Paint

Unlike others, all Lester equine steel components are fabricated from galvanealed steel tube or flat stock, ensuring uniform corrosion protection. Galvanealed steel combines the corrosion protection of a zinc coating with superior paint holding characteristics. But the zinc coating is only the first line of defense against corrosion!

The second line is the paint. After fabrication, all components are prepared for powder coating in a fivestep cleaning process that ensures excellent bonding between the coating and the steel.

You will notice that the UV-protected polyester powder coated paint is textured — like an orange peel — minimizing visibility of fingerprints, horse smudges and the like.

Finally, most standard Lester colors are available on Signature Equine Line equipment. It all adds up to a great look that lasts!

Thicker Grill Tubes

Horse stall grill tube stock is 14 gauge and a full one-inch in diameter providing a safe, secure environment.



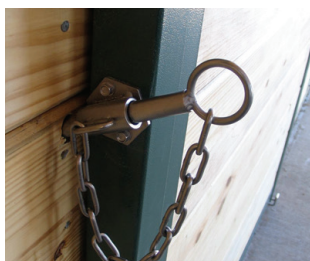
Heavy-duty Stalls



Pistol Latch



Knob Latch



Stall Pin Latch

Specially-Milled Southern Yellow Pine Planking

Standard stall planking is specially-milled in-house with 2x8 tongue & groove #1 prime southern yellow pine. This special lumber has strict quality guidelines, ensuring that your stalls have the beautiful appearance you expect.

The Safest Latches Available

Those spring-loaded, slide-bolt latches that pose trouble for your horses are a thing of the past with Lester's dutch door gravity latch.

This latch is located on the exterior side of the door. This means that the side of the door exposed to the horse is completely clear of any hardware — no gouges, scrapes or hang-ups!

The stall door pin latch provides excellent visibility. When the latch is not engaged it simply hangs next to the door. When it is engaged, the latch's ring is visible at the side of the door. At day's end, you can make an easy visual check to ensure that everyone is secure for the night.

The pin latch must be manually activated — there is no way to accidentally get locked in a stall!



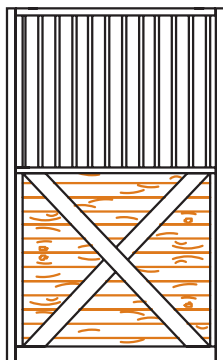
STALL DOORS

Steel provides the ultimate in strength. It does not warp or bind. Round, 'self-cleaning' tracks and premium trolleys ensure smooth operation. Add a simple, sturdy latch and you can be sure these doors will look great and operate smoothly for years. More details:

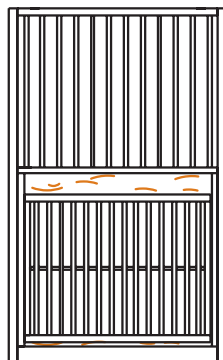
- Available in solid #1 prime southern yellow pine tongue & groove.
- Steel grill or steel mesh tops and/or bottoms available.*
- Steel yoke top available.*
- Structural frame and most steel components are made of galvanealed steel, with a textured power coating, and are available in most of Lester's colors.

* Some options shown may require a custom quote.

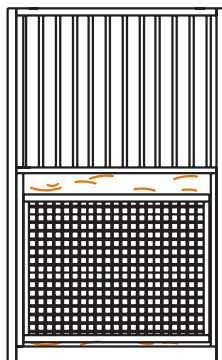
Popular Top & Bottom Combinations



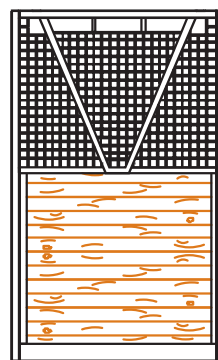
2x8 Tongue & Groove - Grill Top & Crossbulk



