



Regis®

ALUMINUM FENCING



**Digger
Specialties
Inc.**

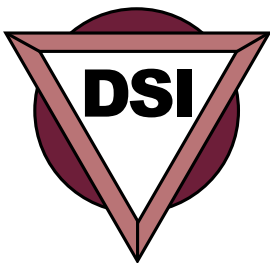
Transforming the Outdoor Living Experience®

DYNAMIC SOLUTIONS INNOVATION

Since 1984 Digger Specialties, Inc. (DSI) has been manufacturing quality products for the outdoor living industry.

At DSI we are continually working to provide solutions through innovative product development and design to bring the best products to our customers, the marketplace, and the home owner.

Our Regis® Aluminum Fencing offers a variety of colors, styles, and options to enhance your outdoor living experience. This premium line of fencing also provides a great investment in your home or business.



**Digger
Specialties
Inc.**

Transforming the Outdoor Living Experience®



TABLE OF CONTENTS

Features	2
Product Details	3
Aluminum Colors	4
Powder Coating Process	5
Flat Top Models	6-9
Spear Top Models	10-12
Arched Picket Top	13
Gates	14-15
Gate Hardware	16
Options	17
Posts & Mounts	18
Accessories	19
Section Packaging	20
Specialties	21

FEATURES



Lifetime Limited Warranty

Digger Specialties, Inc. is proud to offer one of the strongest warranties in the industry. Regis® Aluminum Fencing is covered by our Aluminum Lifetime Limited Warranty. Our Warranty demonstrates our faith in our product and our commitment to you.



Click QR Code to view and register a DSI warranty or visit the DSI website.



Committed to the Environment and our Community

DSI is proud to be an environmentally aware company that continues to update practices to reduce our carbon foot-print. DSI consistently recycles cardboard, wood, steel banding, zinc die cast, and heat shrink scrap. DSI also utilizes both aluminum and vinyl extrusions that contain recycled content. DSI is pleased to support our community by outsourcing a portion of our packaging functions to a local company that provides meaningful employment to individuals with disabilities.



Pool Code Approved

Regis® Aluminum Fencing combines safety with style. Fence models marked with this symbol comply with ASTM F1908 for height and spacing. See individual model charts on pages 7 – 12 for availability and restrictions. Check with your local building code officials as local codes may differ.



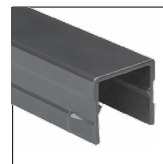
Puppy Picket Option (Short Picket Option)

Regis® Aluminum Fencing offers pet owners peace of mind. Fence models marked with this symbol offer a Puppy Picket Option (short picket option). See individual model charts on pages 7 – 12 for availability and restrictions. These added pickets help keep animals in or out of your yard. For more information see Page 17.

1

Notched Rails

Our 3000, 4000, and 5000 Series notched rails secure the section into the routed holes of the post.



2

Hidden E-Clips

Our patented Hidden Picket Fasteners eliminate scratches and unsightly screws for 3000, 4000, and 5000 Series.

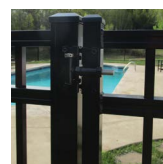


Patent #US 7,152,849 B2

3

Welded Gates

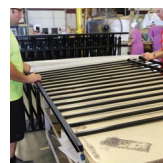
Regis® Aluminum Gate rails and pickets are welded at each connection for added strength and durability.



4

Assembled Sections

Regis® Aluminum Fencing sections come factory assembled for quick installation.



PRODUCT DETAILS



	3000 Series	4000 Series	5000 Series	6000 Series
Heights	36", 42", 48", 50", 55", 60", 72"	36", 42", 48", 48.5", 54", 60", 72"	48", 54", 55", 60", 72", 84", 96"	48", 55", 60"
Section Width	6' Centers	8' Centers 6' Centers (Select Models See Page 8)	8' Centers	6' Centers
Rails	1-1/8" W (.065") x 1" H (.085")	1-1/4" W (.070") x 1-1/2" H (.110")	1-1/2" W (.070") x 1-1/2" H (.095")	1" x 1" (.050")
Spear/Finial Pickets	5/8" x 5/8" (.045")	3/4" x 3/4" (.053")	1" x 1" (.062")	5/8" x 5/8" (.035")
Non-Spear/Finial Pickets	5/8" x 5/8" (.045")	3/4" x 3/4" (.045")	1" x 1" (.062")	5/8" x 5/8" (.035")
Picket Spacing	3-13/16" Between Pickets	3-15/16" Between Pickets Pool Models and 6' Centers have 3-9/16" Between Pickets	3-3/4" Between Pickets	3-13/16" Between Pickets
Section Racking*	Standard Sections Rack 20" in 6' Double Punch Sections Rack 40" in 6'	Standard Sections Rack 20" in 8' Double Punch Sections Rack 35" in 8'	Standard Sections Rack 17" in 8' Double Punch Sections Rack 26" in 8'	Standard Sections Rack 22" in 6' Double Punch Sections Rack 44" in 6'
Posts See the Posts & Mounts page for additional information.	2" x 2" (.060") 36"-60" Heights Only 2" x 2" (.090") 2" x 2" (.125") 4" x 4" (.125") 6" x 6" (.185")	2-1/2" x 2-1/2" (.065") Recessed 2-1/2" x 2-1/2" (.090") Recessed 2-1/2" x 2-1/2" (.125") Recessed 4" x 4" (.125") Recessed 6" x 6" (.185")	2-1/2" x 2-1/2" (.090") Recessed 48"-72" Heights Only 2-1/2" x 2-1/2" (.125") Recessed 4" x 4" (.125") Recessed 6" x 6" (.185")	2" x 2" (.060") 2" x 2" (.125") 4" x 4" (.125")
Post Caps	Flat Caps: 2", 4", 6" Ball Caps: 2", 4"	Flat Caps: 2-1/2", 4", 6" Ball Caps: 2-1/2", 4"	Flat Caps: 2-1/2", 4", 6" Ball Caps: 2-1/2", 4"	Flat Caps: 2", 4"
Standard Single Gate Opening Sizes	36", 42", 48", 60", 72"	36", 42", 48", 60", 72"	36", 42", 48", 60", 72"	48", 60"



* Some DSI options (rings, puppy pickets, etc.) affect Section Racking.

