

ERECTION NOTES

1.

All bracing shown and provided by the Metal Building Provider (MBP) for this building is required and shall be installed by the erector as a permanent part of the structure ("Code of Standard Practice for Steel Buildings" in the ANSI/AISC 303-16; Section 7.10).
2.

Temporary supports, such as guys, braces, falsework, cribbing or other elements required for the erection operation shall be determined and furnished by the erector ("Code of Standard Practice for Steel Buildings and Bridges " in the ANSI/AISC 303-16; Section 7.10.3).
3.

Normal erection operations include the correction of minor misfits by moderate amounts of reaming, grinding, welding or cutting, and the drawing of elements into line through use of drift pins. Errors which require major changes in the member configuration are to be reported immediately to the Metal Building Provider by the customer to enable whoever is responsible either to correct the error or to approve the most efficient and economic method of correction to be used by others ("Code of Standard Practice for Steel Buildings and Bridges "in the ANSI/AISC 303-16; Section 7.14).
4.

Erection tolerances are set forth in the "Code of Standard Practice for Steel Buildings and Bridges "in the ANSI/AISC 303-16; Section 7.13 note that individual members are considered plump, level and aligned if the deviation does not exceed 1:500. Variations in finished overall dimensions of structure steel framing are deemed within the limits of good practice when they do not exceed the cumulative effect of rolling, fabricating, and erection tolerances.

4.1.

When crane support systems are part of the metal building system erection tolerances Section 6.8, Erection Tolerances, 2018 MBMA Metal Building Systems manual shall apply. To achieve the required tolerances grouting of the columns and shimming of the runway beams may be required. The customer shall provide grout if required. The contractor erecting the runway beams is responsible for shimming, plumbing, and leveling of the runway system. When aligning the runway beams the alignment shall be with respect to the beam webs so that the center of the aligned rail is over the runway web.

5.

As a general rule field welding is not used to assemble a metal building system. In cases where the drawings indicate field welding and in cases where approved corrections are to be made by field welding the following requirements shall be met;

5.1.

welders must be qualified by an independent testing agency, with suitable documentation to AWS D1.1 Structural Welding Code – Steel or AWS D1.3 Structural Welding Code – Sheet as applicable, for the processes, positions, and materials involved.

5.2.

All welds must be made in conformance to a documented and approved Welding Procedure Specification (WPS). All joints which are not prequalified must be supported by a certified Procedure Qualification Record (PQR) by an independent testing agency.

6.

All documentation and records shall be the responsibility of the customer.

7.

Any claims or shortages by buyer must be made to the Metal Building Provider within seven (7) working days after delivery, or such claims will be considered to have been waived by the customer and disallowed. All claims should be directed to the Metal Building Provider's Customer Service Department.

8.

Claims for correction of alleged misfits will be disallowed unless the Metal Building Provider shall have received prior notice thereof and allowed reasonable inspection of such misfits. Ordinary inaccuracies of shop work shall not be construed as misfits. No part of the building may be returned or charges assessed for alleged misfits without prior approval from the Metal Building Provider.

9.

Neither the Metal Building Provider nor the customer will cut, drill or otherwise alter their work, or the work of other trades to accommodate other trades unless such work is clearly specified in the contract documents. Whenever such work is specified the customer is responsible for furnishing complete information as to materials, size, location, and number of alterations prior to preparation of shop drawings ("Code of Standard Practice for Steel Buildings and Bridges "in the ANSI/AISC 303-16, Section 7.15).

10.

The Metal Building Provider Field Modifications Policy:

10.1.

The Metal Building Provider will only be responsible for the field-modified parts designed and approved by the Metal Building Provider's Customer Service Department.

10.2.

Any field modifications designed by third parties may not be approved by the Metal Building Provider and may limit the Metal Building Provider's warranty and liability.

10.3.

The Metal Building Provider makes no warranty and hereby disclaims any responsibility with respect to the design, engineering, or construction of any field-modified parts performed by third parties.

11.

WARNING – SOME PANELS AND TRIM PARTS ARE FURNISHED WITH A PROTECTIVE PEEL-OFF FILM. PARTS PROVIDED WITH THIS FILM CANNOT BE EXPOSED TO SUNLIGHT WITHOUT FIRST REMOVING THE FILM. THIS FILM MUST BE REMOVED PRIOR TO INSTALLATION. FILM MUST ALSO BE REMOVED FROM ALL NON EXPOSED PARTS WITHIN SIX MONTHS FROM FILM APPLICATION OR IRREPARABLE DAMAGE WILL OCCUR TO THE SURFACE CLAIMS WILL NOT BE ACCEPTED FOR THIS ISSUE.

RESPONSIBILITIES

1.

The Metal Building Provider Customer, hereafter referred to as the "customer, " obtains and pays for all building permits, licenses, public assessments, paving or utility pro rata, utility connections, occupancy fees and other fees required by any governmental authority or utility in connection with the work provided for in the Contract Documents. The customer provides at his expense all plans and specifications required to obtain a building permit. it is the customer's responsibility to ensure that all plans and specifications comply with the applicable requirements of any governing building authorities.

2.

The customer is responsible for identifying all applicable building codes, zoning codes, or other regulations applicable to the Construction Project, including the Metal Building system.

3.

It is the responsibility of the customer to interpret all aspects of the End User's specifications and incorporate the appropriate specifications, design criteria, and design loads into the Order Documents submitted to the Metal Building Provider.

4.

It is the responsibility of the Metal Building Provider to furnish the metal building system to meet the specifications including the design criteria and design loads incorporated by the Contractor into the Order Documents. The Metal Building Provider is not responsible for making an independent determination of any local codes or any other requirements not part of the Order Document.

5.

The Metal Building Provider's standard specifications apply unless stipulated otherwise in the Contract Documents. The Metal Building Provider design, fabrication, quality criteria, standards, practice, methods and tolerances shall govern the work any other interpretations to the contrary not with standing. it is understood by both parties that the customer is responsible for clarifications of inclusions or exclusions from the Architectural plans.

6.

In case of discrepancies between the Metal Building Provider's structural steel plans and plans for other trades, the Metal Building Provider's shall govern ("Code of Standard Practice for Steel Buildings and Bridges" in the AISC 303-16; Section 3.3).

7.

The customer is responsible for overall project coordination. All interface, compatibility and design considerations concerning any materials not furnished by the Metal Building Provider and the Metal Building Provider's steel system are to be considered and coordinated by the customer. Specific design criteria concerning this interface between materials must be furnished by the customer before release for fabrication or the Metal Building Provider's assumptions will govern.

8.

Foundations, anchor rods, and anchor rod embedment are designed, furnished, and set by the customer in accordance with an approved drawing. Dimensional accuracy shall satisfy the requirements of Section 7.5 1 of "Code of Standard Practice for Steel Buildings and Bridges" in the AISC 303-16.

9.

All other embedded items or connection materials between the structural steel and the work of other trades are located and set by the customer in accordance with approved location on erection drawings. Accuracy of these items must satisfy the erection tolerance requirements.

10.

The Metal Building Provider does not investigate the influence of the metal building system on existing buildings or structures. The End Customer assures that such buildings and structures are adequate to resist snow drifts, wind loads, or other conditions as a result of the presence of the metal building system.

GENERAL SPECIFICATIONS

1.

Wall and liner panels are an integral part of the structural system. Unauthorized removal of panels or cutting panels for framed openings not shown is prohibited.

2.

Oil-canning, a perceived waviness inherent to light gauge metal, may exist. This condition does not affect the structural integrity or the finish of the panel, and therefor is not a cause for rejection.

3.

The Metal Building Provider's red-oxide and gray-oxide primer are designed for short term field protection from exposure to ordinary atmospheric conditions.

4.

All bolts are 1/2" x 1-1/4" A307 unless noted. Refer to the erection drawings for specific framing connections and the cross-section(s) for main frame connections.

5.

Unless noted otherwise on the frame cross section(s), all bolted joints with ASTM F3125 Grade A325 bolts are specified as snug-tightened joints in accordance with the specification for Structural Joints Using High-Strength Bolts, June 11, 2020. Installation Inspection requirements for Snug-Tight Bolts (Specification for Structural joints, Section 9.1) is suggested.

6.

Unless noted otherwise, all bolted connections are designed as bearing type connections with bolt threads not excluded from the shear plane.

7.

Any type of suspended or load inducing system(s) is prohibited if zero collateral and zero sprinkler loads are designated on the contract. This would include lights, duct work, piping, and insulation types other than 3" standard duty fiberglass blanket insulation, etc.

–The Engineer whose seal and signature appear on these documents represents the metal building manufacturer and is not the Engineer of Record for the overall project. The Engineer's responsibility is limited to material furnished by the metal building manufacturer and excludes foundation design, erection of the building, and any accessories not furnished by the metal building manufacturer.

–Framed openings, walk doors, and open areas shall be located in the bay and elevation as shown in the erection drawings. The cutting or removal of girts shown on the erection drawings due to the addition and/or relocation of framed openings, walk doors, or open areas not shown may void the design certifications supplied by the metal building manufacturer.

–The framing at line 12 is designed to receive a future addition with a maximum bay spacing of 30'-0" as measured between centerline of the existing endwall frame to the centerline of the future frame.

–The rigid frames at lines 5.5, 1, B1, and B4 are designed as non-expandable rigid frames. Corresponding frame reactions are calculated based upon actual tributary area.

–The Building B vertical deflection limit for purlins and rafters has been limited to L/240 but not greater than 2.5" combined total gravity plus uplift due to the attachment of a stud track by others. The stud track by others should allow for 1.4" of downward deflection and 1.1" of upward deflection.

–Per AISI S-100-16 Appendix A Section I6.3.1a, the wind uplift loading in edge and corner zones is permitted to be multiplied by a factor of 0.67 for the standing seam roof panel used on this building. This reduction factor is not expressed in the ultimate wind uplift values tabulated on this page.

–The support member provided by the metal building manufacturer on Building B in the curtain wall areas has been designed to support the wall system not by metal building manufacturer. The support member has been designed to deflect horizontally less than L/240 under wind or seismic loading and deflect vertically less than L/600 under gravity loading. The wall system shall be attached to the support members at a maximum spacing of 4'-0" on center. The maximum weight of wall material considered is 15 psf. A pipe column by others that also provides support to the materials by others must be installed at 1'-6" from the steel line at each frame line.

BUILDING DESIGN CODES

Building Code:

IBC 21

Steel Specification:

AISC 360-16

Cold-Formed Specification:

AISI S100-16

GENERAL LOADS

Roof Dead Load:

3.00 psf (A), 2.65 psf (B), 2.50 psf (C)

Roof Collateral Load:

5.00 psf (A), 6.00 psf (B), 3.00 psf (C)

Roof Live Load:

20.00 psf

Tributary Live Load Reduction:

Yes

Rainfall Intensity (5-minute duration 5-year recurrence):

10.00 in/hr

WIND LOAD

Wind Speed (3-sec gust) Vult:

127 mph

Vasd:

98 mph

V service:

77 mph

Wind Exposure Category:

C

Wind Condition:

Enclosed (A & B), Partially Enclosed (C)

Internal Pressure Coefficient:

0.18,-0.18 (A & B), 0.55,-0.55 (C)

SNOW LOAD

Ground Snow Load (Pg):

0.00 psf

Roof Snow Load (Pf):

0.00 psf

Snow Exposure Factor (Ce):

1.00

Snow Load Importance Factor (Is):

1.00

Thermal Factor (Ct):

1.00

DEFLECTION CRITERIA

(A)

(B)

(C)

Endwall Columns:

H/120

H/240

H/120

Endwall Rafters (Live):

L/180

L/240

L/180

Endwall Rafters (Wind):

L/180

L/240

L/180

Wall Girts:

L/90

L/240

L/90

Roof Purlins (Live):

L/150

L/240

L/150

Roof Purlins (Wind):

L/180

L/240

L/180

Wall Panels:

L/60

L/60

L/60

Roof Panels (Live):

L/60

L/60

L/60

Roof Panels (Wind):

L/60

L/60

L/60

Rigid Frames (Horz):

H/60

H/100

H/130

Rigid Frames (Live):

L/180

L/240

L/180

Rigid Frames (Wind):

L/180

L/240

L/180

Rigid Frames (Seismic):

L/50

L/100

L/130

Rigid Frames (Crane):

L/100

L/100

L/100

Wind Framing (Wind):

L/60

L/100

L/130

Wind Framing (Seismic):

L/50

L/100

L/130

Roof Purlins (Total):

L/120

L/180

L/120

Endwall Rafters (Total):

L/120

L/180

L/120

Rigid Frames (Total):

L/120

L/180

L/120
- | TRIM COLOR: |            |           |
|-------------|------------|-----------|
| GUTTER:     | Need Color | GAUGE: 26 |
| RAKE:       | Need Color | GAUGE: 26 |
| CORNER:     | Need Color | GAUGE: 26 |
| ACCESSORY:  | Need Color | GAUGE: 26 |
| DOWNSPOUT:  | Need Color | GAUGE: 26 |
| BASE:       | Need Color | GAUGE: 26 |
- SEISMIC LOAD
- Risk Category:

II – Normal

Seismic Importance Factor (Ie):

1.00

Spectral Response Acceleration (Ss):

0.0884

Spectral Response Acceleration (S1):

0.0565

Site Class:

d

Spectral Response Coefficients (Sds):

0.0943

Spectral Response Coefficients (Sd1):

0.0904

Seismic Design Category:

B

Basic Seismic Force Resisting Systems\*:

Framing Direction:

Longitudinal

Lateral

Structural Syst:

H

H

Design Base Shear (A):

5.93 Kips

13.54 Kips

Design Base Shear (B):

7.24 Kips

7.09 Kips

Design Base Shear (C):

0.89 Kips

0.94 Kips

Sesimic Response Coefficient(s) (Cs):

0.0314

0.0314

Response Modification Factor(s) (R):

3.0

3.0

Deflection Amplification Factor(s):

3.0

3.0
- Analysis Procedure: Equivalent Lateral Force  
H: Steel Systems Not Specially Detailed for Seismic Resistance  
Others loads: (2) 10 Tons TRSG Cranes & (1) 20 Ton TRDG Crane  
\* Ordinary Steel Concentrically Braced Frame(s)  
and/or Ordinary Steel Moment Frame(s)
- ROOF PANEL (A & B)
- Profile:

Super Seam-Plus

Gauge:

24

Color:

Cool White

UL580 Class 90:

Yes

Clip Type if Standing Seam:

High Floating
- ROOF PANEL (C)
- Profile:

Super Span X

Gauge:

26

Color:

Galvalume Plus

UL580 Class 90:

Yes
- WALL PANEL (A & C)
- Profile:

Super Span X

Gauge:

26

Color:

NEED COLOR
- WALL PANEL (B)
- Profile:

Berridge Deep Deck

Gauge:

24

Color:

NEED COLOR
- PRIMARY FRAMING
- Built-Up & Hot-Rolled:

Gray Oxide Primer
- SECONDARY FRAMING
- Purlins, Eave Struts:

Pre-Galvanized

Girts, Light Gage Columns:

Pre-Galvanized

Light Gage Jambs & Headers:

Pre-Galvanized
- Hot-Dip Galvanizing conforms to the ASTM A123 specification.  
Pre-Galvanized members conform to the ASTM A653, Grade 50,  
Coating G-90 specification.
- APPROVAL SPECIFICATIONS
1.

Approval of the Metal Building Provider drawings and/or calculations indicate that the Metal Building Provider has correctly interpreted the contact requirements. This approval constitutes the customer acceptance of the Metal Building Provider design, concepts, assumptions, and loadings.

2.

Failure to respond to clouded areas and areas to verify may result in additional costs and/or schedule delays for which the Metal Building Provider will not be responsible.

3.

Any changes made after the Metal Building Provider's customer has signed and returned the Metal Building Provider drawings and/or calculations and the project is released for fabrication shall be billed to the Metal Building Provider customer including material, engineering, and other costs. An additional fee may be charged if the project must be moved in the fabrication and/or the shipping schedule.

4.

It is the responsibility of the customer to field verify all existing conditions prior to fabrication.

5.

It is imperative that any changes to these drawings:

5.1.

Be made in contrasting ink.

5.2.

Be legible and unambiguous.

5.3.

Have all instances of changes clearly indicated.

6.

A dated signature, in the designated areas, is required on all pages. The signature must be from the person authorized on the contract or a person authorized, in writing, by the Metal Building Provider customer.

7.

The Metal Building Provider reserves the right to resubmit drawings with extensive or complex changes required to avoid misfabrication. This may impact the delivery schedule.

8.

Any changes noted on the drawings not in conformance with the terms and requirements of the contract between the Metal Building Provider and its customer are not binding on the Metal Building Provider unless subsequently acknowledged and agreed to in writing by change order or separate documentation.

9.

Waiving the approval process by designating the order "For Production" supercedes notes 1,2,5,6, and 8 in this section, and constitutes the customer acceptance of the Metal Building Provider's design, concepts, assumptions, and loadings.
- DRAWING SCHEDULE
- | DWG NO. | ISSUE | DATE     | DESCRIPTION                |
|---------|-------|----------|----------------------------|
| C1      | A1    | 08.15.25 | COVER SHEET                |
| F1      | A1    | 08.15.25 | ANCHOR BOLT PLAN           |
| F2      | A1    | 08.15.25 | ANCHOR BOLT DETAILS        |
| F3-F5   | A1    | 08.15.25 | ANCHOR BOLT REACTIONS      |
| P1-P8   | A1    | 08.15.25 | RIGID FRAME ELEVATION      |
| W1-W3   | A1    | 08.15.25 | PORTAL FRAME ELEVATION     |
| E1-E2   | A1    | 08.15.25 | ROOF FRAMING PLAN          |
| E3      | A1    | 08.15.25 | ROOF SHEETING PLAN         |
| E4-E18  | A1    | 08.15.25 | FRAME & SHEETING ELEVATION |
| E19     | A1    | 08.15.25 | LINER SHEETING PLAN        |
| E20     | A1    | 08.15.25 | CRANE PLAN & SECTIONS      |
| E21-E22 | A1    | 08.15.25 | BUILDING SECTIONS          |
| D1-D6   | A1    | 08.15.25 | STANDARD DETAILS PAGE      |
- Drawings listed under Drawing Schedule are submitted for Approval. These drawings represent the Metal Building Provider (MBP) interpretation of our scope of work. You are reviewing these drawings to confirm that the MBP has correctly interpreted the project requirements. All dimensions, sections, details and notes require your review. All "clouded areas" must be reviewed and addressed/answered before your project is placed within the schedule. Please complete all field verifications prior to returning your approval drawings. The MBP is not responsible for checking the material and/or design compatibility of components not supplied by the MBP. MBP drawings may not match architectural/structural drawings and specifications.
- Please sign and return marked either:  
"Approved as Submitted" (no changes or corrections and project is released for fabrication)
- "Approved as Noted" (with corrections and/or changes clearly noted and project is released for fabrication)
- "Revise and Resubmit" (with corrections and/or changes clearly noted and revised drawings will be resubmitted for approval)
- |  |                        |       |
|--|------------------------|-------|
| <input type="checkbox"/> Approved As Submitted | Approval Signature:    | Date: |
| <input type="checkbox"/> Approved As Noted     | Print Name:            |       |
| <input type="checkbox"/> Revised & Resubmit    | Desired Delivery Date: |       |
- LINER PANEL (A, B & C)
- Super Span X

Gauge:

26

Color:

NEED COLOR
- SOFFIT PANEL (B)
- Profile:

FLAT 12-R

Gauge:

24

Color:

NEED COLOR
- The Engineer whose seal and signature appear on these documents represents Whirlwind Steel Buildings, Inc., and is not the Engineer of Record for the overall project. The Engineer's responsibility is limited to material designed and manufactured by Whirlwind Steel Buildings, Inc., and excludes part such as doors, windows, foundation design, and erection of the building.
- ERECTOR NOTE: ONLY USE DRAWINGS ISSUED "FOR ERECTION" TO ERECT BUILDING
- APPROVAL/REVIEWING AUTHORITY: PLEASE REVIEW APPROVAL DRAWINGS CAREFULLY
- UNLESS NOTED OTHERWISE, IT WILL BE ASSUMED THAT ALL INFORMATION SHOWN ON THESE DRAWINGS HAS THE AFFIRMATION OF THE APPROVAL/REVIEW AUTHORITY. FAILURE TO RESPOND TO CLOUDED AREAS AND AREAS TO VERIFY MAY RESULT IN ADDITIONAL COSTS AND/OR SCHEDULE DELAYS FOR WHICH WHIRLWIND WILL NOT BE RESPONSIBLE. FIELD VERIFY ALL EXISTING CONDITIONS PRIOR TO FABRICATION. ALL SUBSEQUENT CHANGES AFTER THE FIRST SUBMITTAL WILL BE CONSIDERED AS CONTRACTUAL CHANGES.
- | DRAWING STATUS                                     |   |  |  | ISSUE |          | DATE | DESCRIPTION  | BY | CHK | SHEET DESCRIPTION:                    | BLDG SIZE:           |  |  |  |
|--|---|--|--|-------|----------|------|--------------|----|-----|---------------------------------------|----------------------|--|--|--|
| <input checked="" type="checkbox"/> FOR APPROVAL:  | These drawings, being for approval, are by definition not final and are for conceptual representation only. Their purpose is to confirm the proper interpretation of the project documents. Only drawings issued "For Erector Installation" can be considered complete. |  |  | A1    | 08.15.25 |      | FOR APPROVAL |    | AM  | COVER PAGE                            | VARIABLES            |  |  |  |
| <input type="checkbox"/> FOR CONSTRUCTION PERMIT:  | These drawings, being for permit, are by definition not final. Only drawings issued "For Erector Installation" can be considered complete.  |  |  |       |          |      |              |    |     | CUSTOMER:                             | CUSTOMER LOCATION:   |  |  |  |
| <input type="checkbox"/> FOR ERECTOR INSTALLATION: | Final drawings for construction.  |  |  |       |          |      |              |    |     | Waukesha-Pearce Industries, LL        | 12320 S. Main Street |  |  |  |
|  |   |  |  |       |          |      |              |    |     | PROJECT REFERENCE:                    |                      |  |  |  |
|  |   |  |  |       |          |      |              |    |     | WPI Baton Rouge                       |                      |  |  |  |
|  |   |  |  |       |          |      |              |    |     | JOB SITE LOCATION:                    | JOB SITE COUNTRY:    |  |  |  |
|  |   |  |  |       |          |      |              |    |     | Airline Highway, Baton Rouge LA 70817 | East Baton Rouge     |  |  |  |
|  |   |  |  |       |          |      |              |    |     | DWN:                                  | CHK:                 |  |  |  |
|  |   |  |  |       |          |      |              |    |     | NC                                    | AM                   |  |  |  |
|  |   |  |  |       |          |      |              |    |     | DATE:                                 | ENG:                 |  |  |  |
|  |   |  |  |       |          |      |              |    |     | 8/ 7/25                               | DMH                  |  |  |  |
|  |   |  |  |       |          |      |              |    |     | JOB NO:                               | DWG NO:              |  |  |  |
|  |   |  |  |       |          |      |              |    |     | 14554-37882                           | C1                   |  |  |  |
|  |   |  |  |       |          |      |              |    |     | ISSUE:                                |                      |  |  |  |
|  |   |  |  |       |          |      |              |    |     |                                       | A1                   |  |  |  |
- WHIRLWIND

STEEL BUILDINGS

P.O. BOX 75280

HOUSTON, TX 77234

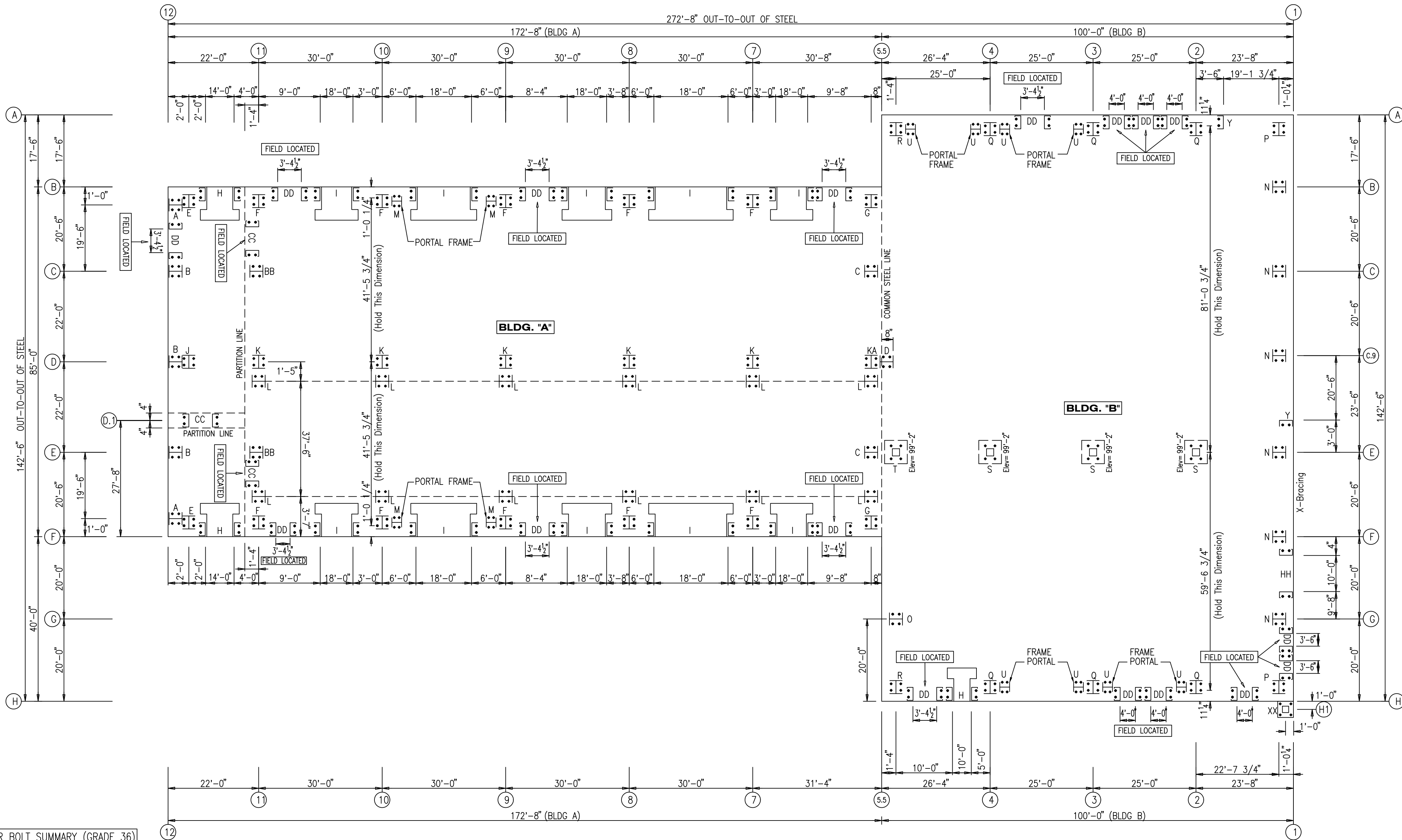
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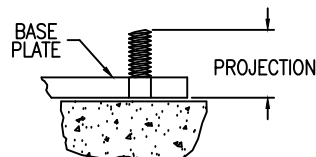




#### ANCHOR BOLT SUMMARY (GRADE 36)

Qty	Locate	Dia (in)	Type	Proj (in)
100	Jamb	5/8"	F1554	2.50
20	Endwall	5/8"	F1554	2.50
12	Partition	5/8"	F1554	2.50
44	Endwall	3/4"	F1554	3.00
8	Partition	3/4"	F1554	3.00
48	Portal Frame	3/4"	F1554	3.00
48	Aux. Col.	3/4"	F1554	3.00
4	Pilaster Col.	3/4"	F1554	3.00
116	Frame	3/4"	F1554	3.00
56	Frame	1"	F1554	3.50

#### THREADED ANCHOR BOLT



NOTE: PROJECTION BASED FROM BOTTOM OF BASE PLATE. ADJUSTMENTS SHOULD BE MADE FOR GROUT AND/OR LEVELING PLATES.

#### ANCHOR BOLT PLAN

NOTE: All Base Plates @ 100'-0" (U.N.)

**SEE "F2" DWG FOR BUILDING "C" PLAN, ANCHOR BOLT DETAILS & SECTIONS**

ERECTOR NOTE: ONLY USE DRAWINGS ISSUED "FOR ERECTION" TO ERECT BUILDING

#### APPROVAL/REVIEWING AUTHORITY: PLEASE REVIEW APPROVAL DRAWINGS CAREFULLY

UNLESS NOTED OTHERWISE, IT WILL BE ASSUMED THAT ALL INFORMATION SHOWN ON THESE DRAWINGS HAS THE AFFIRMATION OF THE APPROVAL/REVIEW AUTHORITY. FAILURE TO RESPOND TO CLOUDED AREAS AND AREAS TO VERIFY MAY RESULT IN ADDITIONAL COSTS AND/OR SCHEDULE DELAYS FOR WHICH WHIRLWIND WILL NOT BE RESPONSIBLE. FIELD VERIFY ALL EXISTING CONDITIONS PRIOR TO FABRICATION. ALL SUBSEQUENT CHANGES AFTER THE FIRST SUBMITTAL WILL BE CONSIDERED AS CONTRACTUAL CHANGES.

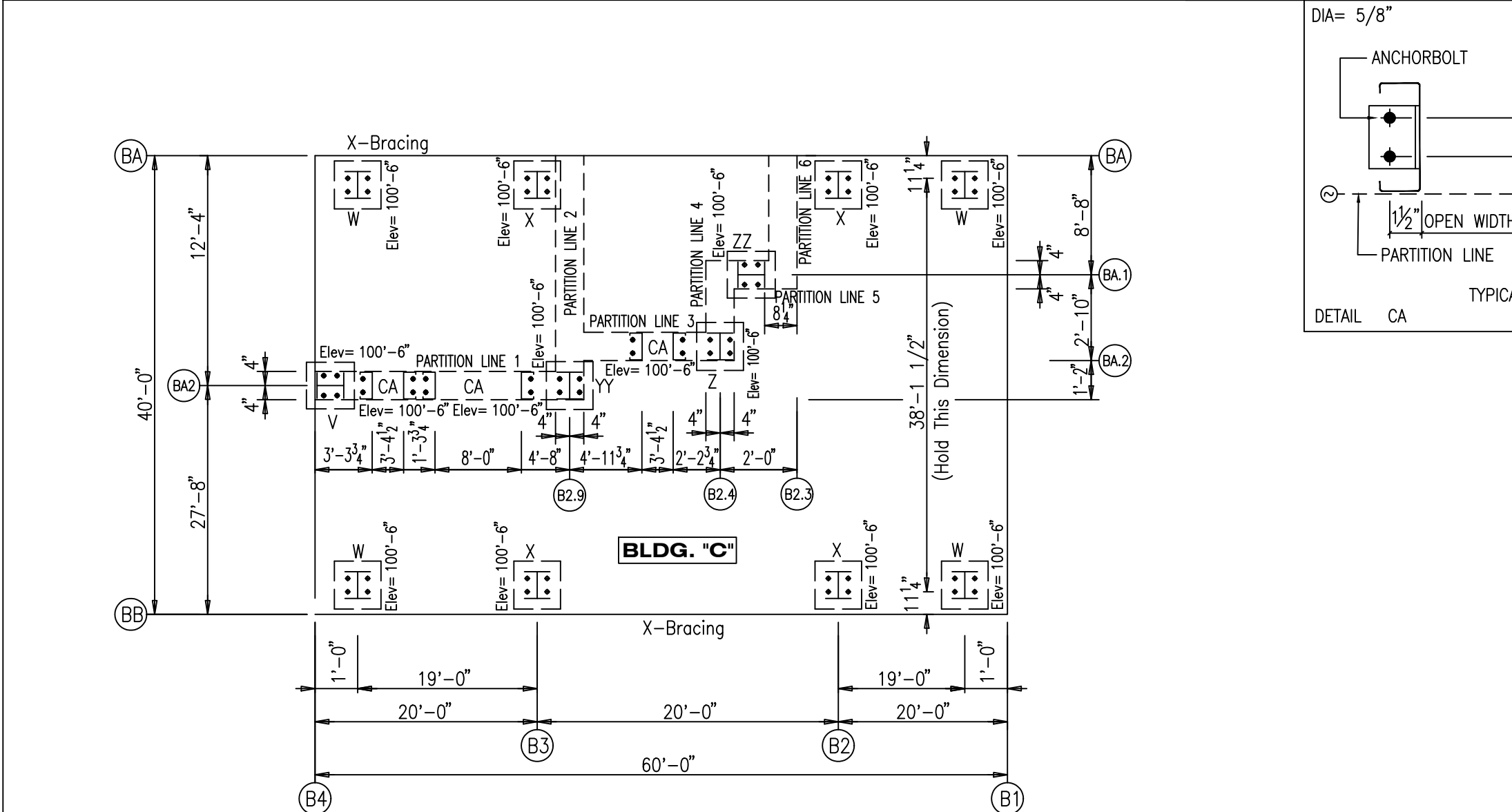
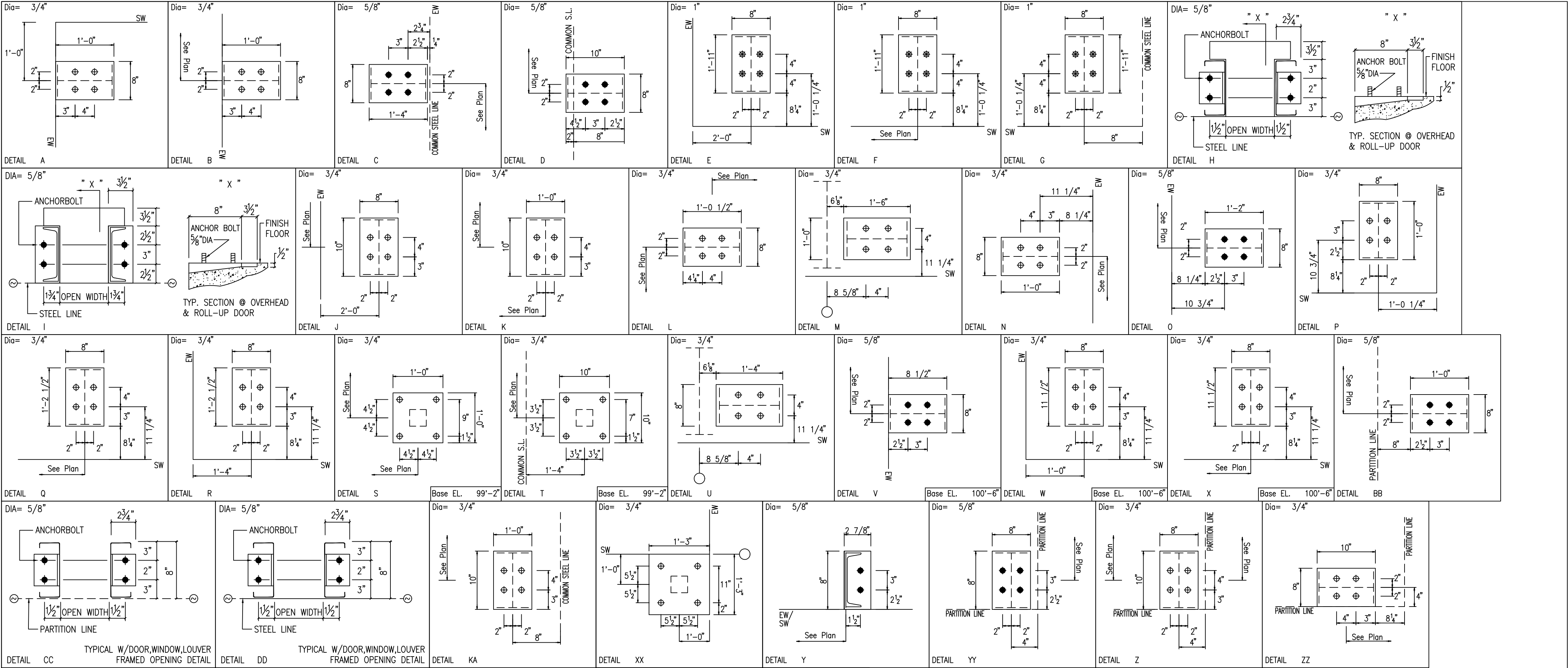


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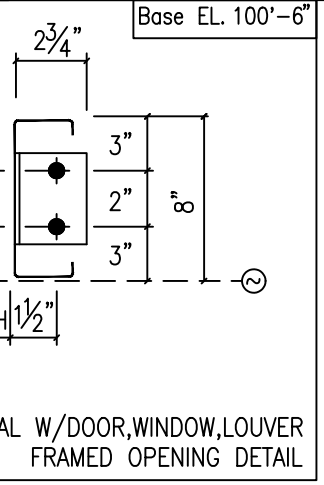
ISSUE	DATE	DESCRIPTION	BY	CHK	SHEET DESCRIPTION:	BLDG SIZE:
A1	08.15.25	FOR APPROVAL	NG	AM	ANCHOR BOLT PLAN & DETAILS	VARIABLES
CUSTOMER:					CUSTOMER LOCATION:	
Waukesha-Pearce Industries, LL					12320 S. Main Street	
PROJECT REFERENCE:					WPI Baton Rouge	
JOB SITE LOCATION:					Job Site County:	
Airline Highway, Baton Rouge LA 70817					East Baton Rouge	
DWN:	CHK:	DATE:	ENG:	JOB NO:	DWG NO:	ISSUE:
NG	AM	8/ 7/25	DMH	14554-37882	F1	A1



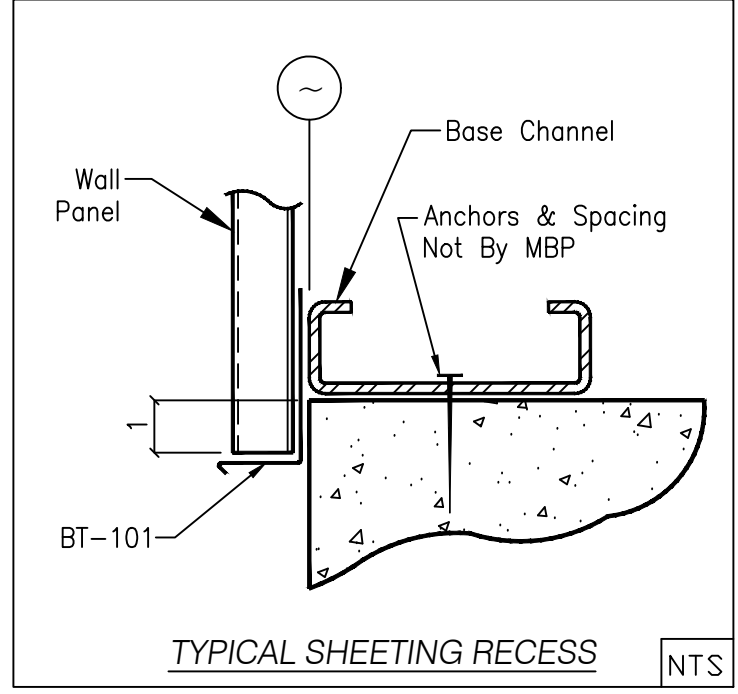
08/15/2025



ANCHOR BOLT PLAN  
NOTE: All Base Plates @ 100'-0" (U.N.)



DETAIL CA



The Engineer whose seal and signature appear on these documents represents Whirlwind Steel Buildings, Inc., and is not the Engineer of Record for the overall project. The Engineer's responsibility is limited to material designed and manufactured by Whirlwind Steel Buildings, Inc., and excludes part such as doors, windows, foundation design, and erection of the building.



08/15/2025

ERECTOR NOTE: ONLY USE DRAWINGS ISSUED "FOR ERECTION" TO ERECT BUILDING

APPROVAL/REVIEWING AUTHORITY: PLEASE REVIEW APPROVAL DRAWINGS CAREFULLY

UNLESS NOTED OTHERWISE, IT WILL BE ASSUMED THAT ALL INFORMATION SHOWN ON THESE DRAWINGS HAS THE AFFIRMATION OF THE APPROVAL/REVIEW AUTHORITY. FAILURE TO RESPOND TO CLOUDED AREAS AND AREAS TO VERIFY MAY RESULT IN ADDITIONAL COSTS AND/OR SCHEDULE DELAYS FOR WHICH WHIRLWIND WILL NOT BE RESPONSIBLE. FIELD VERIFY ALL EXISTING CONDITIONS PRIOR TO FABRICATION. ALL SUBSEQUENT CHANGES AFTER THE FIRST SUBMITTAL WILL BE CONSIDERED AS CONTRACTUAL CHANGES.

DRAWING STATUS	
<input checked="" type="checkbox"/> FOR APPROVAL:	These drawings, being for approval, are by definition not final and are for conceptual representation only. Their purpose is to confirm the proper interpretation of the project documents. Only drawings issued "For Erector Installation" can be considered complete.
<input type="checkbox"/> FOR CONSTRUCTION PERMIT:	These drawings, being for permit, are by definition not final. Only drawings issued "For Erector Installation" can be considered complete.
<input type="checkbox"/> FOR ERECTOR INSTALLATION:	Final drawings for construction.

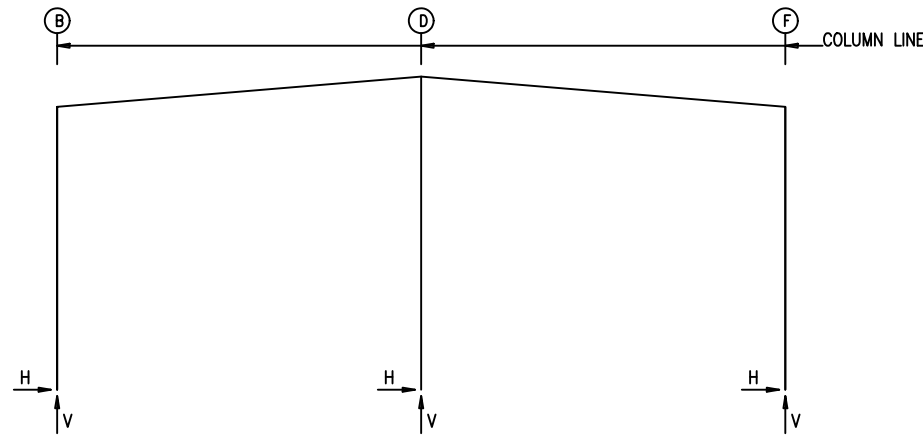
**WHIRLWIND STEEL BUILDINGS**

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ISSUE	DATE	DESCRIPTION	BY	CHK	SHEET DESCRIPTION:	BLDG SIZE:
A1	08.15.25	FOR APPROVAL	NG	AM	ANCHOR BOLT PLAN & DETAILS	VARIES
CUSTOMER:						CUSTOMER LOCATION:
Waukesha-Pearce Industries, LL						12320 S. Main Street
PROJECT REFERENCE:						WPI Baton Rouge
JOB SITE LOCATION:						Job Site County:
Airline Highway, Baton Rouge LA 70817						East Baton Rouge
DWN:	CHK:	DATE:	ENG:	JOB NO:	DWG NO:	ISSUE:
NG	AM	8/ 7/25	DMH	14554-37882	F2	A1



FRAME LINES: 12 11 10 9 8 7 5.5



BLDG. "A"

RIGID FRAME: MAXIMUM REACTIONS, ANCHOR BOLTS, & BASE PLATES

Frm Line	Col Line	Column_Reactions(k )				Hmin H	V Vmin	Bolt(in) Qty	Dia	Base_Plate(n) Width	Length	Thick	Elev. (in)
		Load Id	Hmax H	V Vmax	Load Id								
12	B	3	10.4	0.3	6	-12.9	-12.1	4	1.000	8.000	23.00	0.500	0.0
		8	0.8	12.1	4	-10.9	-17.0						
12	F	7	12.9	-12.1	2	-10.4	0.3	4	1.000	8.000	23.00	0.500	0.0
		9	-0.8	12.1	5	10.9	-17.0						
12	D	5	0.0	-19.9	5	0.0	-19.9	4	0.750	8.000	10.00	0.625	0.0
		1	0.0	25.5									

BLDG. "A"

RIGID FRAME: MAXIMUM REACTIONS, ANCHOR BOLTS, & BASE PLATES

Frm Line	Col Line	Column_Reactions(k )				Hmin H	V Vmin	Bolt(in) Qty	Dia	Base_Plate(n) Width	Length	Thick	Elev. (in)
		Load Id	Hmax H	V Vmax	Load Id								
11*	B	3	7.2	-0.8	6	-9.0	-6.4	4	1.000	8.000	23.00	0.500	0.0
		10	4.1	33.4	4	-6.5	-12.0						
11*	F	7	9.0	-6.4	2	-7.2	-0.8	4	1.000	8.000	23.00	0.500	0.0
		11	-0.8	14.3	5	6.5	-12.0						
11*	D	16	0.9	13.0	16	-2.0	39.1	4	0.750	12.00	10.00	0.500	0.0
		16	-2.0	39.1	5	0.0	-15.1						

BLDG. "A"

RIGID FRAME: MAXIMUM REACTIONS, ANCHOR BOLTS, & BASE PLATES

Frm Line	Col Line	Column_Reactions(k )				Hmin H	V Vmin	Bolt(in) Qty	Dia	Base_Plate(n) Width	Length	Thick	Elev. (in)
		Load Id	Hmax H	V Vmax	Load Id								
5.5	B	13	5.5	7.2	6	-7.0	-6.0	4	1.000	8.000	23.00	0.500	0.0
		12	3.9	29.8	4	-5.6	-9.2						
5.5	F	7	6.8	-5.8	14	-5.3	2.8	4	1.000	8.000	23.00	0.500	0.0
		15	-0.5	8.8	5	5.4	-8.9						
5.5	D	16	0.9	8.0	16	-1.9	33.0	4	0.750	12.00	10.00	0.500	0.0
		16	-1.9	33.0	5	0.0	-11.8						

BLDG. "A"

RIGID FRAME: BASIC COLUMN REACTIONS (k )

Frame Line	Column	Dead	Live	Collateral	Wind_Left1	Wind_Right1	Wind_Left2
12	F	0.2	3.0	0.3	2.6	0.6	6.2
12	F	-0.2	3.0	-0.3	2.6	-0.6	6.2
12	D	0.0	5.5	0.0	5.9	0.0	14.1

Frame Line	Column	Wind_Right2	Wind_Long1	Wind_Long2	Seismic_Left	Seismic_Right	F1PAT_LL1
12	B	13.6	3.6	6.6	-25.2	4.9	-16.0
12	F	21.8	-23.2	-4.9	-16.0	-6.6	-25.2
12	D	0.0	-27.2	0.0	-33.5	0.0	0.0

Frame Line	Column	F1PAT_LL2	Wind_Right2	Wind_Long1	Wind_Long2	Seismic_Left	Seismic_Right	F1PAT_LL1
12	B	0.3	-0.3					
12	F	-0.3	6.5					
12	D	0.0	7.0					

Frame Line	Column	Dead	Live	Collateral	Wind_Left1	Wind_Right1	Wind_Left2
11*	B	0.2	3.7	0.3	3.0	0.7	7.2
11*	F	-0.2	3.7	-0.3	3.0	-0.7	7.2
11*	D	0.0	6.9	0.0	6.8	0.0	16.2

Frame Line	Column	Wind_Right2	Wind_Long1	Wind_Long2	Seismic_Left	Seismic_Right	F2CRNA_1
11*	B	7.6	1.8	7.5	-21.4	6.3	-14.9
11*	F	15.1	-14.3	-6.3	-21.4	-7.5	14.9
11*	D	0.0	-18.7	0.0	-27.1	0.0	0.0

Frame Line	Column	F2CRNA_2	F2CRNA_3	F2CRNA_4	F2CRNA_5	F2CRNA_6	F2CRNA_7
11*	B	2.4	25.2	-1.0	5.6	2.4	7.4
11*	F	1.0	-0.9	-1.2	1.0	1.9	-1.5
11*	D	0.2	6.8	-1.6	24.4	-0.6	25.1

Frame Line	Column	F2CRNA_8	F2CRNA_9	F2CRNA_10	F2CRNA_11	F2CRNA_12	F2CRNB_1
11*	B	2.8	2.4	-2.8	2.4	2.8	2.4
11*	F	3.2	-1.7	-3.2	1.7	3.2	-1.7
11*	D	0.9	-0.7	-0.9	0.7	0.9	-0.7

Frame Line	Column	F2CRNB_2	F2CRNB_3	F2CRNB_4	F2CRNB_5	F2CRNB_6	F2CRNB_7
11*	B	3.6	26.7	-2.1	4.1	3.5	8.1
11*	F	2.7	-1.4	-2.8	1.5	2.7	-1.4
11*	D	0.7	5.7	-2.0	25.5	-0.1	24.1

Frame Line	Column	F2CRNB_8	F2PAT_LL1	F2PAT_LL2	Wind_Right1	Wind_Left1	Wind_Left2
11*	B	3.5	8.9	0.3	7.6	0.3	-0.3
11*	F	3.5	-2.0	-0.3	-0.3	7.6	0.3
11*	D	-0.1	24.1	0.0	8.1	0.0	8.1

Frame Line	Column	Dead	Live	Collateral	Wind_Left1	Wind_Right1	Wind_Left2
5.5	B	0.2	2.9	0.2	1.7	0.4	4.1
5.5	F	-0.2	2.8	-0.2	1.7	-0.4	4.1
5.5	D	0.0	5.0	0.0	3.9	0.0	9.2

Frame Line	Column	Wind_Right2	Wind_Long1	Wind_Long2	Seismic_Left	Seismic_Right	F3CRNA_1
5.5	B	6.6	0.9	4.4	-16.4	3.3	-10.4
5.5	F	11.4	-12.4	-3.3	-10.3	-4.4	-16.4
5.5	D	0.0	-17.0	0.0	-22.2	0.0	0.1

Frame Line	Column	F3CRNA_2	F3CRNA_3	F3CRNA_4	F3CRNA_5	F3CRNA_6	F3CRNA_7
5.5	B	2.4	23.7	-1.1	4.0	2.4	6.0
5.5	F	1.0	-0.9	-1.1	1.0	1.8	-1.5
5.5	D	0.3	5.1	-1.5	23.0	-0.5	23.4

Frame Line	Column	F3CRNA_8	F3CRNA_9	F3CRNA_10	F3CRNA_11	F3CRNA_12	F3CRNB_1
5.5	B	2.9	2.5	-2.9	2.5	2.9	2.5
5.5	F	3.1	-1.6	-3.1	1.6	3.1	-1.6
5.5	D	0.9	-0.9	-0.9	0.9	0.9	-0.9

Frame Line	Column	F3CRNB_2	F3CRNB_3	F3CRNB_4	F3CRNB_5	F3CRNB_6	F3CRNB_7
5.5	B	3.6	25.2	-2.3	2.5	3.6	7.5
5.5	F	2.6	-1.3	-2.7	1.4	2.6	-1.3
5.5	D	0.7	4.0	-1.9	24.1	0.0	22.3

Frame Line	Column	F3CRNB_8	F3PAT_LL1	F3PAT_LL2	Wind_Right1	Wind_Left1	Wind_Left2
5.5	B	3.6	7.5	0.2	4.3	0.2	-0.2
5.5	F	3.4	-1.9	-0.2	-0.2	4.3	0.2
5.5	D	0.0	22.3	0.0	4.6	0.0	4.6

BLDG. "A"

PORTAL FRAME REACTIONS

Loc	Wall Line	Col Line	Reactions				Bolt(in) Qty	Dia	Base_Plate(in)		
			Horz	Wind(k)		Seismic(k)			Width	Length	Thick
				Horz	Vert						
F.SW	F	10	13.2	29.7	1.5	3.3	4	0.750	12.000	18.000	0.625
F.SW	F	9	13.2	29.7	1.5	3.3	4	0.750	12.000	18.000	0.625
B.SW	B	9	13.2	29.7	1.5	3.3	4	0.750	12.000	18.000	0.625
B.SW	B	10	13.2	29.7	1.5	3.3	4	0.750	12.000	18.000	0.625

BLDG. "A"

ENDWALL COLUMN: BASIC COLUMN REACTIONS (k )

Frm Line	Col Line	Column_Reactions(k )				Hmin H	V Vmin	Bolt(in) Qty	Dia	Base_Plate(n) Width	Length	Thick	Elev. (in)
		Load Id	Hmax H	V Vmax	Load Id								
12	B	0.0	1.5	0.0	4.1	-5.2	-10.0	6.0	-2.7	0.0			
12	C	-0.5	3.1	-2.5	8.5	-4.0	-20.7	13.7	-5.5	0.0			
12	D	-0.5	3.2	-2.5	8.8	-5.2	-21.4	15.0	-5.7	0.0			
12	E	-0.5	3.1	-2.5	8.5	-4.0	-20.7	13.7	-5.5	0.0			
12	F	0.0	1.5	0.0	4.1	-5.2	-10.0	6.0	-2.7	0.0			
5.5	D	0.0	0.6	0.0	0.0	-11.5	0.0	12.7	0.0	0.0			
5.5	C	0.0	0.6	0.0	0.0	-10.0	0.0	11.1	0.0	0.0			

ENDWALL COLUMN: MAXIMUM REACTIONS, ANCHOR BOLTS, & BASE PLATES

Frm Line	Col Line	Column_Reactions(k )				Hmin H	V Vmin	Bolt(in) Qty	Dia	Base_Plate(n) Width	Length	Thick	Elev. (in)
		Load Id	Hmax H	V Vmax	Load Id								
12	B	17	3.6	-0.7	18	-3.1	-5.1	4	0.750	8.000	12.00	0.375	0.0
		1	0.0	5.6									
12	C	17	7.9	-1.5	1	-3.0	11.6	4	0.750	8.000	12.00	0.500	0.0
		1	-3.0	11.6	18	-2.7	-10.6						
12	D	17	8.7	-1.5	19	-3.6	-9.7	4	0.750	8.000	12.00	0.500	0.0
		1	-3.0	12.0	18	-3.4	-10.9						
12	E	17	7.9	-1.5	1	-3.0	11.6	4	0.750	8.000	12.00	0.500	0.0
		1	-3.0	11.6	18	-2.7	-10.6						
12	F	17	3.6	-0.7	18	-3.1	-5.1	4	0.750	8.000	12.00	0.375	0.0
		1	0.0	5.6									
5.5	E	17	6.6	0.4	18	-6.0	0.4	4	0.625	8.000	16.00	0.375	0.0
		20	0.0	0.6									
5.5	D	17	7.6	0.5	18	-6.9	0.5	4	0.625	8.000	10.00	0.375	0.0
		20	0.0	0.9									
5.5	C	17	6.6	0.4	18	-6.0	0.4	4	0.625	8.000	16.00	0.375	0.0
		20	0.0	0.6									

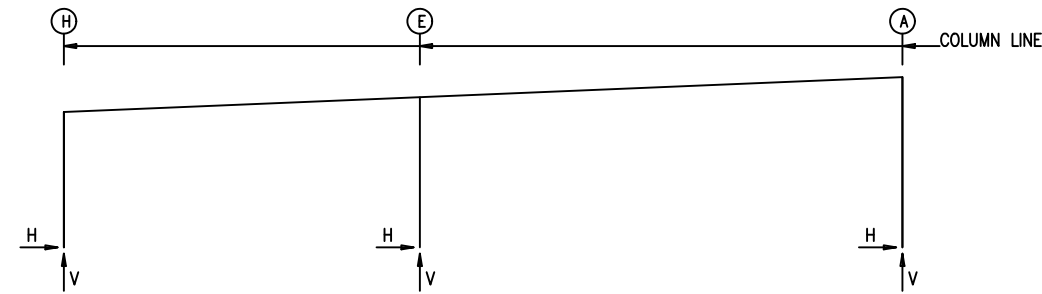
BLDG. "A"

CRANE COLUMN REACTIONS

Frm Line	Col Line	Vert (k )	Bolt(in) Qty	Dia	Base_Plate(n) Width	Length	Thick	Elev. (in)
11	Ø43.9	53.8	4	0.750	8.000	12.50	0.500	0.0
11	Ø81.4	53.8	4	0.750	8.000	12.50	0.500	0.0
10	Ø43.9	64.5	4	0.750	8.000	12.50	0.500	0.0
10	Ø81.4	64.5	4	0.750	8.000	12.50	0.500	0.0
9	Ø43.9	64.5	4	0.750	8.000	12.50	0.500	0.0
9	Ø81.4	64.5	4	0.750	8.000	12.50	0.500	0.0
8	Ø43.9	64.5	4	0.750	8.000	12.50	0.500	0.0
8	Ø81.4	64.5	4	0.750	8.000	12.50	0.500	0.0
7	Ø43.9	64.5	4	0.750	8.000	12.50	0.500	0.0
7	Ø81.4	64.5	4	0.750	8.000	12.50	0.500	0.0



FRAME LINES: 2 3 4 5.5



BLDG. "B"

RIGID FRAME: MAXIMUM REACTIONS, ANCHOR BOLTS, & BASE PLATES

Frm Line	Col Line	Column_Reactions(k)						Bolt/ Qty	Dia	Base_Plate(in)			Elev. (in)
		Load Id	Hmax H	V Vmax	Load Id	Hmin H	V Vmin			Width	Length	Thick	
2*	H	3	8.9	12.2	5	-10.1	-7.9	4	0.750	8.000	14.50	0.500	0.0
		1	3.7	16.6	7	0.9	-13.0						
2*	A	6	7.9	-1.0	2	-6.3	13.9	4	0.750	8.000	14.50	0.625	0.0
		9	-2.8	28.8	7	-0.2	-19.7						
2*	E	7	0.0	-27.9	7	0.0	-27.9	4	0.750	12.00	12.00	0.500	-10.0
		1	0.0	47.0									
2*	Frame lines: 2 3 4												

BLDG. "B"

RIGID FRAME: MAXIMUM REACTIONS, ANCHOR BOLTS, & BASE PLATES

Frm Line	Col Line	Column_Reactions(k )						Bolt(in) Qty	Dia	Base_Plate(n)			Elev. (in)
		Load Id	Hmax H	V Vmax	Load Id	Hmin H	V Vmin			Width	Length	Thick	
5.5	H	3	6.3	7.4	5	-7.5	-7.1	4	0.750	8.000	14.50	0.500	0.0
		1	2.3	10.6	4	-7.3	-9.8						
		6	6.3	-1.8	2	-4.0	2.9	4	0.750	8.000	14.50	0.625	0.0
5.5	A	10	-1.8	14.5	7	0.7	-17.7						
		8	0.0	-24.5	8	0.0	-24.5	4	0.750	10.00	10.00	0.500	-10.0
		1	0.0	29.8									

