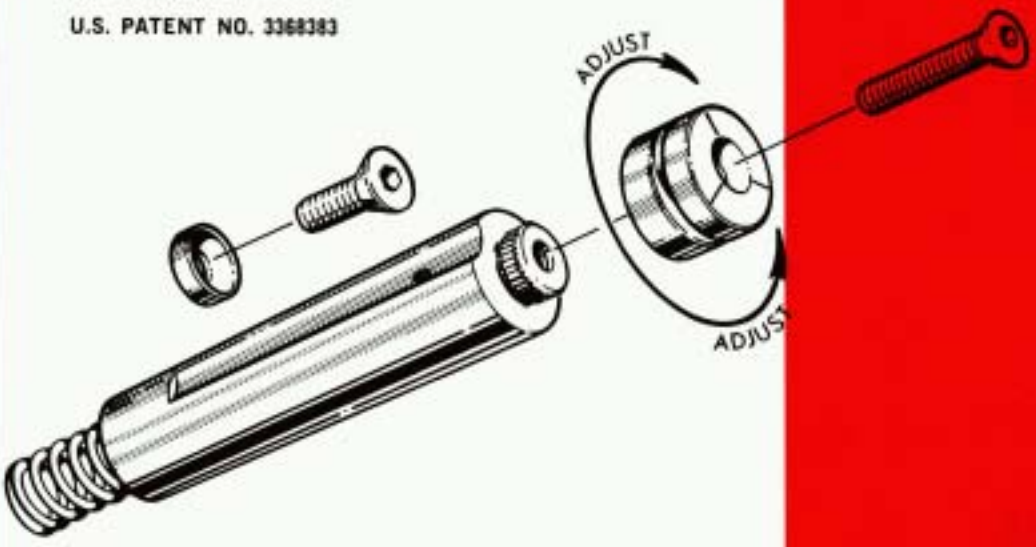
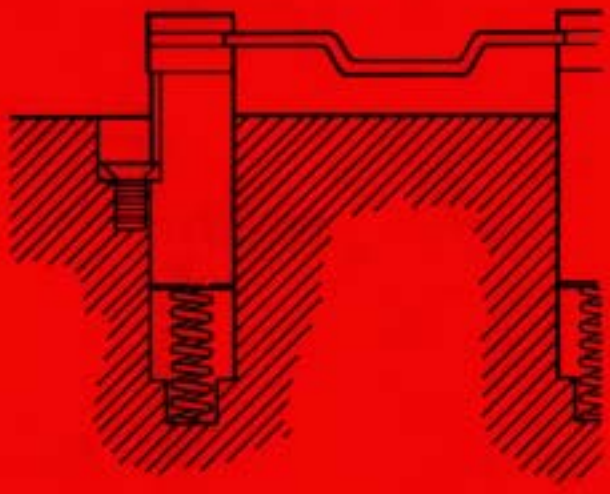
Amcor ADJUSTABLE STOCK LIFTERS

U.S. PATENT NO. 3368383



RUGGED
PRECISION
LONG LIFE
ADJUSTABLE



- ***HARDENED & PRECISION GROUND***
- ***INTERCHANGEABLE - REPLACEABLE HEADS***
- ***ENGINEERED SPRINGS FOR UNIFORM LOADS AND LONG LIFE***
- ***ADJUSTABLE GUIDE SLOT — ONE BORE LOCATION***
- ***MINIMUM SPRING DEPTH — RELATIVE TO STROKE***
- ***STOCKED — NATIONWIDE DISTRIBUTION***
- ***ADAPTERS — FOR CUSTOM RAILS***
- ***MARKED FOR EASY ALIGNMENT***
- ***VENTED***

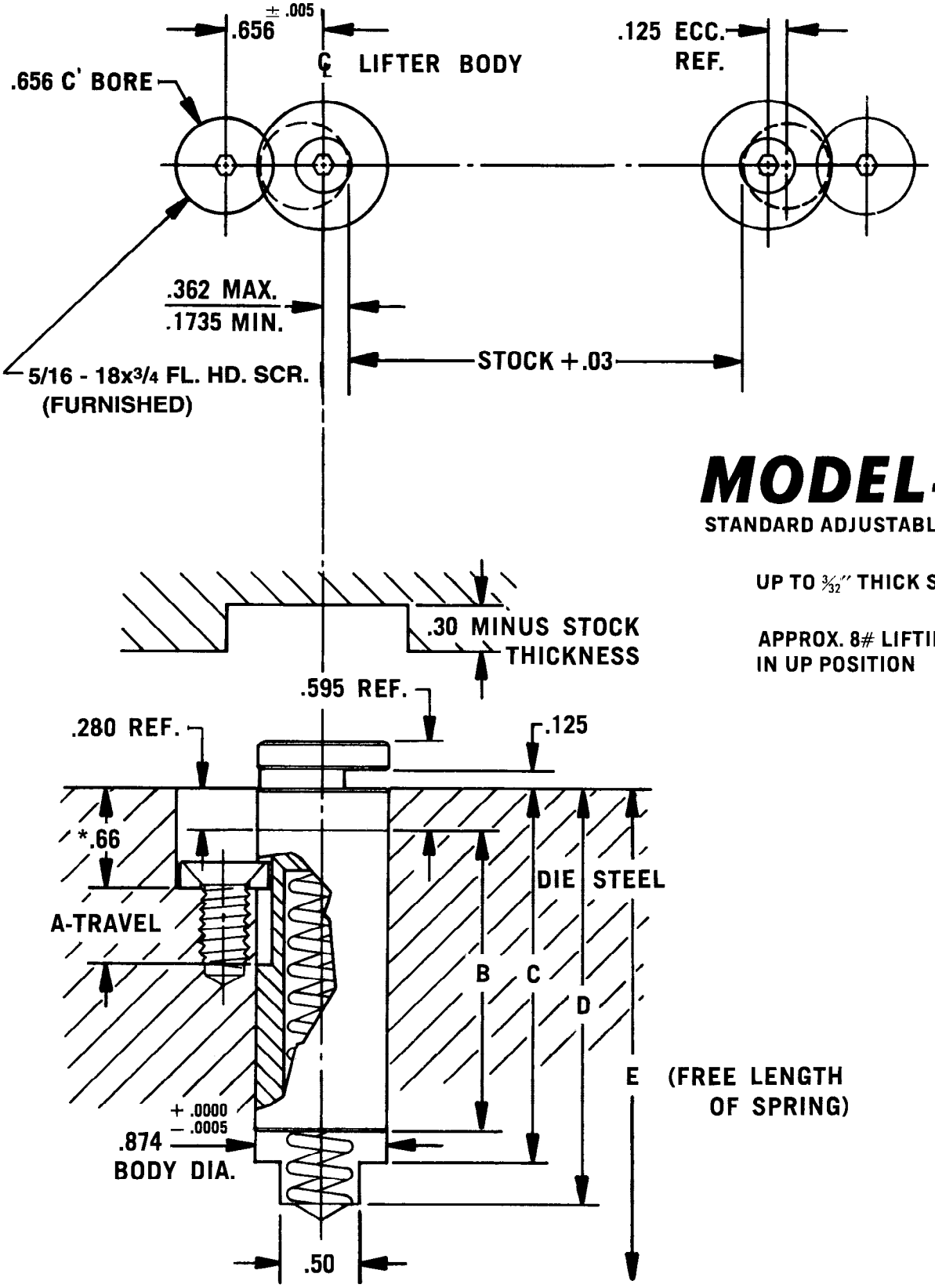
DISTRIBUTED BY

Francis Company Inc 952-496-3335 800-333-9645 Fax-952-496-2725 sales@franciscompany.com

SEE FOLLOWING PAGES FOR FULL SCALE TRACING TEMPLATES

PRINTED IN U.S.A.

FULL SCALE



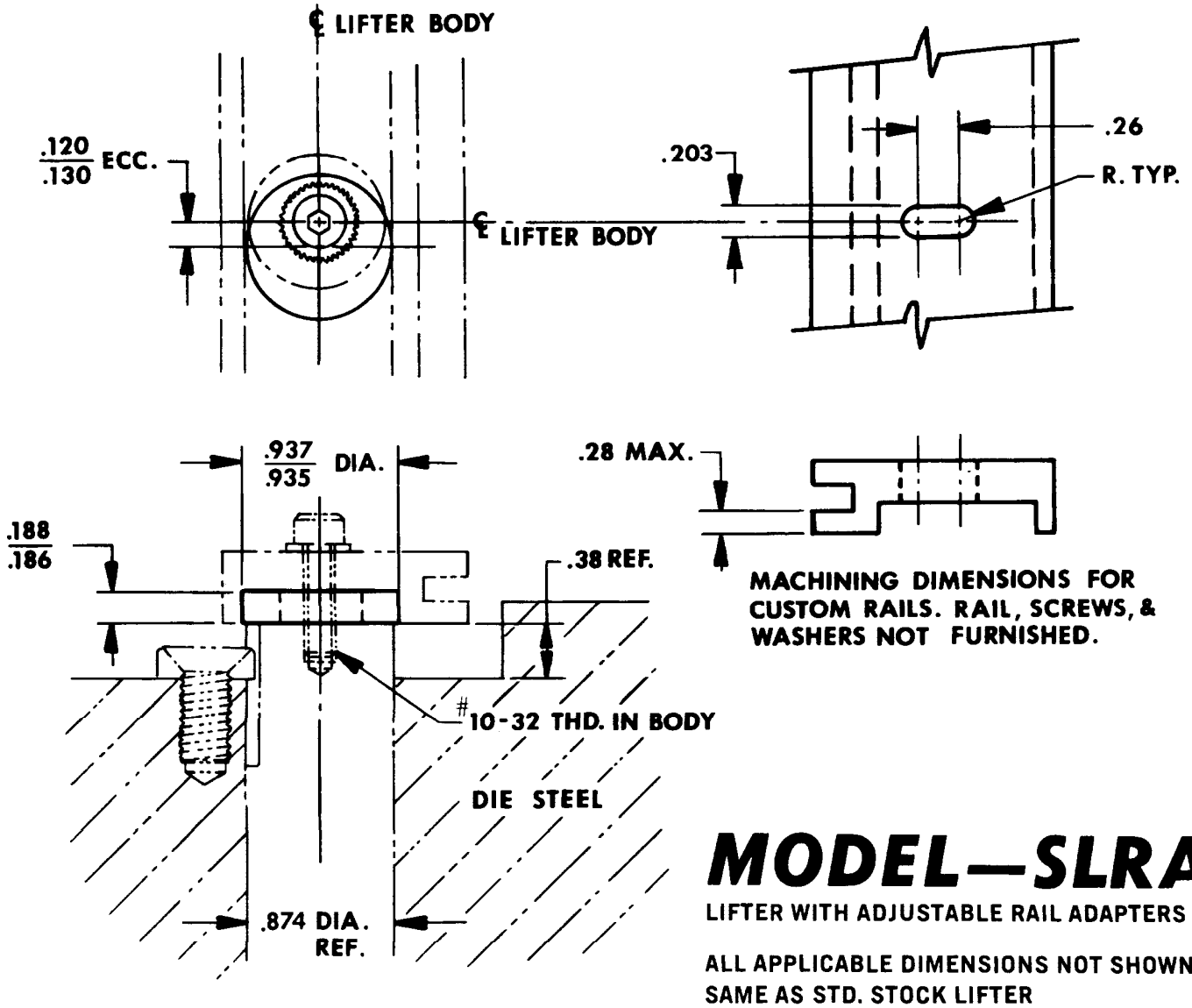
MODEL—SLA

STANDARD ADJUSTABLE STOCK LIFTER

UP TO 3/32" THICK STOCK

APPROX. 8# LIFTING PRESSURE IN UP POSITION

*DEPTH IS FOR STANDARD TRAVEL INCREMENTS OF ¼ INCH
INCREASE DEPTH TO DECREASE TRAVEL BETWEEN STANDARD SIZES



MODEL—SLRA

LIFTER WITH ADJUSTABLE RAIL ADAPTERS

ALL APPLICABLE DIMENSIONS NOT SHOWN — SAME AS STD. STOCK LIFTER

MODEL NO. (STD)	MODEL NO. (RAIL)	A	B	C	D	E	STD. MODEL HEAD
SLA – .50	SLRA – .50	.50	2.00	2.44	2.78	3.00	SLA – .50 H
" – .75	" – .75	.75	2.25	2.69	3.22	3.75	" – .75 H
" – 1.00	" – 1.00	1.00	2.50	2.94	3.75	4.62	" – 1.00 H
" – 1.25	" – 1.25	1.25	2.75	3.19	4.28	5.50	" – 1.25 H
" – 1.50	" – 1.50	1.50	3.00	3.44	4.81	6.38	" – 1.50 H
" – 1.75	" – 1.75	1.75	3.25	3.69	5.34	7.25	" – 1.75 H
" – 2.00	" – 2.00	2.00	3.50	3.94	5.78	8.00	" – 2.00 H
" – 2.50	" – 2.50	2.50	4.00	4.44	5.78	8.00	" – 2.50 H