Click the QR Code for a detailed Racking Help Sheet.

ALUMINUM COLORS

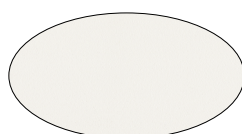
Regis® 3000, 4000, and 5000 Series are offered in 12 standard AAMA 2604 colors, from satin colors to textured colors, to complement your project. Custom colors and AAMA 2605 colors are available by special order.

Regis® 6000 Series is available in AAMA 2604 Satin Black.

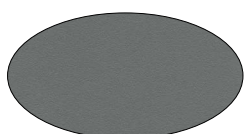
Colors shown are a close approximation of the true color. Please request actual samples for accurate powder coating colors.



Textured Colors



White Fine Texture



Grey Fine Texture



Bronze Fine Texture

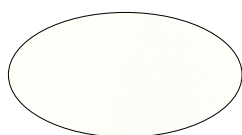


Brown Fine Texture

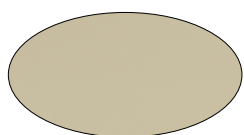


Black Fine Texture

Non Textured Colors



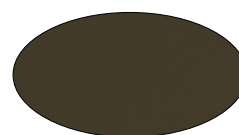
Gloss White



Gloss Beige



Sandy Shore



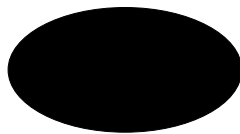
Ninety Bronze



Speckled Walnut



Chocolate



Satin Black

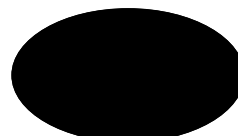
Optional Color



Gold Accent
Fine Texture
(Upcharge may apply)

Select Regis® 3000, 4000, and 5000 Series accessories are available in an optional Gold Accent color. See pages 17 and 19 for more information on the items available.

6000 Series



Satin Black

Regis® 6000 Series is available in Satin Black only.



POWDER COATING PROCESS

Exclusive DSI Powder Coating Process

DSI is an industry leader in Powder Coated Aluminum Products. State-of-the-art technology is used to provide a high-quality and durable finish that is more resistant to the effects of impacts, chemicals, ultra-violet light, moisture, and extreme weather conditions.

The process begins with a system certified by the Powder Coating Institute (PCI) and continues with the American Architectural Manufacturers Association (AAMA) / Fenestration and Glazing Industry Alliance (FGIA) verifying our Powder Coating. These stringent processes provide homeowners with peace of mind in their investment.

Our Aluminum Lifetime Limited Warranty includes a Fade Warranty as well as a Salt and Abrasive Environments Warranty providing one of the best warranties in the industry.



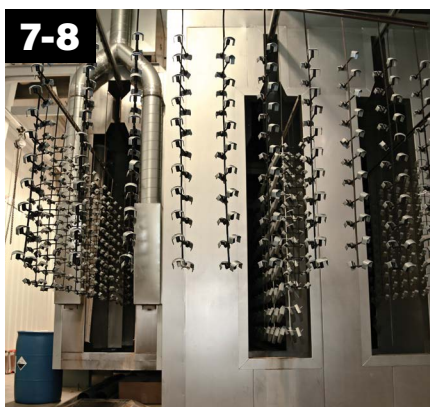
1
The raw premium-grade aluminum is inspected to be free of blemishes and is not exposed to the outdoor elements.



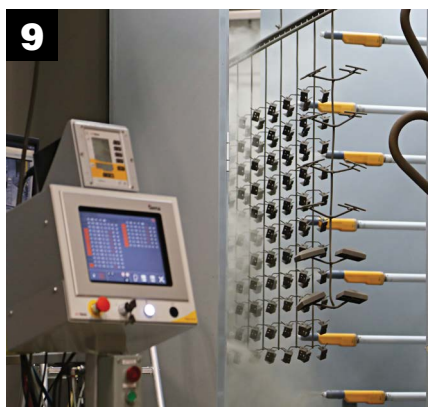
2
The product enters a heated cleaning stage to remove extrusion debris and fabrication oils.



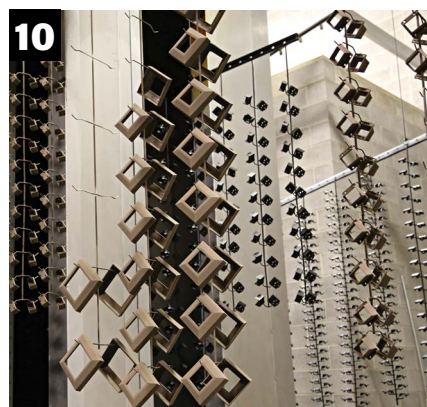
3-6
Clean: City water rinse
Cleaner: Recycling reverse osmosis water rinse
Cleanest: Pure reverse osmosis water rinse
Sealer: Dried-in-place aluminum sealer



7-8
A 200 MPH air blast removes water drops from the pre-treated aluminum.
A convection oven completes the dry-off process.



9
Powder is applied with 18 automated and 2 manual spray guns. Compressed process air is dried to -35°F Dew Point for superior adhesion.



