



PERRY JOHNSON LABORATORY ACCREDITATION, INC.

Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Organization of:

Accurate CMM Services, LLC
20400 SW Avery Ct., Tualatin, OR 97062

*and hereby declares that the Organization is accredited in accordance with
the recognized International Standard:*

ISO/IEC 17025:2017

Whereby, technical competence has been confirmed for the associated scope supplement, in the fields of:

Dimensional Calibration
(As detailed in the supplement)

Accreditation claims for conformity assessment activities shall only be made from the addresses referenced within this certificate and shall apply solely to those activities identified in the related scope. This Accreditation is granted subject to the Accreditation Body rules governing the Accreditation referred to above, and the Organization hereby commits to observing and complying with those rules in their entirety.

For PJLA:

Initial Accreditation Date:

Issue Date:

Expiration Date:

January 13, 2020

February 11, 2026

May 31, 2028

Accreditation No.:

Certificate No.:

106822

L26-128

Tracy Szerszen
President

*The validity of this certificate is maintained through ongoing assessments based
on a continuous accreditation cycle. The validity of this certificate should be
confirmed through the PJLA website: www.pjlab.com*

Perry Johnson Laboratory
Accreditation, Inc. (PJLA)
755 W. Big Beaver, Suite 1325
Troy, Michigan 48084



Certificate of Accreditation: Supplement

Accurate CMM Services, LLC

20400 SW Avery Ct., Tualatin, OR 97062
Contact Name: Bryan Friesz Phone: 317-437-2147

Accreditation is granted to the facility to perform the following conformity assessment activities:

FIELD OF CALIBRATION	MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	EXPANDED MEASUREMENT UNCERTAINTY (\pm) ¹	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED	FLEX CODE	LOCATION OF ACTIVITY
Dimensional	Coordinate Measurement Machine (Sphere)	12 mm to 55 mm	0.51 μ m	Sphere; Step Gauge, Gauge Blocks	ISO 10360.2 ASME B89.4.10360.2	F1, F2	O
Dimensional	Coordinate Measurement Machine (Volumetric)	25 mm to 2 000 mm	1 μ m + 0.003 μ m/mm	Sphere; Step Gauge, Gauge Blocks	ISO 10360.2 ASME B89.4.10360.2	F1, F2	O
Dimensional	Coordinate Measurement Machine (Linear Displacement)	0.1 m to 10 m	(0.1 + 1.3L) μ m	Renishaw Laser	ISO 10360.2 ASME B89.4.10360.2	F1, F2	O

- The CMC (Calibration and Measurement Capability) stated for calibrations included on this scope of accreditation represents the smallest measurement uncertainty attainable by the laboratory when performing a more or less routine calibration of a nearly ideal device under nearly ideal conditions. It is typically expressed at a confidence level of 95 % using a coverage factor k (usually equal to 2). The actual measurement uncertainty associated with a specific calibration performed by the laboratory will typically be larger than the CMC for the same calibration since capability and performance of the device being calibrated and the conditions related to the calibration may reasonably be expected to deviate from ideal to some degree.
- The laboratories range of calibration capability for all disciplines for which they are accredited is the interval from the smallest calibrated standard to the largest calibrated standard used in performing the calibration. The low end of this range must be an attainable value for which the laboratory has or has access to the standard referenced. Verification of an indicated value of zero in the absence of a standard is common practice in the procedure for many calibrations but by its definition it does not constitute calibration of zero capacity.
- Location of activity:

Location Code	Location
O	Conformity assessment activity is performed onsite at the CABs customer location
- Measurement uncertainties obtained for calibrations performed at customer sites can be expected to be larger than the measurement uncertainties obtained at the laboratories fixed location for similar calibrations. This is due to the effects of transportation of the standards and equipment and upon environmental conditions at the customer site which are typically not controlled as closely as at the laboratories fixed location.