WHEN ORDERING — SPECIFY QUANTITY AND COMPLETE MODEL OR PART NO.

WHEN ORDERING REPLACEMENT HEADS ONLY — GIVE MODEL NO. COMPLETE WITH SUFFIX "H" AS SHOWN

EACH LIFTER COMES PACKAGED COMPLETE — BODY, HEAD (OR RAIL ADAPTER), SPRING, SCREWS & RETAINER

Amcor AUTOMATIC STOP

FOR POSITIVE GAGING OF STRIP OR COIL STOCK

U. S. Pat. No. 3,358,539

RUGGED

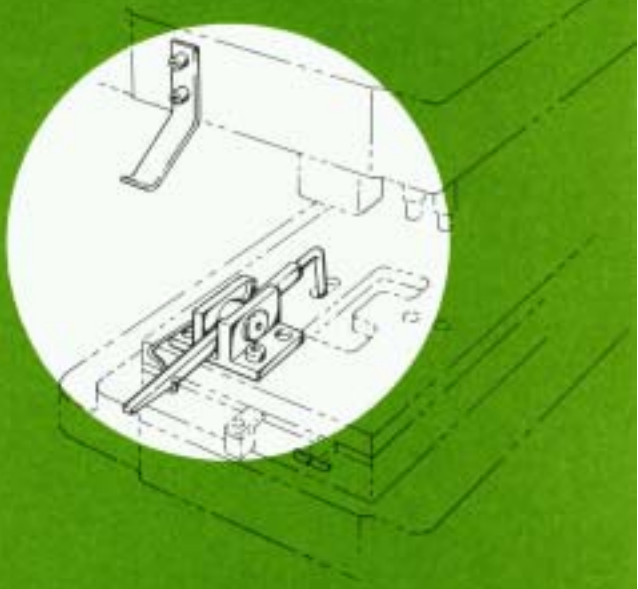
MAJOR COMPONENTS PRECISION MACHINED FROM *STEEL BAR* FOR ACCURACY AND LONG LIFE UNDER HEAVY DUTY CONDITIONS.

PRECISION

MECHANICAL ACTION

FOUR SIZES

FOR WIDE RANGE OF APPLICATIONS



- *EASY-TO-FOLLOW INSTALLATION INSTRUCTIONS FURNISHED WITH EACH AUTOMATIC STOP.*
- *INDIVIDUALLY PACKAGED, INCLUDING LOCK PIN AND SOCKET HEAD MOUNTING SCREWS. TRIP SPRING AND SCREWS FURNISHED.*
- *STOCKED NATIONWIDE FOR IMMEDIATE DELIVERY.*
- *RIGHT TO LEFT STOCK ORDER – AS*
  LEFT TO RIGHT STOCK ORDER – AS-4L

DISTRIBUTED BY

SEE SEPARATE PRICE SCHEDULE

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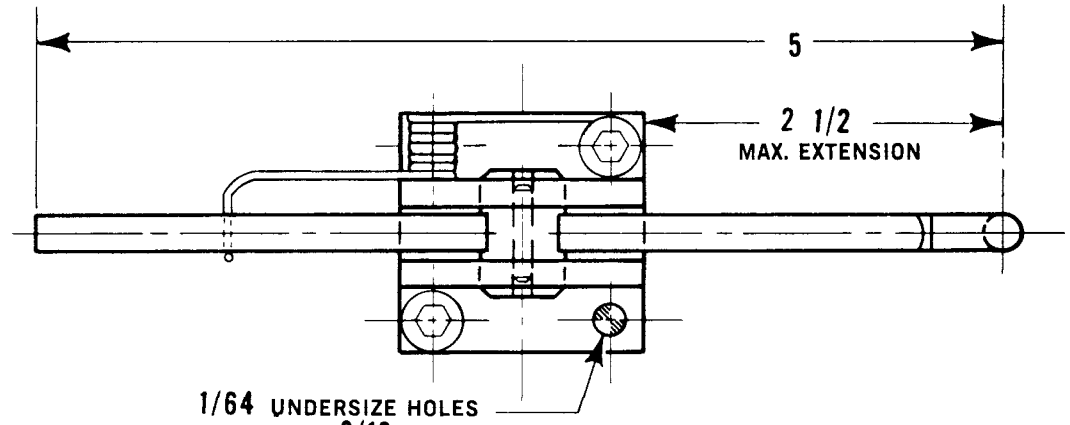
SEE FOLLOWING PAGES FOR FULL SCALE TRACING TEMPLATES

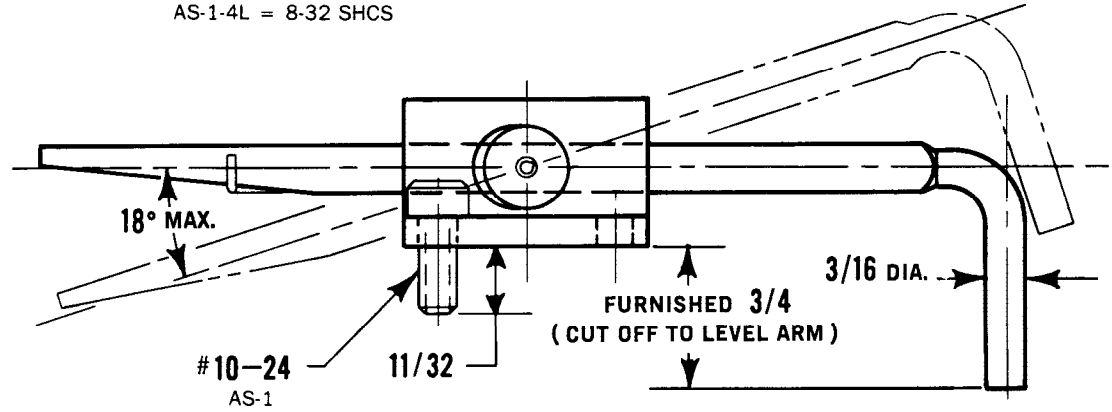
Made in U.S.A.

Printed In U.S.A.

