

## 10 YEAR NDT INSPECTION REPORT

**Date of Inspection:** 30.6.2025

**Client:** Ziggys Cranes

**Correlation Number:** A404

**Plate Number:** 924

**Certificate Reference:** 67085

**Inspector:** Levi Morandin

**Location:** S&M Yard

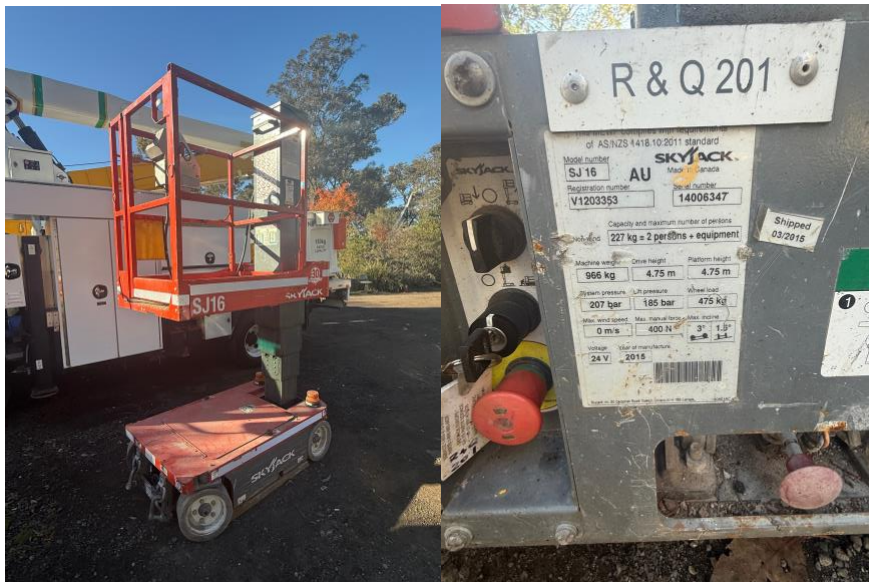
**Telephone Number:** 0405 063 026

**Test Specification:** AS2550, AS1418.1

**Acceptance Spec:** Report on condition of machine

**Nature of Test:** Perform 10yr NDT Inspection.

**Job Identification:** Skyjack SJ16 Serial: 14006347



The following EWP underwent a thorough NDT inspection in accordance with the following relevant Australian Standards AS2550, AS1418 and as per manufactures guidelines.

All items were inspected or repaired in accordance with the above-mentioned Australian Standards or Codes.

**Hydraulic System**

The hydraulic system was in good working order with no apparent leaks or evidence of wear, the pump operated to within manufactures specifications. All holding valves and locking valves are in good order, with no load applied there was no excessive seepage am rear of lift cylinder holding valve at time of test.

**Hydraulic Cylinders**

Main Lift Cylinder and outrigger cylinders underwent a thorough NDT inspection as per Australian Standards. There was no evidence of stress fractures or cracking at time of test. All cylinders are in good working order with no apparent leaks, seepage or wear.

**Hydraulic Hoses**

All hoses are in good order with no apparent leaks or stretching, there was no apparent evidence of fatigue or abnormal wear.

**Chassis**

All chassis components are in good order and there was no excessive wear evident, the chassis revealed no evidence of cracking during NDT examination, areas were tested as per manufactures guidelines.

**Load Charts and Warning Systems**

All load charts are clearly visible and warning systems are in good working order at the time of testing.

