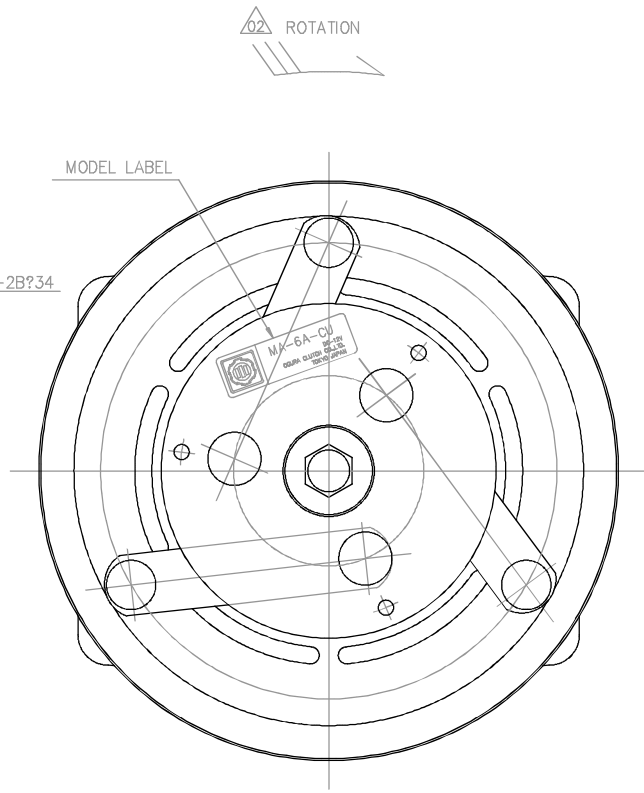
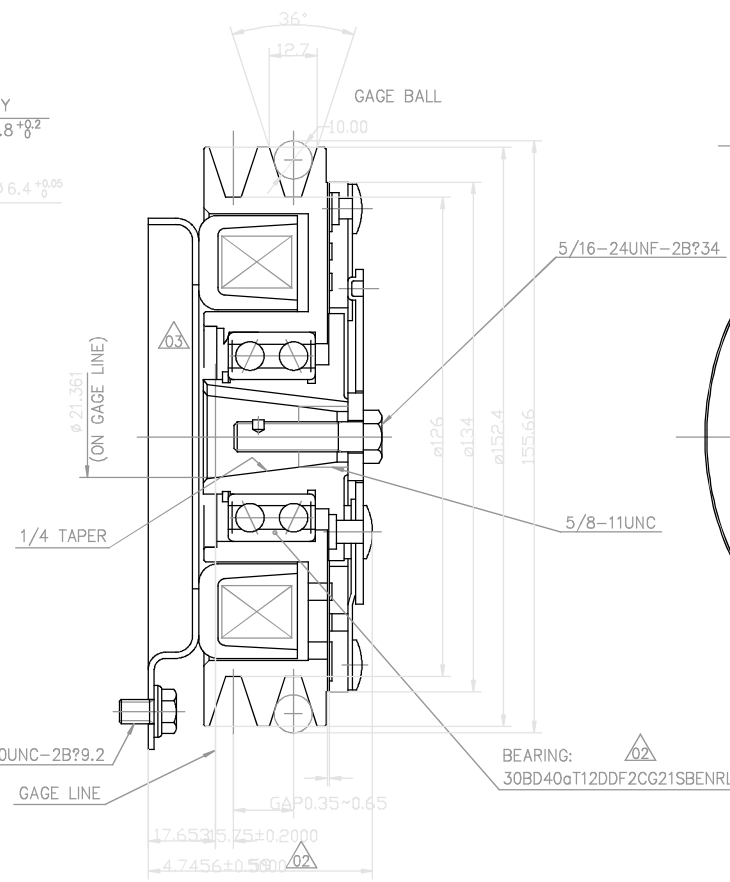
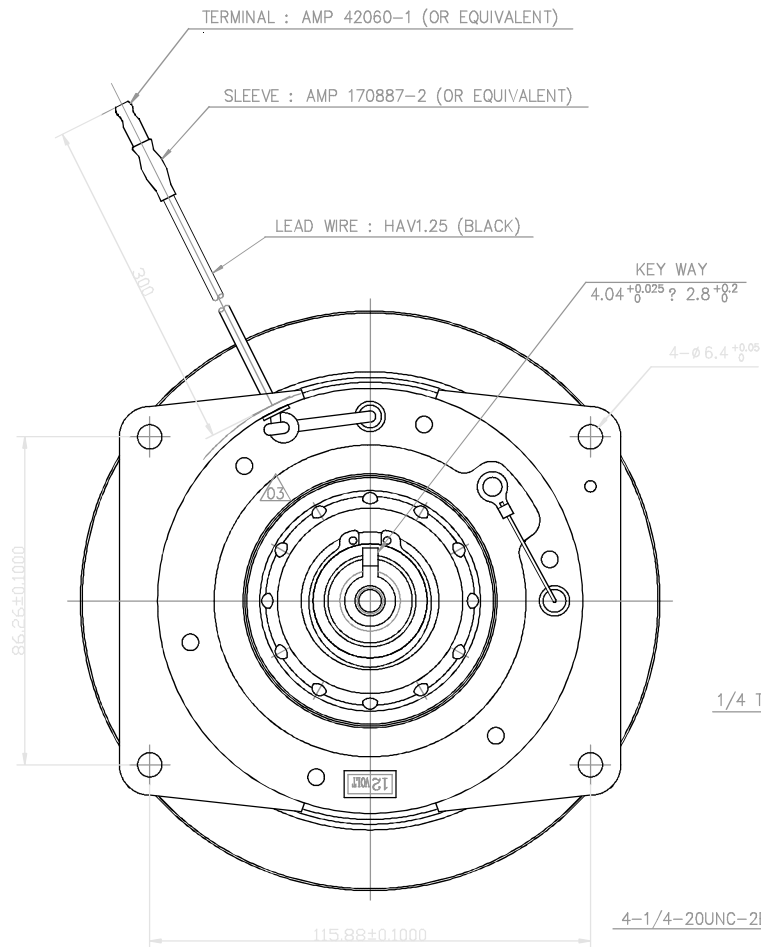


