

Heat transfer

The shift to liquid cooling and heat reuse

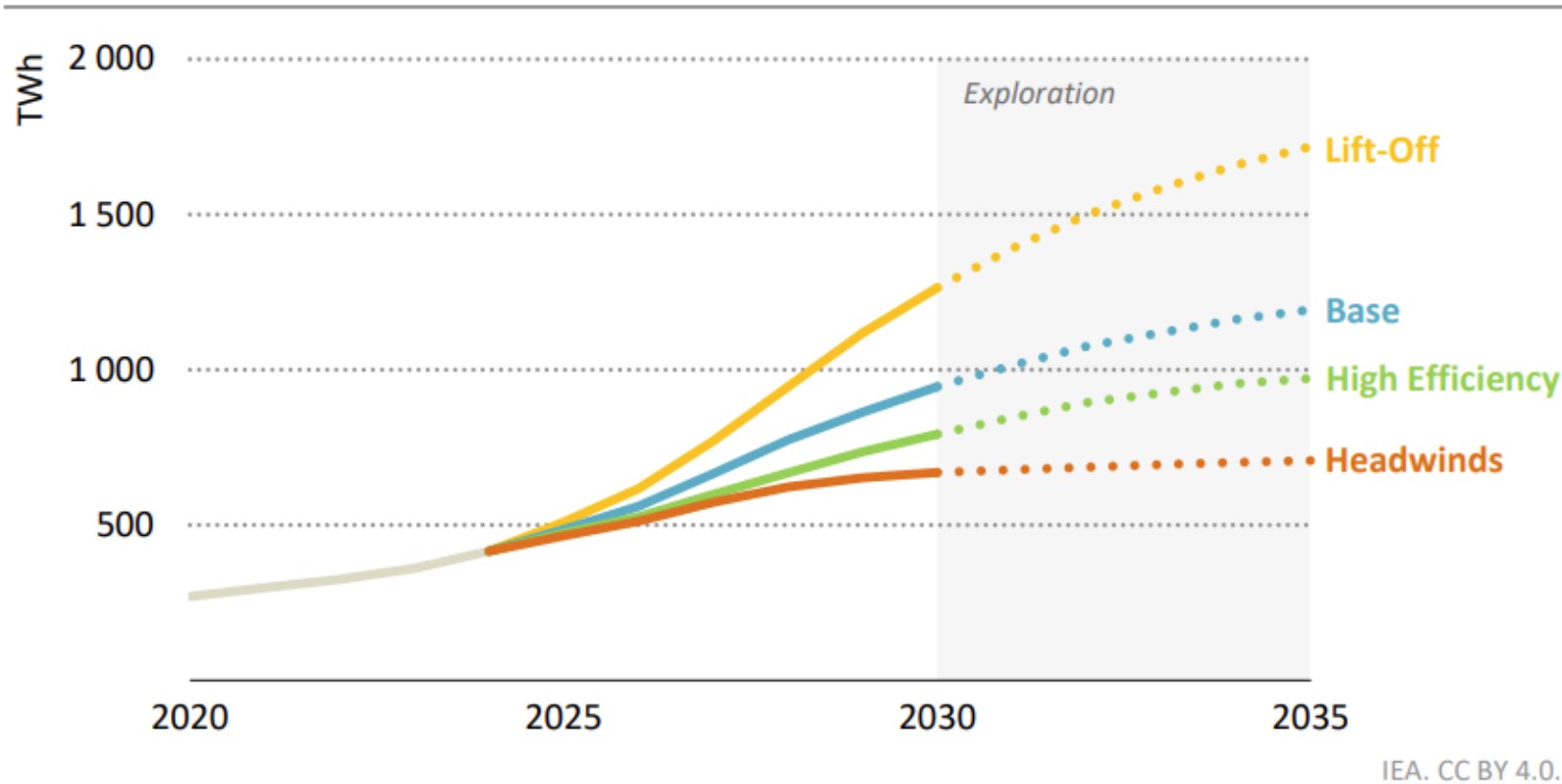
Used electrical energy
ends up as heat energy...



almost 100% of the time.

Power needs are climbing

Figure 2.14 ▶ Global data centre electricity consumption by sensitivity case, 2020-2035