BLDG. "B"

ENDWALL COLUMN: BASIC COLUMN REACTIONS (k )

Frm Line	Col Line	Dead Vert	Collat Vert	Live Vert	Wind_Left1 Horz	Wind_Left1 Vert	Wind_Right1 Horz	Wind_Right1 Vert	Wind_Left2 Horz	Wind_Left2 Vert	Wind_Right2 Horz	Wind_Right2 Vert	Wind Press Horz	Wind Suct Horz
		Vert	Vert	Vert	Horz	Vert	Horz	Vert	Horz	Vert	Horz	Vert	Horz	Horz
1	H	1.3	0.0	2.5	0.0	-6.4	0.0	-2.2	0.0	-5.2	0.0	-1.0	-3.6	4.2
1	G	1.6	7.7	5.4	0.0	-9.3	0.0	-7.2	0.0	-6.1	0.0	-4.0	-2.5	4.6
1	F	1.7	7.4	4.7	-10.8	-22.5	0.0	12.7	-10.9	-19.8	0.0	15.0	-2.8	5.0
1	E	1.8	7.7	5.6	0.0	1.1	14.7	-23.7	0.0	4.5	14.3	-19.9	-4.2	6.3
1	C.9	1.8	7.7	5.5	0.0	-11.1	0.0	-6.3	0.0	-7.9	0.0	-3.0	-5.3	7.1
1	C	1.7	7.5	4.9	0.0	-9.8	0.0	-5.7	0.0	-6.9	0.0	-2.9	-5.7	7.2
1	B	1.7	7.6	5.1	0.0	-10.7	0.0	-5.2	0.0	-7.7	0.0	-2.2	-5.9	7.1
1	A	0.9	6.5	1.7	0.0	-2.9	0.0	-2.8	0.0	-2.0	0.0	-1.8	-4.0	5.0

Frm Line	Col Line	Wind_Long1 Horz	Wind_Long1 Vert	Wind_Long2 Horz	Wind_Long2 Vert	Seis_Left Horz	Seis_Left Vert	Seis_Right Horz	Seis_Right Vert	Seis Long Horz	E1PAT_LL_1- Horz	E1PAT_LL_1- Vert	E1PAT_LL_2- Horz	E1PAT_LL_2- Vert
		Horz	Vert	Horz	Vert	Horz	Vert	Horz	Vert	Horz	Horz	Vert	Horz	Vert
1	H	0.0	-2.4	0.0	0.0	0.1	0.0	0.0	0.0	0.0	0.0	2.0	0.0	0.2
1	G	0.0	-11.0	0.0	-6.3	0.0	0.0	0.0	0.0	0.1	0.0	5.8	0.0	2.3
1	F	0.0	-6.9	0.0	-4.3	-1.6	-1.9	0.0	1.9	0.1	0.0	2.3	0.0	5.7
1	E	0.0	2.1	13.7	0.0	-7.4	0.0	1.8	1.6	-1.9	0.1	-0.3	0.0	2.4
1	C.9	0.0	-11.1	0.0	-6.3	0.0	0.0	0.0	0.0	0.1	0.0	0.1	0.0	-0.3
1	C	0.0	-9.9	0.0	-5.6	0.0	0.0	0.0	0.0	0.1	0.0	0.0	0.0	0.1
1	B	0.0	-10.3	0.0	-5.9	0.0	0.0	0.0	0.0	0.1	0.0	0.0	0.0	0.0
1	A	0.0	-3.3	0.0	-1.8	0.1	0.0	0.1	0.0	0.0	0.0	0.0	0.0	0.0

Frm Line	Col Line	E1PAT_LL_3- Horz	E1PAT_LL_3- Vert	E1PAT_LL_4- Horz	E1PAT_LL_4- Vert	E1PAT_LL_5- Horz	E1PAT_LL_5- Vert	E1PAT_LL_6- Horz	E1PAT_LL_6- Vert	E1PAT_LL_7- Horz	E1PAT_LL_7- Vert	E1PAT_LL_8- Horz	E1PAT_LL_8- Vert
		Horz	Vert	Horz	Vert	Horz	Vert	Horz	Vert	Horz	Vert	Horz	Vert
1	H	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	2.3	0.0	-0.3
1	G	0.0	-0.3	0.0	0.1	0.0	0.0	0.0	0.0	0.0	2.6	0.0	2.9
1	F	0.0	2.3	0.0	-0.5	0.0	0.1	0.0	0.0	0.0	2.5	0.0	2.2
1	E	0.0	6.1	0.0	3.0	0.0	-0.3	0.0	0.1	0.0	2.5	0.0	3.0
1	C.9	0.0	3.0	0.0	6.1	0.0	2.4	0.0	-0.3	0.0	2.5	0.0	3.0
1	C	0.0	-0.5	0.0	2.3	0.0	5.7	0.0	2.5	0.0	2.7	0.0	2.2
1	B	0.0	0.1	0.0	-0.3	0.0	2.4	0.0	5.4	0.0	2.1	0.0	3.0
1	A	0.0	0.0	0.0	0.1	0.0	-0.2	0.0	1.7	0.0	2.1	0.0	-0.4

Frm Line	Col Line	Dead Vert	Wind Press Horz	Wind Suct Horz	Seis Long Vert
		Vert	Horz	Horz	Vert
5.5	B	0.5	2.6	3.1	0.0
5.5	E.9	0.6	-0.9	2.1	0.0
5.5	G	0.8	-1.2	3.7	0.0

ENDWALL COLUMN: MAXIMUM REACTIONS, ANCHOR BOLTS, & BASE PLATES

Frm Line	Col Line	Column_Reactions(k )						Bolt(in) Qty	Dia	Base_Plate(n)			Elev. (in)
		Load Id	Hmax H	V Vmax	Load Id	Hmin H	V Vmin			Width	Length	Thick	
1	H	11	2.5	-3.1	12	-2.2	-1.8	4	0.750	8.000	12.00	0.375	0.0
		1	0.0	4.4	11	2.5	-3.1						
		13	2.8	-5.6	12	-1.5	-5.6	4	0.750	8.000	12.00	0.375	0.0
1	G	14	0.0	15.0	13	2.8	-5.6						
		11	3.0	-12.5	12	-1.7	-3.1	4	0.750	8.000	12.00	0.500	0.0
		15	2.3	19.4	11	3.0	-12.5						
1	E	16	3.8	-13.2	12	-2.5	-7.2	4	0.750	8.000	12.00	0.500	0.0
		17	2.8	15.6	16	3.8	-13.2						
		11	4.3	-5.6	12	-3.2	-5.5	4	0.750	8.000	12.00	0.375	0.0
1	C.9	18	0.0	15.6	11	4.3	-5.6						
		13	4.3	-4.9	12	-3.4	-4.9	4	0.750	8.000	12.00	0.375	0.0
		19	0.0	14.9	13	4.3	-4.9						
1	C	11	4.2	-5.4	12	-3.5	-5.2	4	0.750	8.000	12.00	0.375	0.0
		20	0.0	14.6	11	4.2	-5.4						
		13	3.0	-1.4	12	-2.4	-1.4	4	0.750	8.000	12.00	0.375	0.0
1	A	21	0.0	9.6	13	3.0	-1.4						
		22	2.2	0.5	23	-0.7	0.5	4	0.625	8.000	14.00	0.375	0.0
		25	0.0	0.8									

BLDG. "B"

PORTAL FRAME REACTIONS

Loc	Line	Reactions(k )						Bolt(in) Qty	Dia	Base_Plate(n)			Elev. (in)
		Wind Horz	Wind Vert	Seismic Horz	Seismic Vert	Wind Horz	Wind Vert			Width	Length	Thick	
F_SW	A	3	11.8	14.7	1.0	1.2	4	0.750	8.000	16.000	16.000	0.375	
		4	11.8	14.7	1.0	1.2	4	0.750	8.000	16.000	16.000	0.375	
		4	11.8	14.7	1.0	1.2	4	0.750	8.000	16.000	16.000	0.375	
F_SW	A	4	11.8	14.7	1.0	1.2	4	0.750	8.000	16.000	16.000	0.375	
		4	11.8	14.7	1.0	1.2	4	0.750	8.000	16.000	16.000	0.375	
		4	11.8	14.7	1.0	1.2	4	0.750	8.000	16.000	16.000	0.375	
B_SW	H	4	15.3	17.8	0.8	1.0	4	0.750	8.000	16.000	16.000	0.500	
		3	15.3	17.8	0.8	1.0	4	0.750	8.000	16.000	16.000	0.500	
		3	15.3	17.8	0.8	1.0	4	0.750	8.000	16.000	16.000	0.500	
B_SW	H	3	15.3	17.8	0.8	1.0	4	0.750	8.000	16.000	16.000	0.500	
		2	15.3	17.8	0.8	1.0	4	0.750	8.000	16.000	16.000	0.500	
		2	15.3	17.8	0.8	1.0	4	0.750	8.000	16.000	16.000	0.500	

BUILDING BRACING REACTIONS

Loc	Line	Col Line	Reactions(k )						Panel Shear (lb/ft)	Note
			Wind Horz	Wind Vert	Seismic Horz	Seismic Vert	Wind Horz	Wind Vert		
L_EW	1	F.E	14.7	17.3	1.6	1.9				(c)
F_SW	A	4	0.0	11.7	0.0	1.0				(c)
		4	0.0	11.1	0.0	0.9				(h)
R_EW	5.5									(c)
B_SW	H	4	4.3	0.0	9.2	0.0	0.5			(c)
		3	0.0	9.2	0.0	0.5				(c)

(c)X-Bracing above wind bent

(h)Rigid frame at endwall

Reactions for seismic represent shear force, Eh  
Reaction values shown are unfactored

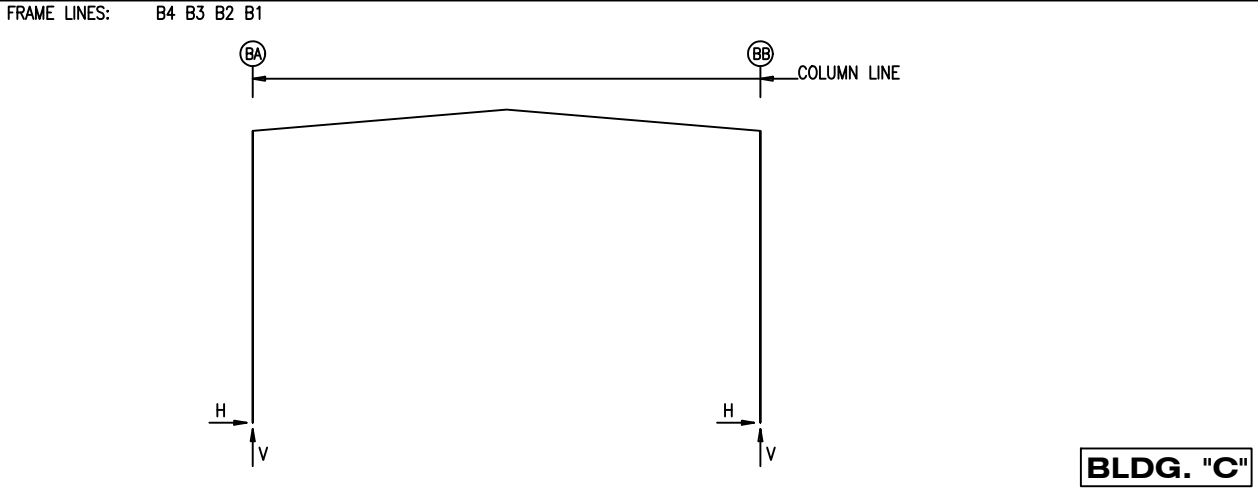
BLDG. "B"

RIGID FRAME: BASIC COLUMN REACTIONS (k )

Frame Line	Column	Dead-----Collateral-----Live-----Wind_Left1--Wind_Right1--Wind_Left2--					
		Horz	Vert	Horz	Vert	Horz	Vert
2*	H	0.8	4.8	0.9	3.6	2.0	8.3
2*	A	-0.8	5.3	-0.9	11.6	-2.0	11.0
2*	E	0.0	10.3	0.0	12.2	0.0	24.5

Frame Line	Column Line	-Wind_Right2-		--Wind_Long1-		--Wind_Long2-		-Seismic_Left		Seismic_Right	
		Horz	Vert	Horz	Vert	Horz	Vert	Horz	Vert	Horz	Vert
2*	H	11.9	2.2	0.6	-26.5	1.4	-20.7	-0.9	-0.4	0.9	0.4
2*	A	14.0	-6.9	0.5	-38.2	-1.8	-28.5	-0.6	0.1	0.6	-0.1
2*	E	0.0	-17.8	0.0	-56.8	0.0	-35.3	0.0	0.3	0.0	-0.3





RIGID FRAME: MAXIMUM REACTIONS, ANCHOR BOLTS, & BASE PLATES

Frm Line	Col Line	Column_Reactions(k )						Bolt(in) Qty	Dia	Base_Plate(n)			Elev. (in)
		Load Id	Hmax H	V Vmax	Load Id	Hmin H	V Vmin			Width	Length	Thick	
B4	BA	5	2.3	1.6	9	-3.4	-1.6	4	0.750	8.000	11.50	0.375	6.0
		1	1.1	5.0	11	1.2	-9.4						
B4	BB	10	3.4	-1.6	4	-2.3	1.6	4	0.750	8.000	11.50	0.375	6.0
		1	-1.1	5.0	8	2.1	-6.1						

RIGID FRAME: MAXIMUM REACTIONS, ANCHOR BOLTS, & BASE PLATES

Frm Line	Col Line	Column_Reactions(k )						Bolt(in) Qty	Dia	Base_Plate(n)			Elev. (in)
		Load Id	Hmax H	V Vmax	Load Id	Hmin H	V Vmin			Width	Length	Thick	
B3*	BA	5	3.5	3.6	9	-4.6	-4.1	4	0.750	8.000	11.50	0.500	6.0
		1	1.6	10.6	7	-2.4	-12.7						
B3*	BB	10	5.1	-1.1	4	-3.6	1.9	4	0.750	8.000	11.50	0.500	6.0
		6	-1.9	8.3	12	-2.2	-11.6						

B3\* Frame lines: B3 B2

RIGID FRAME: MAXIMUM REACTIONS, ANCHOR BOLTS, & BASE PLATES

Frm Line	Col Line	Column_Reactions(k )						Bolt(in) Qty	Dia	Base_Plate(n)			Elev. (in)
		Load Id	Hmax H	V Vmax	Load Id	Hmin H	V Vmin			Width	Length	Thick	
B1	BA	3	2.3	-2.6	9	-2.7	-5.1	4	0.750	8.000	11.50	0.500	6.0
		1	0.8	8.5	7	-1.4	-9.6						
B1	BB	10	3.2	-1.3	2	-2.4	-1.6	4	0.750	8.000	11.50	0.500	6.0
		6	-1.4	5.3	8	1.9	-5.8						

RIGID FRAME: BASIC COLUMN REACTIONS (k )

Frame Line	Column Line	Dead		Collateral		Live		Wind_Left1		Wind_Right1		Wind_Left2	
		Horz	Vert	Horz	Vert	Horz	Vert	Horz	Vert	Horz	Vert	Horz	Vert
B4	BA	0.2	1.1	0.1	0.6	0.8	3.3	-3.6	-11.3	3.1	-5.8	-5.8	-3.8
B4	BB	-0.2	1.1	-0.1	0.6	-0.8	3.3	-3.1	-5.8	3.6	-11.3	-0.9	1.7
B3*	BA	0.3	2.1	0.3	1.2	1.0	7.3	-4.2	-23.5	4.8	-11.5	-8.0	-9.0
B3*	BB	-0.3	1.6	-0.3	1.2	-1.0	4.4	-5.1	-9.4	5.0	-17.7	-1.3	4.8
B1	BA	0.2	2.0	0.2	0.6	0.5	5.9	-2.6	-18.1	3.4	-7.8	-4.7	-10.6
B1	BB	-0.2	1.4	-0.2	0.6	-0.5	2.9	-3.6	-4.9	3.4	-11.0	-1.5	2.6
Frame Line	Column Line	Wind_Right2		Wind_Long1		Wind_Long2		Seismic_Left		Seismic_Right		Seismic_Long	
		Horz	Vert	Horz	Vert	Horz	Vert	Horz	Vert	Horz	Vert	Horz	Vert
B4	BA	0.9	1.7	1.8	-16.8	1.5	-15.5	-0.1	-0.1	0.1	0.1	0.0	-0.5
B4	BB	5.8	-3.8	-1.5	-7.8	-1.8	-9.2	-0.1	0.1	-0.1	-0.1	0.0	0.0
B3*	BA	1.1	2.7	3.3	-22.5	3.0	-20.7	-0.1	-0.2	0.1	0.2	0.0	-0.5
B3*	BB	8.8	-3.5	-3.0	-19.1	-3.3	-20.9	-0.1	0.2	0.1	-0.2	0.0	-0.4
B1	BA	1.3	-0.3	1.7	-9.2	1.5	-7.8	-0.1	-0.1	0.1	0.1	0.0	0.0
B1	BB	5.6	-3.5	-1.5	-7.8	-1.7	-9.2	-0.1	0.1	0.1	-0.1	0.0	0.0

B3\* Frame lines: B3 B2

ENDWALL COLUMN: BASIC COLUMN REACTIONS (k )

Frm Line	Col Line	Dead Vert	Wind Press		Wind Suct Horz	Seis Long Vert
			Horz	Vert		
B4	BA2	0.4			-9.1	9.8

ENDWALL COLUMN: MAXIMUM REACTIONS, ANCHOR BOLTS, & BASE PLATES

Frm Line	Col Line	Column_Reactions(k )						Bolt(in) Qty	Dia	Base_Plate(n)			Elev. (in)
		Load Id	Hmax H	V Vmax	Load Id	Hmin H	V Vmin			Width	Length	Thick	
B4	BA2	13	5.9	0.2	14	-5.5	0.2	4	0.625	8.000	8.500	0.375	6.0
		15	5.9	0.4									

BUILDING BRACING REACTIONS

Wall Loc	Col Line	Col Line	Reactions(k )				Panel Shear (lb/ft)		Note
			Wind Horz	Wind Vert	Seismic Horz	Seismic Vert	Wind	Seis	
L_EW	B4	B3,B2	5.9	6.0	0.4	0.4			(h)
F_SW	BB	B1							
R_EW	B1	B3,B4	7.0	7.6	0.5	0.5			(h)
L_SW	BA								

(h) Rigid frame at endwall

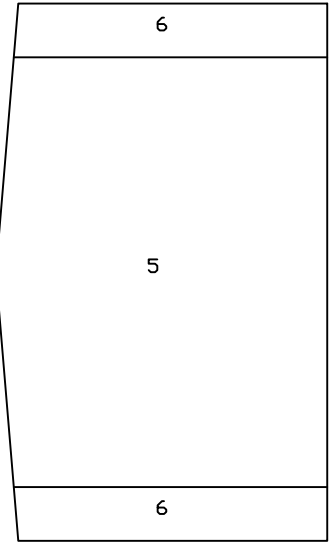
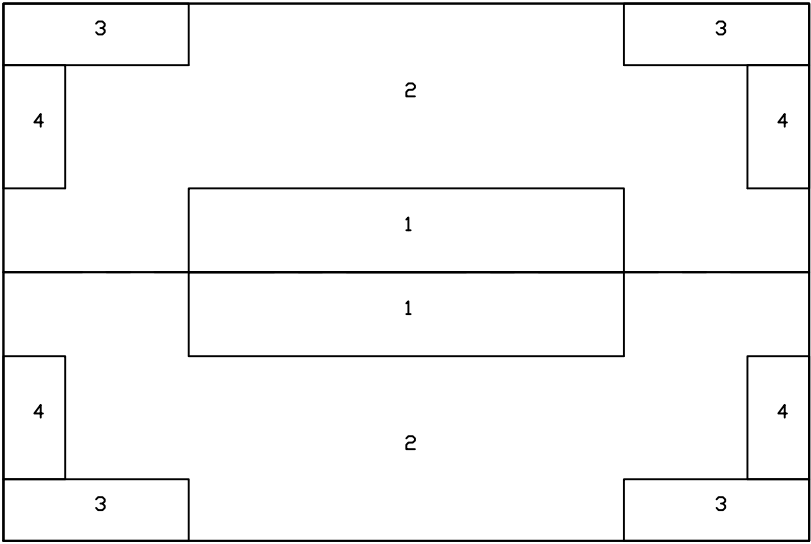
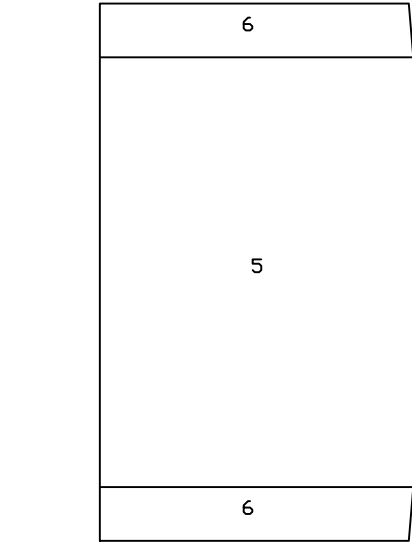
Reactions for seismic represent shear force, Eh  
Reaction values shown are unfactored

- NOTES FOR REACTIONS
- All loading conditions are examined and only maximum/minimum H or V and the corresponding H or V are reported.
  - Positive reactions are as shown in the sketch. Foundation loads are in opposite directions.
  - Bracing reactions are in the plane of the brace with the H pointing away from the braced bay. The vertical reaction is downward.
  - Loading conditions are:
    - Dead+Collateral+Live
    - Dead+0.6Wind\_Left1
    - Dead+0.6Wind\_Right1
    - Dead+Collateral+0.75Live+0.45Wind\_Left1
    - Dead+Collateral+0.75Live+0.45Wind\_Right1
    - Dead+Collateral+0.75Live+0.45Wind\_Left2
    - 0.6Dead+0.6Wind\_Left1
    - 0.6Dead+0.6Wind\_Right1
    - 0.6Dead+0.6Wind\_Left2
    - 0.6Dead+0.6Wind\_Right2
    - 0.6Dead+0.6Wind\_Long1L
    - 0.6Dead+0.6Wind\_Long2L
    - 0.6Dead+0.6Wind\_Right2+0.6Wind\_Suction
    - 0.6Dead+0.6Wind\_Pressure+0.6Wind\_Long2L
    - Dead+0.6Wind\_Right2+0.6Wind\_Suction

- GENERAL NOTES
- All anchor bolts (by others) to have nuts and flat washers.
  - All anchor bolts are designed to full S.A.E. diameters with cut threads. No substitutions are allowed.
  - The Metal Building Provider is not responsible for the design, materials and workmanship of the foundation. Anchor bolt plans prepared by the Metal Building Provider are intended to show only location, diameter, and projection of anchor bolts required to attach the Metal Building System to the foundation. The Metal Building Provider is responsible for providing to the Builder the loads imposed by the Metal Building System on the foundation. It is the responsibility of the End Customer to ensure that adequate provisions are made for specifying bolt embedment, bearing angles, tie rods, and/or other associated items embedded in the concrete foundation, as well as foundation design for the loads imposed by the Metal Building System, other imposed loads, and the bearing capacity of the soil and other conditions of the building site. This is typically the responsibility of the Design Professional or Engineer of Record, which is another reason that their involvement in the Construction Project from the outset is highly recommended. (2012 MBMA Metal Building Systems Manual, Section 3.2.2)

Partition Column Reactions (K, K-FT)

Frm Line	Col Line	Dead Vert	Wind Press/Suct Horz		Wind Press/Suct Moment
			Horz	Vert	
B2.9	BA.3	0.3	6.0		N/A
B2.4	BA.2	0.3	5.2		20.8
B2.3	BA.1	0.3	5.2		20.8



BLDG C

Panel Zone: Wind 1

7/31/25

ERECTOR NOTE: ONLY USE DRAWINGS ISSUED "FOR ERECTION" TO ERECT BUILDING

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DRAWING STATUS		ISSUE		DATE	DESCRIPTION	BY	CHK	SHEET DESCRIPTION: ANCHOR BOLT REACTIONS	
<input checked="" type="checkbox"/> FOR APPROVAL: These drawings, being for approval, are by definition not final and are for conceptual representation only. Their purpose is to confirm the proper interpretation of the project documents. Only drawings issued "For Erector Installation" can be considered complete.		A1		08.15.25	FOR APPROVAL	NG	AM	BLDG SIZE: VARIES	
<input type="checkbox"/> FOR CONSTRUCTION PERMIT: These drawings, being for permit, are by definition not final. Only drawings issued "For Erector Installation" can be considered complete.								CUSTOMER: Waukesha-Pearce Industries, LL	
<input type="checkbox"/> FOR ERECTOR INSTALLATION: Final drawings for construction.								CUSTOMER LOCATION: 12320 S. Main Street	
								PROJECT REFERENCE: WPI Baton Rouge	
								JOB SITE LOCATION: Airline Highway, Baton Rouge LA 70817	
								JOB SITE COUNTY: East Baton Rouge	
		DWN:	CHK:	DATE:	ENG:	JOB NO:	DWG NO:	ISSUE:	
		NG	AM	8/ 7/25	DMH	14554-37882	F5	A1	

**WHIRLWIND STEEL BUILDINGS**

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FAX: 832-553-4600

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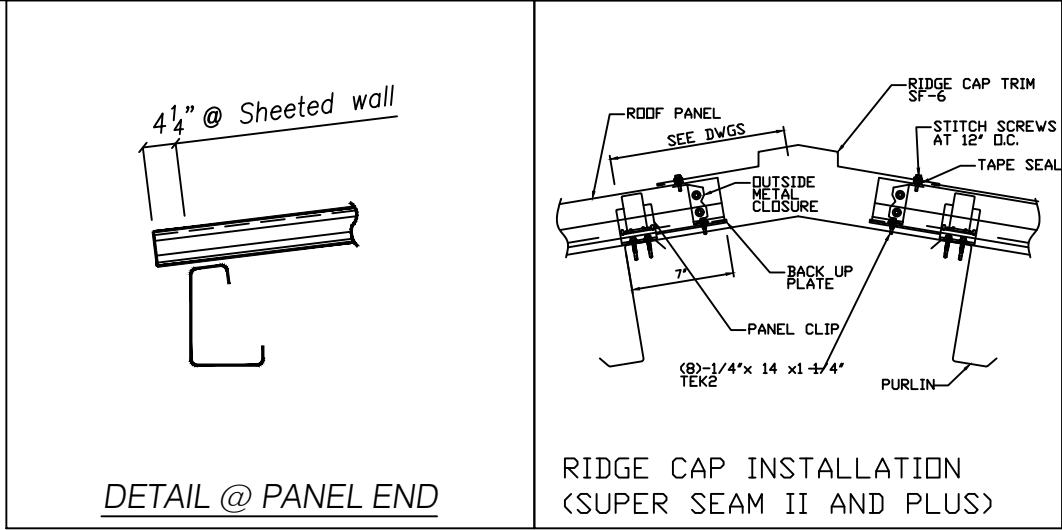


SPLICE PLATE & BOLT TABLE									
Mark	Qty Top	Bot	Int	Type	Dia	Length	Width	Thick	Length
SP-1	4	4	2	A325	3/4"	2 1/4"	6"	5/8"	3'-8"
SP-2	4	4	2	A325	3/4"	1 3/4"	6"	3/8"	2'-8 3/4"

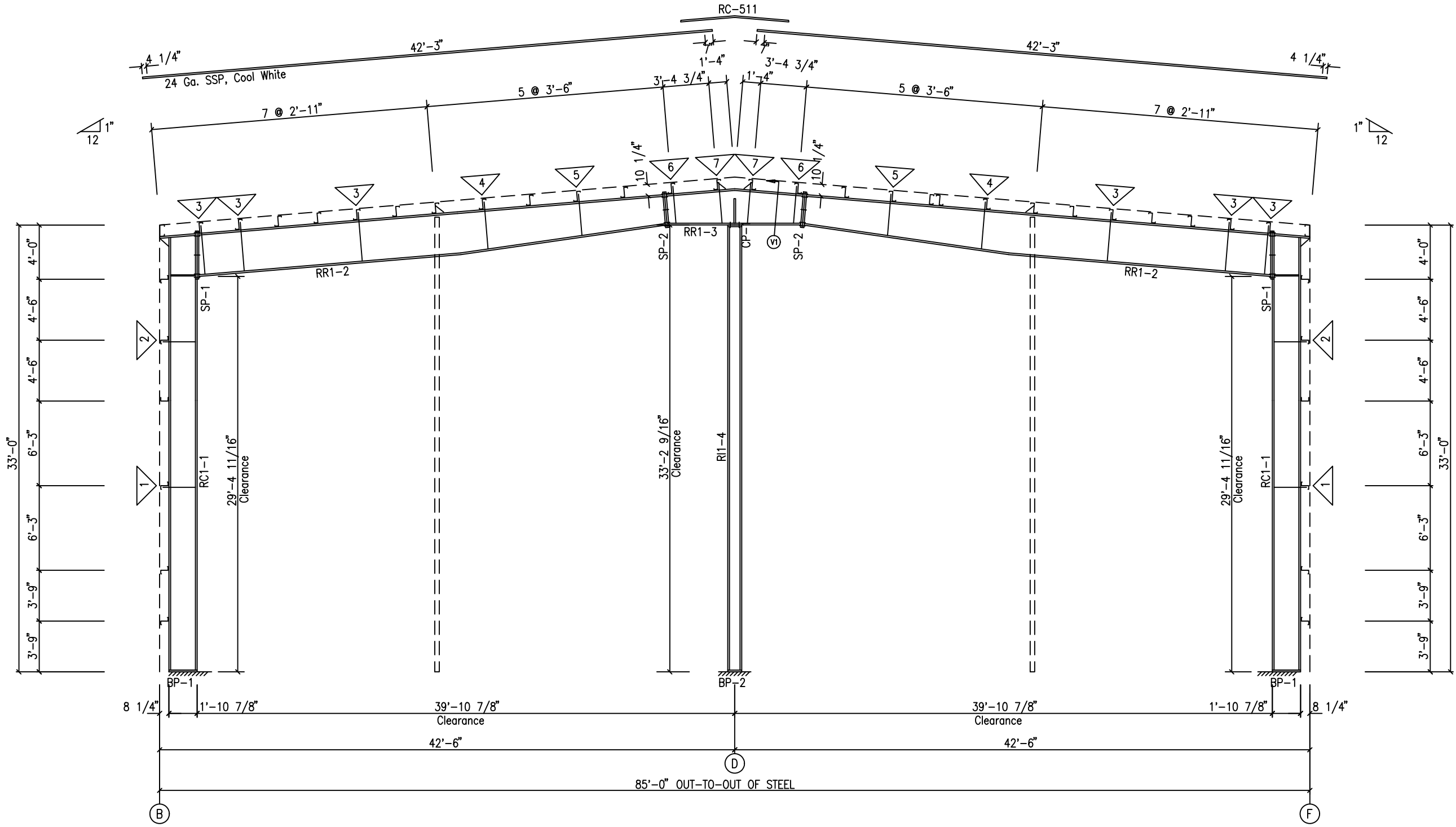
CAP PLATES							
Col Id	Qnt	Type	Bolt Dia	Len	Width	Plate Size Thick	Length
RI1-4	4	A325	0.625	1.750	8.000	0.625	10.000

FLANGE BRACE TABLE						
A=L2x2x14GA B=L2x2x12GA C=L2x2x1/8 D=L3x3x3/16						
FRAME LINE: 12						
▽ ID	# SIDES	MARK	LENGTH	OFFSET	DETAIL	CLIP
1	1	FB3A	2'-7 1/2"	2'-4"	G26	AK226
2	1	FB4C	2'-7 1/2"	2'-4"	G26	AK226
3	1	FB17A	3'-9 7/8"	3'-0"	G26	AK227
4	1	FB13A	3'-3 3/8"	2'-4"	G26	AK227
5	1	FB10A	2'-11 3/4"	2'-4"	G26	AK227
6	1	FB5A	2'-9"	2'-4"	G26	AK227
7	1	FB9A	2'-11 1/4"	2'-4"	G26	AK227

BASE PLATE TABLE			
Col Mark	Plate Size		
	Width	Thick	Length
BP-1	8"	1/2"	1'-11"
BP-2	8"	5/8"	10"



MEMBER TABLE						
Mark	Web Depth		Web Plate		Outside Flange W x Thk x Length	Inside Flange W x Thk x Length
	Start/End		Thick	Length		
RC1-1	22.0/22.0		0.133	240.0	6 x 3/8" x 240.0	6 x 3/8" x 240.0
	22.0/22.0		0.133	108.0	6 x 1/2" x 145.6	6 x 1/2" x 108.0
	22.0/22.0		0.250	39.5	6 x 5/16" x 30.7	
RR1-2	35.0/35.0		0.184	235.8	6 x 5/16" x 232.9	6 x 1/4" x 235.8
	35.0/24.0		0.184	184.1	6 x 1/4" x 184.1	6 x 1/4" x 184.4
RR1-3	24.0/29.1		0.161	123.7	6 x 1/4" x 62.0	6 x 1/4" x 119.6
RI1-4	W10851					



RIGID FRAME ELEVATION: FRAME LINE 12  
**BLDG. "A"**

#### BOLT TIGHTENING (Pretensioned)

All bolted joints with ASTM F3125 Grade A325 bolts are specified as pretensioned joints in accordance with the Specification for Structural Joints Using High-Strength Bolts, June 11, 2020. The specification recognizes five pretensioning methods without preference to any one; (1) Turn-of-Nut, (2) Calibrated Wrench, (3) Twist-Off Tension Control, (4) Direct tension Indicator, and (5) Combined Method.

The metal building manufacturer recommends the use of Turn-of-Nut method as it requires no special bolts, washers, or installation tools. When standard size holes are used with Turn-of-Nut method, and the nut is the part rotated, no washers are required per Section 6.2 of the Specification. The requirements of the Specification, Section 7 shall be completed before joint assembly.

Excerpts from the Specification, Section 8.2.1:  
After the Snug-Tight operation has been performed, the nut rotation as specified in Table 8.1 shall be applied to all bolts in the joint, progressing systematically from the most rigid part of the joint in a manner that will minimize relaxation of previously pretensioned bolts.

Installation inspection requirements for Pretensioned joints using Turn-of-Nut method can be found in Section 9.2.1 of the Specification.

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DRAWING STATUS					SHEET DESCRIPTION: RIGID FRAME ELEVATION				
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<input type="checkbox"/> FOR CONSTRUCTION PERMIT: These drawings, being for permit, are by definition not final. Only drawings issued "For Erector Installation" can be considered complete.					CUSTOMER: Waukesha-Pearce Industries, LL				
<input type="checkbox"/> FOR ERECTOR INSTALLATION: Final drawings for construction.					PROJECT REFERENCE: WPI Baton Rouge				
WHIRLWIND STEEL BUILDINGS					JOB SITE LOCATION: Airline Highway, Baton Rouge LA 70817				
P.O. BOX 75280 HOUSTON, TX 77234					JOB SITE COUNTY: East Baton Rouge				
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					JOB NO: 14554-37882				
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					ISSUE: A1				



08/15/2025

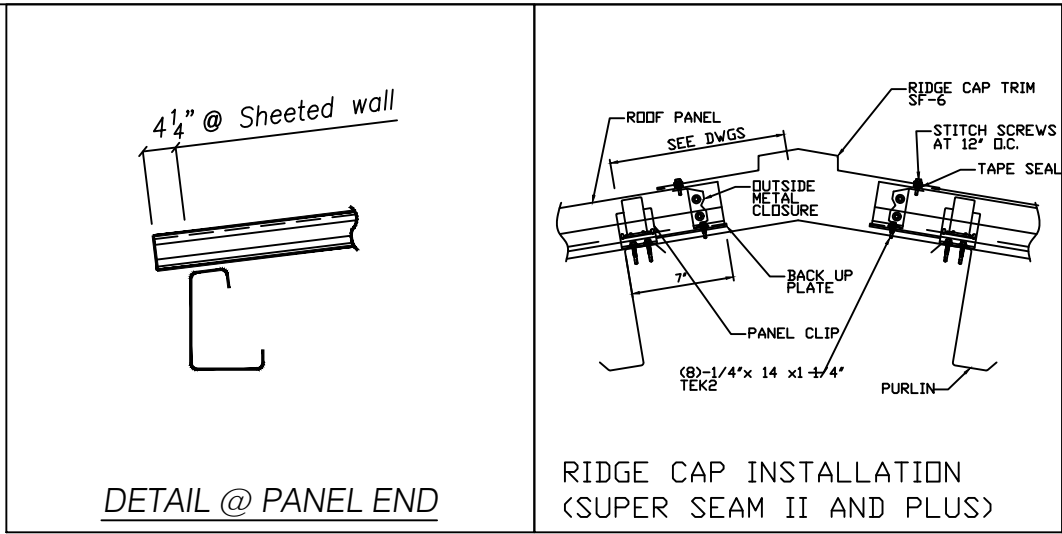


SPLICE PLATE & BOLT TABLE									
Mark	Qty Top	Bot	Int	Type	Dia	Length	Width	Thick	Length
SP-1	4	4	2	A325	3/4"	2"	8"	1/2"	3'-8"
SP-2	4	4	2	A325	3/4"	2"	8"	1/2"	2'-9"

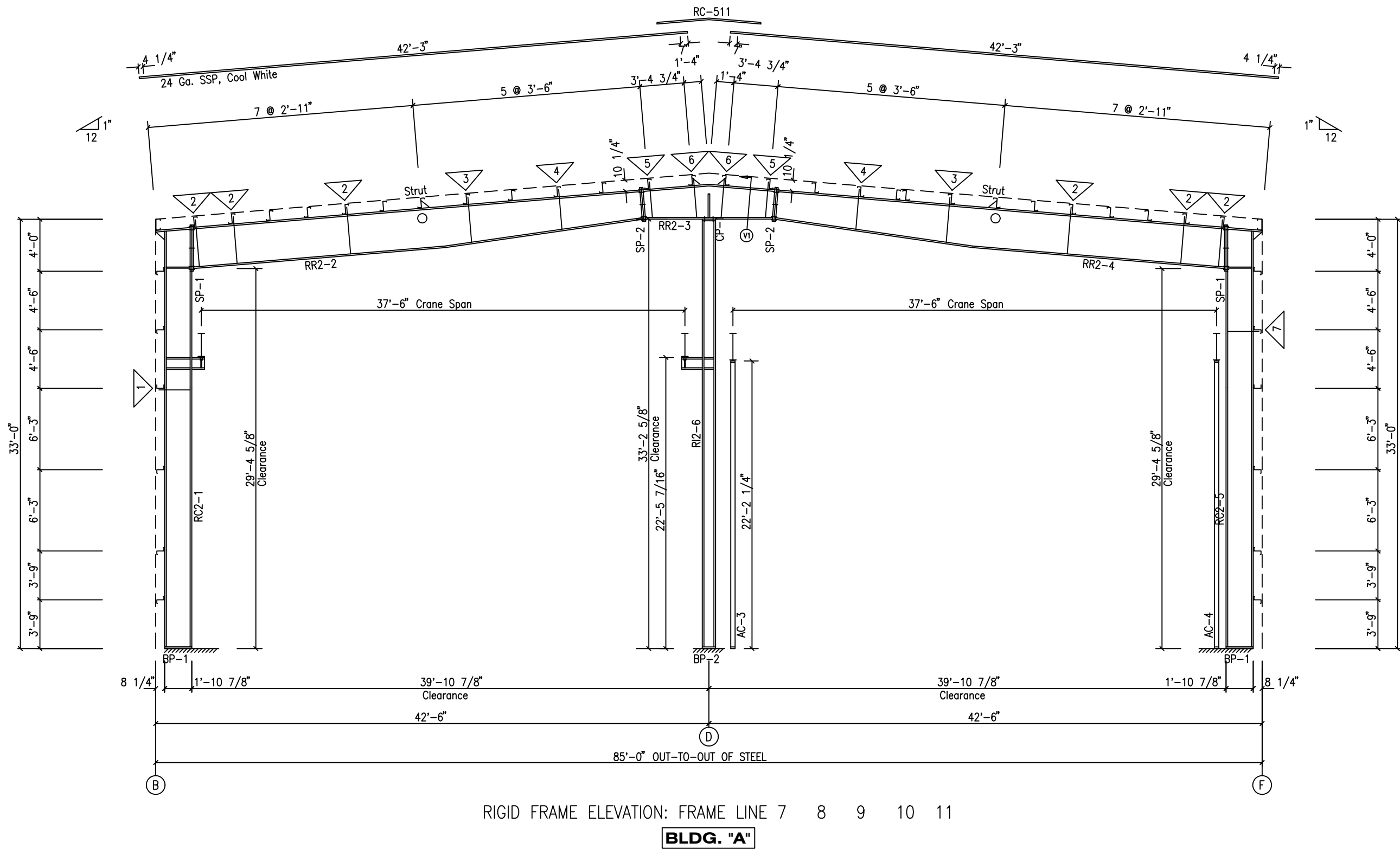
CAP PLATES							
Col Id	Qnt	Type	Bolt Dia	Len	Width	Plate Size Thick	Length
RI2-6	4	A325	0.750	1.750	12.000	0.500	10.000

FLANGE BRACE TABLE						
A=L2x2x14GA B=L2x2x12GA C=L2x2x1/8 D=L3x3x3/16						
FRAME LINE: 11 10 9 8 7						
▽ ID	# SIDES	MARK	LENGTH	OFFSET	DETAIL	CLIP
1	1	FB3A	2'-7 1/2"	2'-4"	G26	AK226
2	1	FB17A	3'-9 7/8"	3'-0"	G26	AK227
3	1	FB16A	3'-9"	3'-0"	G26	AK227
4	1	FB10A	2'-11 3/4"	2'-4"	G26	AK227
5	1	FB5A	2'-9"	2'-4"	G26	AK227
6	1	FB9A	2'-11 1/4"	2'-4"	G26	AK227
7	1	FB4C	2'-7 1/2"	2'-4"	G26	AK226

BASE PLATE TABLE			
Col Mark	Plate Size		
	Width	Thick	Length
BP-1	8"	1/2"	1'-11"
BP-2	1'-0"	1/2"	10"



MEMBER TABLE						
Mark	Web Depth		Web Plate		Outside Flange	
	Start/End		Thick	Length	W x Thk x Length	Inside Flange W x Thk x Length
RC2-1	22.0/22.0		0.188	240.0	8 x 3/8" x 240.0	8 x 1/2" x 240.0
	22.0/22.0		0.188	147.5	8 x 3/8" x 145.7	8 x 1/2" x 108.0
RR2-2	35.0/35.0		0.188	236.1	8 x 5/16" x 240.0	8 x 3/8" x 236.1
	35.0/24.0		0.188	184.0	8 x 5/16" x 177.1	8 x 3/8" x 184.3
RR2-3	24.0/29.1		0.164	123.4	8 x 1/4" x 61.9	8 x 1/4" x 119.4
					8 x 1/4" x 61.9	
RR2-4	24.0/35.0		0.188	184.0	8 x 5/16" x 177.1	8 x 3/8" x 184.3
	35.0/35.0		0.188	236.1	8 x 5/16" x 240.0	8 x 3/8" x 236.1
RC2-5	22.0/22.0		0.188	147.5	8 x 1/4" x 30.7	8 x 1/2" x 108.0
	22.0/22.0		0.188	240.0	8 x 3/8" x 145.7	8 x 1/2" x 240.0
RI2-6	W10263					
AC-3	W12X26					
AC-4	W12X26					



### BOLT TIGHTENING (Pretensioned)

All bolted joints with ASTM F3125 Grade A325 bolts are specified as pretensioned joints in accordance with the Specification for Structural Joints Using High-Strength Bolts, June 11, 2020. The specification recognizes five pretensioning methods without preference to any one; (1) Turn-of-Nut, (2) Calibrated Wrench, (3) Twist-Off Tension Control, (4) Direct tension Indicator, and (5) Combined Method.

The metal building manufacturer recommends the use of Turn-of-Nut method as it requires no special bolts, washers, or installation tools. When standard size holes are used with Turn-of-Nut method, and the nut is the part rotated, no washers are required per Section 6.2 of the Specification. The requirements of the Specification, Section 7 shall be completed before joint assembly.

Excerpts from the Specification, Section 8.2.1:  
After the Snug-Tight operation has been performed, the nut rotation as specified in Table 8.1 shall be applied to all bolts in the joint, progressing systematically from the most rigid part of the joint in a manner that will minimize relaxation of previously pretensioned bolts.

Installation inspection requirements for Pretensioned joints using Turn-of-Nut method can be found in Section 9.2.1 of the Specification.

ERECTOR NOTE: ONLY USE DRAWINGS ISSUED "FOR ERECTION" TO ERECT BUILDING

APPROVAL/REVIEWING AUTHORITY: PLEASE REVIEW APPROVAL DRAWINGS CAREFULLY									
UNLESS NOTED OTHERWISE, IT WILL BE ASSUMED THAT ALL INFORMATION SHOWN ON THESE DRAWINGS HAS THE AFFIRMATION OF THE APPROVAL/REVIEW AUTHORITY. FAILURE TO RESPOND TO CLOUDED AREAS AND AREAS TO VERIFY MAY RESULT IN ADDITIONAL COSTS AND/OR SCHEDULE DELAYS FOR WHICH WHIRLWIND WILL NOT BE RESPONSIBLE. FIELD VERIFY ALL EXISTING CONDITIONS PRIOR TO FABRICATION. ALL SUBSEQUENT CHANGES AFTER THE FIRST SUBMITTAL WILL BE CONSIDERED AS CONTRACTUAL CHANGES.									
DRAWING STATUS					SHEET DESCRIPTION: RIGID FRAME ELEVATION				
<input checked="" type="checkbox"/> FOR APPROVAL: These drawings, being for approval, are by definition not final and are for conceptual representation only. Their purpose is to confirm the proper interpretation of the project documents. Only drawings issued "For Erector Installation" can be considered complete.					BLDG SIZE: VARIES				
<input type="checkbox"/> FOR CONSTRUCTION PERMIT: These drawings, being for permit, are by definition not final. Only drawings issued "For Erector Installation" can be considered complete.					CUSTOMER: Waukesha-Pearce Industries, LL				
<input type="checkbox"/> FOR ERECTOR INSTALLATION: Final drawings for construction.					PROJECT REFERENCE: WPI Baton Rouge				
					JOB SITE LOCATION: Airline Highway, Baton Rouge LA 70817				
					JOB SITE COUNTY: East Baton Rouge				
					DWN: NG	CHK: AM	DATE: 8/ 7/25	ENG: DMH	JOB NO: 14554-37882
					DWG NO: P2				
					ISSUE: A1				

**WHIRLWIND STEEL BUILDINGS**

P.O. BOX 75280 HOUSTON, TX 77234  
PH: 800-324-9992 FAX: 832-553-4600

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The Engineer whose seal and signature appear on these documents represents Whirlwind Steel Buildings, Inc., and is not the Engineer of Record for the overall project. The Engineer's responsibility is limited to material designed and manufactured by Whirlwind Steel Buildings, Inc., and excludes part such as doors, windows, foundation design, and erection of the building.

STATE OF LOUISIANA

DENNIS MARSHALL HENSON  
License No. 44173

PROFESSIONAL ENGINEER

08/15/2025

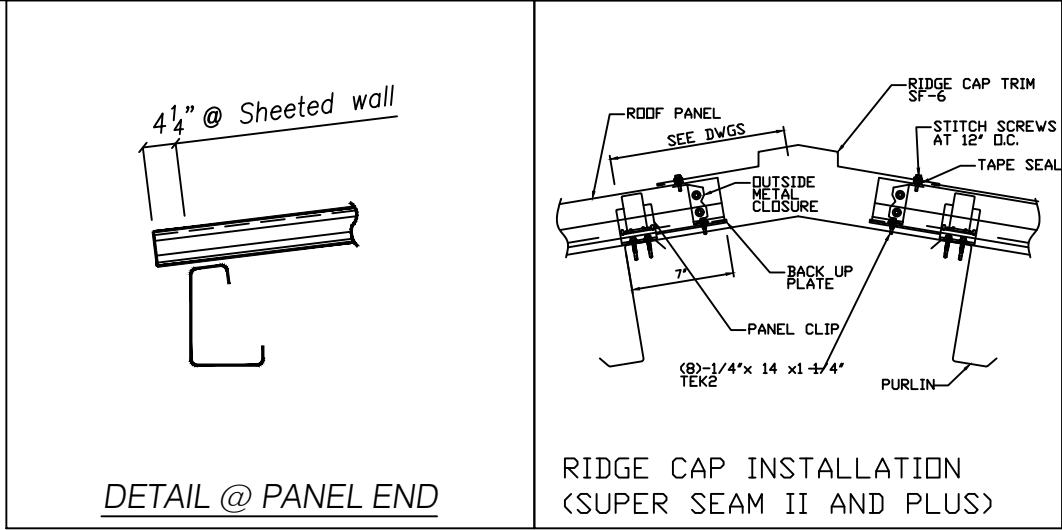


SPLICE PLATE & BOLT TABLE									
Mark	Qty Top	Bot	Int	Type	Dia	Length	Width	Thick	Length
SP-1	4	4	2	A325	3/4"	2"	8"	1/2"	3'-8"
SP-2	4	4	2	A325	3/4"	2"	8"	1/2"	2'-9"

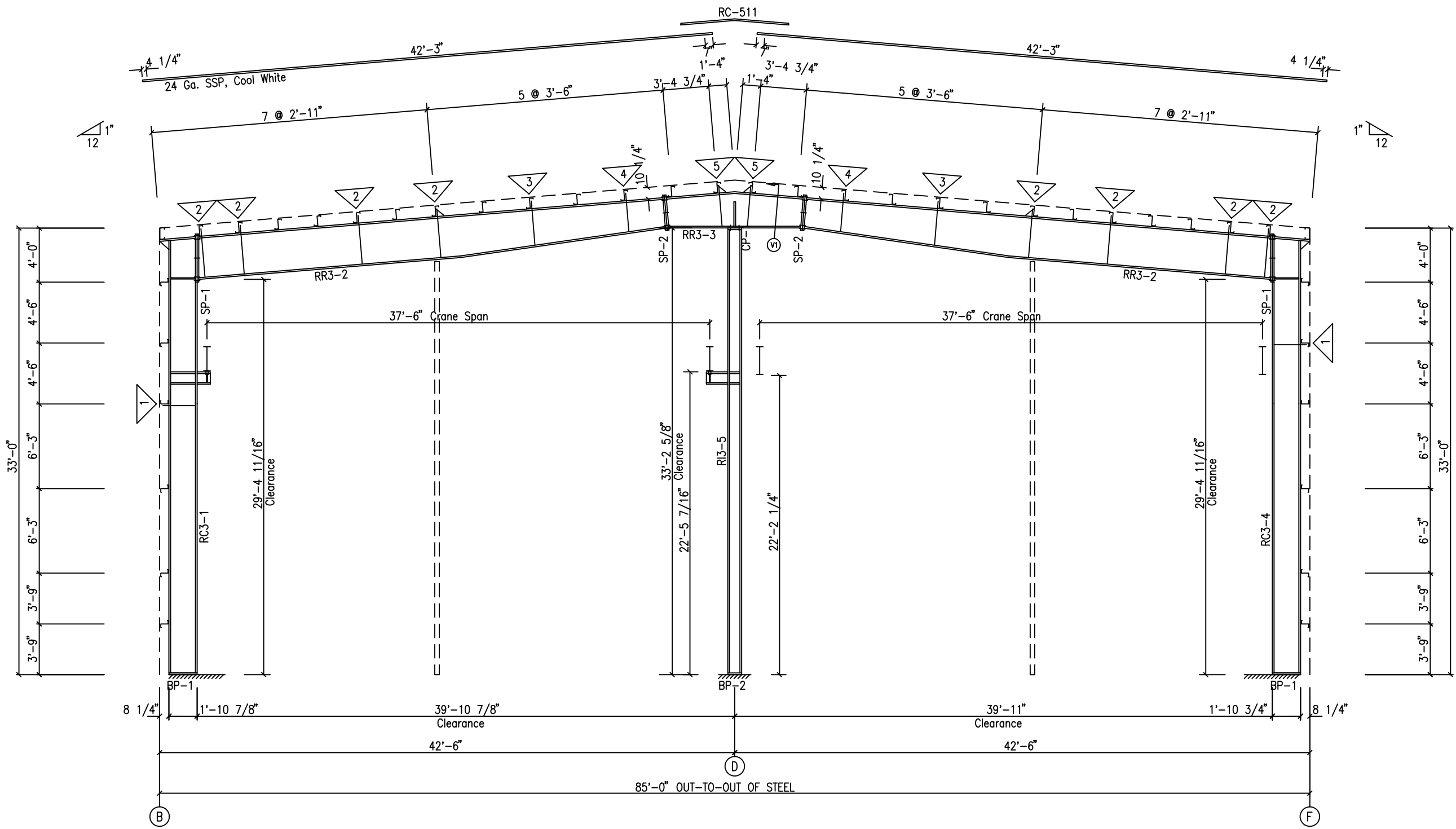
CAP PLATES							
Col Id	Qnt	Type	Bolt Dia	Len	Width	Plate Size Thick	Length
RI3-5	4	A325	0.750	1.750	12.000	0.500	10.000

FLANGE BRACE TABLE						
A=L2x2x14GA B=L2x2x12GA C=L2x2x1/8 D=L3x3x3/16						
FRAME LINE: 5.5						
▽ ID	# SIDES	MARK	LENGTH	OFFSET	DETAIL	CLIP
1	1	FB3A	2'-7 1/2"	2'-4"	G26	AK226
2	1	FB17A	3'-9 7/8"	3'-0"	G26	AK227
3	1	FB12A	3'-1 1/2"	2'-4"	G26	AK227
4	1	FB8A	2'-10"	2'-4"	G26	AK227
5	1	FB9A	2'-11 1/4"	2'-4"	G26	AK227

BASE PLATE TABLE			
Col Mark	Plate Size Width Thick Length		
BP-1	8"	1/2"	1'-11"
BP-2	1'-0"	1/2"	10"



MEMBER TABLE					
Mark	Web Depth		Web Plate		Outside Flange W x Thk x Length
	Start/End		Thick	Length	
RC3-1	22.0/22.0		0.188	240.0	8 x 3/8" x 240.0
	22.0/22.0		0.188	147.5	8 x 3/8" x 145.7
RR3-2	35.0/35.0		0.188	236.1	8 x 1/4" x 30.7
	35.0/24.0		0.188	184.0	8 x 1/4" x 240.0
RR3-3	24.0/29.1		0.164	123.4	8 x 1/4" x 177.1
					8 x 1/4" x 61.9
RC3-4	22.0/22.0		0.188	147.5	8 x 1/4" x 61.9
	22.0/22.0		0.188	240.0	8 x 1/4" x 30.7
RI3-5					8 x 3/8" x 145.7
					8 x 3/8" x 240.0



### BOLT TIGHTENING (Pretensioned)

All bolted joints with ASTM F3125 Grade A325 bolts are specified as pretensioned joints in accordance with the Specification for Structural Joints Using High-Strength Bolts, June 11, 2020. The specification recognizes five pretensioning methods without preference to any one; (1) Turn-of-Nut, (2) Calibrated Wrench, (3) Twist-Off Tension Control, (4) Direct tension Indicator, and (5) Combined Method.

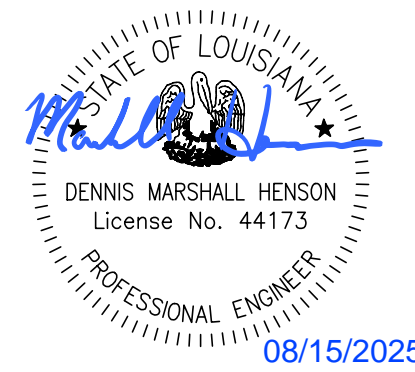
The metal building manufacturer recommends the use of Turn-of-Nut method as it requires no special bolts, washers, or installation tools. When standard size holes are used with Turn-of-Nut method, and the nut is the part rotated, no washers are required per Section 6.2 of the Specification. The requirements of the Specification, Section 7 shall be completed before joint assembly.

Excerpts from the Specification, Section 8.2.1: After the Snug-Tight operation has been performed, the nut rotation as specified in Table 8.1 shall be applied to all bolts in the joint, progressing systematically from the most rigid part of the joint in a manner that will minimize relaxation of previously pretensioned bolts.

Installation inspection requirements for Pretensioned joints using Turn-of-Nut method can be found in Section 9.2.1 of the Specification.