10
The powder coating is then bonded and adhered to the aluminum substrate in a 400 degree cure stage.



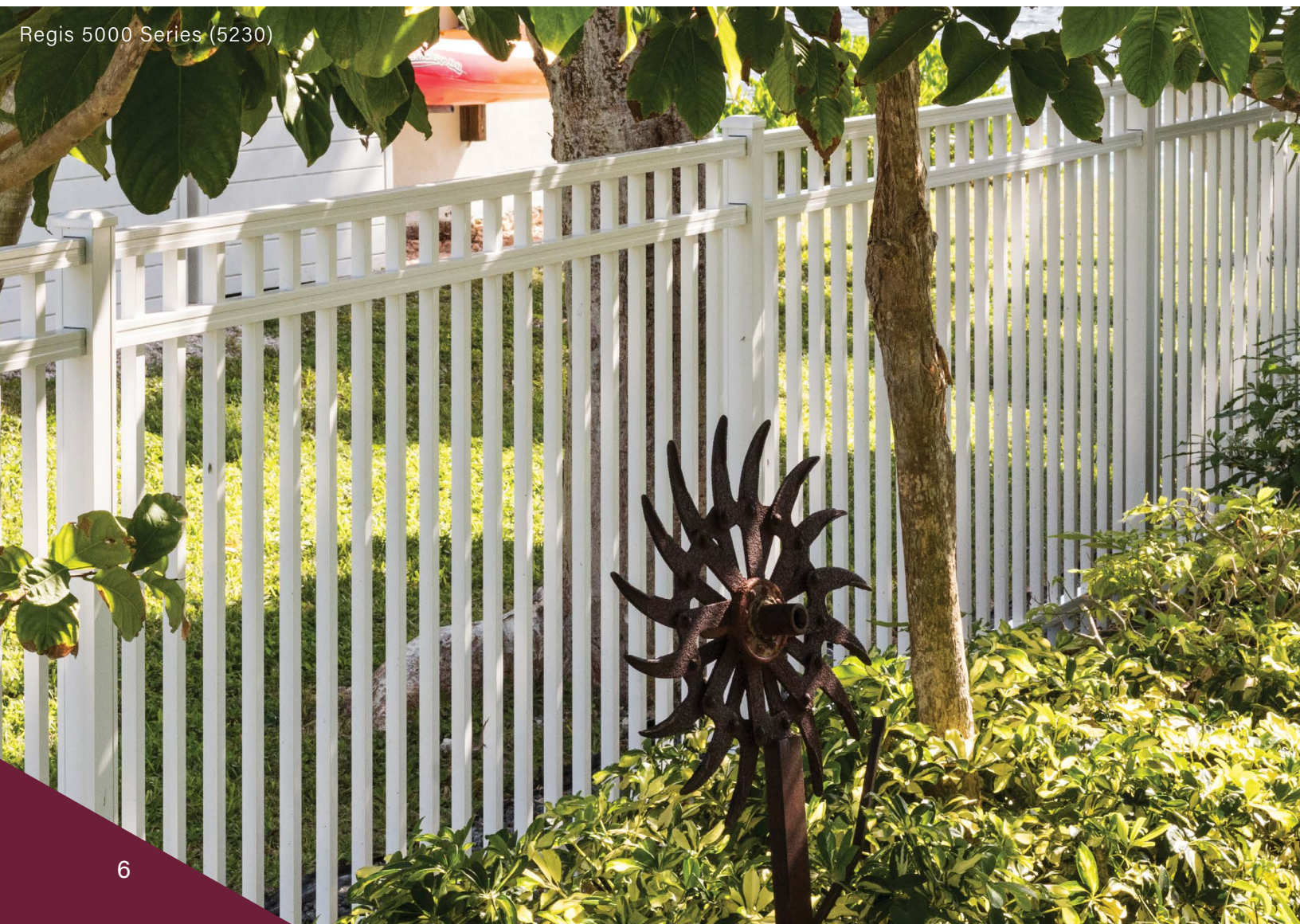
Regis 4000 Series (4230 with Rings)



Regis 4000 Series (4230)

FLAT TOP

MODELS



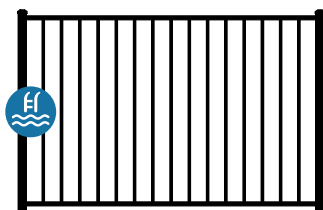
Regis 5000 Series (5230)



Perfect for around a pool, the Classic Flat Top offers clean and simple lines in 2, 3, or 4 rail designs. Double Picket models and optional rings are available to add definition to your outdoor living space.

CLASSIC FLAT TOP

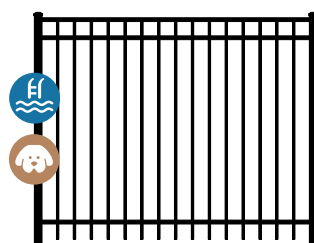
2-RAIL



Flush Bottom Pool

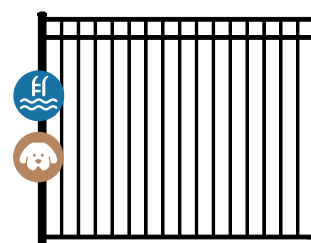
Models	Heights
3220 FB Pool	48"
4220 FB Pool	48.5", 54"
5220 FB Pool	54"
6220 FB Pool	48"

3-RAIL



60" height 3230
60" and 72" heights 5230
60" height 6230

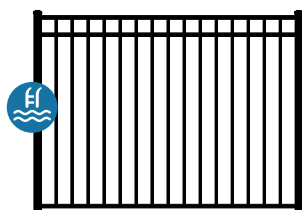
Models	Heights
3230	36", 42", 48", 60"
4230	48", 60", 72"
5230	48", 60", 72"
6230	48", 60"



Flush Bottom
60" height

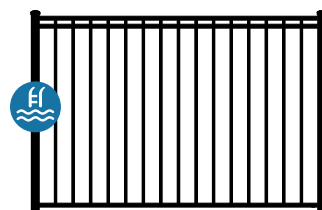
Models	Heights
3230 FB	48", 60"
6230 FB	48"

3-RAIL



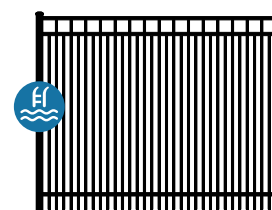
Flush Bottom Pool

Models	Heights
3230 FB Pool	55"
4230 FB Pool	54"
5230 FB Pool	55"
6230 FB Pool	55"



Flush Bottom Pool w 1" b/t Top & Mid-Rail

Models	Heights
3230 FB Pool w/1" b/t Top & Mid-Rail	50"