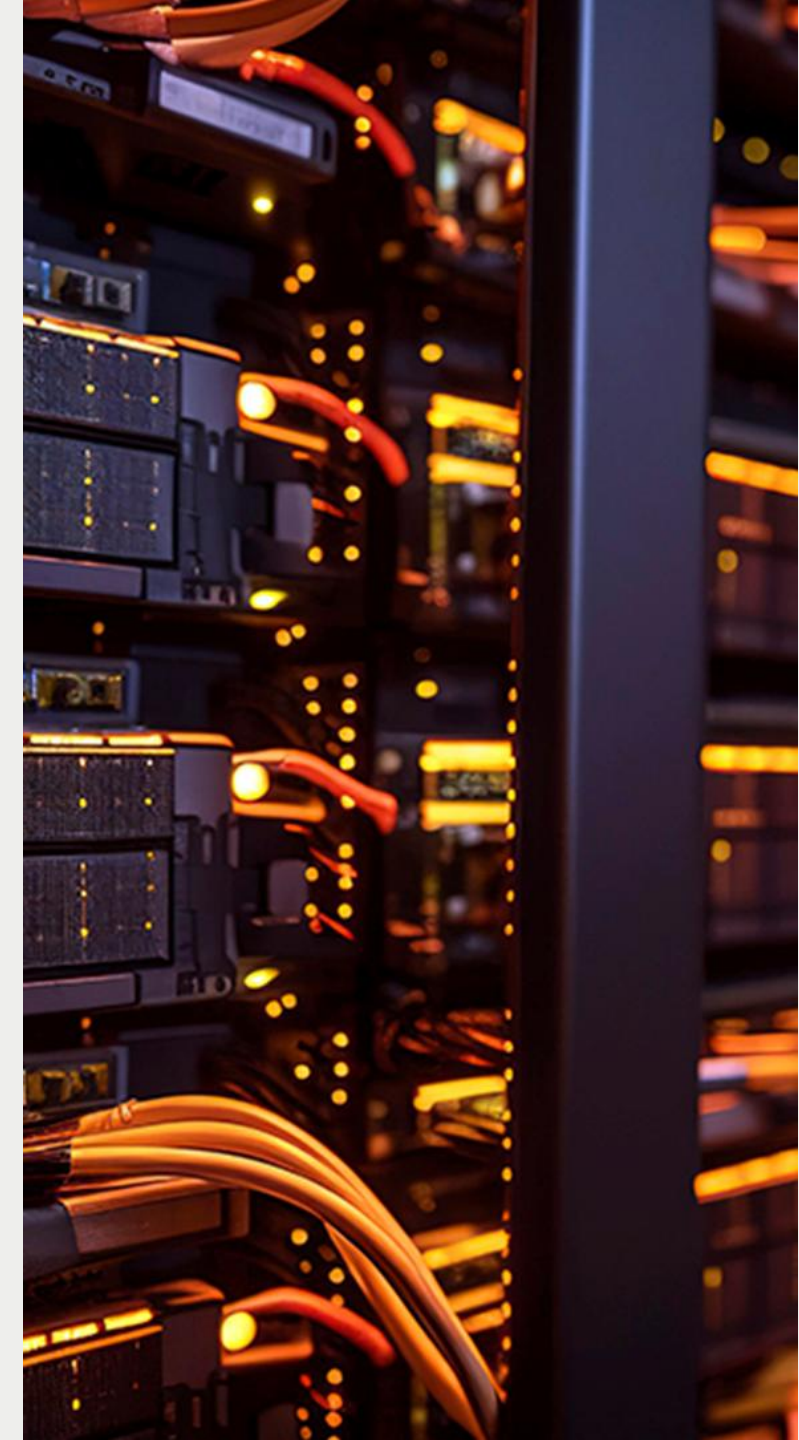
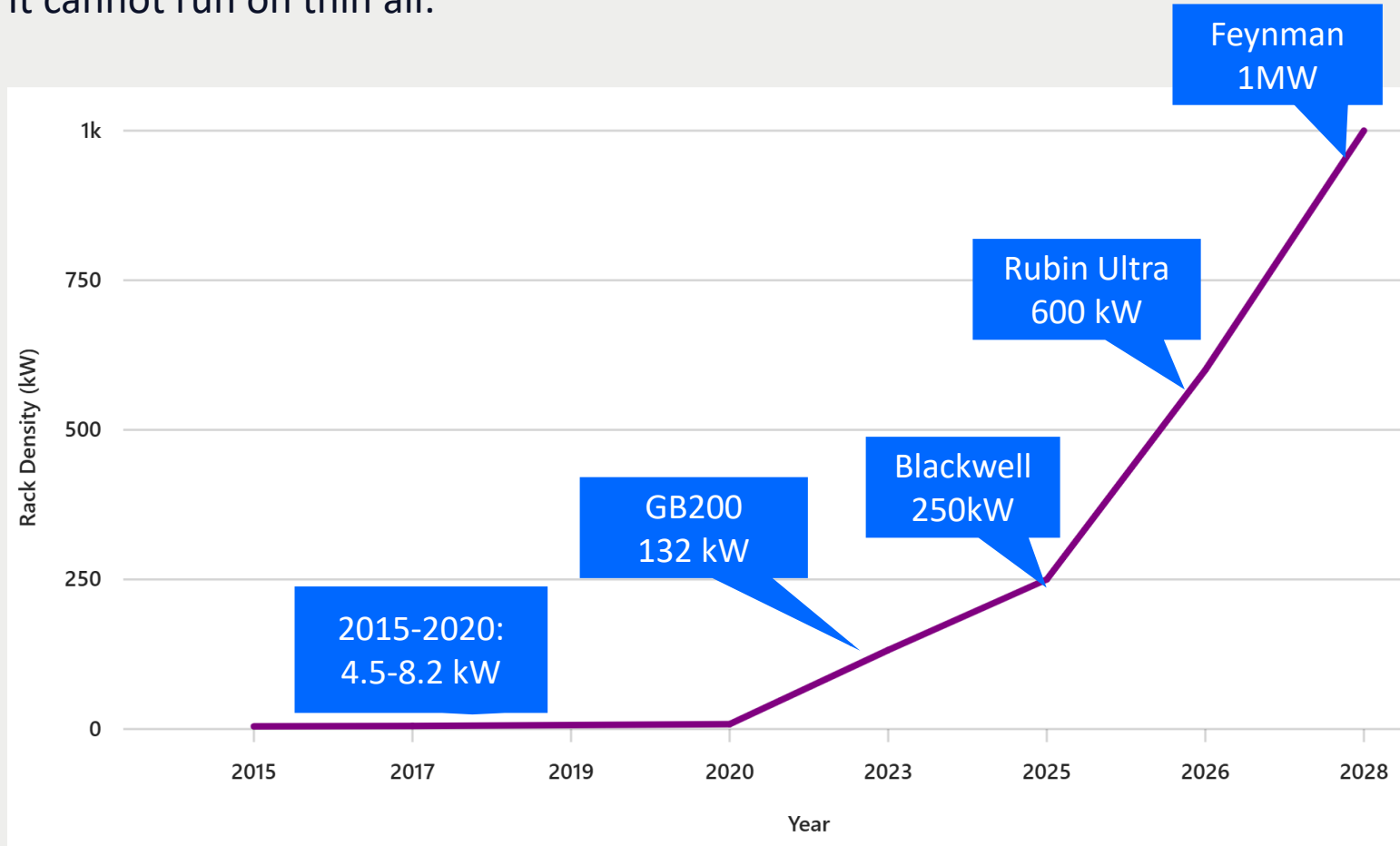