ERECTOR NOTE: ONLY USE DRAWINGS ISSUED "FOR ERECTION" TO ERECT BUILDING

APPROVAL/REVIEWING AUTHORITY: PLEASE REVIEW APPROVAL DRAWINGS CAREFULLY									
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DRAWING STATUS					SHEET DESCRIPTION: RIGID FRAME ELEVATION				
<input checked="" type="checkbox"/> FOR APPROVAL: These drawings, being for approval, are by definition not final and are for conceptual representation only. Their purpose is to confirm the proper interpretation of the project documents. Only drawings issued "For Erector Installation" can be considered complete.					BLDG SIZE: VARIES				
<input type="checkbox"/> FOR CONSTRUCTION PERMIT: These drawings, being for permit, are by definition not final. Only drawings issued "For Erector Installation" can be considered complete.					CUSTOMER: Waukesha-Pearce Industries, LL				
<input type="checkbox"/> FOR ERECTOR INSTALLATION: Final drawings for construction.					PROJECT REFERENCE: WPI Baton Rouge				
P.O. BOX 75280 HOUSTON, TX 77234 PH: 800-324-9992 FAX: 832-553-4600 © 2005 Whirlwind Steel Buildings Inc. All rights reserved					JOB SITE LOCATION: Airline Highway, Baton Rouge LA 70817				
					JOB SITE COUNTY: East Baton Rouge				
					DWN: NG CHK: AM DATE: 8/ 7/25 ENG: DMH JOB NO: 14554-37882 DWG NO: P3 ISSUE: A1				



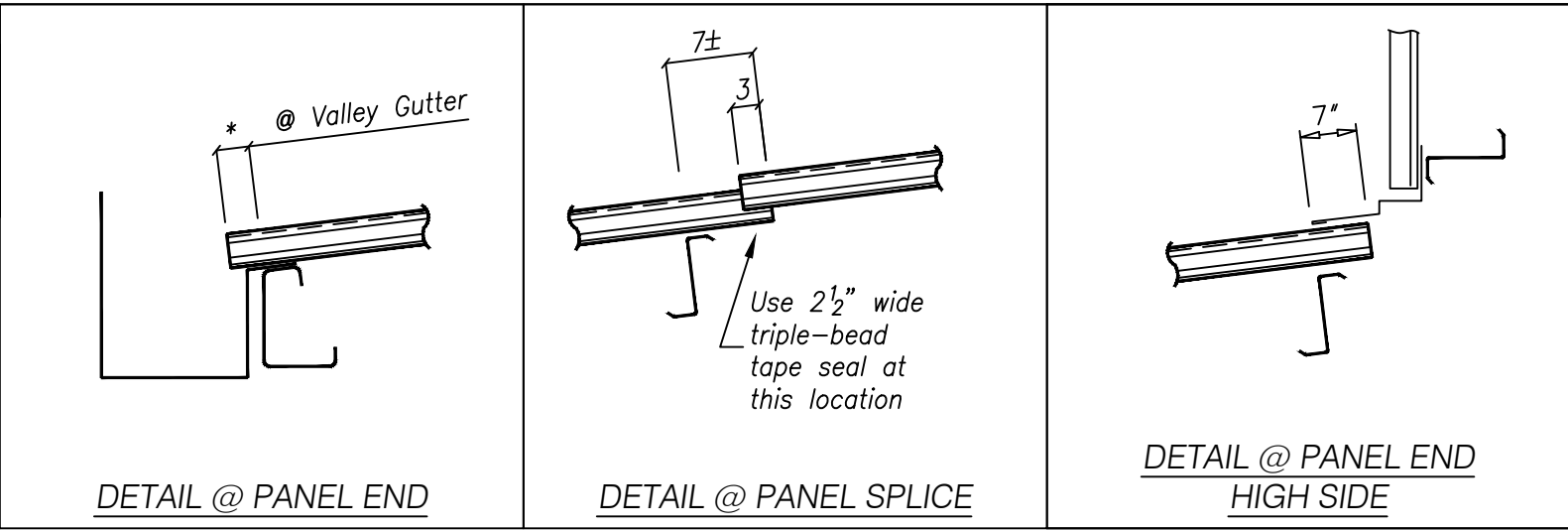
08/15/2025

SPlice PLATE & BOLT TABLE									
Mark	Qty Top	Bot	Int	Type	Dia	Length	Width	Thick	Length
SP-1	4	4	2	A325	3/4"	2"	8"	1/2"	3'-4 3/4"
SP-2	4	4	2	A325	3/4"	2"	8"	1/2"	3'-11"
SP-3	4	4	4	A325	3/4"	2"	8"	1/2"	5'-1"

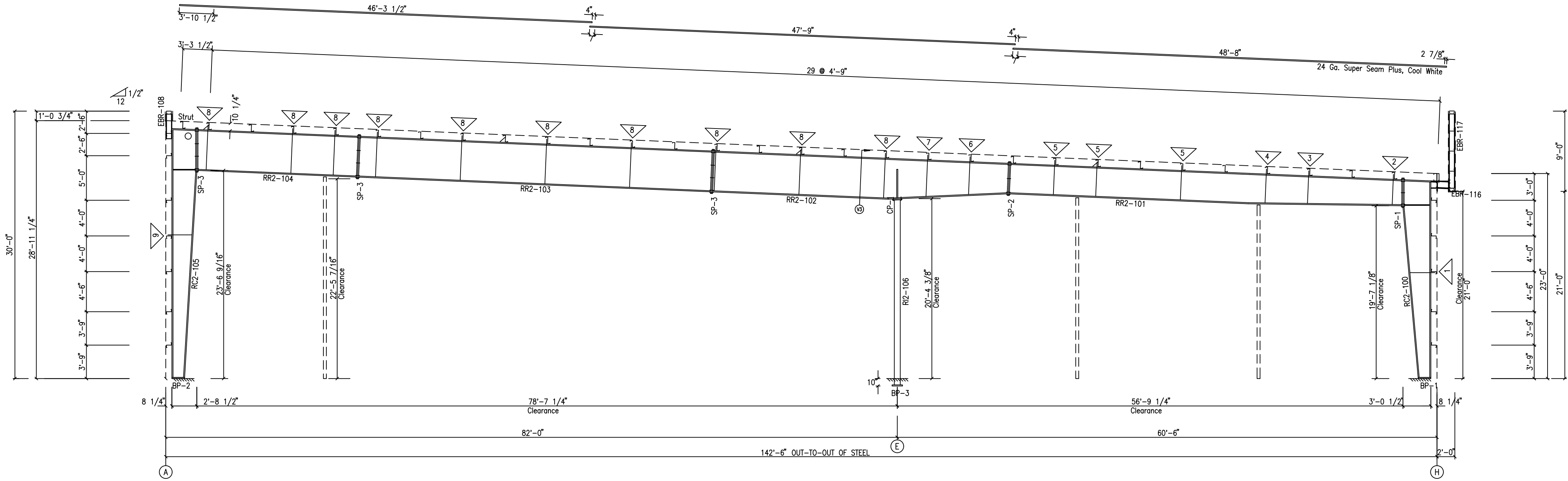
CAP PLATES							
Col Id	Qnt	Type	Dia	Len	Width	Plate Size Thick	Length
RI2-106	4	A325	0.625	2.000	6.000	0.625	13.005

FLANGE BRACE TABLE						
A=L2x2x14GA B=L2x2x12GA C=L2x2x1/8 D=L3x3x3/16						
FRAME LINE: 5.5						
▽ ID	# SIDES	MARK	LENGTH	OFFSET	DETAIL	CLIP
1	1	FB104A	2'-11"	2'-4"	G26	AK226
2	1	FB106A	3'-2 1/2"	2'-4"	G26	AK227
3	1	FB108A	3'-10 3/8"	3'-0"	G26	AK227
4	1	FB109A	3'-11 1/2"	3'-0"	G26	AK227
5	1	FB110A	4'-0"	3'-0"	G26	AK227
6	1	FB111A	4'-3 1/2"	3'-0"	G26	AK227
7	1	FB112A	5'-3 1/4"	4'-0"	G26	AK227
8	1	FB114A	5'-6 1/2"	4'-0"	G26	AK227
9	1	FB103A	2'-10 1/8"	2'-4"	G26	AK226

BASE PLATE TABLE			
Col Mark	Plate Size Width	Thick	Length
BP-1	8"	1/2"	1'-2 1/2"
BP-2	8"	5/8"	1'-2 1/2"
BP-3	10"	1/2"	10"



MEMBER TABLE		Web Depth		Web Plate		Outside Flange	Inside Flange
		Start/End	Thick	Length	Thick	W x Thk x Length	W x Thk x Length
RC2-100		14.0/25.5	0.133	120.0		6 x 1/4" x 240.0	6 x 1/4" x 231.5
		25.5/36.0	0.184	146.8		6 x 1/4" x 25.3	
RR2-101		32.0/38.0	0.184	208.2		6 x 1/4" x 43.9	
		38.0/38.0	0.184	240.0		8 x 1/4" x 240.0	8 x 1/4" x 208.3
		38.0/38.0	0.184	82.5		8 x 1/4" x 49.4	8 x 1/4" x 240.0
RR2-102		38.0/52.0	0.250	160.5		8 x 3/8" x 240.0	8 x 3/8" x 161.1
		52.0/52.0	0.250	237.5		8 x 3/8" x 158.0	8 x 3/8" x 237.5
RR2-103		52.0/52.0	0.250	240.0		8 x 3/8" x 240.0	8 x 3/8" x 240.0
		52.0/52.0	0.250	235.6		8 x 3/8" x 235.6	8 x 3/8" x 235.6
RR2-104		52.0/52.0	0.250	218.4		8 x 3/8" x 218.4	8 x 3/8" x 216.2
		32.0/29.5	0.161	95.8		6 x 1/4" x 32.3	6 x 1/4" x 38.5
RC2-105		29.5/14.0	0.161	240.0		6 x 1/4" x 95.8	6 x 1/4" x 240.0
RI2-106		T5X188					
EBR-108		W8X10					
EBR-116		W10X12					
EBR-117		W8X13					



RIGID FRAME ELEVATION: FRAME LINE 5.5  
**BLDG. "B"**


#### BOLT TIGHTENING (Snug-Tight)

All bolted joints with ASTM F3125 Grade A325 bolts are specified as Snug-Tightened Joints in accordance with the Specification of Structural Joints Using High-Strength Bolts, June 11, 2020, installation as given in Section 7.1 Washers are not required for Snug-Tightened Joints using standard standard size holes per Section 6.1 of the Specification  
Pretensioning methods, including Turn-of-Nut, calibrated wrench, twist-off tension control bolts or direct tension indicator are not required. Installation inspection requirements for Snug-Tight Bolt is found in Section 9.1 of the Specification.

ERECTOR NOTE: ONLY USE DRAWINGS ISSUED "FOR ERECTION" TO ERECT BUILDING

#### APPROVAL/REVIEWING AUTHORITY: PLEASE REVIEW APPROVAL DRAWINGS CAREFULLY

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 <b>STEEL BUILDINGS</b>  P.O. BOX 75280 HOUSTON, TX 77234  © 2005 Whirlwind Steel Buildings Inc. All rights reserved	ISSUE		DATE	DESCRIPTION		BY	CHK	SHEET DESCRIPTION: RIGID FRAME ELEVATION		BLDG SIZE: VARIES		
	A1	08.15.25	FOR APPROVAL		NG	AM	CUSTOMER: Waukesha-Pearce Industries, LL		CUSTOMER LOCATION: 12320 S. Main Street			
							PROJECT REFERENCE: WPI Baton Rouge					
							JOB SITE LOCATION: Airline Highway, Baton Rouge LA 70817		JOB SITE COUNTRY: East Baton Rouge			
							DWN:	CHK:	DATE:	ENG:	JOB NO:	DWG NO:
							NG	AM	8/ 7/25	DMH	14554-37882	P4
											ISSUE:	A1



08/15/2025

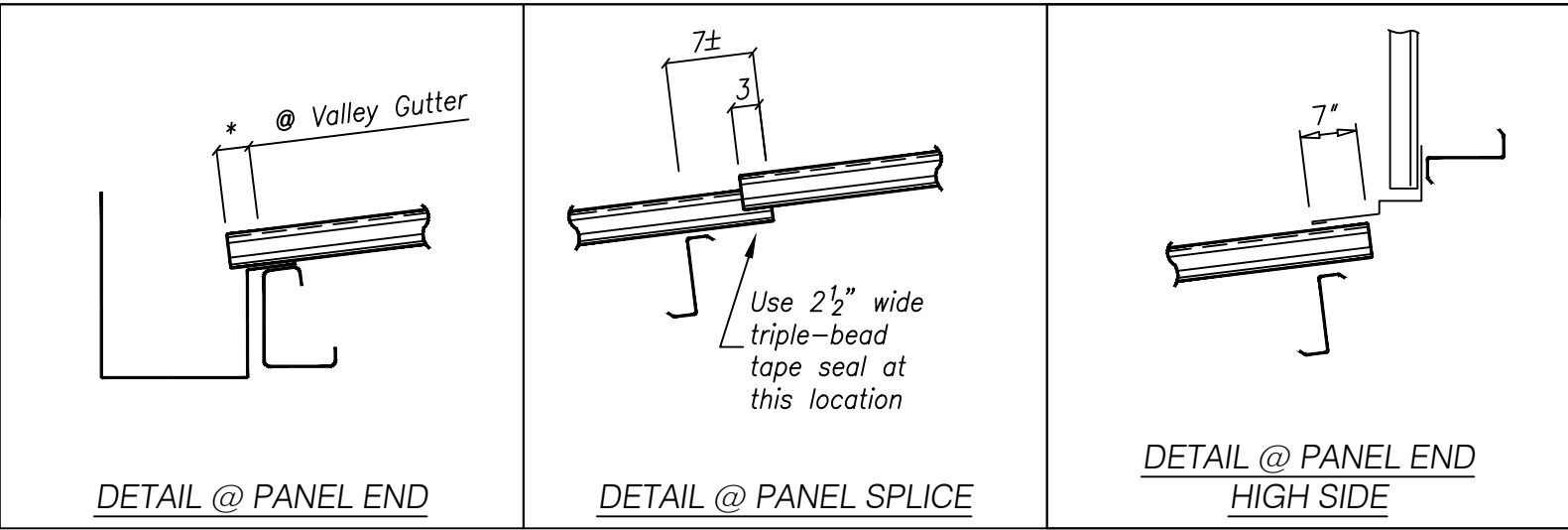


SPLICE PLATE & BOLT TABLE									
Mark	Qty Top	Bot	Int	Type	Dia	Length	Width	Thick	Length
SP-1	6	6	2	A325	3/4"	2"	8"	1/2"	3'-5"
SP-2	4	4	2	A325	3/4"	2"	8"	1/2"	3'-11"
SP-3	4	4	4	A325	3/4"	2"	8"	1/2"	5'-1"

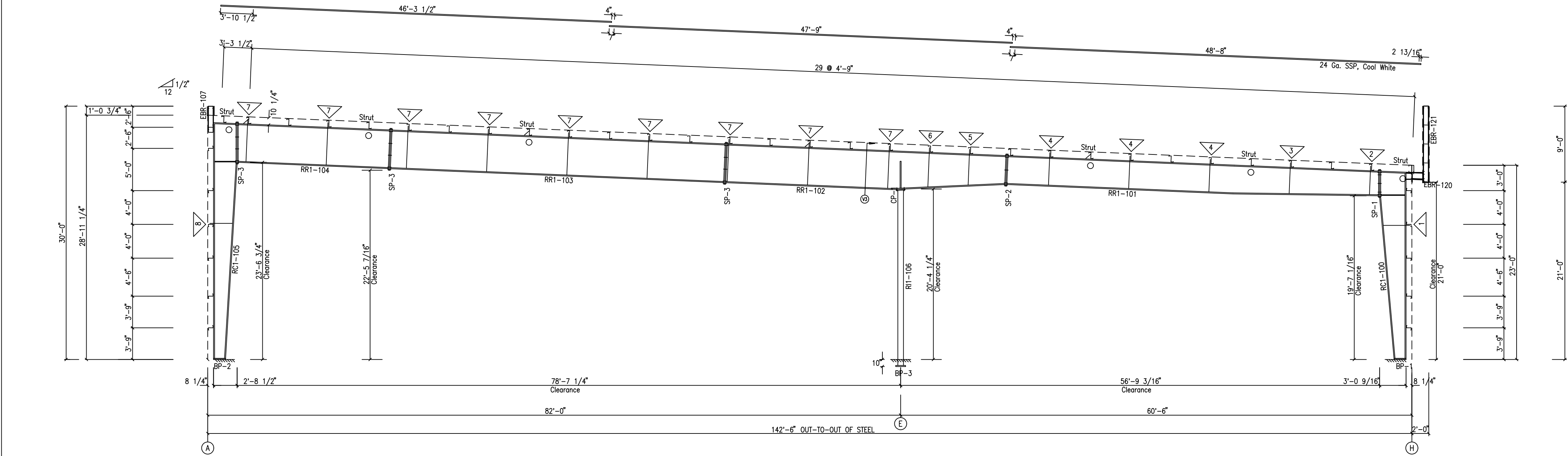
CAP PLATES							
Col Id	Qnt	Type	Dia	Len	Width	Plate Size Thick	Length
RI1-106	4	A325	0.625	2.000	8.000	0.625	14.006

FLANGE BRACE TABLE						
A=L2x2x14GA B=L2x2x12GA C=L2x2x1/8 D=L3x3x3/16						
FRAME LINE: 2 3 4						
▽ ID	# SIDES	MARK	LENGTH	OFFSET	DETAIL	CLIP
1	1	FB105A	3'-2 3/8"	2'-4"	G26	AK226
2	1	FB107C	3'-2 1/2"	2'-4"	G26	AK227
3	1	FB108A	3'-10 3/8"	3'-0"	G26	AK227
4	1	FB110A	4'-0"	3'-0"	G26	AK227
5	2	FB111A	4'-3 1/2"	3'-0"	G26	AK227
6	2	FB113A	5'-3 3/8"	4'-0"	G26	AK227
7	2	FB115A	5'-6 5/8"	4'-0"	G26	AK227
8	1	FB103A	2'-10 1/8"	2'-4"	G26	AK226

BASE PLATE TABLE			
Col Mark	Width	Thick	Length
BP-1	8"	1/2"	1'-2 1/2"
BP-2	8"	5/8"	1'-2 1/2"
BP-3	1'-0"	1/2"	1'-0"



MEMBER TABLE		Web Depth		Web Plate		Outside Flange	Inside Flange
		Start/End	Thick	Length	Thick	W x Thk x Length	W x Thk x Length
RC1-100		14.0/25.5 25.5/36.0	0.133 0.184	120.0 146.8		8 x 1/4" x 240.0 8 x 1/4" x 25.3 8 x 1/4" x 43.9	8 x 1/4" x 120.5 8 x 5/16" x 110.9
RR1-101		32.0/38.0 38.0/38.0 38.0/38.0	0.184 0.184 0.184	208.2 240.0 82.5		8 x 5/16" x 206.9 8 x 1/4" x 240.0 8 x 1/4" x 82.5	8 x 5/16" x 208.3 8 x 1/4" x 240.0 8 x 1/4" x 82.5
RR1-102		38.0/52.0 52.0/52.0 52.0/52.0	0.250 0.250 0.250	160.5 237.5 240.0		8 x 1/2" x 240.0 8 x 1/2" x 158.0 8 x 1/2" x 240.0	8 x 1/2" x 161.1 8 x 1/2" x 237.5 8 x 1/2" x 240.0
RR1-103		52.0/52.0 52.0/52.0 52.0/52.0	0.250 0.250 0.250	235.6 240.0 218.4		8 x 1/2" x 235.6 8 x 1/2" x 218.4 8 x 1/4" x 32.3	8 x 1/2" x 235.6 8 x 1/4" x 216.2 8 x 1/4" x 38.5
RR1-104		32.0/29.5 29.5/14.0	0.161 0.161	95.8 240.0		8 x 1/4" x 95.8 8 x 1/4" x 240.0	8 x 1/4" x 240.0
RC1-105							
RI1-106		T6X250					
EBR-107		W8X10					
EBR-120		W10X22					
EBR-121		W8X24					



RIGID FRAME ELEVATION: FRAME LINE 2 3 4  
**BLDG. "B"**


#### BOLT TIGHTENING (Snug-Tight)

All bolted joints with ASTM F3125 Grade A325 bolts are specified as Snug-Tightened Joints in accordance with the Specification of Structural Joints Using High-Strength Bolts, June 11, 2020, installation as given in Section 7.1 Washers are not required for Snug-Tightened Joints using standard standard size holes per Section 6.1 of the Specification  
Pretensioning methods, including Turn-of-Nut, calibrated wrench, twist-off tension control bolts or direct tension indicator are not required. Installation inspection requirements for Snug-Tight Bolt is found in Section 9.1 of the Specification.

ERECTOR NOTE: ONLY USE DRAWINGS ISSUED "FOR ERECTION" TO ERECT BUILDING

#### APPROVAL/REVIEWING AUTHORITY: PLEASE REVIEW APPROVAL DRAWINGS CAREFULLY

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	A1	08.15.25	FOR APPROVAL		NG	AM	CUSTOMER: Waukesha-Pearce Industries, LL		CUSTOMER LOCATION: 12320 S. Main Street				
							PROJECT REFERENCE: WPI Baton Rouge						
							JOB SITE LOCATION: Airline Highway, Baton Rouge LA 70817		JOB SITE COUNTY: East Baton Rouge				
							DWN:	CHK:	DATE:	ENG:	JOB NO:	DWG NO:	ISSUE:
							NG	AM	8/ 7/25	DMH	14554-37882	P5	A1

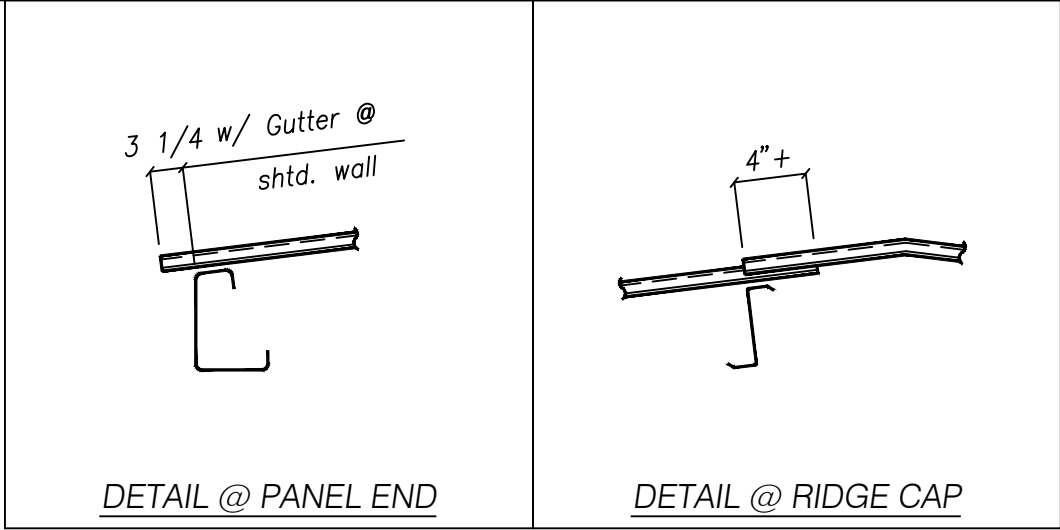


08/15/2025

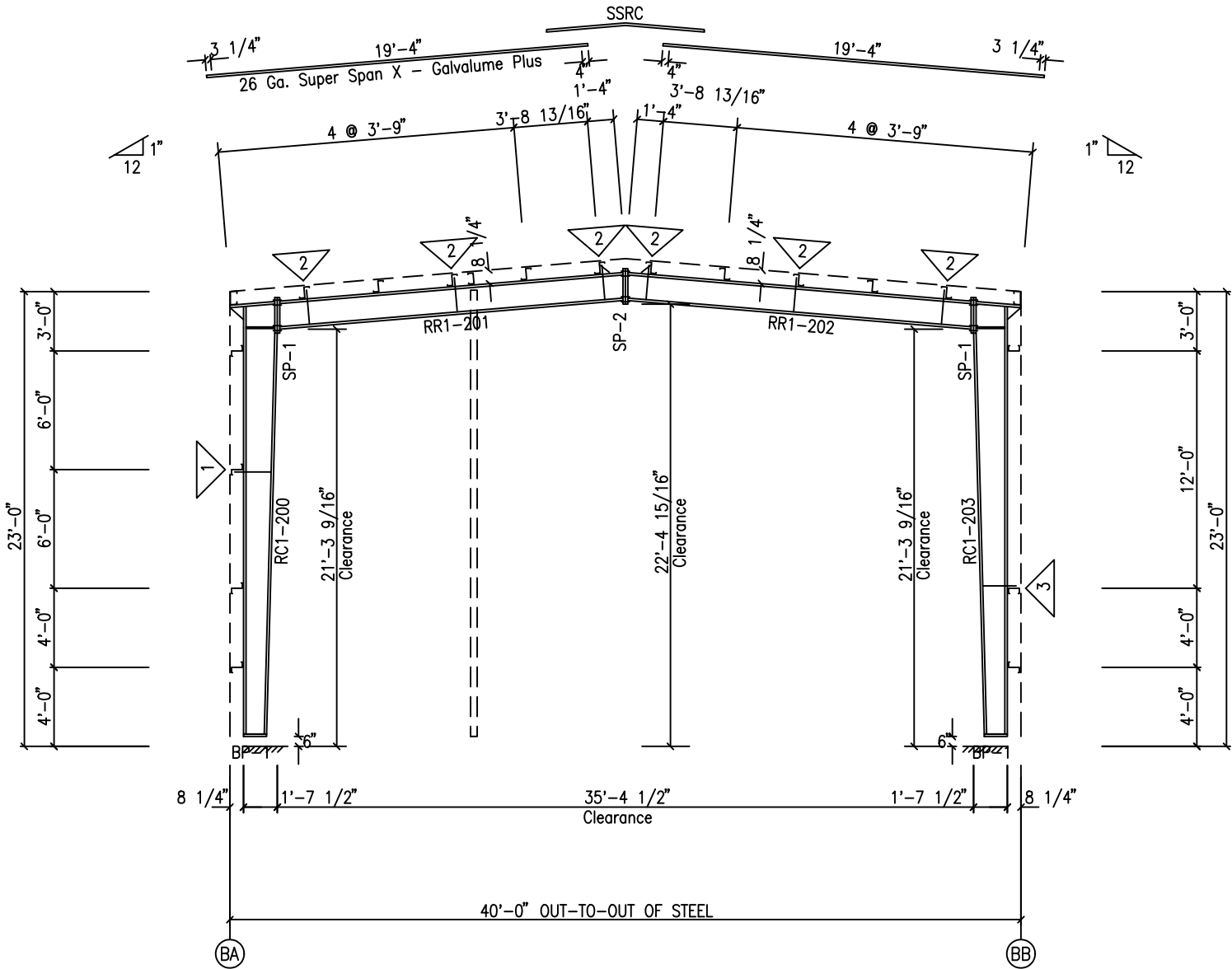
SPLICE PLATE & BOLT TABLE									
Mark	Qty Top	Bot	Int	Type	Dia	Length	Width	Thick	Length
SP-1	4	4	0	A325	3/4"	2"	6"	1/2"	1'-11"
SP-2	4	4	0	A325	3/4"	1 3/4"	6"	3/8"	1'-11"

FLANGE BRACE TABLE						
A=L2x2x14GA B=L2x2x12GA C=L2x2x1/8 D=L3x3x3/16						
FRAME LINE: B4						
▽ ID	#	MARK	LENGTH	OFFSET	DETAIL	CLIP
1	1	FB204A	2'-8 5/8"	2'-4"		
2	1	FB202A	2'-7 1/2"	2'-4"		
3	1	FB200A	2'-5 3/8"	2'-4"	G25	AK222

BASE PLATE TABLE				
Col	Plate Size			
Mark	Width	Thick	Length	
BP-1	8"	3/8"	11 1/2"	



MEMBER TABLE					
Mark	Web Depth		Web Plate		Outside Flange
	Start/End		Thick	Length	W x Thk x Length
RC1-200	11.0/18.8		0.135	239.4	5 x 1/4" x 237.8
	18.8/19.0		0.135	24.0	5 x 1/4" x 24.0
					6 x 1/4" x 27.6
RR1-201	14.0/14.0		0.135	213.0	5 x 1/4" x 211.8
RR1-202	14.0/14.0		0.135	213.0	5 x 1/4" x 211.8
RC1-203	19.0/18.8		0.135	24.0	5 x 1/4" x 24.0
	18.8/11.0		0.135	239.4	5 x 1/4" x 221.0
					5 x 1/4" x 237.8



RIGID FRAME ELEVATION: FRAME LINE B4  
BLDG. "C"

#### BOLT TIGHTENING (Snug-Tight)

All bolted joints with ASTM F3125 Grade A325 bolts are specified as Snug-Tightened Joints in accordance with the Specification of Structural Joints Using High-Strength Bolts, June 11, 2020, installation as given in Section 7.1 Washers are not required for Snug-Tightened Joints using standard standard size holes per Section 6.1 of the Specification


Pretensioning methods, including Turn-of-Nut, calibrated wrench, twist-off tension control bolts or direct tension indicator are not required. Installation inspection requirements for Snug-Tight Bolt is found in Section 9.1 of the Specification.

ERECTOR NOTE: ONLY USE DRAWINGS ISSUED "FOR ERECTION" TO ERECT BUILDING

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ISSUE	DATE	DESCRIPTION	BY	CHK
A1	08.15.25	FOR APPROVAL	NG	AM

SHEET DESCRIPTION: RIGID FRAME ELEVATION			BLDG SIZE: VARIES		
CUSTOMER: Waukesha-Pearce Industries, LL			CUSTOMER LOCATION: 12320 S. Main Street		
PROJECT REFERENCE: WPI Baton Rouge					
JOBSITE LOCATION: Airline Highway, Baton Rouge LA 70817			JOBSITE COUNTY: East Baton Rouge		
DWN:	CHK:	DATE:	ENG:	JOB NO:	DWG NO:
NG	AM	8/ 7/25	DMH	14554-37882	P6
					ISSUE: A1



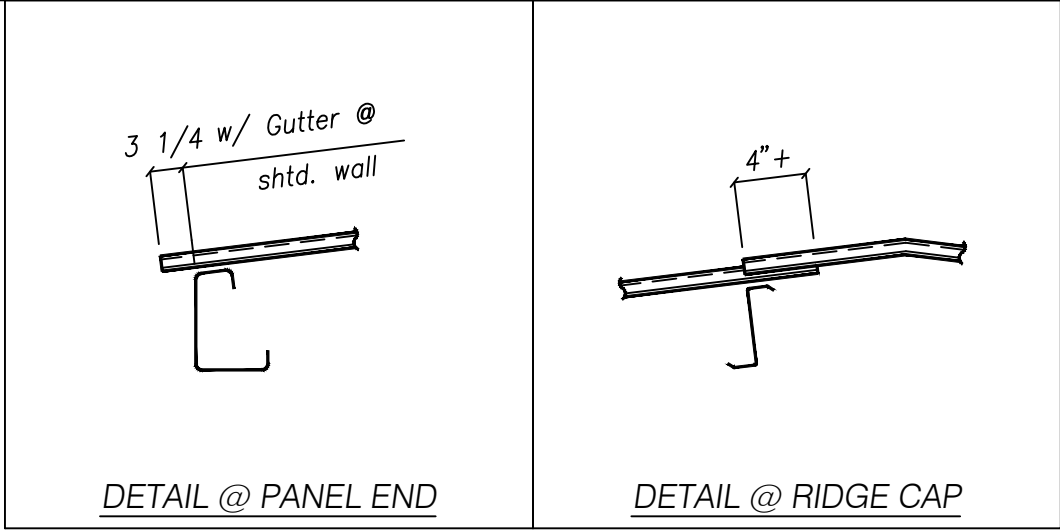
08/15/2025



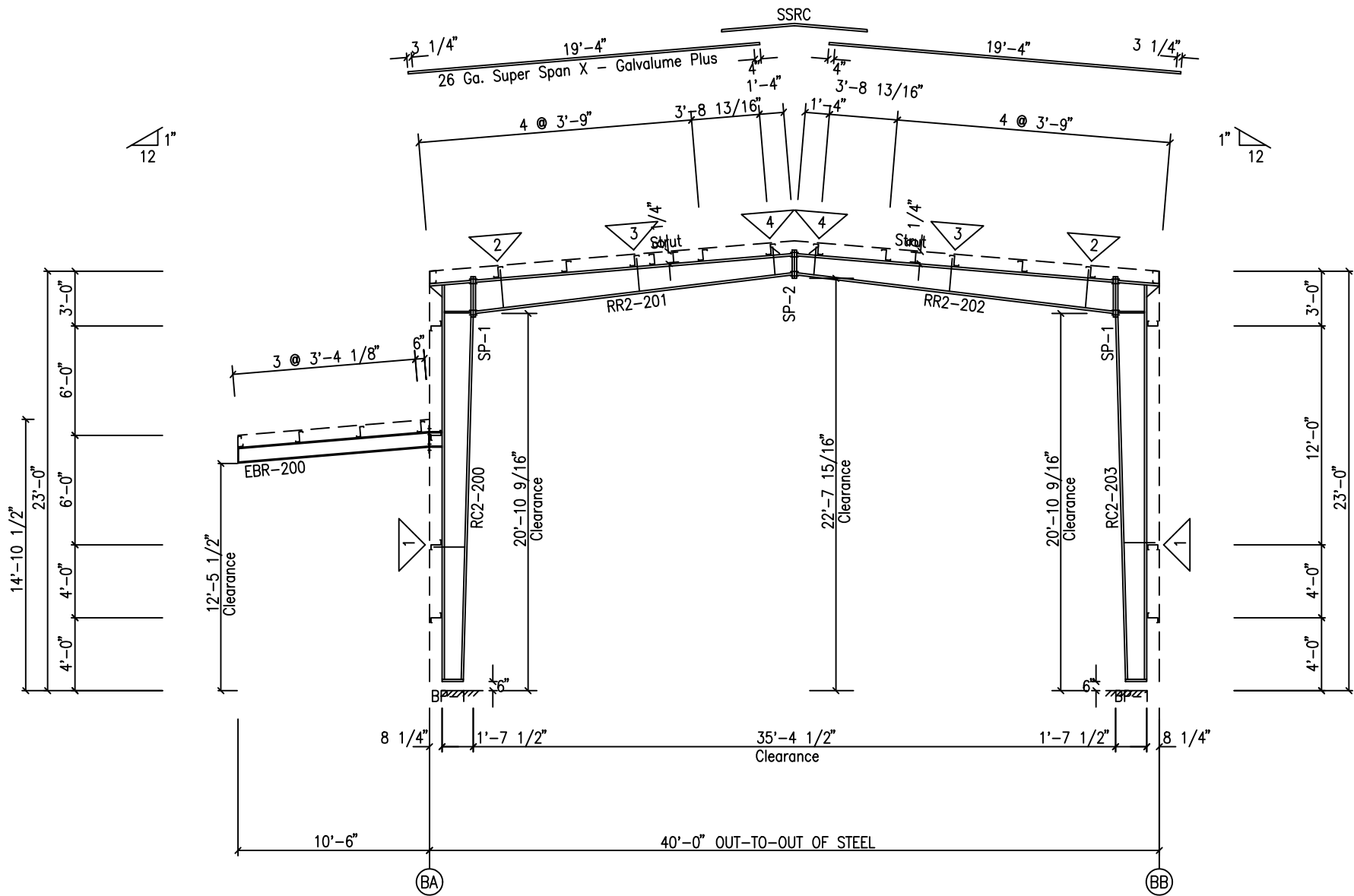
SPLICE PLATE & BOLT TABLE									
Mark	Qty Top	Bot	Int	Type	Dia	Length	Width	Thick	Length
SP-1	4	4	0	A325	3/4"	2"	6"	1/2"	2'-4"
SP-2	4	4	0	A325	3/4"	1 3/4"	6"	3/8"	1'-8"

FLANGE BRACE TABLE						
A=L2x2x14GA B=L2x2x12GA C=L2x2x1/8 D=L3x3x3/16						
FRAME LINE: B3 B2						
▽ ID	#	MARK	LENGTH	OFFSET	DETAIL	CLIP
1	1	FB200A	2'-5 3/8"	2'-4"	G25	AK222
2	1	FB205A	2'-9 3/4"	2'-4"		
3	1	FB203A	2'-7 7/8"	2'-4"		
4	1	FB201A	2'-6 3/8"	2'-4"		

BASE PLATE TABLE			
Col	Plate Size		
Mark	Width	Thick	Length
BP-1	8"	1/2"	11 1/2"



MEMBER TABLE					
Mark	Web Depth		Web Plate		Outside Flange W x Thk x Length
	Start/End		Thick	Length	
RC2-200	11.0/19.0		0.135	239.8	6 x 1/4" x 237.7
	19.0/19.0		0.161	23.5	6 x 1/4" x 24.0
					6 x 1/4" x 27.6
RR2-201	19.0/11.0		0.135	213.4	5 x 1/4" x 211.8
RR2-202	11.0/19.0		0.135	213.4	5 x 1/4" x 211.8
RC2-203	19.0/19.0		0.161	23.5	6 x 1/4" x 27.6
	19.0/11.0		0.135	239.8	6 x 1/4" x 24.0
					6 x 1/4" x 237.7
EBR-200	W10X22				



RIGID FRAME ELEVATION: FRAME LINE B2 B3  
BLDG. "C"

#### BOLT TIGHTENING (Snug-Tight)

All bolted joints with ASTM F3125 Grade A325 bolts are specified as Snug-Tightened Joints in accordance with the Specification of Structural Joints Using High-Strength Bolts, June 11, 2020, installation as given in Section 7.1 Washers are not required for Snug-Tightened Joints using standard standard size holes per Section 6.1 of the Specification  
Pretensioning methods, including Turn-of-Nut, calibrated wrench, twist-off tension control bolts or direct tension indicator are not required. Installation inspection requirements for Snug-Tight Bolt is found in Section 9.1 of the Specification.


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ISSUE	DATE	DESCRIPTION	BY	CHK	SHEET DESCRIPTION:		BLDG SIZE:	
A1	08.15.25	FOR APPROVAL	NG	AM	RIGID FRAME ELEVATION		VARIES	
					CUSTOMER:		CUSTOMER LOCATION:	
					Waukesha-Pearce Industries, LL		12320 S. Main Street	
					PROJECT REFERENCE:			
					WPI Baton Rouge			
					JOBSITE LOCATION:		JOBSITE COUNTY:	
					Airline Highway, Baton Rouge LA 70817		East Baton Rouge	
DWN:		CHK:	DATE:	ENG:	JOB NO:	DWG NO:	ISSUE:	
NG		AM	8/ 7/25	DMH	14554-37882	P7	A1	

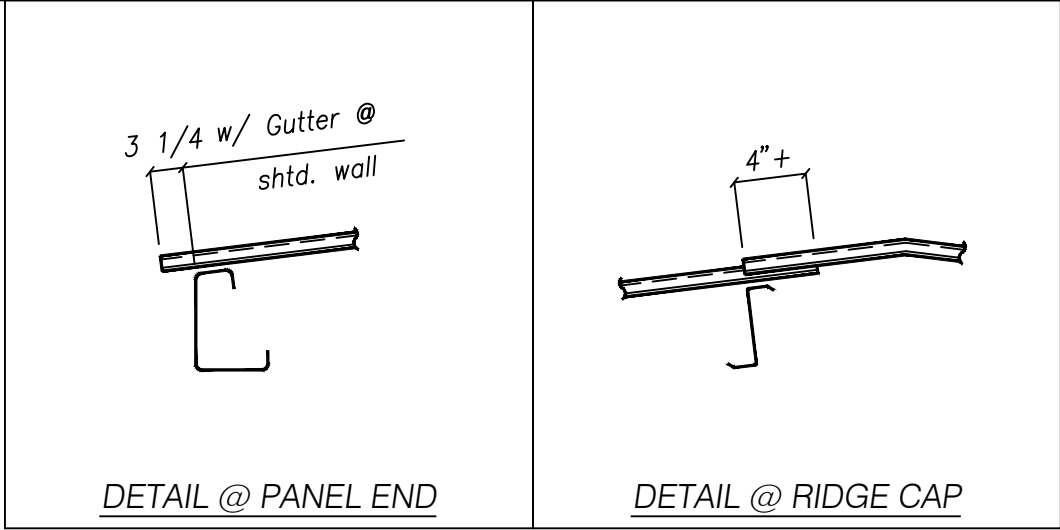


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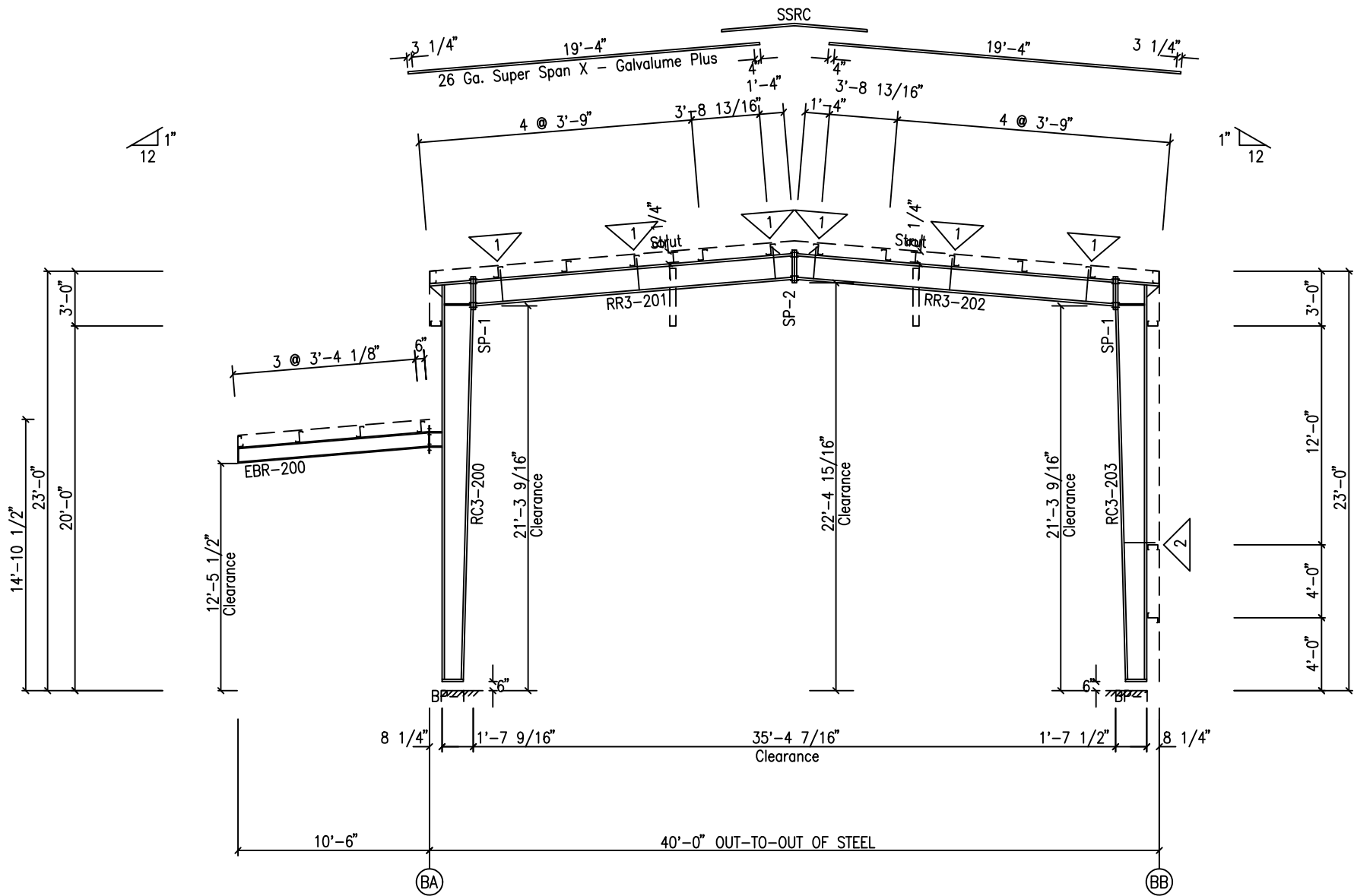
SPLICE PLATE & BOLT TABLE									
Mark	Qty Top	Bot	Int	Type	Dia	Length	Width	Thick	Length
SP-1	4	4	0	A325	3/4"	2"	6"	1/2"	1'-11"
SP-2	4	4	0	A325	3/4"	1 3/4"	6"	3/8"	1'-11"

FLANGE BRACE TABLE						
A=L2x2x14GA B=L2x2x12GA C=L2x2x1/8 D=L3x3x3/16						
FRAME LINE: B1						
▽ ID	#	MARK	LENGTH	OFFSET	DETAIL	CLIP
1	1	FB202A	2'-7 1/2"	2'-4"		
2	1	FB200A	2'-5 3/8"	2'-4"	G25	AK222

BASE PLATE TABLE			
Col	Plate Size		
Mark	Width	Thick	Length
BP-1	8"	1/2"	11 1/2"



MEMBER TABLE					
Mark	Web Depth		Web Plate		Outside Flange W x Thk x Length
	Start/End	Thick	Length		
RC3-200	11.0/14.9	0.135	120.0		6 x 1/4" x 120.0
	14.9/19.0	0.164	143.3		6 x 5/16" x 141.7
RR3-201	14.0/14.0	0.135	213.0		6 x 1/4" x 27.6
RR3-202	14.0/14.0	0.135	213.0		5 x 1/4" x 211.8
RC3-203	19.0/19.0	0.164	18.5		5 x 1/4" x 211.8
	19.0/18.2	0.135	24.0		6 x 1/4" x 27.6
EBR-200	18.2/11.0	0.135	220.8		5 x 1/4" x 24.0
	W10X22				5 x 1/4" x 237.7



RIGID FRAME ELEVATION: FRAME LINE B1

**BLDG. "C"**

#### BOLT TIGHTENING (Snug-Tight)

All bolted joints with ASTM F3125 Grade A325 bolts are specified as Snug-Tightened Joints in accordance with the Specification of Structural Joints Using High-Strength Bolts, June 11, 2020, installation as given in Section 7.1 Washers are not required for Snug-Tightened Joints using standard standard size holes per Section 6.1 of the Specification

Pretensioning methods, including Turn-of-Nut, calibrated wrench, twist-off tension control bolts or direct tension indicator are not required. Installation inspection requirements for Snug-Tight Bolt is found in Section 9.1 of the Specification.

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ISSUE	DATE	DESCRIPTION	BY	CHK	SHEET DESCRIPTION:		BLDG SIZE:	
A1	08.15.25	FOR APPROVAL	NG	AM	RIGID FRAME ELEVATION		VARIES	
					CUSTOMER:		CUSTOMER LOCATION:	
					Waukesha-Pearce Industries, LL		12320 S. Main Street	
					PROJECT REFERENCE:			
					WPI Baton Rouge			
					JOBSITE LOCATION:		JOBSITE COUNTY:	
					Airline Highway, Baton Rouge LA 70817		East Baton Rouge	
DWN:		CHK:	DATE:	ENG:	JOB NO:	DWG NO:	ISSUE:	
NG		AM	8/ 7/25	DMH	14554-37882	P8	A1	

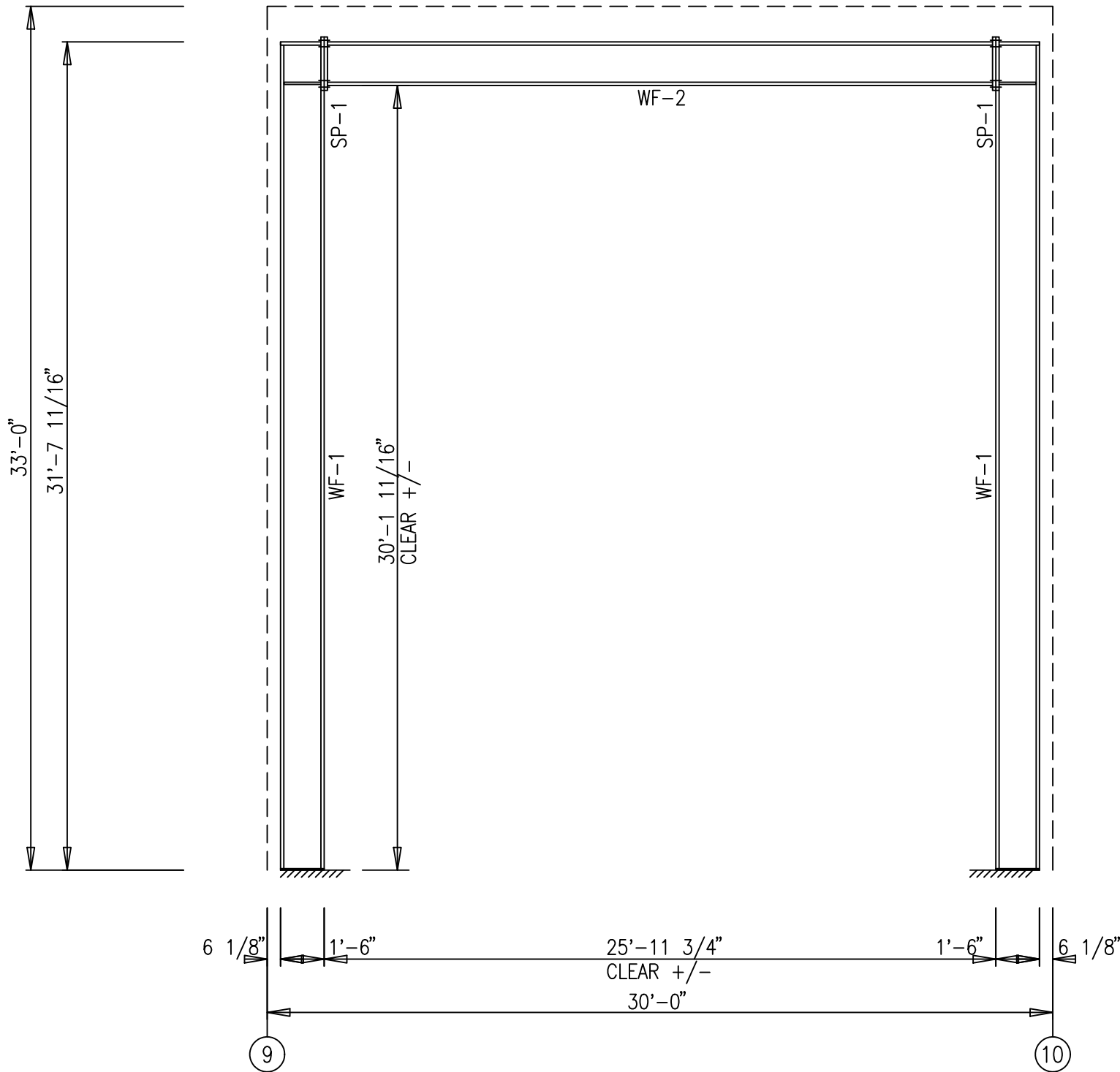
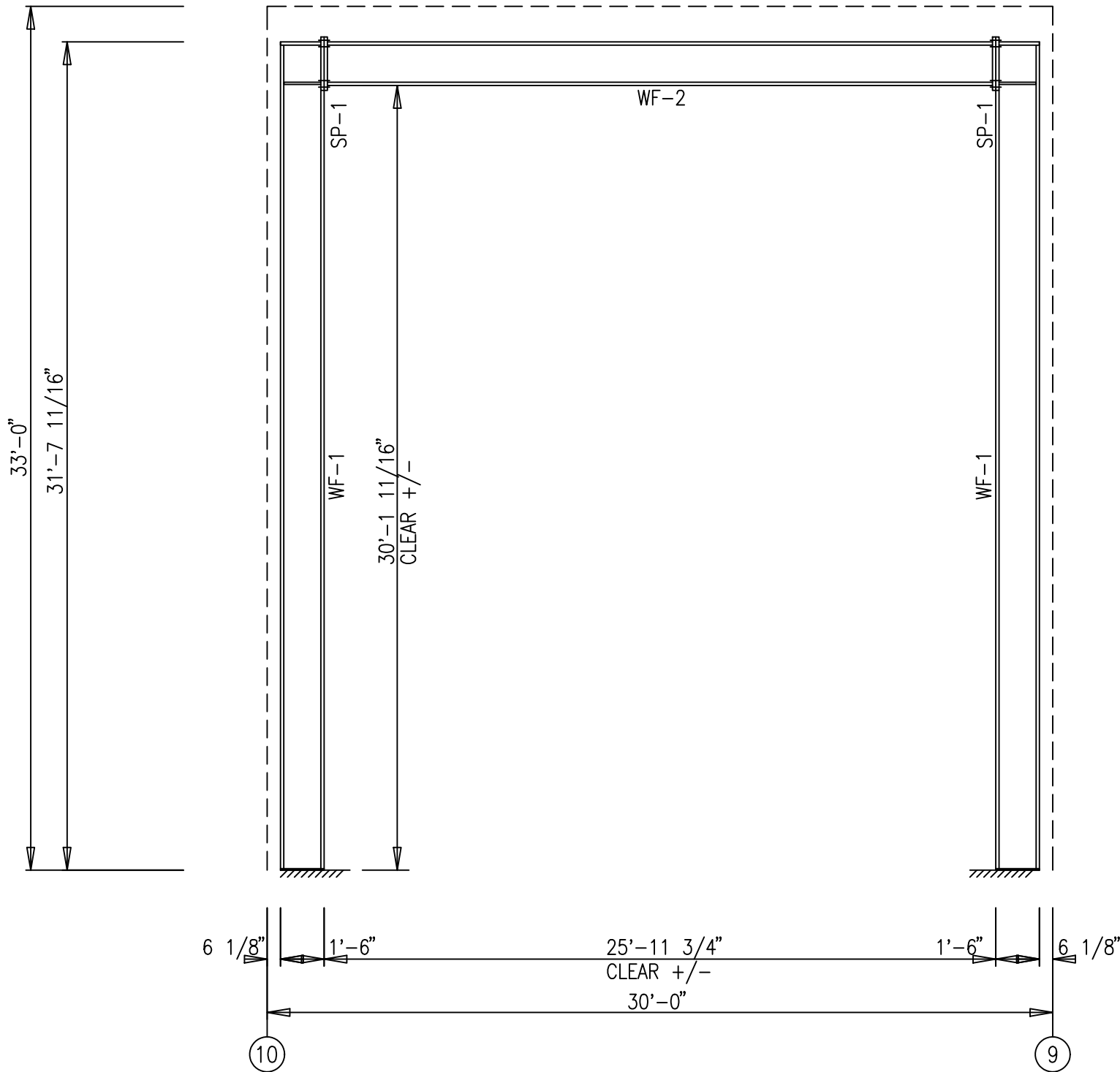
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08/15/2025



SPlice BOLTS						MEMBER SIZE TABLE			SPlice BOLTS						MEMBER SIZE TABLE		
Splice Mark	Quan Top/	Bot	-----Bolt----- Type Dia	Length		MARK	MEMBER	LENGTH	Splice Mark	Quan Top/	Bot	-----Bolt----- Type Dia	Length		MARK	MEMBER	LENGTH
SP- 1	4	4	A325 1.250	3.00		WF-2	W18083	25'-11 1/4"	SP- 1	4	4	A325 1.250	3.00		WF-2	W18083	25'-11 1/4"
						WF-1	W18283	31'-7 11/16"							WF-1	W18283	31'-7 11/16"



#### BOLT TIGHTENING (Pretensioned)

All bolted joints with ASTM F3125 Grade A325 bolts are specified as pretensioned joints in accordance with the Specification for Structural Joints Using High-Strength Bolts, June 11, 2020. The specification recognizes five pretensioning methods without preference to any one; (1) Turn-of-Nut, (2) Calibrated Wrench, (3) Twist-Off Tension Control, (4) Direct tension Indicator, and (5) Combined Method.

The metal building manufacturer recommends the use of Turn-of-Nut method as it requires no special bolts, washers, or installation tools. When standard size holes are used with Turn-of-Nut method, and the nut is the part rotated, no washers are required per Section 6.2 of the Specification. The requirements of the Specification, Section 7 shall be completed before joint assembly.

Excerpts from the Specification, Section 8.2.1:  
After the Snug-Tight operation has been performed, the nut rotation as specified in Table 8.1 shall be applied to all bolts in the joint, progressing systematically from the most rigid part of the joint in a manner that will minimize relaxation of previously pretensioned bolts.

Installation inspection requirements for Pretensioned joints using Turn-of-Nut method can be found in Section 9.2.1 of the Specification.

USE AK508 CLIP BUT CHANGE BOLTS TO 3/4" DIA. AND ADD 3/8" STIFFENERS TO CLIP. CLIP TO BE LOCATED AT THE TOP OF THE PORTAL FRAME AND AT THE CRANE LONGITUDINAL ANGLE BRACE ELEVATION.

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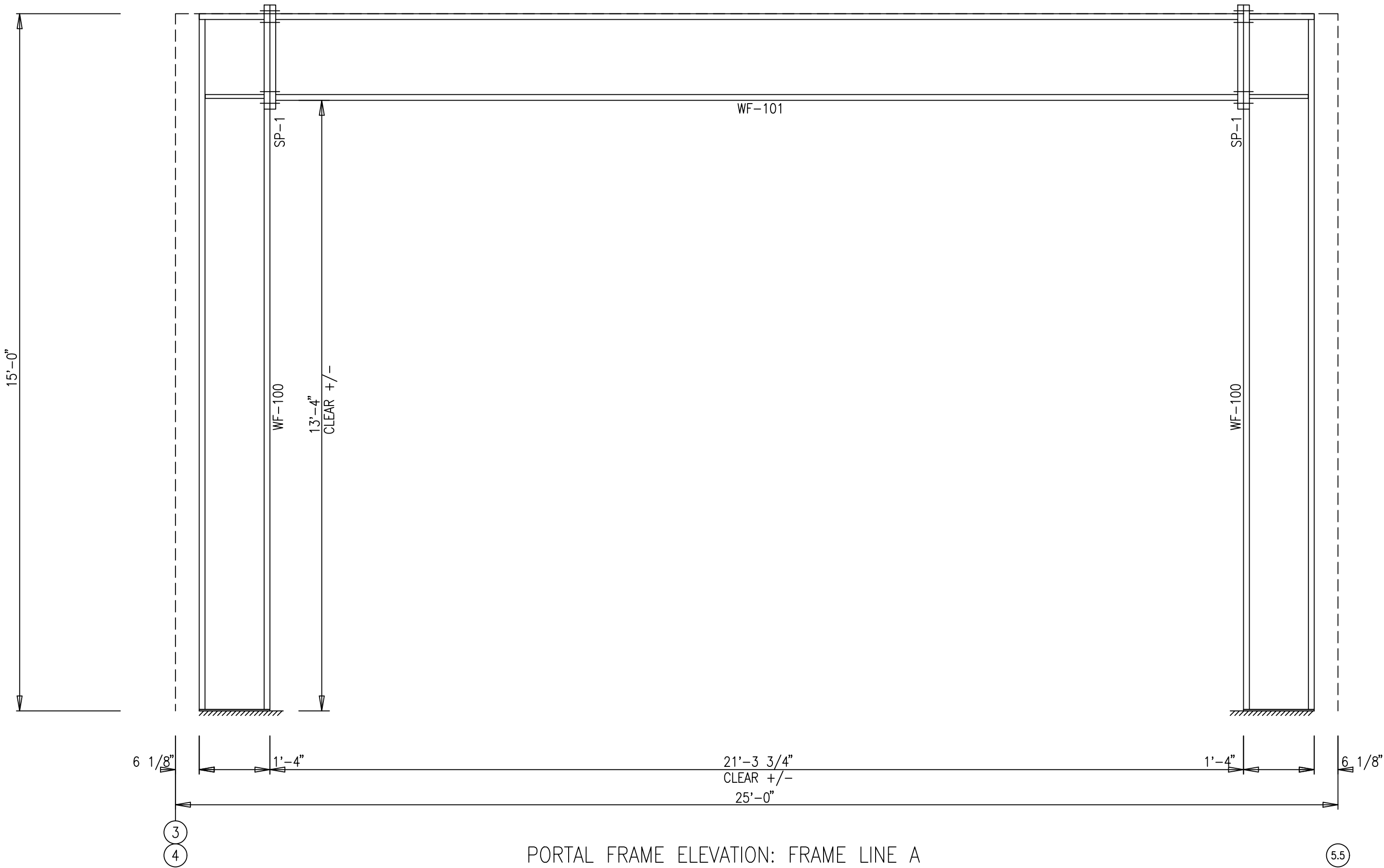
ISSUE	DATE	DESCRIPTION	BY	CHK	SHEET DESCRIPTION:	BLDG SIZE:
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					Waukesha-Pearce Industries, LL	12320 S. Main Street
					PROJECT REFERENCE:	
					WPI Baton Rouge	
					JOB SITE LOCATION:	JOB SITE COUNTY:
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NG	AM	8/ 7/25	DMH	14554-37882	W1	A1



08/15/2025

SPLICE BOLTS					
Splice Mark	Quan Top/	Bot	-----Bolt----- Type Dia Length		
SP- 1	4	4	A325 0.750 2.00		

MEMBER SIZE TABLE		
MARK	MEMBER	LENGTH
WF-101	W20851	21'-3 1/2"
WF-100	W16861	15'-0"



PORTAL FRAME ELEVATION: FRAME LINE A  
**BLDG. "B"**

USE AK508 CLIP BUT CHANGE BOLTS TO 3/4" DIA. AND ADD 3/8" STIFFENERS TO CLIP. CLIP TO BE LOCATED NEAR THE TOP OF THE PORTAL FRAME.