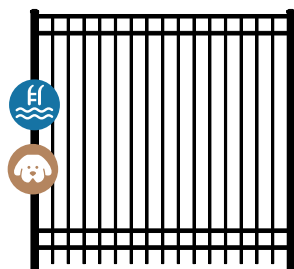
Double Pickets to Mid-Rail
60" height

Models	Heights
3230 Dbl Pkts to Mid-Rail	48", 60"
4230 Dbl Pkts to Mid-Rail	48", 60"

FLAT TOP MODELS

CLASSIC FLAT TOP

4-RAIL

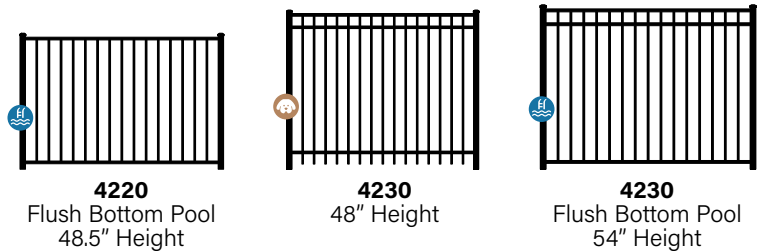


Models	Heights
3240	72"
5240	84", 96"

SECTION SPOTLIGHT

Select Regis® 4000 Fence models are available as six foot wide sections in addition to the standard eight foot wide sections.

Six foot sections are available in the following models:

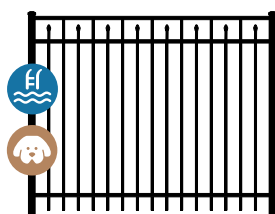




Flat Top Alternating Spear Top offers a modern design by combining the safety of a smooth top rail with the traditional alternating spears between the top and mid-rail.

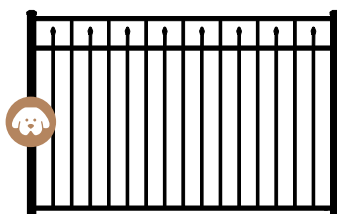
FLAT TOP ALTERNATING SPEAR TOP

3-RAIL



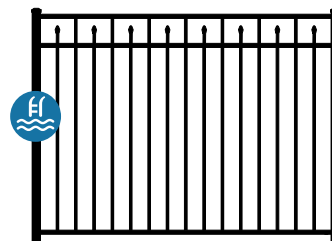
60" height 3233
60" and 72" heights 5233

Models	Heights
3233	36", 42", 48", 60"
4233	48", 60", 72"
5233	48", 60", 72"
6233	48"



Flush Bottom

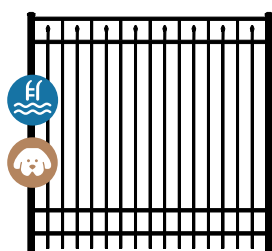
Models	Heights
3233 FB	48"



Flush Bottom Pool

Models	Heights
3233 FB Pool	55"
4233 FB Pool	54"
5233 FB Pool	55"
6233 FB Pool	55"

4-RAIL



Models	Heights
3243	72"
5243	84", 96"



Regis 5000 Series (5233 Flush Bottom)



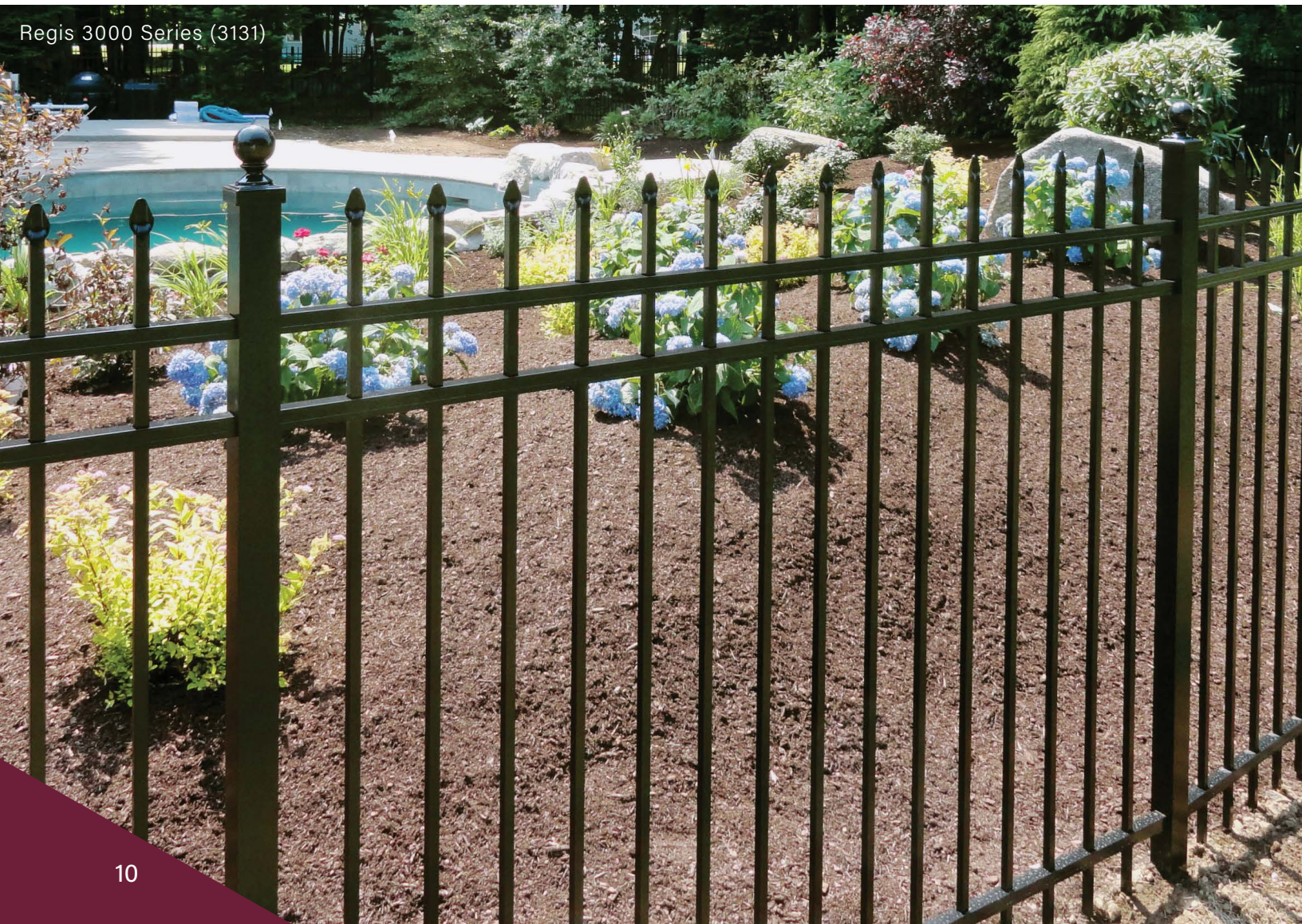
Regis 5000 Series (5131)



