

Polinomios de interpolación termopares según ITS-90

- temperature range from -270 °C to 0 °C:

$$E = \sum_{i=0}^{14} d_i \cdot t_{68}^i$$

where: $d_0 = 0$; $d_8 = 3.8648924201 \times 10^{-15}$;

$d_1 = 3.8740773840 \times 10^{-2}$; $d_9 = 2.8298678519 \times 10^{-17}$;

$d_2 = 4.4123932482 \times 10^{-5}$; $d_{10} = 1.4281383349 \times 10^{-19}$;

$d_3 = 1.1405238498 \times 10^{-7}$; $d_{11} = 4.8833254364 \times 10^{-22}$;

$d_4 = 1.9974406568 \times 10^{-8}$; $d_{12} = 1.0803474683 \times 10^{-24}$;

$d_5 = 9.0445401187 \times 10^{-10}$; $d_{13} = 1.3949291026 \times 10^{-27}$;

$d_6 = 2.2766018504 \times 10^{-11}$; $d_{14} = 7.9795893156 \times 10^{-31}$;

$d_7 = 3.6247409380 \times 10^{-13}$;

- temperature range from 0 °C to 400 °C:

$$E = \sum_{i=0}^8 d_i \cdot t_{68}^i$$

where: $d_0 = 0$; $d_5 = 1.1031900550 \times 10^{-11}$;

$d_1 = 3.8740773840 \times 10^{-2}$; $d_6 = -3.0927581898 \times 10^{-14}$;

$d_2 = 3.3190198092 \times 10^{-5}$; $d_7 = 4.5653337165 \times 10^{-17}$;

$d_3 = 2.0714183645 \times 10^{-7}$; $d_8 = -2.7616878040 \times 10^{-20}$.

$d_4 = -2.1945834823 \times 10^{-9}$;

2. Interpolation polynomial for type J thermocouples (E in mV, t_{68} in °C)

- temperature range from -200 °C to 760 °C:

$$E = \sum_{i=0}^7 d_i \cdot t_{68}^i$$

where: $d_0 = 0$; $d_4 = 1.3348825735 \times 10^{-10}$;

$d_1 = 5.0372753027 \times 10^{-2}$; $d_5 = -1.7022405966 \times 10^{-13}$;

$d_2 = 3.0425491284 \times 10^{-5}$; $d_6 = 1.9416091001 \times 10^{-16}$;

$d_3 = -8.5669750464 \times 10^{-8}$; $d_7 = -9.6391844859 \times 10^{-20}$;

- temperature range from 760 °C to 900 °C:

$$E = \sum_{i=0}^5 d_i \cdot t_{68}^i$$

where: $d_0 = 2.9721751778 \times 10^2$; $d_3 = -3.2210174230 \times 10^{-6}$;
 $d_1 = -1.5059632873 \times 10^0$; $d_4 = 1.5949968788 \times 10^{-9}$;
 $d_2 = 3.2051064215 \times 10^{-3}$; $d_5 = -3.1239801752 \times 10^{-13}$.

3. Interpolation polynomial for type E thermocouples (E in mV, t_{68} in °C)

- temperature range from -270 °C to 0 °C:

$$E = \sum_{i=0}^{13} d_i \cdot t_{68}^i$$

where: $d_0 = 0$; $d_7 = -1.0930767375 \times 10^{-13}$;
 $d_1 = 5.8695857799 \times 10^{-2}$; $d_8 = -9.1784535039 \times 10^{-16}$;
 $d_2 = 5.1667517705 \times 10^{-5}$; $d_9 = -5.2575158521 \times 10^{-18}$;
 $d_3 = -4.4652683347 \times 10^{-7}$; $d_{10} = -2.0169601996 \times 10^{-20}$;
 $d_4 = -1.7346270905 \times 10^{-8}$; $d_{11} = -4.9502138782 \times 10^{-23}$;
 $d_5 = -4.8719368427 \times 10^{-10}$; $d_{12} = -7.0177980633 \times 10^{-26}$;
 $d_6 = -8.8896550447 \times 10^{-12}$; $d_{13} = -4.3671808488 \times 10^{-29}$;
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- temperature range from 0 °C to 1000 °C:

$$E = \sum_{i=0}^9 d_i \cdot t_{68}^i$$

where: $d_0 = 0$; $d_5 = 1.5425922111 \times 10^{-12}$;
 $d_1 = 5.8695857799 \times 10^{-2}$; $d_6 = -2.4850089136 \times 10^{-15}$;
 $d_2 = 4.3110945462 \times 10^{-5}$; $d_7 = 2.3389721459 \times 10^{-18}$;
 $d_3 = 5.7220358202 \times 10^{-8}$; $d_8 = -1.1946296815 \times 10^{-21}$;
 $d_4 = -5.4020668025 \times 10^{-10}$; $d_9 = 2.5561127497 \times 10^{-25}$.

4. Interpolation polynomial for type K thermocouples (E in mV, t_{68} in °C)

- temperature range from -270 °C to 0 °C:

$$E = \sum_{i=0}^{10} d_i \cdot t_{68}^i$$

where: $d_0 = 0$; $d_6 = -2.4757917816 \times 10^{-13}$;

d1 = 3.9475433139 X 10⁻²; d7 = -1.5585276173 x 10⁻¹⁵;
d2 = 2.7465251138 X 10⁻⁵; d8 = -5.9729921255 x 10⁻¹⁸;
d3 = -1.6565406716 x 10⁻⁷; d9 = -1.2688801216 x 10⁻²⁰;
d4 = -1.5190912392 x 10⁻⁹; d10 = -1.1382797374 x 10⁻²³;
d5 = -2.4581670924 x 10⁻¹¹;

- temperature range from 0 °C to 1372 °C:

$$E = \sum_{i=0}^8 d_i \cdot t_{68}^i + 0.125 \exp \left[-\frac{1}{2} \left(\frac{t_{68} - 127}{65} \right)^2 \right]$$

where: d0 = -1.8533063273 X 10⁻²; d5 = -3.5700231258 x 10⁻¹³;

d1 = 3.8918344612 x 10⁻²; d6 = 2.9932909136 x 10⁻¹⁶;
d2 = 1.6645154356 x 10⁻⁵; d7 = -1.2849848798 x 10⁻¹⁹;
d3 = -7.8702374448 x 10⁻⁸; d8 = 2.2239974336 x 10⁻²³.
d4 = 2.2835785557 x 10⁻¹⁰;

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5. Interpolation polynomial for type S thermocouples

(E in mV, t₆₈ in °C)

- temperature range from -50 °C to 630.74 °C:

$$E = \sum_{i=0}^6 a_i \cdot t_{68}^i$$

where: a0 = 0; a4 = 2.8452164949 x 10⁻¹¹;
a1 = 5.3995782346 x 10⁻³; a5 = -2.2440584544 x 10⁻¹⁴;
a2 = 1.2519770000 x 10⁻⁵; a6 = 8.5054166936 x 10⁻¹⁸;
a3 = -2.2448217997 x 10⁻⁸;

- temperature range from 630.74 °C to 1064.43 °C:

$$E = \sum_{i=0}^2 g_i \cdot t_{68}^i$$

where: g0 = -2.9824481615 x 10⁻¹;
g1 = 8.2375528221 x 10⁻³;
g2 = 1.6453909942 X 10⁻⁶;
- temperature range from 1064.43 °C to 1665 °C:

$$E = \sum_{i=0}^3 b_i \left(\frac{t_{68} - 1365}{300} \right)^i$$

where: $b_0 = 1.3943438677 \times 10^1$; $b_2 = -5.0281206140 \times 10^{-3}$;
 $b_1 = 3.6398686553$; $b_3 = -4.2450546418 \times 10^{-2}$.