BOLT TIGHTENING (Snug-Tight)

All bolted joints with ASTM F3125 Grade A325 bolts are specified as Snug-Tightened Joints in accordance with the Specification of Structural Joints Using High-Strength Bolts, June 11, 2020, installation as given in Section 7.1 Washers are not required for Snug-Tightened Joints using standard standard size holes per Section 6.1 of the Specification Pretensioning methods, including Turn-of-Nut, calibrated wrench, twist-off tension control bolts or direct tension indicator are not required. Installation inspection requirements for Snug-Tight Bolt is found in Section 9.1 of the Specification.


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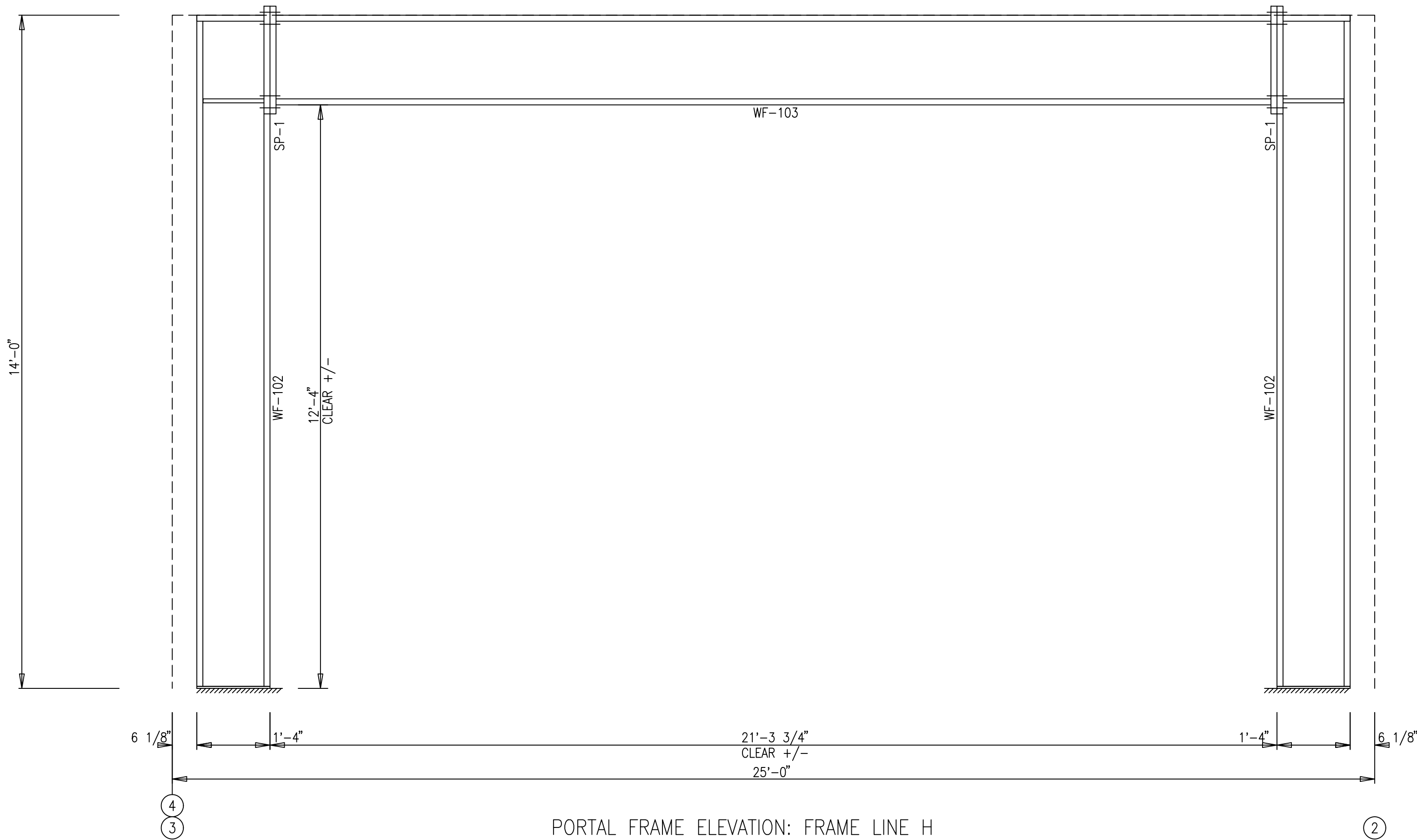


08/15/2025



SPlice BOLTS					
Splice Mark	Quan		-----Bolt-----		
	Top/	Bot	Type	Dia	Length
SP- 1	4	4	A325	0.750	2.25

MEMBER	SIZE	TABLE
MARK	MEMBER	LENGTH
WF-103	W20851	21'-3 1/4"
WF-102	W16861	14'-0"



PORTAL FRAME ELEVATION: FRAME LINE H  
BLDG. "B"

USE AK508 CLIP BUT CHANGE BOLTS TO 3/4" DIA. AND ADD 3/8" STIFFENERS TO CLIP. CLIP TO BE LOCATED NEAR THE TOP OF THE PORTAL FRAME.

BOLT TIGHTENING (Snug-Tight)

All bolted joints with ASTM F3125 Grade A325 bolts are specified as Snug-Tightened Joints in accordance with the Specification of Structural Joints Using High-Strength Bolts, June 11, 2020, installation as given in Section 7.1 Washers are not required for Snug-Tightened Joints using standard standard size holes per Section 6.1 of the Specification Pretensioning methods, including Turn-of-Nut, calibrated wrench, twist-off tension control bolts or direct tension indicator are not required. Installation inspection requirements for Snug-Tight Bolt is found in Section 9.1 of the Specification.

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**STEEL BUILDINGS**

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HOUSTON, TX 77234

PH: 800-324-9992  
FAX: 832-553-4600

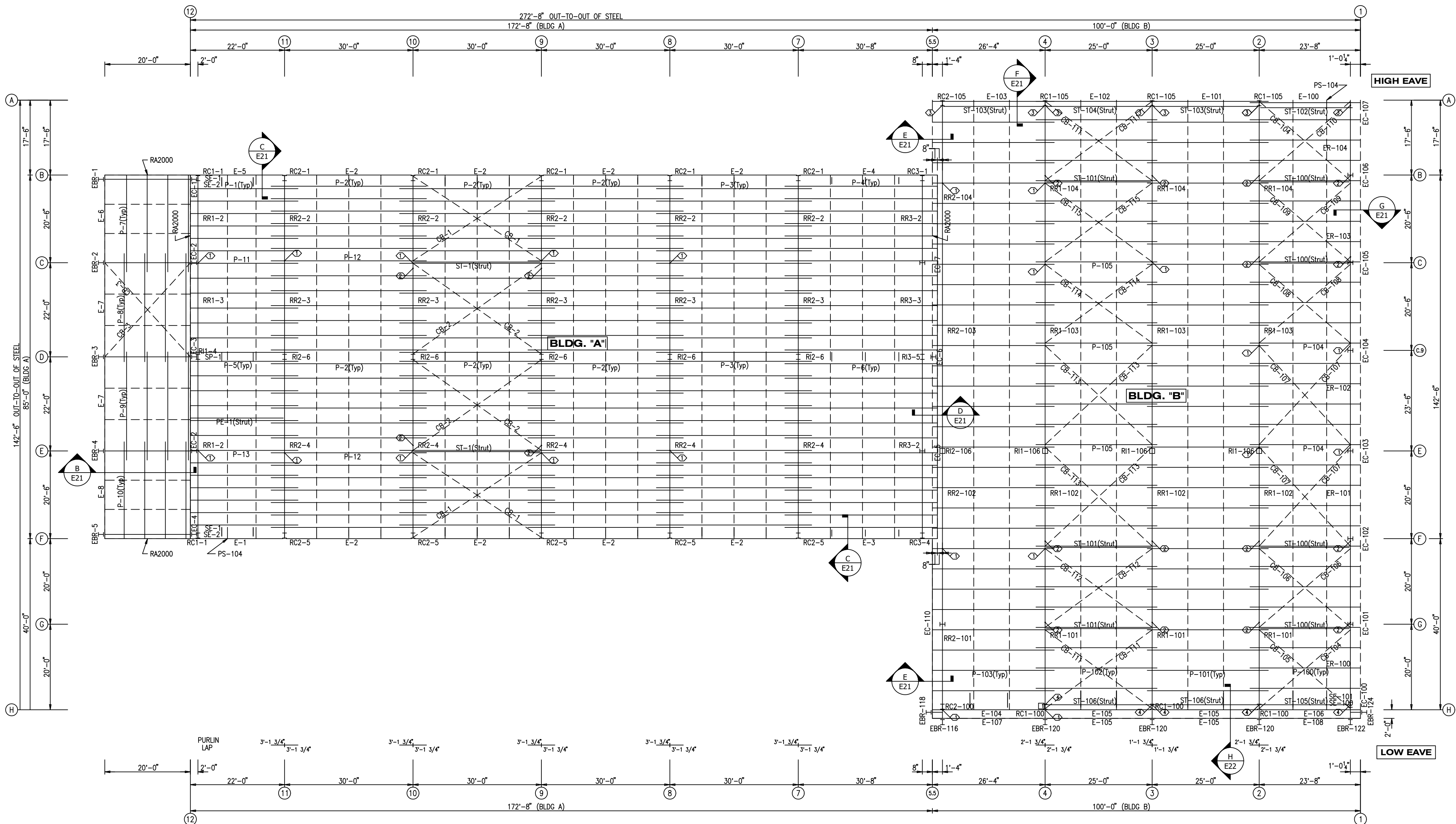
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ISSUE	DATE	DESCRIPTION	BY	CHK
A1	08.15.25	FOR APPROVAL	NG	AM

SHEET DESCRIPTION: PORTAL FRAME ELEVATION			BLDG SIZE: VARIES		
CUSTOMER: Waukesha-Pearce Industries, LL			CUSTOMER Location: 12320 S. Main Street		
PROJECT REFERENCE: WPI Baton Rouge					
JOBSITE LOCATION: Airline Highway, Baton Rouge LA 70817			JOBSITE COUNTY: East Baton Rouge		
WPN:	CHK:	DATE:	ENG:	DWG NO:	ISSUE:
NG	AM	8/ 7/25	DMH	W3	A1



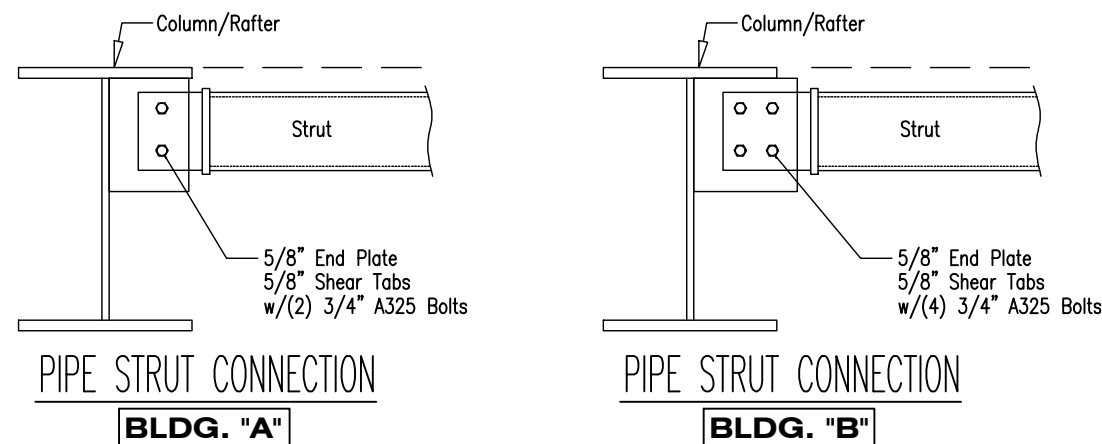
08/15/2025



ROOF FRAMING PLAN

SEE "E2" DWG FOR BUILDING "C" ROOF PLAN & MEMBER TABLE

ADD NOTE: ALL PRIMARY FRAMING BOLTS IN BUILDING A ARE TURN OF NUT.



ERECTOR NOTE: ONLY USE DRAWINGS ISSUED "FOR ERECTION" TO ERECT BUILDING

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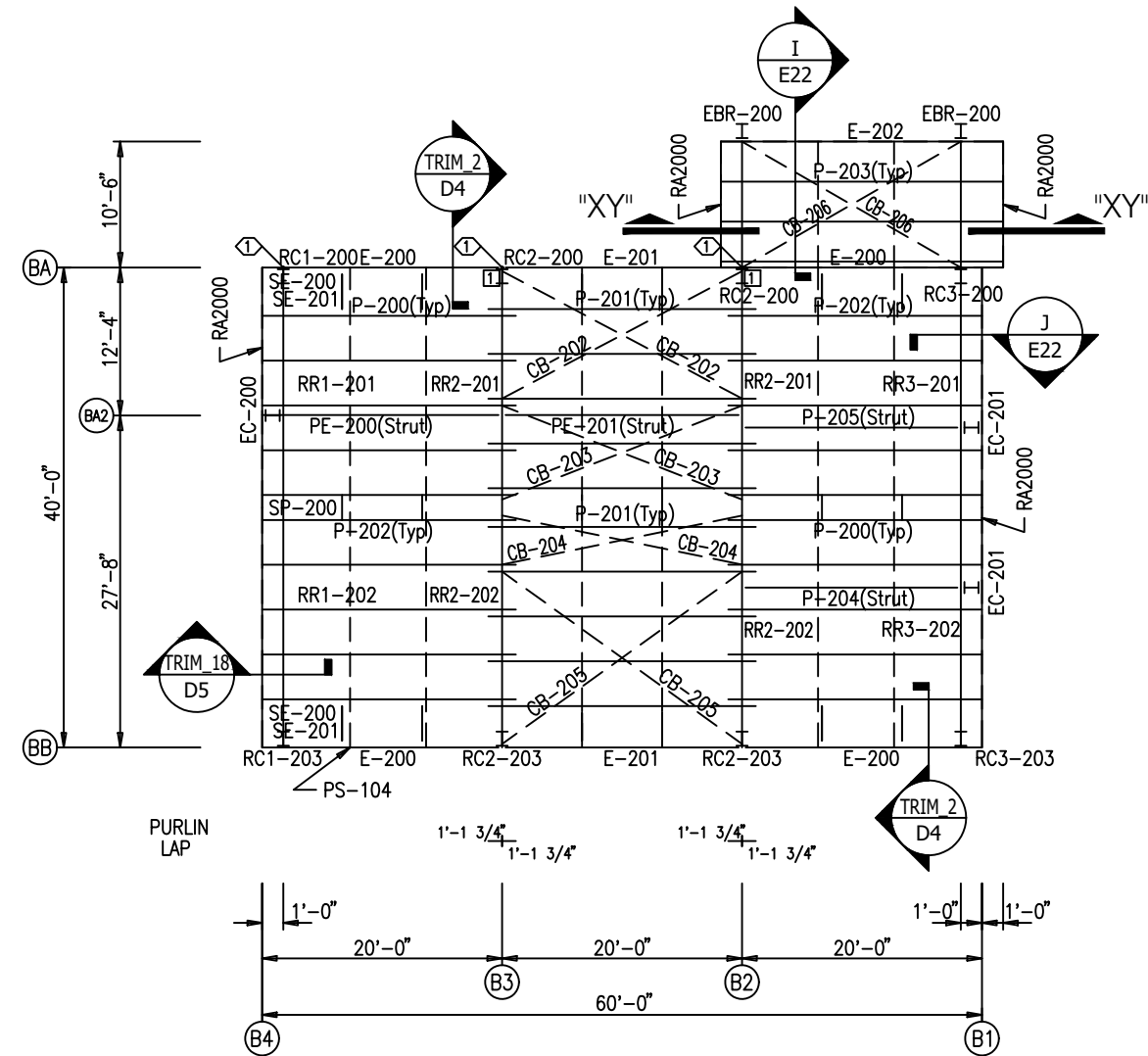
ISSUE		DATE	DESCRIPTION	BY	CHK	SHEET DESCRIPTION:		BLDG. SIZE:	
A1		08.15.25	FOR APPROVAL	NG	AM	ROOF FRAMING PLAN		VARIES	
						CUSTOMER:		CUSTOMER LOCATION:	
						Waukesha-Pearce Industries, LL		12320 S. Main Street	
						PROJECT REFERENCE:			
						WPI Baton Rouge			
						JOB SITE LOCATION:		JOB SITE COUNTY:	
						Airline Highway, Baton Rouge LA 70817		East Baton Rouge	
						DWN:		DWG NO:	
						NG		E1	
						CHK:		JOB NO:	
						AM		14554-37882	
						DATE:		DWG NO:	
						8/ 7/25		E1	
						ENG:		ISSUE:	
						DMH		A1	

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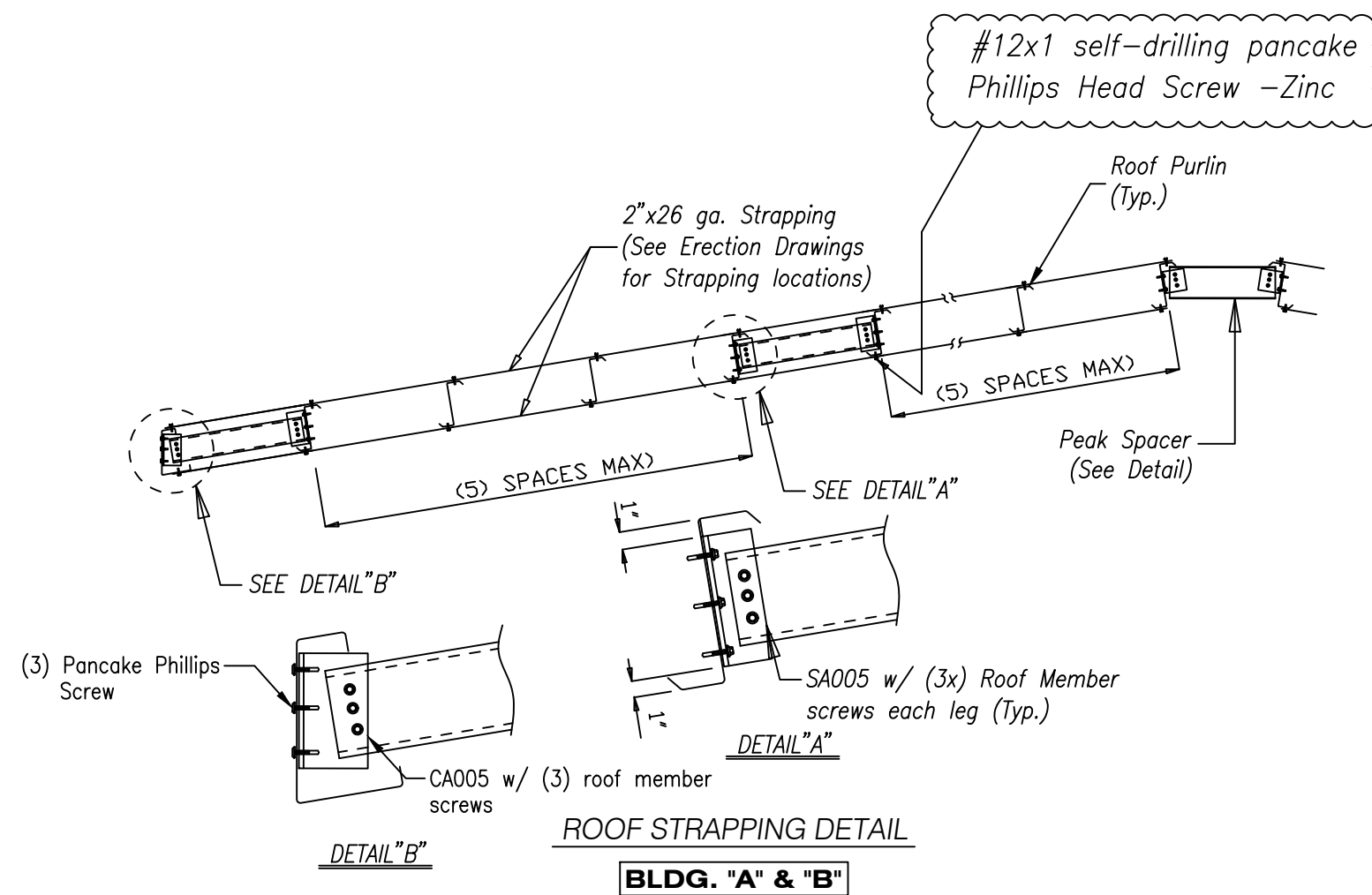
STATE OF LOUISIANA  
DENNIS MARSHALL HENSON  
License No. 44173  
PROFESSIONAL ENGINEER

08/15/2025

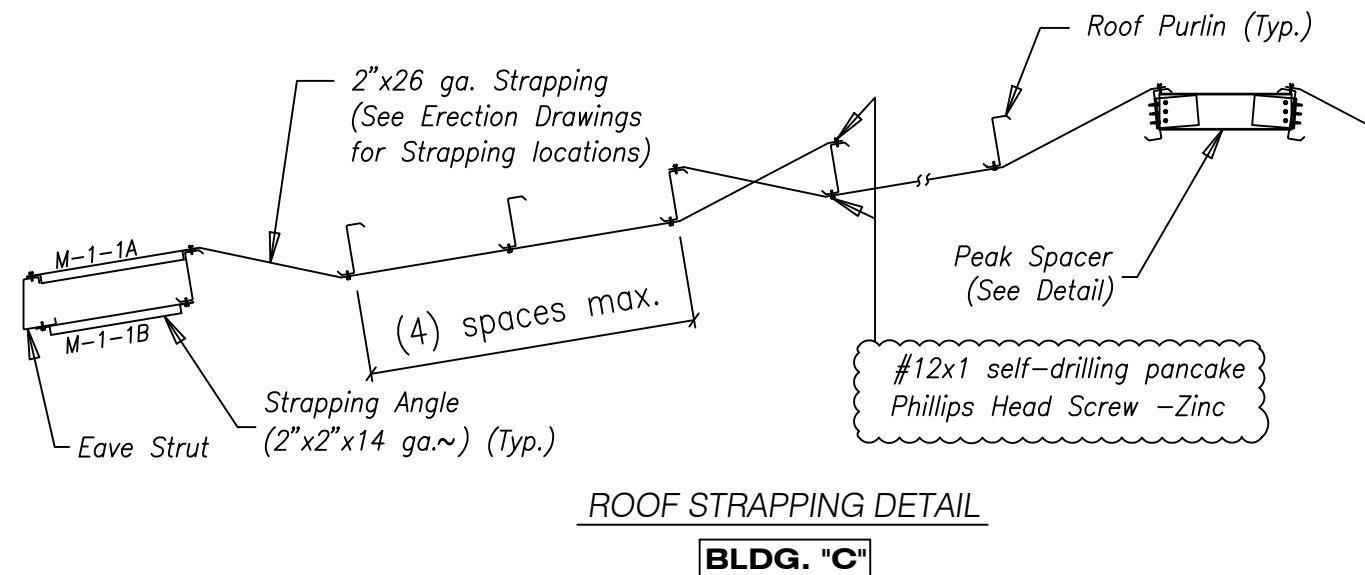




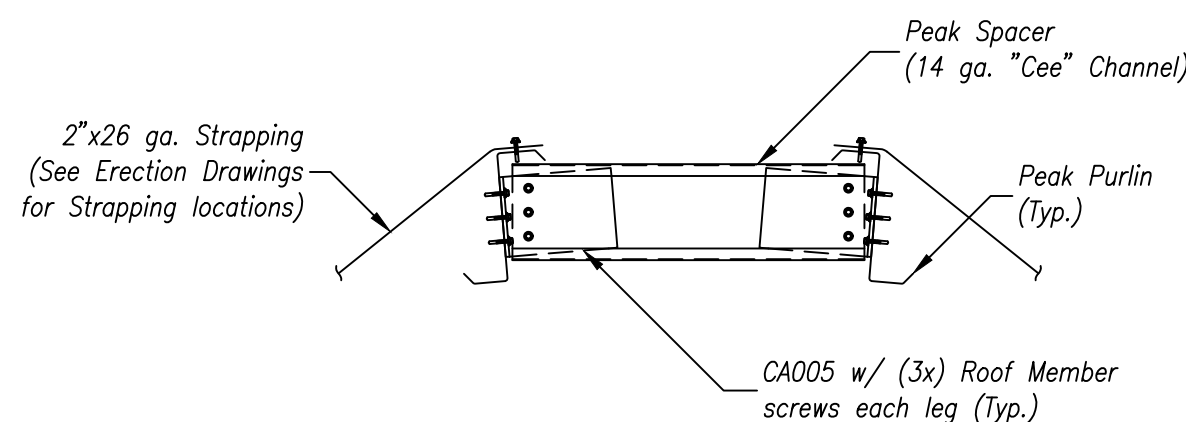
ROOF FRAMING PLAN  
BLDG. "C"



ROOF STRAPPING DETAIL  
BLDG. "A" & "B"



ROOF STRAPPING DETAIL  
BLDG. "C"



PEAK SPACER ATTACHMENT DETAIL

EXTENSION/CANOPY BOLTS					
ROOF PLAN					
MARK	QUAN	TYPE	DIA	LENGTH	
EBR-1	8	A325	5/8"	1 3/4"	
EBR-2	8	A325	3/4"	2"	
EBR-3	8	A325	3/4"	2 1/4"	
EBR-4	8	A325	3/4"	2"	
EBR-5	8	A325	5/8"	1 3/4"	
EBR-11	6	A325	3/4"	2 1/4"	
EBR-11	6	A325	5/8"	1 3/4"	
EBR-12	6	A325	1"	2 1/2"	
EBR-12	6	A325	5/8"	1 3/4"	
EBR-12	6	A325	5/8"	1 3/4"	
EBR-20	8	A325	5/8"	1 3/4"	

SPECIAL BOLTS					
ROOF PLAN					
ID	QUAN	TYPE	DIA	LENGTH	WASH
1	4	A307	1/2"	1 1/4"	0
2	2	A325	5/8"	1 3/4"	0
3	4	A325	5/8"	1 3/4"	0
4	2	A325	3/4"	1 3/4"	0

MEMBER TABLE	
ROOF PLAN	
MARK	PART
BUILDING B	
EBR-116	W10X12
EBR-118	W10X12
EBR-120	W10X22
EBR-122	W10X12
EBR-124	W10X12
P-100	10X25Z14
P-101	10X25Z14
P-102	10X25Z14
P-103	10X25Z12
P-104	10X25Z12
P-105	10X25Z12
E-100	10X25Z16
E-101	10X25Z16
E-102	10X25Z16
E-103	10X25Z16
E-104	10ES140
E-105	10ES140
E-106	10ES140
E-107	10ES140
E-108	10ES140
ST-100	P0450237
ST-101	P0450237
ST-102	P0450337
ST-103	P0556258
ST-104	P0556375
ST-105	P0556258
ST-106	P0556258
CB-104	1.00_ROD
CB-105	1.00_ROD
CB-106	1.00_ROD
CB-107	0.50_ROD
CB-108	0.63_ROD
CB-109	0.75_ROD
CB-110	1.00_ROD
CB-111	1.00_ROD
CB-112	1.00_ROD
CB-113	0.50_ROD
CB-114	0.63_ROD
CB-115	0.75_ROD
SE-100	M-1-1
SE-101	M-1-1

MEMBER TABLE	
ROOF PLAN	
MARK	PART
BUILDING A	
EBR-1	BEAM
EBR-2	BEAM
EBR-3	BEAM
EBR-4	BEAM
EBR-5	BEAM
PE-1	10HES141
P-1	10X25Z16
P-2	10X25Z16
P-3	10X25Z12
P-4	10X25Z12
P-5	10X25Z16
P-6	10X25Z12
P-7	8X25Z16
P-8	8X25Z16
P-9	8X25Z16
P-10	8X25Z16
P-11	10X25Z14
P-12	10X25Z14
P-13	10X25Z14
E-1	10ES141
E-2	10ES141
E-3	10ES141
E-4	10ES141
E-5	10ES141
E-6	8ES141
E-7	8ES141
E-8	8ES141
ST-1	P0556258
CB-1	1.00_ROD
CB-2	0.50_ROD
CB-3	0.63_ROD
SP-1	6X25C14
SE-1	M-1-1
SE-2	M-1-1
BUILDING C	
EBR-200	W10X22
PE-200	8ES141
PE-201	8ES141
P-200	8X25Z14
P-201	8X25Z14
P-202	8X25Z14
P-203	8X35Z16
P-204	W8X18
P-205	W8X18
E-200	8ES141
E-201	8ES141
E-202	8ES141
CB-202	0.50_ROD
CB-203	0.50_ROD
CB-204	0.50_ROD
CB-205	0.50_ROD
CB-206	0.50_ROD
SP-200	6X25C14
SE-200	M-1-1
SE-201	M-1-1

CONNECTION PLATES	
ROOF PLAN	
ID	MARK/PART
1	AK106

3/8" BACK UP PLATES  
REQUIRED AT RODS 3/4"  
OR GREATER ATTACHING  
TO WEBS 3/16" THICK OR  
LESS

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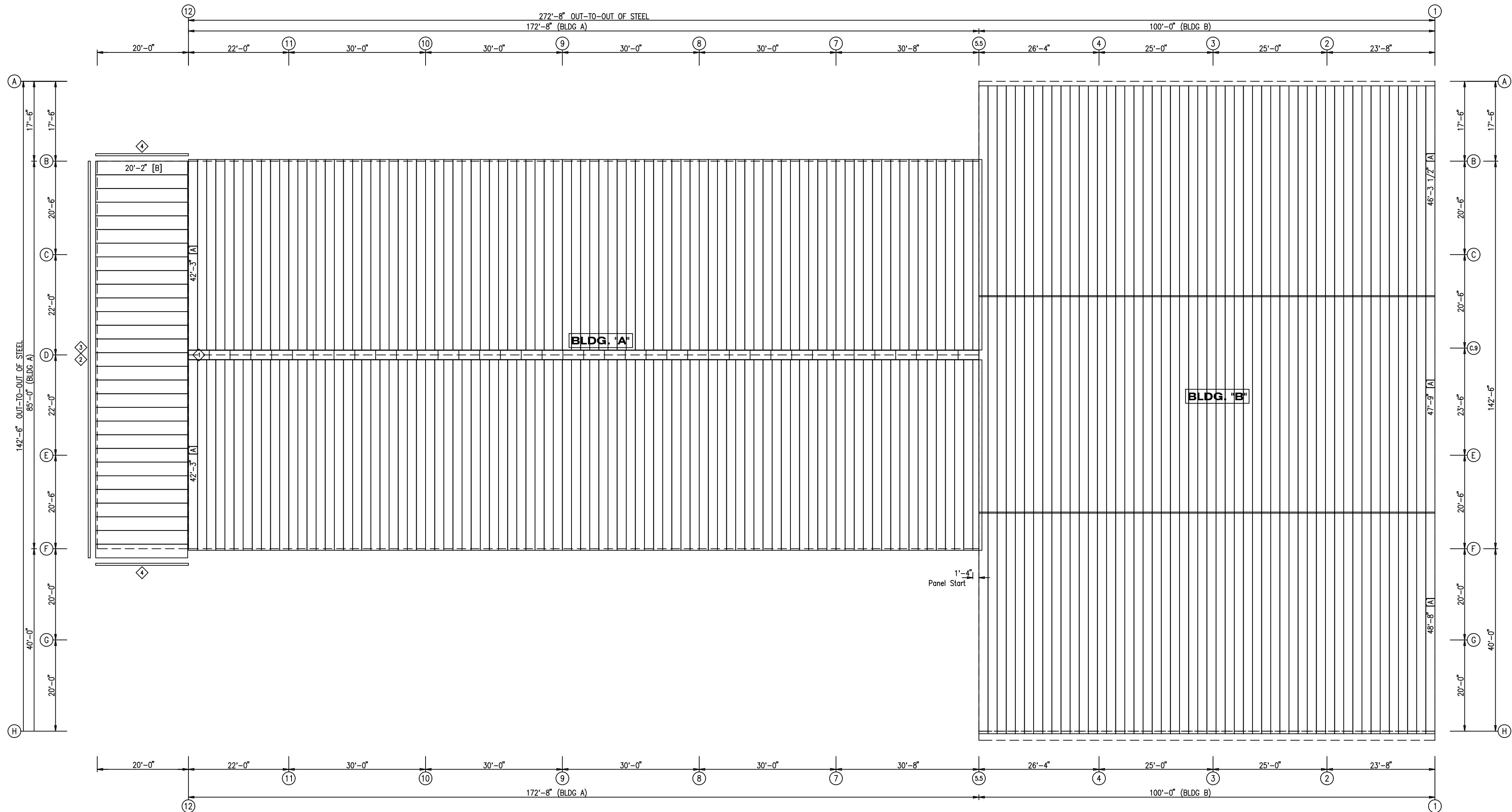
ISSUE	DATE	DESCRIPTION	BY	CHK	SHEET DESCRIPTION:	BLDG SIZE:
A1	08.15.25	FOR APPROVAL	NG	AM	ROOF FRAMING PLAN	VARIABLES
CUSTOMER: Waukesha-Pearce Industries, LL						CUSTOMER LOCATION: 12320 S. Main Street
PROJECT REFERENCE: WPI Baton Rouge						
JOB SITE LOCATION: Airline Highway, Baton Rouge LA 70817						JOB SITE COUNTY: East Baton Rouge
DWN: NG	CHK: AM	DATE: 8/ 7/25	ENG: DMH	JOB NO: 14554-37882	DWG NO: E2	ISSUE: A1

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08/15/2025

DOWNSPOUT LOCATIONS



ROOF SHEETING PLAN

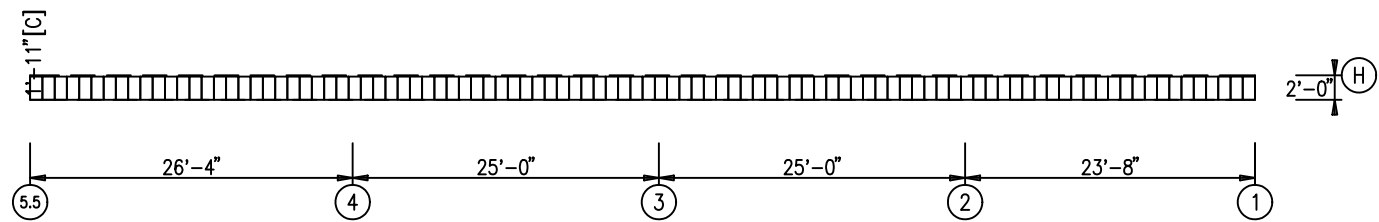
[A] PANELS: 24 Ga. Super Seam Plus - Cool White  
[B] PANELS: 26 Ga. Super Span X - Need Color

BLDG. "A" & "C"

PROVIDE 8X8 GUTTER WITH 5X5 DOWNSPOUT.  
DOWNSPOUTS LOCATED AT EACH FRAME LINE

BLDG. "B"

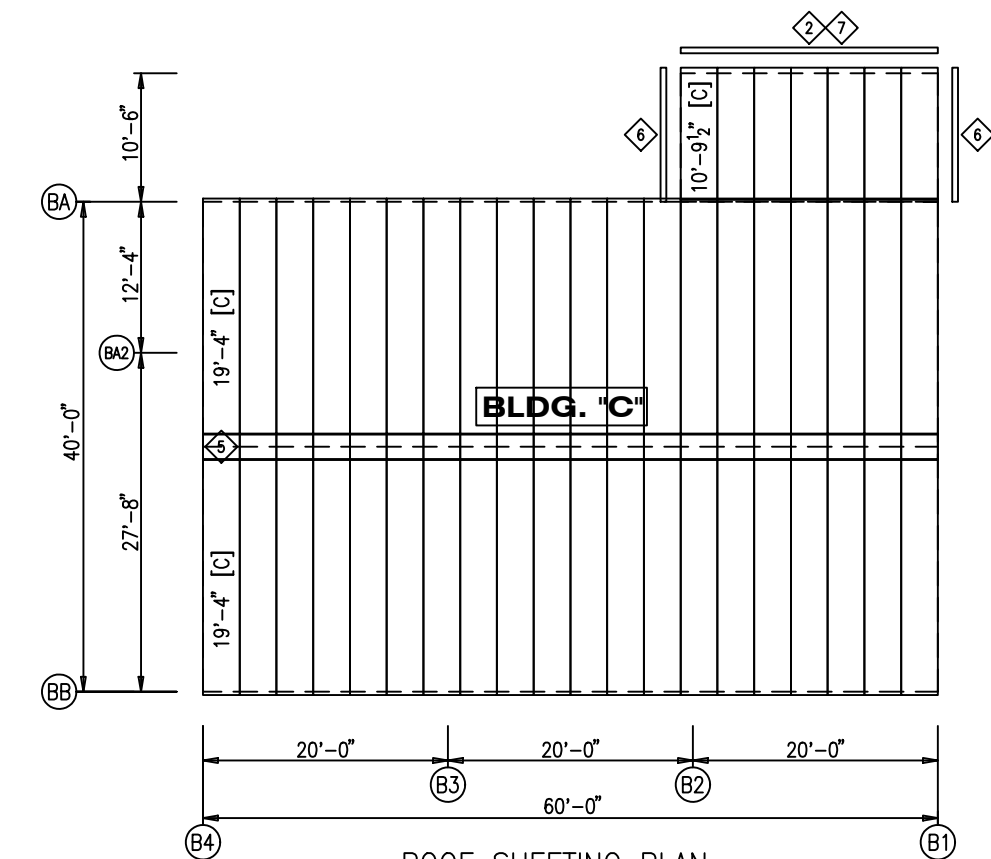
NOTE: DOWNSPOUTS BY OTHERS TO BE LOCATED AT EACH FRAME LINE  
AND MUST HAVE A MINIMUM CROSS SECTIONAL AREA OF 36 SQ IN.



FASCIA SOFFIT PLAN

[C] PANELS: 24 Ga. Flat 12-R - Need Color

BLDG. "B"



ROOF SHEETING PLAN


[C] PANELS: 26 Ga. Super Span X - Galvalume Plus

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ISSUE	DATE	DESCRIPTION	BY	CHK	SHEET DESCRIPTION:	BLDG SIZE:
A1	08.15.25	FOR APPROVAL	NG	AM	ROOF SHEETING PLAN	VARIES
CUSTOMER:					CUSTOMER LOCATION:	
Waukesha-Pearce Industries, LL					12320 S. Main Street	
PROJECT REFERENCE:					WPI Baton Rouge	
JOB SITE LOCATION:					JOB SITE COUNTY:	
Airline Highway, Baton Rouge LA 70817					East Baton Rouge	
DWN:	CHK:	DATE:	ENG:	JOB NO:	DWG NO:	ISSUE:
NG	AM	8/ 7/25	DMH	14554-37882	E3	A1

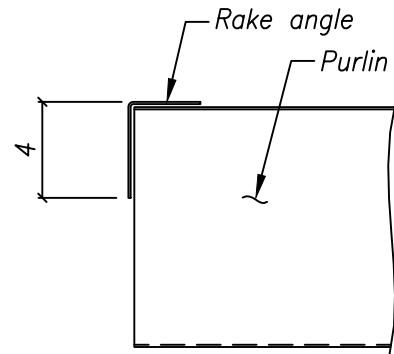
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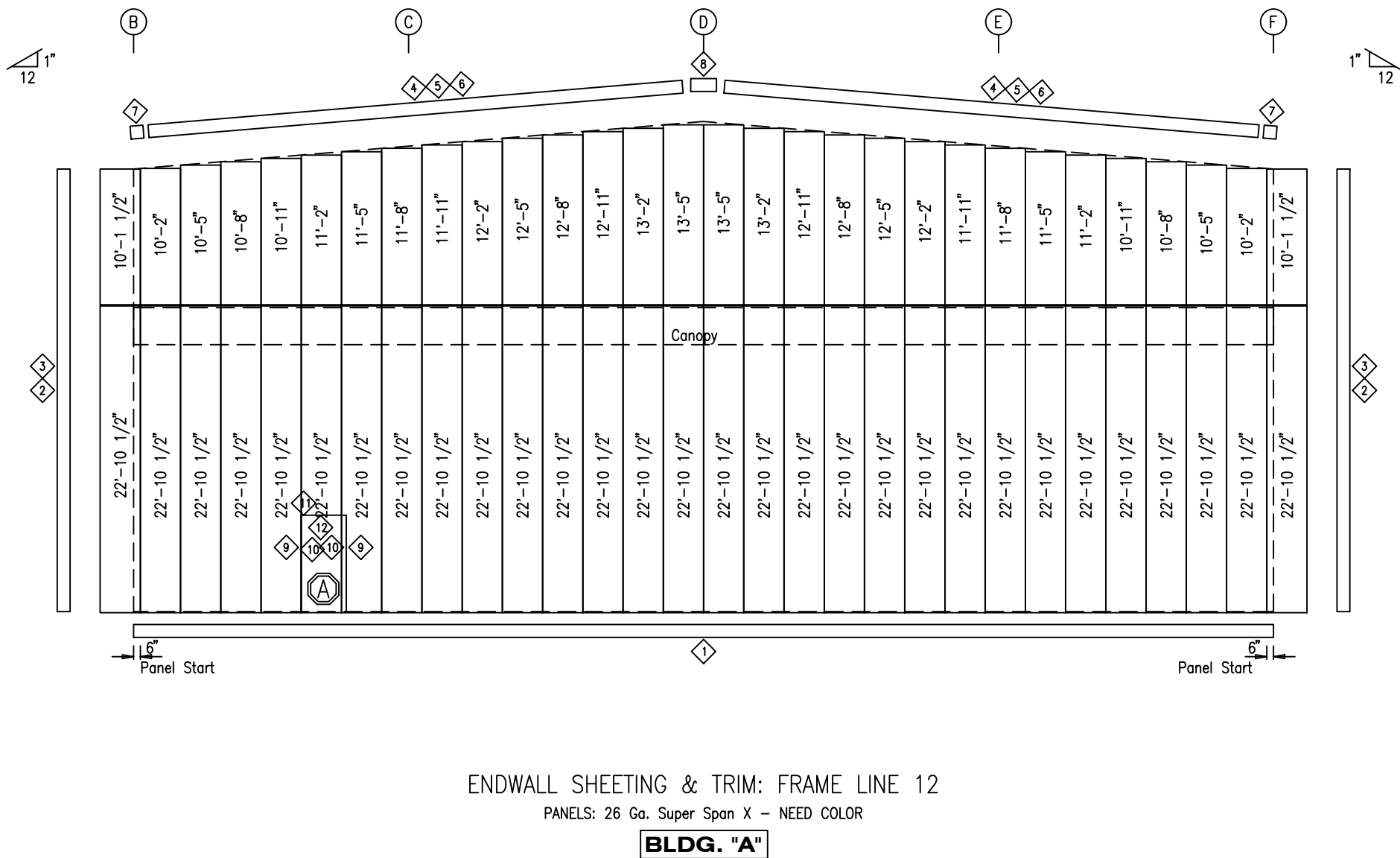
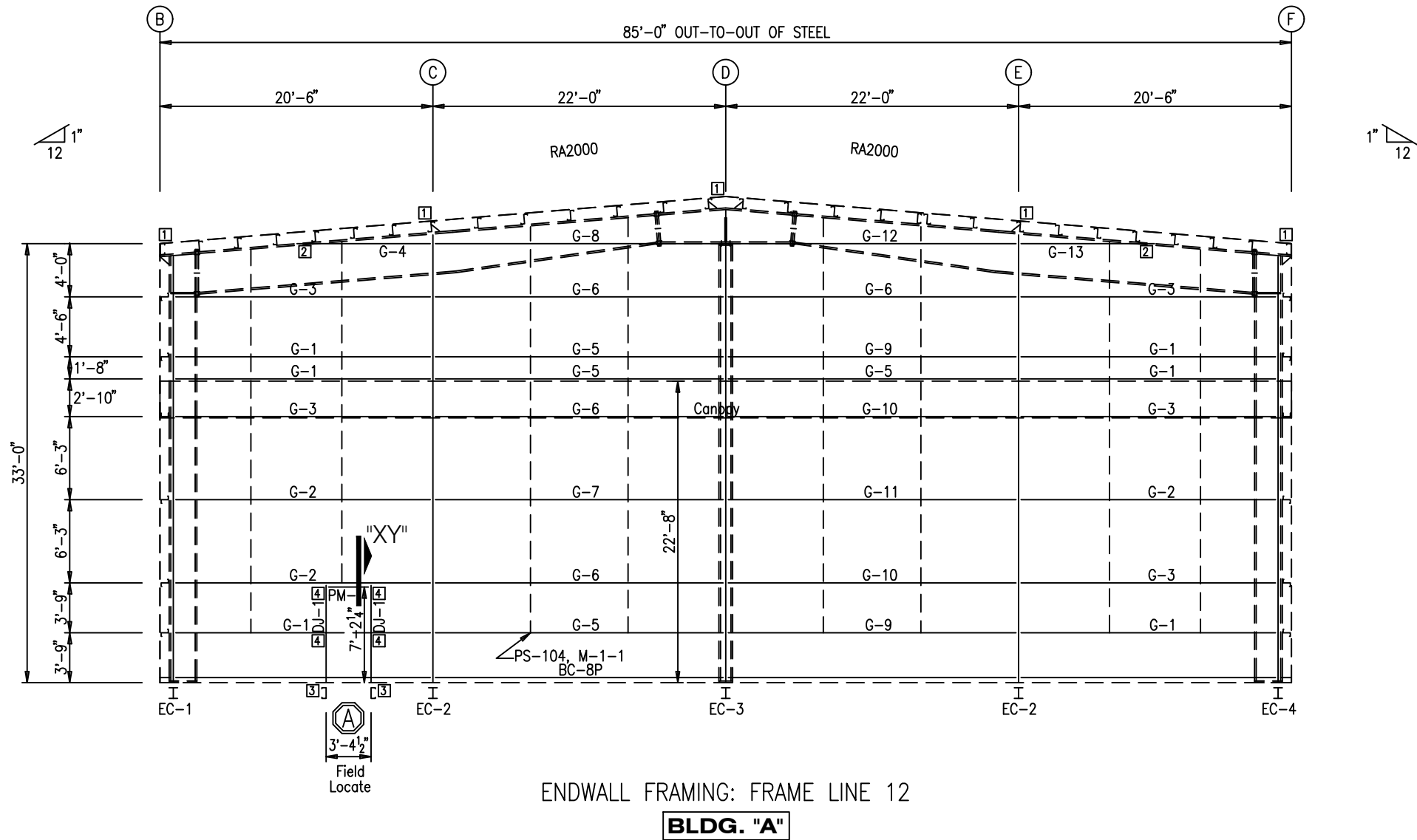
08/15/2025



DOWNSPOUT LOCATIONS



Detail at Rake Angle



- GENERAL SHEETING & TRIM NOTES:**
- Refer to erection drawings for rake angle locations.
  - Roof member screws are on 12" centers at the intermediate purlins. The spacing at the eave, end lap, and peak purlins are as shown.
  - Wall member screws are on 6" centers at the base member and 12" centers for all remaining members.
  - Roof stitch screws are located (1) at each member and (2) between members spaced evenly apart (20" maximum spacing).
  - Wall stitch screws are located (1) at each member then spaced evenly apart between members with the spacing not to exceed 20".
  - Skylight stitch screws are at 6" o.c.
  - Start endwall panels at centerline of bldg, unless noted.
  - Gutter, rake, & eave trim lap 2". All other trims lap 1".
  - Field cut or lap panels as required to fit.
  - Field cut panels for all openings.
  - Pop rivet gutter counterflashing to wall panel on 3'-0" centers and caulk all laps.
  - Gutter support strap spacing: Super Span 36", Super Seam 48", Weather Lok-16 32".
  - Downspout strap spacing: 4" x 4" 8'-0" o.c. max, larger downspouts 5'-0" o.c. max.
  - Corner and/or peak boxes are not furnished with trim profiles. Field miter as required.
  - Hot-Rolled or Built-Up members must be pre-drilled before attaching members screws.
  - Metal shavings must be swept from the roof each day to avoid surface rusting.
  - Windows and louvers must be installed before sheathing the walls.
  - For clarity, tape sealant, closures, etc. may not be shown. Refer to the appropriate standing seam technical/erection manual or standard pull outs for through-fastened (screw-down) type roof systems for additional installation instructions.

- GENERAL FRAMING NOTES:**
- Angles are marked by their length in feet and inches.
  - Field cut or lap angles as required to fit.
  - Flange braces are marked by their length in decimal inches.
  - Outside flange of girt turns down unless noted.
  - Endwall girts and eave struts do not lap.
  - Field cut and self-top girts at walk doors.
  - Field slot girts for brace rods or cables.
  - Field locate windows and walk doors.
  - Field weld all splices at 14 gauge valley gutters.
  - Field Bolt AK400 base clip to endwall columns:
  - (2) 5/8" x 1-1/2" A325 bolts if (1) AK400 required.
  - (2) 5/8" x 1-3/4" A325 bolts if (2) AK400 required.
  - Locate top of roof framed openings flush with the pan of the roof panel.
  - Some field drilling at framed openings may be required. Field drill 9/16" diameter holes.
  - Sub-jambes for overhead or roll-up doors, if required, are not furnished by Metal Building Provider.

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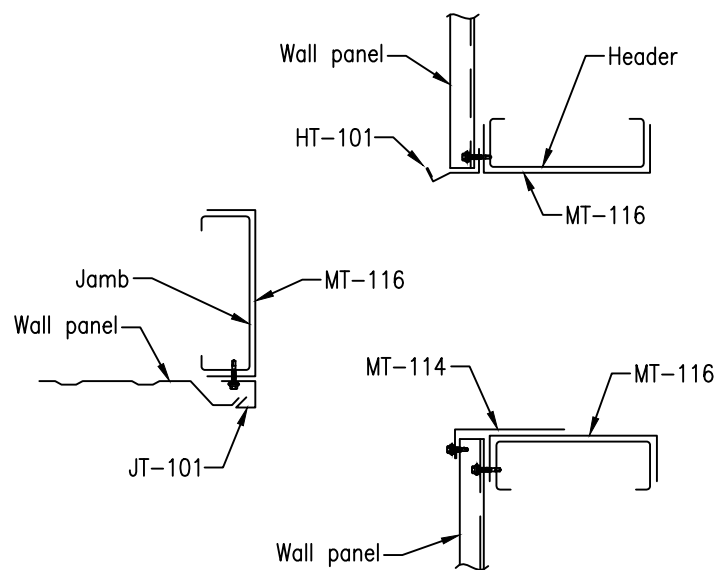
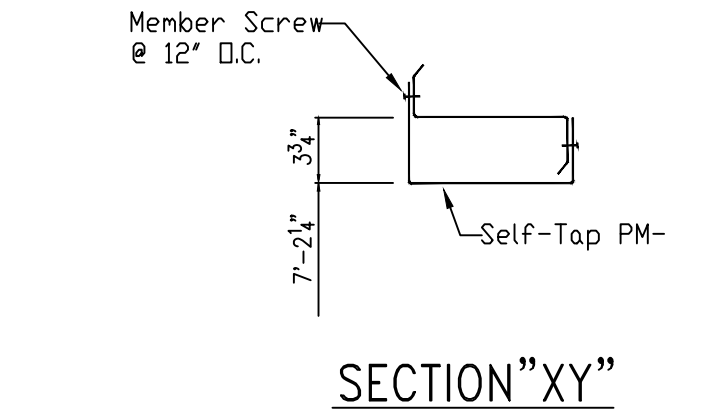
ISSUE	DATE	DESCRIPTION	BY	CHK	SHEET DESCRIPTION: FRAME & SHEETING ELEVATION			BLDG SIZE: VARIES		
A1	08.15.25	FOR APPROVAL	NG	AM	CUSTOMER: Waukesha-Pearce Industries, LL				CUSTOMER LOCATION: 12320 S. Main Street	
					PROJECT REFERENCE: WPI Baton Rouge					
					JOB SITE LOCATION: Airline Highway, Baton Rouge LA 70817				JOB SITE COUNTY: East Baton Rouge	
DWN:		CHK:	DATE:	ENG:		JOB NO:		DWG. NO:	ISSUE:	
NG		AM	8/ 7/25	DMH		14554-37882		E4	A1	

BOLT TABLE				
FRAME LINE 12				
LOCATION	QUAN	TYPE	DIA	LENGTH
Columns/Raf	8	A325	5/8"	1 1/2"

TRIM TABLE			
FRAME LINE 12			
ID	MARK	LENGTH	DETAIL
1	BT-101	10'-3"	TRIM_203
2	CT-102	16'-0"	
3	CT-102	18'-0"	
4	RT-540	15'-3"	
5	RS-501	10'-3"	
6	RT-509	15'-3"	
7	RT-508	9'-9"	TRIM_64
8	SSPB	8'-8"	
9	MT-116	7'-3"	
10	FL-22	7'-6"	
11	MT-116	3'-5"	TRIM_65
12	HT-101	3'-9"	

MEMBER TABLE	
FRAME LINE 12	
MARK	PART
EC-1	W12661
EC-2	W12803
EC-3	W12803
EC-4	W12661
DJ-1	8X25C14
DH-1	8X25C14
G-1	8X25Z16
G-2	8X25Z12
G-3	8X25Z14
G-4	8X25Z16
G-5	8X25Z16
G-6	8X35Z14
G-7	8X35Z12
G-8	8X25Z14
G-9	8X25Z16
G-10	8X35Z14
G-11	8X35Z12
G-12	8X25Z14
G-13	8X25Z16

CONNECTION PLATES	
FRAME LINE 12	
ID	MARK/PART
1	n1
2	d1
3	AK401
4	AK200
5	AB201



DETAILS AT FRAMED OPENINGS

ERECTOR NOTE: ONLY USE DRAWINGS ISSUED "FOR ERECTION" TO ERECT BUILDING

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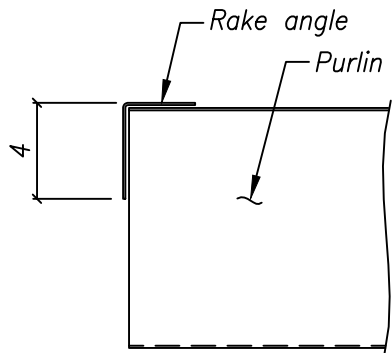
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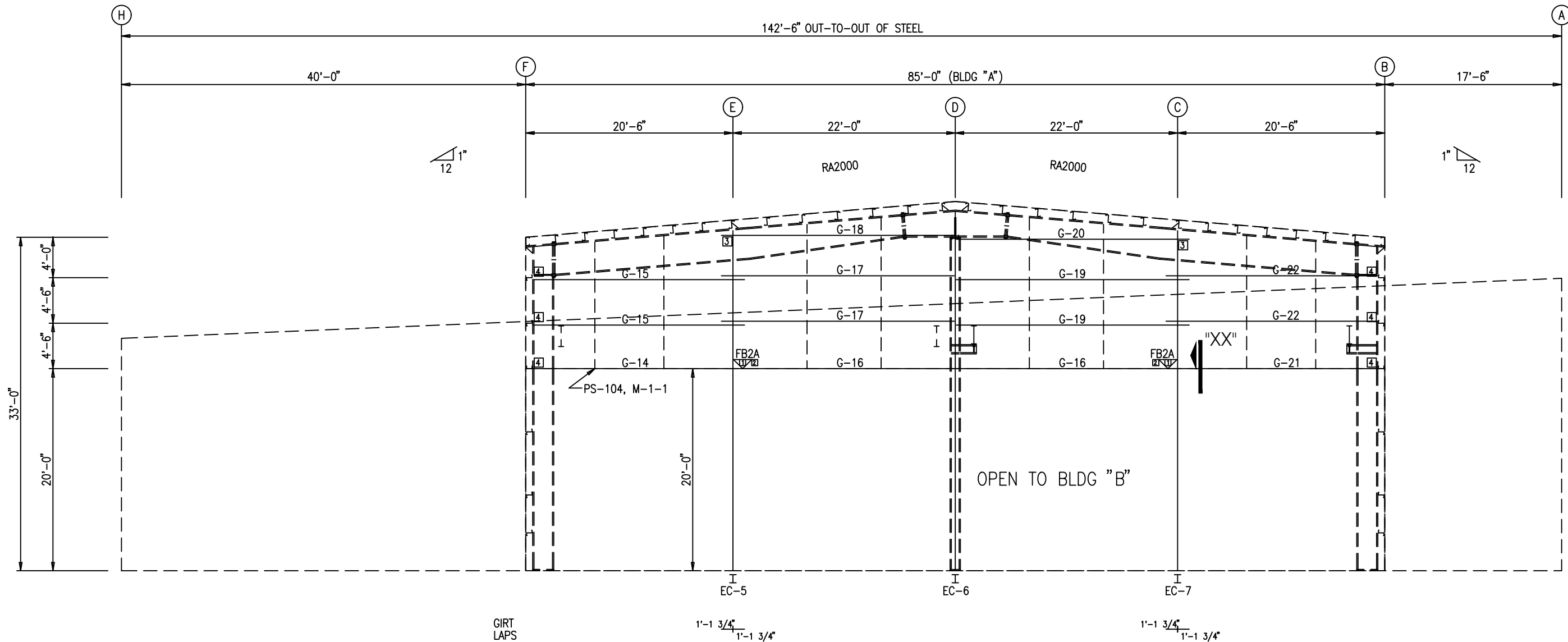


08/15/2025

DOWNSPOUT LOCATIONS

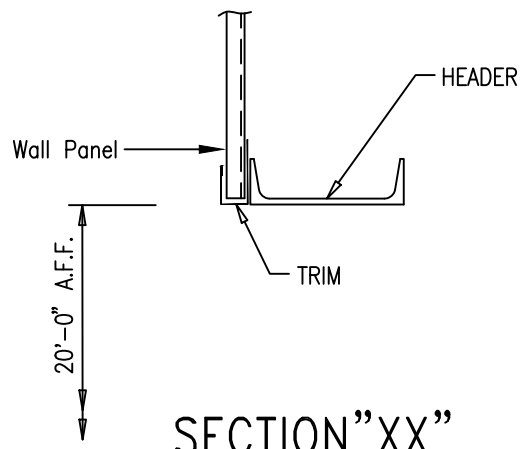


Detail at Rake Angle



ENDWALL FRAMING: FRAME LINE 5.5

BLDG. "A"



SECTION "XX"

GENERAL SHEETING & TRIM NOTES:

- Refer to erection drawings for rake angle locations.
- Roof member screws are on 12" centers at the intermediate purlins. The spacing at the eave, end lap, and peak purlins are as shown.
- Wall member screws are on 6" centers at the base member and 12" centers for all remaining members.
- Roof stitch screws are located (1) at each member and (2) between members spaced evenly apart (20" maximum spacing).
- Wall stitch screws are located (1) at each member then spaced evenly apart between members with the spacing not to exceed 20".
- Slight stitch screws are at 6" o.c.
- Start endwall panels at centerline of bldg, unless noted.
- Gutter, rake, & eave trim lap 2". All other trims lap 1".
- Field cut or lap panels as required to fit.
- Field cut panels for all openings.
- Pop rivet gutter counterflashing to wall panel on 3'-0" centers and caulk all laps.
- Gutter support strap spacing: Super Span 36", Super Seam 48", Weather Lok-16 32".
- Downspout strap spacing: 4" x 4" 8'-0" o.c. max, larger downspouts 5'-0" o.c. max.
- Corner and/or peak boxes are not furnished with trim profiles. Field miter as required.
- Hot-Rolled or Built-Up members must be pre-drilled before attaching members screws.
- Metal shavings must be swept from the roof each day to avoid surface rusting.
- Windows and louvers must be installed before sheathing the walls.
- For clarity, tape sealant, closures, etc. may not be shown. Refer to the appropriate standing seam technical/erection manual or standard pull outs for through-fastened (screw-down) type roof systems for additional installation instructions.