Regis 3000 Series (3131)

SPEAR TOP

MODELS



Regis 3000 Series (3131)

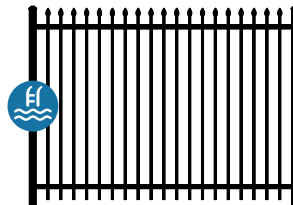


The Traditional Spear Top offers pressed point pickets with optional finials – Quad, Triad, or Fleur-de-Lis. This model is a great addition to any residential, commercial, or industrial property.

The Spear Top offers multiple options for defining your outdoor living space by adding Rings or Concave and Convex Models.

TRADITIONAL SPEAR TOP

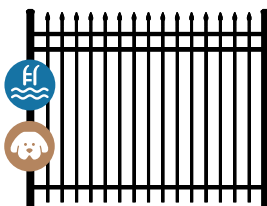
2-RAIL



Pool

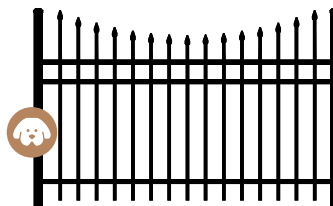
Models	Heights
4121 Pool	60"

3-RAIL



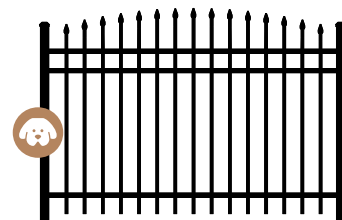
72" height 5131

Models	Heights
3131	36", 42", 48", 60"
4131	48", 60", 72"
5131	48", 54", 60", 72"
6131	48"



Concave

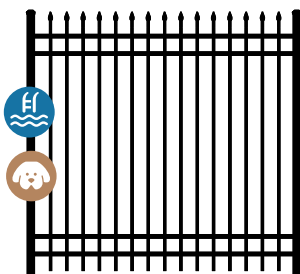
Models	Heights
3131 Concave	48", 60"



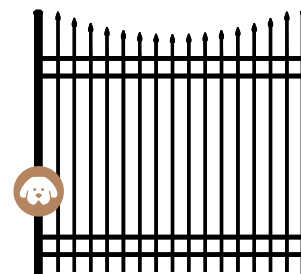
Convex

Models	Heights
3131 Convex	48", 60"

4-RAIL

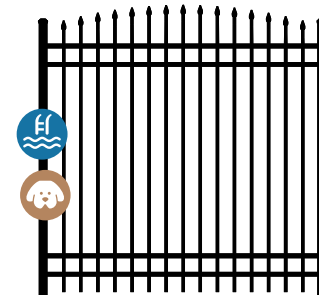


Models	Heights
3141	72"
5141	84", 96"



Concave

Models	Heights
3141 Concave	72"



Convex

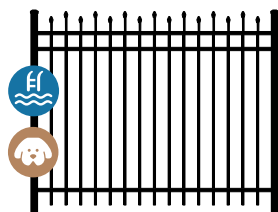
Models	Heights
3141 Convex	72"

SPEAR TOP MODELS

Alternating Spear Top offers the aesthetic appeal of pressed point pickets in alternating heights. Optional finials are available in Quad, Triad, or Fleur-de-Lis.

ALTERNATING SPEAR TOP

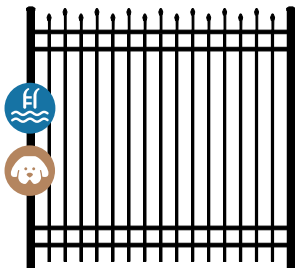
3-RAIL



72" height 5132

Models	Heights
3132	36", 42", 48", 60"
4132	48", 60", 72"
5132	48", 54", 60", 72"

4-RAIL



Models	Heights
3142	72"
5142	84", 96"



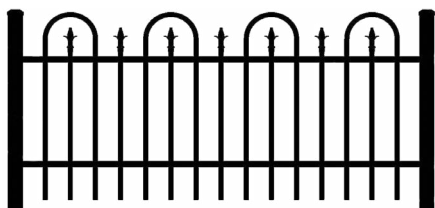
Regis 4000 Series (4132)



Recognized by its curved design, the Arched Picket Top is a great decorative fence for landscaped and garden areas. With Spear point and finial options including Quad, Triad, or Fleur-de-Lis, this fence is sure to accent any outdoor living space.