Grill Top & Grill Bottom



Grill Top & Mesh Bottom



2x8 Tongue & Groove Plank - Mesh Yoke & Filler

Accessories



3" O.C. Bottom Grill Section



Bottom Mesh Section



Crossbulk & Double Crossbulk



Door Guide



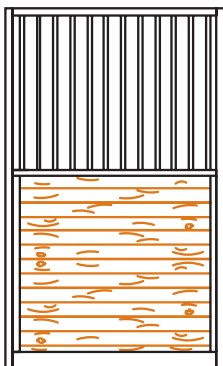
Door Stop



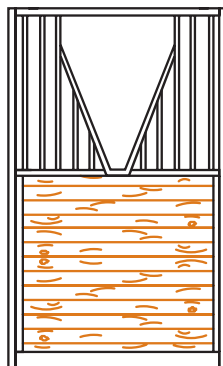
Pin Latch

Standard Components

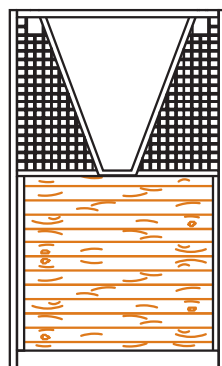
Grill & Mesh Top Options



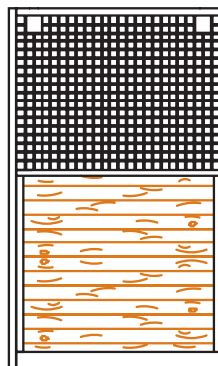
2x8 Tongue & Groove Plank - Grill Top



2x8 Tongue & Groove Plank - Grill Yoke



2x8 Tongue & Groove Plank - Mesh Yoke

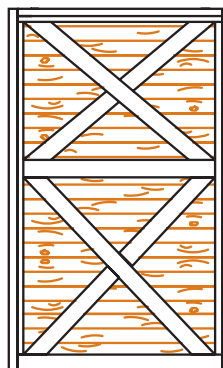


2x8 Tongue & Groove Plank - Mesh Top

Solid Wood Top & Bottom Options

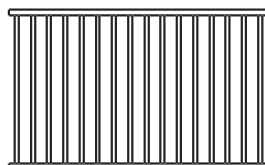


Solid 2x8 Tongue & Groove Plank

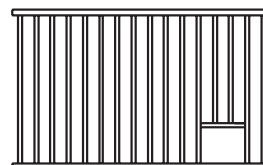


Solid 2x8 Tongue & Groove Plank w/ Crossbucks

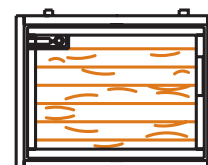
Stall Front Options



Upper Grill Section - Plain



Upper Grill Section - Feed Hole

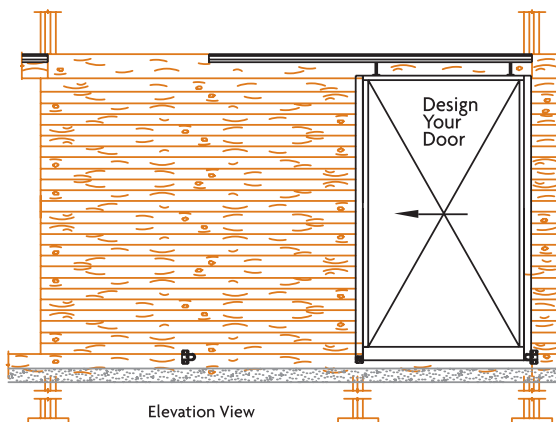


Swing Out Feeder
(NOTE: Not available with grill or mesh)

STALL FRONTS

- Available in solid #1 prime southern yellow pine tongue & groove.
- A 37" tall grill section with optional feed hole or swing door can be substituted for the plank in the stall top.
- A grill can also be used in the stall bottom to provide maximum ventilation and clear sight lines.
- A swinging feeder panel can be added to the bottom of all fronts.
- Feed accessories attach to the panel, providing your horse a natural, comfortable feeding posture.
- Allows you to care for your animals without having to enter the stall.

Stall Fronts - Solid Wood Option



Solid 2x8 Tongue & Groove Plank

STALL BACKS

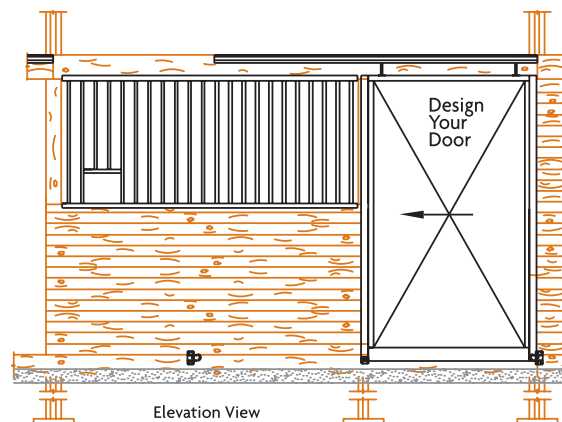
- Available in solid #1 prime southern yellow pine tongue & groove.
- Windows and grills are optional.

Note: Stall backs can be located to the outside or inside of the building columns. See illustrations below.

