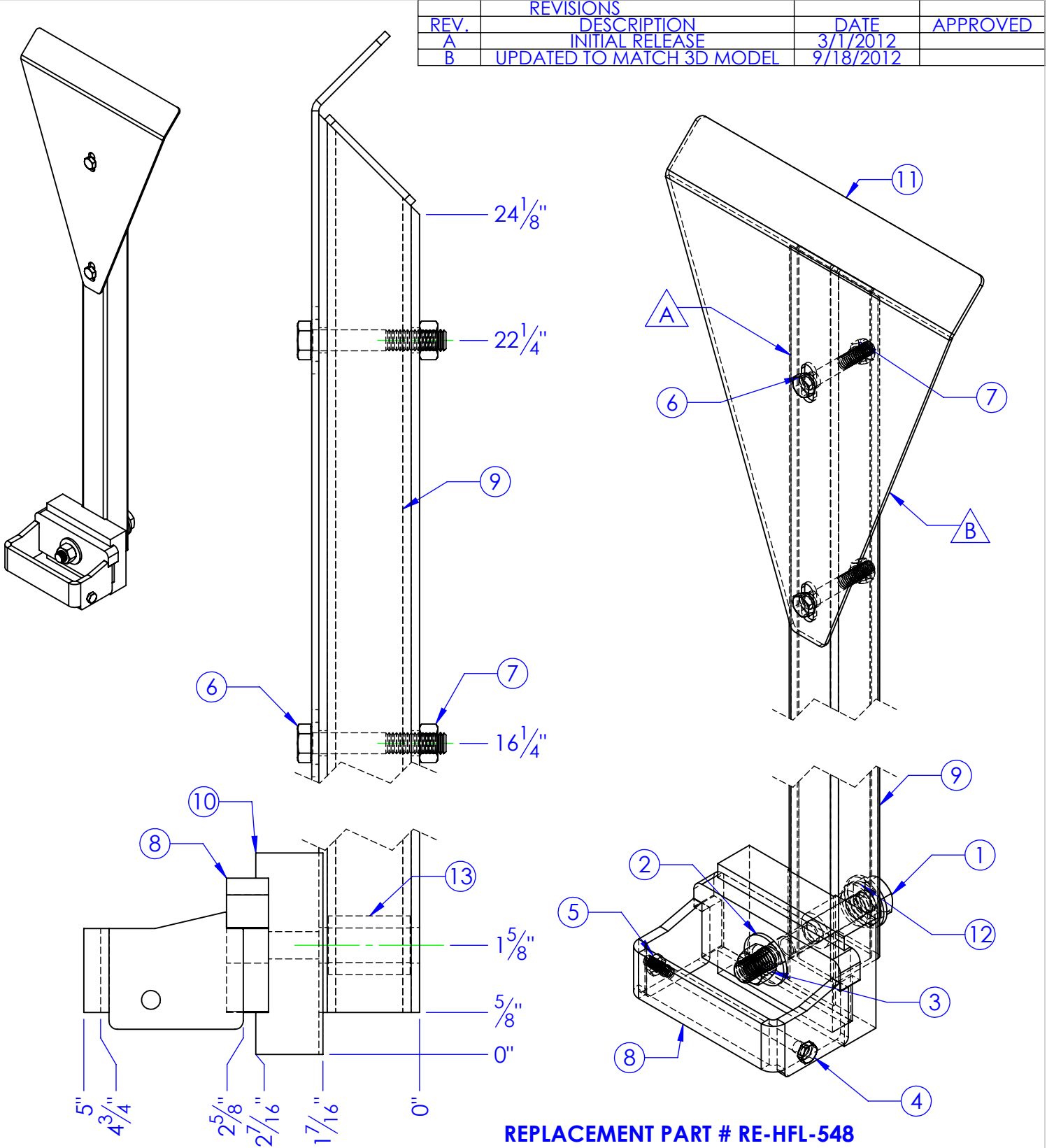
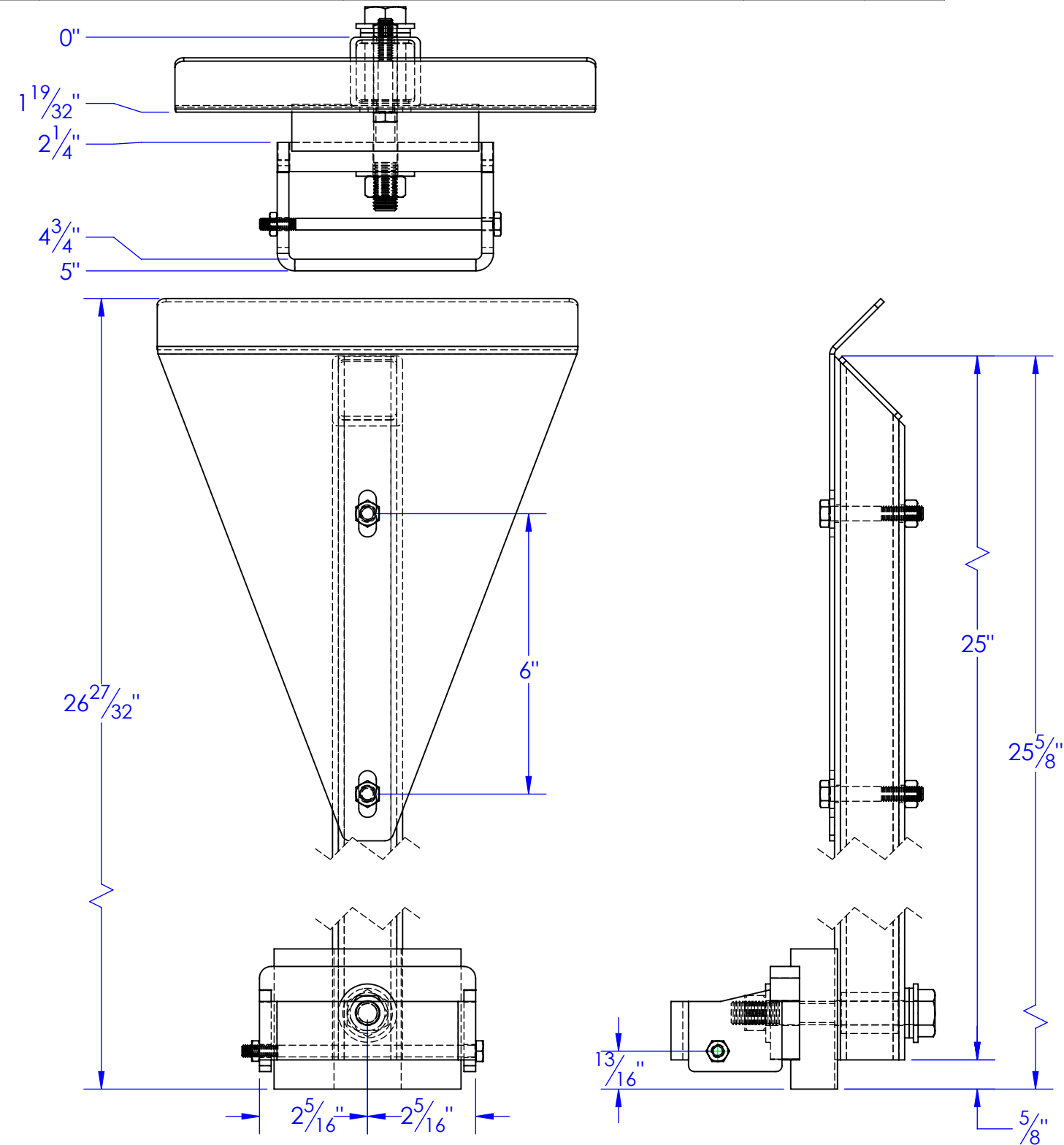