ARCHED PICKET TOP

2-RAIL



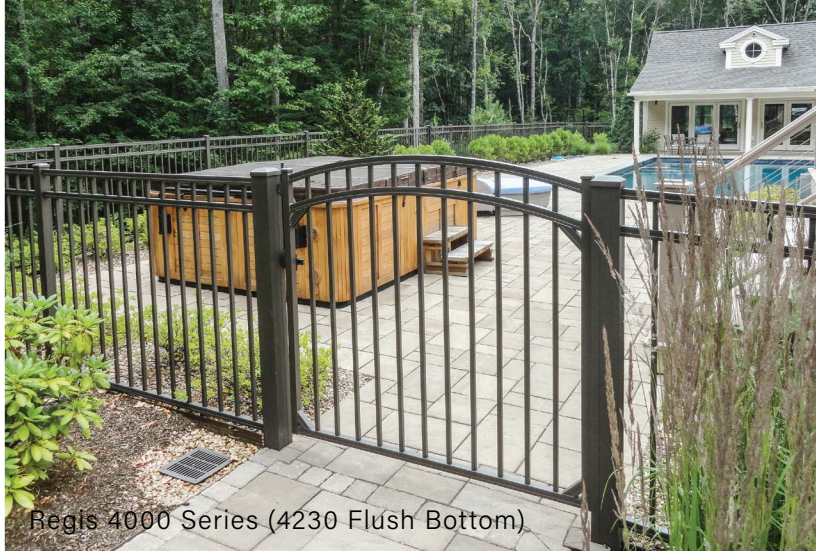
Sections Do Not Rack

Models	Heights
3124	36", 42", 48"
4124	36", 42", 48"





Regis 4000 Series (4131 Continuous Arch)



Regis 4000 Series (4230 Flush Bottom)

GATES



Regis 4000 Series (4230 Flush Bottom)

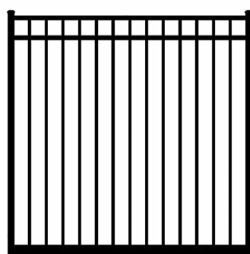


Regis® Gates are available in the same models and heights as our fencing. Whether you are looking for a gate that blends in or stands out, options like Arches and Rings allow you to create the perfect gate for your fence and outdoor living space.

WALK GATES

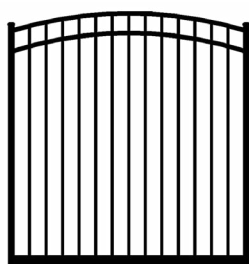
U-Frame

3000, 4000, and 5000 Series
36" - 72" Single Gate Openings
72" - 144" Double Gate Openings



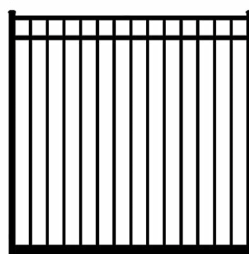
Arched U-Frame

3000, 4000, and 5000 Series
36" - 72" Single Gate Openings
72" - 144" Double Gate Openings



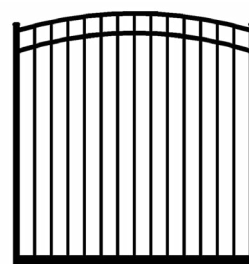
U-Frame

6000 Series
48", 60" Single Gate Openings
96", 120" Double Gate Openings

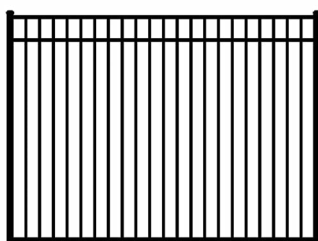


Arched U-Frame

6000 Series
48", 60" Single Gate Openings
96", 120" Double Gate Openings

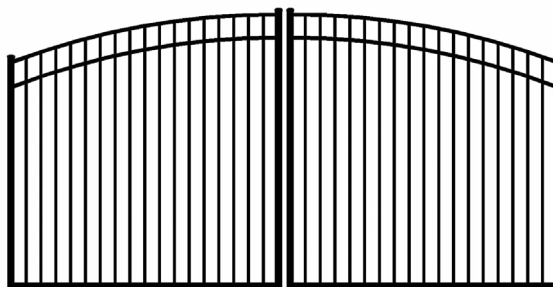


ENTRY GATES



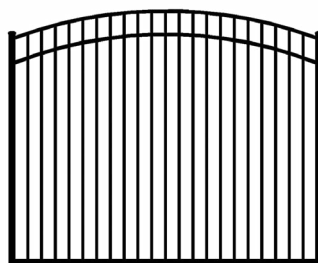
Standard

84" - 192" Single Gate Openings
168" - 384" Double Gate Openings



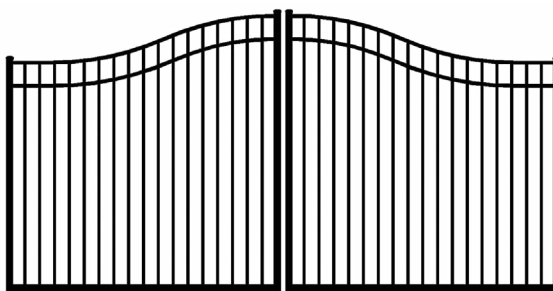
Continuous Arch Double Gate

168" - 384" Openings



Arched

84" - 192" Single Gate Openings
168" - 384" Double Gate Openings



Designer Arch Double Gate

168" - 384" Openings

Gate Openings over 12' Single and 24' Double include bracing. Custom gate sizes are available. Contact Customer Service for more information.