| Major Inspection                                                            | OK | N/A | FAIL |
|-----------------------------------------------------------------------------|----|-----|------|
| Chassis including outriggers and boxes                                      |    | ✓   |      |
| Drive train and suspension components                                       | ✓  |     |      |
| Slew ring                                                                   |    | ✓   |      |
| Slew ring bolts                                                             |    | ✓   |      |
| Hook rollers                                                                |    | ✓   |      |
| Drive systems including winches, hydraulic motors, gearbox, and drive shaft | ✓  |     |      |
| Control systems                                                             | ✓  |     |      |
| Braking systems                                                             | ✓  |     |      |
| Electrical systems                                                          | ✓  |     |      |
| Hydraulic systems—cylinders including outrigger cylinders                   |    | ✓   |      |
| Booms                                                                       |    | ✓   |      |
| Safety devices including rated capacity limiters and load indicators        | ✓  |     |      |
| Outriggers                                                                  |    | ✓   |      |
| Steel wire ropes                                                            |    | ✓   |      |
| Rope sheaves                                                                |    | ✓   |      |
| Electrical systems - hazardous voltage                                      | ✓  |     |      |
| Control systems - non-hazardous voltage                                     | ✓  |     |      |
| Electric motors                                                             | ✓  |     |      |
| Hook assembly                                                               |    | ✓   |      |

### **Major Inspection Report**

The following machine and its components have been fully inspected as per the manufacture's recommendations and in accordance with the relevant Australian Standards AS2550 and AS1418.1

### **Results of Inspection**

Items inspected are as per the Manufactures guide to Major Inspections and Australian Standards AS2550, AS 1418.1 the areas examined are as outlined in the following sections

This document is to certify that the EWP manufactured by Skyjack SJ16 serial:14006347has undergone full load, stability, and structural testing as per AS2550, AS1418.1 and as per the manufacturer's recommendations.

We hereby certify that the abovementioned crane is in a safe and structurally sound condition at time of inspection and is ready to be put back into full service as of the 30<sup>th</sup> June 2025 Next due JUNE 2030

A handwritten signature in black ink, appearing to read 'Levi Morandin', is written over a horizontal dashed line. The signature is fluid and cursive.

Levi Morandin NSW1025

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**Report No: 251051 - 1 Rev 0**

**S&M Cranes Pty Ltd  
81 Pitt Town Rd, Kenthurst NSW 2156**

**Eddy Current Examination  
Of  
Sky Jack Man Lift**

**Inspection Date: 25 June 2025**

**Report Issue Date: 26 June 2025**

**Reported & Certified By:**



**Jordan Smith**  
ISO 9712:2021  
AINDT No. 8158  
MT, PT Level 2, ET, UT Level 1

**Reviewed By:**



**Riley Patrick**  
ISO 9712:2021  
AINDT No: 7481  
MT, PT Level 2

Report No: 251051-1 Rev 0

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|                         |                                     |                        |              |      |
|-------------------------|-------------------------------------|------------------------|--------------|------|
| <b>Client:</b>          | S&M Cranes Pty Ltd                  | <b>Contract No:</b>    | 251051       |      |
| <b>Job Location:</b>    | 81 Pitt Town Rd, Kenthurst NSW 2156 | <b>Test Date:</b>      | 25 June 2025 |      |
| <b>Purchase Order:</b>  | Cash Sale                           | <b>Job Number:</b>     | Not Stated   |      |
| <b>Lead Technician:</b> | Jordan Smith                        | <b>Qualifications:</b> | AINDT L2     | 8158 |

### **Executive Summary**

An examination was conducted on Sky Jack Man Lift. Testing of nominated Welds & HAZ area, as per client request.

At the time of examination, all Welds & HAZ area had no evidence of cracking detected.

See Below for further details.

### **Test Restrictions / Deviations**

- 1 Tested in assembled condition, resulting in reduced accessible areas

**Refer to Appendix A for Examination General Parameters**

**Refer to Appendix B for Test Method Parameters**

**Test Item:** Sky Jack Man Lift

**Model No:** SJ16

**Serial No:** 14006347

**Year of Manufacture:** 2015



**Table 1 – Detailed Test Results**

| Items Examined                  | Area Examined        | Test Method | Findings |
|---------------------------------|----------------------|-------------|----------|
| Platform gate structure         | All structural welds | ET          | NCD      |
| Lanyard attachment points       | All structural welds | ET          | NCD      |
| Platform base structure         | All structural welds | ET          | NCD      |
| General frame structural welds  | All Accessible welds | ET          | NCD      |
| Mast to Base Plate Welds        | All Accessible welds | ET          | NCD      |
| Front Drive Motor Weld Assembly | All Accessible welds | ET          | NCD      |

