

	Model		SJ-550
Capacity	Swing		550mm
	From table to spindle end		Max. 750mm Min. 30mm
	From base to spindle end		Max. 1135mm Min. 915mm
	Drilling capacity		(S45C)40mm, (FC20)50mm
	Tapping capacity		(S45C)M24, (FC20)M30
	Boring capacity		
Spindle	Taper of spindle		M.T.No.4
	Spindle stroke		Man.220, Mech.180, Tap. 180
	Speed (rpm)	50Hz	60,85,110,135,180,235,340, 440,575,740,960,1270
	Speed (rpm)	60Hz	75,100,130,165,215,285,405, 503,690,890,1150,1525
	Number of spindle feed		3
	Feed rate(mm/rev.)		0.1, 0.2, 0.3
	Working area(Diameter)		510mm
	Travel		500mm
	T-Slot(nominal dimension)		16mm
FSpindle Motor(kw-p)			1.5-4
Base Mounting Area			500mmx900mm
Overall Height			2200mm
Net Weight			650kgs