GATE HARDWARE

Hinges



Tru-Close Hinge



Kwik Fit Hinge



SS Med Duty Hinge



HD Adjustable Hinge
For 2" Gate Sides



Tiger Self Close Hinge

Latches



Lokk Latch



Lokk Latch Deluxe



Lokk Latch Magnetic



Magna Latch
Vertical Pull 6"



Magna Latch
Top Pull 20-1/4"



SS Gravity Latch



FortiMa
Latch



Lock Box
with Handle



Keeper for
Lock Box



Push Bar for
Lock Box

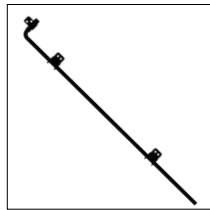
Canebolts



Canebolt Lockable



Canebolt Lockable
Receiver



Canebolt
(Drop Pin Kit)

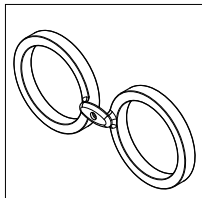
Not all hinges and latches work for all gate configurations. For more information on gates and hardware visit our website diggerspecialties.com

OPTIONS

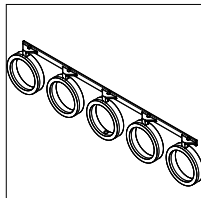


Ring Bars

Gold
Accent
Available



2 Ring Bar
3000 and 4000
Series



5 Ring Bar
5000 Series

Finials

Gold
Accent
Available



Quad
3000, 4000, and
5000 Series



Triad
3000, 4000, and
5000 Series



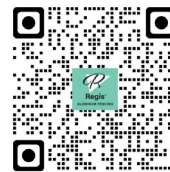
Fleur-de-Lis
3000 and 4000
Series
5/8" Shown

Double Punch

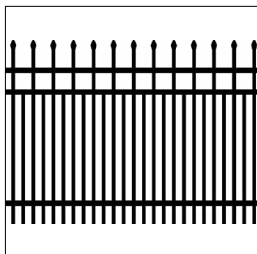


Double Punch increases the racking angle.
Double Punch not available for Sections
with Rings.

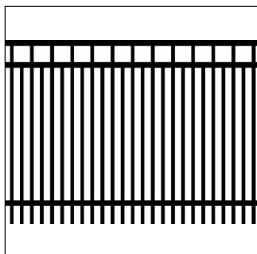
**Click the QR Code for a detailed Racking
Help Sheet.**



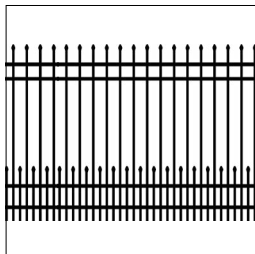
Puppy Pickets (Short Pickets)



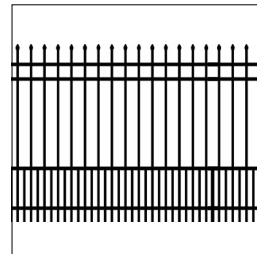
Spear/Finial Top



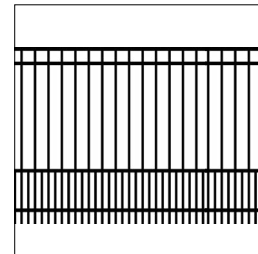
Flat Top



Spear/Finial Top
Standard



Spear/Finial Top Flat
Puppy Picket Rail Option
Available Upon Request



Flat Top

Puppy Pickets (Short Pickets) go to
the Mid-Rail for 36" & 42" heights.

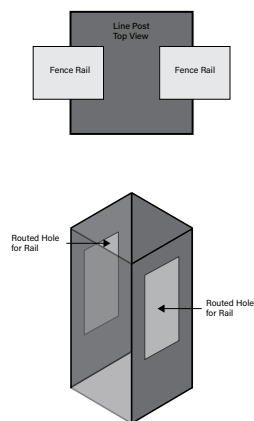
Puppy Pickets (Short Pickets) are 20" tall with an additional rail
for heights 48" and above.

POSTS & MOUNTS

Post Types

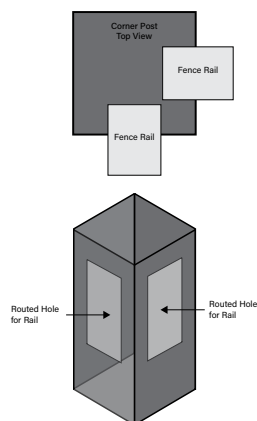
Line Post

Line Posts have holes on opposite sides and are used as intermediate posts.



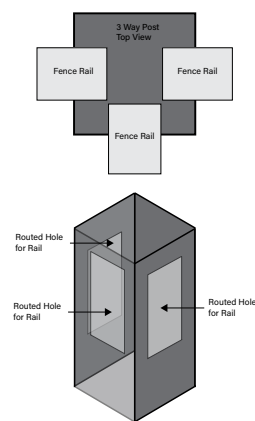
Corner Post

Corner Posts have holes on adjacent sides to create a 90 degree turn.



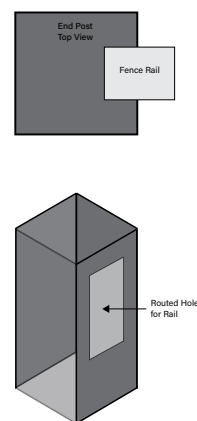
3-Way Post

3-Way Posts have holes on three sides to continue a fence line and turn a corner.



End Post

End Posts have holes on one side only to terminate a fence line.



Post Sizes

	2"	2"	2"	2-1/2" Recessed	2-1/2" Recessed	2-1/2" Recessed	4"	4" Recessed	6"
Lengths	Short Posts†: 42", 48", 54", 61", 66", 78" 5-1/2', 6', 6-1/2', 7', 7-1/2'	5-1/2', 6', 6-1/2', 7', 7-1/2', 8-1/2'	5-1/2', 6', 6-1/2', 7', 7-1/2', 8-1/2'	5-1/2', 6', 6-1/2', 7', 7-1/2', 8-1/2'	5-1/2', 6', 6-1/2', 7', 7-1/2', 8-1/2'	6', 6-1/2', 7', 7-1/2', 8-1/2', 10', 11'	5-1/2', 6', 6-1/2', 7', 7-1/2', 8-1/2'	5-1/2', 6', 6-1/2', 7', 7-1/2', 8-1/2', 10', 11'	6', 6-1/2', 7', 7-1/2', 8', 9', 10', 11'
Wall Thickness*	.060"	.090"	.125"	.065"	.090"	.125"	.125"	.125"	.185"
Post Type	Line Corner 3-Way End	Line Corner 3-Way End	End	Line Corner 3-Way End	Line Corner 3-Way End	Line Corner 3-Way End	End	End	End

*Aluminum Stiffeners can be added to End and Blank Posts to increase the wall thickness.