ITEM NO.	PART NUMBER	DESCRIPTION	DRAWING #	QTY.
1	BO-1/2x4 HCS	BOLT 1/2-13 x 4	STOCK	1
2	BO-1/2 FW	FLAT WASHER 1/2"	STOCK	2
3	BO-1/2 HN	1/2" HEX NUT	STOCK	1
4	BO-1/4x5 HCS	BOLT 1/4 x 5	STOCK	1
5	BO-1/4 HN	1/4" HEX NUT	STOCK	1
6	BO-5/16x2 HCS	BOLT 5/16 x 2	STOCK	2
7	BO-5/16 HN	NUT 5/16 HEX	STOCK	2
8	FP-HFL-540	PUSHER ASSEMBLY	40-1302	1
9	FP-HFL-543 assembly	PUSHER UPRIGHT TUBE	40-2307	1
10	FP-HFL-544	PUSHER PIVOT BLOCK	40-2605	1
11	FP-HFL-550	FLAG, PUSHER, HYDRA FLAKER	40-2211	1
12	HD-WR 1/2 RBR WASH	RUBBER WASHER 1/2"	STOCK	2
13	ST-MT .875 x .0531 L 1.2188	LENGTH: 1-7/32"	STOCK	1



REV.	REVISIONS	DATE	APPROVED
A	INITIAL RELEASE	3/1/2012	
B	UPDATED TO MATCH 3D MODEL	9/18/2012	

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <INSERT COMPANY NAME HERE>. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <INSERT COMPANY NAME HERE> IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16$
ANGULAR: MACH ± 1 BEND $\pm$
TWO PLACE DECIMAL ± 0.01
THREE PLACE DECIMAL ± 0.005
MATERIAL
DO NOT SCALE DRAWING

DRAWN	NAME	DATE	P.O. BOX 248, SABETHA KS. 66534 (785) 284-3674 FAX (785) 284-3931
PART #	HEATH	1/24/2013	
ASM #			
COMMENTS:			
PUSHER ASSEMBLY			
SIZE	DWG. NO.	REV	
B	40-1303 B	B	
SCALE: 1:3	WEIGHT: 9.59	SHEET 1 OF 1	