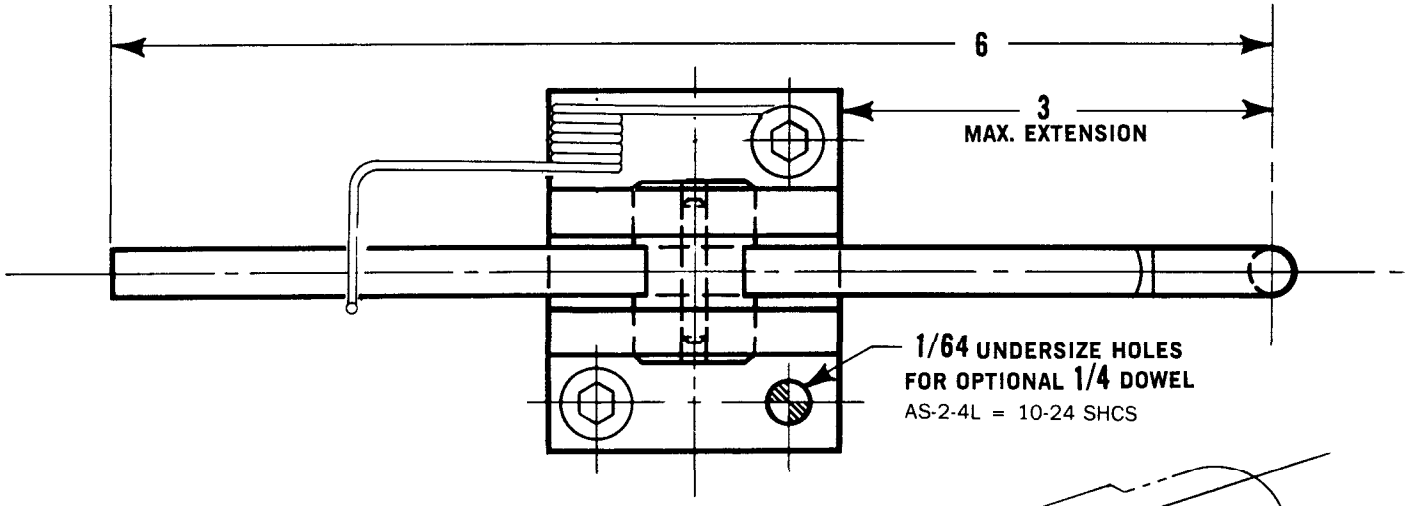
AMCOR AUTOMATIC STOP NO. AS-1, AS-1-4L

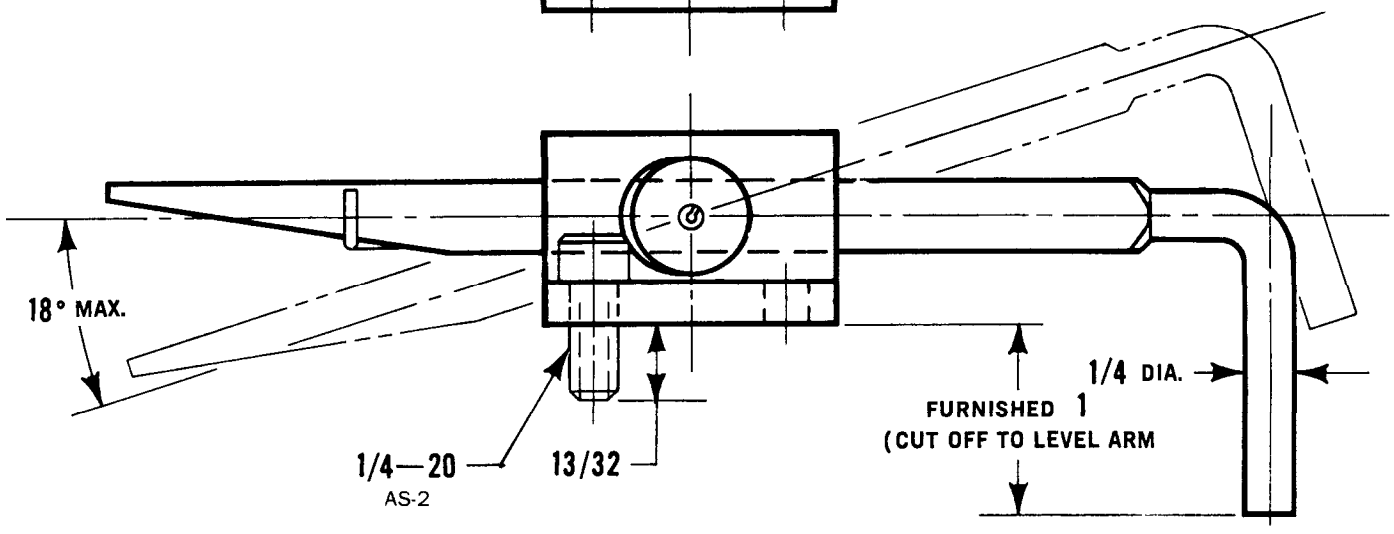
- MOUNT BASE AT MOST CONVENIENT LOCATION.
- LOCK GAGING ARM AT EXACT FRONT TO BACK POSITION, BY DRILLING HOLE THRU ARM, (USING HARDENED PIVOT PIN AS DRILL BUSHING), AND INSERT PRESS FIT ROLL PIN.
- FOR DIE CLEARANCE CONDITIONS, GAGING ARM MAY BE BENT IF REQUIRED. (SEE TEMPLATE FOR AS-3)
- USE DOWELS WHEN AN ACCURATE GAGING LOCATION IS REQUIRED.
- CASE HARDEN FINGER END OF GAGING ARM AS REQUIRED.
- ATTACH TRIP SPRING TO PUNCH OR PUNCH-HOLDER AND BEND TO ADJUST. (APPLIES TO MODELS AS-1, AS-2 AND AS-3)
- FOR TRIPPING OF MODEL AS-4, SEE TEMPLATE.



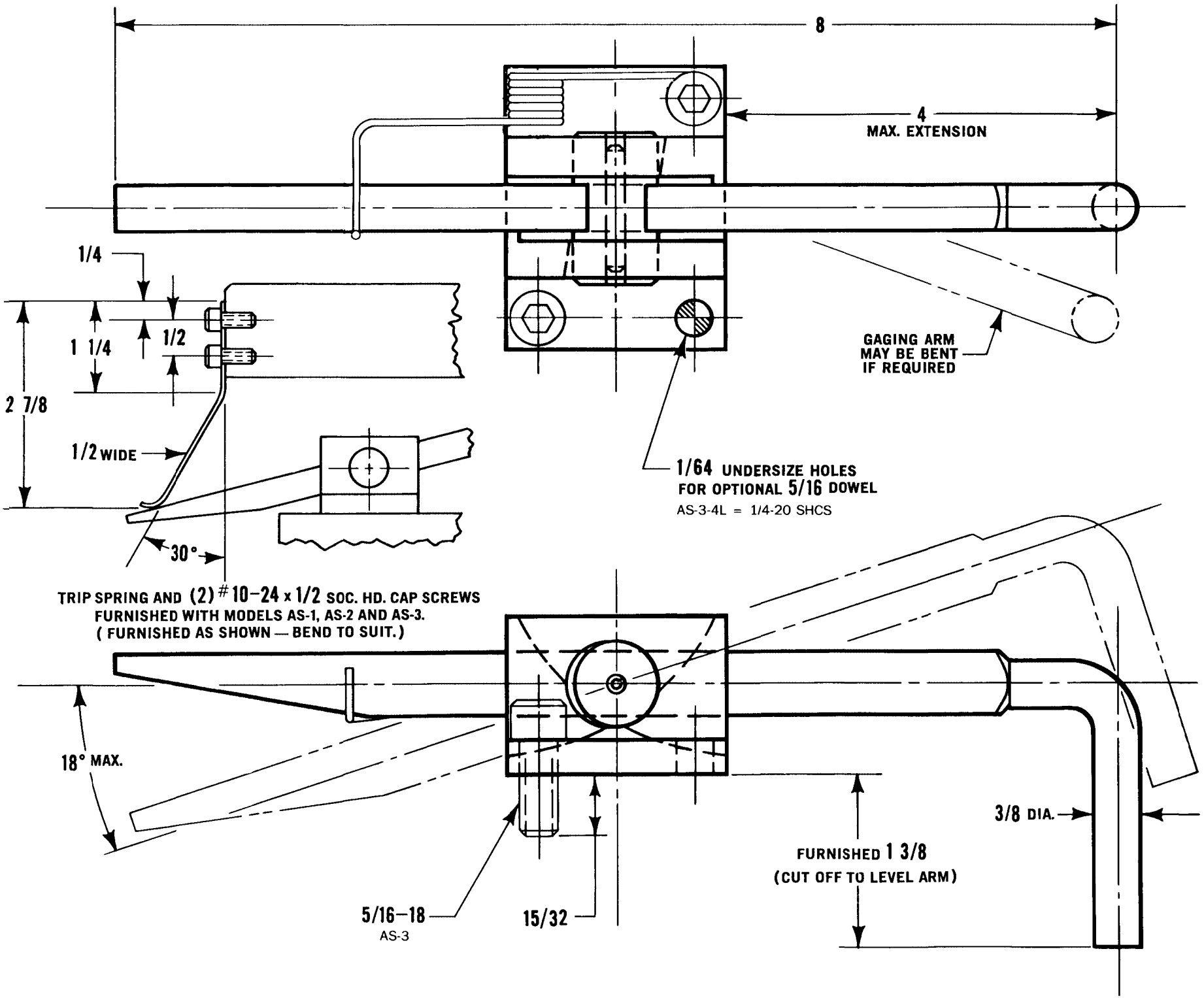


AMCOR AUTOMATIC STOP NO. AS-2, AS-2-4L

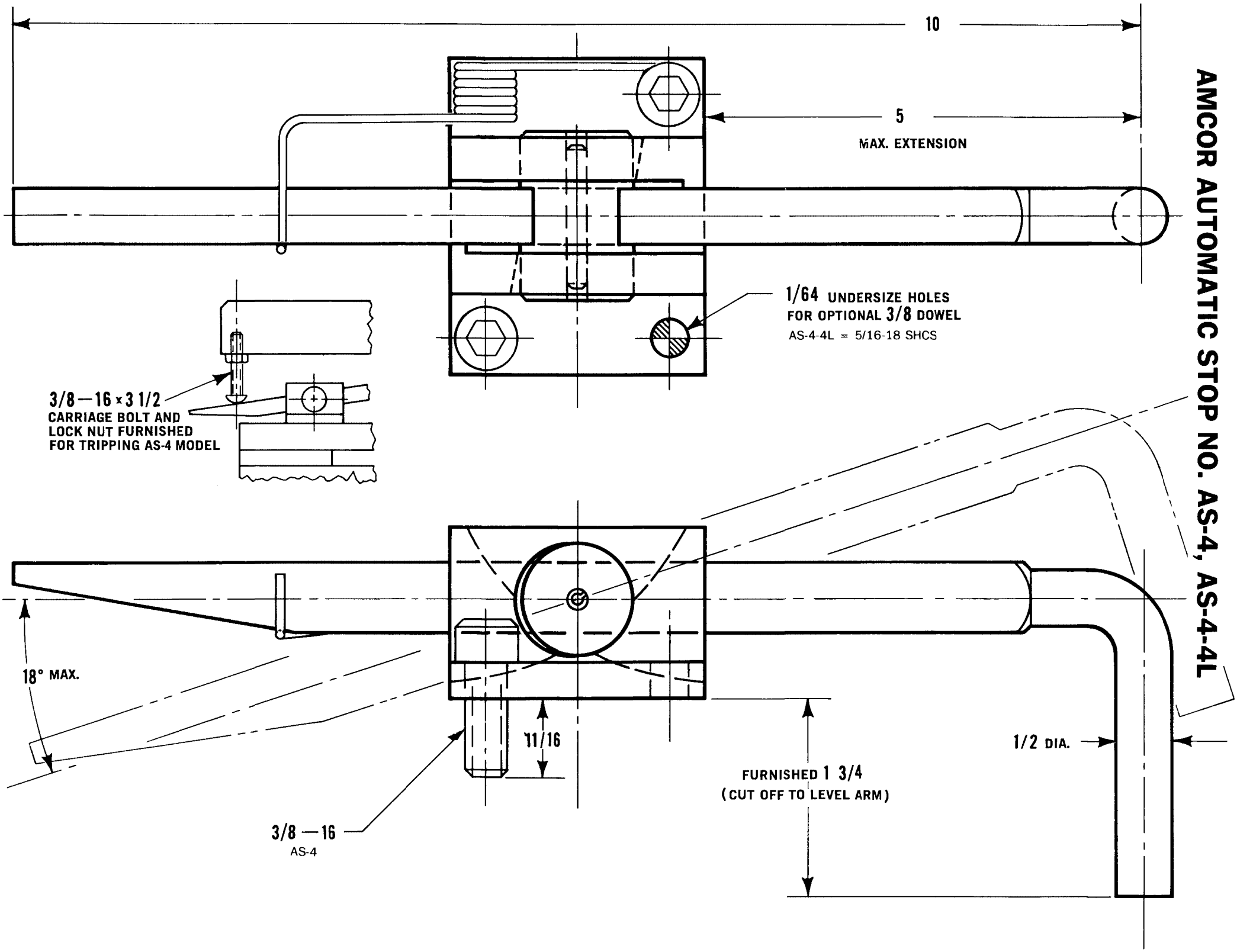




AMCOR AUTOMATIC STOP NO. AS-3, AS-3-4L

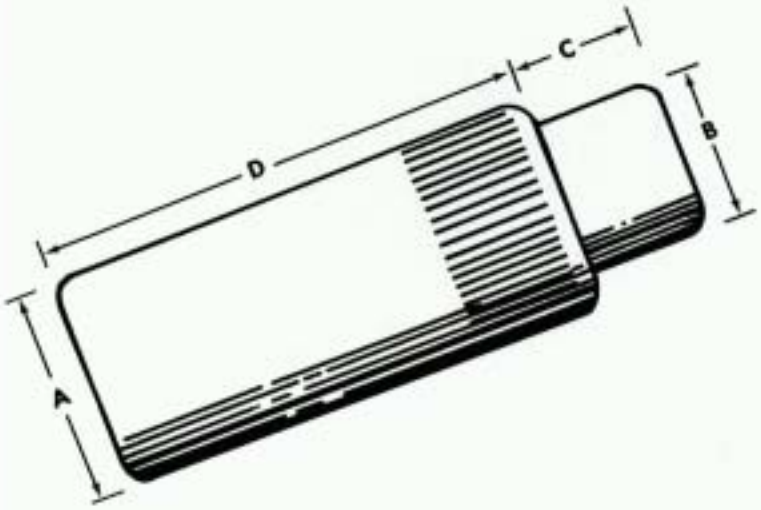


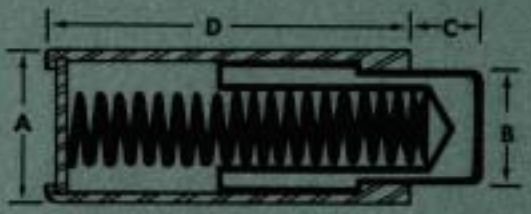
AMCOR AUTOMATIC STOP NO. AS-4, AS-4-4L



Amcor DIE STOP PINS

- DRILL & REAM HOLE
- PRESS IN PLACE
- RUGGED
- CASE HARDENED PIN
- SIMPLICITY OF INSTALLATION
- CAD PLATED – NO RUST
- COMPACT – MIN. SPACE REQ'D
- NUMEROUS APPLICATIONS





STOCK NO.	A	B	C	D	APPROX END PRESSURE
DSP-2	1/2	3/8	1/4	1-1/8	3-1/2 lbs.
DSP-4	3/8	1/4	3/16	25/32	3 lbs.
DSP-6	5/16	3/16	3/16	9/16	2-1/2 lbs.
DSP-8	1/4	5/32	1/8	1/2	1-1/4 lbs.

ACTUAL SIZE

DISTRIBUTED BY

Packed Twelve Per Package
Sold in Full Packs Only
Order by Stock Number

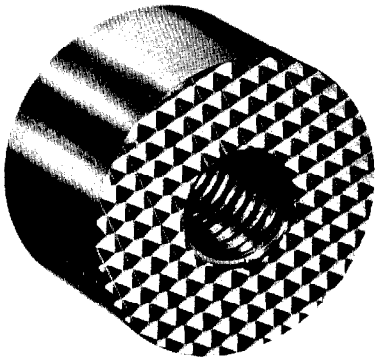
SEE SEPARATE PRICE SCHEDULE

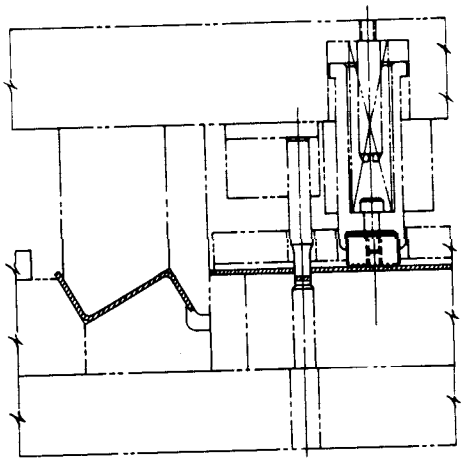
Francis Company Inc 952-496-3335 800-333-9645 Fax-952-496-2725 sales@franciscompany.com

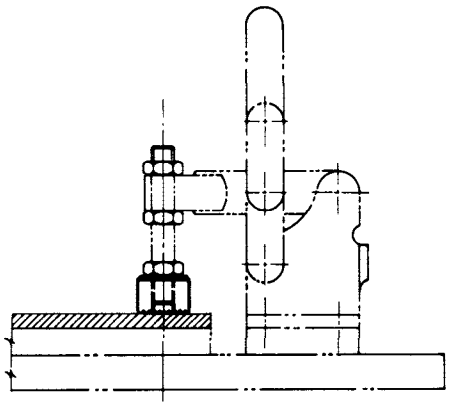
SEE SEPARATE PRICE SCHEDULE.

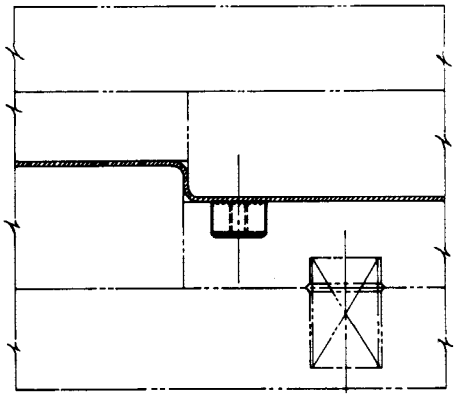
Amcor GRIPPER BUTTONS

FOR MANY POSITIVE
STOCK GRIPPING REQUIREMENTS









With these important advantages

1. **LOW COST!** Quantity production brings your cost to a fraction of what it costs you to make your own.

2. **PRECISION GROUND DIAMETERS** — For easy installation and replacement. (Provided with jack-screw hole for easy removal).

3. Manufactured of special alloy steel & hardened for LONG POINT WEAR.

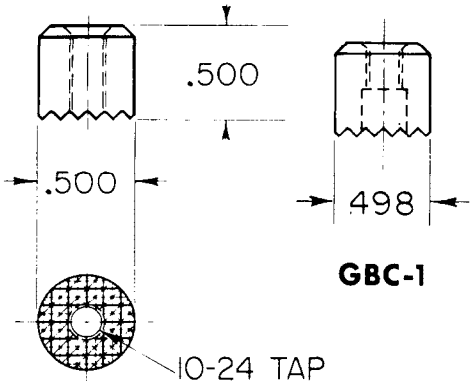
4. Available in (5) sizes and stocked by distributors nationally and in Canada.

Manufactured by

Francis Company Inc 952-496-3335 800-333-9645 Fax-952-496-2725 sales@franciscompany.com

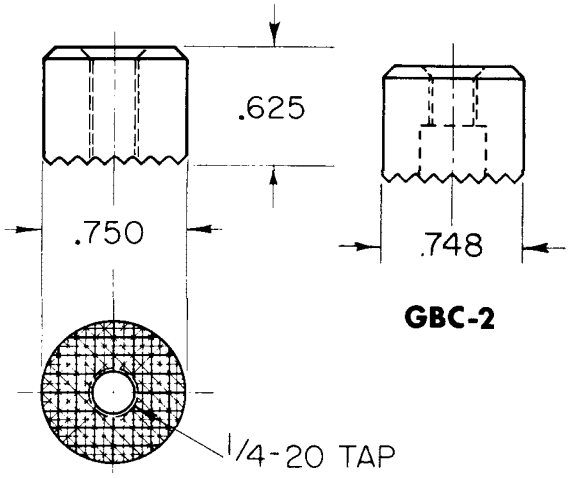
Amcor GRIPPER BUTTONS

FULL SCALE TRACING TEMPLATES



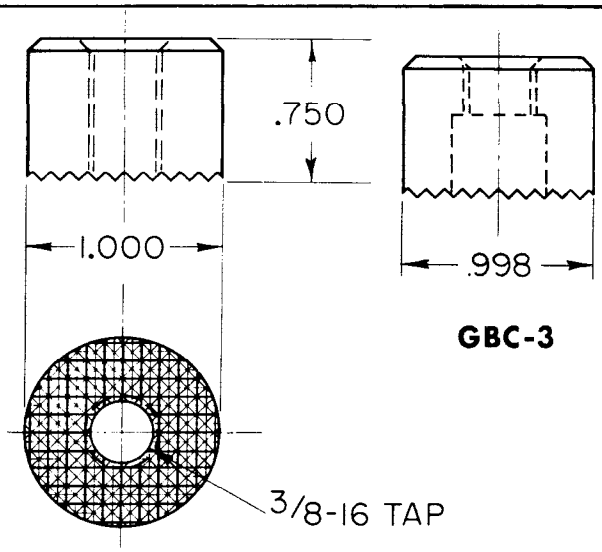
GBC-1

GB-1



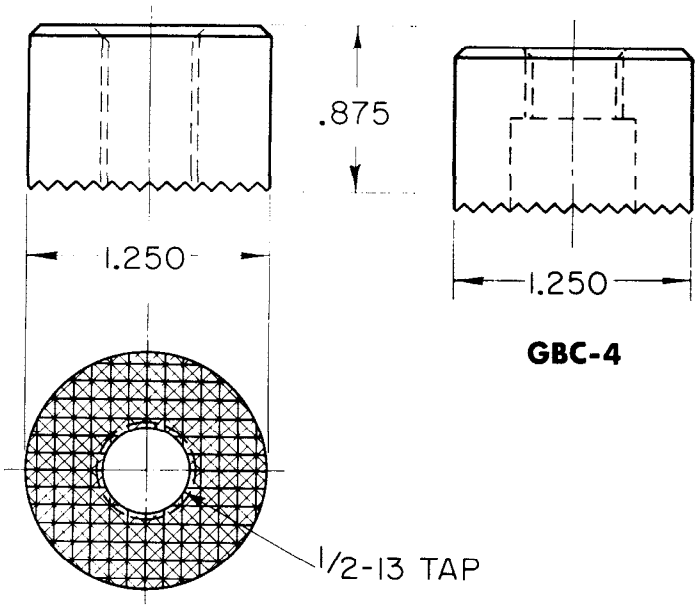
GBC-2

GB-2



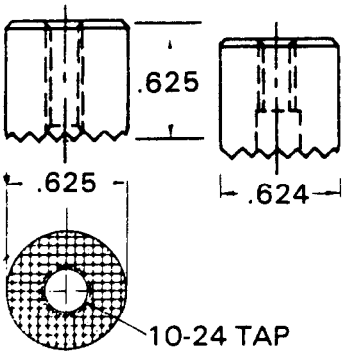
GBC-3

GB-3



GBC-4

GB-4



GBC-5
COUNTERSUNK FOR #6 CAP SCREW

GB-5

NOTE: AMCOR Gripper Buttons are hardened and Precision ground to specified diameters with tolerances of +.0002 to +.0007 and lengths are finished to specified dimensions with tolerances of −.000 to +.010.

SEE SEPARATE PRICE SCHEDULE

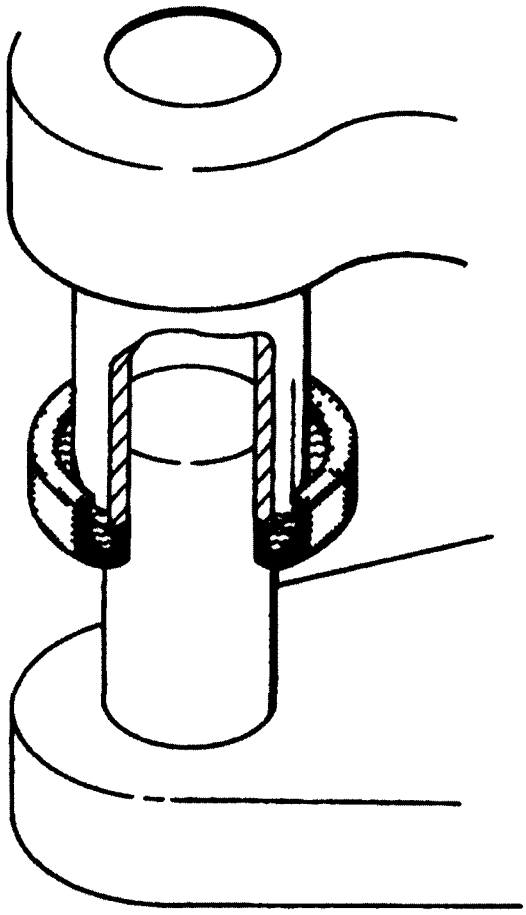
GBC SERIES (SAME AS GB SERIES)

DISTRIBUTED BY

Amcor

Guide Post Oiler

- CONSTANT UNIFORM LUBRICATION
- SOLUTION TO SCORING AND SHEARING
- SAVES ON COSTLY EQUIPMENT
- THOUSANDS OF STROKES TROUBLE FREE
- MADE FROM AN OIL RESISTANT RUBBER COMPOUND



Item No.		Guide Post Size		O.D.*
GPO	.625	5/8	DIA.	2.25
GPO	.750	3/4	DIA.	2.25
GPO	1.00	1"	DIA.	2.25
GPO	1.25	1-1/4"	DIA.	2.50
GPO	1.50	1-1/2"	DIA.	2.87
GPO	1.75	1-3/4	DIA.	3.12
GPO	2.00	2"	DIA.	3.50
GPO	2.50	2-1/2"	DIA.	4.25
GPO	3.00	3"	DIA.	5.00

*Clearance DIA. Required for Oiler in Die
NOTE: GPO .750 Can be used on 7/8" post

DISTRIBUTED BY

ORDER BY ITEM NUMBER
SEE SEPARATE PRICE SCHEDULE

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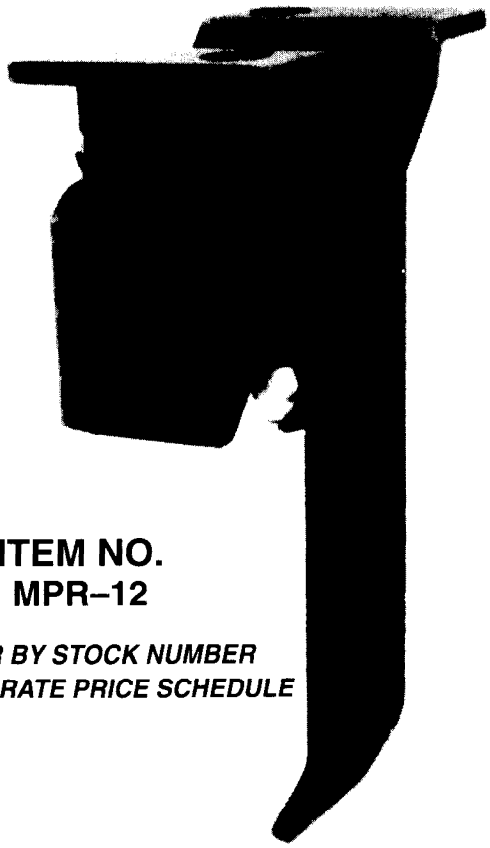
Amcor

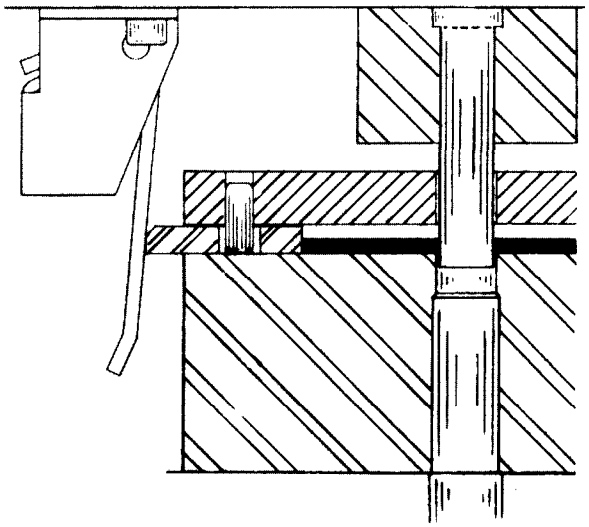
*MATERIAL POSITIONER/RELEASE #12



ITEM NO.
MPR–12

ORDER BY STOCK NUMBER
SEE SEPARATE PRICE SCHEDULE

- ***AUTOMATICALLY PUSHES MATERIAL TO POSITIVE LOCATION AS DIE CLOSES VIA SLIDE (Not Furnished)***
- ***AS THE DIE IS OPENED THE MATERIAL IS RELEASED FOR EASY FEEDING OF STOCK STRIP***



- ***ADJUST ARM TO PRESSURE DESIRED, 2 TO 20 lbs.***
- ***.06 CENTER PUNCH FOR OPTIONAL DOWELLING 2 PLACES ON BASE***
- ***1/4–20 x 1/2 SOC. HD. SCREW FURNISHED (2) DOWELS AND SLIDE NOT FURNISHED***

TRACING TEMPLATES ON REVERSE SIDE
***PATENT PENDING**

DISTRIBUTED BY

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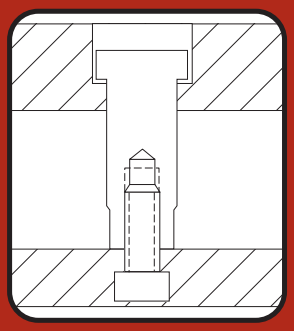
sales@franciscompany.com

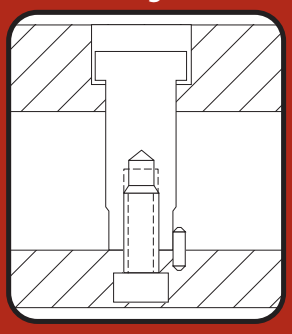
MADE IN U.S.A.

Amcor
PAD RETAINERS

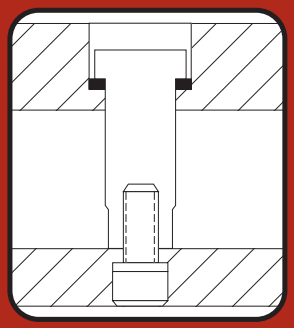
Flats hold with wrench



Flats hold with Locking Pin

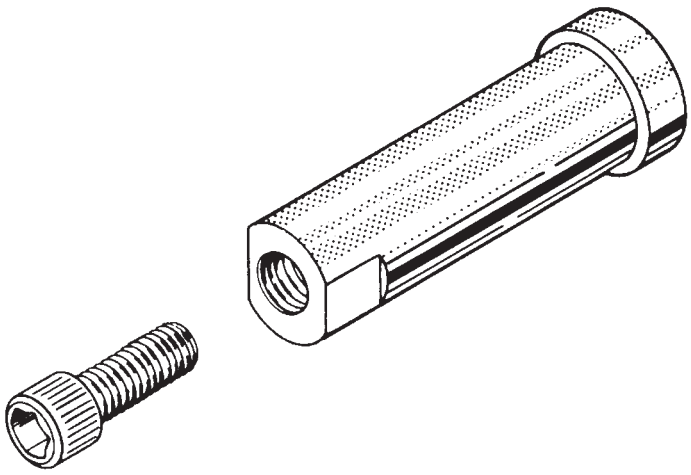


Holds with lock washer or nyloc screw



AVAILABLE IN:
Reversed Style, Locking Style, and Counterbored Style.

- *Increase safety and strength to your pad retention.*
- *Eliminate stripper bolts*
- *Quick and easy pad removal*
- *Well stocked*
- *Custom sizes available*

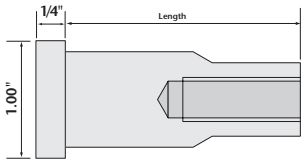


Amcor Reverse Style Pad Retainers

PR Series

0.75" DIAMETER 3/8-16 TAP

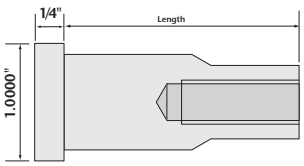
Item Number	Length
PR0-04	1.00
PR0-05	1.25
PR0-06	1.50
PR0-07	1.75
PR0-08	2.00
PR0-09	2.25
PR0-10	2.50
PR0-11	2.75
PR0-12	3.00
PR0-13	3.25
PR0-14	3.50
PR0-15	3.75
PR0-16	4.00
PR0-18	4.50
PR0-20	5.00
PR0-22	5.50
PR0-24	6.00



PR Series

0.8125" DIAMETER 5/16-18 TAP

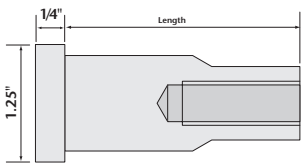
Item Number	Length
PR0X-04	1.00
PR0X-05	1.25
PR0X-06	1.50
PR0X-07	1.75
PR0X-08	2.00
PR0X-09	2.25
PR0X-10	2.50
PR0X-11	2.75
PR0X-12	3.00
PR0X-13	3.25
PR0X-14	3.50
PR0X-15	3.75
PR0X-16	4.00
PR0X-18	4.50
PR0X-20	5.00
PR0X-22	5.50
PR0X-24	6.00



PR Series

1.00" DIAMETER 1/2-13 TAP

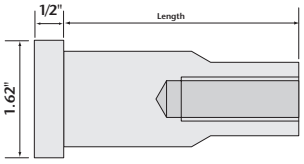
Item Number	Length
PR1-04	1.00
PR1-05	1.25
PR1-06	1.50
PR1-07	1.75
PR1-08	2.00
PR1-09	2.25
PR1-10	2.50
PR1-11	2.75
PR1-12	3.00
PR1-13	3.25
PR1-14	3.50
PR1-15	3.75
PR1-16	4.00
PR1-18	4.50
PR1-20	5.00
PR1-22	5.50
PR1-24	6.00



PR Series

1.25" DIAMETER 5/8-11 TAP

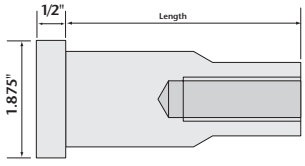
Item Number	Length
PR2-08	2.00
PR2-09	2.25
PR2-10	2.50
PR2-11	2.75
PR2-12	3.00
PR2-13	3.25
PR2-14	3.50
PR2-15	3.75
PR2-16	4.00
PR2-18	4.50
PR2-20	5.00
PR2-22	5.50
PR2-24	6.00



PR Series

1.50" DIAMETER 3/4-10 TAP

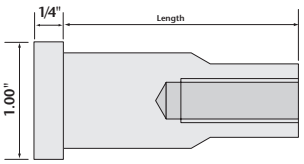
Item Number	Length
PR3-08	2.00
PR3-09	2.25
PR3-10	2.50
PR3-11	2.75
PR3-12	3.00
PR3-13	3.25
PR3-14	3.50
PR3-15	3.75
PR3-16	4.00
PR3-18	4.50
PR3-20	5.00
PR3-22	5.50
PR3-24	6.00



PT Series

0.75" DIAMETER 5/16-18 TAP

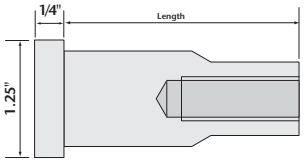
Item Number	Length
PT0710	1.00
PT0711	1.25
PT0712	1.50
PT0713	1.75
PT0720	2.00
PT0721	2.25
PT0722	2.50
PT0723	2.75
PT0730	3.00
PT0731	3.25
PT0732	3.50
PT0733	3.75
PT0740	4.00
PT0742	4.50
PT0750	5.00
PT0752	5.50
PT0760	6.00



PT Series

1.00" DIAMETER 3/8-16 TAP

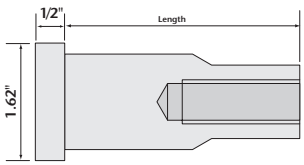
Item Number	Length
PT1010	1.00
PT1011	1.25
PT1012	1.50
PT1013	1.75
PT1020	2.00
PT1021	2.25
PT1022	2.50
PT1023	2.75
PT1030	3.00
PT1031	3.25
PT1032	3.50
PT1033	3.75
PT1040	4.00
PT1042	4.50
PT1050	5.00
PT1052	5.50
PT1060	6.00



PT Series

1.25" DIAMETER 1/2-13 TAP

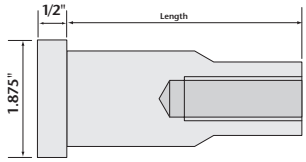
Item Number	Length
PT1111	1.25
PT1112	1.50
PT1113	1.75
PT1120	2.00
PT1121	2.25
PT1122	2.50
PT1123	2.75
PT1130	3.00
PT1131	3.25
PT1132	3.50
PT1133	3.75
PT1140	4.00
PT1142	4.50
PT1150	5.00
PT1152	5.50
PT1160	6.00



PT Series

1.50" DIAMETER 5/8-11 TAP

Item Number	Length
PT1212	1.50
PT1213	1.75
PT1220	2.00
PT1221	2.25
PT1222	2.50
PT1223	2.75
PT1230	3.00
PT1231	3.25
PT1232	3.50
PT1233	3.75
PT1240	4.00
PT1242	4.50
PT1250	5.00
PT1252	5.50
PT1260	6.00

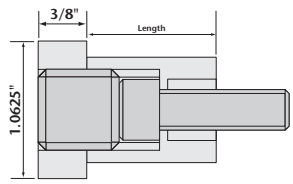


Amcor Locking Style Pad Retainers

PLF Series

0.8125" DIAMETER WITH FLATS 5/16-18 SHCS

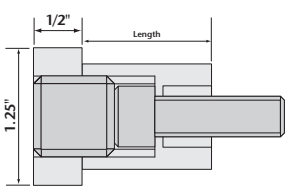
Item Number	Length
PLF60810	1.00
PLF60811	1.25
PLF60812	1.50
PLF60813	1.75
PLF60820	2.00
PLF60821	2.25
PLF60822	2.50
PLF60823	2.75
PLF60830	3.00
PLF60831	3.25
PLF60832	3.50



PLF Series

1.00" DIAMETER WITH FLATS 3/8-16 SHCS

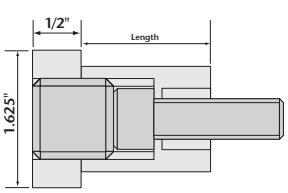
Item Number	Length
PLF61010	1.00
PLF61011	1.25
PLF61012	1.50
PLF61020	2.00
PLF61021	2.25
PLF61022	2.50
PLF61013	2.75
PLF61030	3.00
PLF61031	3.25
PLF61032	3.50
PLF61033	3.75
PLF61040	4.00
PLF61042	4.50
PLF61050	5.00
PLF61052	5.50
PLF61060	6.00



PLF Series

1.25" DIAMETER WITH FLATS 1/2-13 SHCS

Item Number	Length
PLF61110	1.00
PLF61111	1.25
PLF61112	1.50
PLF61113	1.75
PLF61120	2.00
PLF61121	2.25
PLF61122	2.50
PLF61123	2.75
PLF61130	3.00
PLF61131	3.25
PLF61132	3.50
PLF61133	3.75
PLF61140	4.00
PLF61142	4.50
PLF61150	5.00
PLF61152	5.50
PLF61160	6.00

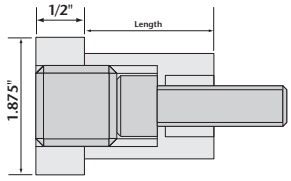


Locking Style Pad Retainers

PLF Series

1.50" DIAMETER
WITH FLATS
5/8-11 SHCS

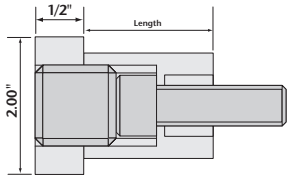
Item Number	Length
PLF61211	1.25
PLF61212	1.50
PLF61213	1.75
PLF61220	2.00
PLF61221	2.25
PLF61222	2.50
PLF61223	2.75
PLF61230	3.00
PLF61231	3.25
PLF61232	3.50
PLF61233	3.75
PLF61240	4.00
PLF61242	4.50
PLF61250	5.00
PLF61252	5.50
PLF61260	6.00



PLF Series

1.62" DIAMETER
WITH FLATS
3/4-10 SHCS

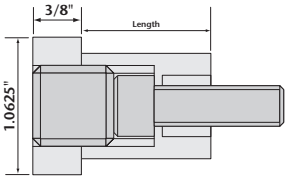
Item Number	Length
PLF61312	1.50
PLF61313	1.75
PLF61320	2.00
PLF61321	2.25
PLF61322	2.50
PLF61323	2.75
PLF61330	3.00
PLF61331	3.25
PLF61332	3.50
PLF61333	3.75
PLF61340	4.00
PLF61342	4.50
PLF61350	5.00
PLF61352	5.50
PLF61360	6.00



PL Series

0.8125" DIAMETER
WITH KNURL
5/16-18 SHCS

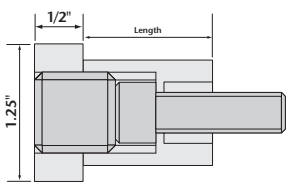
Item Number	Length
PL60810	1.00
PL60811	1.25
PL60812	1.50
PL60813	1.75
PL60820	2.00
PL60821	2.25
PL60822	2.50
PL60823	2.75
PL60830	3.00
PL60831	3.25
PL60832	3.50



PL Series

1.00" DIAMETER
WITH KNURL
3/8-16 SHCS

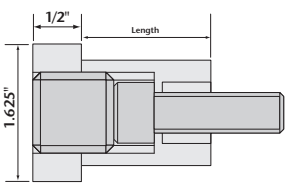
Item Number	Length
PL61010	1.00
PL61011	1.25
PL61012	1.50
PL61013	1.75
PL61020	2.00
PL61021	2.25
PL61022	2.50
PL61023	2.75
PL61030	3.00
PL61031	3.25
PL61032	3.50
PL61033	3.75
PL61040	4.00
PL61042	4.50
PL61050	5.00
PL61052	5.50
PL61060	6.00



PL Series

1.25" DIAMETER
WITH KNURL
1/2-13 SHCS

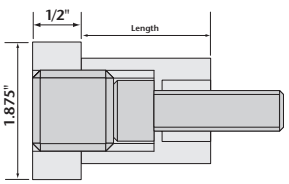
Item Number	Length
PL61110	1.00
PL61111	1.25
PL61112	1.50
PL61113	1.75
PL61120	2.00
PL61121	2.25
PL61122	2.50
PL61123	2.75
PL61130	3.00
PL61131	3.25
PL61132	3.50
PL61133	3.75
PL61140	4.00
PL61142	4.50
PL61150	5.00
PL61152	5.50
PL61160	6.00



PL Series

1.50" DIAMETER
WITH KNURL
5/8-11 SHCS

Item Number	Length
PL61211	1.25
PL61212	1.50
PL61213	1.75
PL61220	2.00
PL61221	2.25
PL61222	2.50
PL61223	2.75
PL61230	3.00
PL61231	3.25
PL61232	3.50
PL61233	3.75
PL61240	4.00
PL61242	4.50
PL61250	5.00
PL61252	5.50
PL61260	6.00

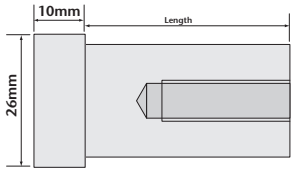


Amcor Metric Pad Retainers

Reversed Style Spool

20mm DIAMETER M8 TAP

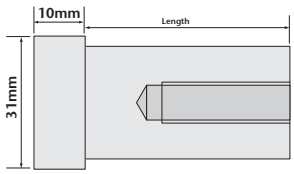
Item Number	Length
MPT02040	40
MPT02045	45
MPT02050	50
MPT02055	55
MPT02060	60
MPT02065	65
MPT02070	70
MPT02080	80
MPT02090	90
MPT20100	100
MPT20110	110
MPT20120	120
MPT20130	130
MPT20140	140
MPT20150	150



Reversed Style Spool

25mm DIAMETER M10 TAP

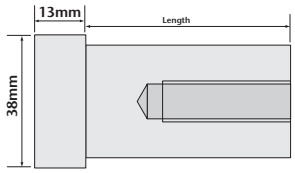
Item Number	Length
MPT02540	40
MPT02545	45
MPT02550	50
MPT02555	55
MPT02560	60
MPT02565	65
MPT02570	70
MPT02580	80
MPT02590	90
MPT25100	100
MPT25110	110
MPT25120	120
MPT25130	130
MPT25140	140
MPT25150	150



Reversed Style Spool

32mm DIAMETER M12 TAP

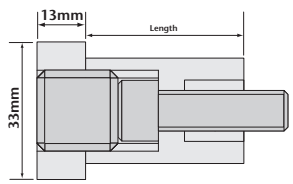
Item Number	Length
MPT03240	40
MPT03245	45
MPT03250	50
MPT03255	55
MPT03260	60
MPT03265	65
MPT03270	70
MPT03280	80
MPT03290	90
MPT32100	100
MPT32110	110
MPT32120	120
MPT32130	130
MPT32140	140
MPT32150	150



Locking Style Spool

25mm DIAMETER 5/16-18 TAP

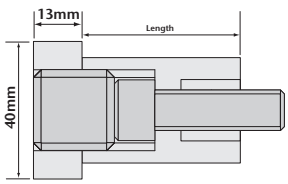
Item Number	Length
MPL02540	40
MPL02545	45
MPL02550	50
MPL02555	55
MPL02560	60
MPL02565	65
MPL02570	70
MPL02580	80
MPL02590	90
MPL25100	100
MPL25110	110
MPL25120	120
MPL25130	130
MPL25140	140
MPL25150	150



Locking Style Spool

32mm DIAMETER 5/16-18 TAP

Item Number	Length
MPL03240	40
MPL03245	45
MPL03250	50
MPL03555	55
MPL03260	60
MPL03265	65
MPL03270	70
MPL03580	80
MPL03290	90
MPL32100	100
MPL32110	110
MPL32120	120
MPL32130	130
MPL32140	140
MPL32150	150



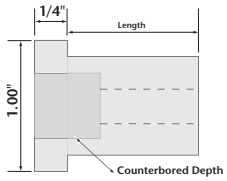
- Amcor Pad Retainers are made from **12L14CRS**.
- File hardened to a case depth of **.005/.010.**
- Tensile strength is greater than **70,000** PSI, but less than **85,000.**
- Rockwell rating is **C-60** or better.
- Tolerances
  Length: ± .005
  Diameter: $^{+.000}_{-.002}$

Counterbored Pad Retainers

PC Series

0.75" DIAMETER
5/16" SCREW SIZE

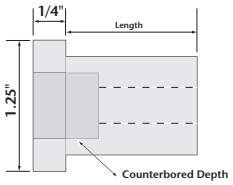
Item Number	Length	Counterbored Depth
PC1000	1.00	.50
PC1250	1.25	.50
PC1500	1.50	.50
PC1750	1.75	.50
PC2000	2.00	.50
PC2250	2.25	.50
PC2500	2.50	.50
PC2750	2.75	.50
PC3000	3.00	.50
PC3250	3.25	.50
PC3500	3.50	.75
PC3750	3.75	1.00
PC4000	4.00	1.25
PC4500	4.50	1.75
PC5000	5.00	2.25
PC5500	5.50	2.25
PC6000	6.00	2.50



PRC Series

1.00" DIAMETER
3/8" SCREW SIZE

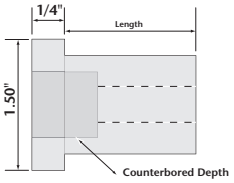
Item Number	Length	Counterbored Depth
PRC1000	1.00	.50
PRC1250	1.25	.50
PRC1500	1.50	.50
PRC1750	1.75	.50
PRC2000	2.00	.50
PRC2250	2.25	.50
PRC2500	2.50	.50
PRC2750	2.75	.50
PRC3000	3.00	.50
PRC3250	3.25	.50
PRC3500	3.50	.75
PRC3750	3.75	1.00
PRC4000	4.00	1.25
PRC4500	4.50	1.75
PRC5000	5.00	2.25
PRC5500	5.50	2.25
PRC6000	6.00	2.50