The outlook for data centre electricity demand is highly uncertain, driven by factors including efficiency improvements, AI uptake and potential energy sector bottlenecks



Future rack density

It cannot run on thin air.

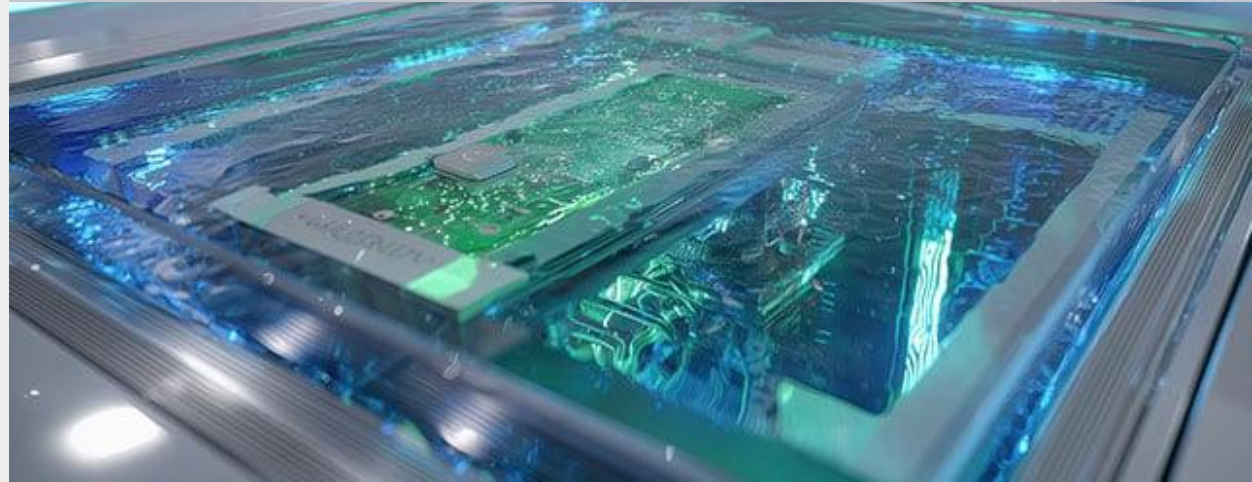


Air vs. Liquid cooling

3000 higher volumetric heat capacity
and easy to distribute

Liquid cooling methods

- Direct-to-chip
- Immersion cooling “bath”