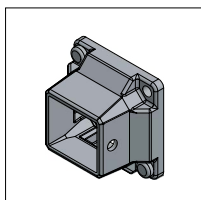
2" Posts: .060" Post with Stiffener = .310"W, .090" Post with Stiffener = .270"W

2-1/2" Recessed Posts: .065" Post with Stiffener = .190"W

†Short Posts are intended for installations where the post is not buried in the ground.

Section Mounts

Optional section mounts are available. These mounts can be used in cases where a routed post cannot be used.



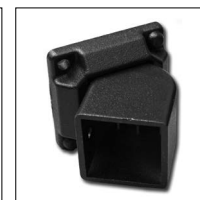
Wall Mount
3000 Series



Wall Mount
4000 Series



Wall Mount
5000 Series



Swivel Mount
3000, 4000, 5000
Series



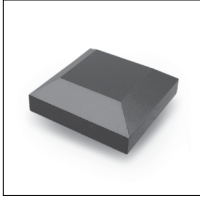
End Mount
4000 Series

ACCESSORIES



Post Caps

Gold
Accent
Available



Flat Cap
2", 2-1/2", 4", 6"



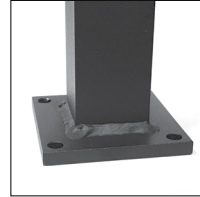
Ball Cap
2", 2-1/2", 4"



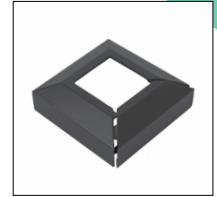
2" Post Mount
(Includes Flair)



2-1/2" Post Mount
(Includes Flair)



Welded Plate Option

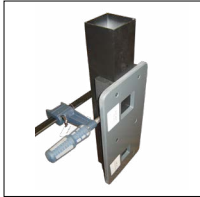


Post Flair (2-piece)
2", 2-1/2", 4", 6"
For Welded Plate
Option & Core
Drilled Posts

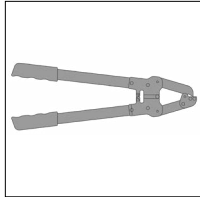
Tools



Rail Remover
(Set of 3)



Post Routing
Template Kit



Rail Notching Tool

Touch Up Paint



Spray
All Standard Colors



Pen
Gloss Beige, Satin
Black, Chocolate,
Gloss White

Magenta Star® Lighting

Magenta Star® Ornamental Low Voltage Lights.
Visit magenastar.com for more information.



Post Cap Light
2", 2-1/2", 4"



Downward
Post Cap Light
2", 2-1/2", 4"



Combo
Post Cap Light
2", 2-1/2", 4"

SECTION PACKAGING

Fence Stacker Unit

Full Bundle Quantity of 3000 and 4000 Series Sections

Full bundle quantities of Regis® 3000 and 4000 Series Sections are shipped in our Fence Stacker Unit. These custom built shipping units are designed with spacers to prevent shifting during shipment. Every Fence Stacker Unit is a fully enclosed six-sided unit with support rails for easy access.

Simply slide out each individual section as needed. The remaining sections stay secure and protected.



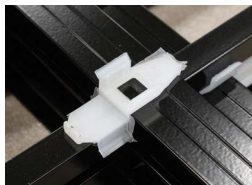
Skid with Section Clips

Less Than Full Bundle Quantities of 3000 and 4000 Series Sections and All 6000 Series Sections

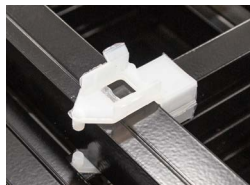
Less than full bundle quantities of Regis® 3000 and 4000 Series Sections and all Regis® 6000 Series Sections are shipped using clips created specifically for the sections. These clips separate the sections during shipping and lessen the risk of damage.



3000 Series Clip



4000 Series Clip



6000 Series Clip



Skid with Foam

All 5000 Series Sections

All Regis® 5000 Series Sections are shipped using foam to separate the sections. The foam protects the sections and reduces the risk of damage during shipping.

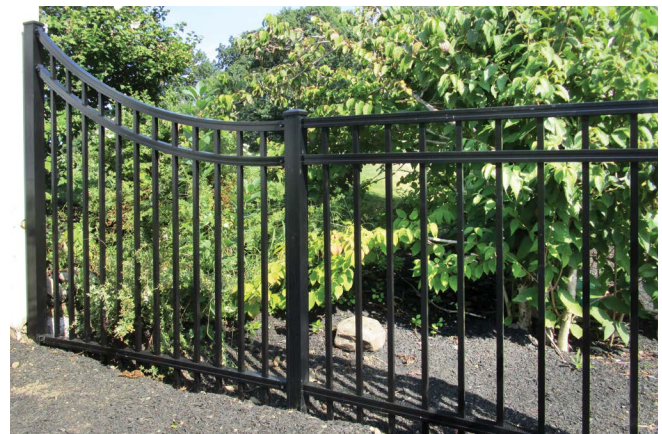
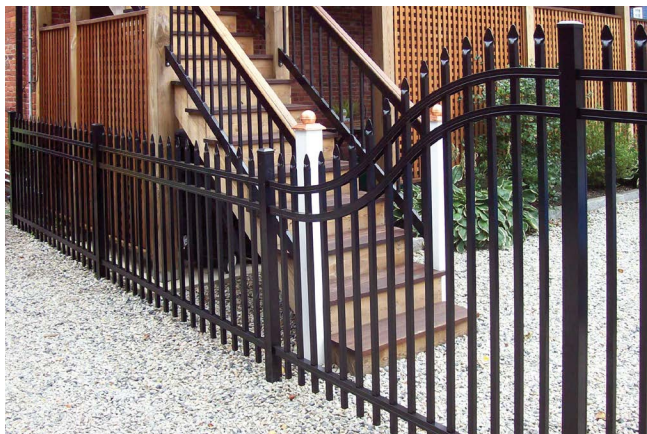


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