GENERAL FRAMING NOTES:

- Angles are marked by their length in feet and inches.
- Field cut or lap angles as required to fit.
- Flange braces are marked by their length in decimal inches.
- Outside flange of girt turns down unless noted.
- Endwall girts and eave struts do not lap.
- Field cut and self-top girts at walk doors.
- Field slot girts for brace rods or cables.
- Field locate windows and walk doors.
- Field weld all splices at 14 gauge valley gutters.
- Field Bolt Ak400 base clip to endwall columns:
- (2) 5/8" x 1-1/2" A325 bolts if (1) Ak400 required.
- (2) 5/8" x 1-3/4" A325 bolts if (2) Ak400 required.
- Locate top of roof framed openings flush with the pan of the roof panel.
- Some field drilling at framed openings may be required. Field drill 9/16" diameter holes.
- Sub-jambes for overhead or roll-up doors, if required, are not furnished by Metal Building Provider.

DRAWING STATUS	
<input checked="" type="checkbox"/> FOR APPROVAL:	These drawings, being for approval, are by definition not final and are for conceptual representation only. Their purpose is to confirm the proper interpretation of the project documents. Only drawings issued "For Erector Installation" can be considered complete.
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<input type="checkbox"/> FOR ERECTOR INSTALLATION:	Final drawings for construction.

WHIRLWIND STEEL BUILDINGS	
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ISSUE	DATE	DESCRIPTION	BY	CHK	SHEET DESCRIPTION:	BLDG SIZE:
A1	08.15.25	FOR APPROVAL	NG	AM	FRAME & SHEETING ELEVATION	VARIABLES
CUSTOMER:					CUSTOMER LOCATION:	
Waukesha-Pearce Industries, LL					12320 S. Main Street	
PROJECT REFERENCE:					WPI Baton Rouge	
JOB SITE LOCATION:					JOB SITE COUNTY:	
Airline Highway, Baton Rouge LA 70817					East Baton Rouge	
DWN:	CHK:	DATE:	ENG:	JOB NO:	DWG NO:	ISSUE:
NG	AM	8/ 7/25	DMH	14554-37882	E5	A1

BOLT TABLE FRAME LINE 5.5				
LOCATION	QUAN	TYPE	DIA	LENGTH
Columns/Raf	2	A325	5/8"	1 1/2"

TRIM TABLE FRAME LINE 5.5			
ID	MARK	LENGTH	DETAIL
1	TT6224	10'-3"	TRIM_203 TRIM_203
2	TT6234	20'-2"	
3	TT6234	10'-3"	
4	CT-102	14'-0"	
5	CT-102	20'-3"	
6	MT-112	20'-3"	
7	RT-540	15'-3"	
8	RS-501	10'-3"	
9	RT-509	15'-3"	
10	RT-508	9'	
11	SSPB-	8"	

FLANGE BRACE TABLE FRAME LINE 5.5		
ID	MARK	LENGTH
1	FB2A	2'-4 1/8"
2	FB1A	2'-2 1/4"

CONNECTION PLATES FRAME LINE 5.5	
ID	MARK/PART
1	AK226
2	AK230
3	d2
4	AK244

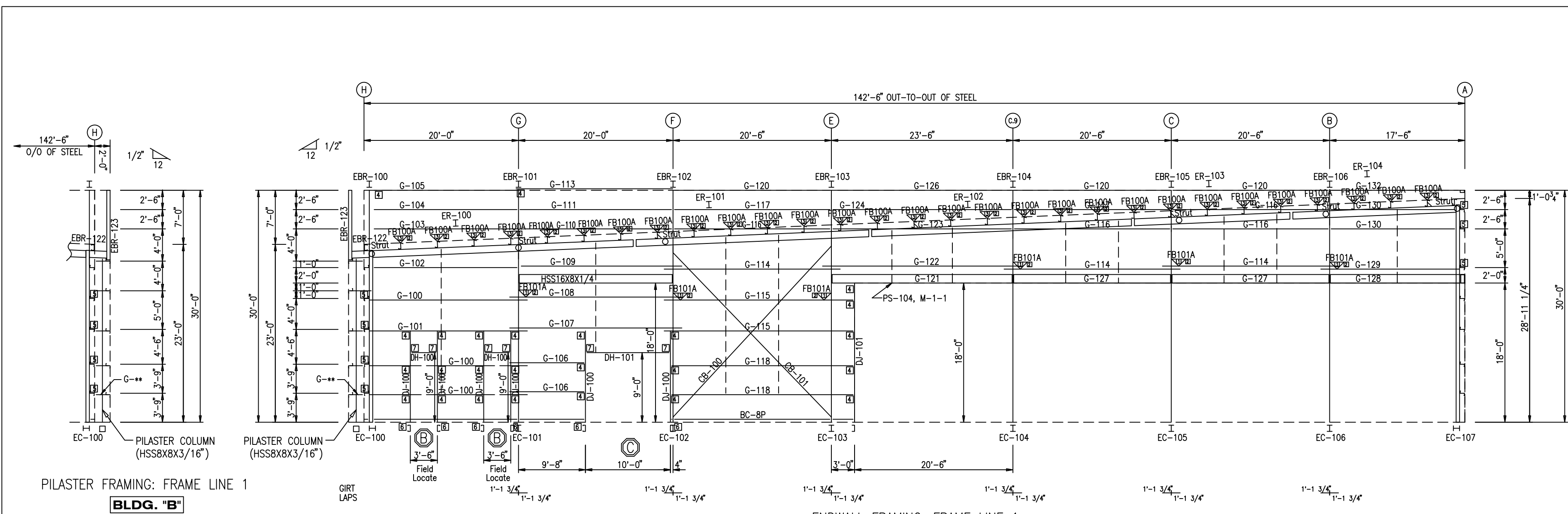
MEMBER TABLE FRAME LINE 5.5	
MARK	PART
EC-5	W16841
EC-6	W10863
EC-7	W16841
G-14	C8X11.5
G-15	8X25Z16
G-16	C8X11.5
G-17	8X25Z16
G-18	8X35Z16
G-19	8X25Z16
G-20	8X35Z16
G-21	C8X11.5
G-22	8X25Z16



08/15/2025

The Engineer whose seal and signature appear on these documents represents Whirlwind Steel Buildings, Inc., and is not the Engineer of Record for the overall project. The Engineer's responsibility is limited to material designed and manufactured by Whirlwind Steel Buildings, Inc., and excludes part such as doors, windows, foundation design, and erection of the building.





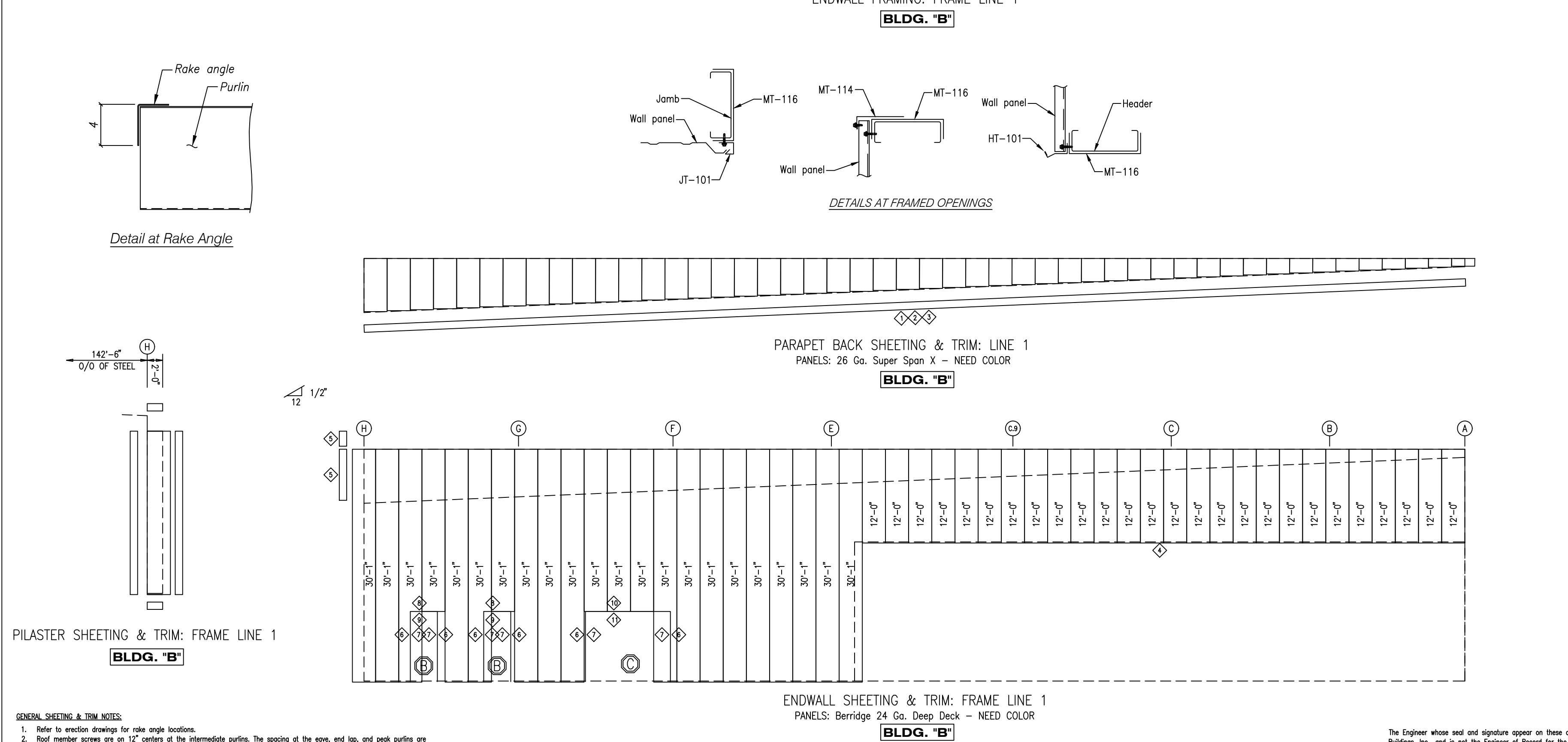
BOLT TABLE FRAME LINE 1				
LOCATION	QUAN	TYPE	DIA	LENGTH
EC-107/ER-104	4	A325	5/8"	1 1/2"
ER-100/ER-101	8	A325	5/8"	2"
ER-101/ER-102	8	A325	5/8"	2"
ER-102/ER-103	8	A325	5/8"	2"
ER-103/ER-104	8	A325	5/8"	2"
EC-100/ER-100	4	A325	5/8"	2"
Int.Column/Raf	4	A325	5/8"	1 1/2"
EBR-100	4	A325	5/8"	1 1/2"
EBR-101	4	A325	5/8"	1 1/2"
EBR-102	4	A325	5/8"	1 1/2"
EBR-103	4	A325	5/8"	1 1/2"
EBR-104	4	A325	5/8"	1 1/2"
EBR-105	4	A325	5/8"	1 1/2"
EBR-106	4	A325	5/8"	1 1/2"

TRIM TABLE FRAME LINE 1			
Q/D	MARK	LENGTH	DETAIL
1	TT6234	10'-3"	TRIM_203
2	TT6224	10'-3"	
3	TT6234	20'-2"	
4	MT-112	20'-3"	
5	CT-102	10'-3"	
6	MT-116	9'-0"	TRIM_178
7	FL-22	9'-4"	
8	MT-116	3'-6"	
9	HT-101	3'-10"	TRIM_178
10	MT-116	11'-0"	
11	HT-101	11'-4"	TRIM_178

FLANGE BRACE TABLE FRAME LINE 1		
Q/D	MARK	LENGTH
1	FB100A	2'-1 7/8"
2	FB101A	2'-2 3/4"

MEMBER TABLE FRAME LINE 1		CONNECTION PLATES FRAME LINE 1	
MARK	PART	Q/D	MARK/PART
G-100	8X25Z16	1	AK226
G-101	8X25Z14	2	AK230
G-102	8X35Z16	3	AK227
G-103	8X25Z12	4	AK200
G-104	8X25Z14	5	AK244
G-105	8X25C16	6	AK401
G-106	8X25Z16	7	AB201

MEMBER TABLE FRAME LINE 1	
MARK	PART
EBR-100	W8X13
EBR-101	W8X28
EBR-102	W8X24
EBR-103	W8X24
EBR-104	W8X18
EBR-105	W8X13
EBR-106	W8X10
EBR-122	W10X12
EBR-123	W8X13
EC-100	W12541
EC-101	W12541
EC-102	W12542
EC-103	W12541
EC-104	W12651
EC-105	W12651
EC-106	W12651
EC-107	W12541
ER-100	W8X10
ER-101	W8X10
ER-102	W8X10
ER-103	W8X10
ER-104	W8X10
DJ-100	8X25C14
DJ-101	C8X11.5
DH-100	8X25C14
DH-101	8X25C14



- GENERAL SHEETING & TRIM NOTES:**
- Refer to erection drawings for rake angle locations.
  - Roof member screws are on 12" centers at the intermediate purlins. The spacing at the eave, end lap, and peak purlins are as shown.
  - Wall member screws are on 6" centers at the base member and 12" centers for all remaining members.
  - Roof stitch screws are located (1) at each member and (2) between members spaced evenly apart (20" maximum spacing).
  - Field stitch screws are located (1) at each member then spaced evenly apart between members with the spacing not to exceed 20".
  - Slight stitch screws are at 6" o.c.
  - Start endwall panels at centerline of bldg. unless noted.
  - Gutter, rake, & eave trim lap 2". All other trims lap 1".
  - Field cut panels as required to fit.
  - Field cut panels for all openings.
  - Pop rivet gutter counterflashing to wall panel on 3'-0" centers and caulk all laps.
  - Gutter support strap spacing: Super Span 36", Super Seam 48", Weather Lok-16 32".
  - Downspout strap spacing: 4" x 4" 8'-0" o.c. max, larger downspouts 5'-0" o.c. max.
  - Corner and/or peak boxes are not furnished with trim profiles. Field miter as required.
  - Hot-Rolled or Built-Up members must be pre-drilled before attaching members screws.
  - Metal shavings must be swept from the roof each day to avoid surface rusting.
  - Windows and louvers must be installed before sheathing the walls.
  - For clarity, tape sealant, closures, etc. may not be shown. Refer to the appropriate standing seam technical/erection manual or standard pull outs for through-fastened (screw-down) type roof systems for additional installation instructions.

- GENERAL FRAMING NOTES:**
- Angles are marked by their length in feet and inches.
  - Field cut or lap angles as required to fit.
  - Flange braces are marked by their length in decimal inches.
  - Outside flange of girt turns down unless noted.
  - Endwall girts and eave struts do not lap.
  - Field cut and self-top girts at walk doors.
  - Field slot girts for brace rods or cables.
  - Field locate windows and walk doors.
  - Field weld all splices at 14 gauge valley gutters.
  - Field Bolt AK400 base clip to endwall columns:
  - (2) 5/8" x 1-1/2" A325 bolts if (1) AK400 required.
  - (2) 5/8" x 1-3/4" A325 bolts if (2) AK400 required.
  - Locate top of roof framed openings flush with the pan of the roof panel.
  - Some field drilling at framed openings may be required. Field drill 9/16" diameter holes.
  - Sub-jambes for overhead or roll-up doors, if required, are not furnished by Metal Building Provider.

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ISSUE	DATE	DESCRIPTION	BY	CHK
A1	08.15.25	FOR APPROVAL	NG	AM

SHEET DESCRIPTION:	BLDG SIZE:
FRAME & SHEETING ELEVATION	VARIABLES

CUSTOMER:	CUSTOMER LOCATION:
Waukesha-Pearce Industries, LL	12320 S. Main Street

PROJECT REFERENCE:	JOB SITE LOCATION:
WPI Baton Rouge	Airline Highway, Baton Rouge LA 70817

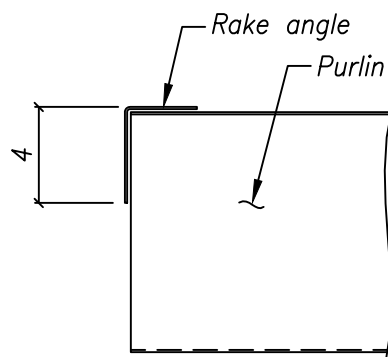
JOB SITE COUNTY:	DWG NO:	ISSUE:
East Baton Rouge	E6	A1

DWN:	CHK:	DATE:	ENG:	JOB NO:	DWG NO:	ISSUE:
NG	AM	8/ 7/25	DMH	14554-37882	E6	A1

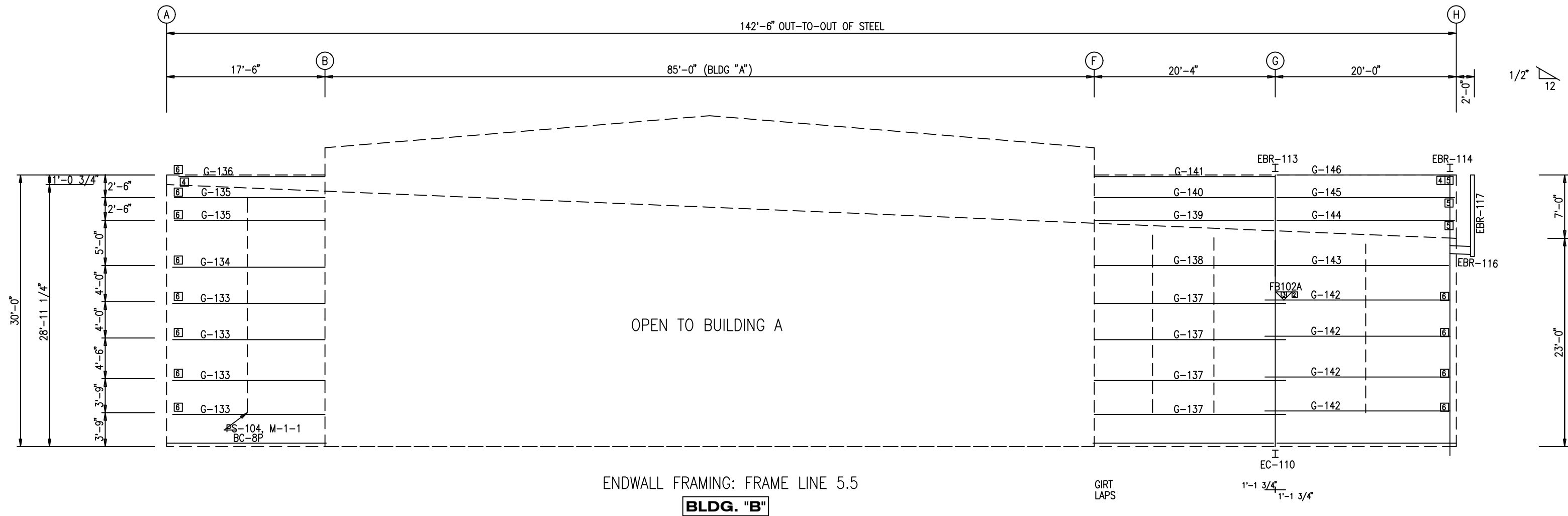


08/15/2025

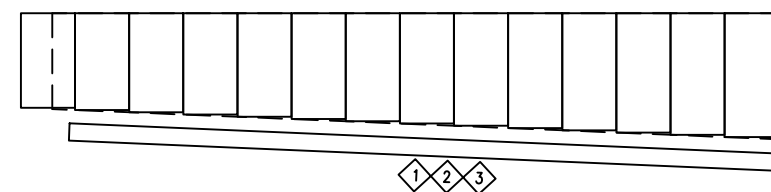
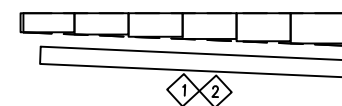
Q DOWNSPOUT LOCATIONS



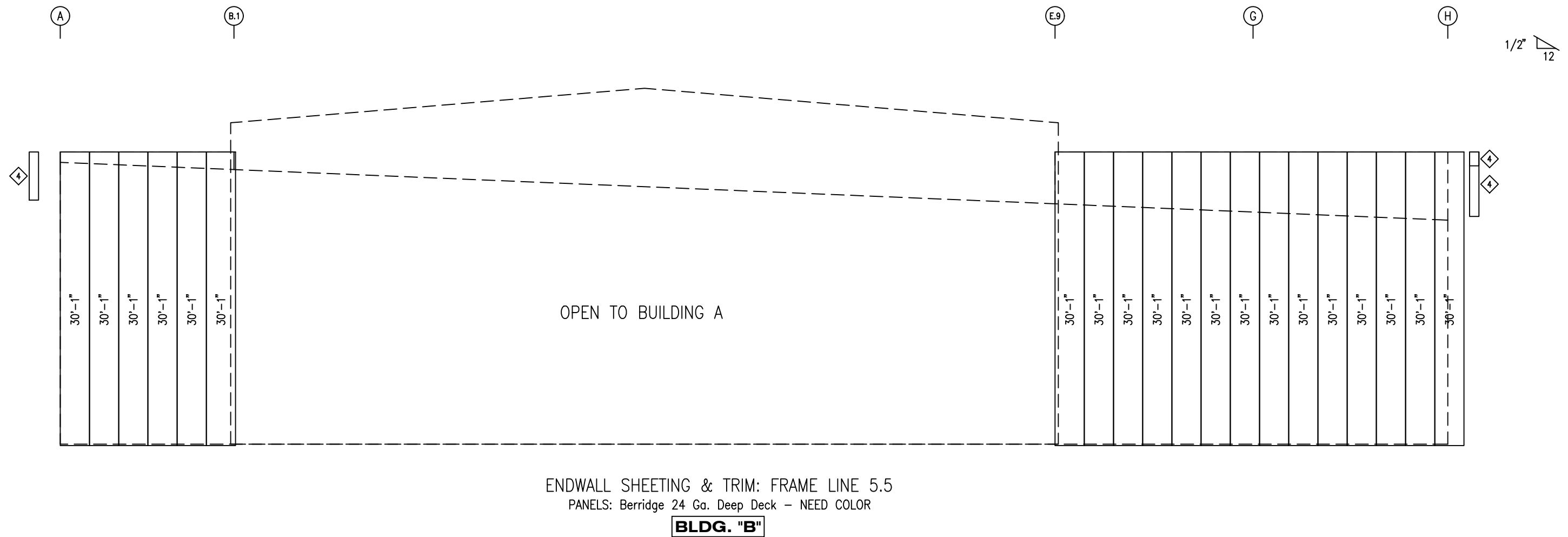
### Detail at Rake Angle



PARAPET BACK SHEETING & TRIM: LINE 5.5  
PANELS: 26 Ga. Super Span X – NEED COLOR



PARAPET BACK SHEETING & TRIM: LINE 5.5  
PANELS: 26 Ga. Super Span X – NEED COLOR



ENDWALL SHEETING & TRIM: FRAME LINE 5.5  
PANELS: Berridge 24 Ga. Deep Deck - NEED COLOR  
**BLDG. "B"**

GENERAL SHEETING & TRIM NOTES:

1. Refer to erection drawings for rafter angle locations.
2. Roof member screws are on 12" centers at the intermediate purlins. The spacing at the eave, end lap, and peak purlins are as shown.
3. Wall member screws are on 6" centers at the base member and 12" centers for all remaining members.
4. Horizontal stitch screws are located (1) at each member and (2) between members spaced evenly apart (20" maximum spacing).
5. Wall stitch screws are located (1) at each member then spaced evenly apart between members with the spacing not to exceed 20".
6. Skylight stitch screws are at 6" o.c.
7. Start endwall panels at centerline of bldg. unless noted.
8. Gutter, rake, & eave trim lap 2". All other trims lap 1".
9. Field cut or lap panels as required to fit.
10. Field cut panels for all openings:
11. Pop rivet gutter counterflashing to wall panel on 3'-0" centers and caulk all laps.
12. Gutter support strap spacing: Super Span 36", Super Seam 48", Weather Lok-16 32".
13. Downspout strap spacing: 4" x 4" 8'-0" o.c. max, larger downspouts 5'-0" o.c. max.
14. Corner and/or peak boxes are not furnished with trim profiles. Field meter as required.
15. Hot-Rolled or Built-Up members must be pre-drilled before attaching members screws.
16. Metal shingles must be swept from the roof each day to avoid surface rusting.
17. Windows and doors must be installed before sheathing the walls.
18. For clarity, tone sealant, closures, etc. may not be shown. Refer to the appropriate standard seam technical/erection manual or standard pull outs for through-fastened (screw-down) type roof systems for additional installation instructions.

GENERAL FRAMING NOTES:

1. Angles are marked by their length in feet and inches.
2. Field cut or lap angles as required to fit.
3. Flange braces are marked by their length in decimal inches.
4. Double flange of girts and rafters in noted increments.
5. Double girts and eave struts do not lap.
6. Field cut and self-top girts of walk doors.
7. Field slot girts for brace rods or cables.
8. Field locate windows and door openings.
9. Field field all species at 14 gauge valley gutters.
10. Field Bolt AK400 clips clip up double columns:  
 $2 \times 5/8" \times 1-1/2"$  A325 bolts if (1) AK400 required.  
 $2 \times 5/8" \times 1-3/4"$  bolts if (2) AK400 required.
11. Complete top of framed openings flush with the pan of the rafter panel.
12. Some field drilling at framed openings may be required. Field drill 9/16" diameter holes.
13. Substrate overhead or roll-up doors, if required, are not furnished by Metal Building Provider.

### DRAWING STATUS

- ☒ **FOR APPROVAL:**  
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- ☐ **FOR ERECTOR INSTALLATION:**  
Final drawings for construction.



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ISSUE	DATE	DESCRIPTION	BY	CHK	SHEET DESCRIPTION: FRAME & SHEETING ELEVATION	BLDG SIZE: VARIES
A1	08.15.25	FOR APPROVAL	NG	AM	CUSTOMER: Waukesha-Pearce Industries, LL	CUSTOMER LOCATION: 12320 S. Main Street
					PROJECT REFERENCE: WPI Baton Rouge	
					JOB SITE LOCATION: Airline Highway, Baton Rouge LA 70817	JOB SITE COUNTY: East Baton Rouge
					DWN: NG    CHK: AM    DATE: 8/ 7/25    ENG: DMH    JOB NO: 14554-37882    DWG NO: E7    ISSUE: A1	

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BOLT TABLE				
FRAME LINE 5.5				
LOCATION	QUAN	TYPE	DIA	LENGTH
Columns/Raf	2	A325	5/8"	1 1/2"
EBR-111	4	A325	5/8"	1 1/2"
EBR-112	4	A325	5/8"	1 1/2"
EBR-113	4	A325	5/8"	1 1/2"
EBR-114	4	A325	5/8"	1 1/2"

TRIM TABLE			
FRAME LINE 5.5			
◇ID	MARK	LENGTH	DETAIL
1	TT6224	10'-3"	TRIM_203
2	TT6234	20'-2"	
3	TT6234	10'-3"	
4	CT-102	10'-3"	

FLANGE BRACE TABLE		
FRAME LINE 5.5		
▽ID	MARK	LENGTH
1	FB102A	2'-3 3/8"
2	FB102A	2'-3 3/8"

CONNECTION PLATES	
FRAME LINE 5.5	
<input type="checkbox"/> ID	MARK/PART
1	g103
2	AK230
3	AK226
4	AK200
5	d103
6	AK244

MEMBER TABLE	
FRAME	LINE 5.5
MARK	PART
EBR-111	W8X10
EBR-112	W8X115
EBR-113	W8X24
EBR-114	W8X10
EBR-116	W10X12
EBR-117	W8X13
EC-108	W14541
EC-109	W14541
EC-110	W14541
G-133	8X25Z16
G-134	8X35Z16
G-135	8X25Z16
G-136	8X25C16
G-137	8X25Z16
G-138	8X25Z14
G-139	8X25Z12
G-140	8X35Z14
G-141	8X25C16
G-142	8X25Z16
G-143	8X35Z16
G-144	8X25Z12
G-145	8X35Z14
G-146	8X25C16



08/15/2025



BOLT TABLE FRAME LINE B4				
LOCATION	QUAN	TYPE	DIA	LENGTH
Columns/Raf	8	A325	5/8"	1 1/2"

TRIM TABLE FRAME LINE B4			
ID	MARK	LENGTH	DETAIL
1	CT-102	12'-0"	TRIM_203
2	CT-102	10'-3"	TRIM_203
3	MT-112	20'-3"	
4	FL-22	19'-9"	TRIM_179
5	CT-102	20'-3"	TRIM_203
6	RT-101	20'-3"	TRIM_18
7	SPB_	8"	
8	MT-116	1'-0"	
9	FL-22	1'-4"	
10	MT-116	1'-6"	
11	HT-101	1'-10"	TRIM_178
12	FL-26	1'-10"	TRIM_180

MEMBER TABLE FRAME LINE B4	
MARK	PART
EC-200	W8X18
DJ-200	8X25C14
DH-200	8X25C14
DS-200	8X25C14
G-200	8X25Z16
G-201	8X25C12

CONNECTION PLATES FRAME LINE B4	
ID	MARK/PART
1	AD413
2	AK244
3	AK200
4	AB201

BOLT TABLE FRAME LINE B1				
LOCATION	QUAN	TYPE	DIA	LENGTH
Columns/Raf	2	A325	5/8"	1 1/2"

TRIM TABLE FRAME LINE B1			
ID	MARK	LENGTH	DETAIL
1	CT-102	10'-3"	TRIM_203
2	CT-102	20'-3"	
3	CF-108	20'-3"	
4	RT-101	20'-3"	TRIM_18
5	SPB_	8"	


MEMBER TABLE FRAME LINE B1	
MARK	PART
HB-200	8X35C14
HB-201	8X35C14
BB-200	L3X3X316
EBR-200	W10X22
EC-201	W8X10

CONNECTION PLATES FRAME LINE B1	
ID	MARK/PART
1	f203
2	AK244

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- Refer to erection drawings for rake angle locations.
  - Roof member screws are on 12" centers at the intermediate purlins. The spacing at the eave, end lap, and peak purlins are as shown.
  - Wall member screws are on 6" centers at the base member and 12" centers for all remaining members.
  - Roof stitch screws are located (1) at each member and (2) between members spaced evenly apart (20" maximum spacing).
  - Wall stitch screws are located (1) at each member then spaced evenly apart between members with the spacing not to exceed 20".
  - Skylight, stitch screws are at 6" o.c.
  - Start endwall panels at centerline of bldg, unless noted.
  - Gutter, rake, & eave trim lap 2". All other trims lap 1".
  - Field cut or lap panels as required to fit.
  - Field cut panels for all openings.
  - Pop rivet gutter counterflashing to wall panel on 3'-0" centers and caulk all laps.
  - Gutter support strap spacing: Super Span 36", Super Seam 48", Weather Lok-16 32".
  - Downspout strap spacing: 4" x 4" 8'-0" o.c. max, larger downspouts 5'-0" o.c. max.
  - Corner and/or peak boxes are not furnished with trim profiles. Field miter as required.
  - Hot-Rolled or Built-Up members must be pre-drilled before attaching members screws.
  - Metal shavings must be swept from the roof each day to avoid surface rusting.
  - Windows and louvers must be installed before sheathing the walls.
  - For clarity, tape sealant, closures, etc. may not be shown. Refer to the appropriate standing seam technical/erection manual or standard pull outs for through-fastened (screw-down) type roof systems for additional installation instructions.

- GENERAL FRAMING NOTES:
- Angles are marked by their length in feet and inches.
  - Field cut or lap angles as required to fit.
  - Flange braces are marked by their length in decimal inches.
  - Outside flange of girt turns down unless noted.
  - Endwall girts and eave struts do not lap.
  - Field cut and self-top girts at walk doors.
  - Field slot girts for brace rods or cables.
  - Field locate windows and walk doors.
  - Field weld all splices at 14 gauge valley gutters.
  - Field Bolt Ak400 base clip to endwall columns:
  - (2) 5/8" x 1-1/2" A325 bolts if (1) AK400 required.
  - (2) 5/8" x 1-3/4" A325 bolts if (2) AK400 required.
  - Locate top of roof framed openings flush with the pan of the roof panel.
  - Some field drilling at framed openings may be required. Field drill 9/16" diameter holes.
  - Sub-jambes for overhead or roll-up doors, if required, are not furnished by Metal Building Provider.

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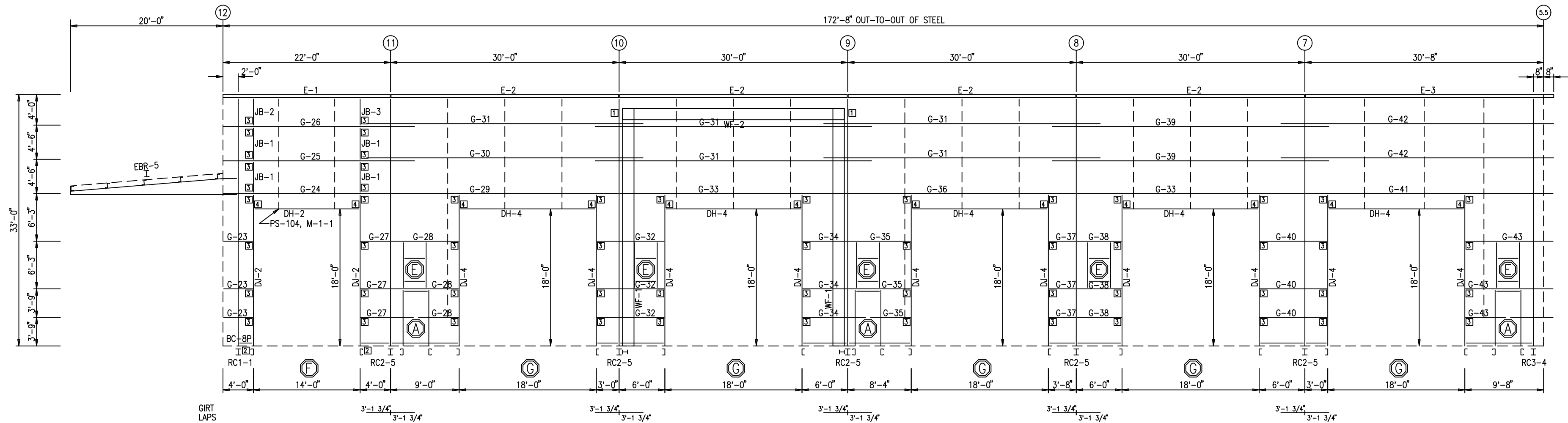
ISSUE	DATE	DESCRIPTION	BY	CHK	SHEET DESCRIPTION:	BLDG SIZE:
A1	08.15.25	FOR APPROVAL	NG	AM	FRAME & SHEETING ELEVATION	VARIES
					CUSTOMER:	CUSTOMER LOCATION:
					Waukesha-Pearce Industries, LL	12320 S. Main Street
					PROJECT REFERENCE:	
					WPI Baton Rouge	
					JOB SITE LOCATION:	JOB SITE COUNTY:
					Airline Highway, Baton Rouge LA 70817	East Baton Rouge
DWN:	CHK:	DATE:	ENG:	JOB NO:	DWG NO:	ISSUE:
NG	AM	8/ 7/25	DMH	14554-37882	EB	A1



DENNIS MARSHALL HENSON  
License No. 44173  
PROFESSIONAL ENGINEER

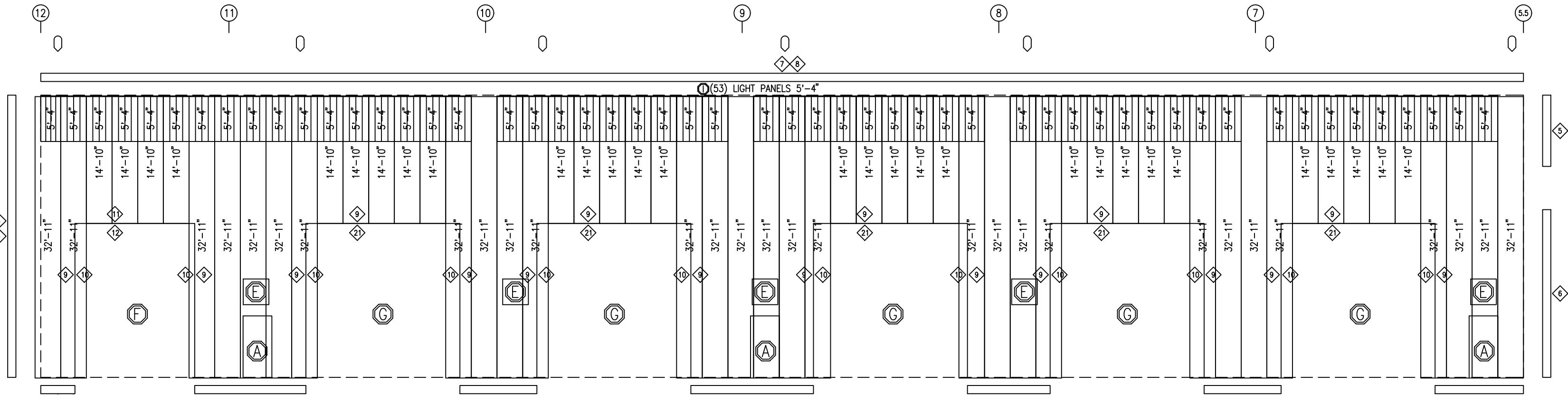
08/15/2025

DOWNSPOUT LOCATIONS



SIDEWALL FRAMING: FRAME LINE F

BLDG. "A"

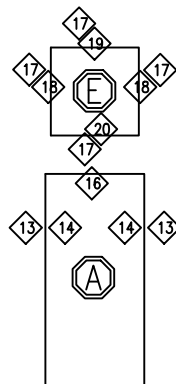


SIDEWALL SHEETING & TRIM: FRAME LINE F

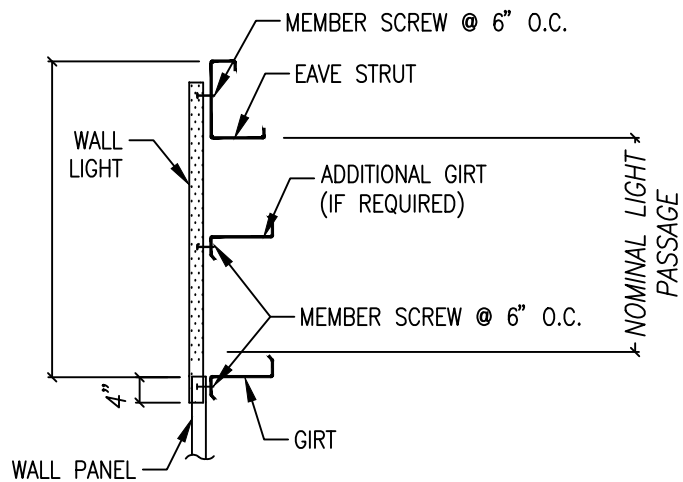
PANELS: 26 Ga. Super Span X - NEED COLOR

BLDG. "A"

DETAIL F.O. "A" & "E"



DETAIL TRIM F.O. "A" & "E"



Typ. Wall Light Installation At The Eave

GENERAL SHEETING & TRIM NOTES:

- Refer to erection drawings for rake angle locations.
- Roof member screws are on 12" centers at the intermediate purlins. The spacing at the eave, end lap, and peak purlins are as shown.
- Wall member screws are on 6" centers at the base member and 12" centers for all remaining members.
- Roof stitch screws are located (1) at each member and (2) between members spaced evenly apart (20" maximum spacing).
- Wall stitch screws are located (1) at each member then spaced evenly apart between members with the spacing not to exceed 20".
- Skylight stitch screws are at 6" o.c.
- Start endwall panels at centerline of bldg. unless noted.
- Gutter, rake, & eave trim lap 2". All other trims lap 1".
- Field cut or lap panels as required to fit.
- Field cut panels for all openings.
- Pop rivet gutter counterflashing to wall panel on 3'-0" centers and caulk all laps.
- Gutter support strap spacing: Super Span 36", Super Seam 48", Weather Lok-16 32".
- Downspout strap spacing: 4" x 4" 8'-0" o.c. max, larger downspouts 5'-0" o.c. max.
- Corner and/or peak boxes are not furnished with trim profiles. Field miter as required.
- Hot-Rolled or Built-Up members must be pre-drilled before attaching members screws.
- Metal shavings must be swept from the roof each day to avoid surface rusting.
- Windows and louvers must be installed before sheathing the walls.
- For clarity, tape sealant, closures, etc. may not be shown. Refer to the appropriate standing seam technical/erection manual or standard pull outs for through-fastened (screw-down) type roof systems for additional installation instructions.

GENERAL FRAMING NOTES:

- Angles are marked by their length in feet and inches.
- Field cut or lap angles as required to fit.
- Flange braces are marked by their length in decimal inches.
- Outside flange of girt turns down unless noted.
- Endwall girts and eave struts do not lap.
- Field cut and self-top girts at walk doors.
- Field slot girts for brace rods or cables.
- Field locate windows and walk doors.
- Field weld all splices at 14 gauge valley gutters.
- Field Bolt Ak400 base clip to endwall columns:
- (2) 5/8" x 1-1/2" A325 bolts if (1) AK400 required.
- (2) 5/8" x 1-3/4" A325 bolts if (2) AK400 required.
- Locate top of roof framed openings flush with the pan of the roof panel.
- Some field drilling at framed openings may be required. Field drill 9/16" diameter holes.
- Sub-jambes for overhead or roll-up doors, if required, are not furnished by Metal Building Provider.

DRAWING STATUS

- ☒ FOR APPROVAL: These drawings, being for approval, are by definition not final and are for conceptual representation only. Their purpose is to confirm the proper interpretation of the project documents. Only drawings issued "For Erector Installation" can be considered complete.
- ☐ FOR CONSTRUCTION PERMIT: These drawings, being for permit, are by definition not final. Only drawings issued "For Erector Installation" can be considered complete.
- ☐ FOR ERECTOR INSTALLATION: Final drawings for construction.



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FAX: 832-553-4600  
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ERECTOR NOTE: ONLY USE DRAWINGS ISSUED "FOR ERECTION" TO ERECT BUILDING

APPROVAL/REVIEWING AUTHORITY: PLEASE REVIEW APPROVAL DRAWINGS CAREFULLY

UNLESS NOTED OTHERWISE, IT WILL BE ASSUMED THAT ALL INFORMATION SHOWN ON THESE DRAWINGS HAS THE AFFIRMATION OF THE APPROVAL/REVIEW AUTHORITY. FAILURE TO RESPOND TO CLOUDED AREAS AND AREAS TO VERIFY MAY RESULT IN ADDITIONAL COSTS AND/OR SCHEDULE DELAYS FOR WHICH WHIRLWIND WILL NOT BE RESPONSIBLE. FIELD VERIFY ALL EXISTING CONDITIONS PRIOR TO FABRICATION. ALL SUBSEQUENT CHANGES AFTER THE FIRST SUBMITTAL WILL BE CONSIDERED AS CONTRACTUAL CHANGES.

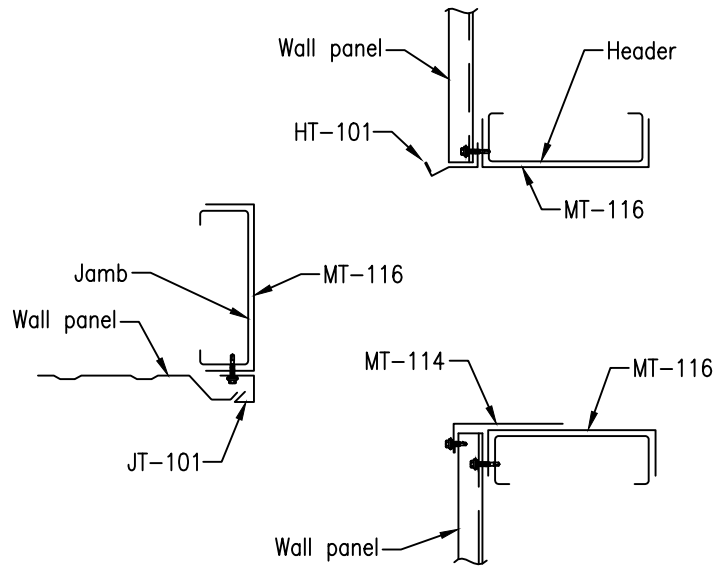
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A1	08.15.25	FOR APPROVAL	NG	AM	FRAME & SHEETING ELEVATION	VARIABLES
CUSTOMER:					Waukesha-Pearce Industries, LL	CUSTOMER LOCATION:
PROJECT REFERENCE:					WPI Baton Rouge	12320 S. Main Street
JOB SITE LOCATION:					Airline Highway, Baton Rouge LA 70817	JOB SITE COUNTY:
DWN:					CHK:	AM
DATE:					ENG:	DMH
JOB NO:					DWG NO:	E9
ISSUE:					A1	

BOLT TABLE				
FRAME LINE F				
LOCATION	QUAN	TYPE	DIA	LENGTH
WF-1 - WF-2	8	A325	1 1/4"	3"
WF-1 - RC2-5	8	A325	5/8"	1 3/4"

TRIM TABLE			
FRAME LINE F			
ID	MARK	LENGTH	DETAIL
1	BT-101	SCRAP	
2	BT-101	10'-3"	TRIM_203
3	CT-102	16'-0"	TRIM_203
4	CT-102	18'-0"	TRIM_203
5	CT-102	14'-0"	TRIM_203
6	CT-102	20'-3"	TRIM_203
7	GU-52	15'-3"	TRIM_303
8	GU-52	20'-3"	TRIM_303
9	MT-116	18'-0"	
10	FL-22	18'-3"	TRIM_179
11	MT-116	14'-0"	
12	HT-101	14'-4"	TRIM_178
13	MT-116	7'-3"	
14	FL-22	7'-6"	TRIM_64
15	MT-116	3'-5"	
16	HT-101	3'-9"	TRIM_65
17	MT-116	3'-0"	
18	FL-22	3'-3"	TRIM_179
19	HT-101	3'-4"	TRIM_178
20	FL-26	3'-4"	TRIM_180
21	HT-101	18'-4"	TRIM_178

MEMBER TABLE	
FRAME LINE F	
MARK	PART
WF-1	W18283
WF-2	W18083
EBR-5	BEAM
DJ-1	8X25C14
DJ-2	8X35C12
DJ-3	8X25C14
DJ-4	C8X11.5
DH-1	8X25C14
DH-2	8X25C14
DH-3	8X25C14
DH-4	8X25C14
DS-1	8X25C14
E-1	10ES141
E-2	10ES141
E-3	10ES141
G-23	8X25Z16
G-24	C8X11.5
G-25	8X25Z16
G-26	8X25Z16
G-27	8X25Z16
G-28	8X25Z16
G-29	C8X18.75
G-30	8X25Z16
G-31	8X25Z16
G-32	8X25Z16
G-33	C8X18.75
G-34	8X25Z16
G-35	8X25Z16
G-36	C8X18.75
G-37	8X25Z16
G-38	8X25Z16
G-39	8X25Z16
G-40	8X25Z16
G-41	C8X18.75
G-42	8X25Z12
G-43	8X25Z16
JB-1	8X35C14
JB-2	8X35C14
JB-3	8X35C14

CONNECTION PLATES	
FRAME LINE F	
ID	MARK/PART
1	AK508
2	AK401
3	AK200
4	AB201



DETAILS AT FRAMED OPENINGS

The Engineer whose seal and signature appear on these documents represents Whirlwind Steel Buildings, Inc., and is not the Engineer of Record for the overall project. The Engineer's responsibility is limited to material designed and manufactured by Whirlwind Steel Buildings, Inc., and excludes part such as doors, windows, foundation design, and erection of the building.



08/15/2025



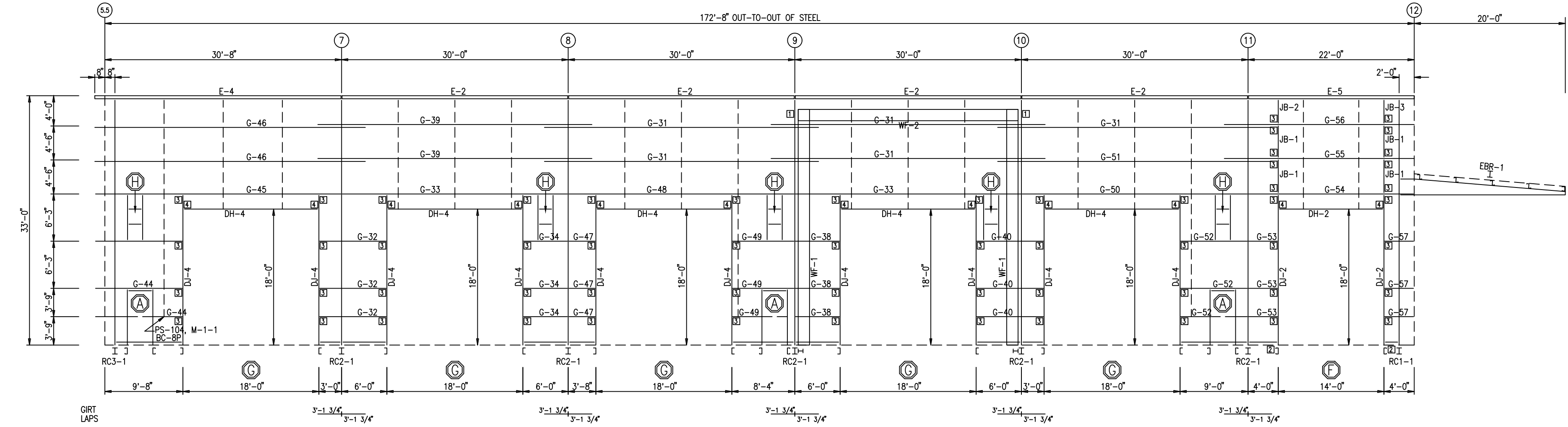
DOWNSPOUT LOCATIONS

BOLT TABLE FRAME LINE B				
LOCATION		QUAN	TYPE	DIA
WF-1 - WF-2		8	A325	1 1/4"
WF-1 - RC2-1		8	A325	5/8"
				1 3/4"

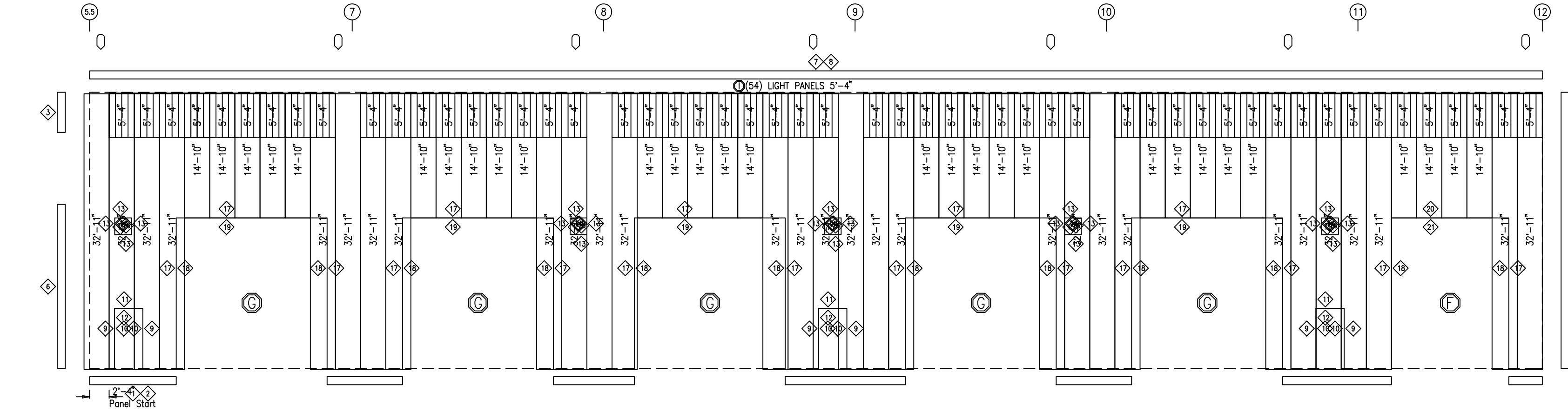
TRIM TABLE FRAME LINE B			
ID	MARK	LENGTH	DETAIL
1	BT-101	SCRAP	
2	BT-101	10'-3"	
3	CT-102	14'-0"	TRIM_203
4	CT-102	16'-0"	TRIM_203
5	CT-102	18'-0"	TRIM_203
6	CT-102	20'-3"	TRIM_203
7	GU-52	15'-3"	TRIM_303
8	GU-52	20'-3"	TRIM_303
9	MT-116	7'-3"	
10	FL-22	7'-6"	TRIM_64
11	MT-116	3'-5"	
12	HT-101	3'-9"	TRIM_65
13	MT-116	2'-0"	
14	FL-22	2'-3"	TRIM_179
15	HT-101	2'-4"	TRIM_178
16	FL-26	2'-4"	TRIM_180
17	MT-116	18'-0"	
18	FL-22	18'-3"	TRIM_179
19	HT-101	18'-4"	TRIM_178
20	MT-116	14'-0"	
21	HT-101	14'-4"	TRIM_178

MEMBER TABLE FRAME LINE B	
MARK	PART
WF-1	W18283
WF-2	W18083
EBR-1	BEAM
DJ-1	8X25C14
DJ-2	8X35C12
DJ-4	C8X11.5
DJ-5	8X25C14
DH-1	8X25C14
DH-2	8X25C14
DH-4	8X25C14
DH-5	8X25C14
DS-2	8X25C14
E-2	10ES141
E-4	10ES141
E-5	10ES141
G-31	8X25Z16
G-32	8X25Z16
G-33	C8X18.75
G-34	8X25Z16
G-38	8X25Z16
G-39	8X25Z14
G-40	8X25Z16
G-44	8X25Z16
G-45	C8X18.75
G-46	8X25Z12
G-47	8X25Z16
G-48	C8X18.75
G-49	8X25Z16
G-50	C8X18.75
G-51	8X25Z16
G-52	8X25Z16
G-53	8X25Z16
G-54	C8X11.5
G-55	8X25Z16
G-56	8X25Z16
G-57	8X25Z16
JB-1	8X35C14
JB-2	8X35C14
JB-3	8X35C14

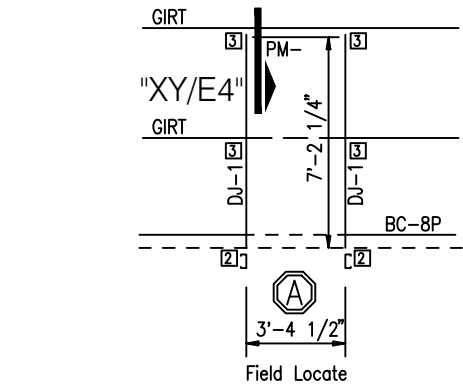
CONNECTION PLATES FRAME LINE B	
ID	MARK/PART
1	AK508
2	AK401
3	AK200
4	AB201



SIDEWALL FRAMING: FRAME LINE B  
BLDG. "A"



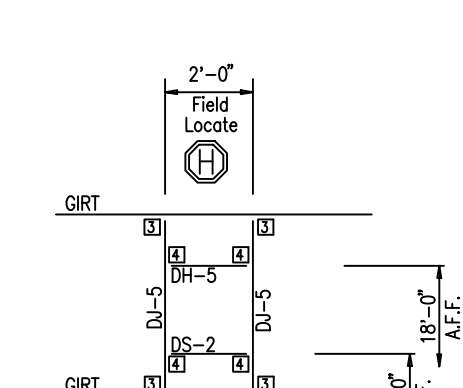
SIDEWALL SHEETING & TRIM: FRAME LINE B  
PANELS: 26 Ga. Super Span X - NEED COLOR  
BLDG. "A"



DETAIL TRIM F.O. "A"

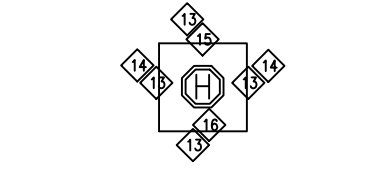
DETAIL F.O. "A"

- GENERAL SHEETING & TRIM NOTES:
- Refer to erection drawings for rake angle locations.
  - Roof member screws are on 12" centers at the intermediate purlins. The spacing at the eave, end lap, and peak purlins are as shown.
  - Wall member screws are on 6" centers at the base member and 12" centers for all remaining members.
  - Roof stitch screws are located (1) at each member and (2) between members spaced evenly apart (20" maximum spacing).
  - Wall stitch screws are located (1) at each member then spaced evenly apart between members with the spacing not to exceed 20".
  - Skyline stitch screws are at 6" o.c.
  - Start endwall panels at centerline of bldg. unless noted.
  - Gutter, rake, & eave trim lap 2". All other trims lap 1".
  - Field cut or lap panels as required to fit.
  - Field cut panels for all openings.
  - Pop rivet gutter counterflashing to wall panel on 3'-0" centers and caulk all laps.
  - Gutter support strap spacing: Super Span 36", Super Seam 48", Weather Lok-16 32".
  - Downspout strap spacing: 4" x 4" 8'-0" o.c. max, larger downspouts 5'-0" o.c. max.
  - Corner and/or peak boxes are not furnished with trim profiles. Field miter as required.
  - Hot-Rolled or Built-Up members must be pre-drilled before attaching members screws.
  - Metal shavings must be swept from the roof each day to avoid surface rusting.
  - Windows and louvers must be installed before sheathing the walls.
  - For clarity, tape sealant, closures, etc. may not be shown. Refer to the appropriate standing seam technical/erection manual or standard pull outs for through-fastened (screw-down) type roof systems for additional installation instructions.