6. Interpolation polynomial for type B thermocouples (E in mV, t_{68} in °C)

- temperature range from 0 °C to 1820 °C:

$$E = \sum_{i=0}^8 d_i \cdot t_{68}^i$$

where: $d_0 = 0$; $d_5 = -3.1757800720 \times 10^{-15}$;
 $d_1 = -2.4674601620 \times 10^{-4}$; $d_6 = 2.4010367459 \times 10^{-18}$;
 $d_2 = 5.9102111169 \times 10^{-6}$; $d_7 = -9.0928148159 \times 10^{-22}$;
 $d_3 = -1.4307123430 \times 10^{-9}$; $d_8 = 1.3299505137 \times 10^{-25}$;
 $d_4 = 2.1509149750 \times 10^{-12}$;

7. Interpolation polynomial for type N thermocouples (E in mV, t_{68} in °C, wire diameter 1.6 mm)

- temperature range from 0 °C to 1300 °C: .

$$E = \sum_{i=0}^9 d_i \cdot t_{68}^i$$

where: $d_0 = 0$; $d_5 = 3.652\ 666\ 5920 \times 10^{-13}$;
 $d_1 = 2.589\ 779\ 8582 \times 10^{-2}$; $d_6 = -4.439\ 083\ 3504 \times 10^{-16}$;
 $d_2 = 1.665\ 612\ 7713 \times 10^{-5}$; $d_7 = 3.155\ 338\ 2729 \times 10^{-19}$;
 $d_3 = 3.123\ 496\ 2101 \times 10^{-8}$; $d_8 = -1.215\ 087\ 9468 \times 10^{-22}$;
 $d_4 = -1.724\ 813\ 0773 \times 10^{-10}$; $d_9 = 1.955\ 719\ 7559 \times 10^{-26}$.

8. Interpolation polynomial for type R thermocouples (E in mV, t_{68} in °C)

- temperature range from -50 °C to 630.74 °C:

$$E = \sum_{i=0}^7 a_i \cdot t_{68}^i$$

where. $a_0 = 0$

$$a_1 = 5.289\ 139\ 5059 \times 10^{-3}$$

$$a_2 = 1.391\ 110\ 9947 \times 10^{-5}$$

$$a_3 = -2.400\ 523\ 8430 \times 10^{-8}$$

$$a_4 = 3.620\ 141\ 0595 \times 10^{-11}$$

$$a_5 = -4.464\ 501\ 9036 \times 10^{-14}$$

$$a_6 = 3.849\ 769\ 1865 \times 10^{-17}$$

$$a_7 = -1.537\ 264\ 1559 \times 10^{-20}$$

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- temperature range from 630.74 °C to 1064.43 °C:

$$E = \sum_{i=0}^3 g_i \cdot t_{68}^i$$

where: $g_0 = -2.641\ 800\ 7025 \times 10^{-1}$

$$g_1 = 8.046\ 868\ 6747 \times 10^{-3}$$

$$g_2 = 2.989\ 229\ 3723 \times 10^{-6}$$

$$g_3 = -2.687\ 605\ 8617 \times 10^{-10}$$

- temperature range from 1064.43 °C to 1665 °C:

$$E = \sum_{i=0}^3 b_i \cdot t_{68}^i$$

where: $b_0 = 1.490\ 170\ 2702 \times 100$

$$b_1 = 2.863\ 986\ 7552 \times 10^{-3}$$

$$b_2 = 8.082\ 363\ 1189 \times 10^{-6}$$

$$b_3 = -1.933\ 847\ 7638 \times 10^{-9}$$

- temperature range from 1665 °C to 1769 °C:

$$E = \sum_{i=0}^3 d_i \cdot t_{68}^i$$

where: $d_0 = 9.544\ 555\ 9010 \times 101$

$$d_1 = -1.664\ 250\ 0359 \times 10^{-1}$$

$$d_2 = 1.097\ 574\ 3239 \times 10^{-4}$$

$$d_3 = -2.228\ 921\ 6980 \times 10^{-8}$$