Heat reuse from data centers

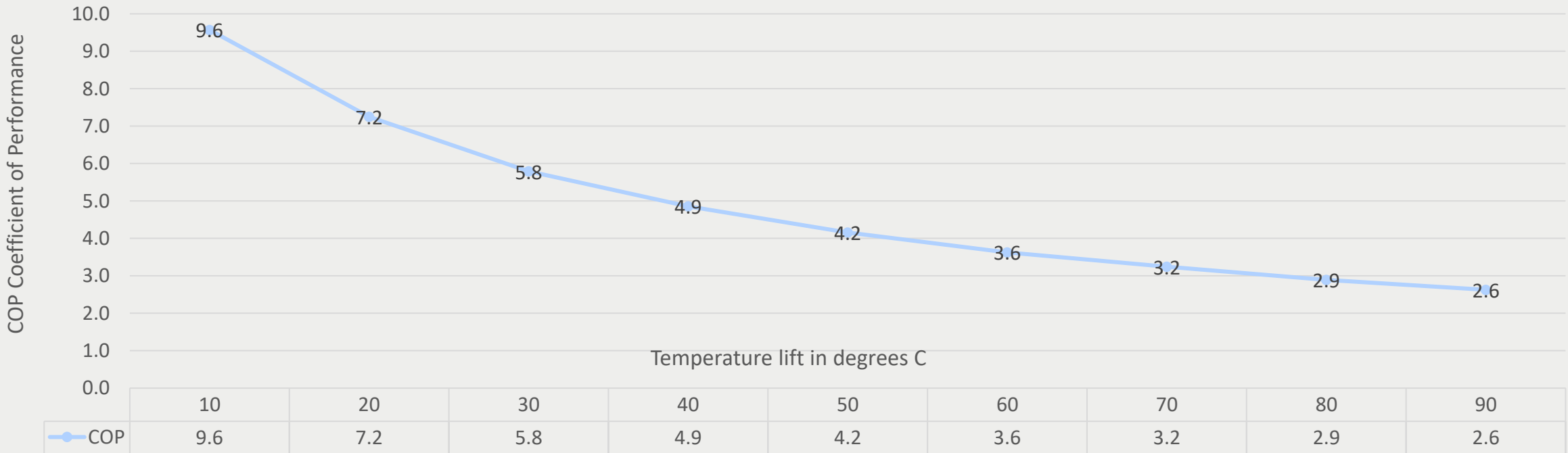
A data center is a heat source, whether we use it or throw it away.



Heat reuse via heat pump

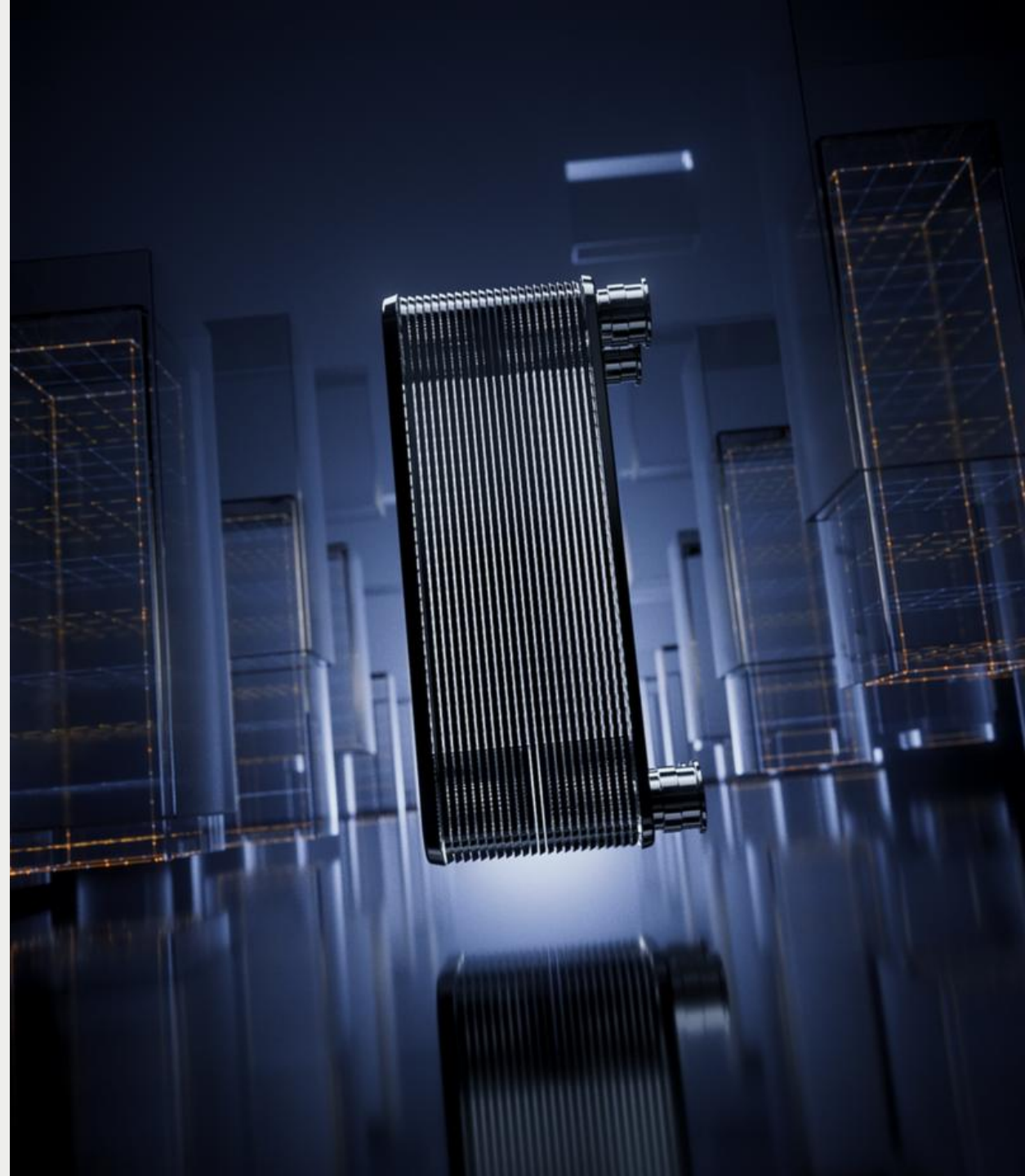
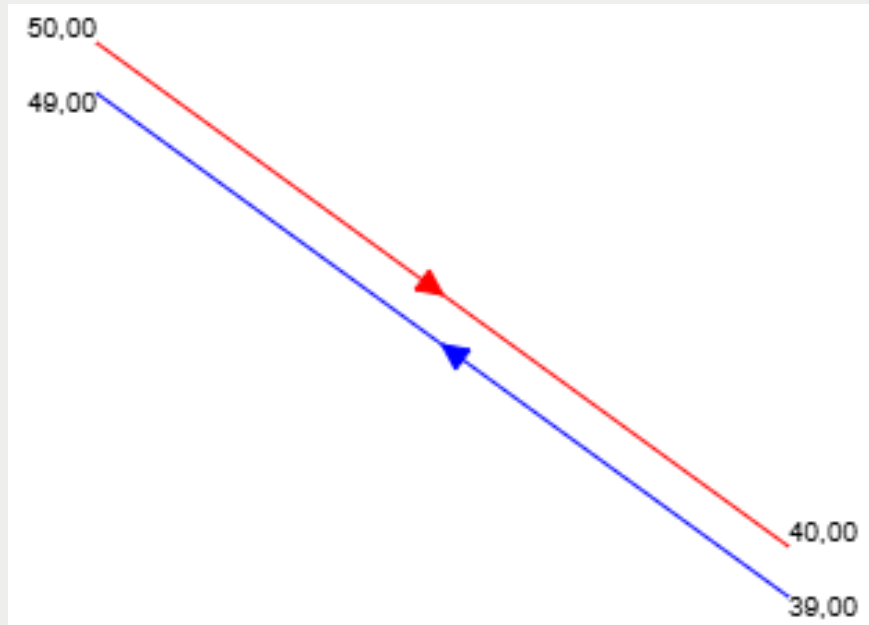
Every extra degree matters.

