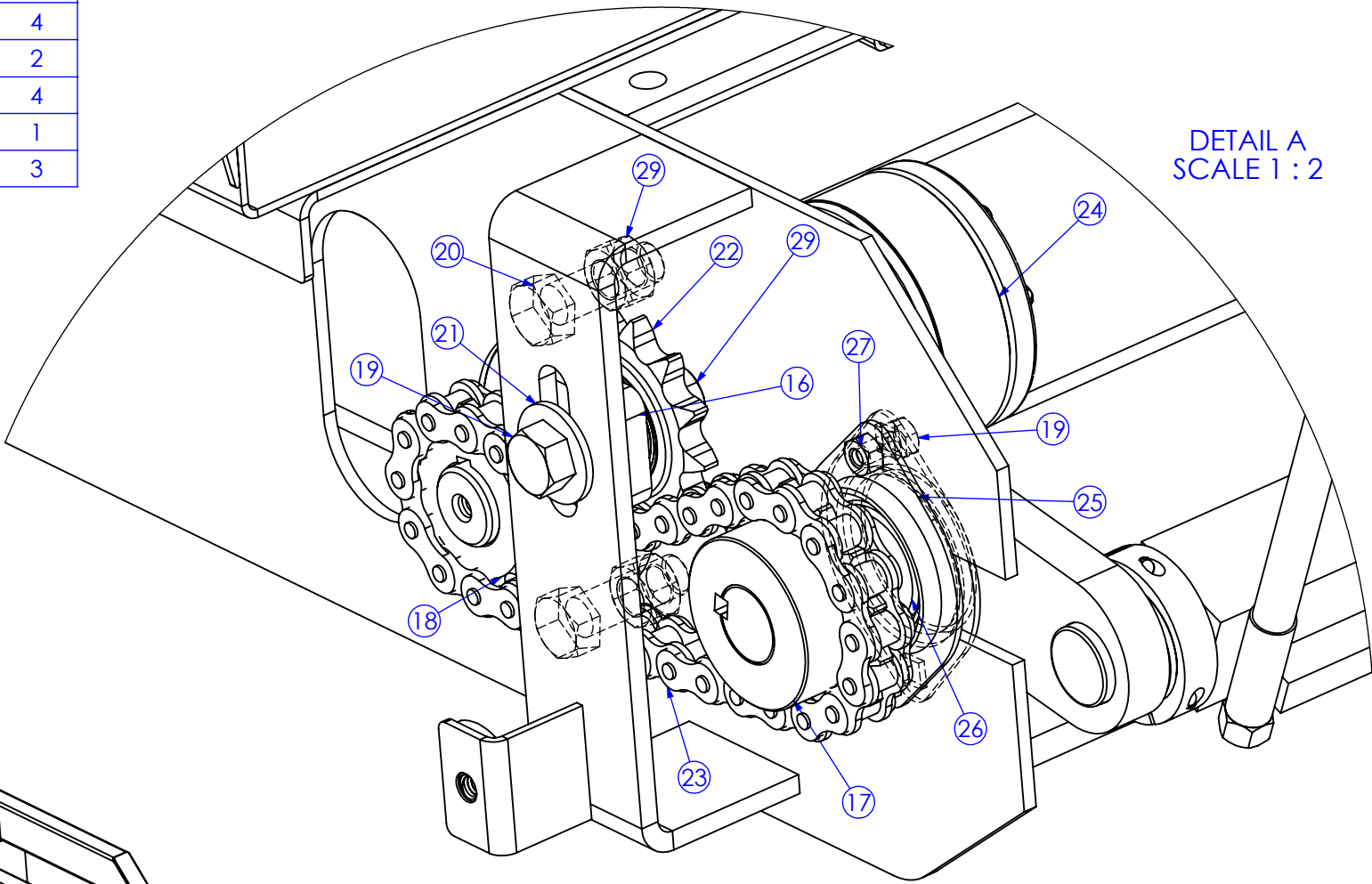
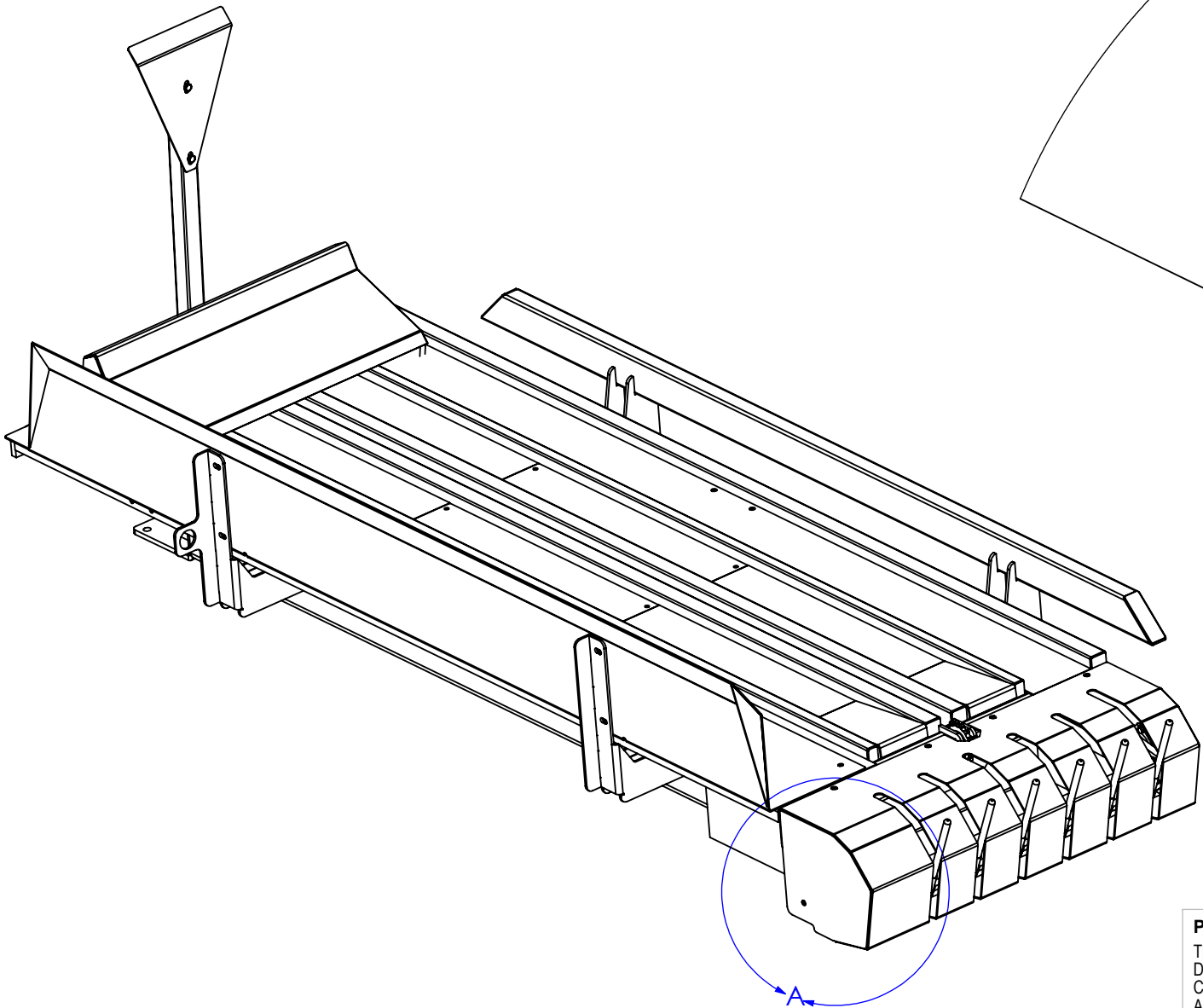