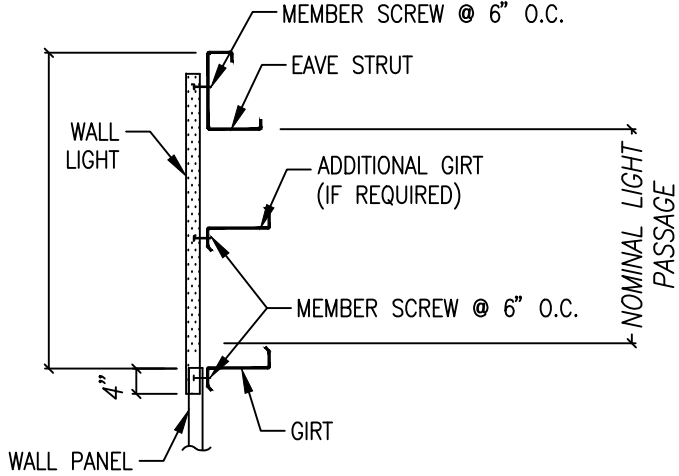


DETAIL F.O. "H"

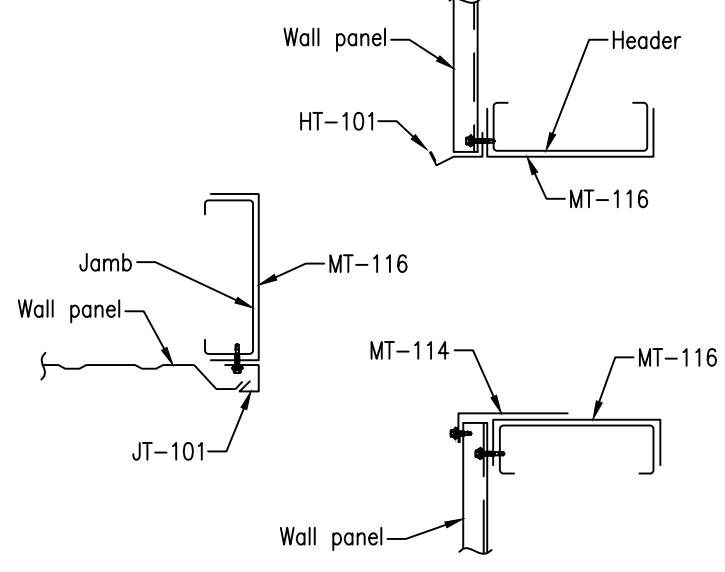
- GENERAL FRAMING NOTES:
- Angles are marked by their length in feet and inches.
  - Field cut or lap angles as required to fit.
  - Flange braces are marked by their length in decimal inches.
  - Outside flange of girt turns down unless noted.
  - Endwall girts and eave struts do not lap.
  - Field cut and self-top girts at walk doors.
  - Field slot girts for brace rods or cables.
  - Field locate windows and walk doors.
  - Field weld all splices at 14 gauge valley gutters.
  - Field Bolt AK400 base clip to endwall columns:
  - (2) 5/8" x 1-1/2" A325 bolts if (1) AK400 required.
  - (2) 5/8" x 1-3/4" A325 bolts if (2) AK400 required.
  - Locate top of roof framed openings flush with the pan of the roof panel.
  - Some field drilling at framed openings may be required. Field drill 9/16" diameter holes.
  - Sub-jambes for overhead or roll-up doors, if required, are not furnished by Metal Building Provider.



DETAIL TRIM F.O. "H"



Typ. Wall Light Installation At The Eave



DETAILS AT FRAMED OPENINGS

ERECTOR NOTE: ONLY USE DRAWINGS ISSUED "FOR ERECTION" TO ERECT BUILDING

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DRAWING STATUS		ISSUE		DATE		DESCRIPTION		BY		CHK		SHEET DESCRIPTION:		BLDG SIZE:	
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<input type="checkbox"/> FOR CONSTRUCTION PERMIT:															
<input type="checkbox"/> FOR ERECTOR INSTALLATION:															

WHIRLWIND STEEL BUILDINGS

P.O. BOX 75280 HOUSTON, TX 77234

PH: 800-324-9992 FAX: 832-553-4600

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CUSTOMER: Waukesha-Pearce Industries, LL

PROJECT REFERENCE: WPI Baton Rouge

JOB SITE LOCATION: Airline Highway, Baton Rouge LA 70817

JOB SITE COUNTY: East Baton Rouge

DWN: NG

CHK: AM

DATE: 8/ 7/25

ENG: DMH

JOB NO: 14554-37882

DWG NO: E10

ISSUE: A1



08/15/2025

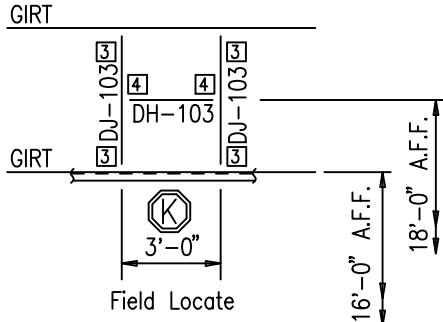
DOWNSPOUT LOCATIONS

BOLT TABLE FRAME LINE A				
LOCATION	QUAN	TYPE	DIA	LENGTH
EBR-107	4	A325	1/2"	1 1/4"
EBR-108	4	A325	1/2"	1 1/4"
EBR-109	4	A325	5/8"	1 1/2"
EBR-110	4	A325	5/8"	1 1/2"
WF-100 - WF-101	8	A325	3/4"	2"
WF-100 - RC1-105	8	A325	5/8"	1 3/4"
WF-100 - RC2-105	8	A325	5/8"	1 3/4"

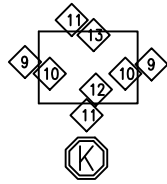
TRIM TABLE FRAME LINE A			
ID	MARK	LENGTH	DETAIL
1	MT1024	20'-2"	TRIM_203
2	MT-112	20'-3"	
3	CT-102	10'-3"	
4	MT-116	5'-0"	
5	FL-22	5'-4"	TRIM_178 TRIM_180
6	MT-116	4'-0"	
7	HT-101	4'-4"	
8	FL-26	4'-4"	
9	MT-116	2'-0"	TRIM_179
10	FL-22	2'-3"	
11	MT-116	3'-0"	TRIM_178 TRIM_180
12	HT-101	3'-4"	
13	FL-26	3'-4"	TRIM_64
14	MT-116	7'-3"	
15	FL-22	7'-6"	TRIM_65
16	MT-116	3'-5"	
17	HT-101	3'-9"	

MEMBER TABLE FRAME LINE A	
MARK	PART
WF-100	W16861
WF-101	W20851
EBR-107	W8X10
EBR-108	W8X10
EBR-109	W8X10
EBR-110	W8X10
DJ-102	8X25C14
DJ-103	8X25C14
DJ-104	8X25C14
DJ-105	C8X11.5
DH-102	8X25C14
DH-103	8X25C14
DH-104	8X25C14
DS-100	8X25C14
G-147	8X25Z16
G-148	8X25Z12
G-150	8X25Z16
G-151	8X25Z16
G-152	8X25Z16
G-153	8X35C14
G-154	8X25C16
G-155	8X25Z16
G-156	8X25Z12
G-157	8X25Z12
G-158	8X35Z16
G-159	8X35C16
G-160	8X25Z14
G-161	8X25C12
G-162	8X35C16
G-163	8X25Z14
G-164	8X25C12
G-165	8X25Z16
G-166	8X35C16
CB-102	1.00_ROD w/BackUp

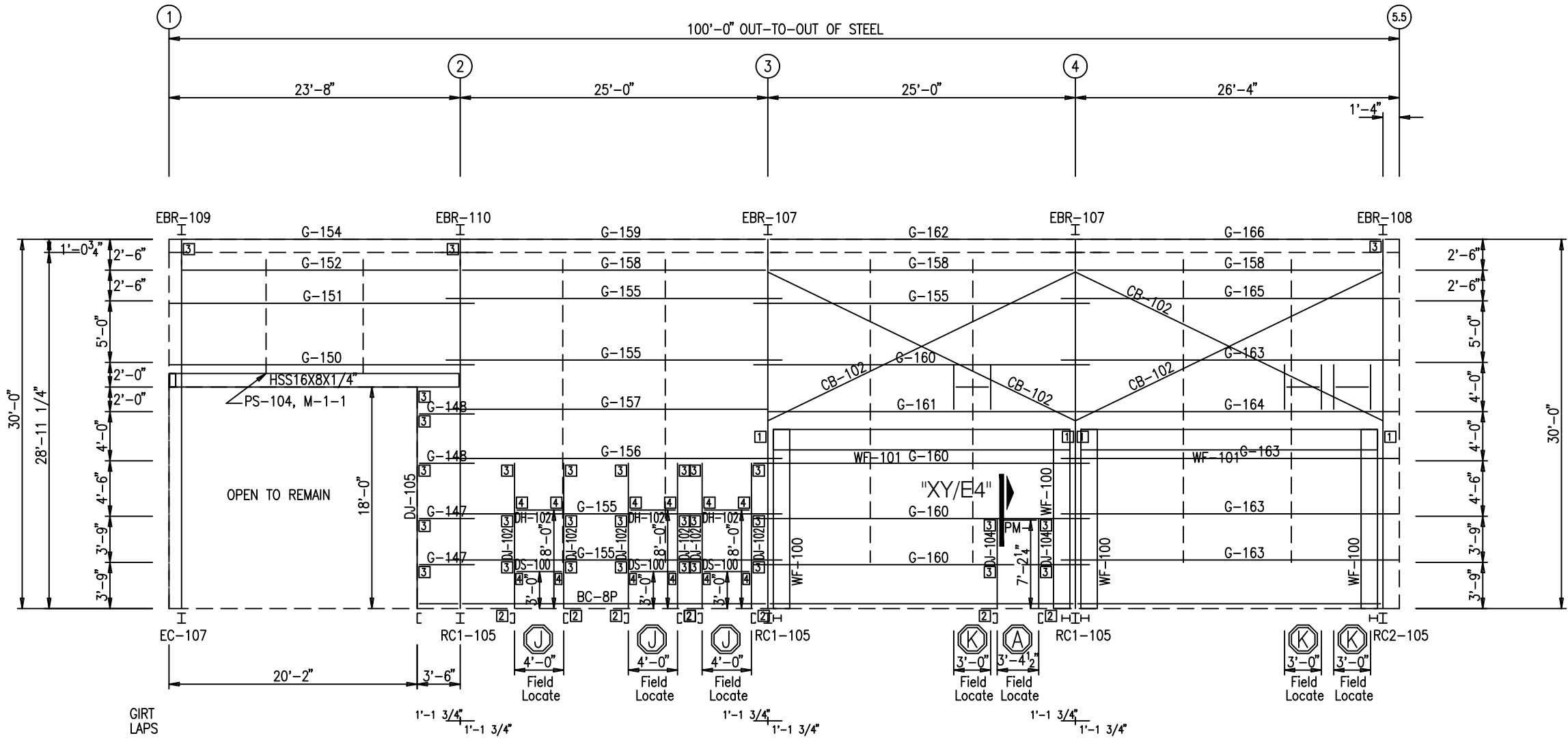
CONNECTION PLATES FRAME LINE A	
ID	MARK/PART
1	AK508
2	AK401
3	AK200
4	AB201



DETAIL F.O. "K"

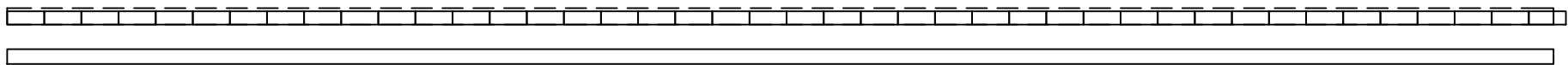


DETAIL TRIM F.O. "K"



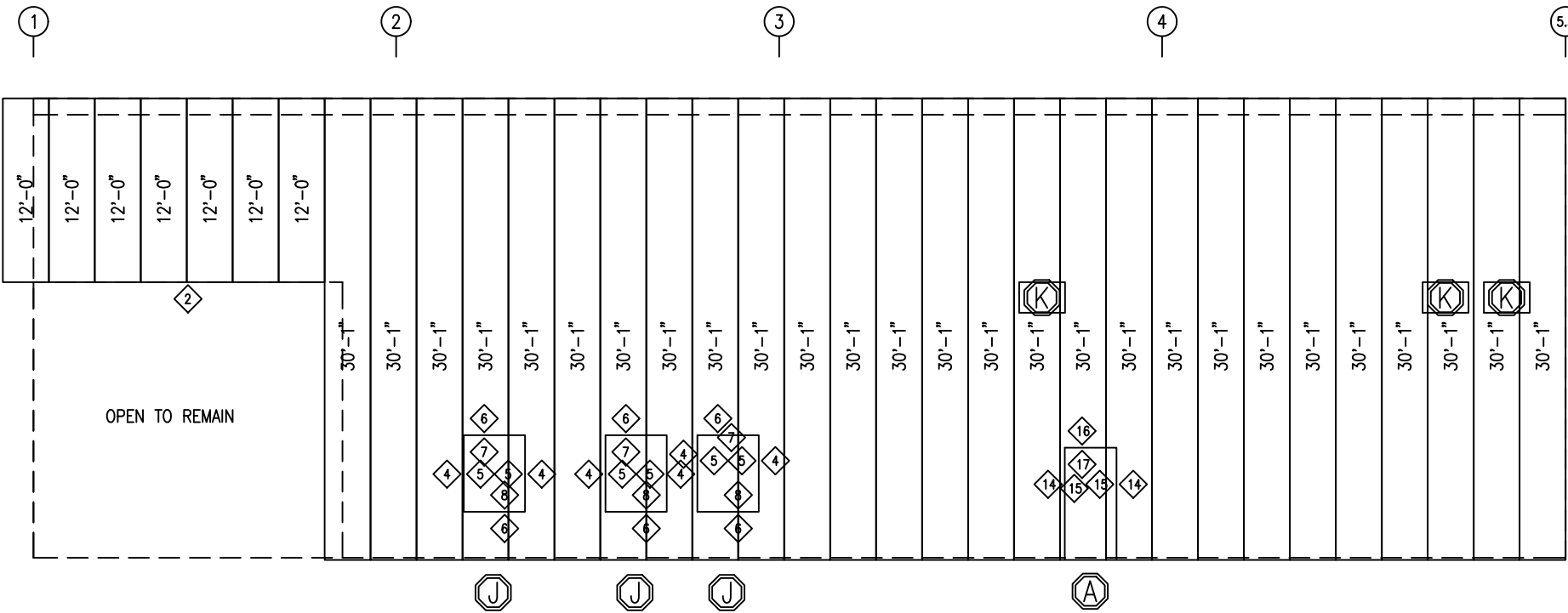
SIDEWALL FRAMING: FRAME LINE A

BLDG. "B"



PARAPET BACK SHEETING & TRIM: LINE A  
PANELS: 26 Ga. Super Span X - NEED COLOR

BLDG. "B"



SIDEWALL SHEETING & TRIM: FRAME LINE A

PANELS: Berridge 24 Ga. Deep Deck - NEED COLOR

BLDG. "B"

GENERAL SHEETING & TRIM NOTES:

- Refer to erection drawings for rake angle locations.
- Roof member screws are on 12" centers at the intermediate purlins. The spacing at the eave, end lap, and peak purlins are as shown.
- Wall member screws are on 6" centers at the base member and 12" centers for all remaining members.
- Roof stitch screws are located (1) at each member and (2) between members spaced evenly apart (20" maximum spacing).
- Wall stitch screws are located (1) at each member then spaced evenly apart between members with the spacing not to exceed 20".
- Sightline screws are at 6" o.c.
- Start endwall panels at centerline of bldg, unless noted.
- Gutter, rake, & eave trim lap 2". All other trims lap 1".
- Field cut or lap panels as required to fit.
- Field cut panels for all openings.
- Pop rivet gutter counterflashing to wall panel on 3'-0" centers and caulk all laps.
- Gutter support strap spacing: Super Span 36", Super Seam 48", Weather Lok-16 32".
- Downspout strap spacing: 4" x 4" 8'-0" o.c. max, larger downspouts 5'-0" o.c. max.
- Corner and/or peak boxes are not furnished with trim profiles. Field miter as required.
- Hot-Rolled or Built-Up members must be pre-drilled before attaching members screws.
- Metal shavings must be swept from the roof each day to avoid surface rusting.
- Windows and louvers must be installed before sheathing the walls.
- For clarity, tape sealant, closures, etc. may not be shown. Refer to the appropriate standing seam technical/erection manual or standard pull outs for through-fastened (screw-down) type roof systems for additional installation instructions.

GENERAL FRAMING NOTES:

- Angles are marked by their length in feet and inches.
- Field cut or lap angles as required to fit.
- Flange braces are marked by their length in decimal inches.
- Outside flange of girt turns down unless noted.
- Endwall girts and eave struts do not lap.
- Field cut and self-top girts at walk doors.
- Field slot girts for brace rods or cables.
- Field locate windows and walk doors.
- Field weld all splices at 14 gauge valley gutters.
- Field Bolt AK400 base clip to endwall columns:
- (2) 5/8" x 1-1/2" A325 bolts if (1) AK400 required.
- (2) 5/8" x 1-3/4" A325 bolts if (2) AK400 required.
- Locate top of roof framed openings flush with the pan of the roof panel.
- Some field drilling at framed openings may be required. Field drill 9/16" diameter holes.
- Sub-jambes for overhead or roll-up doors, if required, are not furnished by Metal Building Provider.

DRAWING STATUS

- ☒ FOR APPROVAL:  
These drawings, being for approval, are by definition not final and are for conceptual representation only. Their purpose is to confirm the proper interpretation of the project documents. Only drawings issued "For Erector Installation" can be considered complete.
- ☐ FOR CONSTRUCTION PERMIT:  
These drawings, being for permit, are by definition not final. Only drawings issued "For Erector Installation" can be considered complete.
- ☐ FOR ERECTOR INSTALLATION:  
Final drawings for construction.




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FAX: 832-553-4600  
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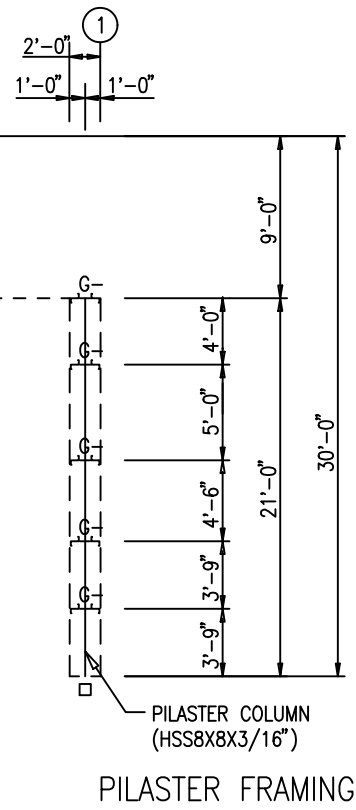
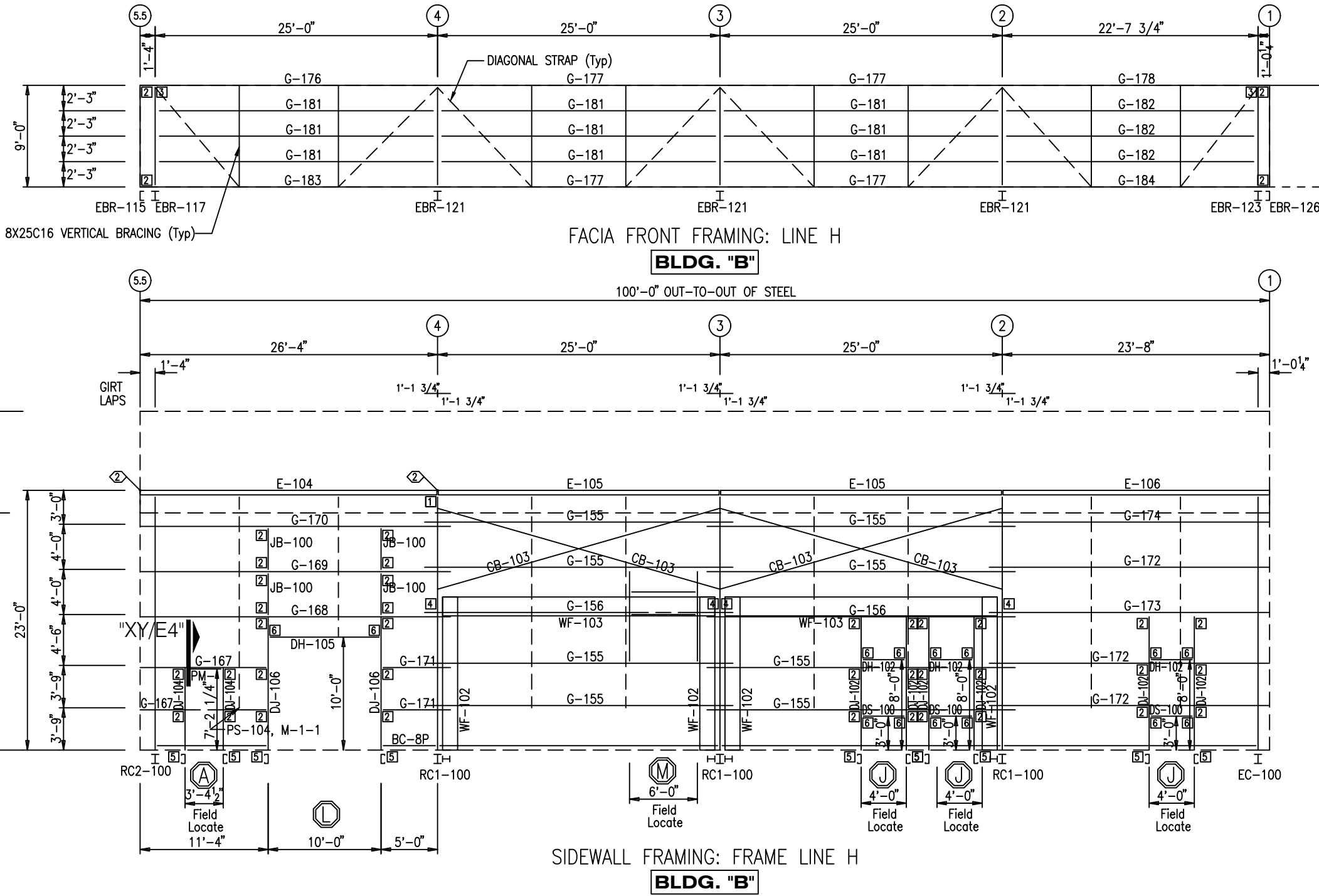
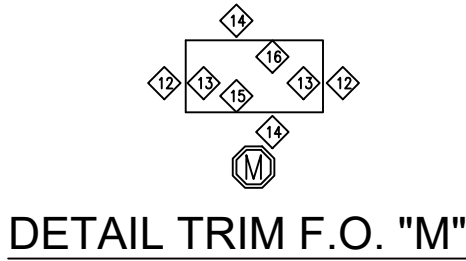
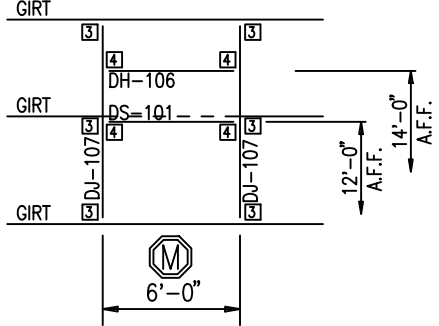
 <b>STEEL BUILDINGS</b>	ISSUE	DATE	DESCRIPTION	BY	CHK	SHEET DESCRIPTION: FRAME & SHEETING ELEVATION		BLDG SIZE: VARIES	
	A1	08.15.25	FOR APPROVAL	NG	AM	CUSTOMER: Waukesha-Pearce Industries, LL		CUSTOMER LOCATION: 12320 S. Main Street	
	PROJECT REFERENCE: WPI Baton Rouge						JOB SITE LOCATION: Airline Highway, Baton Rouge LA 70817		
	JOB SITE LOCATION: Airline Highway, Baton Rouge LA 70817						JOB SITE COUNTY: East Baton Rouge		
	DWN:	CHK:	DATE:	ENG:	JOB NO:	DWG NO:	ISSUE:		
	NG	AM	8/ 7/25	DMH	14554-37882	E11	A1		
P.O. BOX 75280 HOUSTON, TX 77234	PH: 800-324-9992 FAX: 832-553-4600								
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08/15/2025



DOWNSPOUT LOCATIONS



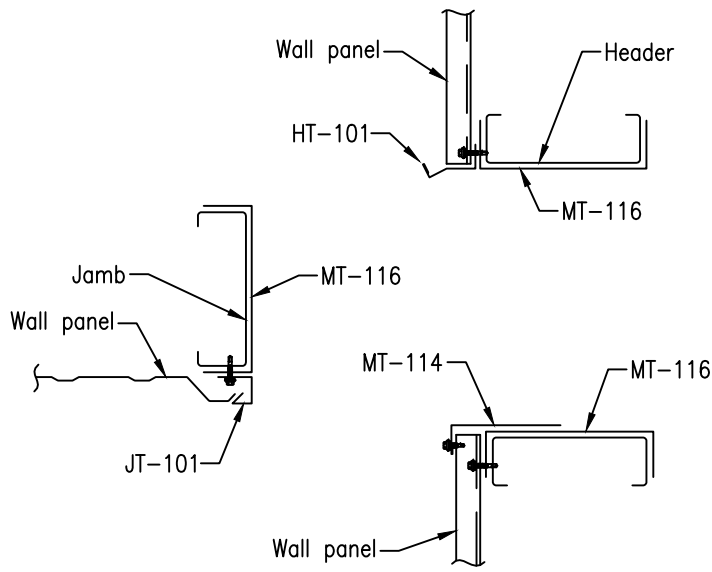
BOLT TABLE FRAME LINE H				
LOCATION	QUAN	TYPE	DIA	LENGTH
EBR-117	8	A325	5/8"	
EBR-121	8	A325	1"	
EBR-123	8	A325	5/8"	
WF-102 - WF-103	8	A325	3/4"	2 1/4"
WF-102 - RC1-100	8	A325	5/8"	1 3/4"

TRIM TABLE FRAME LINE H			
ID	MARK	LENGTH	DETAIL
1	ICT-10	10'-3"	TRIM_203
2	MT-14	20'-3"	
3	CT-102	10'-3"	
4	GU-12	20'-3"	TRIM_64
5	MT-116	7'-3"	
6	FL-22	7'-6"	
7	MT-116	3'-5"	TRIM_65
8	HT-101	3'-9"	
9	MT-116	10'-0"	
10	FL-22	10'-3"	TRIM_179
11	HT-101	10'-4"	
12	MT-116	2'-0"	
13	FL-22	2'-3"	TRIM_179
14	MT-116	6'-0"	
15	HT-101	6'-4"	
16	FL-26	6'-4"	TRIM_178
17	MT-116	5'-0"	
18	FL-22	5'-4"	
19	MT-116	4'-0"	TRIM_178
20	HT-101	4'-4"	
21	FL-26	4'-4"	
22	CF-116	20'-3"	TRIM_180

SPECIAL BOLTS						
ID	QUAN	TYPE	DIA	LENGTH	WASH	
2	4	A307	1/2"	1 1/4"	0	

CONNECTION PLATES FRAME LINE H		MEMBER TABLE FRAME LINE H	
ID	MARK/PART	MARK	PART
1	AK106	WF-102	W16861
2	AK200	WF-103	W20851
3	b101	EBR-115	8X2CH16
4	AK508	EBR-117	W8X13
5	AK401	EBR-121	W8X24
6	AB201	EBR-123	W8X13

EBR-126	8X2CH16
DJ-102	8X25C14
DJ-104	8X25C14
DJ-106	8X35C14
DJ-107	8X25C14
DH-102	8X25C14
DH-104	8X25C14
DH-105	8X25C14
DH-106	8X25C14
DS-100	8X25C14
DS-101	8X25C14
E-104	10ES140
E-105	10ES140
E-106	10ES140
G-155	8X25Z16
G-156	8X25Z12
G-167	8X25Z16
G-168	8X25Z12
G-169	8X25Z16
G-170	8X25Z16
G-171	8X25Z16
G-172	8X25Z16
G-173	8X25Z12
G-174	8X25Z16
G-176	8X25C14
G-177	8X25C16
G-178	8X25C16
G-181	8X35Z12
G-182	8X25Z12
G-183	8X25C14
G-184	8X25C16
CB-103	1.00_ROD
JB-100	w/BackUp 8X35C14



- GENERAL SHEETING & TRIM NOTES:
- Refer to erection drawings for rake angle locations.
  - Roof member screws are on 12" centers at the intermediate purlins. The spacing at the eave, end lap, and peak purlins are as shown.
  - Wall member screws are on 6" centers at the base member and 12" centers for all remaining members.
  - Roof stitch screws are located (1) at each member and (2) between members spaced evenly apart (20" maximum spacing).
  - Wall stitch screws are located (1) at each member then spaced evenly apart between members with the spacing not to exceed 20".
  - Skylight stitch screws are at 6" o.c.
  - Start endwall panels at centerline of bldg. unless noted.
  - Gutter, rake, & eave trim lap 2". All other trims lap 1".
  - Field cut or lap panels as required to fit.
  - Field cut panels for all openings.
  - Pop rivet gutter counterflashing to wall panel on 3'-0" centers and caulk all laps.
  - Gutter support strap spacing: Super Span 36", Super Seam 48", Weather Lok-16 32".
  - Downspout strap spacing: 4" x 4" 8'-0" o.c. max, larger downspouts 5'-0" o.c. max.
  - Corner and/or peak boxes are not furnished with trim profiles. Field miter as required.
  - Hot-Rolled or Built-Up members must be pre-drilled before attaching members screws.
  - Metal shavings must be swept from the roof each day to avoid surface rusting.
  - Windows and louvers must be installed before sheathing the walls.
  - For clarity, tape sealant, closures, etc. may not be shown. Refer to the appropriate standing seam technical/erection manual or standard pull outs for through-fastened (screw-down) type roof systems for additional installation instructions.

- GENERAL FRAMING NOTES:
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  - Field cut or lap angles as required to fit.
  - Flange braces are marked by their length in decimal inches.
  - Outside flange of girt turns down unless noted.
  - Endwall girts and eave struts do not lap.
  - Field cut and self-top girts at walk doors.
  - Field slot girts for brace rods or cables.
  - Field locate windows and walk doors.
  - Field weld all splices at 14 gauge valley gutters.
  - Field Bolt Ak400 base clip to endwall columns:
  - (2) 5/8" x 1-1/2" A325 bolts if (1) Ak400 required.
  - (2) 5/8" x 1-3/4" A325 bolts if (2) Ak400 required.
  - Locate top of roof framed openings flush with the pan of the roof panel.
  - Some field drilling at framed openings may be required. Field drill 9/16" diameter holes.
  - Sub-jambes for overhead or roll-up doors, if required, are not furnished by Metal Building Provider.

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WHIRLWIND STEEL BUILDINGS

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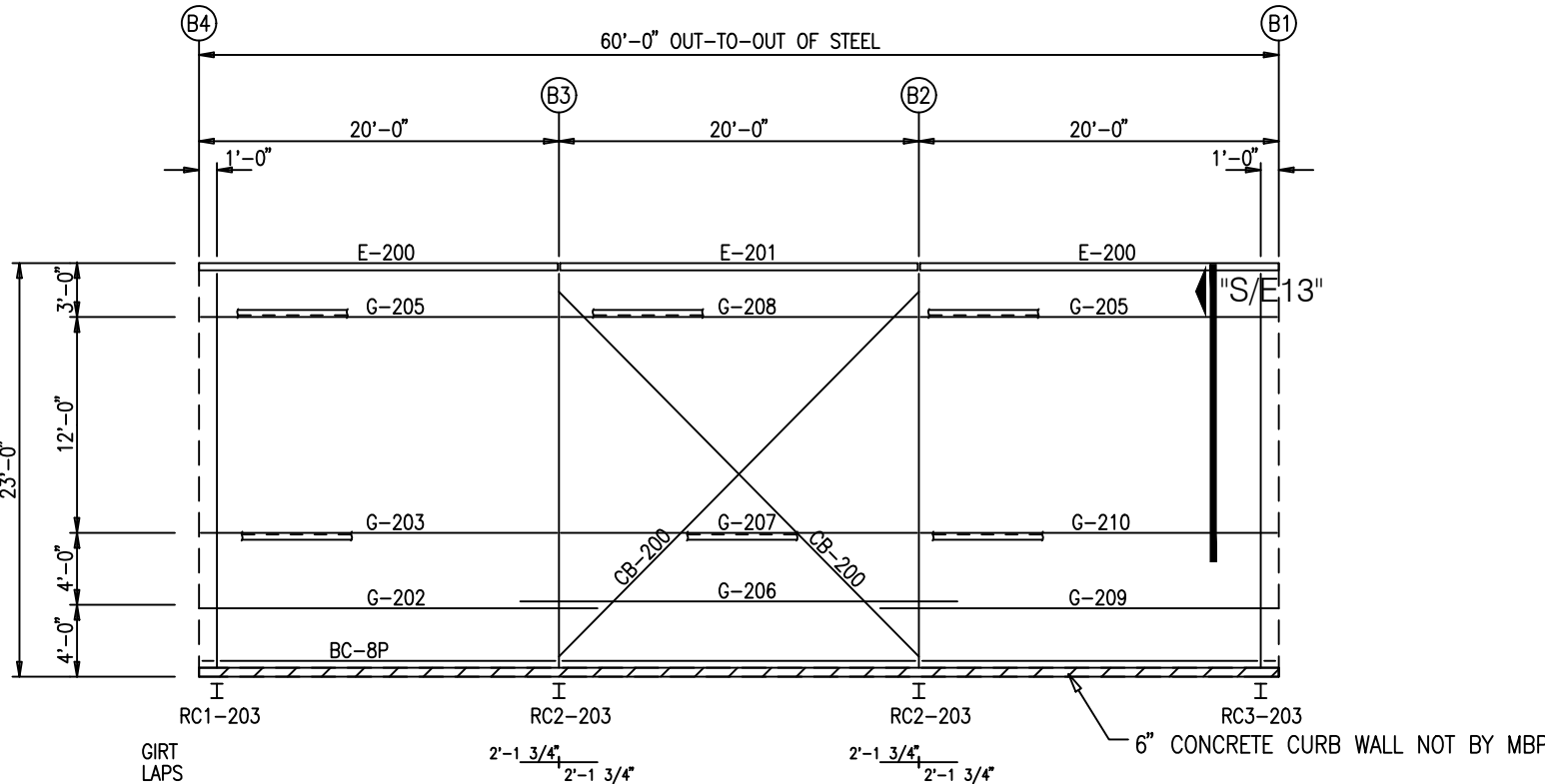
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DWN:	CHK:	DATE:	ENG:	JOB NO:	DWG NO:	ISSUE:
NG	AM	8/ 7/25	DMH	14554-37882	E12	A1

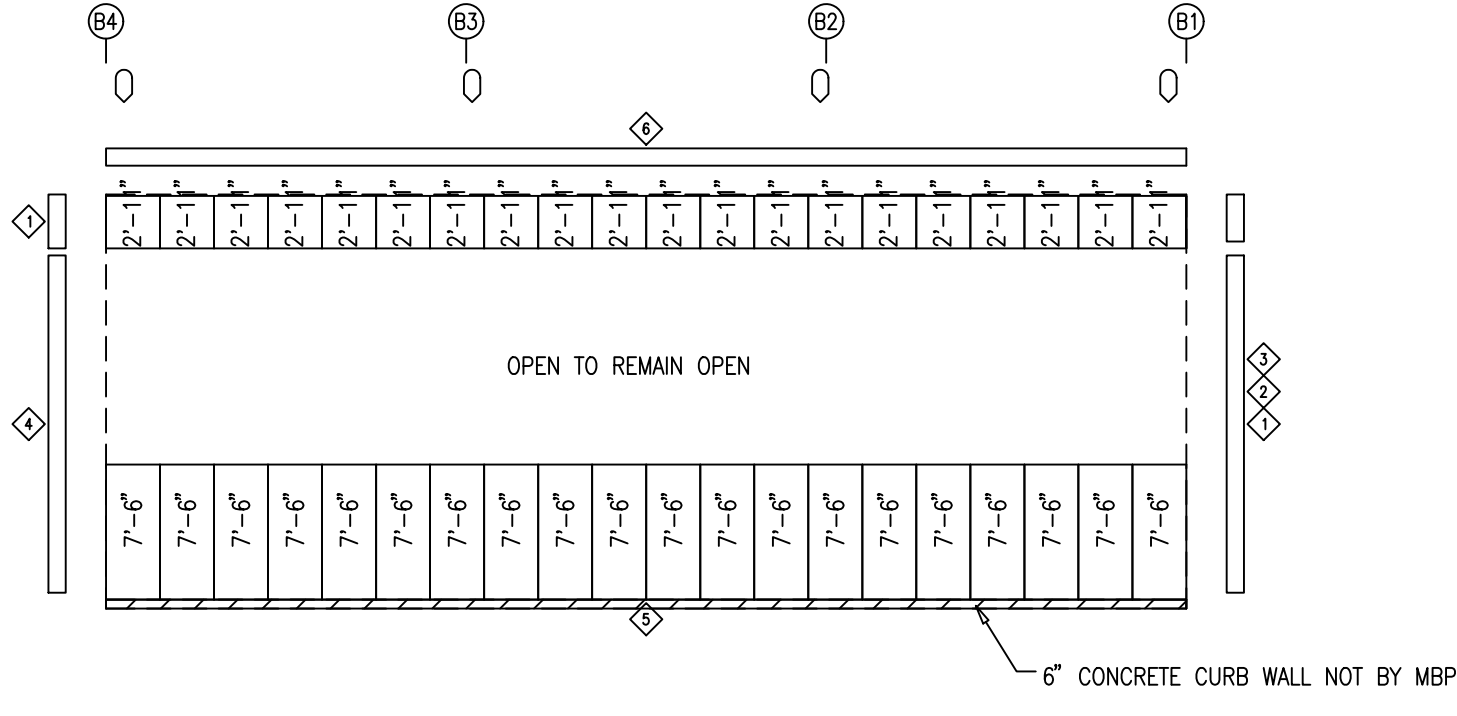


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SIDEWALL FRAMING: FRAME LINE BB  
BLDG. "C"



SIDEWALL SHEETING & TRIM: FRAME LINE BB  
PANELS: 26 Ga. Super Span X - NEED COLOR  
BLDG. "C"

TRIM TABLE FRAME LINE BB			
ID	MARK	LENGTH	DETAIL
1	CT-102	10'-3"	TRIM_203
2	CT-102	20'-3"	
3	CF-108	20'-3"	
4	CT-102	20'-3"	TRIM_203
5	MT-112	20'-3"	
6	GU-12	20'-3"	TRIM_2

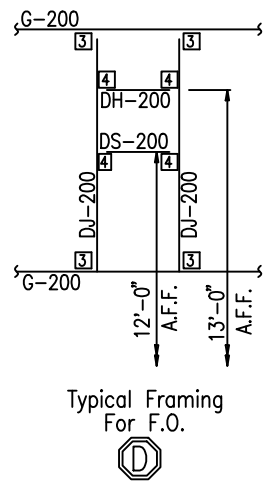
MEMBER TABLE FRAME LINE BB	
MARK	PART
E-200	8ES141
E-201	8ES141
G-202	8X25Z16
G-203	8X25C14
G-205	8X25C12
G-206	8X25Z16
G-207	8X35C14
G-208	8X25C12
G-209	8X25Z16
G-210	8X25C14
CB-200	0.63_ROD

TRIM TABLE FRAME LINE BA			
ID	MARK	LENGTH	DETAIL
1	CT-102	10'-3"	TRIM_203
2	CT-102	12'-0"	
3	FL-22	19'-9"	
4	MT-112	20'-3"	TRIM_2
5	GU-12	20'-3"	
6	MT-116	12'-0"	
7	FL-22	12'-4"	TRIM_178
8	MT-116	19'-0"	
9	HT-101	19'-4"	
10	FL-26	19'-4"	TRIM_180
11	MT-116	1'-0"	
12	FL-22	1'-4"	TRIM_178
13	MT-116	1'-6"	
14	HT-101	1'-10"	
15	FL-26	1'-10"	TRIM_180

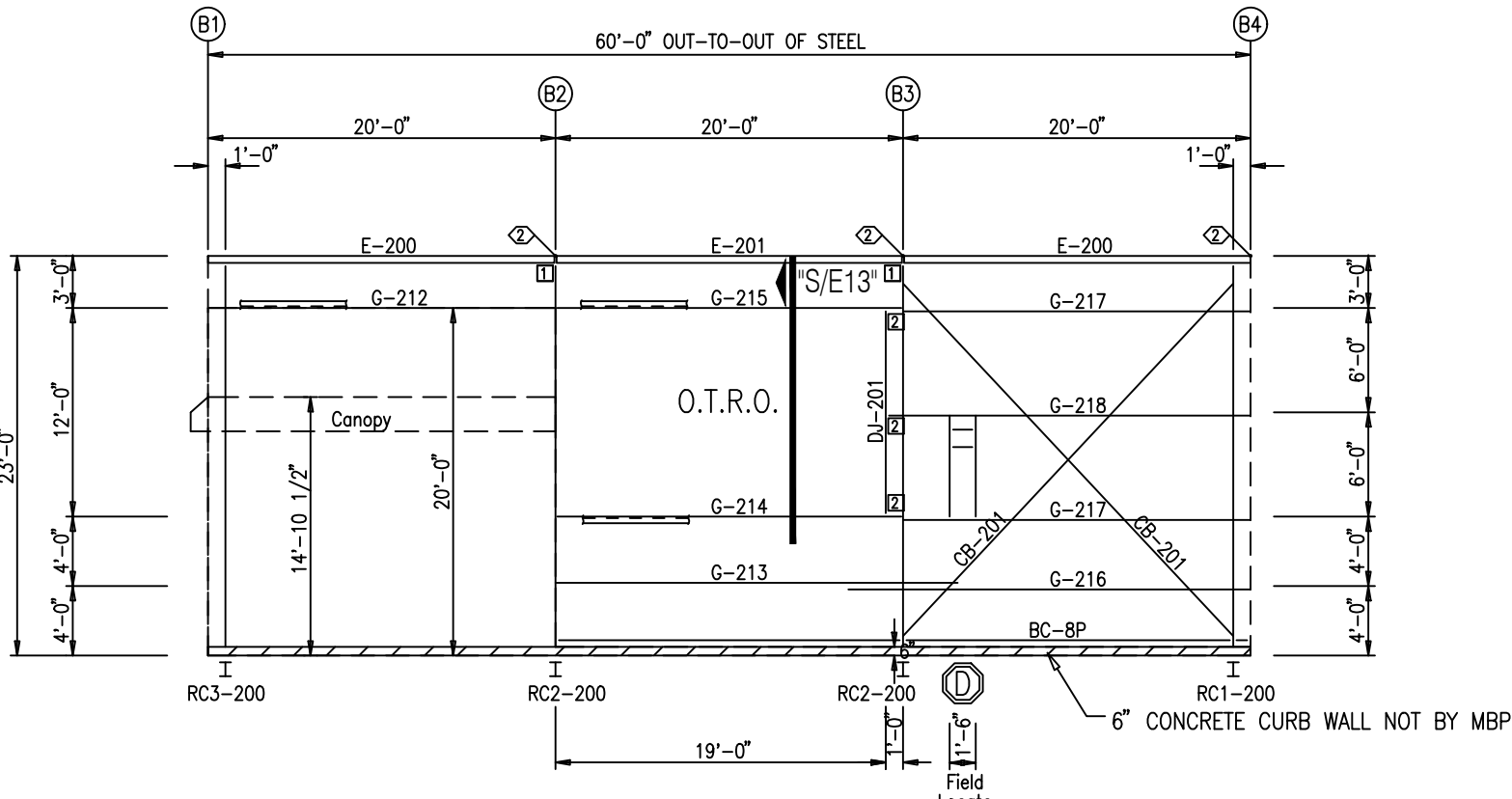
SPECIAL BOLTS					
ID	QUAN	TYPE	DIA	LENGTH	WASH
2	4	A307	1/2"	1 1/4"	0

CONNECTION PLATES FRAME LINE BA	
ID	MARK/PART
1	AK106
2	AK200
3	AB201

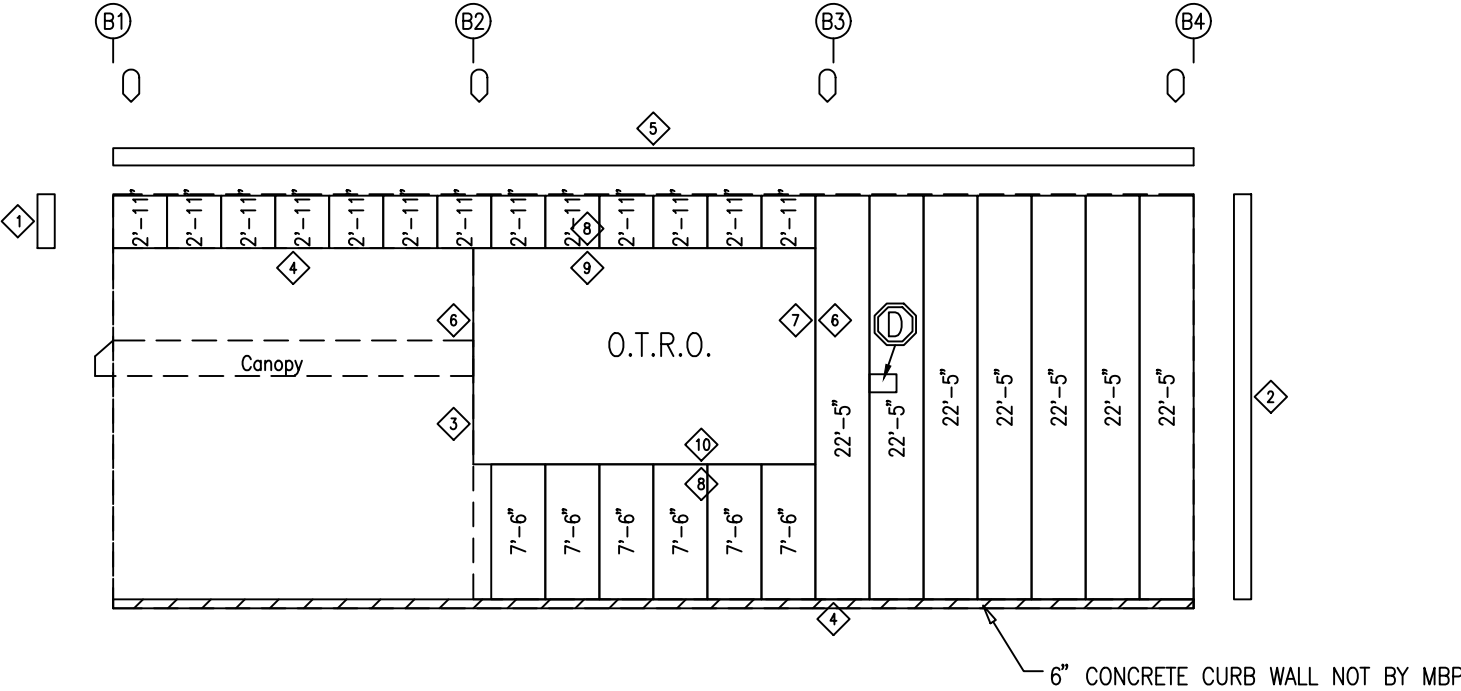
MEMBER TABLE FRAME LINE BA	
MARK	PART
DJ-200	8X25C14
DJ-201	8X25C14
DH-200	8X25C14
DS-200	8X25C14
E-200	8ES141
E-201	8ES141
G-212	8X25C16
G-213	8X25Z16
G-214	8X25C16
G-215	8X25C16
G-216	8X25Z16
G-217	8X25Z12
G-218	8X25Z12
CB-201	0.63_ROD



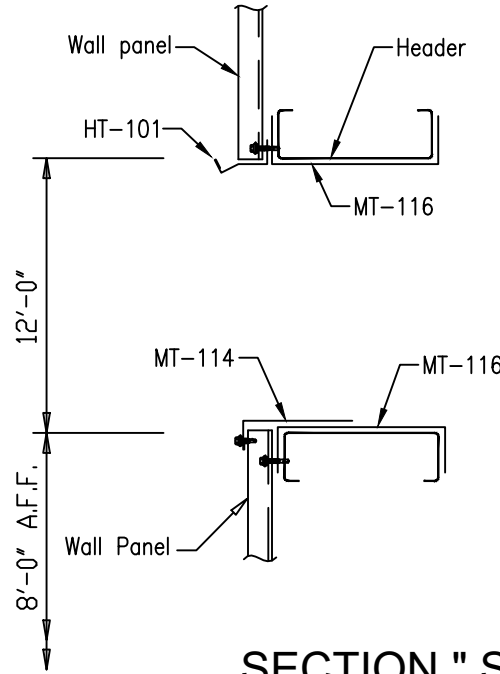
Typical Framing  
For F.O.



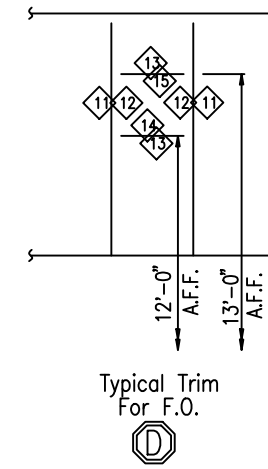
SIDEWALL FRAMING: FRAME LINE BA  
BLDG. "C"



SIDEWALL SHEETING & TRIM: FRAME LINE BA  
PANELS: 26 Ga. Super Span X - NEED COLOR  
BLDG. "C"



SECTION "S"



Typical Trim  
For F.O.

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- Skylight, stitch screws are at 6" o.c.
- Start endwall panels at centerline of bldg, unless noted.
- Gutter, rake, & eave trim lap 2". All other trims lap 1".
- Field cut or lap panels as required to fit.
- Field cut panels for all openings.
- Pop rivet gutter counterflashing to wall panel on 3'-0" centers and caulk all laps.
- Gutter support strap spacing: Super Span 36", Super Seam 48", Weather Lap 16-18 32".
- Downspout strap spacing: 4" x 4" 8'-0" o.c. max, larger downspouts 5'-0" o.c. max.
- Corner and/or peak boxes are not furnished with trim profiles. Field miter as required.
- Hot-Rolled or Built-Up members must be pre-drilled before attaching members screws.
- Metal shavings must be swept from the roof each day to avoid surface rusting.
- Windows and louvers must be installed before sheathing the walls.
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- Locate top of roof framed openings flush with the pan of the roof panel.
- Some field drilling at framed openings may be required. Field drill 9/16" diameter holes.
- Sub-jambas for overhead or roll-up doors, if required, are not furnished by Metal Building Provider.