Temperature lift from waste heat source to demanded temperature



Why efficient heat transfer matters

Without high-performance plate heat exchangers there is no efficient cooling or heat reuse.



Innovations for efficient heat transfer

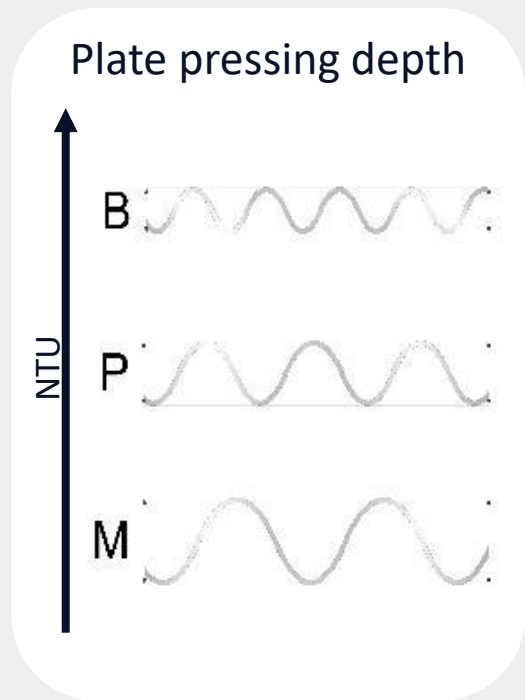
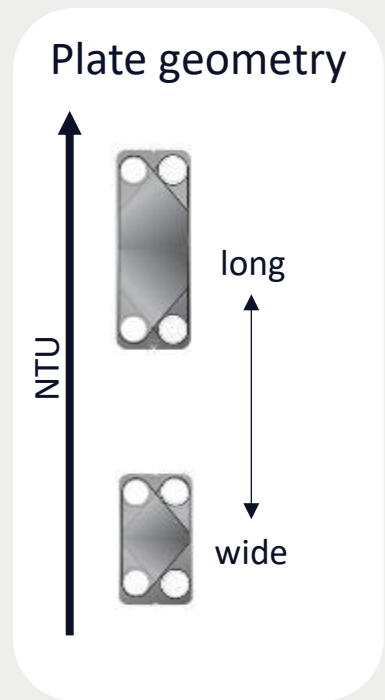
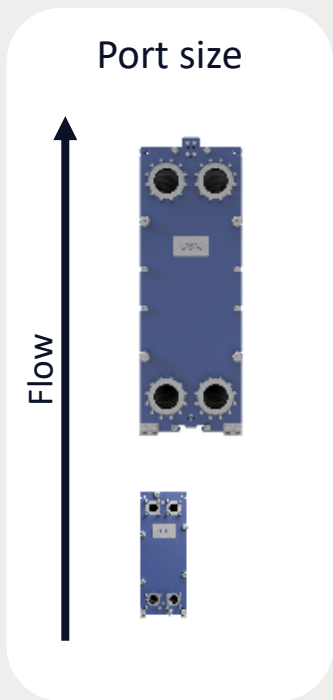