**Notes / Additions:**

1. NCD = No Cracking Detected.





## Photographs



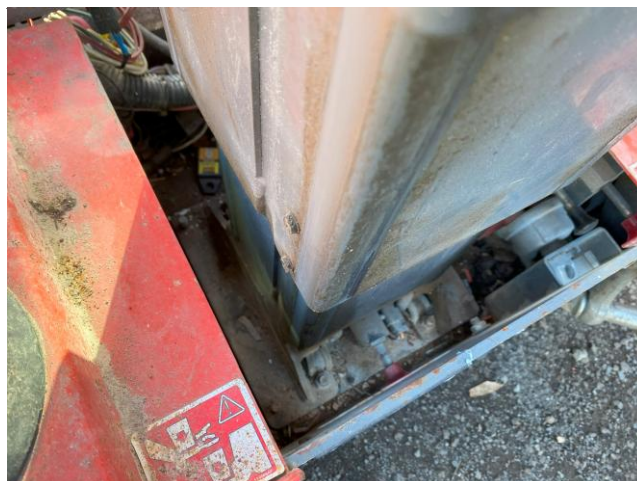
**Photograph 1 – Overview of Man Lift**



**Photograph 2 – Data Plate**



**Photograph 3 – Lanyard Attachment Point**



**Photograph 4 – Mast to Base Weld**



**Photograph 5 – Typical General Frame Welds**



**Photograph 6 – Overview of Mast**





## Appendix A - Examination General Parameters

| General Test Parameters |                                    |                      |                  |
|-------------------------|------------------------------------|----------------------|------------------|
| Construction Code:      | Not Stated                         | Manufacture Stage:   | In Service       |
| Acceptance Criteria:    | Evaluation For Cracking            | Table:               | Not Applicable   |
| Material:               | Carbon Steel - Grade not Specified | Weld Process:        | Not Stated       |
| Material Thickness:     | Various                            | Heat Treatment:      | Not Stated       |
| Surface Temperature:    | Ambient                            | Surface Preparation: | Wire Brush       |
| Surface Condition:      | In Service / Painted               | Test Area:           | Welds & HAZ area |

## Appendix B - Test Method Parameters

| Eddy Current        |                                               |             |                              |                                 |               |
|---------------------|-----------------------------------------------|-------------|------------------------------|---------------------------------|---------------|
| Method Code:        | ISO 17643:2015                                |             | Test Procedure:              | P-CIS-ET-002 R0                 |               |
| Test Method:        | Surface                                       |             | Surface Coating              | Yes                             |               |
| Coating Type        | Non-Conductive                                |             | Coating Thickness:           | < 0.5mm                         |               |
| Technique:          | As per procedure                              |             | Weld Configuration:          | Full Penetration & Fillet Welds |               |
| Machine Asset No:   | ET-010                                        |             | Machine Make / Model:        | Olympus                         | Nortec 600    |
| Probe Config.       | Serial No:                                    | Manufacture | Model No:                    | Coil Type:                      | Probe Dia     |
| Probe 1             | (J) S37795                                    | Olympus     | 9403373                      | Bridge / Orthogonal             | 5mm           |
| Probe Sensitivity:  | Frequency                                     | Phase Ang   | Ref. Reflector               | Ref. SH%                        | dB Ref. Level |
| Probe 1             | 100KHz                                        | 0°          | 1.0mm EDM Notch              | 80%                             | 75 / 75       |
| Probe Specs:        | Refer to manufacture specifications           |             | Cable Specs:                 | 2.5m - Single Coaxial           |               |
| Calibration Specs   | S/N:                                          | Type:       | Model:                       | Material:                       | Reflector:    |
| Calibration Block 1 | 408587 / 17                                   | Sensitivity | ATBW                         | C / S                           | EDM Notch     |
| Order of Accuracy:  | + / - 5mm in Length<br>(95% confidence level) |             | Periodic Verification Checks | Start: Yes                      | End: Yes      |



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| Rev Number | Issue Date   | Revision Details |
|------------|--------------|------------------|
| 0          | 26 June 2025 | Report Issued    |