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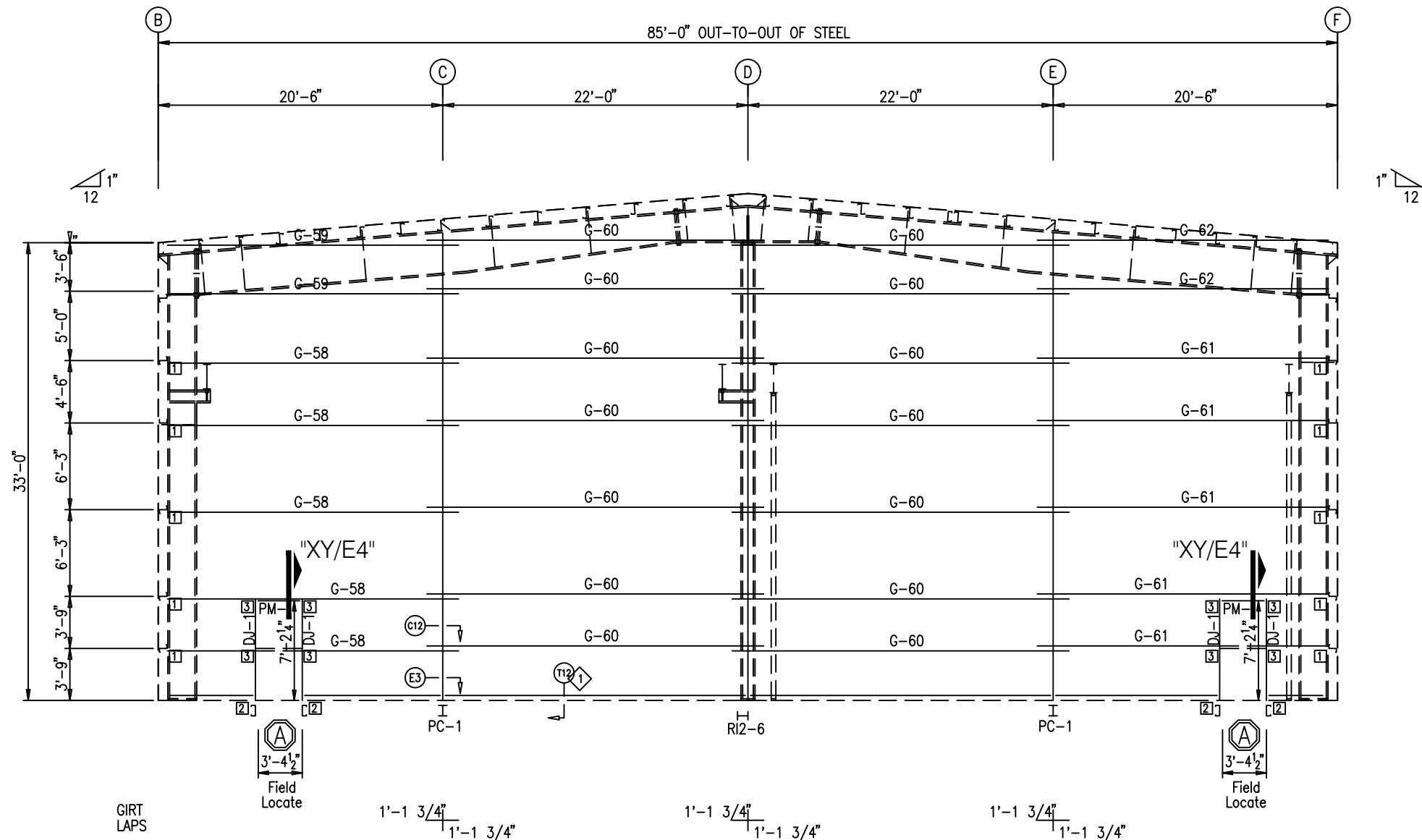


MEMBER TABLE	
PARTITION 1	
MARK	PART
PC-1	WT12X14
DJ-1	8X25C14
DH-1	8X25C14
G-58	8X25Z16
G-59	8X25Z16
G-60	8X25Z16
G-61	8X25Z16
G-62	8X25Z16

ANGLE TABLE	
PARTITION 1	
ID	MARK
1	BC-8P

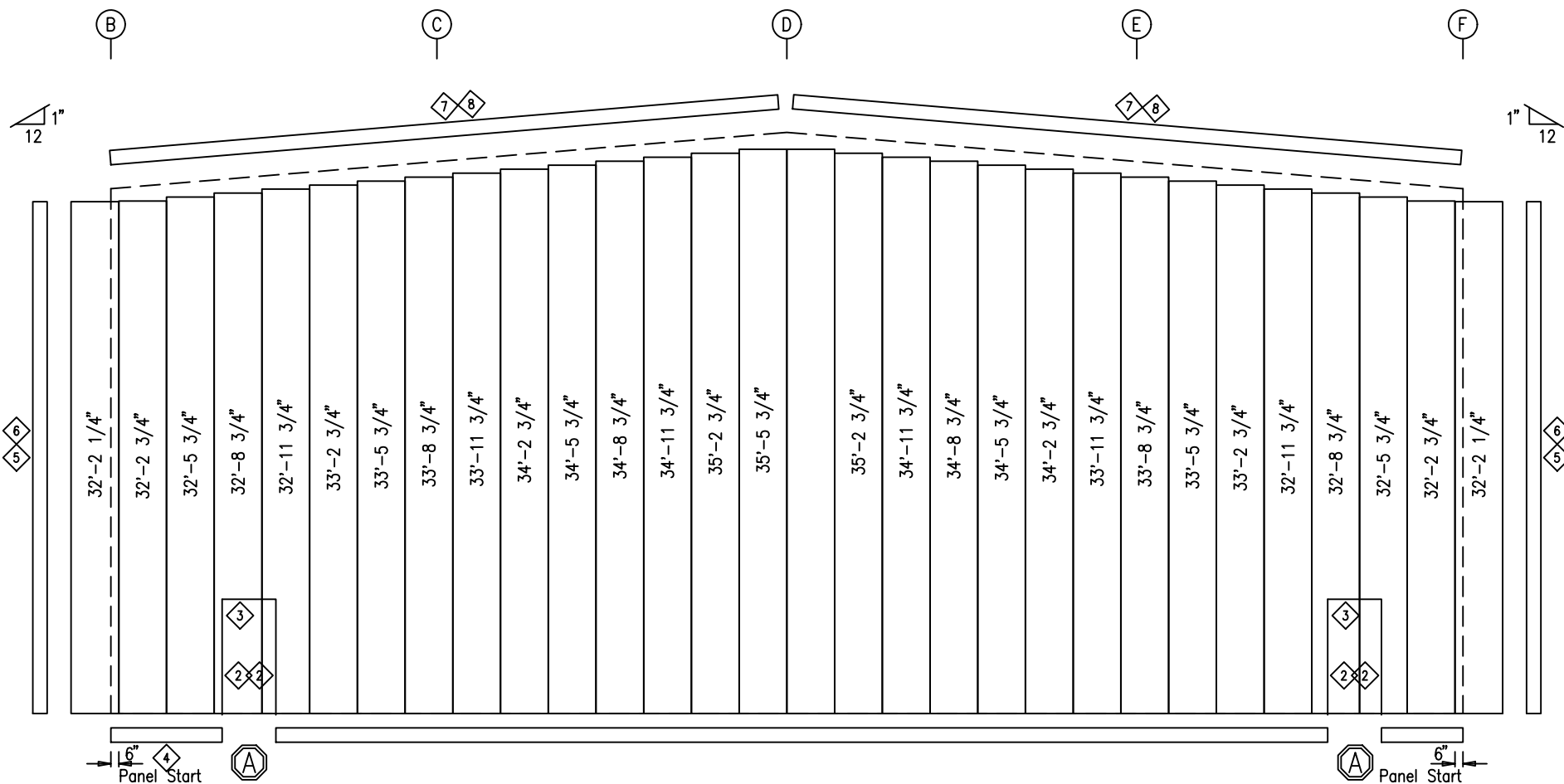
TRIM TABLE - THIS WALL ONLY				
FRAME LINE 4				
ID	PART	LENGTH	QTY	
2	FL-22	7'-6"	8	
3	HT-101	3'-9"	4	
4	BT-101	10'-3"	18	
5	ICT-102	16'-0"	2	
6	ICT-102	18'-0"	2	
7	MT-106D	10'-3"	2	
8	MT-106D	20'-2"	4	
9	ICT-102	10'-3"	2	
10	MT-113	10'-3"	1	
11	MT-113	20'-2"	2	

CONNECTION PLATES	
PARTITION 1	
ID	MARK/PART
1	r2
2	AK401
3	AK200
4	AB201



PARTITION 1 FRAMING LINE 11

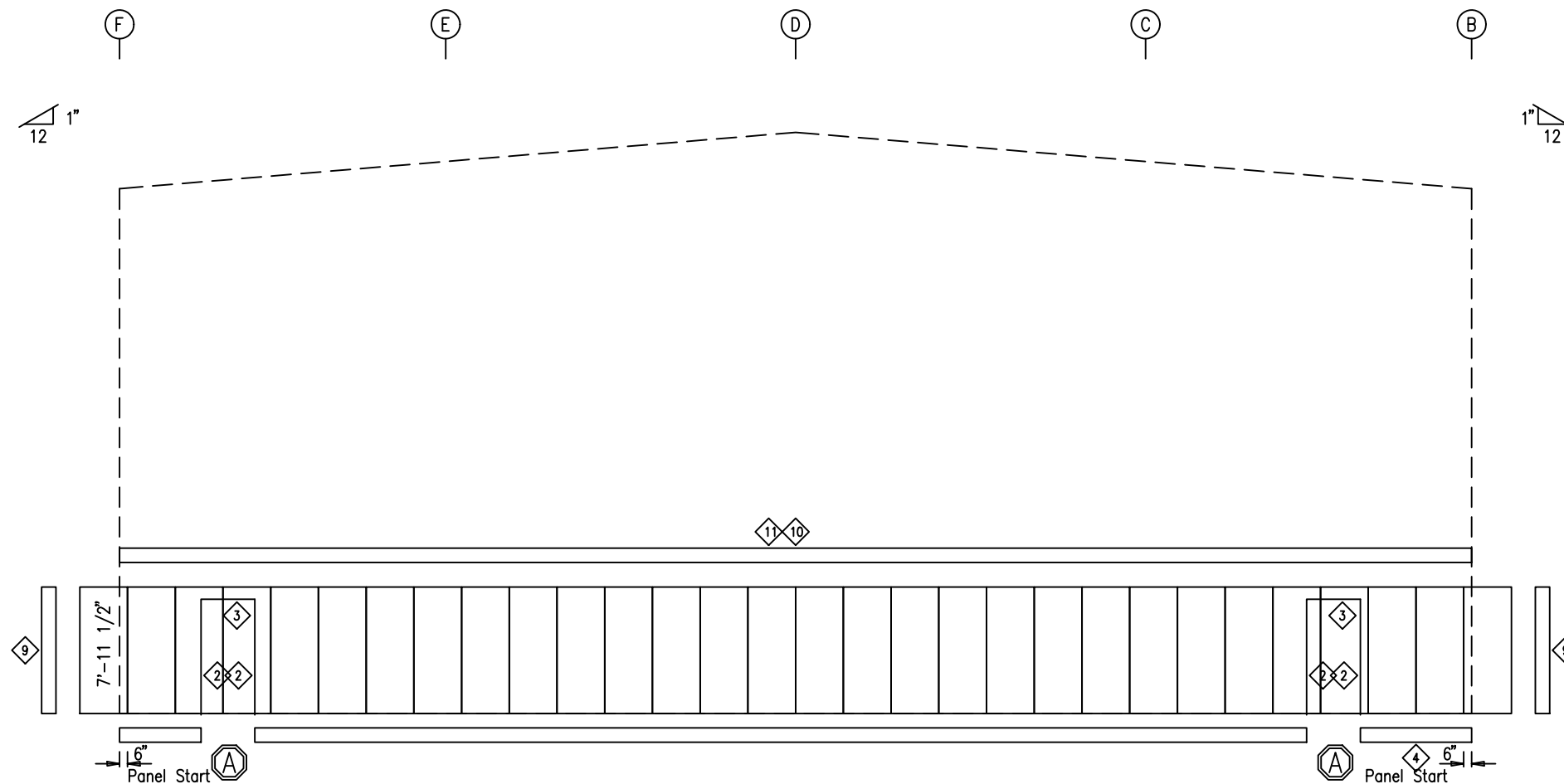
BLDG. "A"



PARTITION 1 LEFT SHEETING & TRIM LINE 11

PANELS: 26 Ga. Super Span X - NEED COLOR

BLDG. "A"



PARTITION 1 RIGHT SHEETING & TRIM LINE 11

PANELS: 26 Ga. Super Span X - NEED COLOR

BLDG. "A"

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		NG	AM	8/ 7/25	DMH
		JOB NO:	14554-37882	DWG NO:	E14
		ISSUE:	A1		

**WHIRLWIND STEEL BUILDINGS**

P.O. BOX 75280 HOUSTON, TX 77234

PH: 800-324-9992 FAX: 832-553-4600

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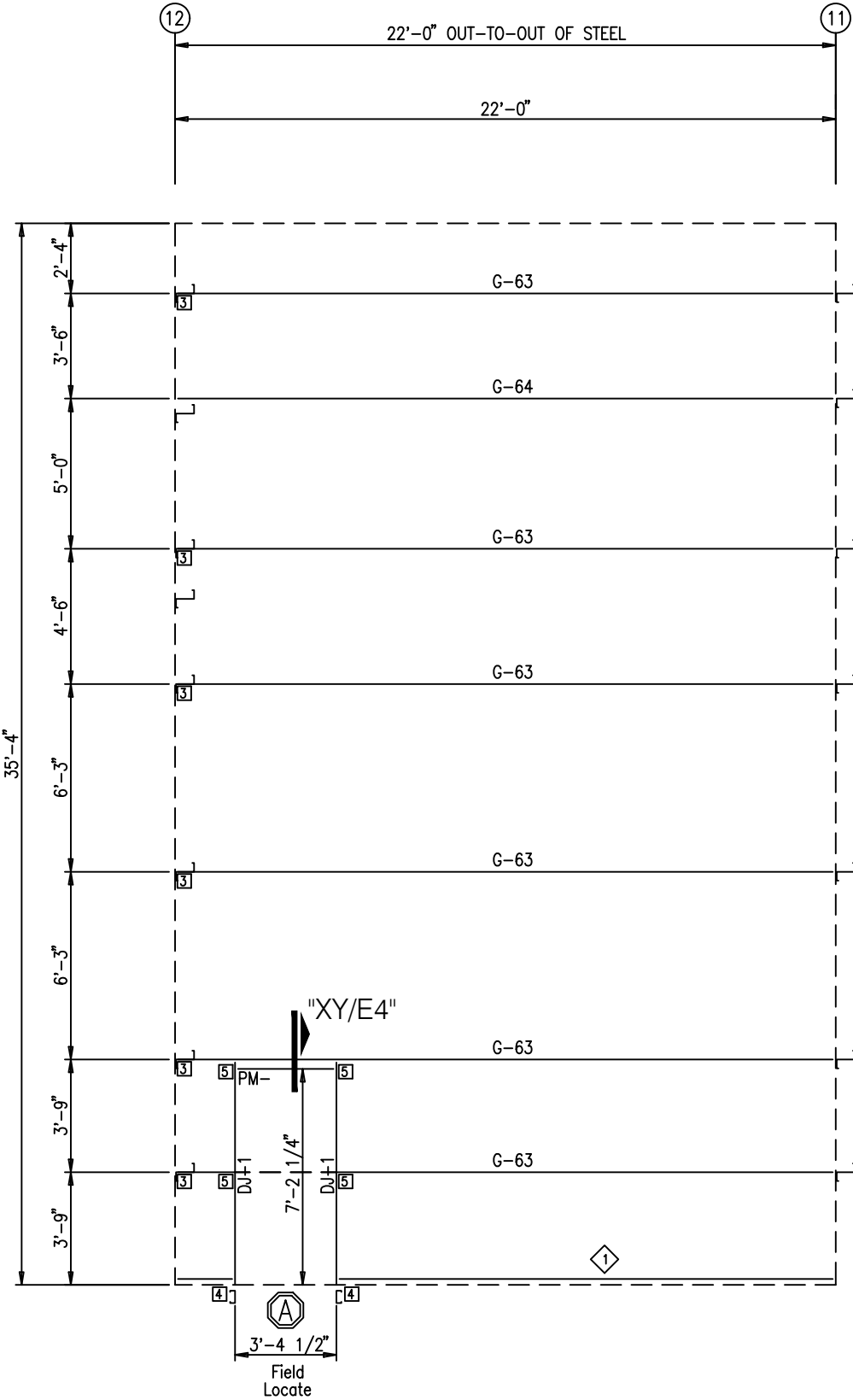
STATE OF LOUISIANA

DENNIS MARSHALL HENSON

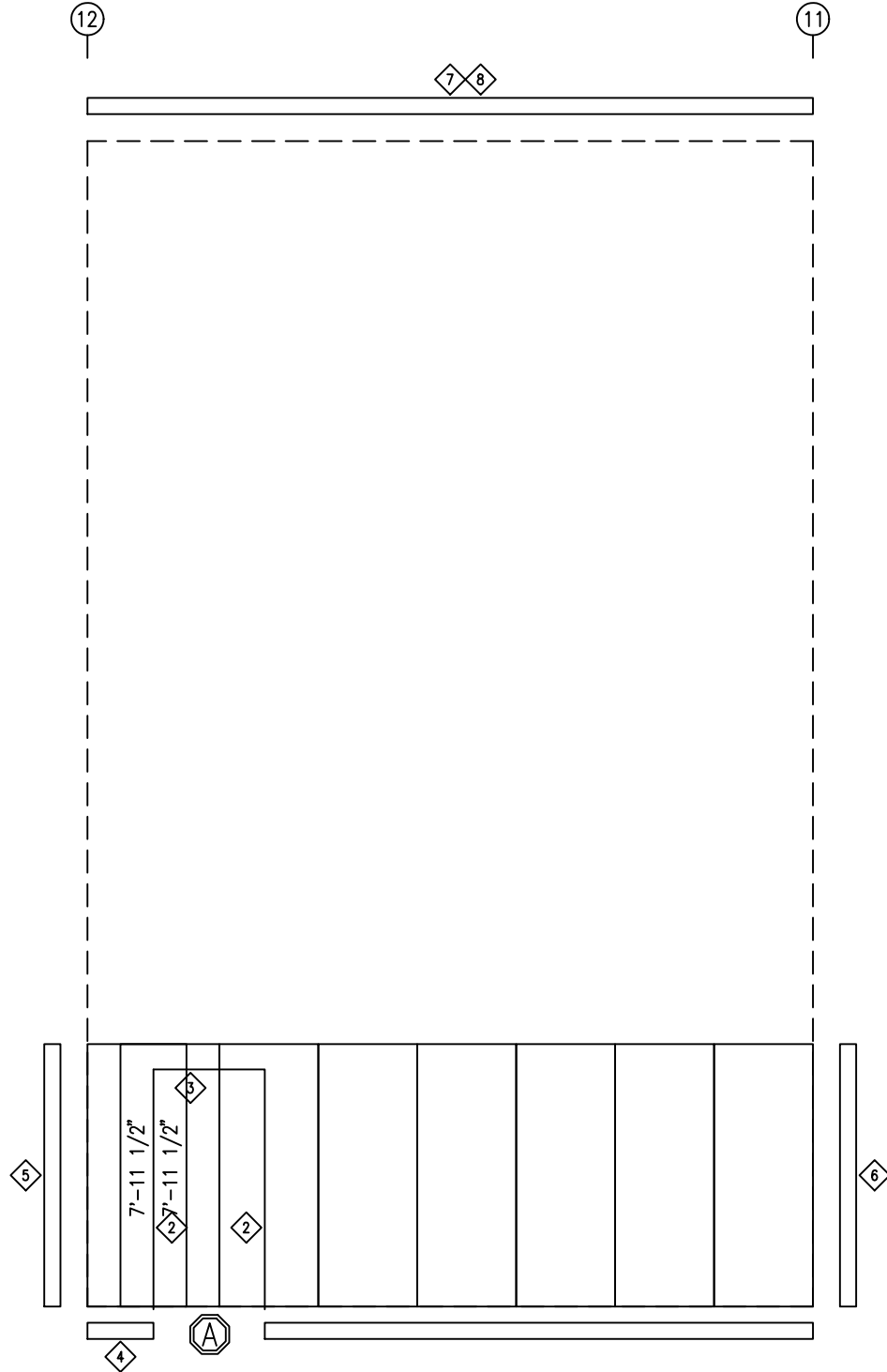
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PROFESSIONAL ENGINEER

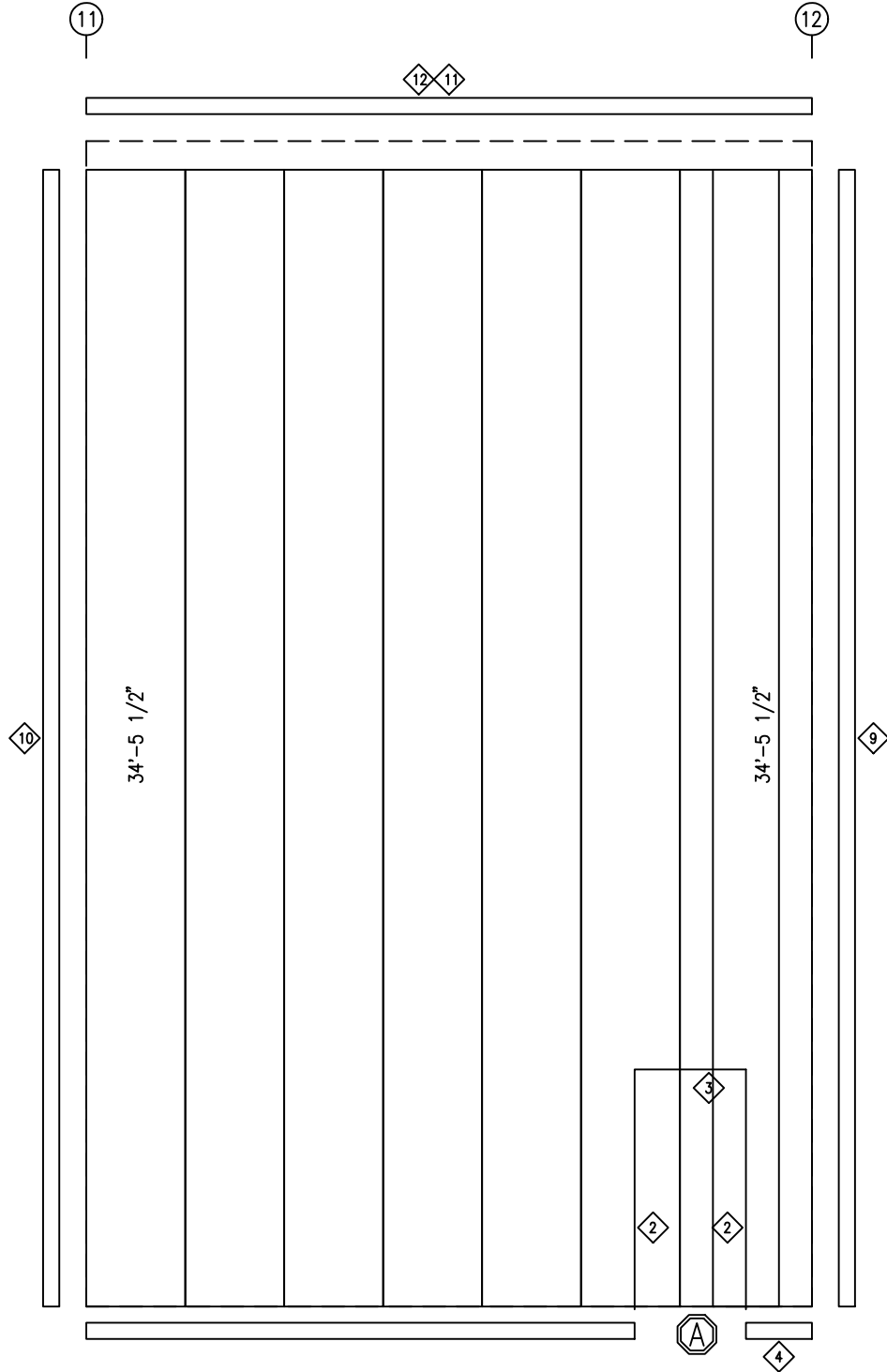
08/15/2025



PARTITION 2 FRAMING LINE D.1  
BLDG. "A"



PARTITION 2 FRONT SHEETING & TRIM LINE D.1  
PANELS: 26 Ga. Super Span X - NEED COLOR  
BLDG. "A"



PARTITION 2 BACK SHEETING & TRIM LINE D.1  
PANELS: 26 Ga. Super Span X - NEED COLOR  
BLDG. "A"

GENERAL SHEETING & TRIM NOTES:

- Refer to erection drawings for rake angle locations.
- Roof member screws are on 12" centers at the intermediate purlins. The spacing at the eave, end lap, and peak purlins are as shown.
- Wall member screws are on 6" centers at the base member and 12" centers for all remaining members.
- Roof stitch screws are located (1) at each member and (2) between members spaced evenly apart (20" maximum spacing).
- Wall stitch screws are located (1) at each member then spaced evenly apart between members with the spacing not to exceed 20".
- Sightline screws are at 6" o.c.
- Start endwall panels at centerline of bldg. unless noted.
- Gutter, rake, & eave trim lap 2". All other trims lap 1".
- Field cut or lap panels as required to fit.
- Field cut panels for all openings.
- Pop rivet gutter counterflashing to wall panel on 3'-0" centers and caulk all laps.
- Gutter support strap spacing: Super Span 36", Super Seam 48", Weather Lok-16 32".
- Downspout strap spacing: 4" x 4" 8'-0" o.c. max, larger downspouts 5'-0" o.c. max.
- Corner and/or peak boxes are not furnished with trim profiles. Field miter as required.
- Hot-Rolled or Built-Up members must be pre-drilled before attaching members screws.
- Metal shavings must be swept from the roof each day to avoid surface rusting.
- Windows and louvers must be installed before sheeting the walls.
- For clarity, tape sealant, closures, etc. may not be shown. Refer to the appropriate standing seam technical/erection manual or standard pull outs for through-fastened (screw-down) type roof systems for additional installation instructions.

GENERAL FRAMING NOTES:

- Angles are marked by their length in feet and inches.
- Field cut or lap angles as required to fit.
- Flange braces are marked by their length in decimal inches.
- Outside flange of girt turns down unless noted.
- Endwall girts and eave struts do not lap.
- Field cut and self-top girts at walk doors.
- Field slot girts for brace rods or cables.
- Field locate windows and walk doors.
- Field weld all splices at 14 gauge valley gutters.
- Field Bolt Ak400 base clip to endwall columns:
- (2) 5/8" x 1-1/2" A325 bolts if (1) Ak400 required.
- (2) 5/8" x 1-3/4" A325 bolts if (2) Ak400 required.
- Locate top of roof framed openings flush with the pan of the roof panel.
- Some field drilling at framed openings may be required. Field drill 9/16" diameter holes.
- Sub-jambes for overhead or roll-up doors, if required, are not furnished by Metal Building Provider.

DRAWING STATUS

- ☒ FOR APPROVAL:  
These drawings, being for approval, are by definition not final and are for conceptual representation only. Their purpose is to confirm the proper interpretation of the project documents. Only drawings issued "For Erector Installation" can be considered complete.
- ☐ FOR CONSTRUCTION PERMIT:  
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- ☐ FOR ERECTOR INSTALLATION:  
Final drawings for construction.



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ERECTOR NOTE: ONLY USE DRAWINGS ISSUED "FOR ERECTION" TO ERECT BUILDING

APPROVAL/REVIEWING AUTHORITY: PLEASE REVIEW APPROVAL DRAWINGS CAREFULLY

UNLESS NOTED OTHERWISE, IT WILL BE ASSUMED THAT ALL INFORMATION SHOWN ON THESE DRAWINGS HAS THE AFFIRMATION OF THE APPROVAL/REVIEW AUTHORITY. FAILURE TO RESPOND TO CLOUDED AREAS AND AREAS TO VERIFY MAY RESULT IN ADDITIONAL COSTS AND/OR SCHEDULE DELAYS FOR WHICH WHIRLWIND WILL NOT BE RESPONSIBLE. FIELD VERIFY ALL EXISTING CONDITIONS PRIOR TO FABRICATION. ALL SUBSEQUENT CHANGES AFTER THE FIRST SUBMITTAL WILL BE CONSIDERED AS CONTRACTUAL CHANGES.

ISSUE	DATE	DESCRIPTION	BY	CHK	SHEET DESCRIPTION: FRAME & SHEETING ELEVATION	BLDG SIZE: VARIES
A1	08.15.25	FOR APPROVAL	NG	AM	CUSTOMER: Waukesha-Pearce Industries, LL	CUSTOMER LOCATION: 12320 S. Main Street
					PROJECT REFERENCE: WPI Baton Rouge	
					JOB SITE LOCATION: Airline Highway, Baton Rouge LA 70817	JOB SITE COUNTY: East Baton Rouge
					DWN: NG	CHK: AM
					DATE: 8/ 7/25	ENG: DMH
					JOB NO: 14554-37882	DWG NO: E15
					ISSUE: A1	

MEMBER TABLE PARTITION 2	
MARK	PART
PE-1	10HES141
DJ-1	8X25C14
DH-1	8X25C14
G-63	8X25Z16
G-64	8X25Z16

ANGLE TABLE PARTITION 2	
ID	MARK
1	BC-8P

TRIM TABLE - THIS WALL ONLY FRAME LINE 2			
ID	PART	LENGTH	QTY
2	FL-22	7'-6"	4
3	HT-101	3'-9"	2
4	BT-101	10'-3"	4
5	ICT-102	10'-3"	1
6	JT-101	8'-2"	1
7	MT-113	10'-3"	1
8	MT-113	20'-2"	1
9	ICT-102	18'-0"	2
10	JT-101	18'-2"	2
11	MT-106B	10'-3"	1
12	MT-106B	20'-2"	1

CONNECTION PLATES PARTITION 2	
ID	MARK/PART
1	e2
2	e1
3	r2
4	AK401
5	AK200
6	AB201



08/15/2025



MEMBER TABLE	
PARTITION 2	
MARK	PART
G-223	8X25Z16

TRIM TABLE - THIS WALL ONLY				
FRAME LINE 2				
◇ID	PART	LENGTH	QTY	
1	ICT-102	12'-0"	2	
2	JT-101	12'-2"	2	
3	MT-106B	20'-2"	1	


CONNECTION PLATES	
PARTITION 2	
◇ID	MARK/PART
1	e202

- GENERAL SHEETING & TRIM NOTES:**
- Refer to erection drawings for rake angle locations.
  - Roof member screws are on 12" centers at the intermediate purlins. The spacing at the eave, end lap, and peak purlins are as shown.
  - Wall member screws are on 6" centers at the base member and 12" centers for all remaining members.
  - Roof stitch screws are located (1) at each member and (2) between members spaced evenly apart (20" maximum spacing).
  - Wall stitch screws are located (1) at each member then spaced evenly apart between members with the spacing not to exceed 20".
  - Slight stitch screws are at 6" o.c.
  - Start endwall panels at centerline of bldg, unless noted.
  - Gutter, rake, & eave trim lap 2". All other trims lap 1".
  - Field cut or lap panels as required to fit.
  - Field cut panels for all openings.
  - Pop rivet gutter counterflashing to wall panel on 3'-0" centers and caulk all laps.
  - Gutter support strap spacing: Super Span 36", Super Seam 48", Weather Lok-16 32".
  - Downspout strap spacing: 4" x 4" 8'-0" o.c. max, larger downspouts 5'-0" o.c. max.
  - Corner and/or peak boxes are not furnished with trim profiles. Field miter as required.
  - Hot-Rolled or Built-Up members must be pre-drilled before attaching members screws.
  - Metal shavings must be swept from the roof each day to avoid surface rusting.
  - Windows and louvers must be installed before sheeting the walls.
  - For clarity, tape sealant, closures, etc. may not be shown. Refer to the appropriate standing seam technical/erection manual or standard pull outs for through-fastened (screw-down) type roof systems for additional installation instructions.

- GENERAL FRAMING NOTES:**
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  - Field cut or lap angles as required to fit.
  - Flange braces are marked by their length in decimal inches.
  - Outside flange of girt turns down unless noted.
  - Endwall girts and eave struts do not lap.
  - Field cut and self-top girts at walk doors.
  - Field slot girts for brace rods or cables.
  - Field locate windows and walk doors.
  - Field weld all splices at 14 gauge valley gutters.
  - Field Bolt Ak400 base clip to endwall columns:
  - (2) 5/8" x 1-1/2" A325 bolts if (1) AK400 required.
  - (2) 5/8" x 1-3/4" A325 bolts if (2) AK400 required.
  - Locate top of roof framed openings flush with the pan of the roof panel.
  - Some field drilling at framed openings may be required. Field drill 9/16" diameter holes.
  - Sub-jambes for overhead or roll-up doors, if required, are not furnished by Metal Building Provider.

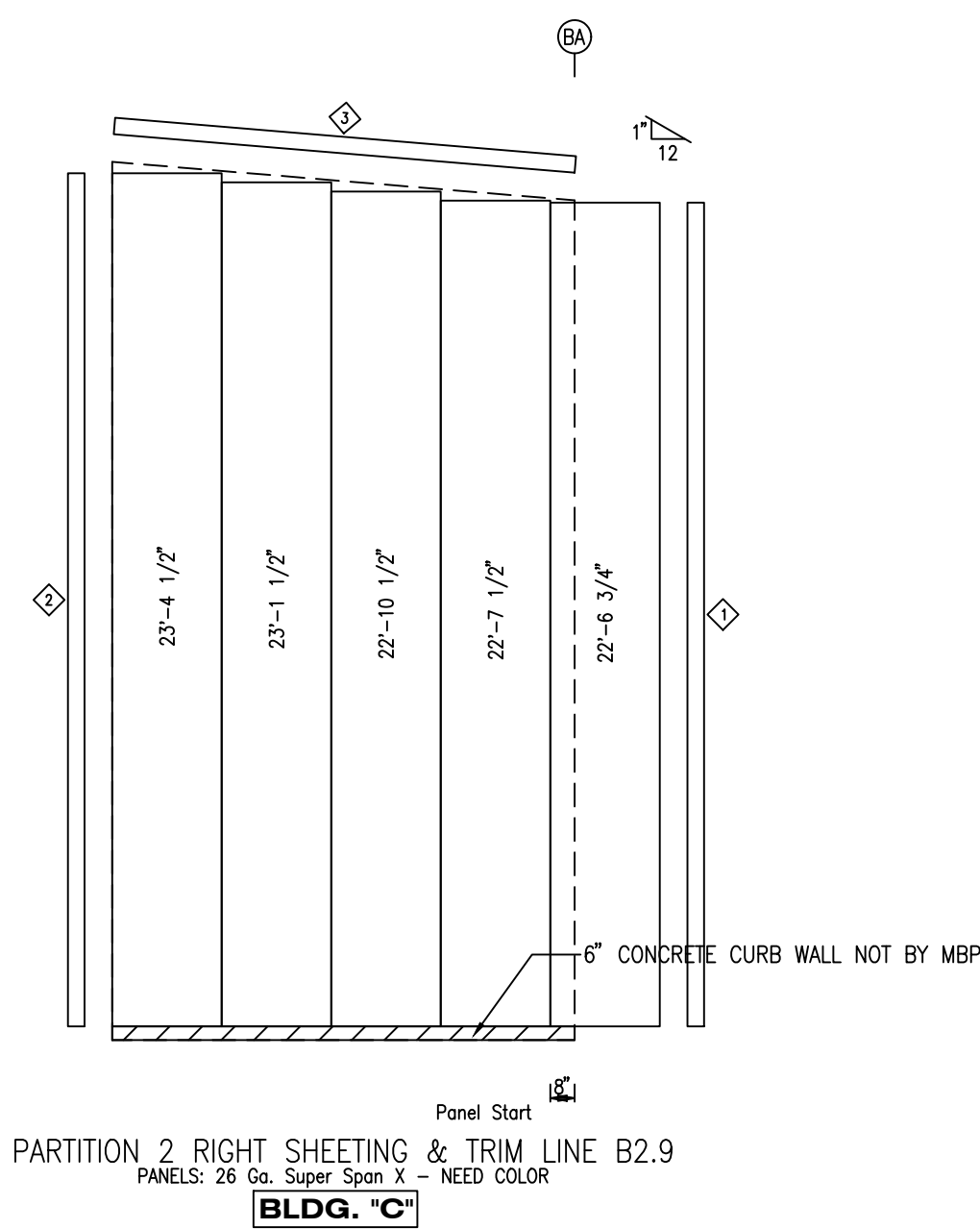
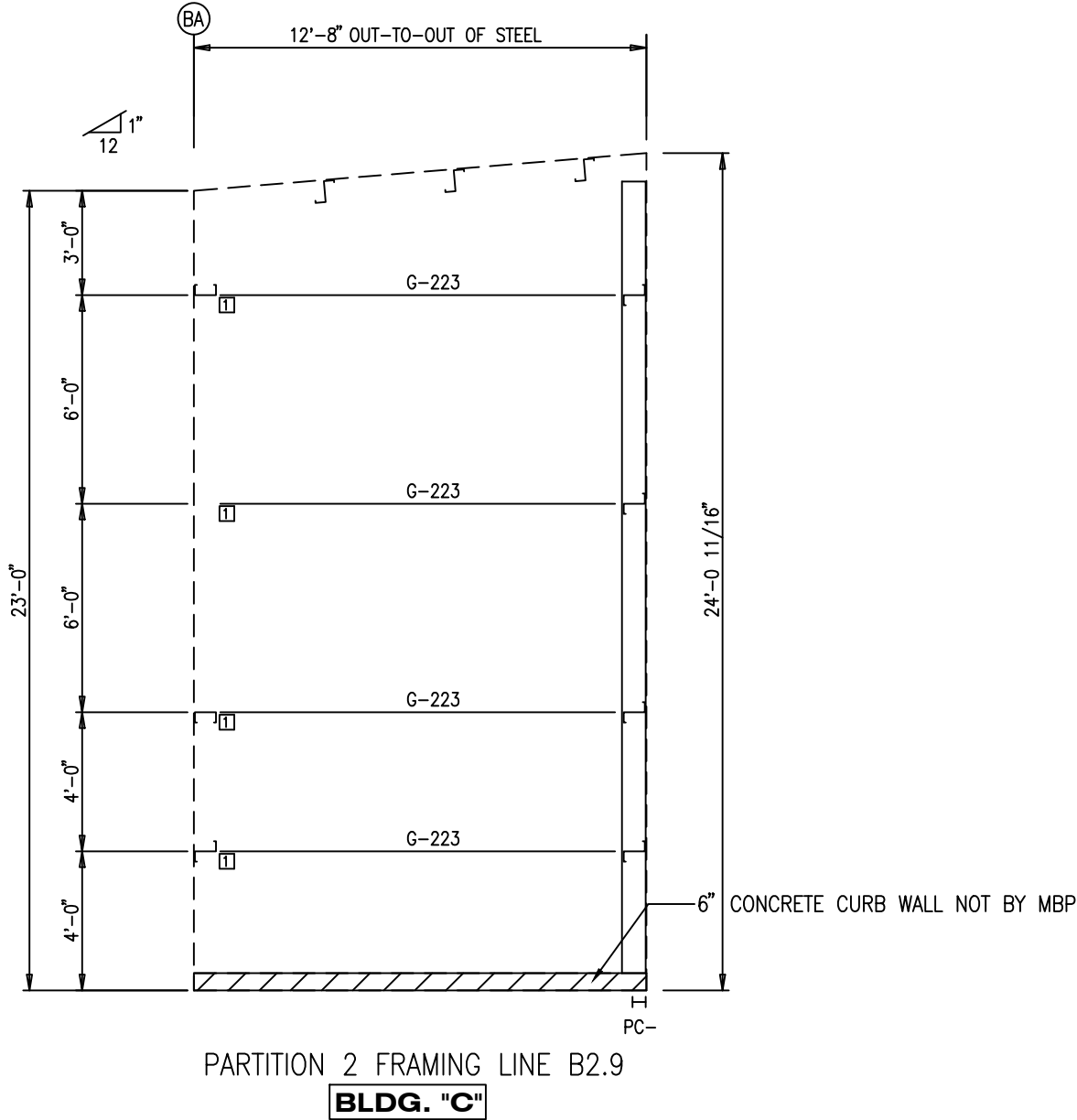
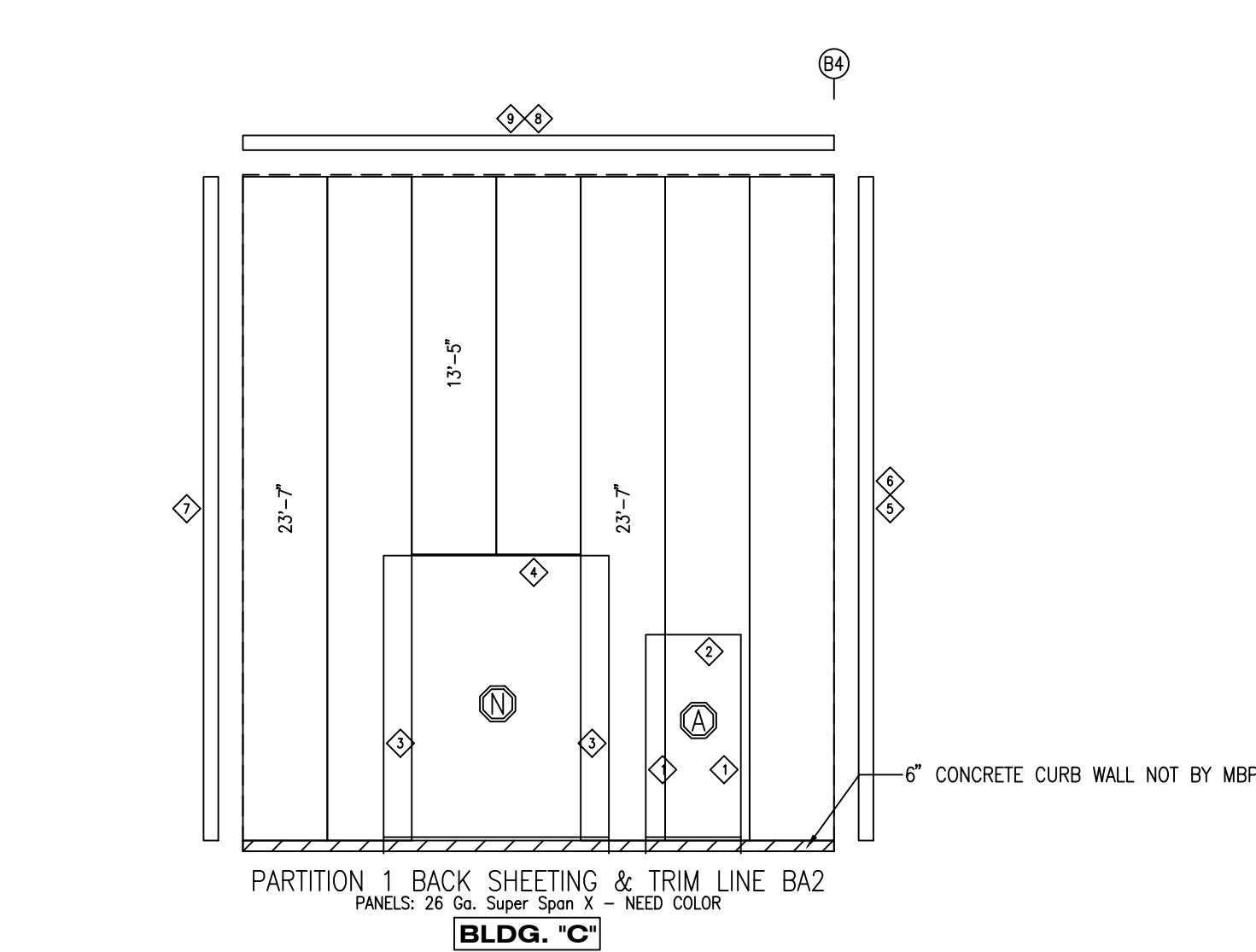
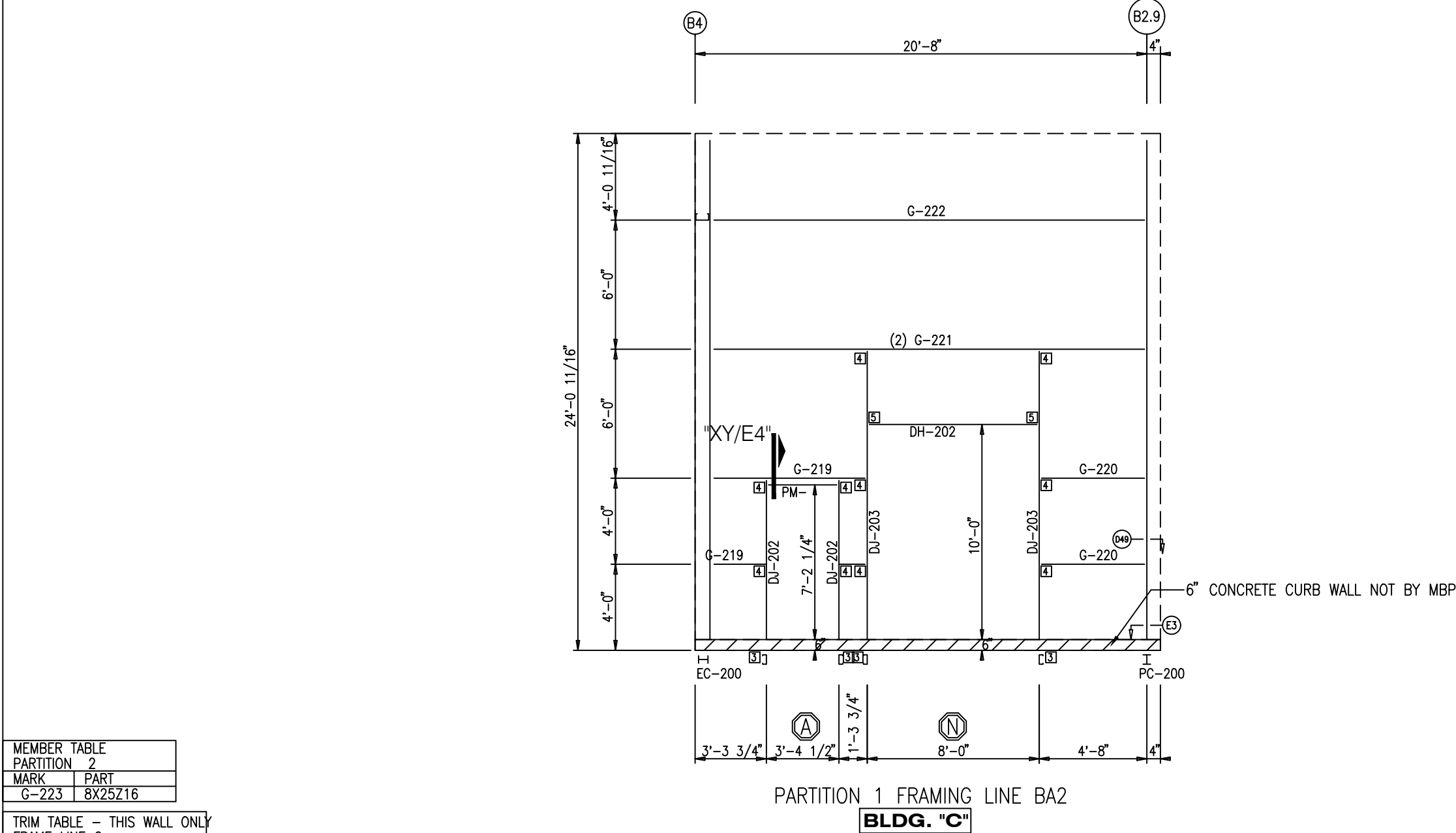
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A1	08.15.25	FOR APPROVAL	NG	AM	FRAME & SHEETING ELEVATION		VARIES		
					CUSTOMER:		CUSTOMER LOCATION:		
					Waukesha-Pearce Industries, LL		12320 S. Main Street		
					PROJECT REFERENCE:				
					WPI Baton Rouge				
					JOB SITE LOCATION:		JOB SITE COUNTY:		
					Airline Highway, Baton Rouge LA 70817		East Baton Rouge		
DWN:	CHK:	DATE:	ENG:	JOB NO:	DWG NO:	ISSUE:			
NG	AM	8/ 7/25	DMH	14554-37882	E16	A1			


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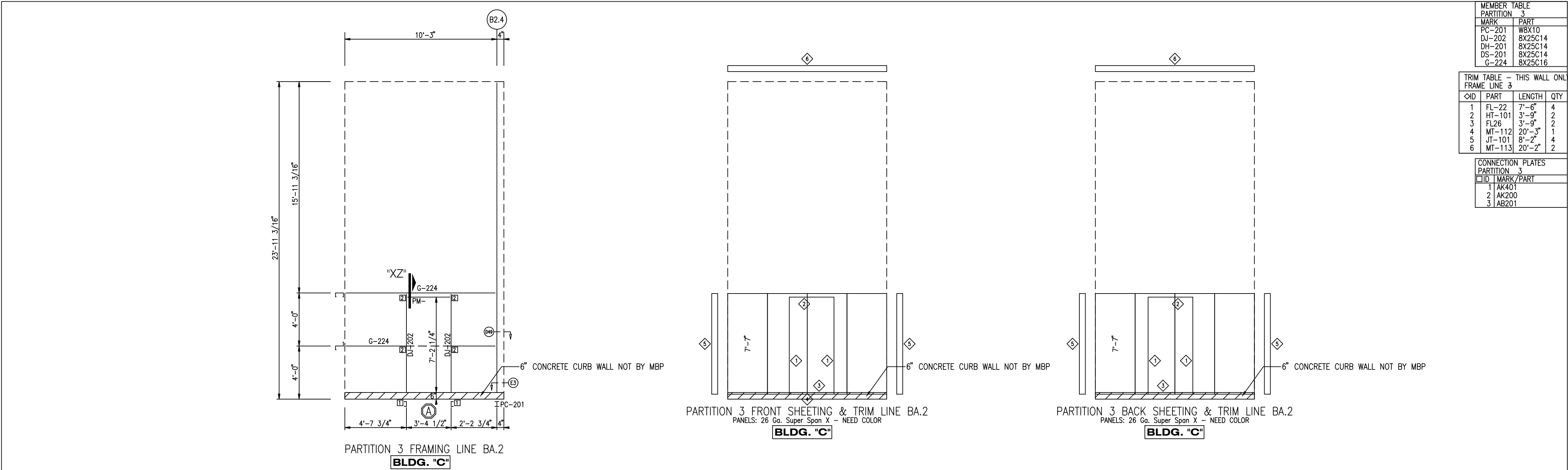
MEMBER TABLE	
PARTITION 1	
MARK	PART
PC-200	W8X10
PE-200	8ES141
PE-201	8ES141
DJ-202	8X25C14
DJ-203	8X35C14
DH-201	8X25C14
DH-202	8X25C14
DS-201	8X25C14
DS-202	8X25C14
G-219	8X25Z16
G-220	8X25Z16
G-221	8X25Z12
G-222	8X35Z12

TRIM TABLE - THIS WALL ONLY			
FRAME LINE 1			
◇ID	PART	LENGTH	QTY
1	FL-22	7'-6"	2
2	HT-101	3'-9"	1
3	FL-22	10'-3"	2
4	HT-101	8'-4"	1
5	ICT-102	12'-0"	1
6	ICT-102	14'-0"	1
7	JT-101	12'-2"	2
8	MT-106B	10'-3"	1
9	MT-106B	20'-2"	1

CONNECTION PLATES	
PARTITION 1	
◇ID	MARK/PART
1	e201
2	e200
3	AK401
4	AK200
5	AB201



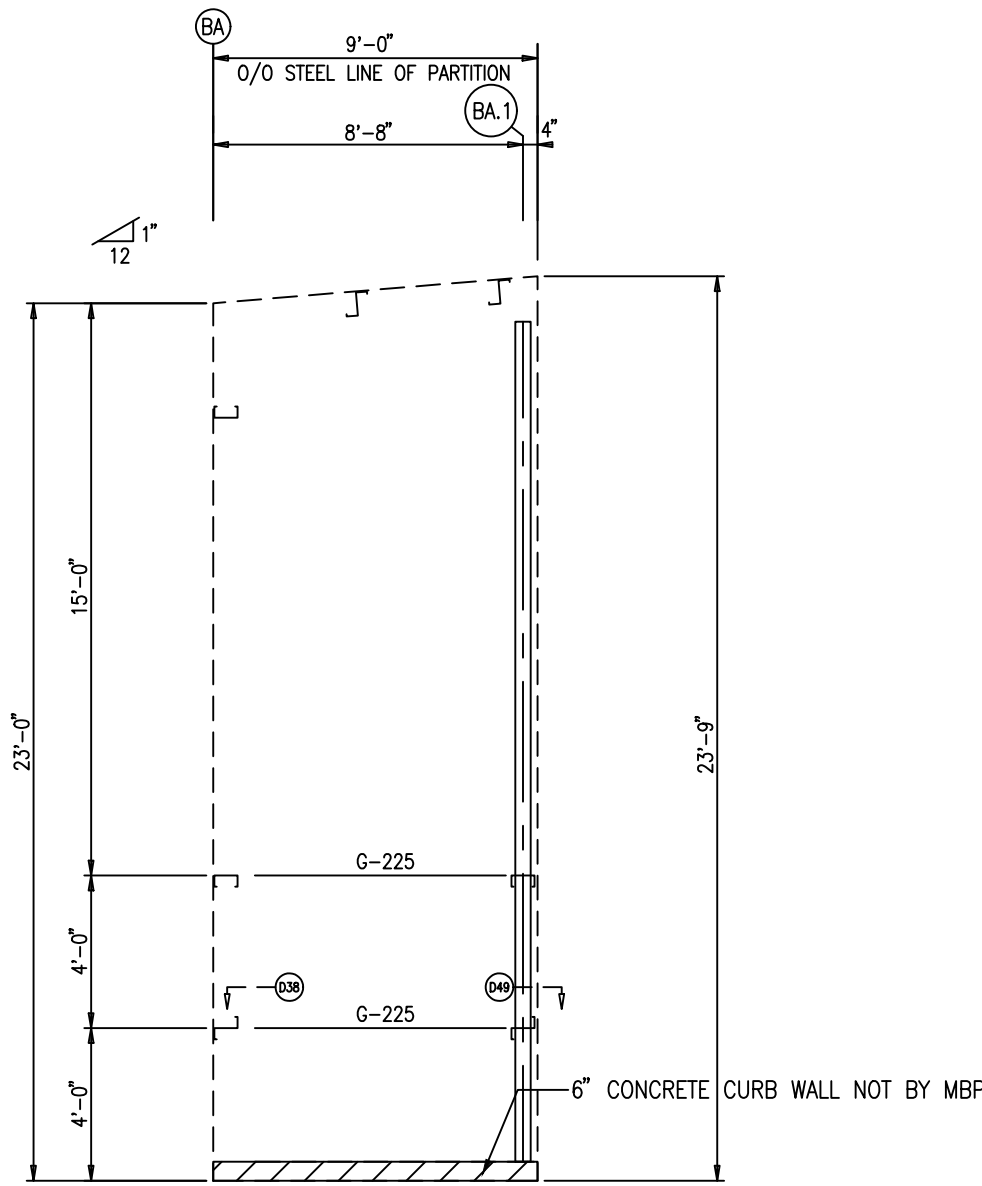
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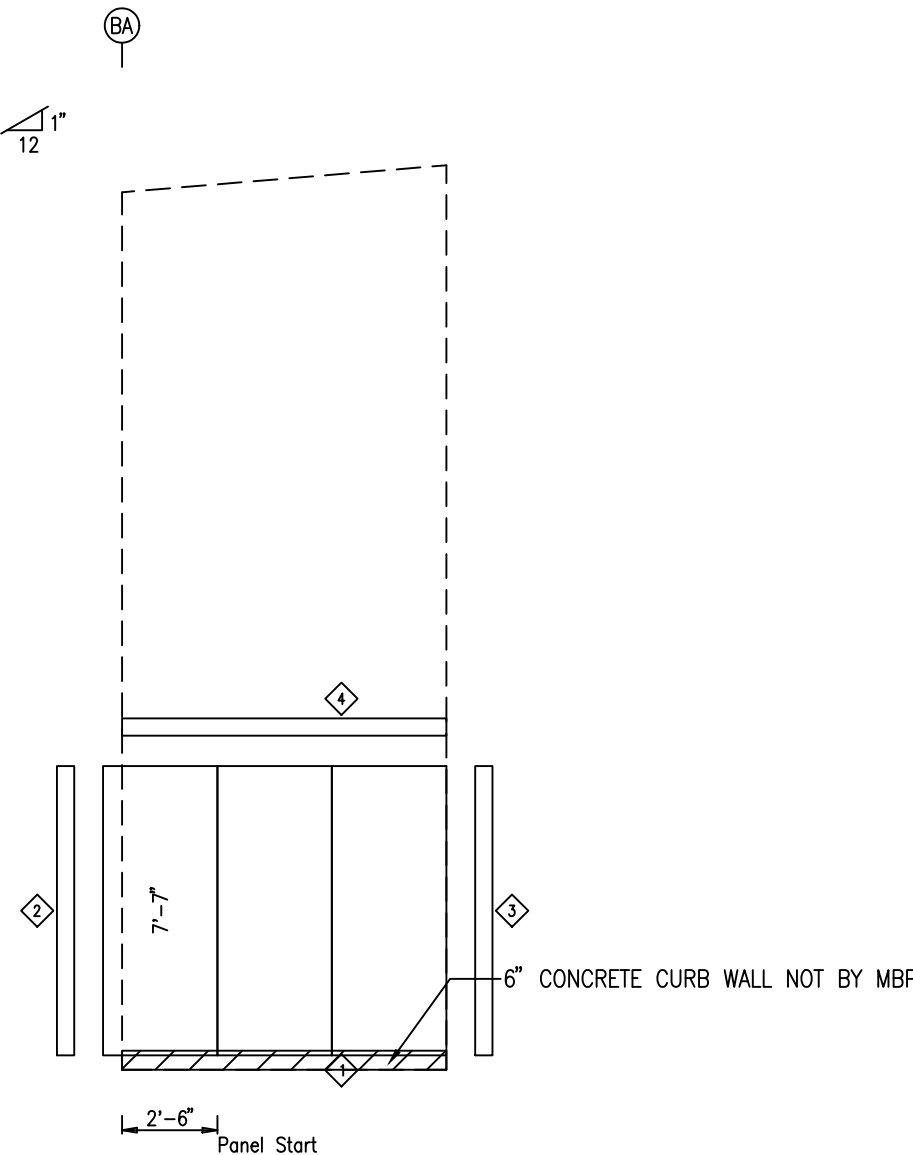


MEMBER TABLE	
PARTITION	6
MARK	PART
PC-201	W8X10
PC-202	W8X10
PR-200	8M35C14
G-225	8X25C16

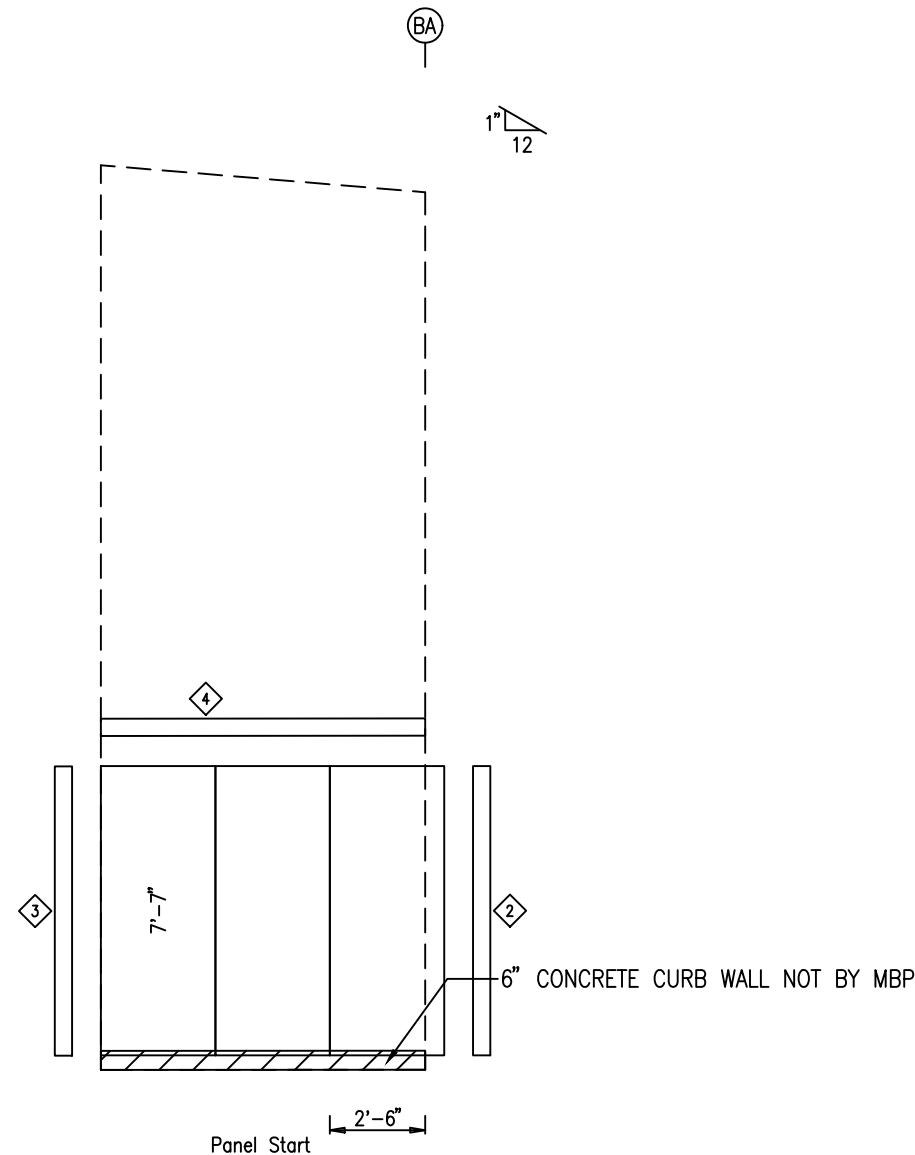
TRIM TABLE - THIS WALL ONLY				
FRAME LINE 6				
◇ID	PART	LENGTH	QTY	
1	MT-112	20'-3"	1	
2	ICT-102	10'-3"	2	
3	JT-101	8'-2"	2	
4	MT-113	20'-2"	2	