Plate design

-  **Asymmetric Channels**
Optimises efficiency with varying liquid flow/ media
-  **Curve-flow Distribution**
Improves media flow and minimizes risk of fouling
-  **Omega Ports**
Enhances media flow and thermal efficiency
-  **Offset gasket grooves**
Ensures plate utilization for maximum heat transfer efficiency

For increased heat transfer efficiency

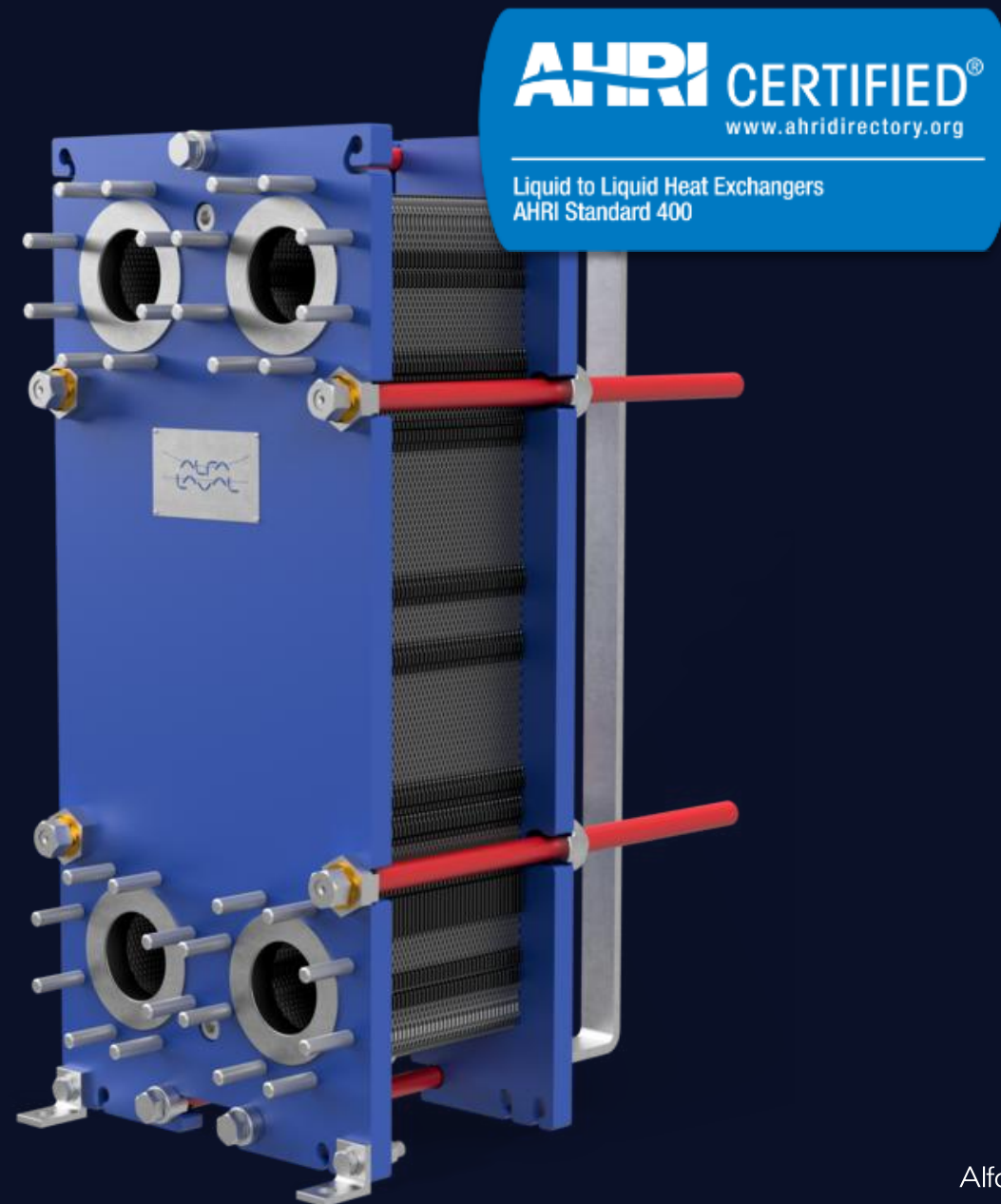


Performance certification

Eliminate the guesswork.
Specify **AHRI-certified** performance.

