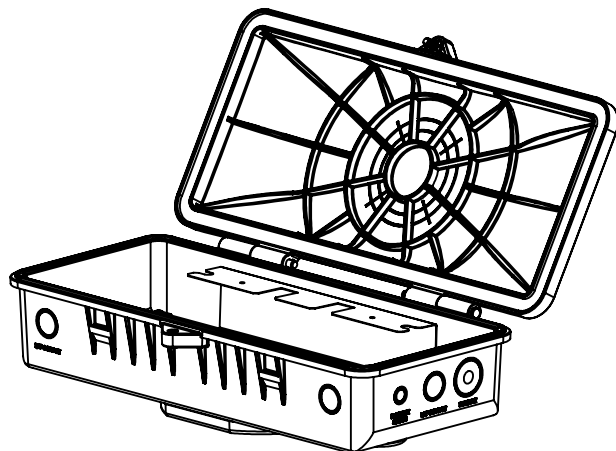
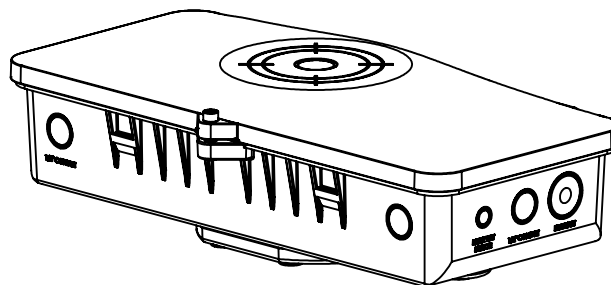
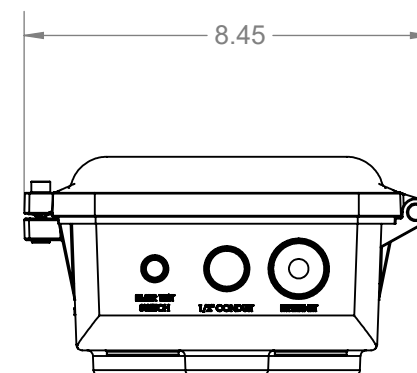
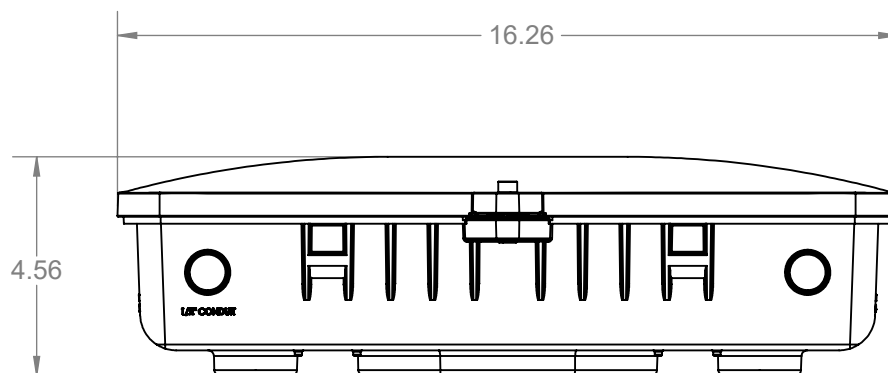




WITH LID OPEN



WITH LID CLOSED



REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

UNLESS OTHERWISE
SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES AS NOTED
FRACTIONAL $\pm 1/16"$
ANGULAR $\pm 1^\circ$
TWO PLACE DECIMAL $\pm .060$
THREE PLACE DECIMAL $\pm .030$

INTERPRET GEOMETRIC
TOLERANCING PER:

	NAME	DATE
DRAWN	-	xx/xx/xx
CHECKED	-	xx/xx/xx
ENG APPR.	-	xx/xx/xx
MFG APPR.	-	xx/xx/xx
Q.A.	-	xx/xx/xx
COMMENTS:		
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Part Weight