REV	REVISION STATUS	NOTE	DATE	CHK BY	CHK BY
01	5 Change Ball Bearing	(1) 2 Next assemble	Aug.31/94	N.S	T.I.
02	5 Change Ball Bearing. Add Torque. etc.	(5) 2 Next assemble	Jul.02/96	N.S	K.B.
03	5 Delete retaining rings. Change form. Add notes.	(3) 2 Next assemble	Mar.07/03	S.S	



03 NOTES

SURFACE TREATMENT :
BLACK PAINTING (CATHODIC ELECTRO-DEPOSITION)
EXCEPT FOLLOWING PARTS
FRICTION SURFACE
RIVET (MFZn2-B)
HUB INNER DIA.
FIELD CORE COIL ASSY (MFZn3)
HUB (MFZn3)

SPECIFICATIONS

1. EXCITING VOLTAGE?D.C.12 V
02 2. STATIC TORQUE
INITIAL?39 N?m {4.0 kgfm}
AFTER BURNISHING?108 N?m {11 kgfm}
3. POWER CONSUMPTION?MAX.47 W
02 4. ROTATION?C.W.

SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED	GENERAL TOLERANCE FOR CLASS 14	WORKING PROCESS	APPD E.Maejima	DATE Aug.31/94	SIZE A2
▽ 50S	RANGE 0.5 TO 6 ± 0.1	MATERIAL	CHD T.Ishimaru	DATE Aug.31/94	SCALE 1/1
▽ 25S	6 TO 30 ± 0.2	MATERIAL CODE	DWN H.Yoshihara	DATE Aug.31/94	
▽ 12.5	30 TO 120 ± 0.3	MATERIAL SIZE	CUSTOMER		
▽ 6.3	120 TO 315 ± 0.5	HEAT TREAT	MODEL MA-6A-CU		
▽ 3.2	315 TO 1000 ± 0.8	SURFACE TREAT	ASSY NO		
HISTORY	51201000	PLANT 2	NAME MAGNETIC CLUTCH		
ISSUE NO	51201000	PARTS CODE 5213100000	DWG NO		
ISSUE DATE		OGURA CLUTCH Co.,LTD.	81201000		