ITEM NO.	PART NUMBER	DESCRIPTION	DRAWING #	QTY.
16	FP-HFL-261	SPACER FLOCK, IDLER SPROCKET, HYDRA FLKR 1/2"	40-1218	1
17	MO-SPK-501416	14 TOOTH SPROCKET (FLAKE)	STOCK	1
18	MO-SPK-50BS11	11 TOOTH SPROCKET (MOTOR)	STOCK	1
19	BO-1/4x1 HCS	HEX BOLT 1/4 X 1	STOCK	4
20	BO-1/2x1-1/2 HCS	BOLT, 1/2X1-1/2	STOCK	2
21	BO-1/2 FW	FLAT WASHER, 1/2"	STOCK	1
22	MO-SPK-5013E08	13 TOOTH SPROCKET (CHAIN TENSIONER)	STOCK	1
23	MO-CH 50-01938	CHAIN #50, 19-3/8"	STOCK	1
24	FL 101-1037	DRIVE MOTOR, FLAKER	STOCK	1
25	MO-FL 52M-22P	FLANGETTE	STOCK	4
26	MO-BB RA100RRB-C	BEARING, SELF ALIGN, HFL	STOCK	2
27	BO-1/4 LHN SS	NYLOC HEX NUT 1/4	STOCK	4
28	MO CHL 171-0050	CHAIN LINK	STOCK	1
29	BO-1/2 LOCK NUT	NUT, 1/2 LOCK	STOCK	3

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	2/12/2019	



DETAIL A
SCALE 1 : 2

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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/16
ANGULAR: MACH ± 1 BEND ±
TWO PLACE DECIMAL ± 010
THREE PLACE DECIMAL ± 005

MATERIAL

DO NOT SCALE DRAWING

NAME		DATE	P.O. BOX 248, SABETHA, KS 66534 (785) 284-3674 FAX (785) 284-3931	
DRAWN	ETHAN	2/12/2019		
PART #	Part #			
ASM #	SUB-HFL-200			
COMMENTS:			ASSY,TOOTH DRIVE, HYDRA FLAKER	
SIZE	DWG. NO.	REV		
B	40-0101	A		
SCALE: 1:24		WEIGHT:	SHEET 1 OF 1	