Material

Finish

Drawn By: DWK

DATE: 4/16/2019

DWG. No. Remote Box Assy Guide

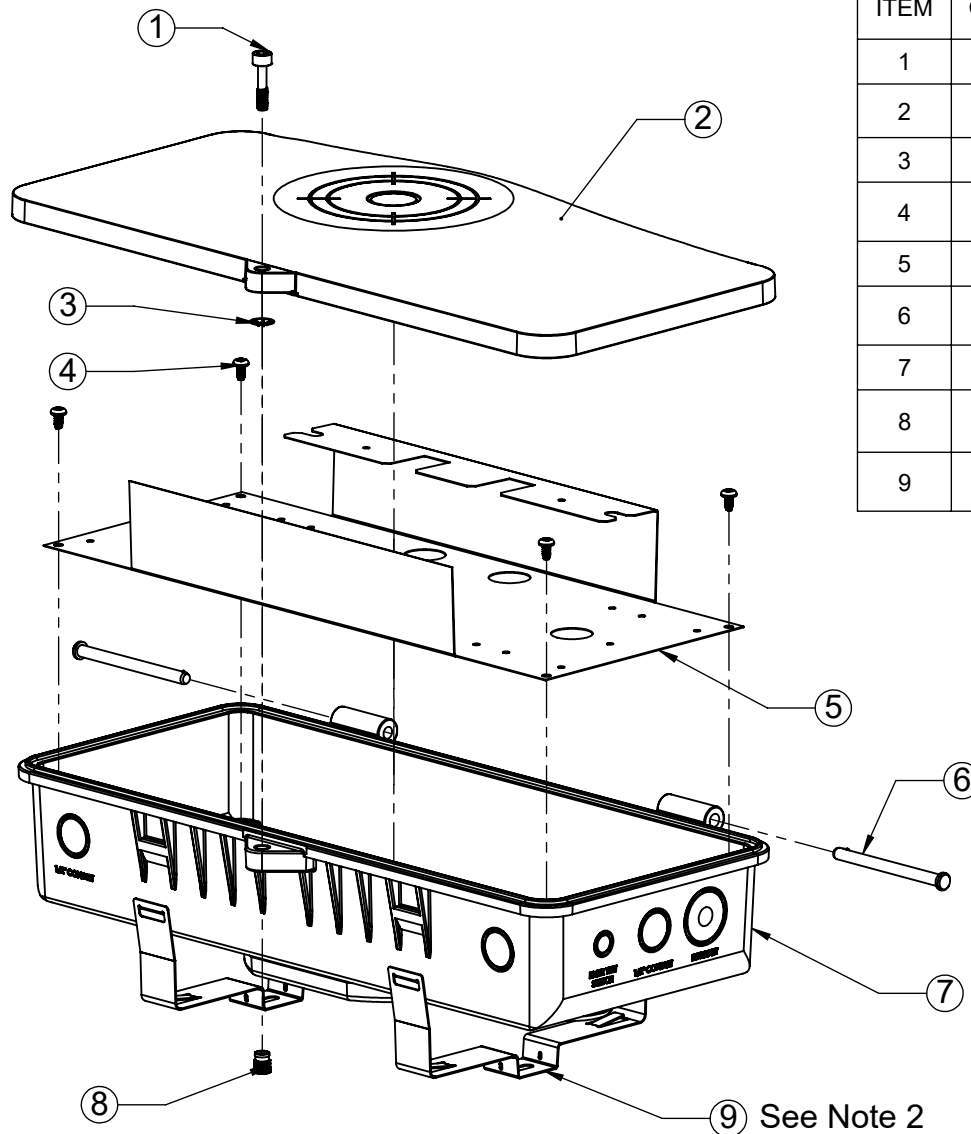
REMOTE BOX (RB) ASSEMBLY GUIDE

SIZE
A

Scale 1:8

SHEET 1 OF 5

REV.
A



ITEM	QTY.	DESCRIPTION	PART NUMBER
1	1	REMOTE BOX CAPTIVE SCREW	RB-SSCA-M6-25-A2
2	1	REMOTE BOX LID	RB-LID-16NRL-BLK-PIP
3	1	CAPTIVE SCREW RETAINER	RB-HCW-M6-BZP
4	4	#8 X .3125" THREAD CUTTING SCREW	SLP-SCRW-TC8312
5	1	REMOTE BOX METAL TRAY	RB-DAR-1
6	2	.25" X 2.875" SLIC PIN, ZINC PLATED	SLP-PIN-25-2875
7	1	REMOTE BOX BASE	RB-BAS-16NRL-BLK
8	1	FLANGED HEAD PRESS FIT THREADED INSERT	RB-HM60X364P
9	1	REMOTE BOX MOUNTING BRACKET, BAG OF 2	RB-MB-2

Notes:

- 1) See page 3 for General Assembly Instructions.
- 2) Item-9 mounting brackets are an optional item, and would ship uninstalled, in bag of two, if ordered.

⑨ See Note 2

