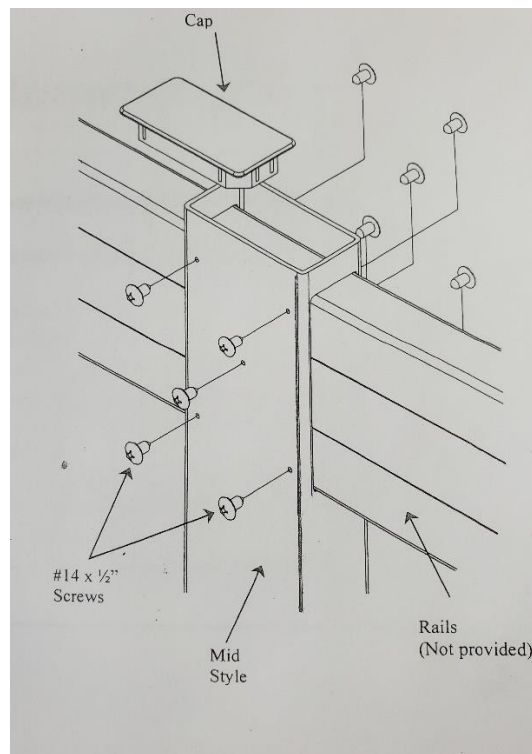


# Ag Gate Assembly Instructions ( 1-IN001)

- 1) On a clean flat surface, slide the mid styles over the planks followed by the end styles.
  - a. 0'-4' – No mid styles
  - b. 4'-8' – Minimum of one mid style recommended
  - c. 8'-12' – Minimum of two mid styles recommended
- 2) Attach with #14x1/2" screws in the gate styles and into the rails. Screws will be attached (5 each side) front and back at each intersection of the gate styles. Space the mid styles evenly along the rails. Note that some of the screws on the end styles may need to be removed for the hinge and latch installation.
- 3) Locate the hinges on the end style by aligning the bottom of the bracket with the bottom of the rail. Attach hinges with the hardware provided.
- 4) Attach 2" x 3-1/2" closure caps to the top end of gate styles. Use PVC glue to secure in place.



Midwest Vinyl Products  
1818 W. Mt Pleasant St.  
W. Burlington, Iowa 52655  
PH: 800-782-3624  
Fax: 319-752-8013