

Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

Third Coast Gage & Calibration

702 County Road 129, Alvin, Texas 77511

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

Dimensional and Mechanical Calibration (As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

President

Initial Accreditation Date:

Issue Date:

Expiration Date:

June 09, 2016

October 31, 2024

January 31, 2027

Accreditation No.:

Certificate No.:

81020

L24-831

Perry Johnson Laboratory Accreditation, Inc. (PJLA) 755 W. Big Beaver, Suite 1325 Troy, Michigan 48084

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: www.pjlabs.com



Certificate of Accreditation: Supplement

Third Coast Gage & Calibration

702 County Road 129, Alvin, Texas 77511 Contact Name: Layndon Collinsworth Phone: 832-569-2046

Accreditation is granted to the facility to perform the following calibrations:

Dimensional

Dimensional	1			
MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
OD Micrometer F	0.05 in to 1 in	$(9.73 + 4.67L) \mu in$	Gage Blocks	Cal 10.0 Calibration
	(5 µin res)		Optical Flat	of Micrometers &
	0.05 in to 1 in	$(41.55 + 3.38L) \mu in$		Setting Standards
	(50 μin res)			
	0.05 in to 4.5 in	$(42.43 + 22.58L) \mu in$		
	(0.000 1 in res)			
	5 in to 12 in	$(25.89 + 14.55L) \mu in$		
	(0.000 1 in res)			
ID Micrometer F	1 in to 40 in	(571 + 2.75L) μin	Labmaster, Gage Blocks, Optical Flat	
Caliper ^F	1 in to 12 in	$(563.19 + 3.67L) \mu in$	Gage Blocks, Surface	Cal 11.0 Calibration
			Plate, Master Ring Gage	of Calipers
Height Gage ^F	1 in to 30 in	$(35.54 + 13.88L) \mu in$	Gage Blocks, Surface Plate	Cal 9.0 Calibration of
				Height & Depth
				Gages
Gage Blocks F	0.05 in to 4 in	$(0.25 + 4.2L) \mu in$	Labmaster, Gage Blocks,	Cal 13.0 Calibration
			Optical Flat	of Gage Blocks
Thread Plugs – Pitch	0.001 in to 2.5 in	52 μin	Labmaster, Gage Blocks,	Cal 4.0 Calibration of
Diameter F			Thread Wires	NON API 7-2 or 5B
Thread Plugs – Major	0.001 in to 2.5 in	43 μin		Thread Plug and Ring
Diameter F				Gages
API Rotary Shouldered	0.1 in to 1 in	59 μin	Master Thread Gage,	Cal 3.0 Calibration of
Gage Standoff F	//		Surface Plate, Height Gage	API Thread Gauges
Ring Gage – Plain F	0.1 in to 8 in	$(16.71 + 17.78L) \mu in$	Labmaster, Gage Blocks-	Cal 8.0 Calibration of
	A		Class X only	Plain Rings
Thread Wires F	0.001 in to 0.5 in	$(4.17 + 15.46L) \mu in$	Labmaster, Gage Blocks	Cal 7.0 Calibration of
				Thread Thread Wires,
				Cylindrical Plugs, &
				Pins
Micrometer Setting	1 in to 12 in	$(0.37 + 15.77L) \mu in$		Cal 10.0 Calibration
Standards ^F				of Micrometers &
				Setting Standards

Mechanical

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MEASURED	RANGE	CALIBRATION AND	CALIBRATION	CALIBRATION
INSTRUMENT,	(AND SPECIFICATION	MEASUREMENT	EQUIPMENT AND	MEASUREMENT
QUANTITY OR GAUGE	WHERE APPROPRIATE)	CAPABILITY EXPRESSED	REFERENCE	METHOD OR
		AS AN UNCERTAINTY (±)	STANDARDS USED	PROCEDURES USED
Hydraulic Pressure	100 psi to 40,000 psi	0.03 % of Reading	Deadweight Tester	Cal 20.0 Calibration of
Gauge F				Pressure Gauges
Brinell Hardness	3 000 kgf	0.7 kgf	Load Cell	Cal 22.0 Calibration of
Tester ^F				Hardness Testers &
				Brinnel Scopes
Torque Wrench F	20 lbf·ft to 1 000 lbf·ft	1.15% of Reading	Nobar 50682.LOG	Cal 21.0 Calibration of
			Transducer	Hand Torque Tools





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Accreditation is granted to the facility to perform the following calibrations:

- 1. The CMC (Calibration and Measurement Capability) stated for calibrations included on this scope of accreditation represents the smallest measurement uncertainty attainable by the laboratory when performing a more or less routine calibration of a nearly ideal device under nearly ideal conditions. It is typically expressed at a confidence level of 95 % using a coverage factor k (usually equal to 2). The actual measurement uncertainty associated with a specific calibration performed by the laboratory will typically be larger than the CMC for the same calibration since capability and performance of the device being calibrated and the conditions related to the calibration may reasonably be expected to deviate from ideal to some degree.
- 2. The laboratories range of calibration capability for all disciplines for which they are accredited is the interval from the smallest calibrated standard to the largest calibrated standard used in performing the calibration. The low end of this range must be an attainable value for which the laboratory has or has access to the standard referenced. Verification of an indicated value of zero in the absence of a standard is common practice in the procedure for many calibrations but by its definition it does not constitute calibration of zero capacity.
- 3. The presence of a superscript F means that the laboratory performs calibration of the indicated parameter at its fixed location.
- 4. The term L represents length in inches or millimeters as appropriate to the uncertainty statement.
- 5. The term P represents pressure in units appropriate to the uncertainty statement.
- 6. The term T represents torque in units appropriate to the uncertainty statement.