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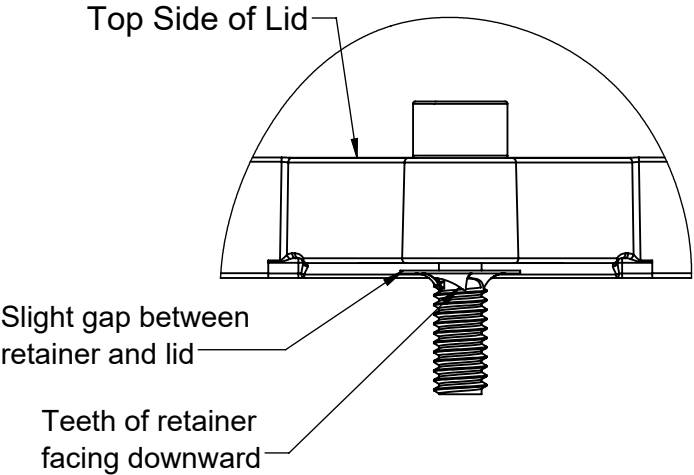
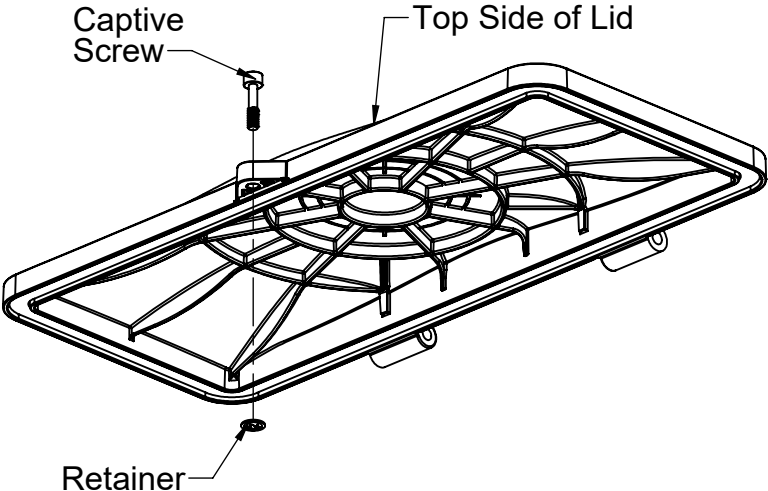
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Part Weight		REMOTE BOX (RB) ASSEMBLY GUIDE			
Material					
Finish					
		SIZE A	Scale 1:8	SHEET 2 OF 5	REV. A
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General Assembly Instructions

Step 1: Installing Captive Screw and Retainer onto Lid

- 1a: Insert Captive Screw into Center Lid Hole as shown.
- 1b: Install Retainer onto threaded portion of captive screw, and run retainer nearly all the way up to bottom of Center Lid Hole, leaving a slight gap between retainer and lid. (This makes it easier to thread the screw into the press fit insert in a later step.)
Be sure that the teeth of retainer are facing downward (towards screw threads).



