

CERTIFICAT



CERTIFICADO



СЕРТИФИКАТ



認證證書



CERTIFICATE



ZERTIFIKAT



Italia

# COMPLIANCE

with IEC EN 61508

Certificate No.: TUV IT 24 SIL 0396

CERTIFICATE OWNER: Crotti Valvole S.r.l.  
Via Ada Gobetti, 4  
20834 - Nova Milanese (MB)  
Italy

WE HEREWITH CONFIRM THAT

TRUNNION BALL VALVES

MEET THE SIL REQUIREMENTS DETAILED IN THE ANNEXED TABLES

FOR THE SAFETY FUNCTION:

*SIF1: "correct switching on demand (open to closed), in low demand mode of operation"*

*SIF2: "correct switching on demand (open to closed) and tight for closing phase, in low demand mode of operation"*

*SIF3: "correct switching on demand (closed to open), in low demand mode of operation"*

Examination result: The above reported Trunnion Ball Valves were found to meet the standard defined requirements of the safety levels detailed in the following table) according to IEC EN 61508, under fulfillment of the conditions listed in the Report R TUV IT 24 SIL 0352 in its currently valid version, on which this Certificate is based

Examination parameters: Construction/Functional characteristics and reliability and availability parameters of the above Trunnion Ball Valves

Official Report No.: R TUV IT 24 SIL 0352

Expiry Date June, 12<sup>th</sup> 2027

IT IS TO BE INTENDED THAT THE ABOVE OFFICIAL REPORT AND ITS ANNEXES ARE AN INTEGRAL PART OF THIS DOCUMENT

THE PRESENT DOCUMENT SUBSTITUTES AND REPEALS THE DOCUMENT C-IS-722256024-01

Reference Standard IEC EN 61508:2010 Part 2, 4, 6, 7

Milan, June, 13<sup>th</sup> 2024

TÜV ITALIA Srl



TÜV ITALIA Srl  
Industrie Service Division  
Managing Director

Alberto Carelli





Italia

SUMMARY TABLE

E/EE/EP safety-related system (final element)	Trunnion Ball Valves produced by Crotti Valvole S.r.l.		
System type	Type A		
Systematic Capability	SC3		
Safety Function Definition	SIF1 <sup>(3)</sup>	SIF2 <sup>(3)</sup>	SIF3 <sup>(3)</sup>
Max SIL <sup>(1)</sup>	SIL3		
λ <sub>TOT</sub>	1,164E-08	1,164E-08	1,164E-08
λ <sub>S</sub>	0,000E+00	0.000E+00	0.000E+00
λ <sub>DD,PST</sub> <sup>(2)</sup>	2,361E-09	5,312E-09	5,634E-09
λ <sub>DU,FPT</sub>	1,083E-09	3,540E-09	2,021E-09
λ <sub>NE</sub>	8,192E-09	2,784E-09	3,981E-09
MRT	8 h		
Hardware Safety Integrity	Route 2 <sub>H</sub>		
Systematic Safety Integrity	Route 2 <sub>S</sub>		
Remarks			
(1) The Safety Integrity Level (SIL) of the entire Safety Instrumented Function (SIF) must be verified via a calculation of PFD <sub>AVG</sub> considering the redundant architectures, proof test interval, proof test effectiveness, any automatic diagnostics, average repair time and the specific failure rates of all products included in the SIF. Each subsystem must be checked to assure compliance with the minimum hardware fault tolerance (HFT) requirements.			
(2) Considering a Partial Stroke Test.			
(3) SIF1: “correct switching on demand (open to closed), in low demand mode of operation”.			
SIF2: “correct switching on demand (open to closed) and tight for closing phase, in low demand mode of operation”.			
SIF3: “correct switching on demand (closed to open), in low demand mode of operation”.			

SIL classification according to Standard IEC EN 61508 (Chapters: 2, 4, 6, 7) for Trunnion Ball Valves produced by Crotti Valvole S.r.l.

NOTE: The present table is integral part of the Document: TUV IT 24 SIL 0396  
Date: June, 13<sup>th</sup> 2024





# COMPLIANCE

with IEC EN 61508

Certificate No.: TUV IT 24 SIL 0397

CERTIFICATE OWNER: Crotti Valvole S.r.l.  
Via Ada Gobetti, 4  
20834 - Nova Milanese (MB)  
Italy

WE HEREWITH CONFIRM THAT  
FLOATING BALL VALVES  
MEET THE SIL REQUIREMENTS DETAILED IN THE ANNEXED TABLES  
FOR THE SAFETY FUNCTION:

*SIF1: "correct switching on demand (open to closed), in low demand mode of operation"*

*SIF2: "correct switching on demand (open to closed) and tight for closing phase, in low demand mode of operation"*

*SIF3: "correct switching on demand (closed to open), in low demand mode of operation"*

Examination result: The above reported Floating Ball Valves were found to meet the standard defined requirements of the safety levels detailed in the following table) according to IEC EN 61508, under fulfillment of the conditions listed in the Report R TUV IT 24 SIL 0352 in its currently valid version, on which this Certificate is based

Examination parameters: Construction/Functional characteristics and reliability and availability parameters of the above Floating Ball Valves

Official Report No.: R TUV IT 24 SIL 0352

Expiry Date June, 12<sup>th</sup> 2027

IT IS TO BE INTENDED THAT THE ABOVE OFFICIAL REPORT AND ITS ANNEXES ARE AN INTEGRAL PART OF THIS DOCUMENT

THE PRESENT DOCUMENT SUBSTITUTES AND REPEALS THE DOCUMENT C-IS-722256024-02

Reference Standard IEC EN 61508:2010 Part 2, 4, 6, 7

Milan, June, 13<sup>th</sup> 2024

TÜV ITALIA Srl



TÜV ITALIA Srl  
Industrie Service Division  
Managing Director

Alberto Carelli





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SUMMARY TABLE

E/EE/EP safety-related system (final element)	Floating Ball Valves produced by Crotti Valvole S.r.l.		
System type	Type A		
Systematic Capability	SC3		
Safety Function Definition	SIF1 <sup>(3)</sup>	SIF2 <sup>(3)</sup>	SIF3 <sup>(3)</sup>
Max SIL <sup>(1)</sup>	SIL3		
λ <sub>TOT</sub>	2,678E-09	2,678E-09	2,678E-09
λ <sub>S</sub>	0,000E+00	0.000E+00	0.000E+00
λ <sub>DD,PST</sub> <sup>(2)</sup>	5,433E-10	1,222E-09	1,297E-09
λ <sub>DU,FPT</sub>	2,493E-10	8,148E-10	4,652E-10
λ <sub>NE</sub>	1,885E-09	6,408E-10	9,161E-10
MRT	8 h		
Hardware Safety Integrity	Route 2 <sub>H</sub>		
Systematic Safety Integrity	Route 2 <sub>S</sub>		
Remarks			
(1) The Safety Integrity Level (SIL) of the entire Safety Instrumented Function (SIF) must be verified via a calculation of PFD <sub>AVG</sub> considering the redundant architectures, proof test interval, proof test effectiveness, any automatic diagnostics, average repair time and the specific failure rates of all products included in the SIF. Each subsystem must be checked to assure compliance with the minimum hardware fault tolerance (HFT) requirements.			
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SIL classification according to Standard IEC EN 61508 (Chapters: 2, 4, 6, 7) for Floating Ball Valves produced by Crotti Valvole S.r.l.

NOTE: The present table is integral part of the Document: TUV IT 24 SIL 0397  
Date: June, 13<sup>th</sup> 2024