



## **Ballina fibreglass supplies**

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### **High Top Roof Modifications for Hi Ace**

The supply, fitting and ready for pick up

- We ask for a 25% deposit on order so we can proceed to build the roof in a close a colour as possible to your van colour and have it ready for your arrival to reduce the time off the road
- Our roofs are constructed with Gelcoat, also a Honeycomb core to give strength and some heat insulation on the top area and core mat on the sides using GP Polyester Resin
- We allow for one power vent and solar panel cables to the cut-off point of the roof which are imbedded in the Honeycomb core so they are not visible
- Internal hood lining is Light Grey Nolan Performer (designed for Automotive and Marine use)
- From time of drop off at our workshop, with all removable items removed, we remove existing roof to the agreed frames, which cannot be over the driver and passenger areas but may go to the last frame at the back
- Treat the raw metal with anti-rust paint
- Fit the new roof with adhesive and fibreglass to the body of the van
- Finish gluing internal hood lining on the roof and down to the cut-off area on the van
- Fit and test windows, vents and or fittings that maybe required (some at a small charge)
- Extras if required which we can supply at a discounted price
- Detail the van ready for pick up
- Total payment is required on pick-up of the vehicle
- Supply and fit (White variant vans) \$6300.00
- Other coloured vans, roofs are to be spray painted and quoted a month before booking date.
- An engineering certificate can be obtained if required at the cost of the engineer, which is \$900 for NSW.

This procedure takes 3 days from start, however if the van is dropped off on a Monday morning early, the best is to pick up on Thursday to allow the adhesives and or fibreglass to cure sufficiently not to release with the movement of the van on the road.

So it is at least 4 days work plus and extra night also if extras are fitted this may be a little longer depending on the fitting requirements of items.