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES AS NOTED FRACTIONAL $\pm 1/16"$ ANGULAR $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .060$ THREE PLACE DECIMAL $\pm .030$ INTERPRET GEOMETRIC TOLERANCING PER:		NAME	DATE
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	CHECKED	-	xx/xx/xx
	ENG APPR.	-	xx/xx/xx
	MFG APPR.	-	xx/xx/xx
COMMENTS:	Q.A.	-	xx/xx/xx

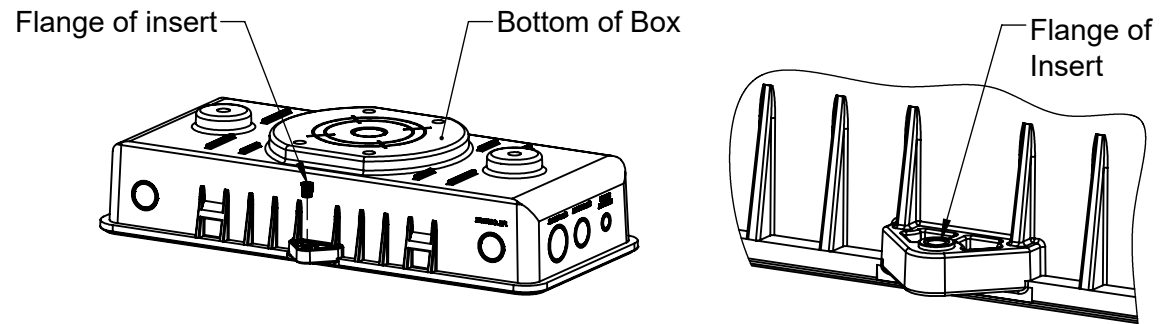
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Drawn By : DWK		DATE : 4/16/2019		DWG. No. Remote Box Assy Guide	

Step 2: Install brass insert onto Base

2a: Turn Box Base upside down, with bottom of box facing upwards. Install Brass Insert into center edge hole of Box Base, with insert flange facing bottom of box, using a press, or gently tapping in with a hammer. Note that some support may be required to prevent risk of damaging box.

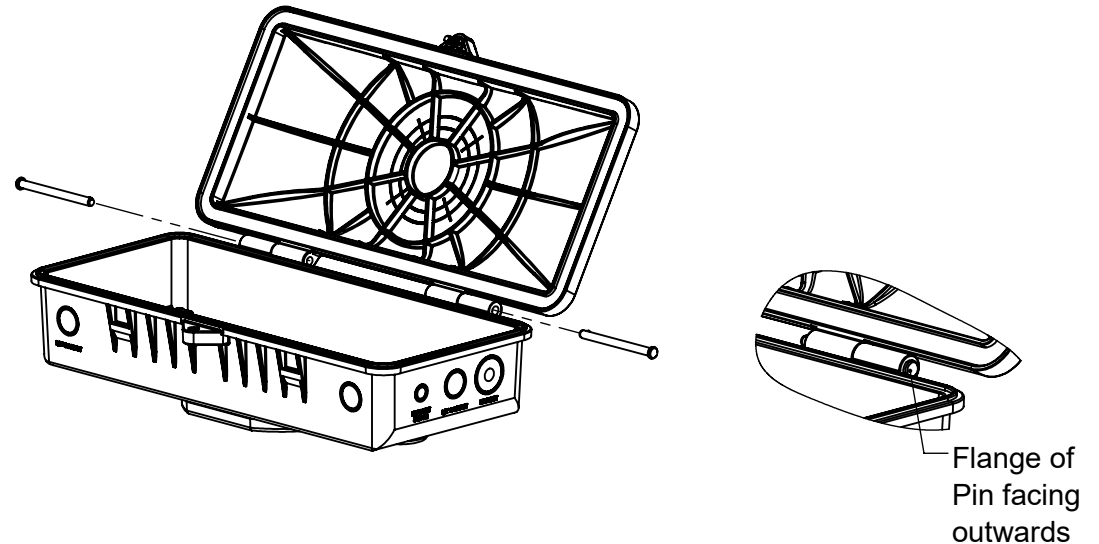


Insert correctly installed

Step 3: Installing Lid to Base with Hinge Pins

3a: Align hinge bosses of Lid with hinge bosses of Box.

