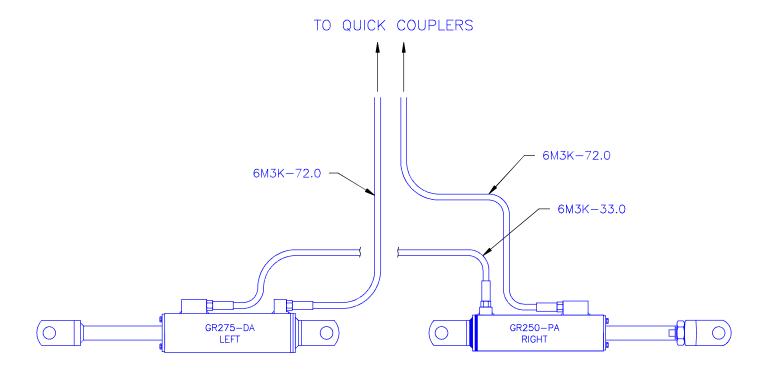
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ALL HOSE FITTINGS ARE JIC O-RING STYLE. CYLINDERS MUST TRAVEL TO FULL STROKE.

## SYNCHRONIZATION OF CYLINDERS:

APPLY GRIP PRESSURE TO CYLINDERS. THE GR275-DA CYLINDER SHOULD BEGIN TO EXTEND. WHEN IT IS COMPLETELY EXTENDED, THE GR250-PA CYLINDER SHOULD ALSO BEGIN TO EXTEND. HOLD PRESSURE TO CYLINDERS AT FULL EXTENSION FOR A MINIMUM OF 30 SECONDS. RETRACT CYLINDERS AND REPEAT. THIS WILL FULLY SYNCHRONIZE CYLINDERS.

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DWG PATH: \DWG\TM2000			
DO NOT SCALE DRAWING	SCALE: NONE	DRAWN BY: CEDRIC HEINIGER 02/29/96	
HOSE SCHEMATIC HYDRA-TM2000			
TM2-12 REV			
05 /20 /01			