It is easy to do:

"Heat exchangers shall be performance certified in the AHRI Liquid to Liquid Heat Exchangers Certification Program".



Performance certification


Select Cooling/Heating Cooling

	Design HEX	Market tolerances HEX
Duty	10,000 kW	
HEX hot side T in	28.0 °C	28.0 °C
HEX hot side T out	20.0 °C	21.0 °C
HEX cold side T in	18.0 °C	18.0 °C
HEX cold side T out	26.0 °C	25.0 °C
T approach (pinch, approximate LMTD)	2.0 °C	3.0 °C
Flowrate cold side	1,075 m ³ /h	1,229 m ³ /h
Specified pressure drop	30 kPa	
Additional pressure drop used in sizing		10 kPa
Additional pressure drop due to higher flow		9 kPa
Total additional pressure drop		19 kPa
Design pump head	20 m	21.9 m
Design pump power	73.2 kW	91.7 kW

Investment costs

AHRI performance certified Gasketed PHE	€ 30,000	
HEX selected with market tolerances		€ 23,100
Extra investment for AHRI performance certified		€ 6,900

Payback period and savings for 18.5 kW



Payback years

0.6

Annual Running cost	€ 11,100.0
Savings in CO₂ emissions	9.4 ton/year

Increased OPEX due to higher flowrate and pressure drop

Extra power	18.5 kW
Running time	6,000 h/year
Cost of electricity	€ 0.10 /kWh
Annual Running cost	€ 11,100.0
Over how many years	10 years
Over life cycle	€ 111,000

Carbon emission savings

Carbon emission factor (CO ₂)	85 g/kWh
Carbon emission savings	9,435 kg/year

Electricity Maps | Live 24/7 CO₂ emission of electricity consumption

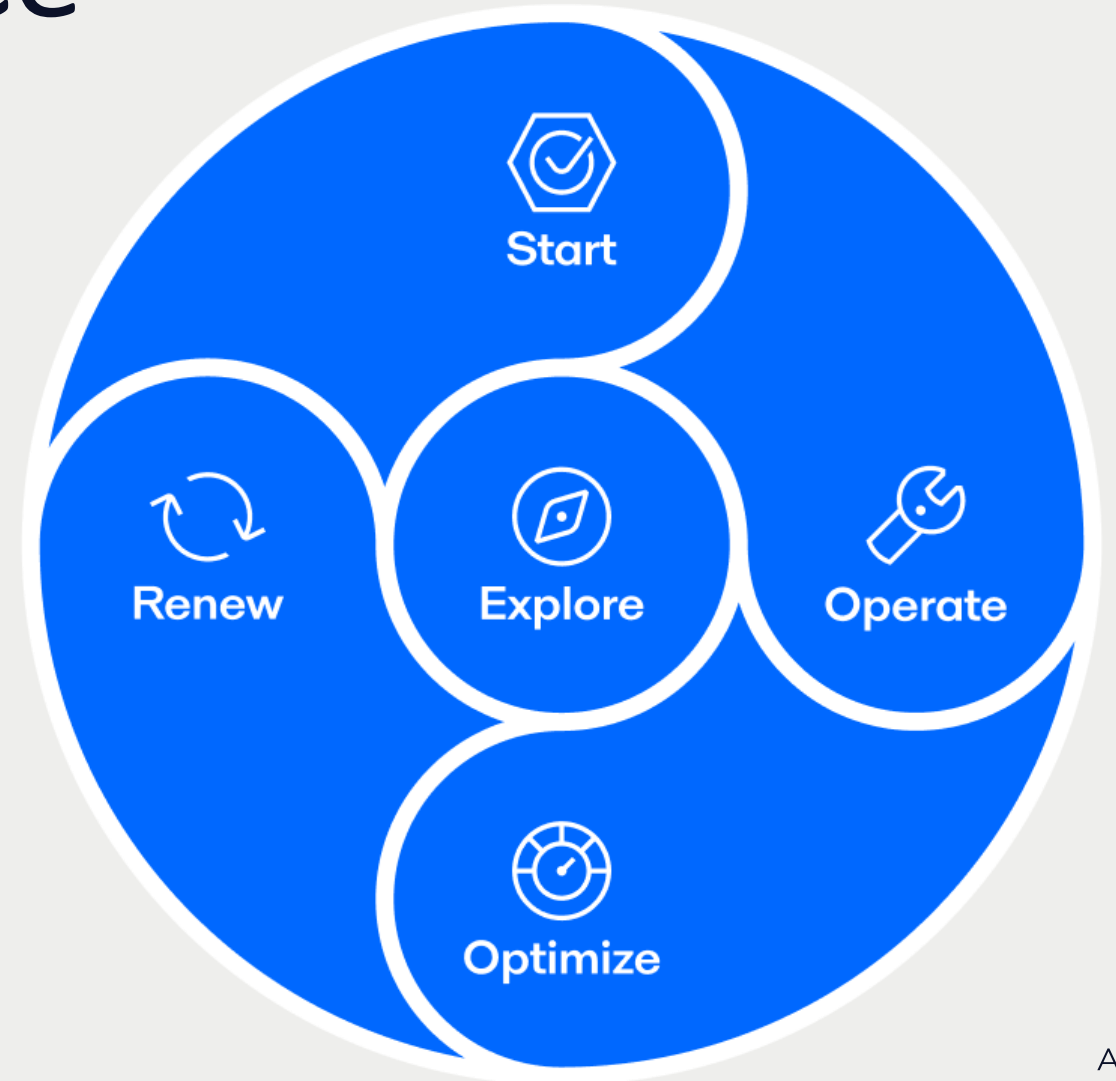
High-performance heat exchangers in data centers