STALL PARTITIONS

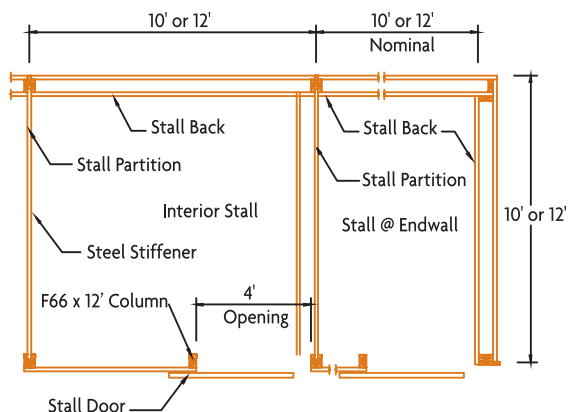
- Solid #1 prime southern yellow pine tongue & groove.
- A 37" tall grill can be substituted for the plank in the stall top.
- A grill can also be used in the stall bottom to provide maximum ventilation.

Stall Fronts - Grill Top Option



Solid 2x8 Tongue & Groove Plank With Upper Grill Section
Cribbing angles are standard at column edges.

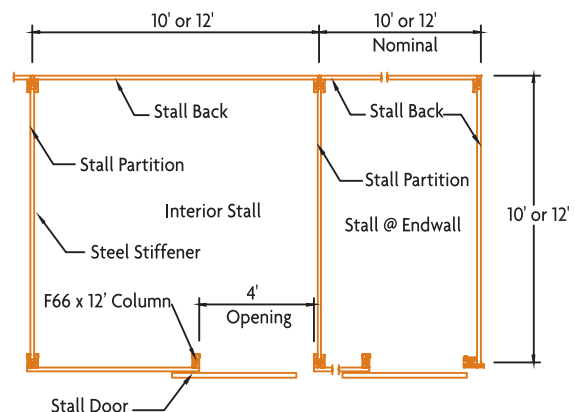
Plank to Inside of Building Option



Stall Plan View
Cribbing angles are standard at column edges.

Plank to Outside Option

(exterior cladding attached to stall planking)



Stall Plan View
Cribbing angles are standard at column edges.

Signature **DOORS: SAFE, DURABLE AND BEAUTIFUL**



Dutch Door



Project 513534
32' x 56' x 12'
Clay, Snow White, Antique Brown
Pony Bale Door and Single Colt Sliding Door

Beautiful, **STURDY AND ECONOMICAL**

Start to finish, Lester works hard to design equestrian components that are safe, aesthetic and singular in value. As a result, a nice variety of thoughtful equipment options are available to satisfy both your needs and the needs of your animals.



Project 118623
36' x 30' x 10'
Barn Red, Snow White
Pony Bale Door and Double
Colt Sliding Doors

SLIDING AND DUTCH DOORS

Sliding Doors

Our premium Signature sliding doors are beautiful maintenance-free doors. They can be the focal point of your front entrance with their striking color-coordinated cross buck design.

Two distinct styles:

- **Filly:** The top half of the door is double-paned windows with tempered glass for safety. Colored internal grids can be added in the window for aesthetics. The bottom half shows a cross buck design.
- **Colt:** This style features a double cross buck design. The frames, crossbucks and inset fields are available in many Lester colors.

Half-inch premium, exterior grade plywood is used to provide a smooth sturdy base for the 29 gauge painted steel field material. The trim kit is 16 gauge, laser cut, powder coated, extruded aluminum for the ultimate in durability and lasting good looks.

A mini-version of the Signature slider is available as a bale door. Called the Pony, it is a single cross buck door available in left and right sliders.

Dutch Doors

Lester's 4' x 7' dutch doors feature an 16 gauge laser-cut extruded aluminum frame and crossbucks – because it is in direct contact with the horse. Hinges are factory-welded, greatly reducing door sag, and have rounded corners for your horse's safety. The frame and background are available in most Lester colors - resulting in endless color combinations.

The crossbucks and door perimeter look precise and clean and have safe, laser cut corners. The 29 gauge steel “field” cover behind the cross buck is laminated directly on the plywood on both sides, providing more strength and long life.



Filly-style Slider



Colt Slider with Pony Bale Door



Dutch Door



Sliding Doors



Filly



Colt



Bale Doors

Standard Signature Sliding Door Sizes

Nominal Leaf Height (ft)	Nominal Single Leaf Width (ft)				
	4'	5'	6'	7'	8'
8'	X	X	X	X	X
10'	X	X	X	X	X
12'	NA	X	X	X	X
14'	NA	NA	X	X	X

GIVE YOUR HORSES A *safe space*

Starting with your individual needs and personal touch, your Lester dealer/representative will create a plan that takes other important factors into consideration, such as the comfort and welfare of your horses, as well as the convenience and safety of everyone caring for the animals. From start to finish, you'll enjoy the confidence of knowing that Lester Buildings has a remarkable tradition of dependability – shaped by a “no shortcuts” engineering and manufacturing philosophy.



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