



Before Starting:

Predetermine layout and determine elevation and slope changes. Panels will rack approximately 1" in 6 feet and 2" in 8 feet. Posts and holes for 7/8" x 1-1/2" balusters may need to be customized for stepping down sloped areas. When setting post depth remember that the fence is designed for a 2" space between the bottom rail and the ground.

Installation Procedure:

- 1.) Place postholes on 72" centers for 6' sections and 96" for 8' sections.
- 2.) Center U-channel on posts and attach with SS screws. (1 screw at top and bottom, one screw approximately every 16")
- 3.) Slide aluminum reinforcement channel into the bottom rail.
- 4.) Place rail locks into bottom pocket rail and lock into post.
- 5.) Slide T&G boards into place. When the T&G boards are completely loaded, install mid-rail in place.
- 6.) Add the 7/8" x 1-1/2" balusters to mid-rail.
- 7.) Add rail locks to top rail and place top rail on the balusters, then insert top rail into both posts. Note, inserting top rail into an empty post first, will make the job easier.

Rail Lock Installation:

