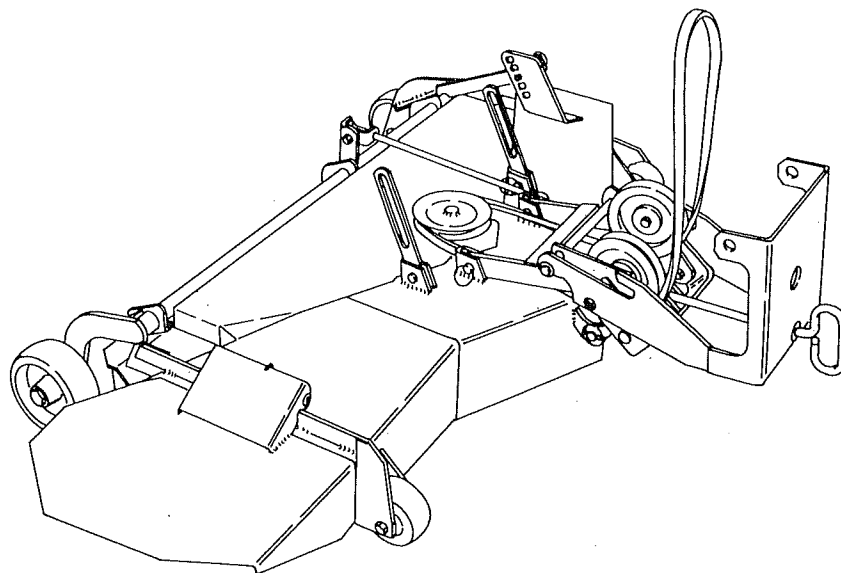


ROTARY MOWERS
RM38, RM42G, RM44,
RM44GR, RM48, RM60
SNOWBLOWERS SB38G, SB48
UTILITY BLADES UB44, UB54
BAGGER BG42G
MULCHING KITS MK44, MK48, MK48-2
Parts Catalog 8-3073



RM38, RM44, RM48 Series Shown

APPLICATION CHART

	3010	3012	3014	3016	3018	4014	4016	4018	4020	3118D	4118D
Rotary Mower RM38	X	1	1	1	1						
Rotary Mower RM42G	X	X	X	X	X						
Rotary Mower RM44GR	X	X	X	X	X	X	X	X	X		
Rotary Mower RM44	X	X	X	X	X	X	X	X	X		
Rotary Mower RM48				X	X	X	X	X	X		
Rotary Mower RM60							X	X	X		
Snow Blower SB38G	X	1	1	1	1						
Snow Blower SB48						X	X	X	X		
Utility Blade UB44	X	X	X	X	X					X	
Utility Blade UB54						X	X	X	X		X
Bagger BG42G	2	2	2	2	2						
MK44 Mulching Kit - use on RM44 Mower											
MK48 Mulching Kit - use on RM48 Mower before PIN 010409098											
MK48-2 Mulching Kit - use on RM48 Mower PIN 010409098 and after											

1. Requires G1L (narrow) rear tires.
2. Use with RM42G Rotary Mower.

INDEX

There is an index at the front and rear of this catalog.

The front index is an alphabetical index of the major groups or assemblies.

The rear index is a numerical index of the part numbers and pages on which these numbers are shown.

ILLUSTRATION

Each illustration in this catalog shows a group of parts or components. These parts and components are aligned approximately as the parts and components on your machine. Each part and component in an illustration has a reference number. These reference numbers are in a list on the page opposite of the illustration. Next to the reference number is the part number, description and required quantity of the part shown in the illustration.

UAR - "Use as required" indicates that the part quantity is variable.

NSS - "Not sold separately" indicates that the part is only available as a component of an assembly or the part must be purchased locally. If the part is an assembly component, the description will be indented under the assembly description in the parts list.

O/L - "Obtain locally"

** - "Footnotes" are added to a part number when more information is needed for identification. They only relate to the part numbers indicated.

INDENTED DESCRIPTIONS

An assembly can have many components. The components of an assembly are indicated by an indented description. The quantity for an indented part is the total needed for that complete assembly. See the example.

REF.	PART NO.	DESCRIPTION	REQ'D
	C 55159	CYLINDER ASSY - rear steering	1
28	C 56208	SOCKET ASSY - rear cylinder	1
29	C 55956	PLUG - adjusting, socket assy	1
30	C 55957	SEAT - socket ball	2
31	C 56210	SPRING - socket	1
32	C 56209	SEAT - socket spring	1
33	G 45175	CLAMP ASSY - socket assy	1
	16- 836	BOLT - 1/2" x 2-1/4" N.F. hex	1
34	132- 104	PIN - cotter, 3/16" x 3"	1
35	C 55889	STUD - ball, socket & cylinder	2
36	13- 410	BOLT - 1/4" x 5/8" N.C., hex	4
37	92- 4	LOCK WASHER - 1/4" SAE	4

PARTS ORDERS

All orders must include the following information:

1. Correct part number.
2. Complete description of part or component.
3. Total quantity of each part or component.
4. Product model number.
5. All necessary product identification numbers.
6. Method for sending the parts.
7. Complete and correct address.

CATALOG REVISIONS

As the product changes, new pages will be available for your catalog. A notice will be issued.

IMPORTANT: Put all revisions into the catalog as soon as possible.

RIGHT HAND AND LEFT HAND IDENTIFICATION

The words right hand (RH) and left hand (LH) as used in this catalog indicate the direction while you are in the operator's seat in the normal operating position.

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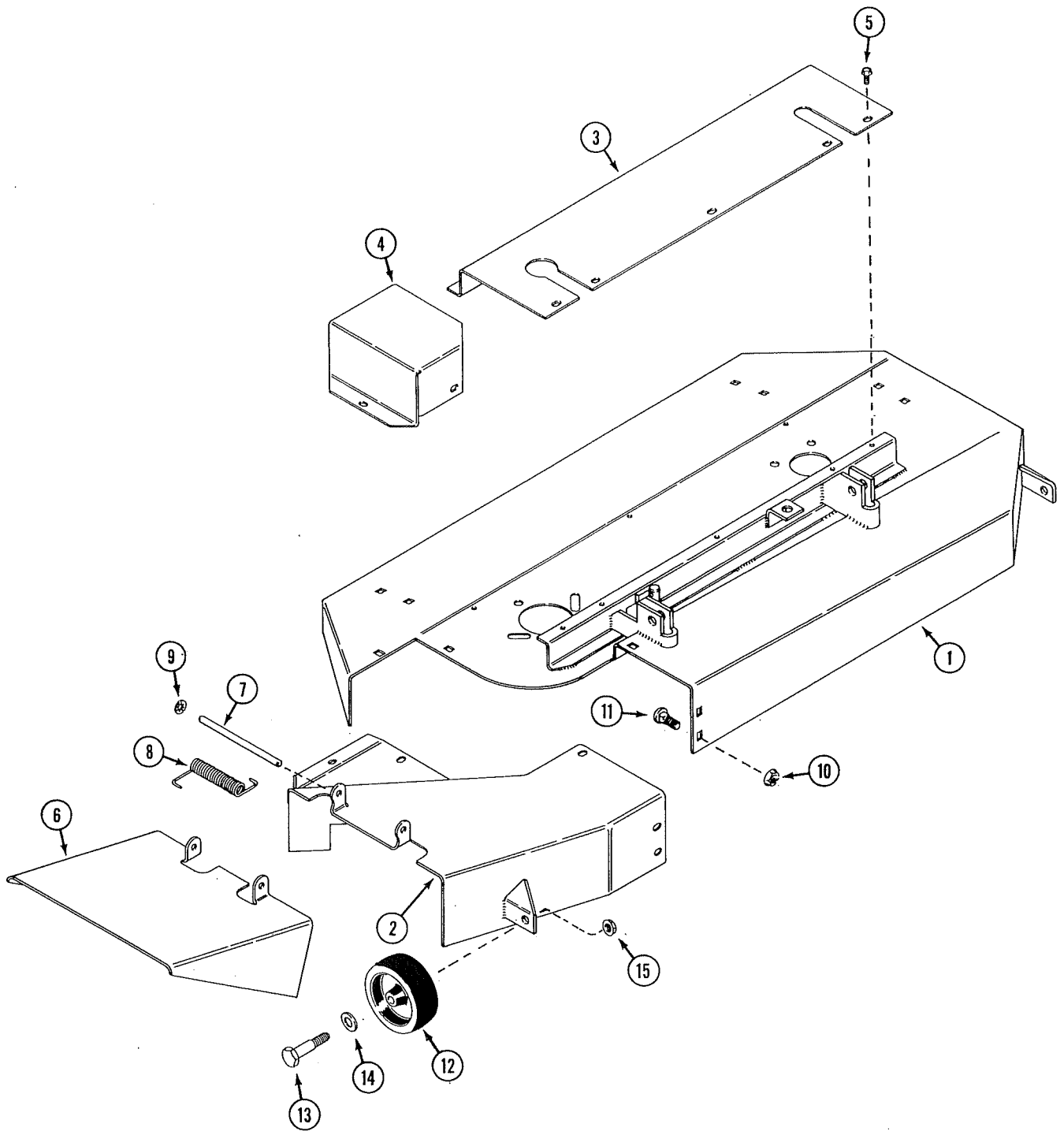
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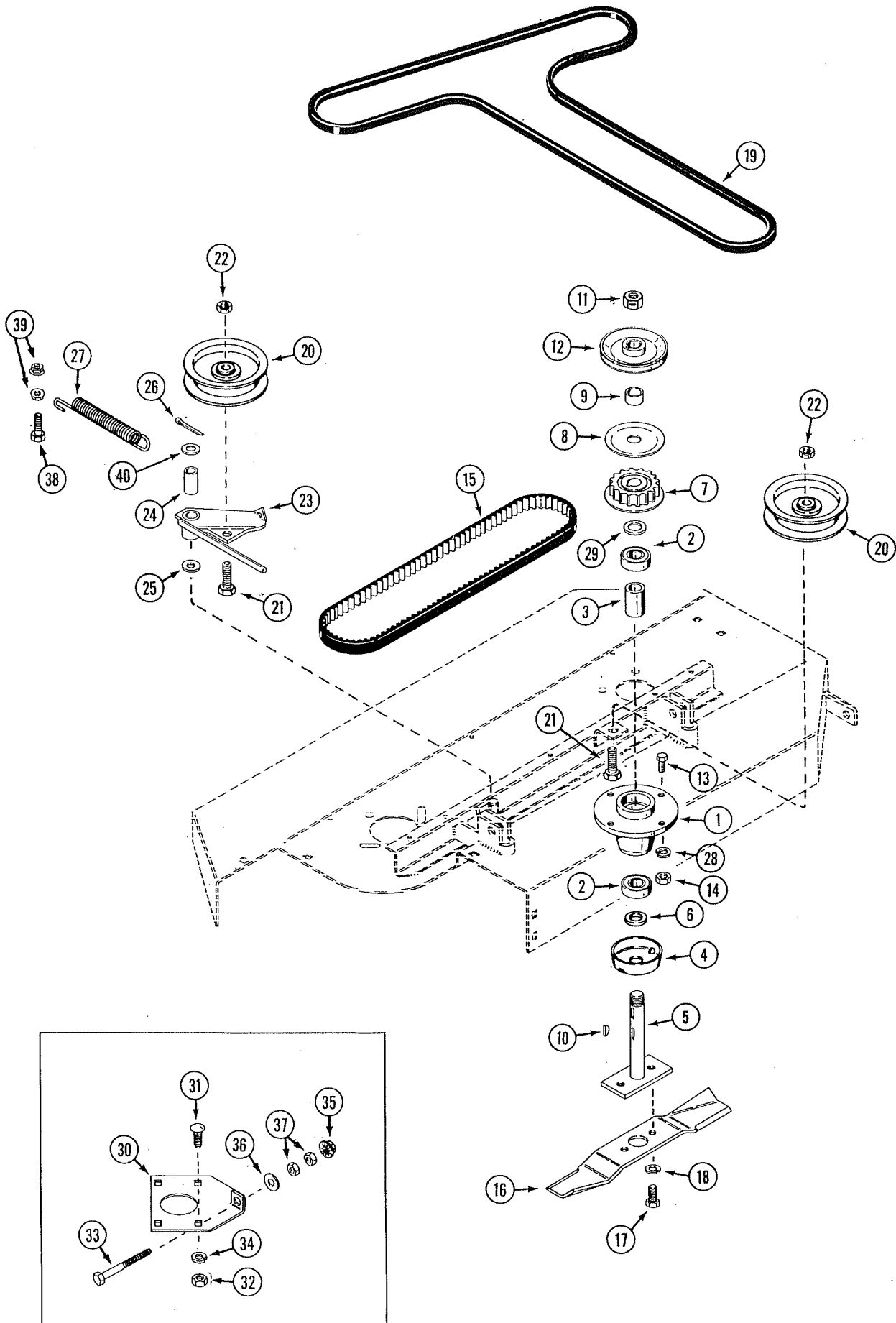
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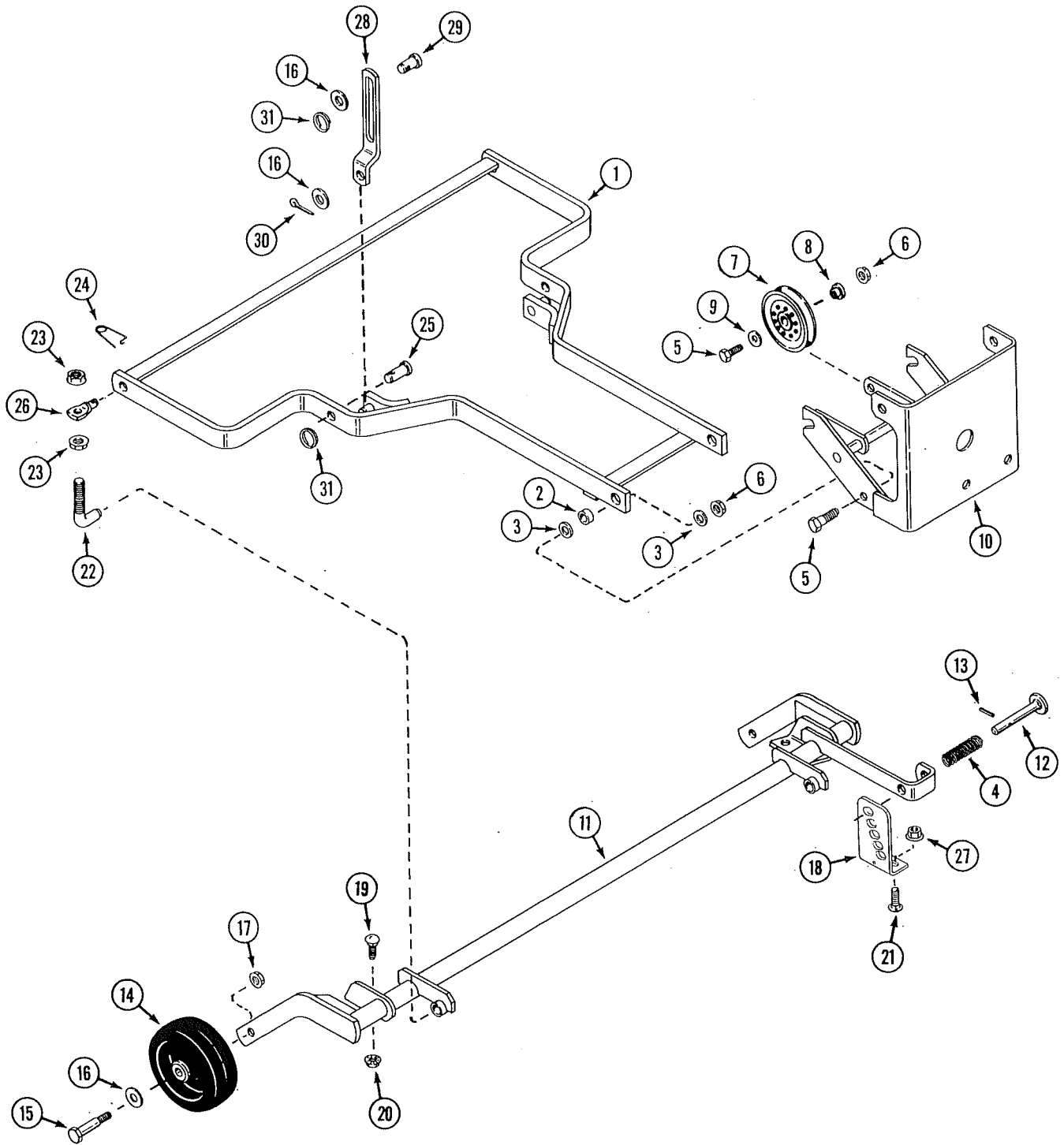
DECK AND CHUTE

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 36805	DECK - mower	1
2	C 36802	CHUTE - mower	1
3	C 30738	COVER - belt	1
4	C 30741	COVER - end, belt R.H. (shown)	2
4	C 36856	COVER - end, belt L.H.	1
5	187- 1036	SCREW - 1/4" x 1/2" self-tap	12
6	C 30744	DEFLECTOR - chute	1
7	C 30766	PIN - hinge	1
8	C 30767	SPRING - hinge	1
9	C 30768	NUT - push	2
10	111- 217	BOLT - 5/16" x 5/8" carriage	6
11	131- 911	NUT - 5/16" flange lock	6
12	C 33709	WHEEL - anti scalp	2
13	C 16745	BOLT - shoulder	2
14	195- 533	WASHER - 1/2"	2
15	131- 938	NUT - 3/8" - 16 flange lock	2



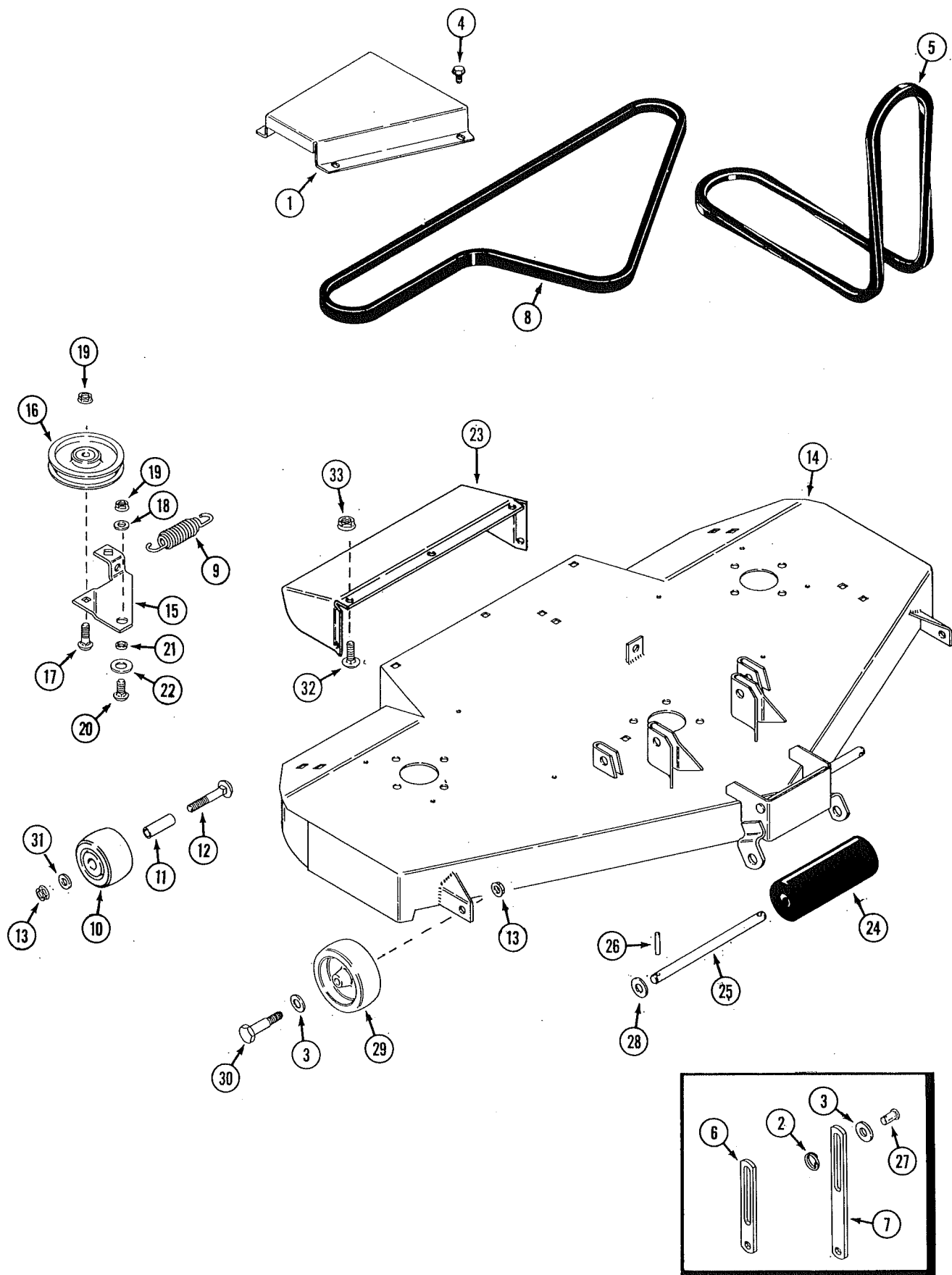
SPINDLES, BELTS AND PULLEYS

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 30729	HOUSING - spindle	2
2	C 28971	BEARING - spindle	4
3	C 29453	SPACER - bearing	2
4	C 25543	SHIELD - bearing	2
5	C 32421	SPINDLE - mower	2
6	C 25541	SPACER - shield	2
7	C 37196	SPROCKET - timing	2
8	C 30733	RETAINER - belt, timing	2
9	C 29431	SPACER - pulley and sprocket	2
10	126- 13	KEY - woodruff	4
11	131- 1331	NUT - 3/4" (use 100 ft. lb. torque)	4
12	C 36813	PULLEY - drive	2
13	113- 208	BOLT - 3/8" - 16 x 1-1/4"	4
14	129- 103	NUT - 3/8"	8
15	C 30736	BELT - timing	1
16	C 33275	BLADE - 21-3/8"	2
17	113- 206	BOLT - 3/8" x 3/4"	4
18	192- 21	LOCK WASHER - 3/8"	4
19	C 27686	BELT - drive	1
20	C 26090	PULLEY - backside idler	2
21	113- 410	BOLT - 1/2" - 13 x 1-1/2"	2
22	131- 1182	NUT - 1/2" lock	2
23	C 36815	ARM - idler	1
24	C 16714	BUSHING	1
25	195- 533	WASHER	1
26	132- 310	PIN - cotter 1/8" x 1"	1
27	NSS	SPRING - tension (use C36999 kit before PIN 043525)	1
27	C 36998	SPRING - tension (use PIN 043525 and after)	1
28	192- 21	LOCK WASHER - 3/8"	8
29	C 28972	WASHER	2
30	C 30735	PLATE - adjusting, timing belt	1
31	111- 366	BOLT - 3/8" - 16 x 1-1/4" carriage	4
32	129- 103	NUT - 3/8" - 16	4
33	123- 101	BOLT - 5/16" - 18 x 4"	1
34	192- 21	LOCKWASHER - 3/8"	4
35	131- 911	NUT - 5/16" - 18 flange lock	1
36	195- 520	WASHER - .312" I.D. x .88" O.D.	1
37	129- 102	NUT - 5/16" - 18	2
38	113- 207	BOLT - 3/8" - 16 x 1"	1
39	131- 1352	NUT - 3/8" - 16 flange lock	1
40	195- 2067	WASHER	1



MOUNTING BRACKETS AND AXLE

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 36825	FRAME - tow	1
2	C 16573	SPACER - sleeve	2
3	C 30649	WASHER - 3/8"	4
4	C 10482	SPRING - compression	1
5	113- 209	BOLT - 3/8" - 16 x 1-1/2"	4
6	131- 1352	NUT - 3/8" - 16	4
7	C 25370	PULLEY - idler "V" groove	2
8	C 12264	BUSHING - flange	2
9	195- 525	WASHER - 3/8"	2
10	C 37069	BRACKET - mounting	1
11	C 36817	AXLE - rear	1
12	C 20005	PIN - height adjust	1
13	138- 96	PIN - roll 3/16" x 1"	1
14	C 26736	WHEEL - gauge	2
15	C 16745	BOLT - shoulder	2
16	195- 533	WASHER - 1/2"	8
17	131- 938	NUT - 3/8" 16 lock flange	2
18	C 36823	BRACKET - height adjust	2
19	111- 340	BOLT - 3/8 x 3/4" carriage	4
20	131- 938	NUT - 3/8" flange lock	4
21	111- 132	BOLT - 5/16" x 3/4" carriage	2
22	C 36838	BOLT - "J"	2
23	131- 930	NUT - 1/2" lock flange	2
24	C 10898	PIN - safety	2
25	141- 56	PIN - clevis 1/2" x 1.2"	2
26	C 26033	LINK - adjust	2
27	131- 911	NUT - 5/16" - 18 flange lock	2
28	C 36839	LINK - lift	2
29	C 10821	PIN - clevis 1/2" x 1"	2
30	132- 310	PIN - cotter 1/8" x 1"	2
31	C 28105	RING - retaining	4

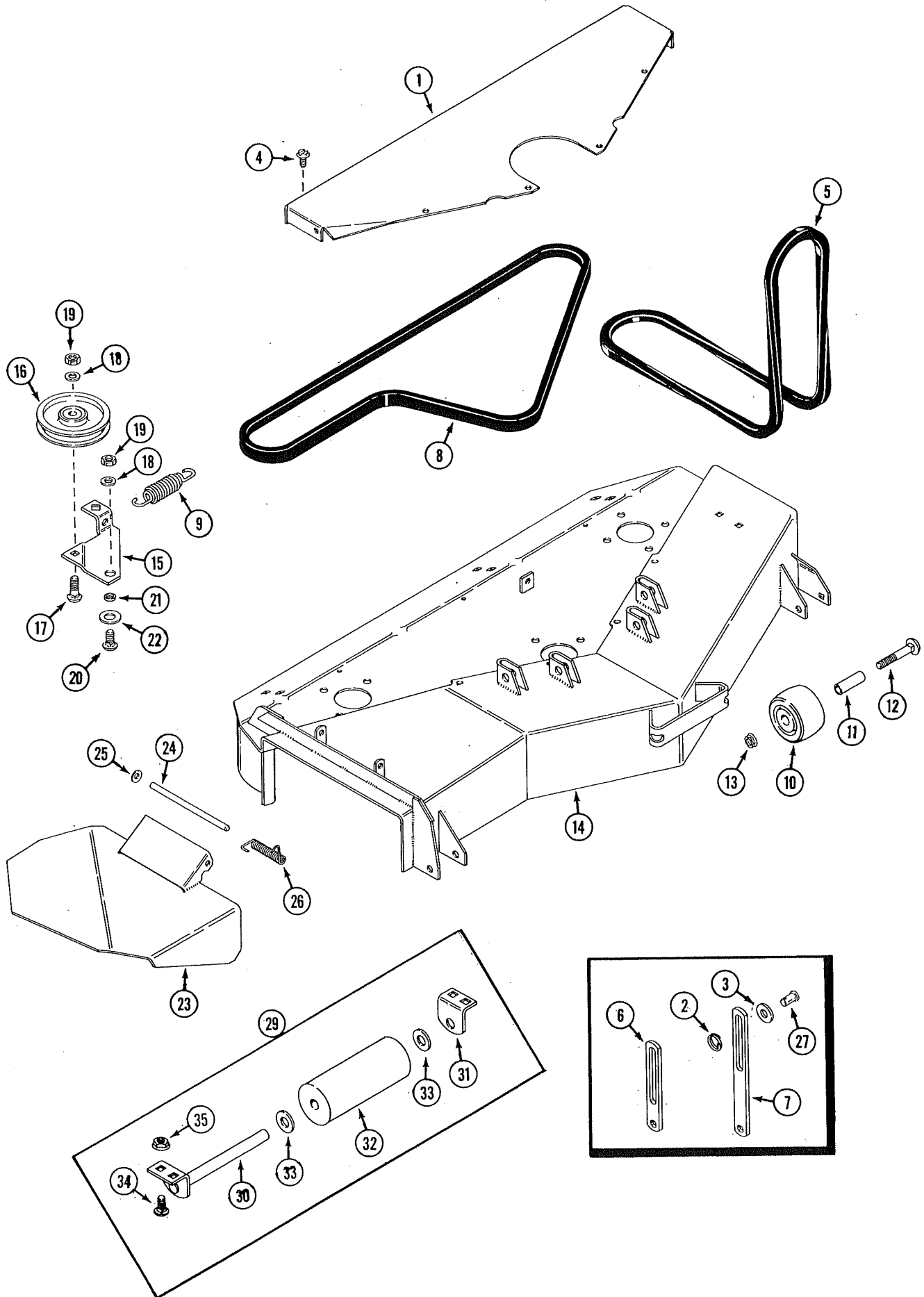


DECK, BELTS AND BACKSIDE IDLER PULLEY

1	C 34718	COVER - deck belt L.H.	1
1	C 34719	COVER - deck belt R.H. (shown)	1
2	C 28105	RING - retaining	4
3	195- 533	WASHER - 1/2"	4
4	187- 1036	SCREW - 1/4" x 1/2" self-tapping	8
5	C 23358	BELT - drive (use with tractors model 3010, 3012, 3014, 3016, 3018 and 3020)	1
5	C 23808	BELT - drive (use with tractors model 4014, 4016, 4018 and 4020)	1
6	C 26958	LINK - lift (use with 3000 series tractors)	2
7	C 34739	LINK - lift (use with 4000 series tractors)	2
8	C 23949	BELT - mower deck	1
9	C 31606	SPRING - tension	1
10	C 31500	ROLLER - anti-scalp, rear	2
11	C 31501	SPACER - sleeve	2
12	111- 375	BOLT - 3/8" - 16 x 3" carriage	1
13	131- 938	NUT - 3/8" - 16 flange lock	3
14	C 44663*	DECK - mower	1
15	C 31608	PLATE - idler	1
16	C 12251	PULLEY - backside idler	1
17	111- 366	BOLT - 3/8" - 16 x 1-1/4" carriage	1
18	195- 525	WASHER - 3/8"	1
19	131- 1352	NUT - 3/8" - 16 flange lock	2
20	111- 371	BOLT - 3/8" 16 x 1" carriage	1
21	C 14768	SPACER - sleeve	1
22	195- 105	WASHER - 1/2"	1
23	C 25409 **	DEFLECTOR - chute	1
24	C 28977	ROLLER - 7", front	1
25	C 26405	SHAFT - roller	1
26	138- 106	PIN - roll 3/16" x 2-1/2"	1
27	C 10821	PIN - clevis 1/2" x 1"	4
28	195- 541	WASHER - 5/8"	1
29	C 33709	WHEEL - anti-scalp, front	2
30	C 16745	BOLT - shoulder	2
31	C 30649	WASHER - spacer	1
32	111- 101	BOLT - 1/4" - 20 x 5/8" carriage	5
33	131- 934	NUT - 1/4" - 20 flange	5

* for decks PIN 057105 thru 057129 also order 2 of C31580 straps

**NOTE: If interference exists between chute and motor tubes on 3000 series tractors, order C42827 tube kit.



DECK, BELTS AND BACKSIDE IDLER PULLEY

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 31495	COVER - deck belt (RM38)	1
1	C 31496	COVER - deck belt (RM44)	1
1	C 31497	COVER - deck belt (RM48)	1
2	C 28105	RING - retaining	4
3	195- 533	WASHER - 1/2"	2
4	187- 1036	SCREW - 1/4" x 1/2" self-tapping	3
5	C 23358*	BELT - drive (use with tractors model 3000 series)	1
5	C 23808*	BELT - drive (use with tractors model 4000 series)	1
5	C 44801**	BELT - drive (use with 3000 series tractors)	1
5	C 44802**	BELT - drive (use with 4000 series tractors)	1
6	C 18315	LINK - lift (use with tractors model 3010, 3012, 3014, 3016 3018 and 3020	2
7	C 25703	LINK - lift (use with tractors model 4014, 4016, 4018 and 4020)	2
8	C 23810	BELT - mower deck (RM38)	1
8	C 23949	BELT - mower deck (RM44)	1
8	C 23950	BELT - mower deck (RM48)	1
9	C 31606	SPRING - tension	1
10	C 31500	ROLLER - anti-scalp	2
11	C 31501	SPACER - sleeve	2
12	111- 375	BOLT - 3/8" - 16 x 3" carriage	1
12	113- 241	BOLT - 3/8" - 16 x 3" hex head	1
13	131- 938	NUT - 3/8" - 16 flange lock	2
14	C 31507*	DECK - mower (RM38) shown	1
14	C 31526*	DECK - mower (RM44)	1
14	C 31535*	DECK - mower (RM48)	1
14	C 44661**	DECK - mower (RM48)	1
14	C 44659**	DECK - mower (RM44)	1
14	C 44657**	DECK - mower (RM38)	1
15	C 31608	PLATE - idler	1
16	C 12251	PULLEY - backside idler	1
17	111- 366	BOLT - 3/8" - 16 x 1-1/4" carriage	1
18	195- 525	WASHER - 3/8"	2
19	131- 1352	NUT - 3/8" lock	2
20	111- 371	BOLT - 3/8" 16 x 1" carriage	1
21	C 14768	SPACER - sleeve	1
22	195- 105	WASHER - 1/2"	1
23	C 32958	DEFLECTOR - chute	1
24	C 30766	ROD - pivot	1
25	C 30768	NUT - push	2
26	C 31505	SPRING - chute	1
27	C 10821	PIN - clevis 1/2" x 1"	4
29	C 44560	KIT - rear roller (optional)	1
30	NSS	BRACKET - roller (order kit)	1
31	NSS	BRACKET - roller (order kit)	1
32	C 28977	ROLLER - 7"	1
33	195- 541	WASHER - 5/8"	2
34	111- 132	BOLT - 5/16" - 18 x 3/4" carriage	4
35	131- 911	NUT - 5/16" - 18 flange lock	4

* Use before PIN:

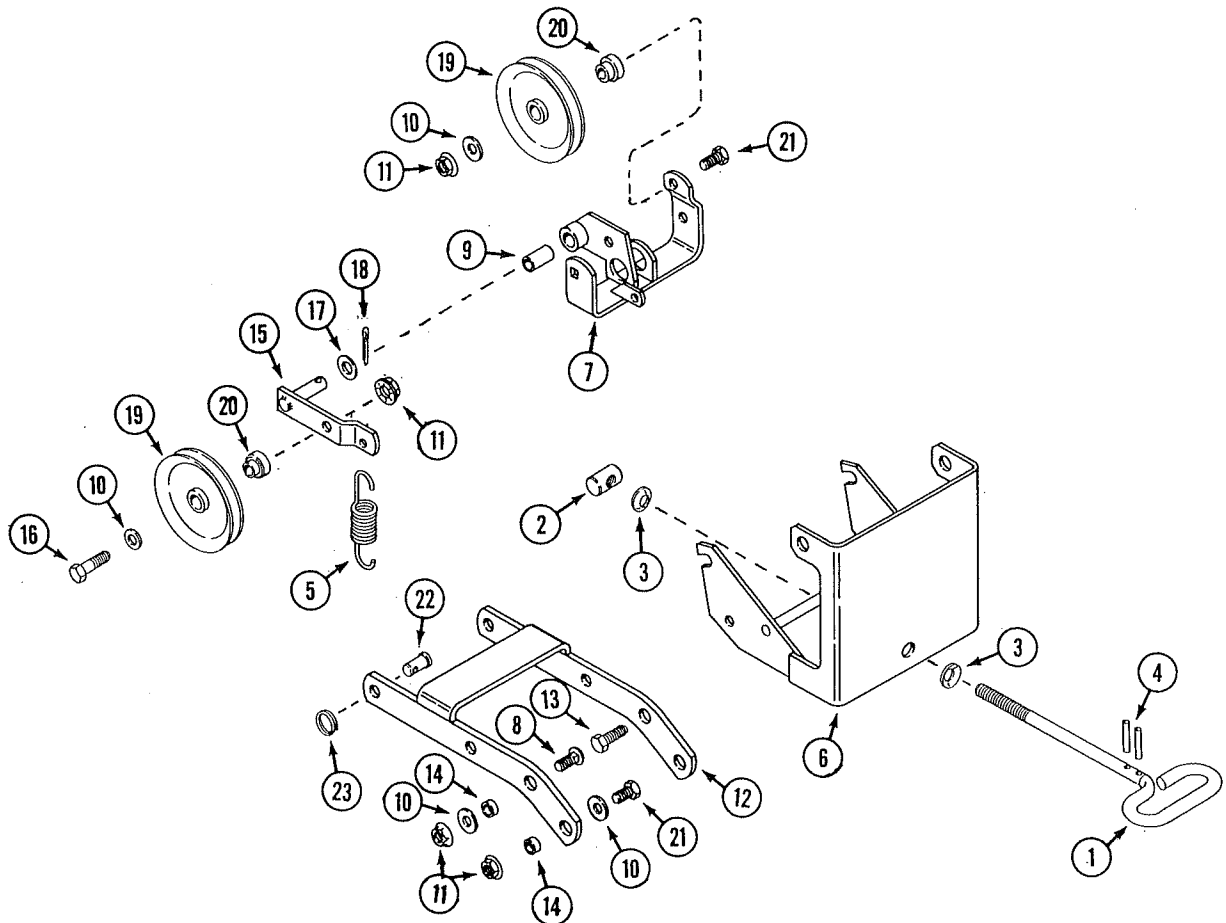
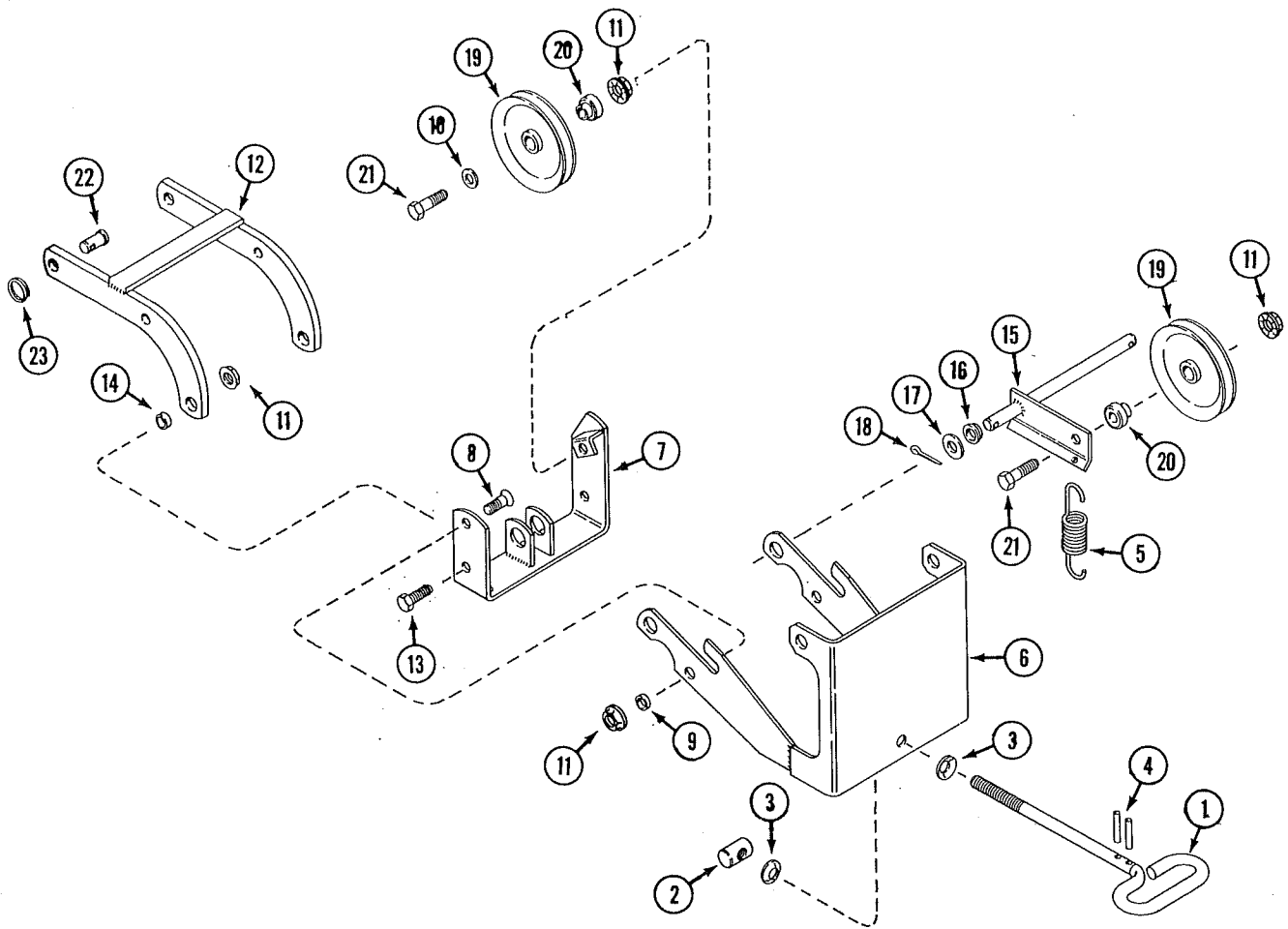
**Use PIN and after:

RM38 - 010308055

RM44 - 010307024

RM44GR - 010308167

RM48 - 010307021



C31581 MOUNTING BRACKET AND IDLER PULLEYS ASSEMBLY

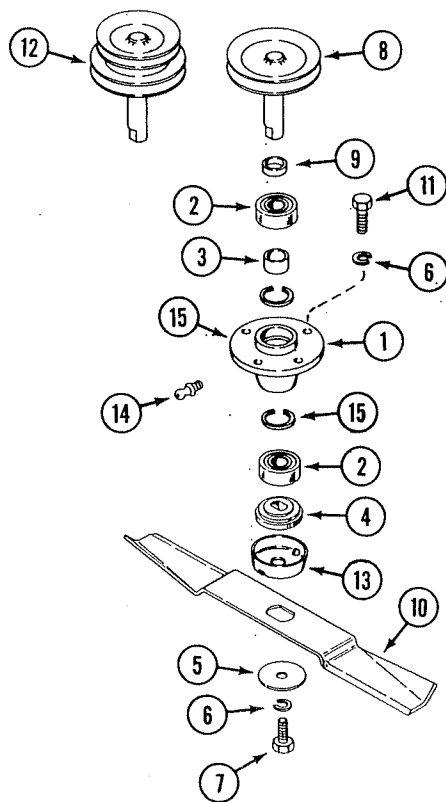
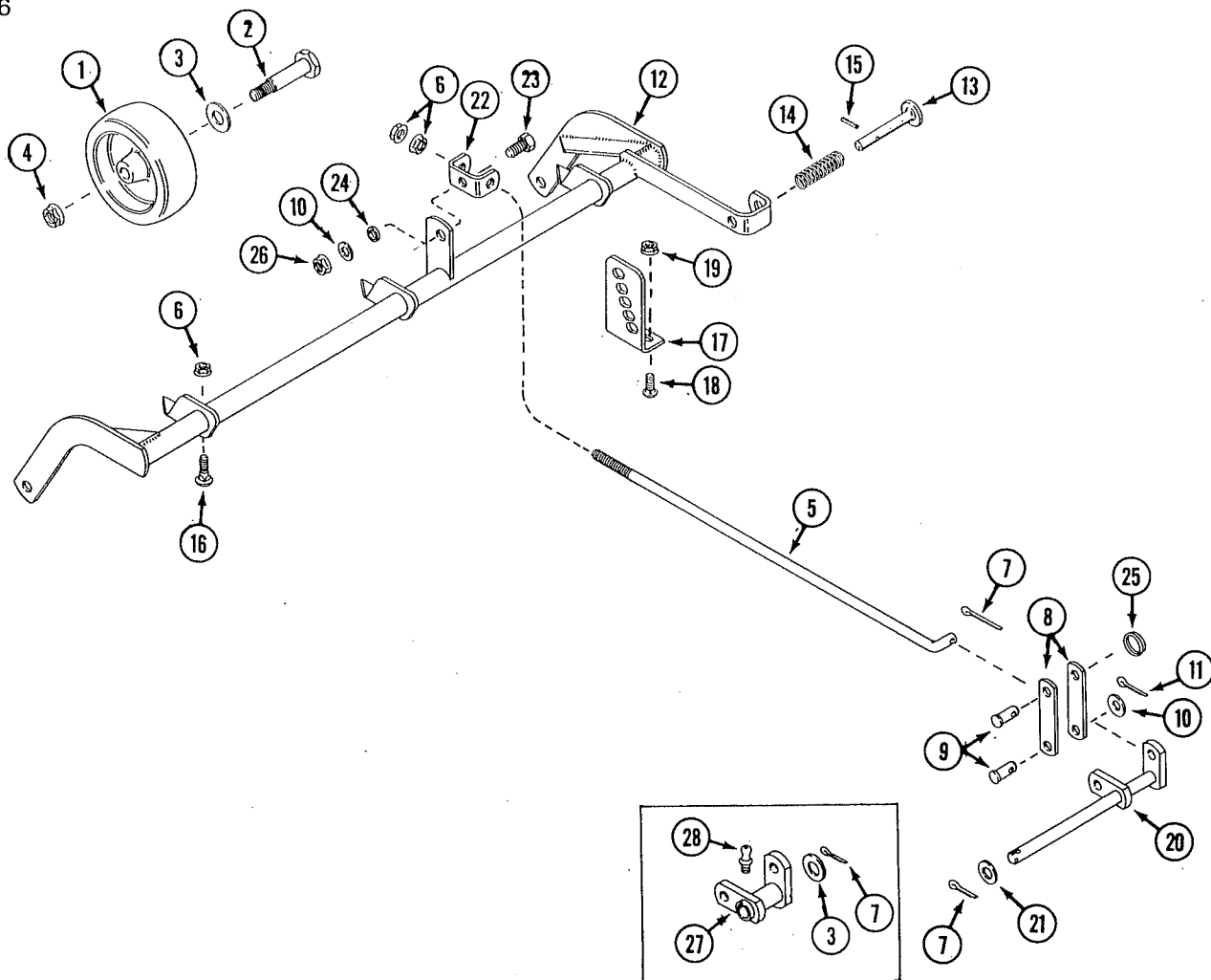
USE BEFORE PIN:
 RM38-010308055
 RM44-010307024
 RM44GR-010308167
 RM48-010307021

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 31582	SCREW - idler adjust	1
2	C 14269	NUT - belt tension	1
3	C 31583	WASHER - dished	2
4	138- 2073	PIN - spiral 3/16" x 1-1/4"	2
5	C 21942	SPRING - tension	1
6	C 31585	BRACKET - mounting	1
7	C 31589	YOKE - adjusting	1
8	164- 51	SCREW - 3/8" - 16 x 1" flat head socket	2
9	C 14768	SPACER - sleeve	2
10	195- 525	WASHER - 3/8"	1
11	131- 1352	NUT - 3/8" - 16 flange head	6
12	C 31593	FRAME - tow	1
13	113- 208	BOLT - 3/8" - 16 x 1-1/4"	2
14	C 16573	SPACER - sleeve	2
15	C 31595	ARM - idler	1
16	C 24182	BUSHING - flange	2
17	195- 533	WASHER - 1/2"	2
18	132- 310	PIN - cotter 1/8" x 1"	2
19	C 25370	PULLEY - idler, "vee" groove	2
20	C 12264	BUSHING - flange	2
21	113- 209	BOLT - 3/8" - 16 x 1-1/2"	2
22	C 10821	PIN - clevis 1/2" x 1"	2
23	C 28105	RING - retaining	2
	C 44689	KIT - suspension (changes suspension to newer style)	1

C44669 MOUNTING BRACKET AND IDLER PULLEYS ASSEMBLY

USE PIN AND AFTER:
 RM38 - 010308055
 RM44 - 010307024
 RM44GR - 010308167
 RM48 - 010307021

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 31582	SCREW - idler adjust	1
2	C 14269	NUT - belt tension	1
3	C 31583	WASHER - dished	2
4	138- 2073	PIN - spiral 3/16" x 1-1/4"	2
5	C 21942	SPRING - tension	1
6	C 44672	BRACKET - mounting	1
7	C 44676	YOKE - adjusting (includes bushing)	1
8	111- 366	BOLT - 3/8" - 16 x 1-1/4" carriage	1
9	C 16714	BUSHING	2
10	195- 525	WASHER - 3/8"	1
11	131- 1352	NUT - 3/8" - 16 flange head	6
12	C 44683	FRAME - tow	1
13	113- 208	BOLT - 3/8" - 16 x 1-1/4"	1
14	C 16573	SPACER - sleeve	4
15	C 44685	ARM - idler	1
16	113- 219	BOLT - 3/8" - 16 x 2"	1
17	195- 2067	WASHER - 1/2"	2
18	132- 310	PIN - cotter 1/8" x 1"	2
19	C 25370	PULLEY - idler, "vee" groove	2
20	C 12264	BUSHING - flange	2
21	113- 209	BOLT - 3/8" - 16 x 1-1/2"	2
22	C 10821	PIN - clevis 1/2" x 1"	2
23	C 28105	RING - retaining	2



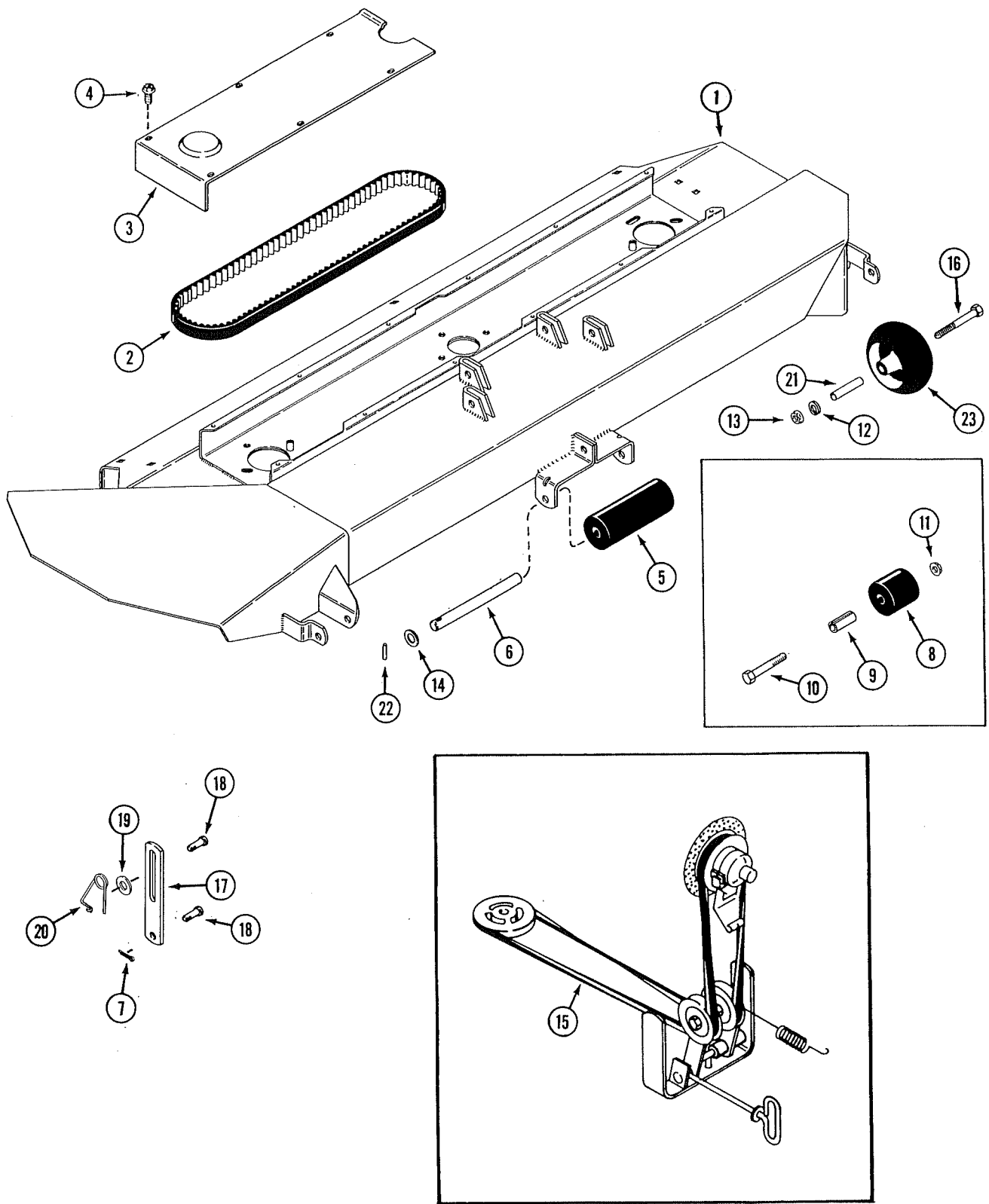
REAR AXLE AND LEVELING LINKAGE

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 25682	WHEEL - gauge 6"	2
1	C 31498	WHEEL - gauge 5"	2
2	C 31499	BOLT - shoulder	2
3	195- 541	WASHER - .656" x 1.312"	4
4	131- 930	NUT - 1/2" - 13 flange lock	2
5	C 31576	ROD - level adjust (RM38)	1
5	C 31577	ROD - level adjust (RM44) (RM44GR) (RM48)	1
6	131- 938	NUT - 3/8" - 16 flange lock	8
7	132- 310	PIN - cotter 1/8" x 1"	2
8	C 31580*	STRAP - connector (for RM44GR bend if required)	2
8	C 44655**	STRAP - connector	2
9	141- 54	PIN - clevis 3/8" x 1"	1
9	C 10821	PIN - clevis 1/2" x 7/8"	2
10	195- 525	WASHER - 3/8"	1
11	132- 320	PIN - cotter 3/32" x 3/4"	1
12	C 31546	AXLE - mower (RM38)	1
12	C 31547	AXLE - mower (RM44)	1
12	C 31548	AXLE - mower (RM48)	1
12	C 44791	AXLE - mower (RM44GR)	1
13	C 20005	PIN - locking	1
14	C 10482	SPRING - compression	1
15	138- 96	PIN - roll 3/16" x 1"	1
16	111- 340	BOLT - 3/8" - 16 x 3/4" carriage	UAR
16	121- 228	BOLT - 3/8" - 16 x 3/4" flange lock (RM44GR)	2
17	C 15935	BRACKET - height adjust (RM38, RM44, RM48) shown	1
17	C 34734	BRACKET - height adjust (RM44GR)	1
18	111- 132	BOLT - 5/16" - 18 x 3/4" carriage	2
19	131- 911	NUT - 5/16" - 18 flange lock	2
20	C 37327*	BELLCRANK - leveling (RM38, RM44, RM48)	1
21	195- 533	WASHER - 1/2"	1
22	C 31579	BRACKET - channel	1
23	113- 207	BOLT - 3/8" - 16 x 1"	1
24	C 14768	SPACER - sleeve	1
25	C 28105	RING - retaining	1
26	131- 1352	NUT - 3/8" - 16 flange head	1
27	C 34735*	BELLCRANK - leveling (RM44GR)	1
27	C 44667**	BELLCRANK - leveling	1
28	219- 403	Fitting - lubrication	1

*USE BEFORE PIN: RM38 - 010308055
 RM44 - 010307924
 **USE PIN AND AFTER: RM44GR - 010308167
 RM48 - 010307021

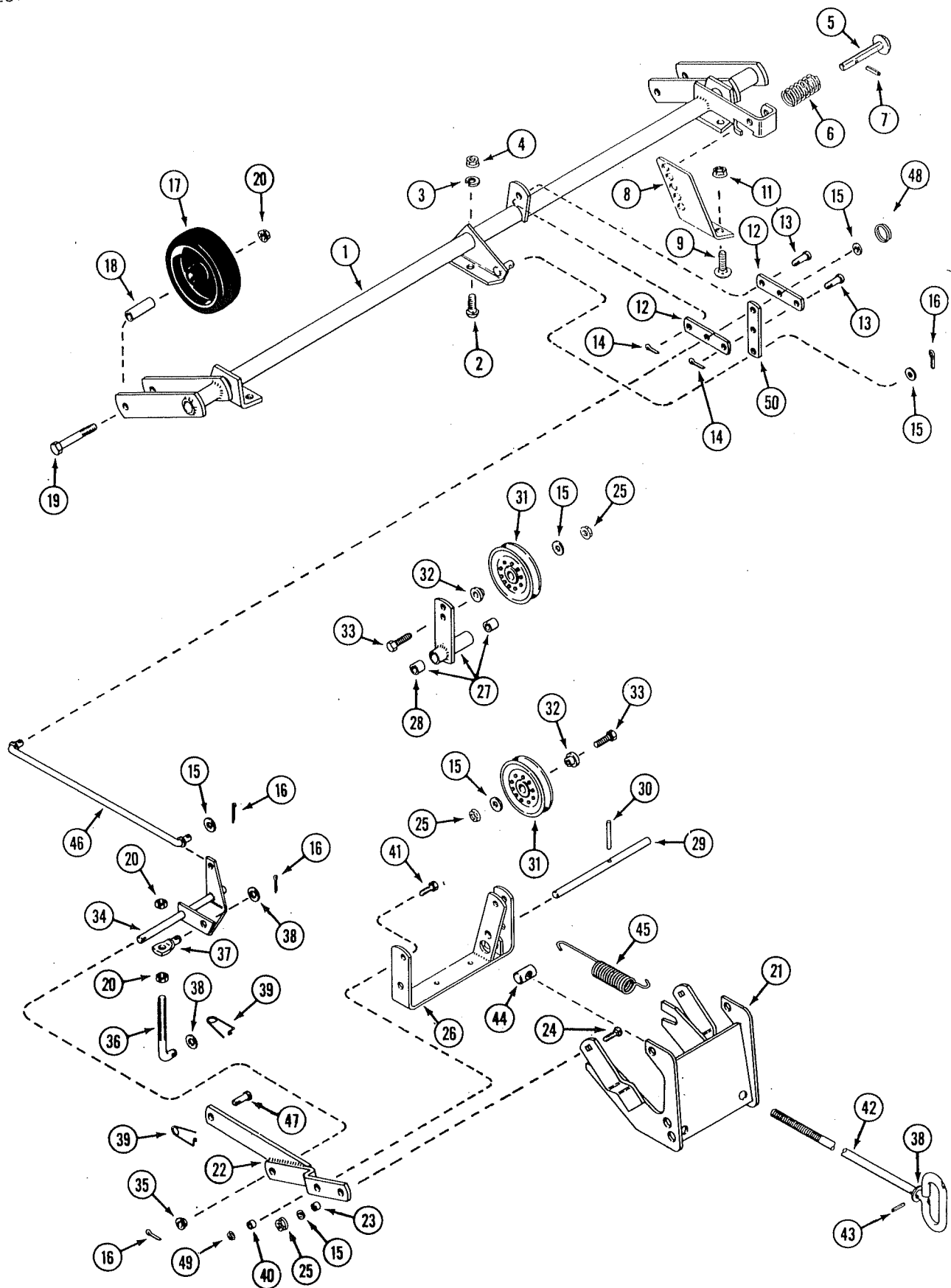
SPINDLES AND BLADES

REF.	PART NO.	DESCRIPTION	REQ'D
1	NSS	HOUSING - spindle (use C40722, 219-20 and (2) C16516)	3
2	C 28971	BEARING - spindle	6
3	C 10810	SPACER - bearing	3
4	C 25542	ADAPTER - blade	3
5	C 31452	WASHER - 3/8" x 2"	3
6	192- 21	LOCK WASHER - 3/8"	15
7	113- 209	BOLT - 3/8" - 16 x 1-1/2" (use 35 ft lb. or torque)	3
8	C 31566	SPINDLE - outboard	2
9	C 29431	SPACER - spindle	3
10	C 31570	BLADE - 13-1/2" (RM38)	3
10	C 31571	BLADE - 15-1/2" (RM44, RM44GR)	3
10	C 31572	BLADE - 17" (RM48)	3
11	113- 206	BOLT - 3/8" - 16 x 3/4" (use 15 ft lb. of torque)	12
12	C 31558	SPINDLE - center (RM38)	1
12	C 31559	SPINDLE - center (RM44, RM44GR)	1
12	C 31560	SPINDLE - center (RM48)	1
13	C 25544	SHIELD - bearing	3
14	219- 20	FITTING - lubrication 1/4" - 28 (if used)	3
15	C 16516	Ring - retaining	2



DECK, BELTS AND DECK COVERS

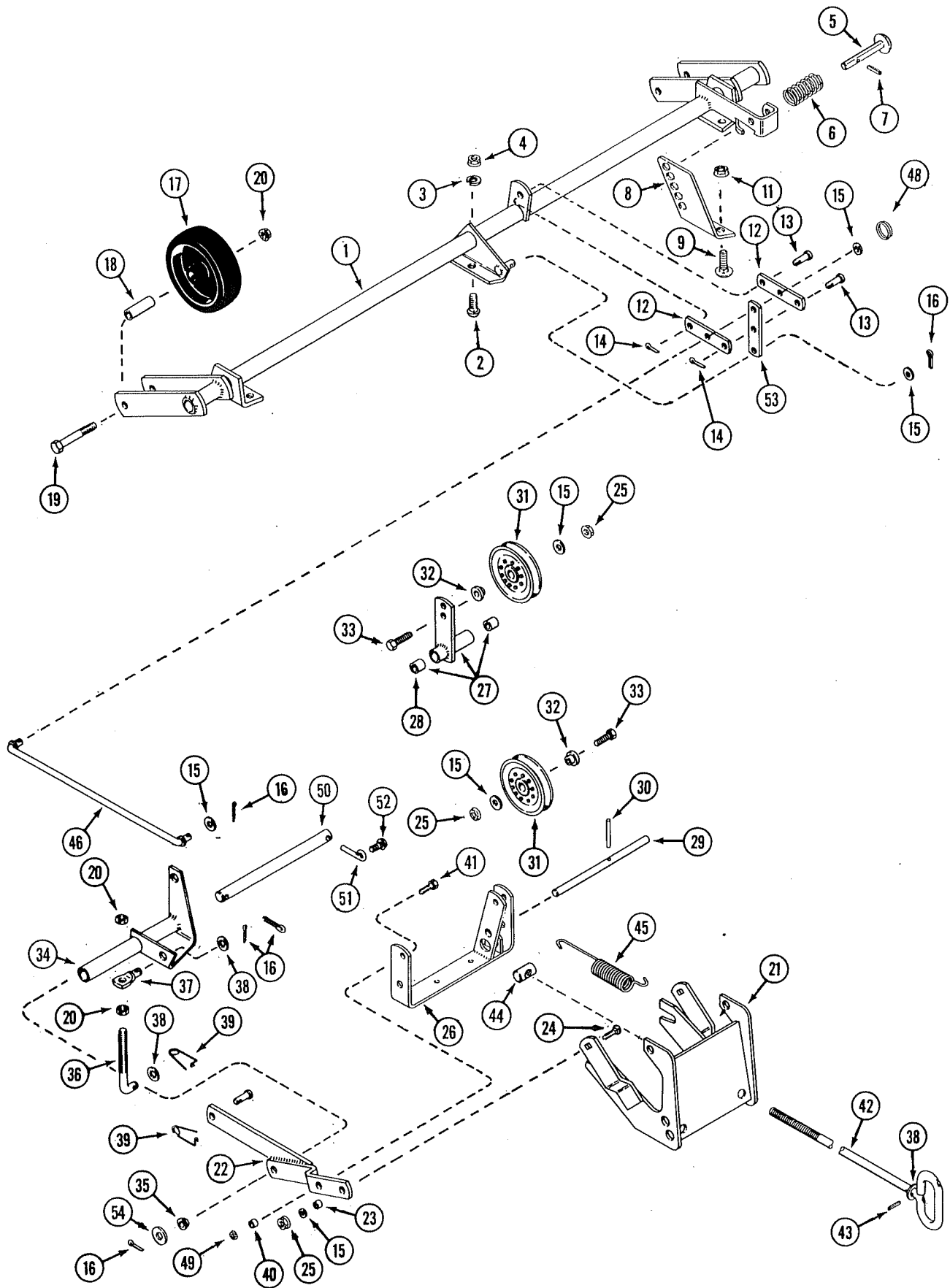
REF.	PART NO.	DESCRIPTION	REQ'D
1	C 31385	DECK - mower 60" (1520mm)	1
2	C 25687	BELT - spindle drive	2
3	C 25689	GUARD - deck belt	2
4	187- 1036	SCREW - 1/4" - 20 x 1/2" self-tapping	12
5	C 28977	ROLLER - 2-1/2" x 7" (63.5 x 177.8 mm)	1
6	C 26405	SHAFT - roller	1
7	132- 310	PIN - cotter 1/8" x 1" (3.17 x 25.4mm)	2
8	C 28976	ROLLER - 2-1/2" x 2-3/8" (63.5 x 60.32 mm) rear	2
9	C 25620	SPACER - sleeve	4
10	113- 447	BOLT - 1/2" - 13 x 3" hex	4
11	131- 930	NUT - lock 1/2" hex flange	6
12	192- 21	LOCK WASHER - 3/8" (early production)	2
13	131- 938	NUT - 3/8" - 16 flange lock	2
14	195- 541	WASHER - 5/8"	1
15	C 26653	BELT - "V" mower drive	1
16	113- 252	BOLT - 3/8" - 16" x 3-3/4"	2
17	C 26958	LINK - mower lift 8"	2
18	C 10821	PIN - clevis	2
19	195- 533	WASHER - 1/2"	2
20	C 10898	PIN - retaining, special	2
21	C 27731	SPACER - sleeve	2
22	138- 106	PIN - roll 3/16" x 2-1/2"	1
23	C 27730	WHEEL - anti-scalp (use before PIN 010308212)	2
23	C 44872	WHEEL - anti-scalp (use PIN 010308212 and after)	2



AXLE AND MOUNTING BRACKETS

(use before PIN 010306016)

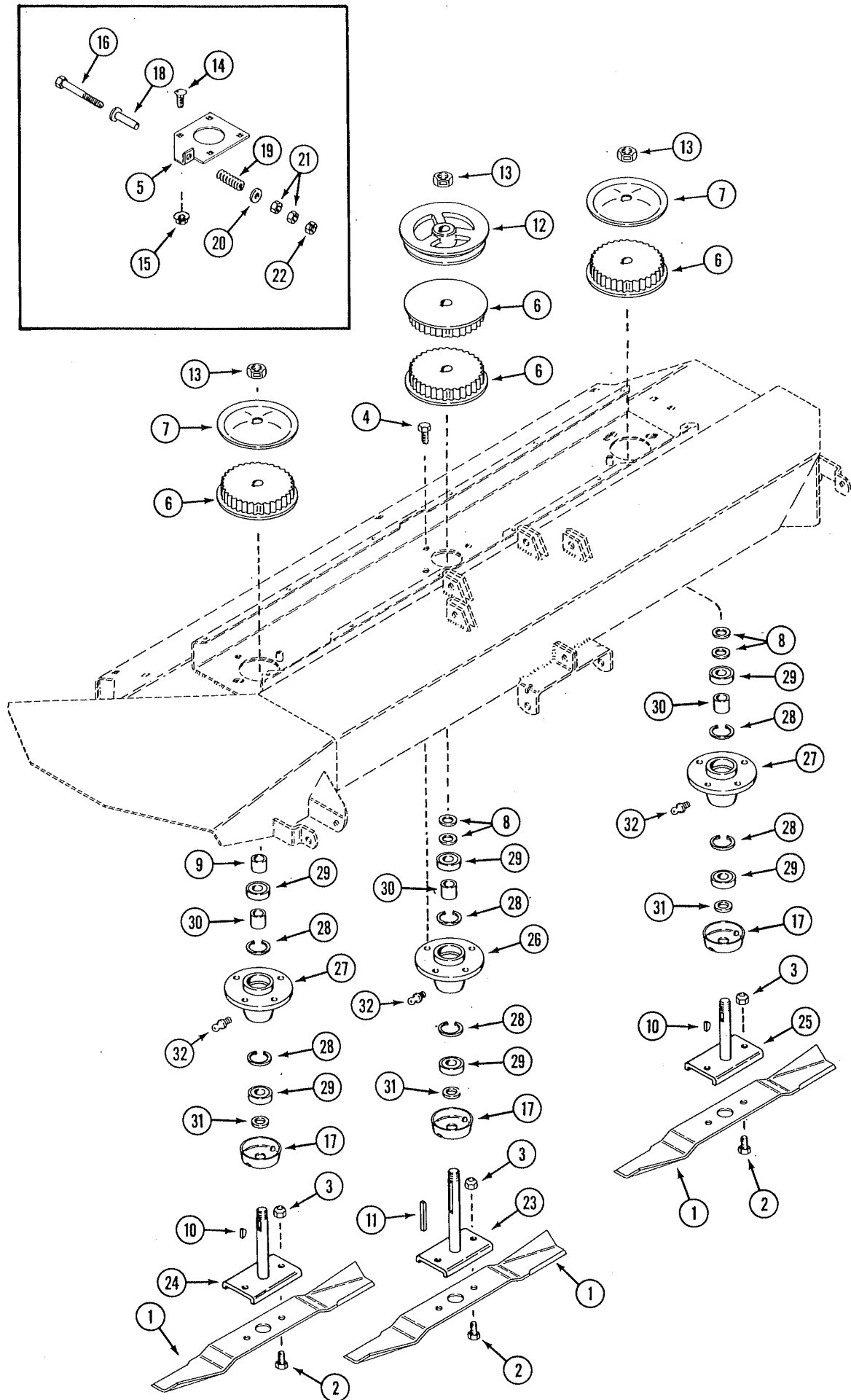
REF.	PART NO.	DESCRIPTION	REQ'D
1	C 31395	AXLE - rear	1
2	111- 340	BOLT - carriage 3/8" - 16 x 3/4"	6
3	192- 21	LOCK WASHER - 3/8" (early production)	6
4	131- 938	NUT - 3/8" - 16 hex flange lock	6
5	C 20005	PIN - locking	1
6	C 10482	SPRING - tension	1
7	138- 96	PIN - roll	1
8	C 15935	BRACKET - height adjust	1
9	111- 132	BOLT - carriage 5/16" - 18 x 3/4"	2
10	193- 29	LOCK WASHER - 5/16"	2
11	131- 911	NUT - 5/16" - 18 flange lock	2
12	C 26384	LINK - rock arm	3
13	141- 4	PIN - clevis 3/8"	2
14	132- 321	PIN - cotter 3/32" x 1"	2
15	195- 525	WASHER - 3/8"	8
16	132- 310	PIN - cotter 1/8" x 1"	7
17	C 25682	WHEEL - height adjust	2
18	C 25683	SPACER - sleeve	2
19	113- 447	BOLT - 1/2" - 13 x 3-1/2"	2
20	131- 930	NUT - lock 1/2" - 13 hex flange	4
	C 31397	CARRIAGE ASSEMBLY	1
21	C 31399	BRACKET - front mounting	1
22	NSS	LINK - tow R.H. (shown) (Use C46374 kit)	1
22	NSS	LINK - tow L.H. (Use C46374 kit)	1
23	C 16573	SPACER - sleeve	2
24	111- 366	BOLT - carriage 3/8" - 16 x 1-1/4"	2
25	131- 1352	NUT - lock 3/8" - 16 hex flange	4
26	C 31401	BRACKET - idler pulleys	1
27	C 26394	ARM - idler pulley	1
28	C 17597	BEARING - sleeve	2
29	C 26390	SHAFT - pivot, pulley arm	1
30	138- 106	PIN - roll 3/16" x 2-1/2"	1
31	C 25370	PULLEY - idler	2
32	C 12264	BUSHING - pulley	2
33	113- 209	BOLT - 3/8" - 16 x 1-1/2" hex	2
34	NSS	BELL CRANK - (Use C46374 kit)	1
35	C 24182	BUSHING - flange	2
36	C 19502	BOLT - "J"	1
37	C 26033	PIN - adjust	1
38	195- 533	WASHER - 1/2"	3
39	C 10898	PIN - safety	3
40	C 16573	SPACER - sleeve	2
41	113- 207	BOLT - 3/8" - 16 x 1" hex	2
42	C 26890	SCREW - idler adjust	1
43	138- 92	PIN - roll 3/16" x 3/4"	2
44	C 14269	NUT - adjust, special	1
45	C 26386	SPRING - tension	1
46	C 26385	LINK - leveler	1
47	C 10821	PIN - clevis	2
48	C 28105	Ring - retaining	1
49	131- 938	NUT - 3/8" - 16 flange head	2
50	C 44638	LINK - rock arm	1



AXLE AND MOUNTING BRACKETS

(use PIN 010306016 and after)

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 31395	AXLE - rear	1
2	111- 340	BOLT - carriage 3/8" - 16 x 3/4"	6
3	192- 21	LOCK WASHER - 3/8" (early production)	6
4	131- 938	NUT - 3/8" - 16 hex flange lock	6
5	C 20005	PIN - locking	1
6	C 10482	SPRING - tension	1
7	138- 96	PIN - roll	1
8	C 15935	BRACKET - height adjust	1
9	111- 132	BOLT - carriage 5/16" - 18 x 3/4"	2
10	193- 29	LOCK WASHER - 5/16"	2
11	131- 911	NUT - 5/16" - 18 flange lock	2
12	C 26384	LINK - rock arm	3
13	141- 4	PIN - clevis 3/8"	2
14	132- 321	PIN - cotter 3/32" x 1"	2
15	195- 525	WASHER - 3/8"	8
16	132- 310	PIN - cotter 1/8" x 1"	8
17	C 25682	WHEEL - height adjust	2
18	C 25683	SPACER - sleeve	2
19	113- 447	BOLT - 1/2" - 13 x 3-1/2"	2
20	131- 930	NUT - lock 1/2" - 13 hex flange	4
	C 44519	CARRIAGE ASSEMBLY	1
21	C 31399	BRACKET - front mounting	1
22	C 44523	LINK - tow R.H. (shown)	1
22	C 44524	LINK - tow L.H.	1
23	C 16573	SPACER - sleeve	2
24	111- 366	BOLT - carriage 3/8" - 16 x 1-1/4"	2
25	131- 1352	NUT - lock 3/8" - 16 hex flange	4
26	C 31401	BRACKET - idler pulleys	1
27	C 26394	ARM - idler pulley	1
28	C 17597	BEARING - sleeve	2
29	C 26390	SHAFT - pivot, pulley arm	1
30	138- 106	PIN - roll 3/16" x 2-1/2"	1
31	C 25370	PULLEY - idler	2
32	C 12264	BUSHING - pulley	2
33	113- 209	BOLT - 3/8" - 16 x 1-1/2" hex	2
34	C 44526	BELL CRANK	1
35	C 24182	BUSHING - flange	2
36	C 19502	BOLT - "J"	1
37	C 26033	PIN - adjust	1
38	195- 533	WASHER - 1/2"	3
39	C 10898	PIN - safety	3
40	C 16573	SPACER - sleeve	2
41	113- 207	BOLT - 3/8" - 16 x 1" hex	2
42	C 26890	SCREW - idler adjust	1
43	138- 92	PIN - roll 3/16" x 3/4"	2
44	C 14269	NUT - adjust, special	1
45	C 26386	SPRING - tension	1
46	C 46789	LINK - leveler	1
47	C 10821	PIN - clevis	2
48	C 28105	Ring - retaining	1
49	131- 938	NUT - 3/8" - 16 flange head	2
50	NSS	ROD (Use C46274 kit)	1
51	NLA	PIN - retainer (Use C46274 kit)	1
52	187- 1036	SCREW - 1/4" - 20 x 1/2" self-tap	UAR
53	C 44638	LINK - rock arm	1
54	195- 2063	Washer - 5/8"	2

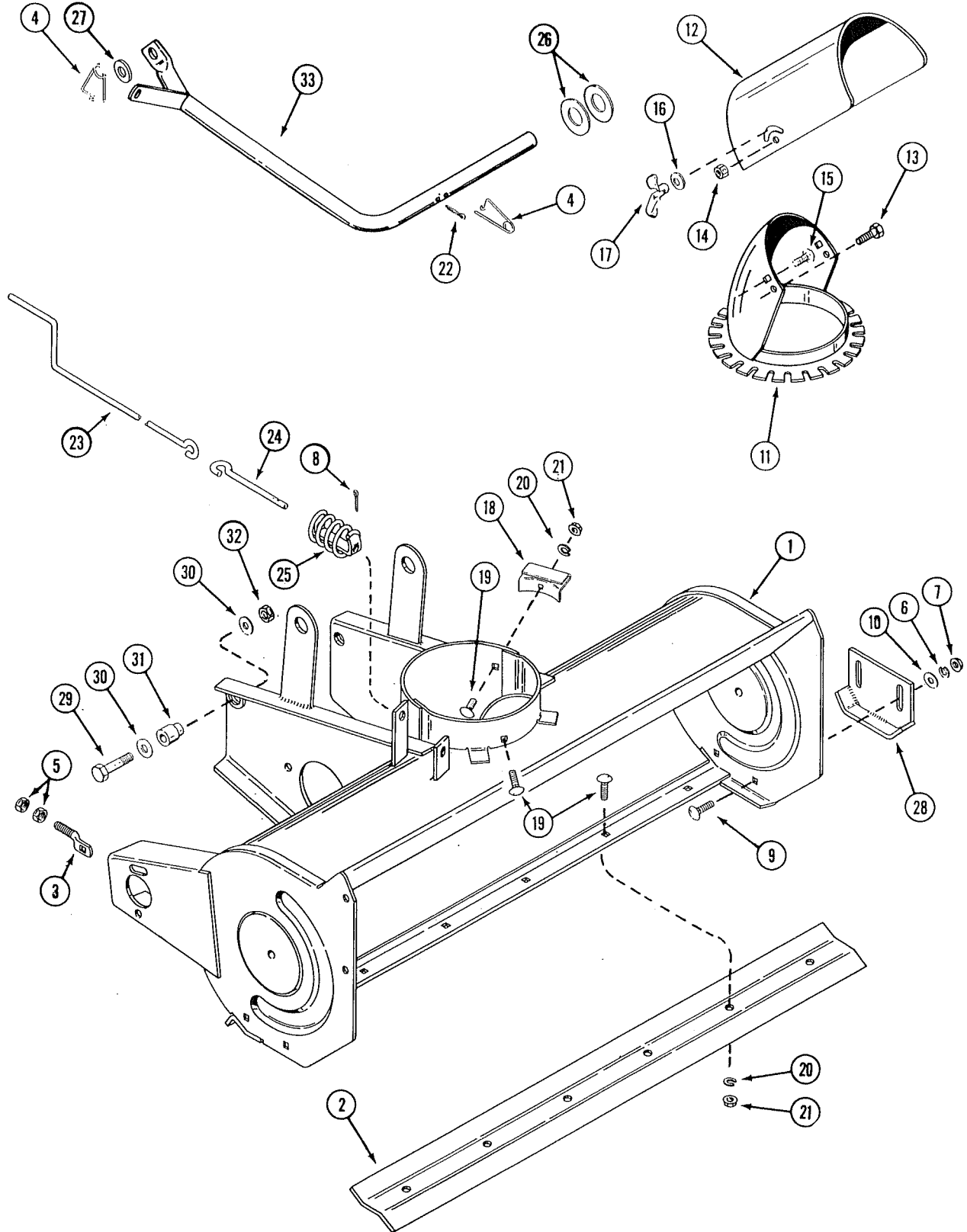


PULLEYS, BLADES AND SPINDLES

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 31393	BLADE	3
2	113- 268	BOLT - 3/8" - 16 x 7/8" hex	6
3	131- 1216	NUT - lock 3/8" hex	6
4	113- 206	BOLT - 3/8" - 16 x 3/4" hex	4
5	C 31394	BRACKET - belt adjusting, deck	2
6	C 46815	SPROCKET - spindle drive	4
7	C 25642	WASHER - belt retaining, special	2
8	C 28972	WASHER	4
9	C 25643	SPACER - spindle	1
10	126- 16	KEY - Woodruff #9 3/16" x 3/4"	2
11	C 25644	KEY - square	1
12	C 25645	PULLEY - drive	1
13	131- 1331	NUT - lock 3/4" hex	3
14	111- 371	BOLT - 3/8" - 16 x 1" carriage	8
15	131- 938	NUT - 3/8" flange lock	8
16	123- 101	BOLT - 5/16" - 18 x 4" hex	2
17	C 25543	SHIELD - bearing	3
18	C 25829	SPACER - sleeve	2
19	C 25688	SPRING - compression	2
20	195- 520	WASHER - .312" I.D. x .88" O.D.	2
21	129- 102	NUT - 5/16" hex	4
22	131- 176	NUT - lock 5/16" hex	2
23	C 25627	SPINDLE - center	1
24	C 25632	SPINDLE - R.H.	1
25	C 25635	SPINDLE - L.H.	1
26	NSS*	HOUSING - center spindle (use C40722 and 219-20)	1
26	C 40722**	HOUSING - center spindle	1
27	NSS*	HOUSING - outward spindle (use C40955 and 219-20)	2
27	C 40955**	HOUSING - outward spindle	2
28	C 16516	RING - retaining	6
29	C 28971	BEARING - spindle	6
30	C 10810	SPACER - spindle bearing	3
31	C 25541	SPACER - spindle	3
32	219- 20	FITTING - lubrication 1/4" - 28 (if used)	3

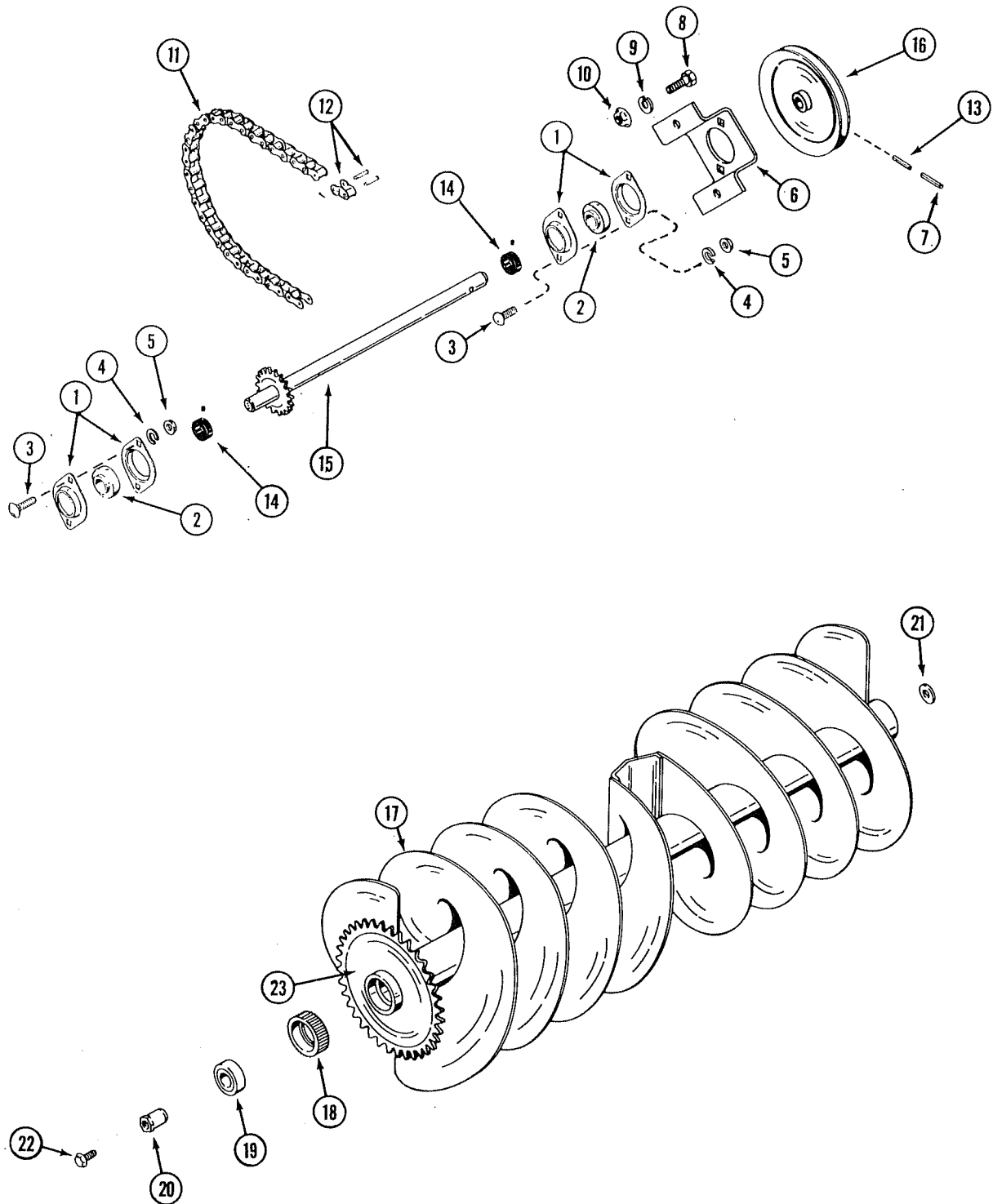
* Use before PIN: 010308001

**Use PIN 010308001 and after



AUGER HOUSING, CHUTE CONTROL AND LIFT ASSEMBLY

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 31899	HOUSING - auger 38" (SB38G)	1
1	C 31900	HOUSING - auger 48" (SB48)	1
2	C 17776	BLADE - snowblower (SB48)	1
2	C 17878	BLADE - snowblower (SB38G)	1
3	C 29877	SCREW - chain adjust	1
4	C 10898	PIN - safety	2
5	129- 163	NUT - 3/8" - 24 lock	2
6	192- 21	LOCK WASHER - 3/8" ZP (early production)	4
7	131- 938	NUT - 3/8" NC hex ZP	4
8	132- 300	PIN - cotter 1/8" x 7/8"	1
9	111- 371	BOLT - 3/8" x 1" NC carriage	4
9	111- 340	BOLT - 3/8" - 16 x 3/4" carriage	4
10	195- 525	WASHER - 3/8" ZP (early production)	4
11	C 15248	CHUTE	1
12	C 16940	DEFLECTOR	1
13	113- 1	BOLT - 1/4" x 1/2" NC hex ZP	2
14	131- 1102	NUT - lock 1/4" NC hex ZP	2
15	111- 340	BOLT - 3/8" x 3/4" NC carriage	2
16	C 28263	WASHER - dished 25/64 x 1" O.D.	2
17	C 22774	WINGNUT - deflector locking	2
18	C 15334	BRACKET - chute holddown	3
19	111- 132	BOLT - 5/16" x 3/4" NC carriage	UAR
20	192- 20	LOCK WASHER - 5/16" ZP (early production)	UAR
21	131- 911	NUT - 5/16" NC hex ZP flange	UAR
22	132- 332	PIN - cotter 3/32" x 1-1/2"	1
23	C 24644	CRANK - chute 44-5/8"	UAR
23	C 25026	Crank - chute 57-5/8" (use with CB34 Cab)	UAR
24	C 24643	ROD - chute, control	1
25	C 24640	COIL - chute control	1
26	195- 2134	WASHER - 1-3/16" x 2-1/4" ZP	2
27	195- 541	WASHER - 21/32" x 1-5/16"	1
28	C 17775	SKID - shoe	2
29	113- 412	BOLT - 1/2" x 1-3/4" NC hex	2
30	195- 534	WASHER - 1/2"	4
31	C 25580	BUSHING - pivot	2
32	131- 1182	NUT - lock 1/2"	2
33	C 31995	ARM - lift	1



AUGER AND DRIVE ASSEMBLY

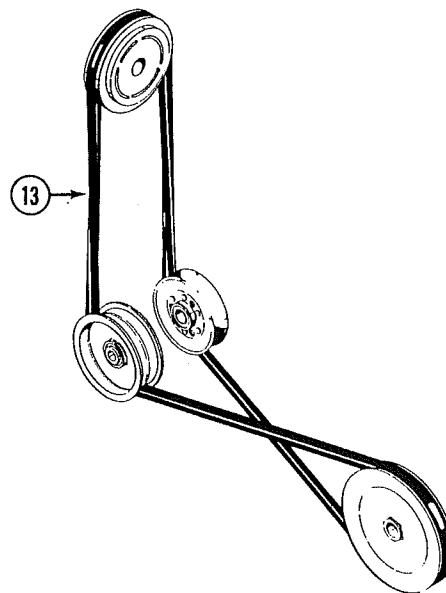
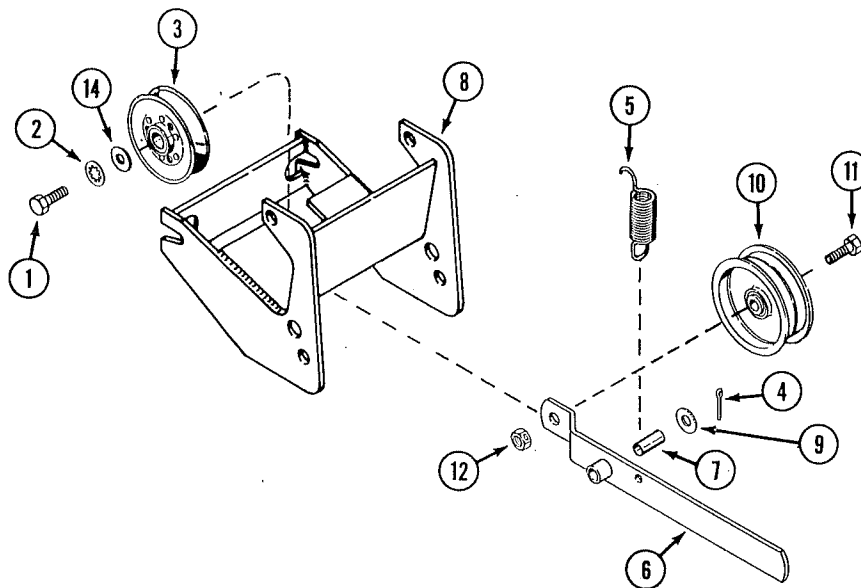
REF.	PART NO.	DESCRIPTION	REQ'D
1	C 28277	FLANGETTE	4
2	C 28817	BEARING	2
3	111- 132	BOLT - 5/16" x 3/4" NC ZP carriage	UAR
4	192- 20	LOCK WASHER - 5/16" ZP (early production)	4
5	131- 911	NUT - 5/16" NC hex ZP flange lock	4
6	C 28209	BRACKET - bearing	1
7	138- 81	PIN - roll 5/32" x 1-1/2"	1
8	113- 206	BOLT - 3/8" - 16 x 3/4"	2
9	192- 21	LOCK WASHER - 3/8" (early production)	2
10	131- 938	NUT - 3/8" - 16 flange lock	2
11	C 46469**	CHAIN - auger drive, 72 pitches, #40	1
11	C 18183*	CHAIN - auger drive 75 pitches #40 roller chain,	1
	C 28982	LINK - connecting #40	1
	C 28984	LINK - roller #40	2
12	C 28983	LINK - offset #40	2
13	138- 138	PIN - roll 1/4" - 1-1/2"	1
14	NSS	COLLAR - locking (included with item 2)	2
15	C 31907*	SHAFT - drive (SB38G)	1
15	C 31908*	SHAFT - drive (SB48)	1
15	C 46462**	SHAFT - drive (SB38G)	1
15	C 46463**	SHAFT - drive (SB48)	1
16	C 31953	PULLEY - drive shaft	1
17	C 25205	AUGER - 38" (SB38G)	1
17	C 25853	AUGER - 48" (SB48)	1
18	C 25840	SLEEVE - bearing	2
19	C 28971	BEARING - auger	2
20	C 25841	SHAFT - stub	2
21	195- 522	WASHER - spacer 3/8"	UAR
22	121- 226	BOLT - 3/8" x 1" NC hex (use lock sealant on threads) flange lock	2
23	C 16109	SPROCKET - auger (is welded to auger)	1

* Use before PIN:

** Use PIN and after:

SB38G - 030612026

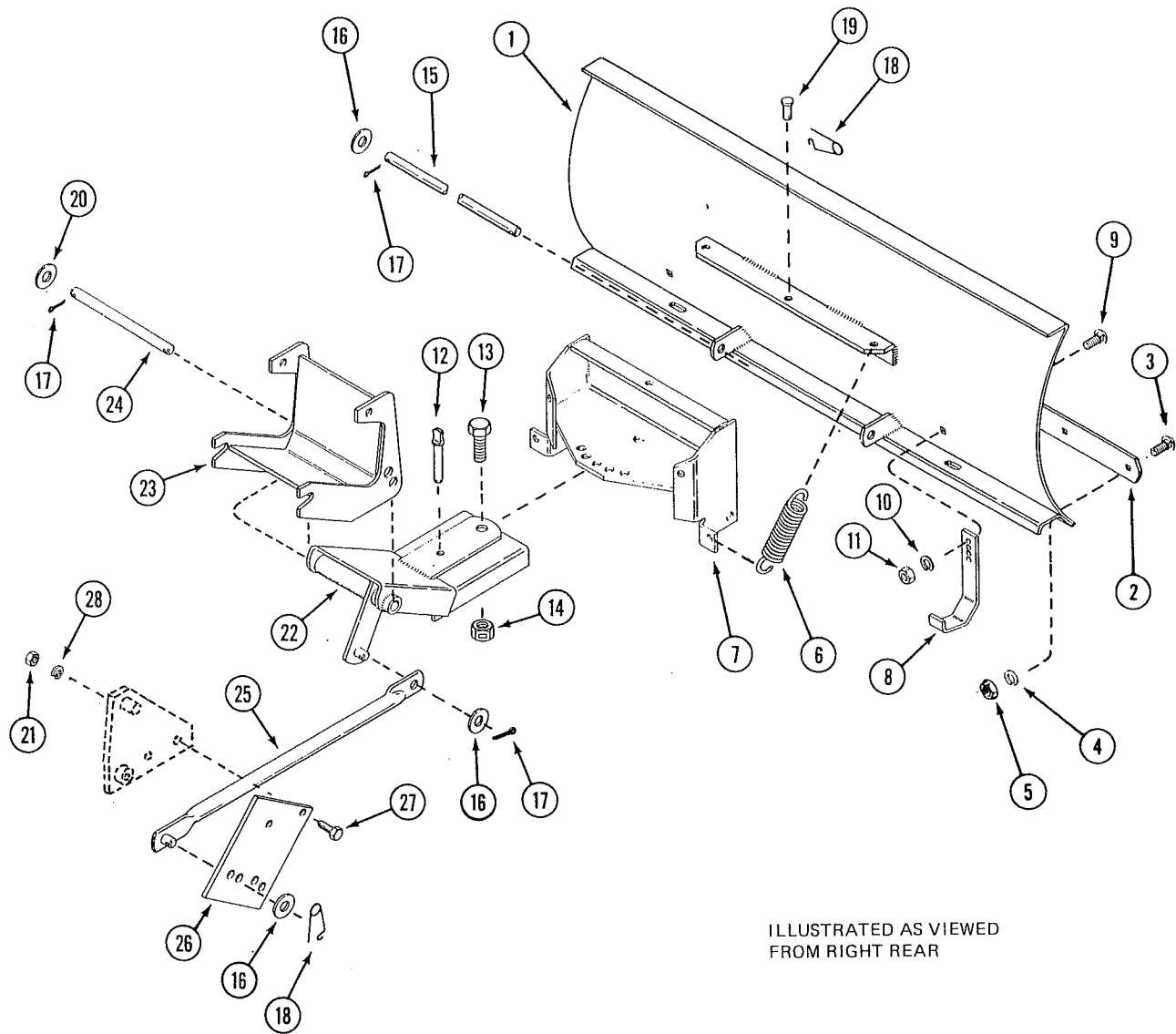
SB48 - 030608026



BELT AND IDLER ASSEMBLY

REF.	PART NO.	DESCRIPTION	REQ'D
1	113- 206	BOLT - 3/8" x 3/4" NC hex ZP	1
2	192- 21	WASHER - 3/8" lock	1
3	C 25370	PULLEY - idler 4"	1
4	132- 318	PIN - cotter	1
5	C 16870	SPRING - idler	1
6	C 31918	ARM - idler	1
7	C 16714	BUSHING - idler arm	1
8	C 31913*	FRAME - idler	1
9	195- 533	WASHER - 1/2" ZP	1
10	C 26090	PULLEY - backside idler 4"	1
11	113- 410	BOLT - 1/2" x 1-1/2" NC hex ZP	1
12	131-1182	NUT - lock 1/2" NC hex ZP	1
13	C 23949	BELT - (use with 3000 series tractors) 76-1/2"	1
13	C 23539	BELT - (use with 4000 series tractors)	1
14	195- 103	WASHER - 3/8"	1

* If this snowblower is used on a
200, 400 series tractor use:
C25565 - Frame, idler



BLADE, BRACKET AND LIFT ASSEMBLY

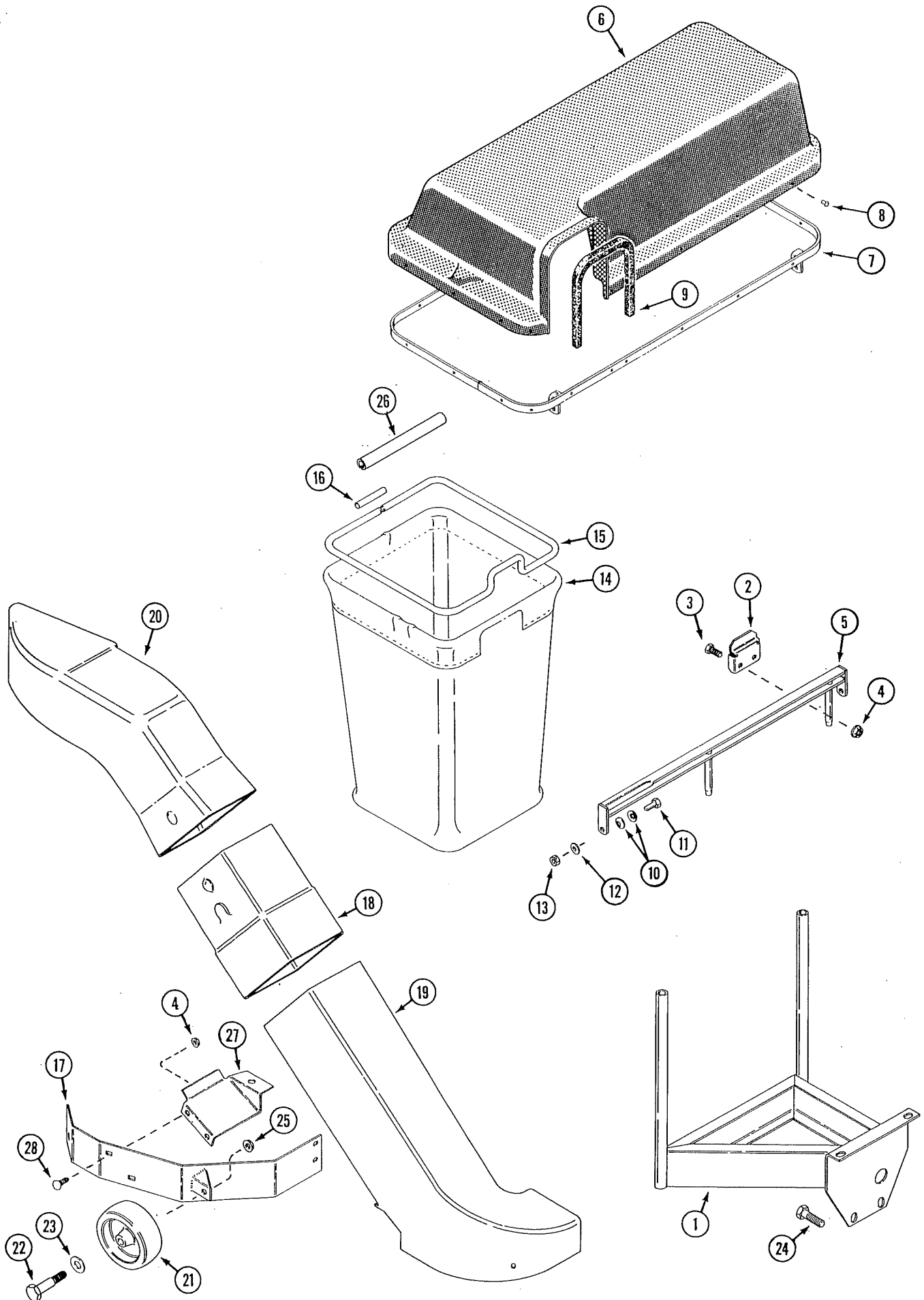
REF.	PART NO.	DESCRIPTION	REQ'D
1	C 16524	BLADE - 44" shown (UB44)	1
1	C 16525	BLADE - 54" (UB54)	1
2	C 10871	EDGE - 44" (UB44)	1
2	C 14440	EDGE - 54" (UB54)	1
3	111- 203	BOLT - 5/16" x 1" NC rd. hd. square neck	UAR
3	111- 132	BOLT - 5/16" - 18 x 3/4" carriage	UAR
4	192- 20	LOCK WASHER - 5/16" (early production)	UAR
5	131- 911	NUT - 5/16" NC hex	UAR
6	C 16805	SPRING - blade	2
7	C 22741	BRACKET - pivot	1
8	C 25876	SKID	2
9	111- 371	BOLT - 3/8" x 1" NC rd. hd. square neck	2
10	192- 21	LOCK WASHER - 3/8"	2
11	129- 103	NUT - 3/8" NC hex	2
12	C 10888	PIN - lock	1
13	113- 713	BOLT - 3/4" x 1-3/4" NC hex	1
14	131- 1112	NUT - lock, 3/4" NC hex	1
15	C 16529	ROD - front pivot	1
16	195- 541	WASHER - 5/8"	4
17	132- 310	PIN - cotter 1/8" x 1"	5
18	C 10898	PIN - safety	2
19	141- 56	PIN - clevis 1/2" x 1-3/8"	2
20	C 12975	WASHER - 3/4" ID x 1-1/8"	2
21	129- 105	NUT - 1/2" hex	2
22	C 23702*	BRACKET - blade lift	1
22	C 44221**	BRACKET - blade lift	1
23	C 25571*	BRACKET - mounting	1
23	C 44287**	BRACKET - mounting	1
24	C 23713	ROD - rear pivot	1
25	C 23841	ROD - lift	1
26	C 25382	PLATE - adapter, lift bracket	2
27	113- 417	BOLT - 1/2" x 1-1/4" hex	2
28	192- 23	LOCK WASHER - 1/2"	2

* Use before PIN:

**Use PIN and after:

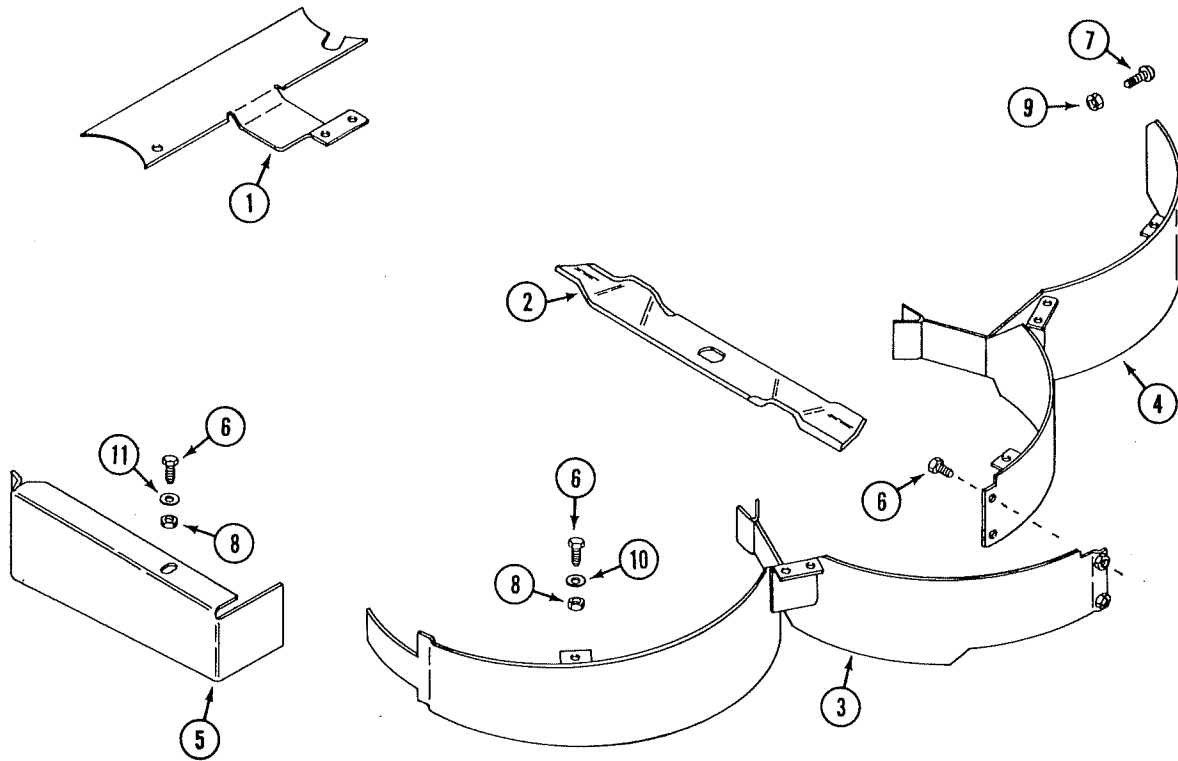
UB44 - 020307007

UB54 - 020308001



BAGGER ASSEMBLY

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 34783	FRAME - mounting	1
2	C 28436	BRACKET - retaining, hopper	1
3	113- 102	BOLT - 5/16" x 3/4"	4
4	131- 911	NUT - 5/16" flange lock	UAR
5	C 28434	FRAME - support	1
6	C 32101	COVER - bagger	1
7	C 29871	HINGE - cover	1
8	151- 88	RIVET - 3/16" x 5/16"	17
9	C 24610	SEAL - chute	1
10	C 25114	SPRING WASHER - Belleville	4
11	113- 103	BOLT - 5/16" - 18 x 1"	2
12	195- 521	WASHER - 5/16"	2
13	131- 176	NUT - 5/16" - 18 lock	2
14	C 28438	BAG - grass	2
15	C 28439	ROD - bag, support	2
16	C 28440	TUBE - retaining	2
17	C 36792	GUARD - lower chute	1
18	C 30773	CHUTE - middle	1
19	C 34771	CHUTE - lower	1
20	C 34781	CHUTE - upper	1
21	C 33709	WHEEL - anti scalp	1
22	C 16745	BOLT - shoulder	1
23	195- 533	WASHER - 1/2"	1
24	113- 417	BOLT - 1/2" - 13 x 1-1/4"	2
25	131- 938	NUT - 3/8" - 16 flange lock	1
26	C 32400	GUARD - bag	2
27	C 36796	DEFLECTOR - chute	1
28	111- 132	BOLT - 5/16" - 18 x 3/4" carriage	7



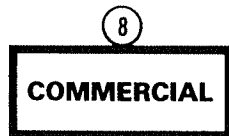
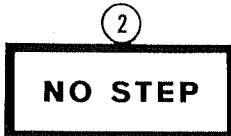
MK44, MK48 AND MK48-2 MULCHING KIT

37

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 45202	TOOL - fixture (MK48, MK48-2) optional (shown)	1
1	C 45828	TOOL - fixture (MK44) optional	1
2	C 45821	BLADE - 15.5" (MK44)	3
2	C 45192	BLADE - 17" (MK48, MK48-2) shown	3
3	C 45822	BAFFLE - R.H. (MK44)	1
3	NSS*	BAFFLE - R.H. (MK48) order complete MK48-2 kit	1
3	C 45782**	BAFFLE - R.H. (MK48-2) shown	1
4	C 45825	BAFFLE - L.H. (MK44)	1
4	NSS*	BAFFLE - L.H. (MK48) order complete MK48-2 kit	1
4	C 45786**	BAFFLE - L.H. (MK48-2) shown	1
5	C 45688	CAP - end	1
6	113- 102	BOLT - 5/16"-18 x 3/4"	12
7	C 42056	SCREW - round head	1
8	131- 96	NUT - 5/16" lock	10
9	131- 176	NUT - 5/16" lock	1
10	195- 521	WASHER - 5/16" x 5/8"	10
11	195- 103	WASHER - 5/16" x 7/8"	1
	C 16752	WASHER - shim 3/8" x 7/8" x .164" (not shown)	1

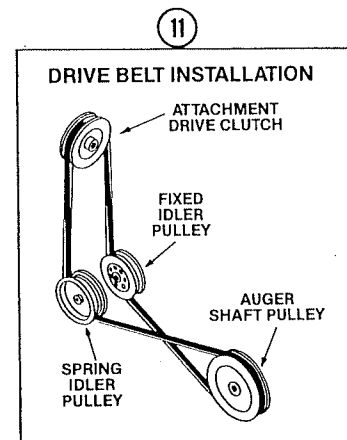
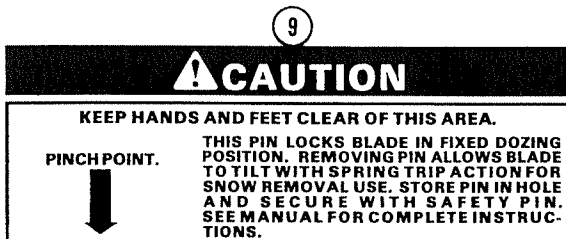
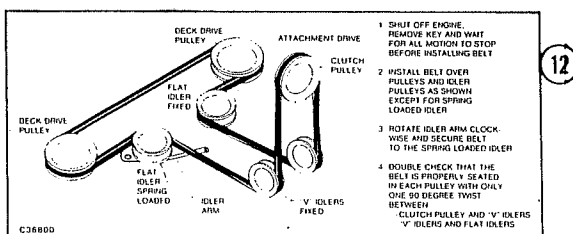
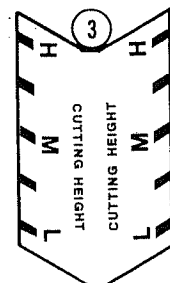
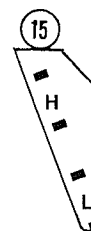
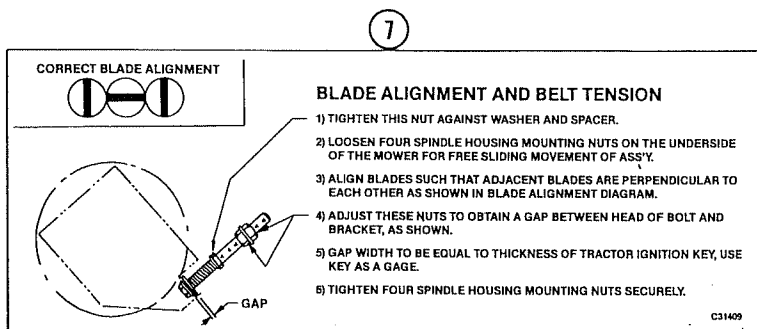
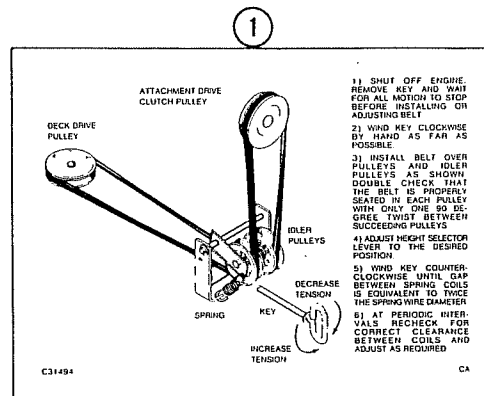
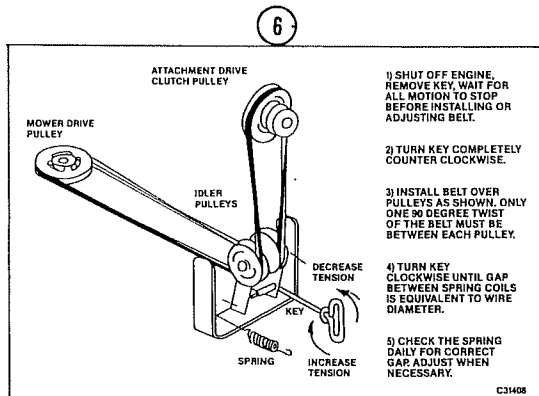
* Used on RM48 mower before PIN 010409098

** Used on RM48 mower PIN 010409098 and after



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INGERSOLL



DECALS

Use before PIN:

RM38 - 010606104	UB44 - 020610001
RM44 - 010606104	UB54 - 020610011
RM44GR - 010606104	SB38G - 030612026
RM48 - 010606104	SB48 - 030608026
RM60 - 010606104	RM42G - 010606104
	BG42G - 010606104

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 31494	DECAL - mower drive belt (RM38, RM44, RM44GR, RM48)	1
2	C 12519	DECAL - "NO STEP" (RM38, RM42G, RM44, RMGR, RM48, RM60)	2
3	321-6210	DECAL - cutting height (RM38, RM44, RM44GR, RM48, RM60)	1
4	NLA	DECAL - flying debris (RM38, RM42G, RM44, RM44GR, BG42G, RM60)(use C46324)	1
5	NLA	DECAL - spinning blade (RM38, RM44, RM44GR, RM48, RM60)(use C46323)	1
6	C 42578	DECAL - mower drive belt (RM60)	1
7	C 31409	DECAL - spindle drive belt (RM60)	2
8	321-6263	DECAL - "commercial" (RM60)	1
9	NLA	DECAL - "Caution" Pinch Point (UB44, UB54)(use C46327)	1
10	C 32093	DECAL - "Ingersoll" (UB44, UB54, SB38G, SB48)	1
11	C 31896	DECAL - drive belt (SB38G, SB48)	1
12	C 36800	DECAL - mower drive belt (RM42G)	1
13	NLA	DECAL - caution (BG42G) (use C46282)	1
14	NLA	DECAL - danger (BG42G) (use C46325)	1
15	C 31090	DECAL - cutting height (RM42G)	1

READ OPERATIONS MANUAL

DECALS

Use PIN and after:

RM38 - 010606104	UB44 - 020610001
RM44 - 010606104	UB54 - 020610011
RM44GR - 010606104	SB38G - 030612026
RM48 - 010606104	SB48 - 030608026
RM60 - 010606104	RM42G - 010606104
	BG42G - 010606104

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 31494	DECAL - mower drive belt (RM38, RM44, RM44GR, RM48)	1
2	C 12519	DECAL - "NO STEP" (RM38, RM42G, RM44, RMGR, RM48, RM60)	2
3	321- 6210	DECAL - cutting height (RM38, RM44, RM44GR, RM48, RM60)	1
4	C 46324	DECAL - spinning blade (RM38, RM42G, RM44, RM44GR, BG42G, RM60)	1
5	C 46323	DECAL - spinning blade (RM38, RM44, RM44GR, RM48, RM60)	1
6	C 42578	DECAL - mower drive belt (RM60)	1
7	C 31409	DECAL - spindle drive belt (RM60)	2
8	321- 6263	DECAL - "commercial" (RM60)	1
9	C 46327	DECAL - Pinch Point (UB44, UB54)	1
10	C 32093	DECAL - "Ingersoll" (UB44, UB54, SB38G, SB48)	1
11	C 31896	DECAL - drive belt (SB38G, SB48)	1
12	C 36800	DECAL - mower drive belt (RM42G)	1
13	C 46282	DECAL - flying objects (BG42G)	1
14	C 46325	DECAL - spinning blade (BG42G)	1
15	C 31090	DECAL - cutting height (RM42G)	1
16	C 46322	DECAL - auger (SB38G, SB48)	1
17	C 46329	DECAL - discharge (SB38G, SB48)	1

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C10482	23	6	C17776	27	2	C25853	29	17
C10810	17	3	C17878	27	2	C25876	33	8
C10810	25	30	C18183	29	11	C26033	9	26
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C10821	11	27	C19502	21	36	C26033	23	37
C10821	13	27	C19502	23	36	C26090	7	20
C10821	15	22	C20005	9	12	C26384	21	12
C10821	15	22	C20005	17	13	C26384	23	12
C10821	17	9	C20005	21	5	C26385	21	46
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C10821	23	47	C21942	15	5	C26390	21	29
C10871	33	2	C22741	33	7	C26390	23	29
C10888	33	12	C22774	27	17	C26394	21	27
C10898	9	24	C23358	11	5	C26394	23	27
C10898	19	20	C23358	13	5	C26405	11	25
C10898	21	39	C23702	33	22	C26405	19	6
C10898	23	39	C23713	33	24	C26653	19	15
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C12264	15	20	C23950	13	8	C27686	7	19
C12264	21	32	C24182	15	16	C27730	19	23
C12264	23	32	C24182	21	35	C27731	19	21
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C12519	41	2	C24610	35	9	C28105	11	2
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C14269	23	44	C25114	35	10	C28105	21	48
C14440	33	2	C25205	29	17	C28105	23	48
C14768	11	21	C25370	9	7	C28209	29	6
C14768	13	21	C25370	15	19	C28263	27	16
C14768	15	9	C25370	15	19	C28277	29	1
C14768	17	24	C25370	21	31	C28434	35	5
C15248	27	11	C25370	23	31	C28436	35	2
C15334	27	18	C25370	31	3	C28438	35	14
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C16525	33	1	C25544	17	13	C28972	7	29
C16529	33	15	C25571	33	23	C28972	25	8
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