XPC Series

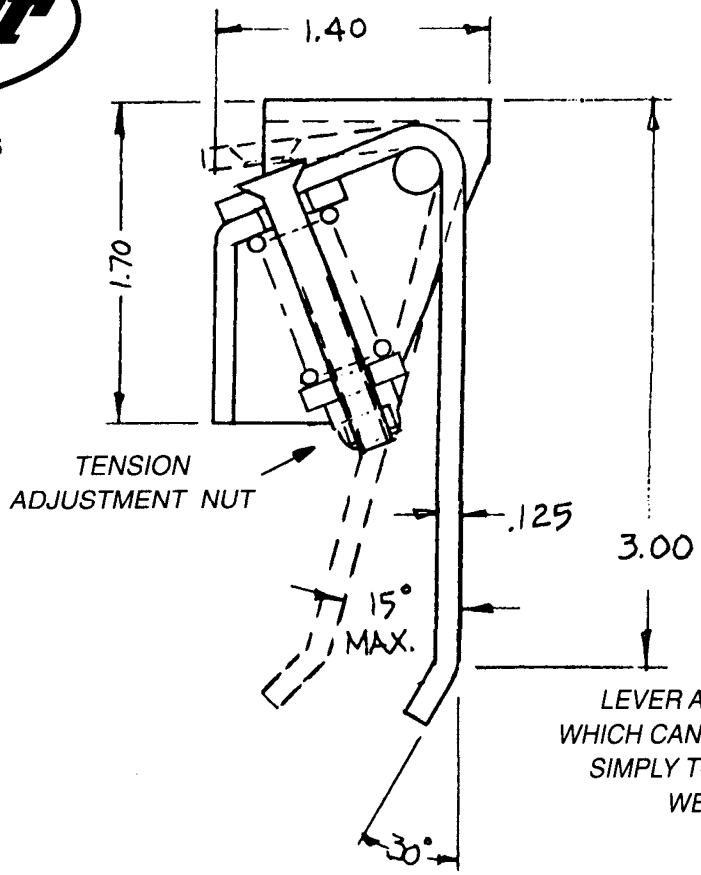
1.25" DIAMETER
1/2" SCREW SIZE

Item Number	Length	Counterbored Depth
XPC1500	1.50	.625
XPC1750	1.75	.625
XPC2000	2.00	.625
XPC2250	2.25	.625
XPC2500	2.50	.625
XPC2750	2.75	.625
XPC3000	3.00	.625
XPC3250	3.25	.625
XPC3500	3.50	.75
XPC3750	3.75	1.00
XPC4000	4.00	1.25
XPC4500	4.50	1.75
XPC5000	5.00	2.25
XPC5500	5.50	2.25
XPC6000	6.00	2.50

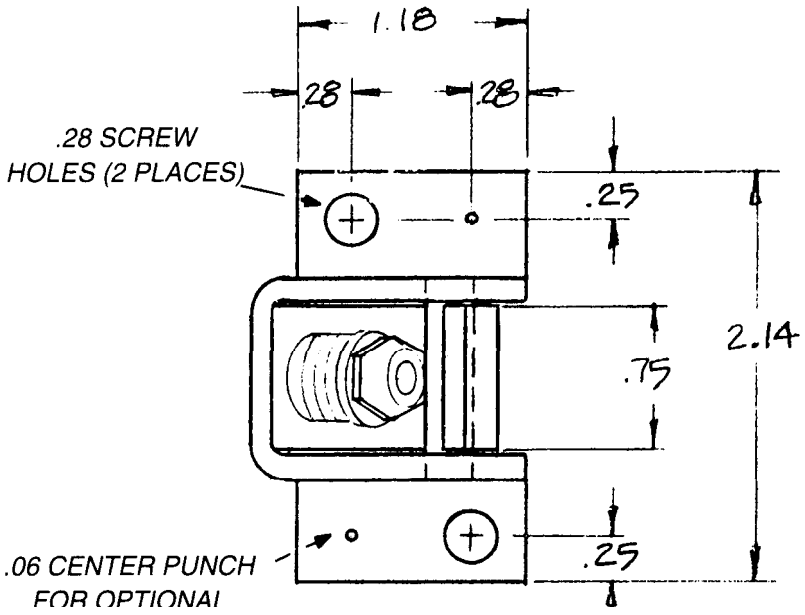


Distributed By:

TRACING TEMPLATES

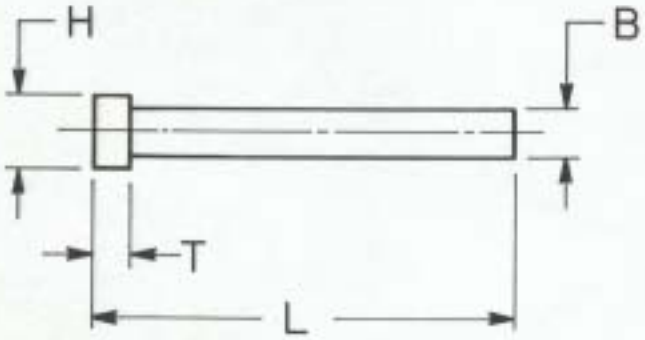


LEVER ARM IS C-1074 ANNEALED WHICH CAN BE ALTERED TO SUIT; THEN SIMPLY TORCH HARDEN FACE FOR WEAR IF SO DESIRED.



Amcor PLUNGER PINS

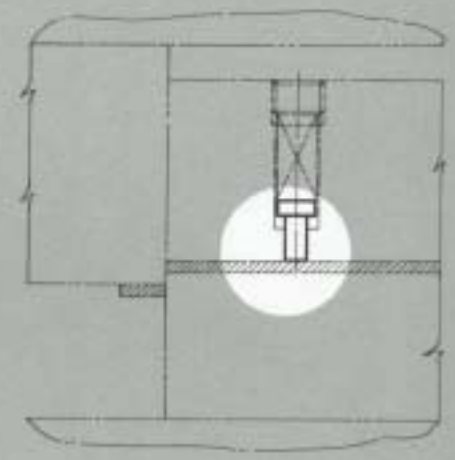
ECONOMICAL, VERSATILE, STURDY SPRING PINS. FOR USE AS OIL SEAL BREAKER PINS, STRIPPER PINS AND MANY OTHER APPLICATIONS.



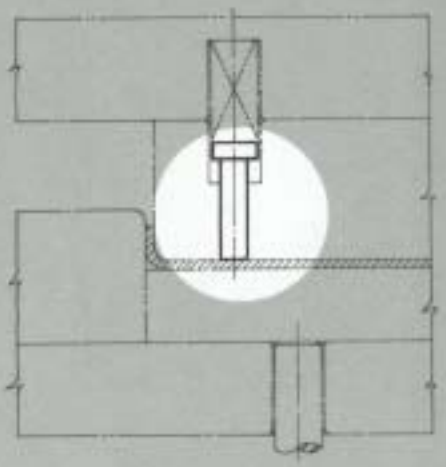
LENGTH OF PINS CAN
BE CUT TO SUIT APPLICATION
MADE OF CRS—*CASE HARDENED AND GROUND*

ITEM NO.	B BODY DIA.	H HEAD DIA.	T HEAD HGT.	L LENGTH
PP-1	3/32	3/16	1/8	1½
PP-1A	1/8	1/4	1/8	1½
PP-2	1/4	3/8	3/16	1½
PP-2A	5/16	1/2	3/16	2½
PP-3	3/8	1/2	3/16	2½
PP-3A	7/16	11/16	1/4	2½
PP-4	1/2	5/8	1/4	2½

NOTE: DIAMETERS GIVEN ARE NOMINAL, ACTUAL BODY DIAMETERS ARE GROUND -.002 TO -.0025 UNDER NORMAL SIZES. HEAD DIAMETERS ARE -.003 TO -.007 UNDER SIZES GIVEN.



USED AS OIL SEAL BREAKER



USED AS STRIPPER PIN

TYPICAL APPLICATIONS

DISTRIBUTED BY

PACKED TWELVE PER BOX
SOLD IN FULL BOXES ONLY
ORDER BY STOCK NUMBER

SEE SEPARATE PRICE SCHEDULE

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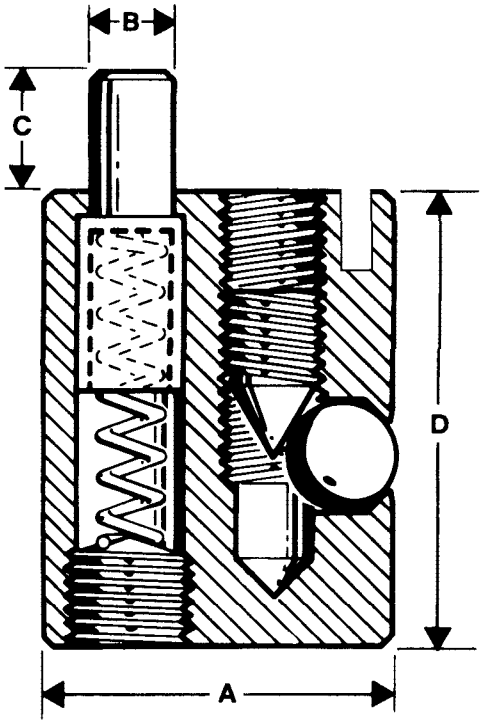
PRINTED IN U.S.A.

Amcor

ECCENTRIC GAUGE STOPS

FOR POSITIVE ON-PRESS ADJUSTMENTS

- DRILL & REAM HOLE
- DROP IN PLACE
- REVOLVE TO ADJUST
- SLOT TO ASSIST IN ADJUSTMENT
- SET SCREW TO LOCK
- CASE HARDENED PIN



Item No.	A	B	C	D	MAX. ADJ.
EGS - 1	.499	.156	.156	.750	.218
EGS - 2	.748	.187	.187	1.000	.375
EGS - 3	.998	.250	.312	1.312	.500
EGS - 4	1.240	.375	.500	1.312	.500
EGS - 5	1.240	.500	1.000	2.000	.625

DISTRIBUTED BY

ORDER BY ITEM NUMBER
SEE SEPARATE PRICE SCHEDULE

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MADE IN U.S.A.

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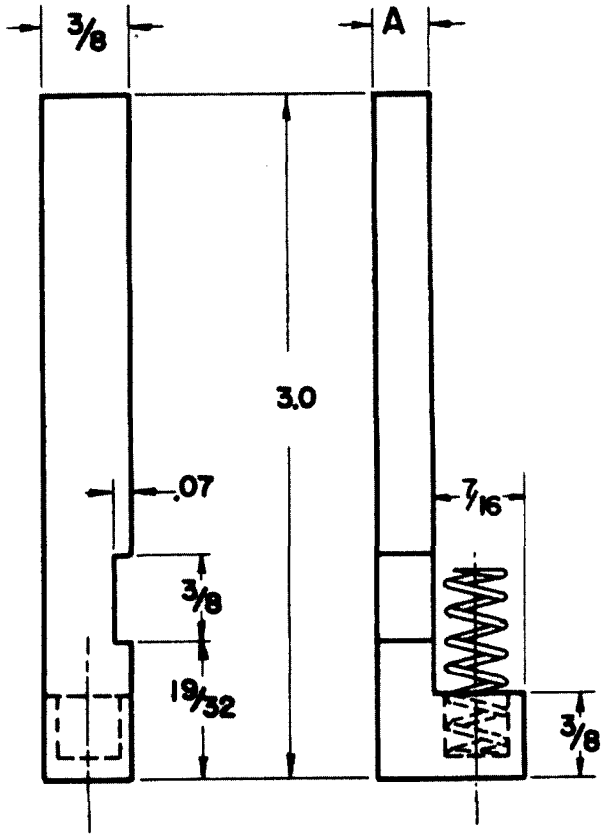
PRIMARY FINGER STOPS

Provided in thicker sizes – to eliminate the expense and bother of making the thicker sizes by hand as in the past.

ITEM NO.	"A" DIMENSION
FS-2	1/8"
FS-3	3/16"
FS-4	1/4"
FS-5	5/16"
FS-6	3/8"

Packed 12 per box, Including Springs

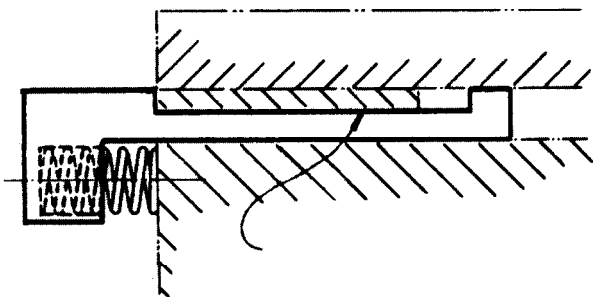
HARDENING NOTE:
AMCOR Pimary Finger Stops
are manufactured of 1020 C.R.S.



ORDER BY ITEM NUMBER
SEE SEPARATE PRICE SCHEDULE

DISTRIBUTED BY

ALTERNATE METHOD OF RETAINING STOP
(WITHOUT USING PIN)



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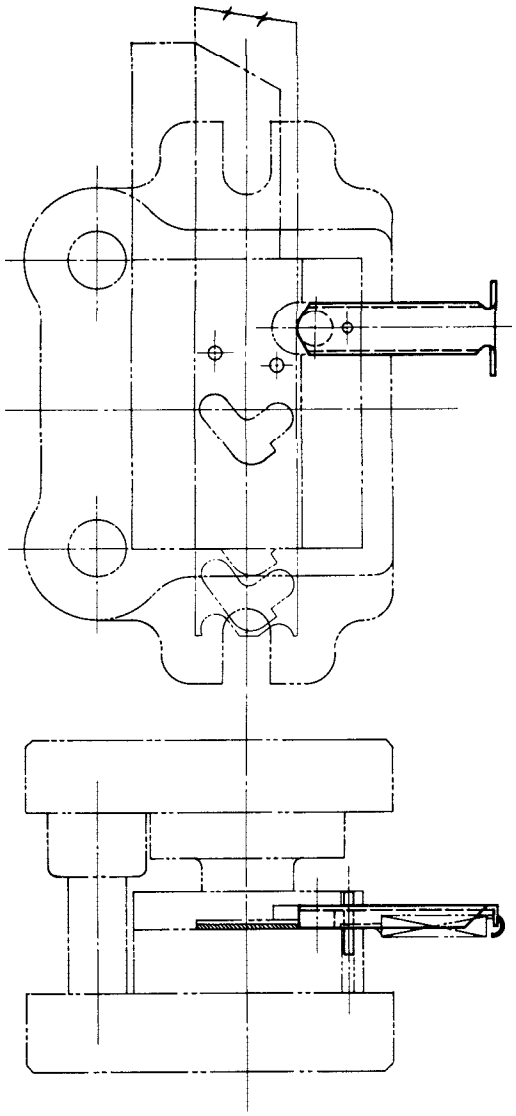
Amcor
ROLLER STOCK PUSHER

FOR POSITIVE STOCK ALIGNMENT IN DIES AND FIXTURES

Amcor Pushers are precision made production models of high grade materials. Engineered for adaptability to all work needing accurate stock alignment such as in blanking, compound, and progressive dies. Eliminates the old hand made bench models—increases production and quality of work.



with these

5 IMPORTANT *advantages*

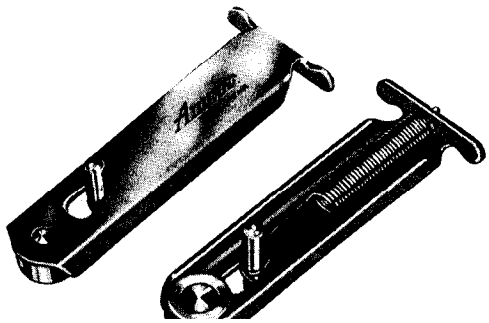
1. **LOW COST**—costs only a fraction of hand made pushers

2. **SIMPLICITY OF INSTALLATION** — requires milling of one slot and drilling of one hole

3. **COMPACT**—engineered and manufactured for minimum space requirements

4. **ANTI-FRICTION**—hardened roller on brass shaft requires minimum effort to insert and feed stock

5. **MINIMUM DIE MAINTENANCE** — no refitting necessary when die is sharpened . . . increases pilot life



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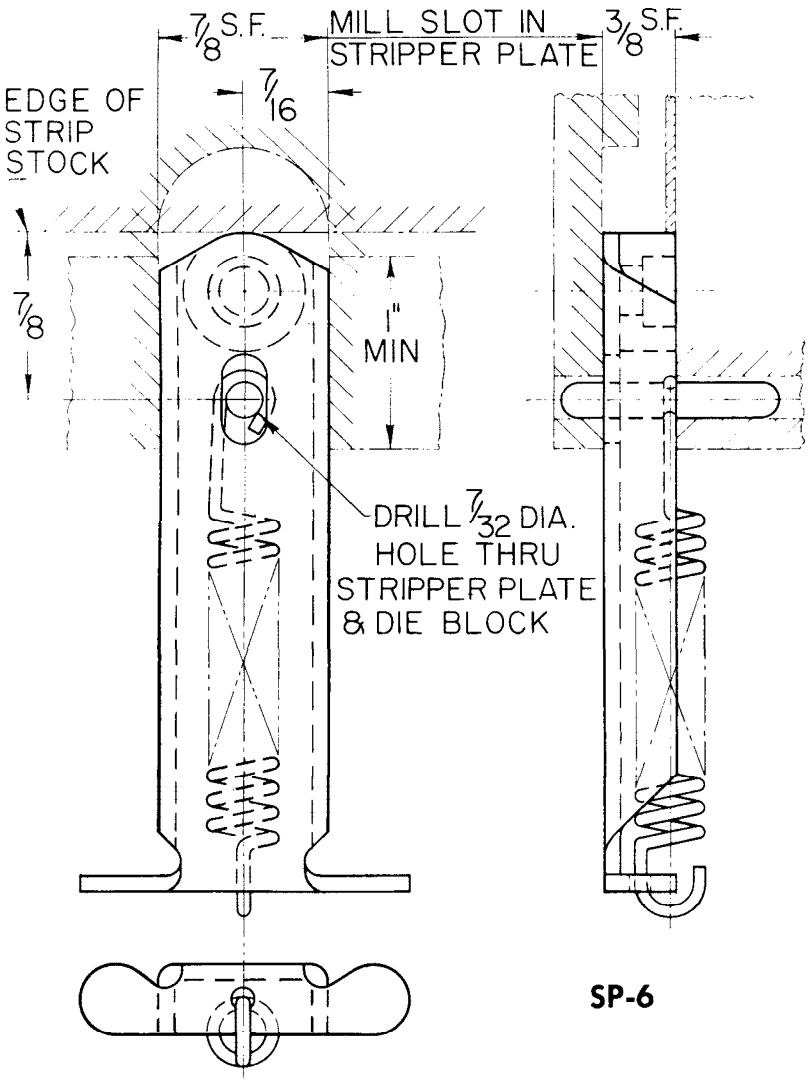
Amcor

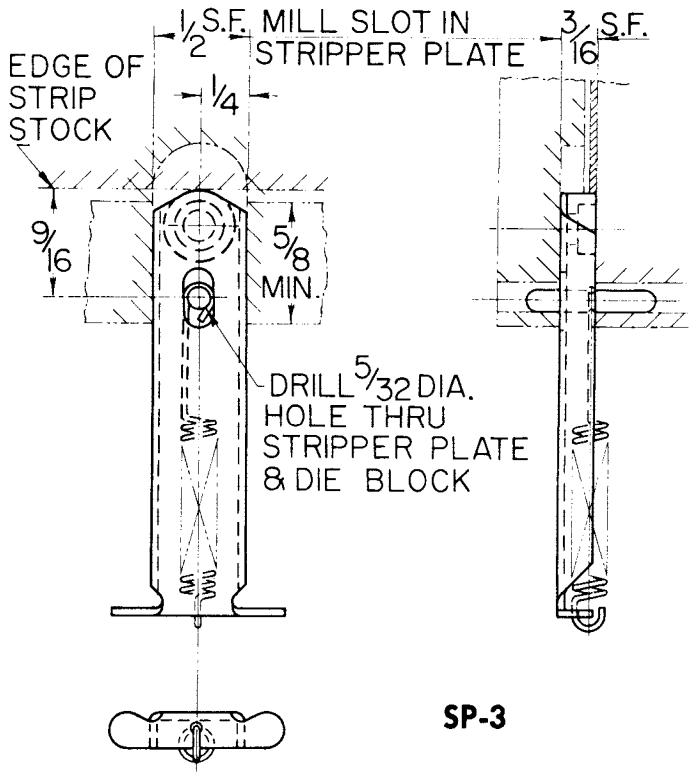
ROLLER STOCK PUSHER

FULL SCALE TRACING TEMPLATES AND INSTALLATION INSTRUCTIONS

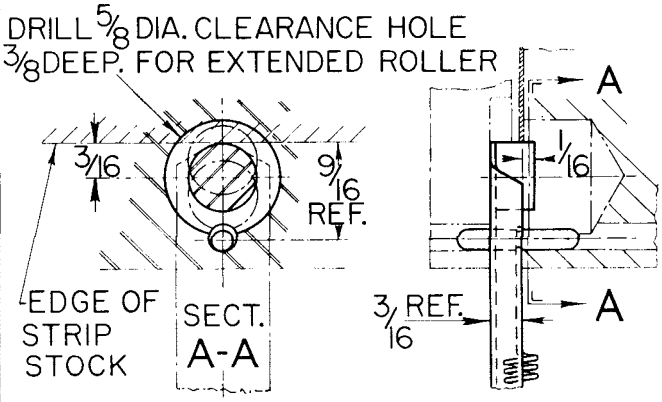
TO INSTALL— 1—MILL SLOT AS SHOWN.
2—DRILL HOLE FOR RETAINER PIN.



SP-6



SP-3



SP-3X

Same as SP-3 except with Extended Roller for Running Light Gage Stock.

ORDER BY STOCK NUMBER

STOCK NO.	APPROX. LBS. PRESSURE
SP-6-25	2.5
SP-6-50	5.0
SP-6-110	11.0
SP-6-180	18.0
SP-3-5	.5
SP-3-15	1.5
SP-3-45	4.5
SP-3-90	9.0
SP-3X-5	.5
SP-3X-15	1.5
SP-3X-45	4.5

SEE SEPARATE PRICE SCHEDULE

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