3b: Insert each of the two Hinge Pins with pin flanges facing outwards as shown, to install Lid onto Box. Verify that the barbs on the end of the pins are protruding out past the hinge bosses, locking pins in place.



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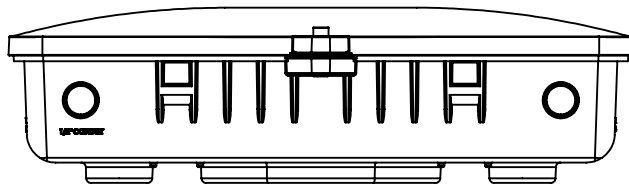
SHEET 4 OF 5

REV.
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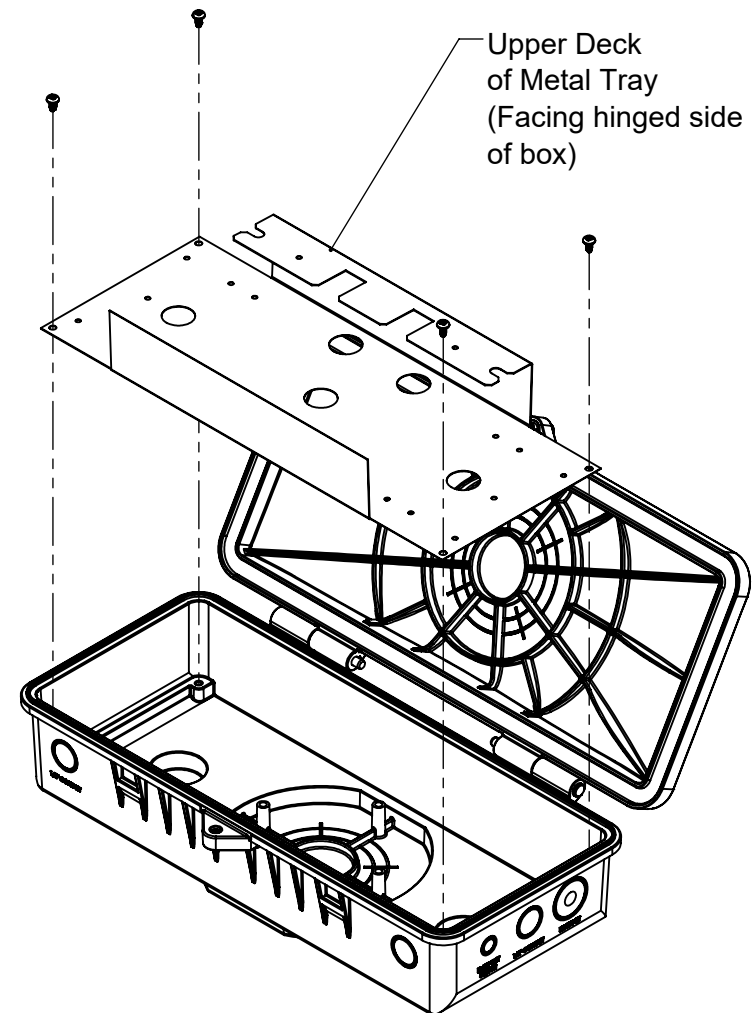
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Step 4: Install Metal Tray onto box

- 4a: Install Metal Tray into Box, oriented with "Upper Deck" on hinge side of box.
- 4b: Secure Metal Tray to Box using the four Thread Cutting screws, until tight. A torque requirement is not necessary for this, as OEM will need to remove Tray to install their drivers/controls, etc.
- 4c: Close Lid, and loosely tighten Captive Screw using 5mm Hex Key, and package completed Remote Box.



Completed and Closed Remote Box



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