Plate heat exchanger positions

- As interchanger with an open or closed cooling tower
- Free cooling with water
- Heat reuse connection and in heat pumps
- In CDUs/CCDUs

Service, Maintenance & Lifecycle Performance

Efficient cooling and heat reuse rely on ongoing heat transfer performance and that requires proper service.

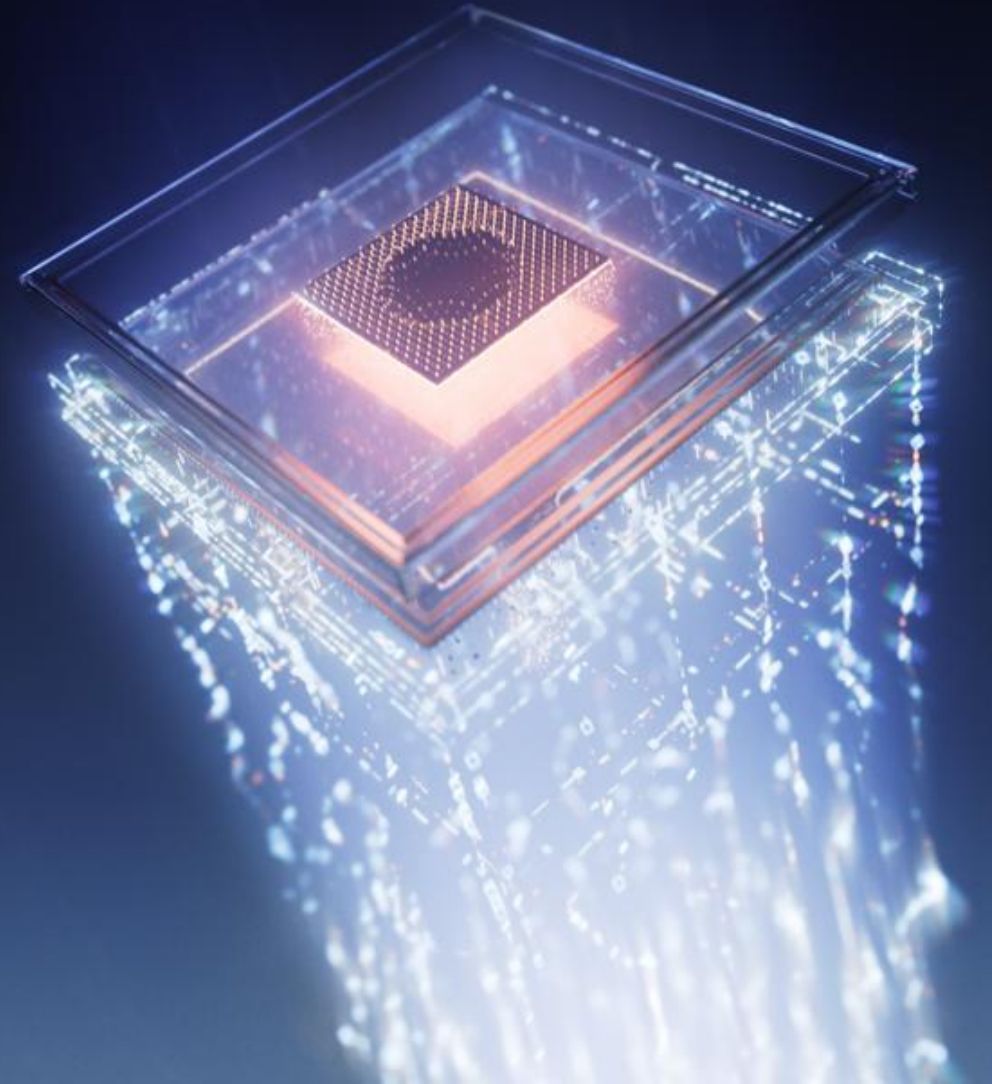


Key take-aways

Power density is skyrocketing, and **liquid cooling is becoming the new standard.**

Liquid cooling produces valuable heat, **making heat reuse essential.**

Efficient heat transfer enables both and Alfa Laval leads in **performance and lifecycle reliability.**



If we want sustainable data centers, we must stop wasting their most valuable output, **HEAT.**

Questions?

Let's connect!



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