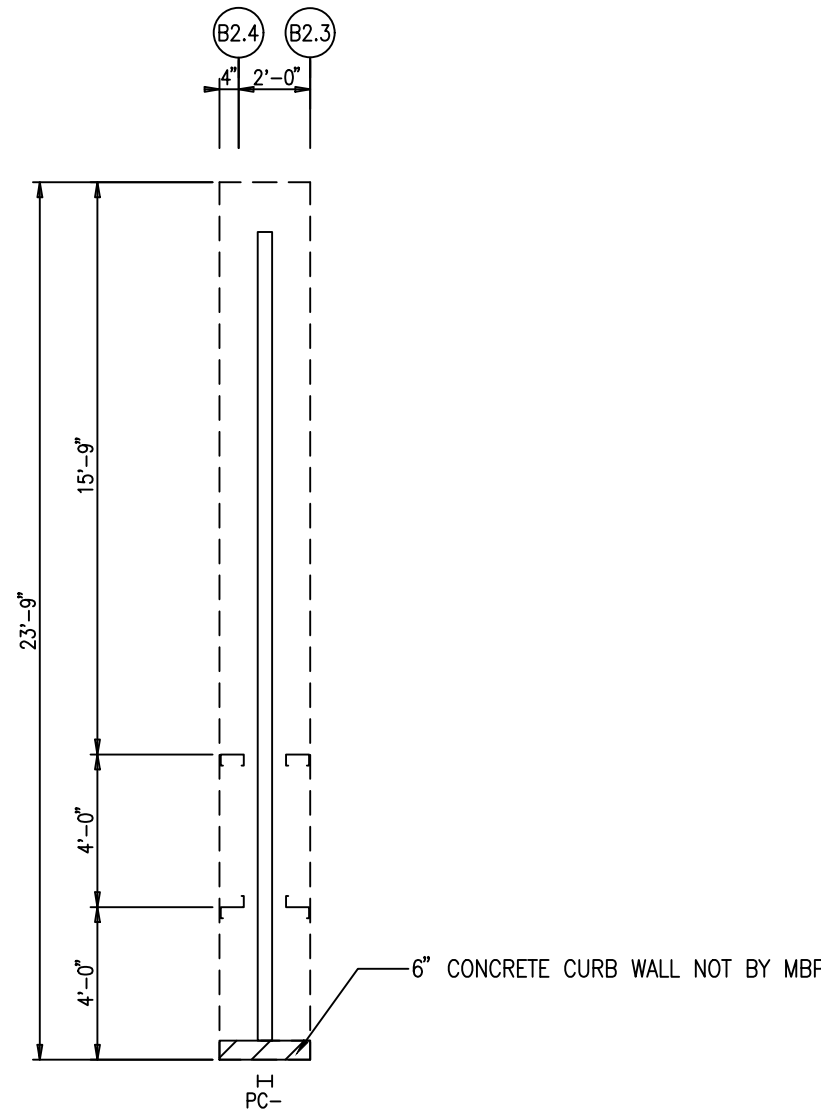
PARTITION 6 FRAMING LINE B2.3  
BLDG. "C"



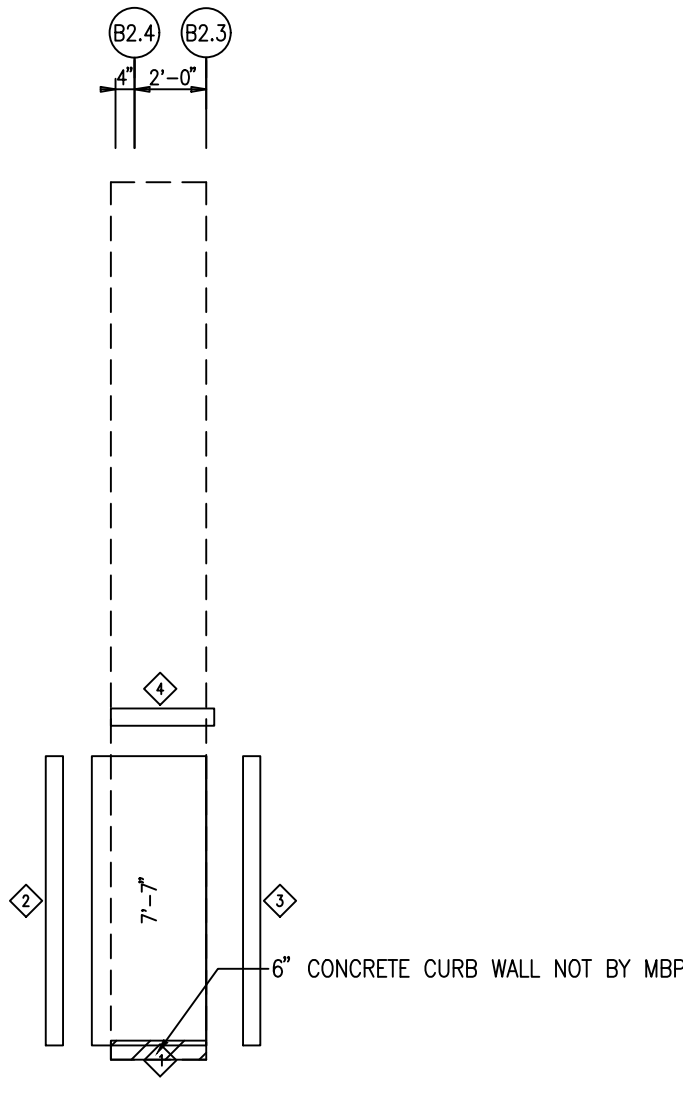
PARTITION 6 LEFT SHEETING & TRIM LINE B2.3  
PANELS: 26 Ga. Super Span X - NEED COLOR  
BLDG. "C"



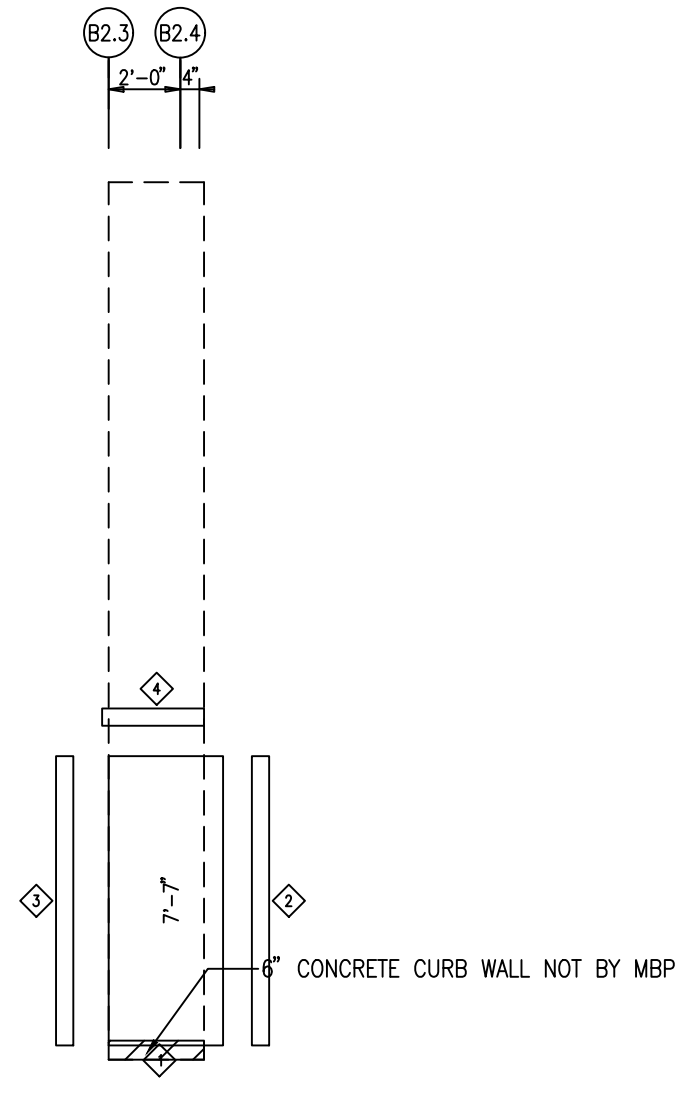
PARTITION 6 RIGHT SHEETING & TRIM LINE B2.3  
PANELS: 26 Ga. Super Span X - NEED COLOR  
BLDG. "C"



PARTITION 5 FRAMING LINE BA.1  
BLDG. "C"



PARTITION 5 LEFT SHEETING & TRIM LINE BA.1  
PANELS: 26 Ga. Super Span X - NEED COLOR  
BLDG. "C"



PARTITION 5 RIGHT SHEETING & TRIM LINE BA.1  
PANELS: 26 Ga. Super Span X - NEED COLOR  
BLDG. "C"

MEMBER TABLE	
PARTITION	5
MARK	PART
PC-201	W8X10

TRIM TABLE - THIS WALL ONLY				
FRAME LINE 5				
◇ID	PART	LENGTH	QTY	
1	MT-112	20'-3"	1	
2	ICT-102	10'-3"	2	
3	JT-101	8'-2"	2	
4	MT-113	20'-2"	2	

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- Wall stitch screws are located (1) at each member then spaced evenly apart between members with the spacing not to exceed 20".
- Skylight stitch screws are at 6" o.c.
- Start endwall panels at centerline of bldg, unless noted.
- Gutter, rake, & eave trim lap 2". All other trims lap 1".
- Field cut or lap panels as required to fit.
- Field cut panels for all openings.
- Pop rivet gutter counterflashing to wall panel on 3'-0" centers and caulk all laps.
- Gutter support strap spacing: Super Span 36", Super Seam 48", Weather Lok-16 32".
- Downspout strap spacing: 4" x 4" 8'-0" o.c. max, larger downspouts 5'-0" o.c. max.
- Corner and/or peak boxes are not furnished with trim profiles. Field miter as required.
- Hot-Rolled or Built-Up members must be pre-drilled before attaching members screws.
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- Field locate windows and walk doors.
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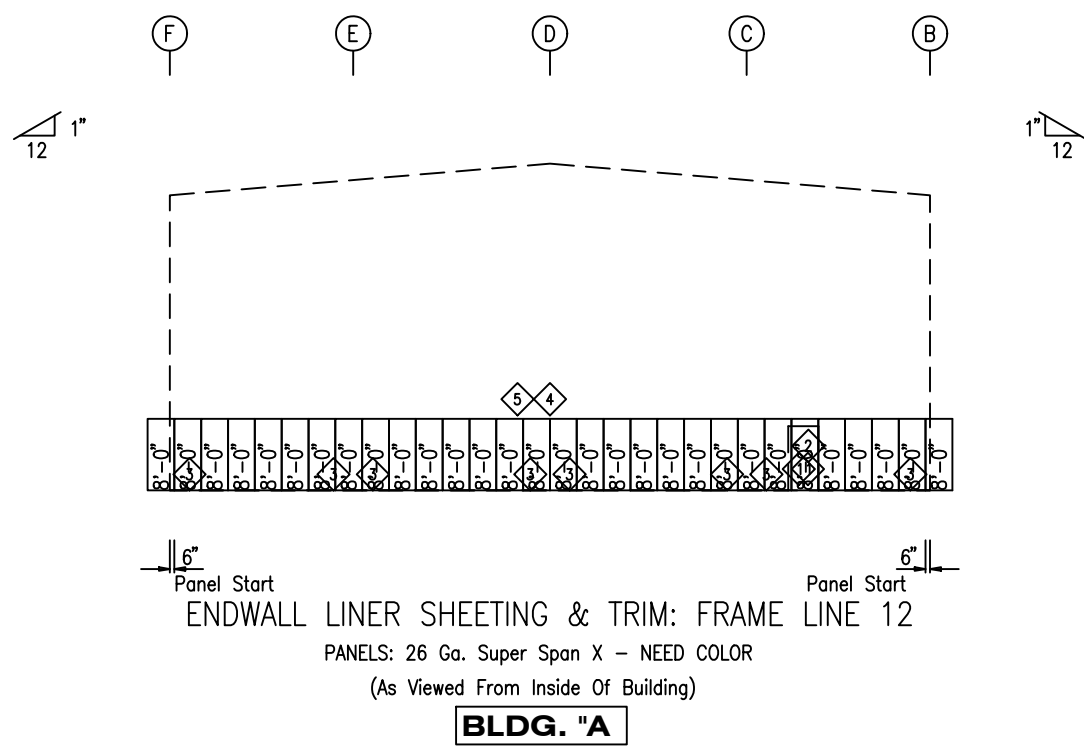
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ISSUE	DATE	DESCRIPTION	BY	CHK	SHEET DESCRIPTION:	BLDG SIZE:
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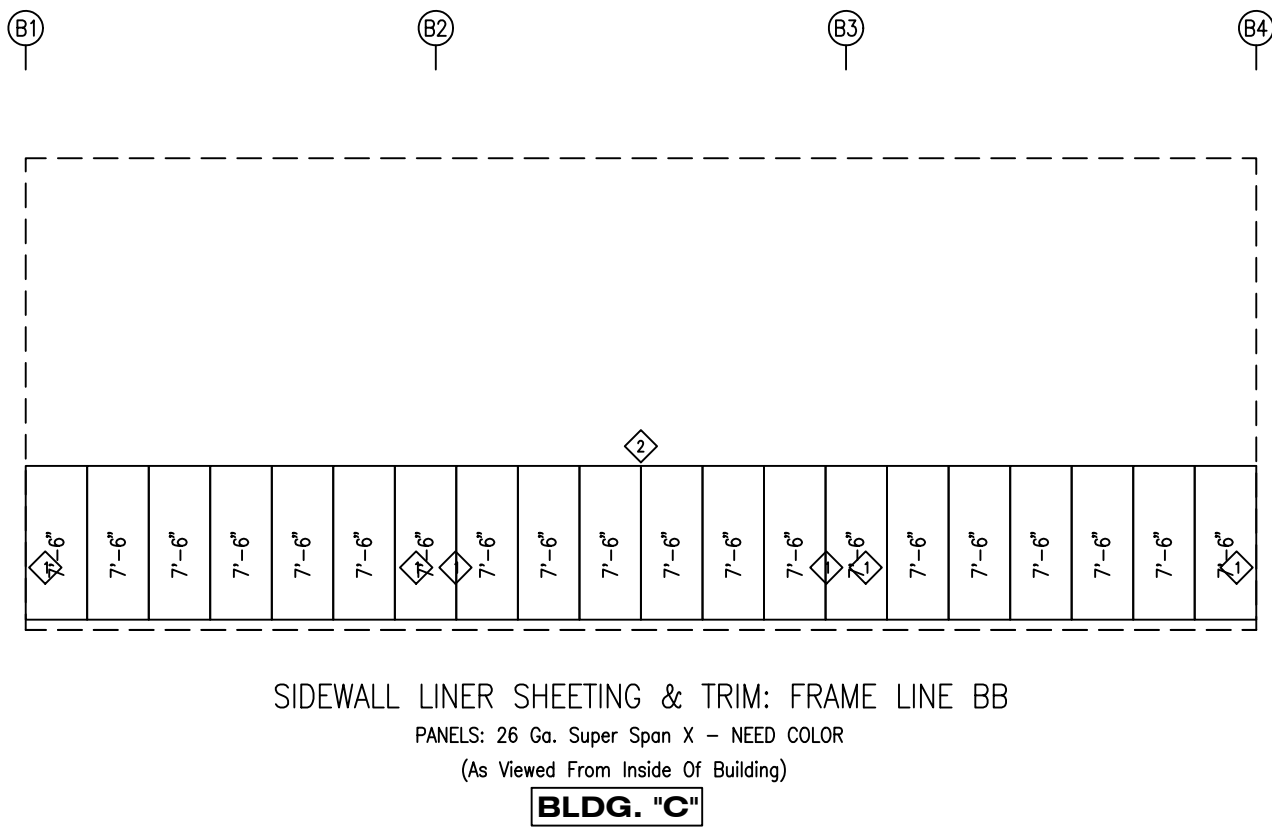
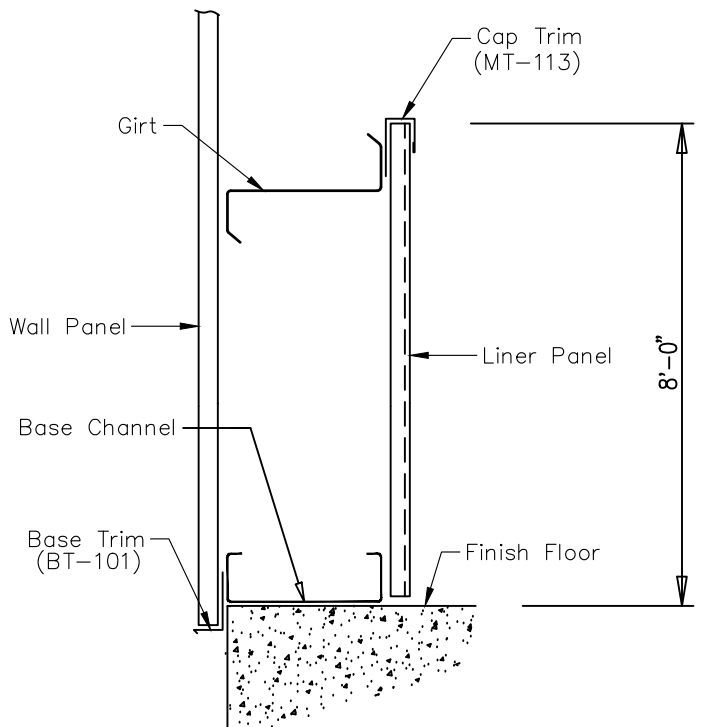
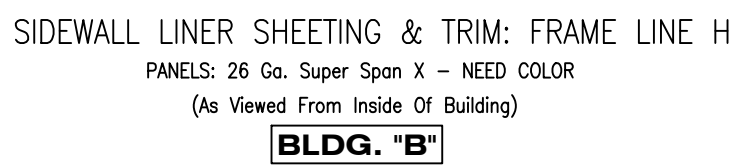
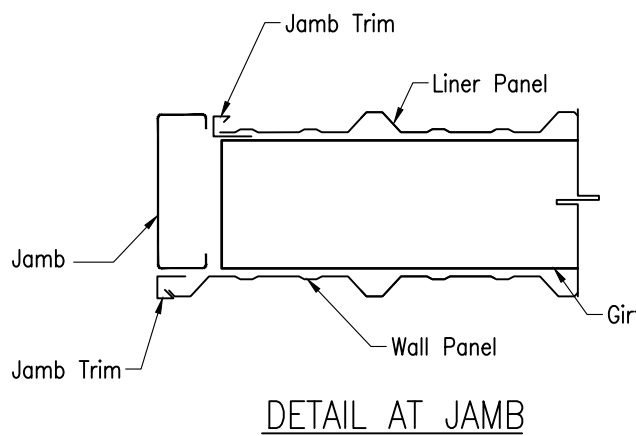
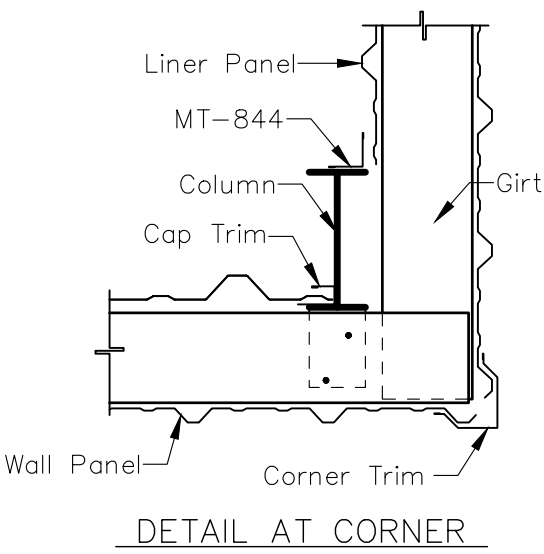
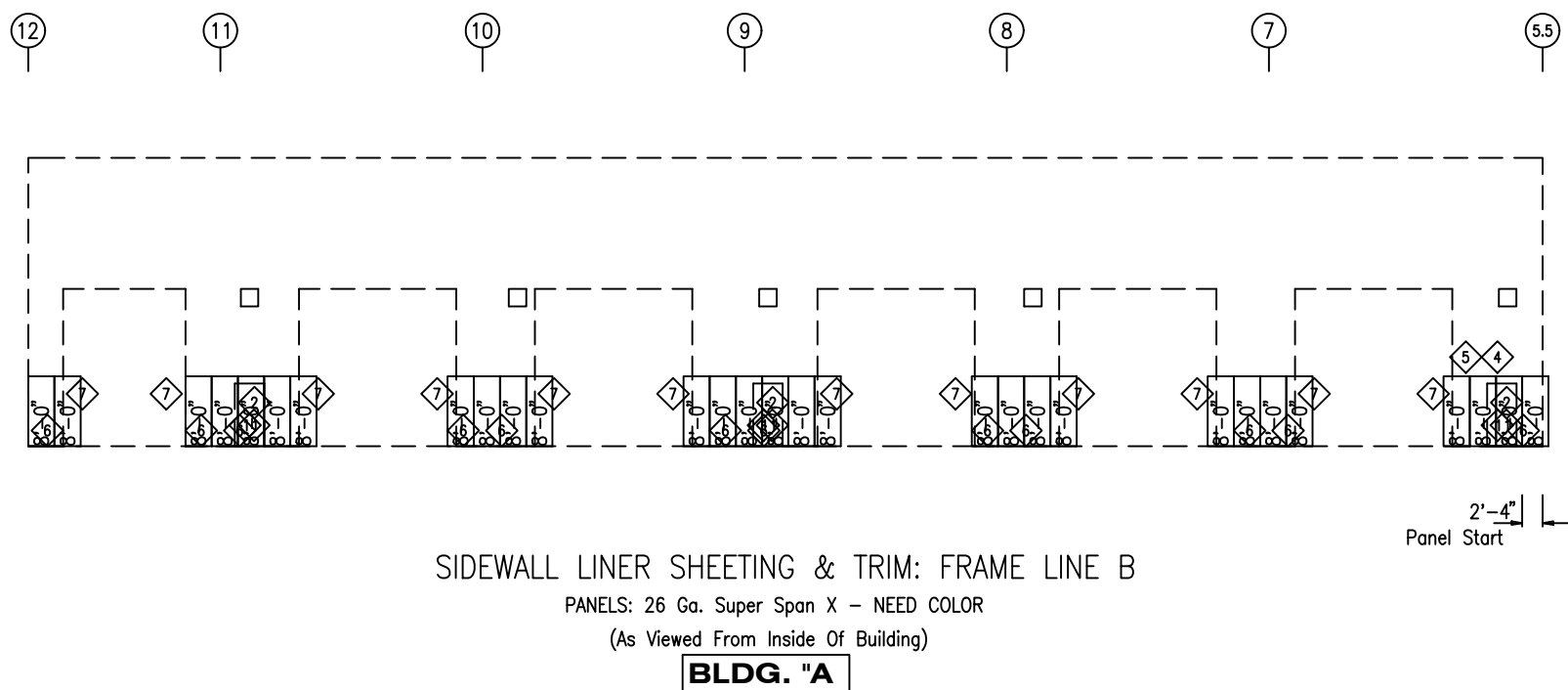
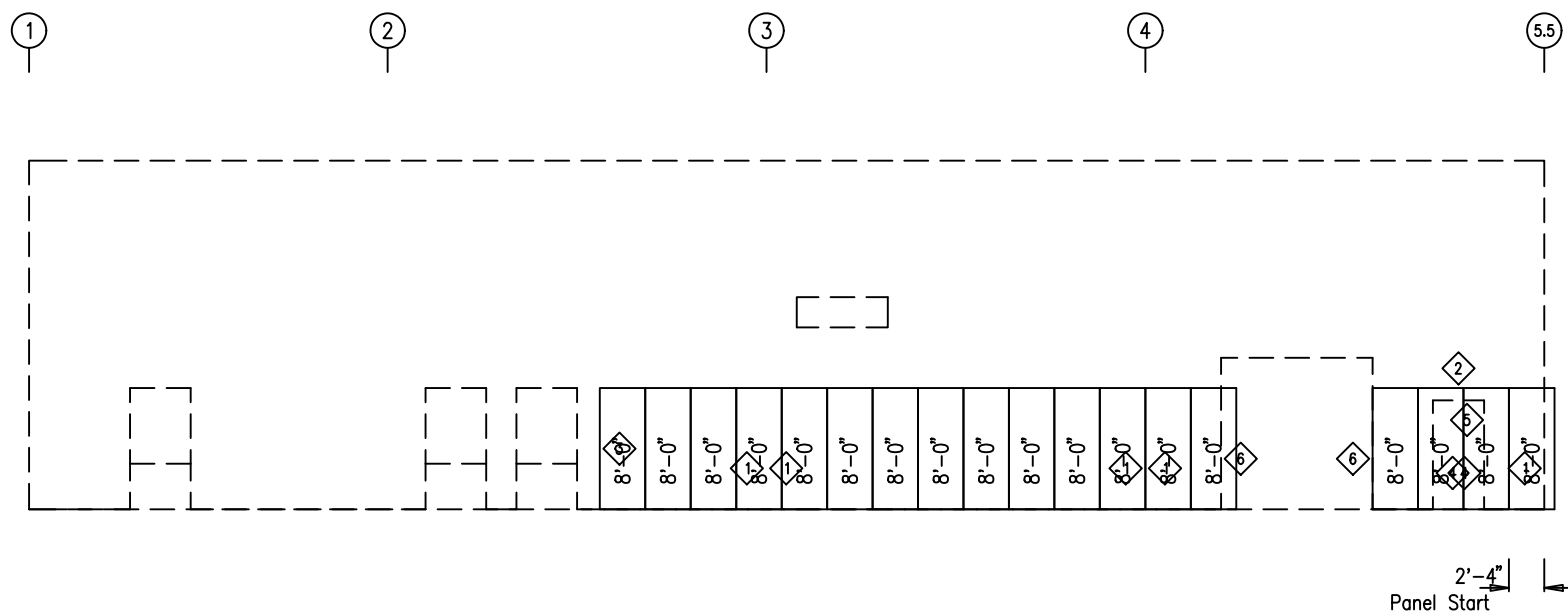
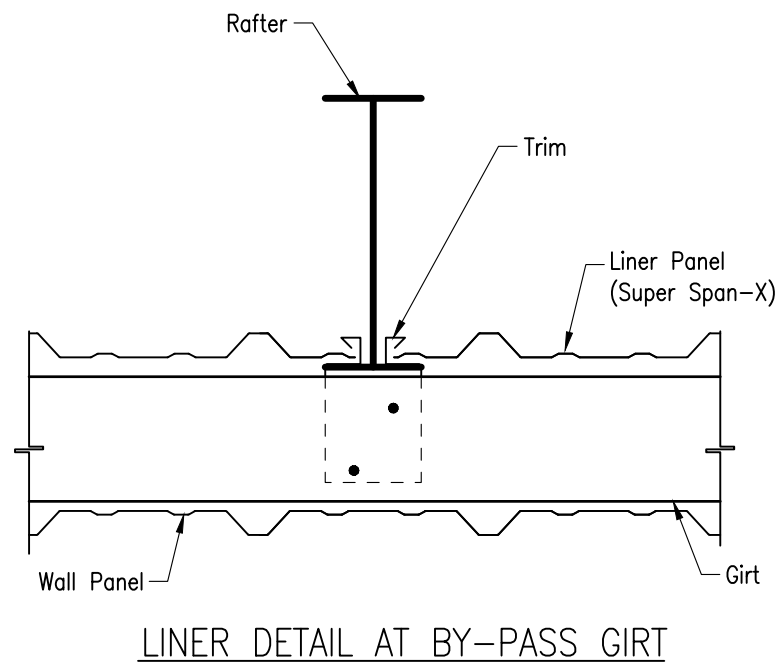
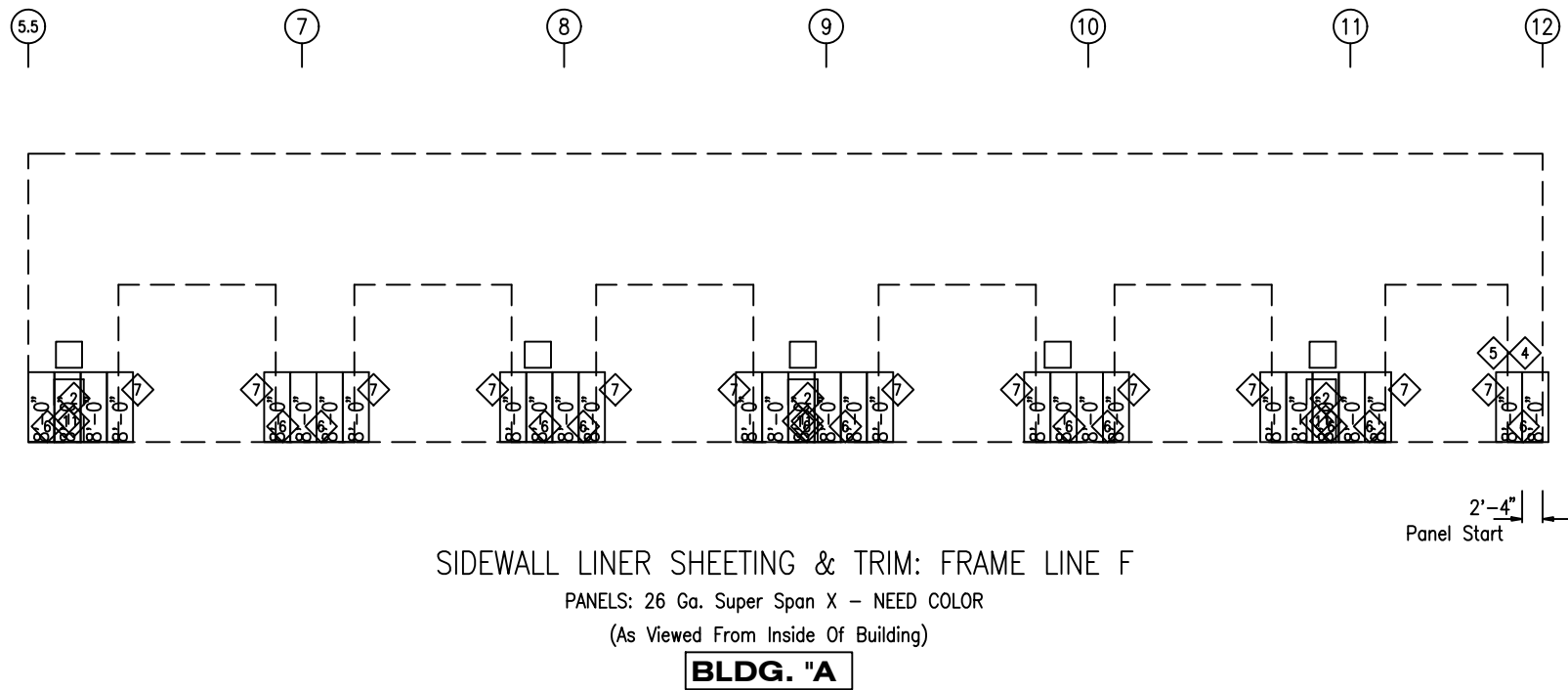
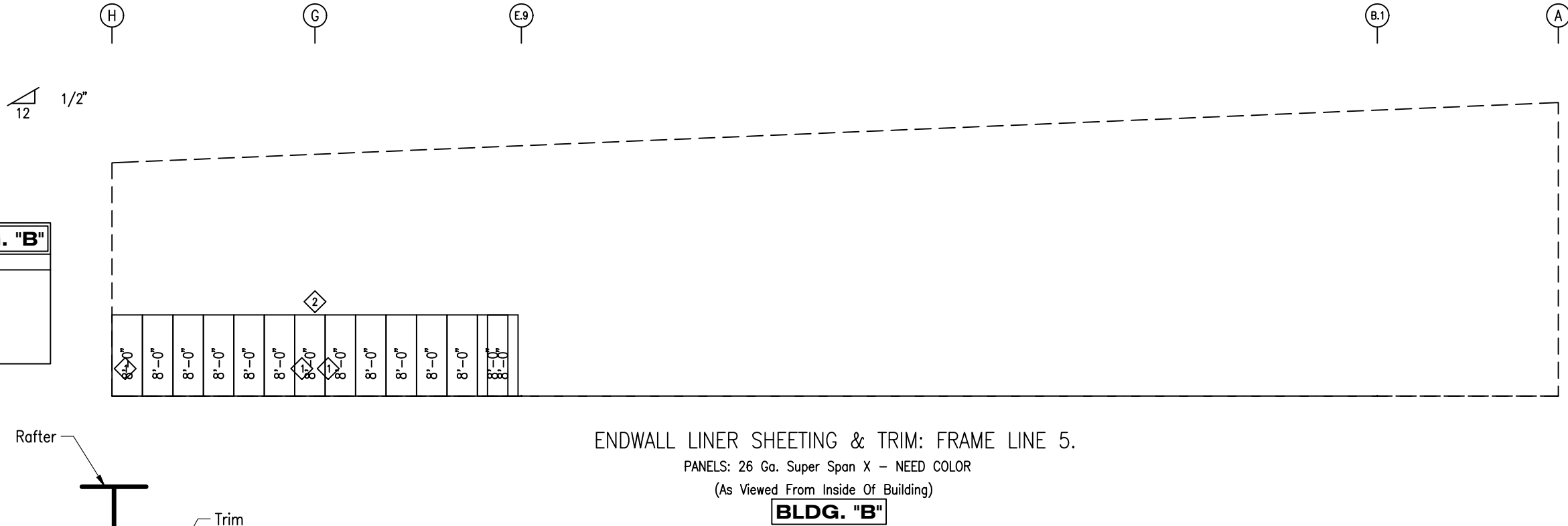


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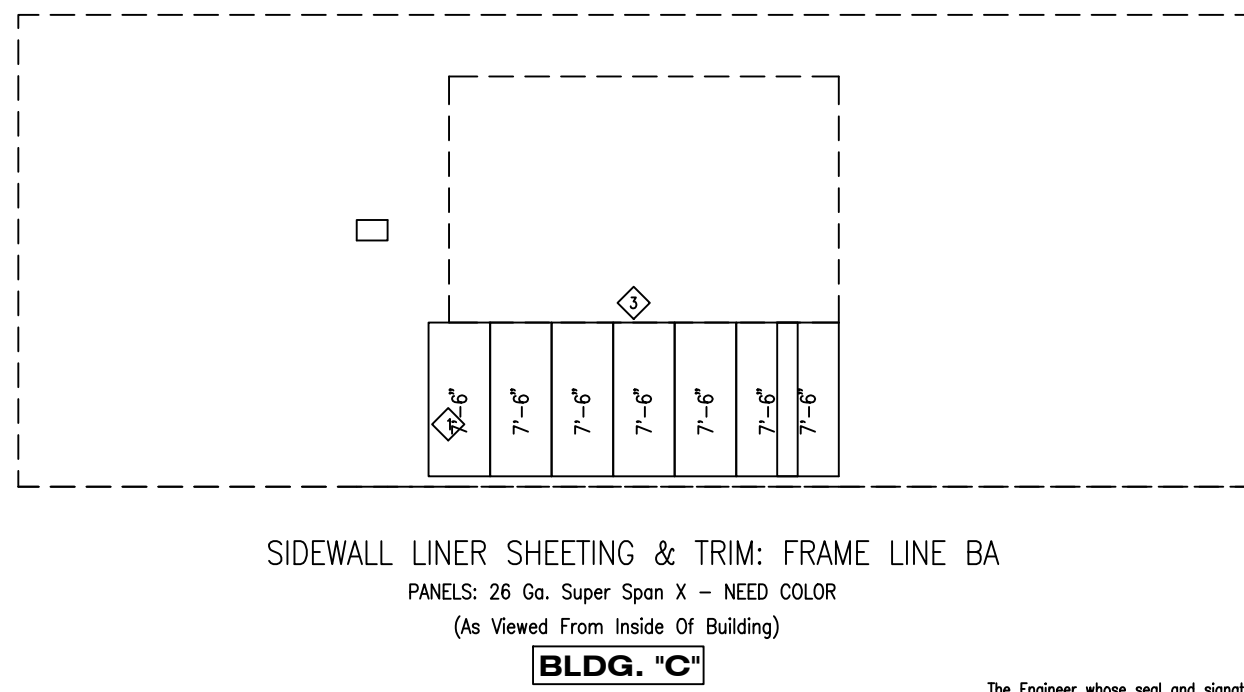


TRIM TABLE			BLDG. "A"
FRAME LINE 12 F B			
ID	MARK	LENGTH	DETAIL
1	JT-101	7'-6"	TRIM_53
2	MT-113	3'-8"	
3	MT-109	10'-3"	
4	MT-113	10'-3"	TRIM_52
5	MT-113	20'-2"	
6	MT-109	10'-3"	
7	JT-101	8'-3"	

TRIM TABLE			BLDG. "B"
FRAME LINE 5, H			
ID	MARK	LENGTH	DETAIL
1	MT-109	10'-3"	TRIM_52
2	MT-113	20'-2"	
3	JT-101	8'-2"	
4	JT-101	7'-6"	
5	MT-113	3'-8"	
6	JT-101	8'-3"	



TRIM TABLE			BLDG. "C"
FRAME LINE BB BA			
ID	MARK	LENGTH	DETAIL
1	MT-109	10'-3"	TRIM_52
2	MT-113	20'-2"	
3	MT-113	10'-3"	



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Final drawings for construction.

**WHIRLWIND STEEL BUILDINGS**

P.O. BOX 75280  
HOUSTON, TX 77234

PH: 800-324-9992  
FAX: 832-553-4600

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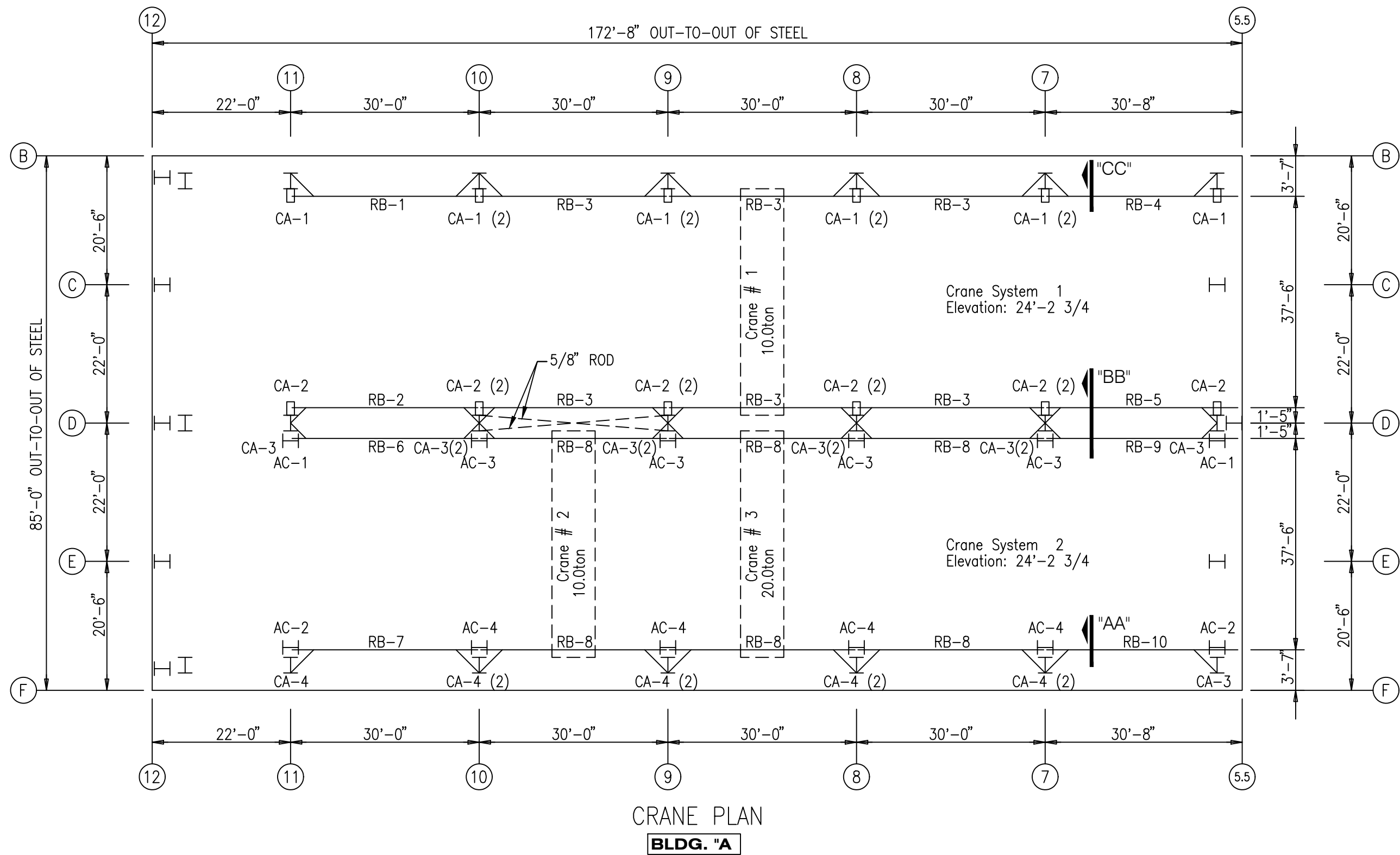
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					Waukesha-Pearce Industries, LL	12320 S. Main Street
					PROJECT REFERENCE:	
					WPI Baton Rouge	
					JOB SITE LOCATION:	JOB SITE COUNTY:
					Airline Highway, Baton Rouge LA 70817	East Baton Rouge
DWN:	CHK:	DATE:	ENG:	JOB NO:	DWG NO:	ISSUE:
NG	AM	8/ 7/25	DMH	14554-37882	E19	A1

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08/15/2025



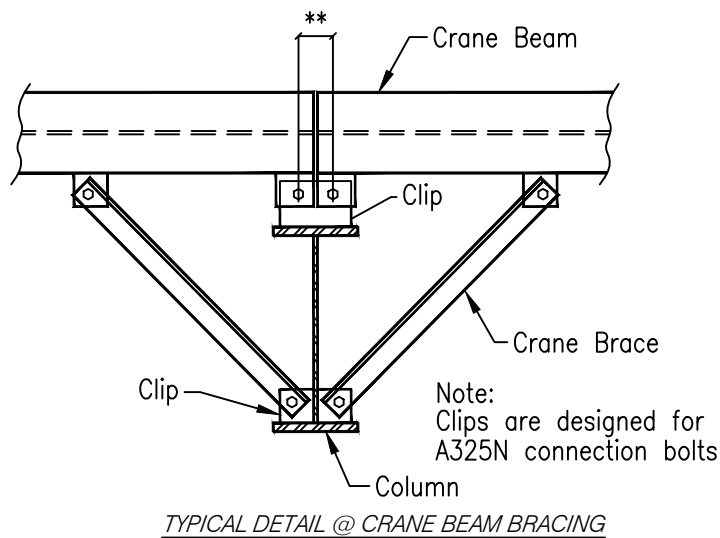


CRANE DATA	
Crane Runway System: 1 (Bldg A: B-D/11-5.5)	
# of Cranes: 1	
Crane Same Bay Same Time: N/A	
Distance between cranes: N/A	
Capacity: 10 Tons	
Type: TRSG	
CMAA Service Class: C	
Control Type: Remote	
Bridge Span: 37'-6"	
Bridge Weight: 7,200 lbs	
Hoist & Weight: 1,400 lbs	
Wheelbase: 8'-2 7/16"	
Wheel Load: 12,520 lbs (Does Not Include Impact)	
Runway Beam Span: 30'-0"	
Runway Length: 150'-8"	
Rail Size (ASCE): 60 lbs per yard(Not By MBP)	
Crane Runway System: 2(Bldg A: D-F/11-5.5)	
# of Cranes: 2	
Crane Same Bay Same Time: Y	
Distance between cranes: 2'-0" (Center-to-Center of Adjacent Crane Wheels)	
Crane 1	
Capacity: 10 Tons	
Type: TRSG	
CMAA Service Class: C	
Control Type: Remote	
Bridge Span: 37'-6"	
Bridge Weight: 7,200 lbs	
Hoist & Weight: 1,400 lbs	
Wheelbase: 8'-2 7/16"	
Wheel Load: 12,520 lbs (Does Not Include Impact)	
Runway Beam Span: 30'-0"	
Runway Length: 150'-8"	
Rail Size (ASCE): 60 lbs per yard(Not By MBP)	
Crane 2	
Capacity: 20 Tons	
Type: TRDG	
CMAA Service Class: C	
Control Type: Remote	
Bridge Span: 37'-6"	
Bridge Weight: 11,800 lbs	
Hoist & Weight: 2,000 lbs	
Wheelbase: 10'-4"	
Wheel Load: 23,950 lbs (Does Not Include Impact)	
Runway Beam Span: 30'-0"	
Runway Length: 150'-8"	
Rail Size (ASCE): 60 lbs per yard(Not By MBP)	

CMAA CRANE RUNWAY BEAM ERECTION TOLERANCES			
ITEM	FIGURE	OVERALL TOLERANCE	MAXIMUM RATE OF CHANGE
CRANE SPAN (L) MEASURED AT CRANE WHEEL CONTACT SURFACE		$L \leq 50'$ $A = \pm \frac{3}{16}"$ $L > 50' \leq 100'$ $A = \pm \frac{1}{8}"$ $L > 100'$ $A = \pm \frac{3}{16}"$	$\frac{1}{4}"$ IN 20'-0
STRAIGHTNESS (B)		$B = \frac{3}{8}"$	$\frac{1}{4}"$ IN 20'-0
ELEVATION (C)		$C = \pm \frac{3}{8}"$	$\frac{1}{4}"$ IN 20'-0
TOP RUNNING TRANSVERSE RAIL TO RAIL ELEVATION (D)		$L \leq 50'$ $D = \pm \frac{3}{16}"$ $L > 50' \leq 100'$ $D = \pm \frac{1}{8}"$ $L > 100'$ $D = \pm \frac{3}{16}"$	$\frac{1}{4}"$ IN 20'-0
CENTER OF RAIL OVER CENTER OF RUNWAY		$Max = \frac{3}{4}" tw$	

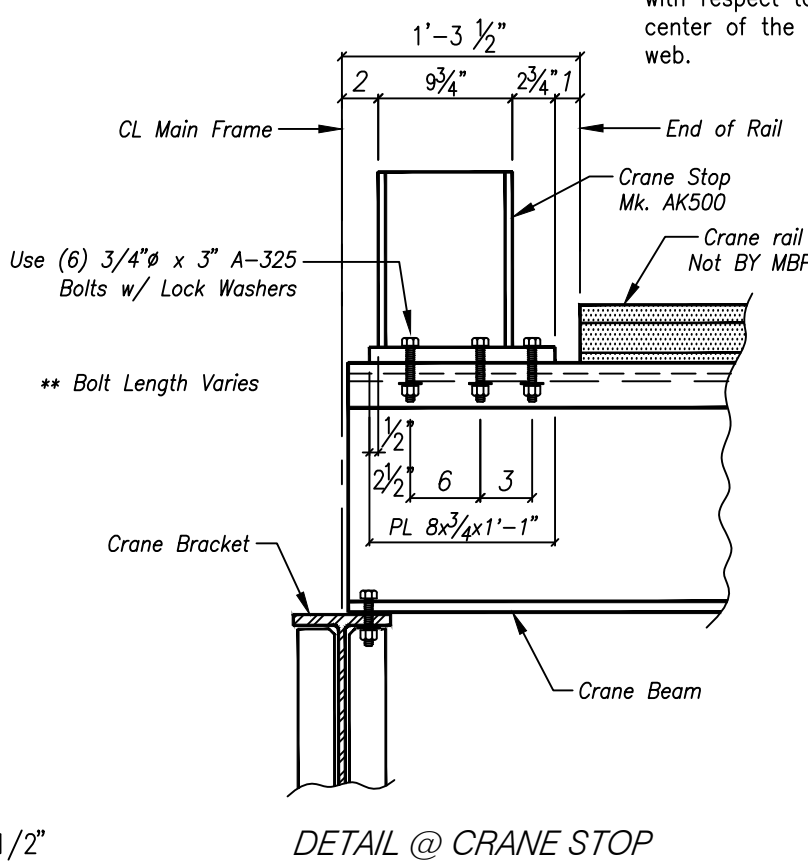
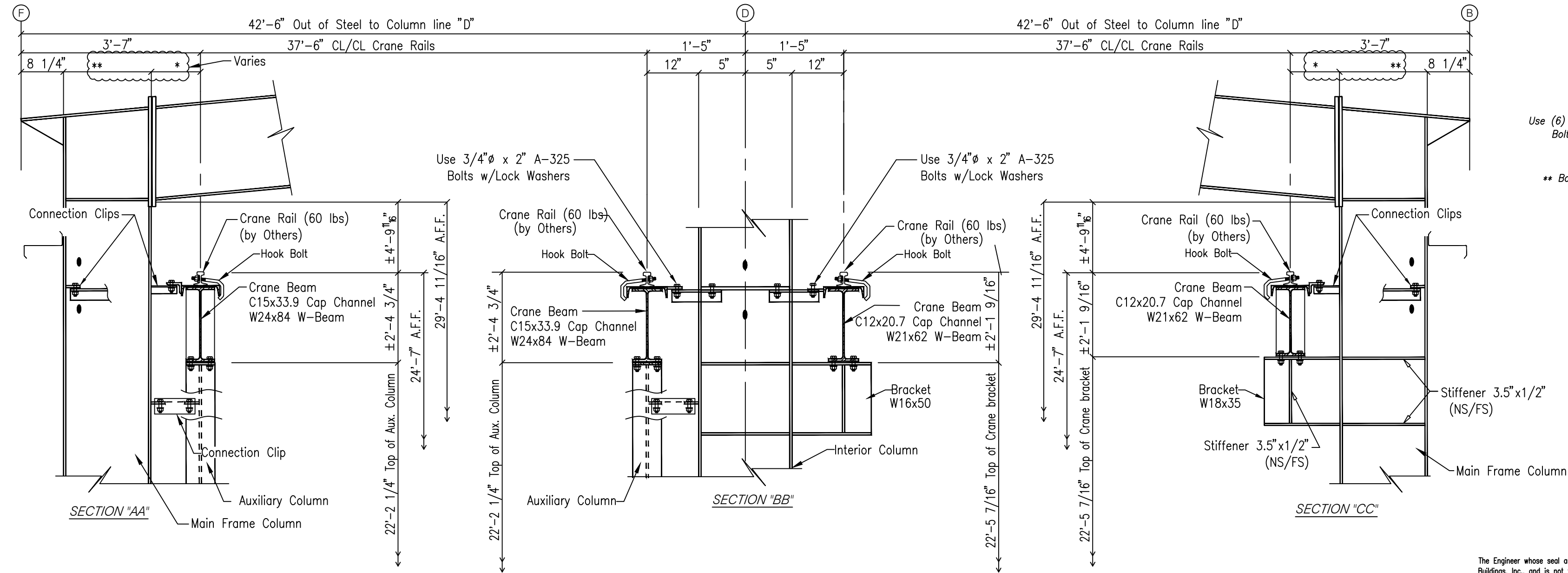
**ERECTOR NOTE:**  
Bolts for crane systems should be installed with the bolt above and the nut below the connected parts.

**OWNER/ERECTOR NOTE:**  
Due to the dynamic nature of a crane system, bolts will tend to loosen over time. As a part of periodic maintenance all of the bolts for the crane runway system should be checked for tightness.



Erection tolerances are set forth in AISC Code of Standard Practice 7.11 except that individual members are considered plumb, level and aligned if the deviation does not exceed 1:300. Variations in finished overall dimensions of structural steel framing are deemed within the limits of good practice when they do not exceed the cumulative effect of rolling, fabricating, and erection tolerances.

When crane support systems are part of the metal building system erection tolerances Section 9, Common Industry Practices, 1996 MBMA Low Rise Building Systems Manual shall apply. To achieve the required tolerances grouting of the columns and shimming of the runway beams may be required. The customer shall provide grout if required. The contractor erecting the runway beams is responsible for shimming, plumbing, and leveling of the runway system. When aligning the runway beams the alignment shall be with respect to the beam webs so that the center of the aligned rail is over the runway web.



NOTE:

- If tapered col. bracket needs to be located a min of 1' above taper.
- \*\* Min. center of rail to inside flange shall not be less than 8". Also see OSHA reqs. below
- \*6" Col. Fig.-Use  $\frac{3}{8}"$  Plate, \*8" Or More-Use C8x11.5
- Per OSHA reqs, an additional 3" shall be added to both vertical clearance at the hanch/crane trolley and side end truck clearance to the inside flange.
- Stiffener sizes: 2"x $\frac{3}{8}"$  for 5&6" flanges, 3-1/2"x $\frac{1}{2}"$  for 8" flanges, flanges>8" use stock flange material.
- Per MBMA max. recommended bracket load not to exceed 50 kips.

ERECTOR NOTE: ONLY USE DRAWINGS ISSUED "FOR ERECTION" TO ERECT BUILDING

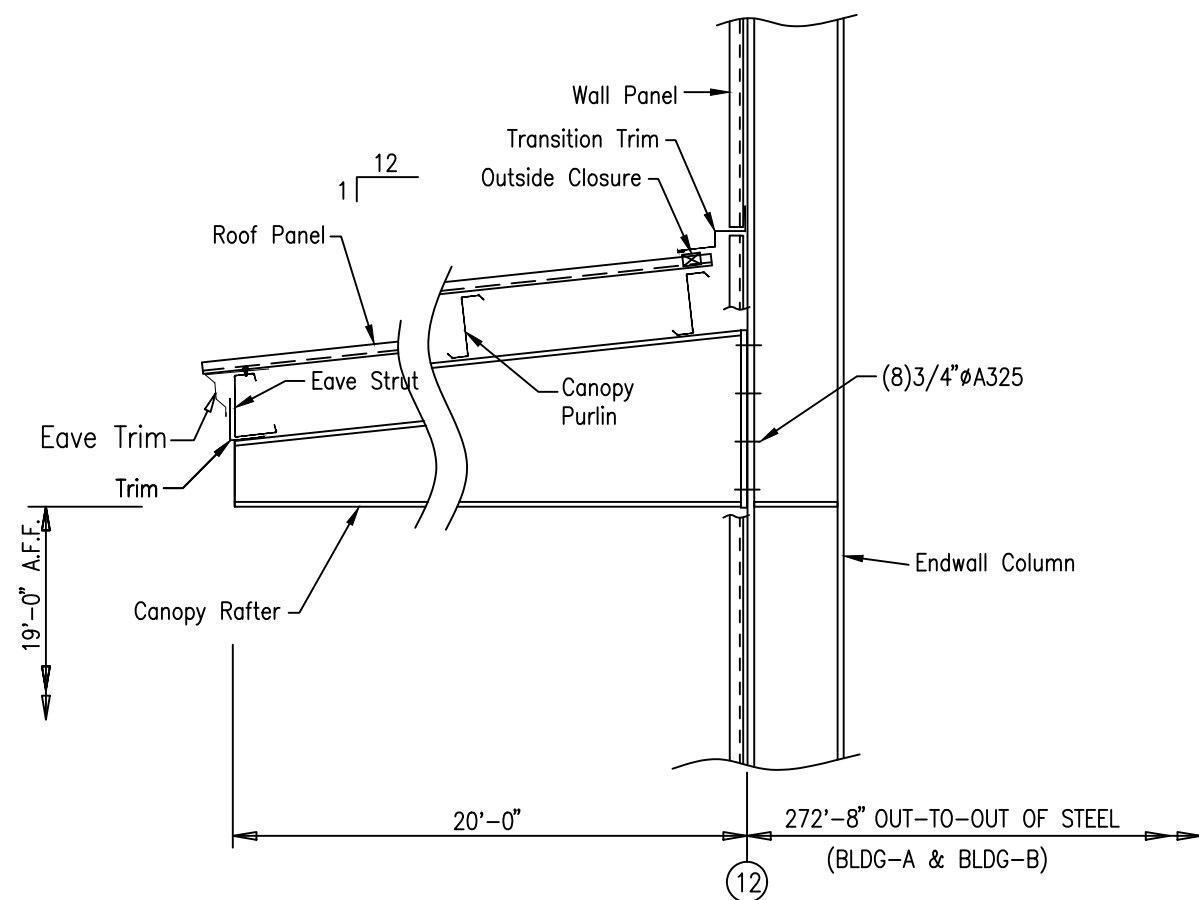
APPROVAL/REVIEWING AUTHORITY: PLEASE REVIEW APPROVAL DRAWINGS CAREFULLY					
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ISSUE		DATE	DESCRIPTION	BY	CHK
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SHEET DESCRIPTION: CRANE PLAN & SECTIONS		BLDG SIZE: VARIES		CUSTOMER: Waukesha-Pearce Industries, LL	
PROJECT REFERENCE: WPI Baton Rouge		JOB SITE LOCATION: Airline Highway, Baton Rouge LA 70817		JOB SITE COUNTY: East Baton Rouge	
DWN: NG		CHK: AM	DATE: 8/ 7/25	ENG: DMH	JOB NO: 14554-37882
DWG NO: E20		ISSUE: A1			

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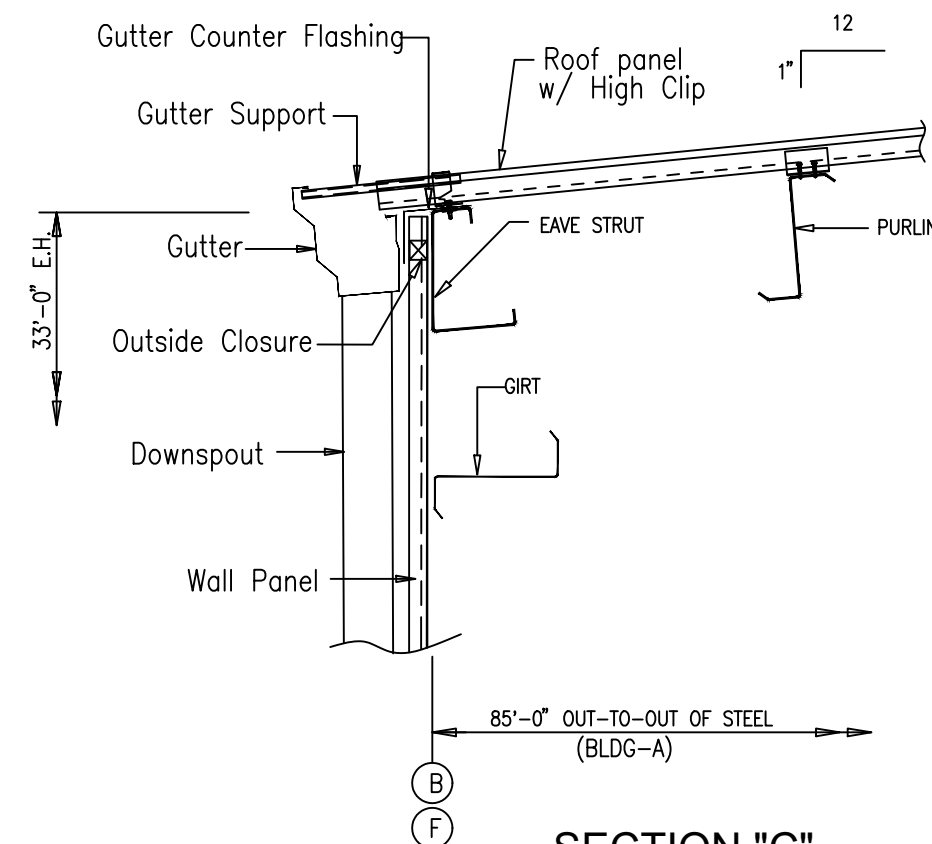
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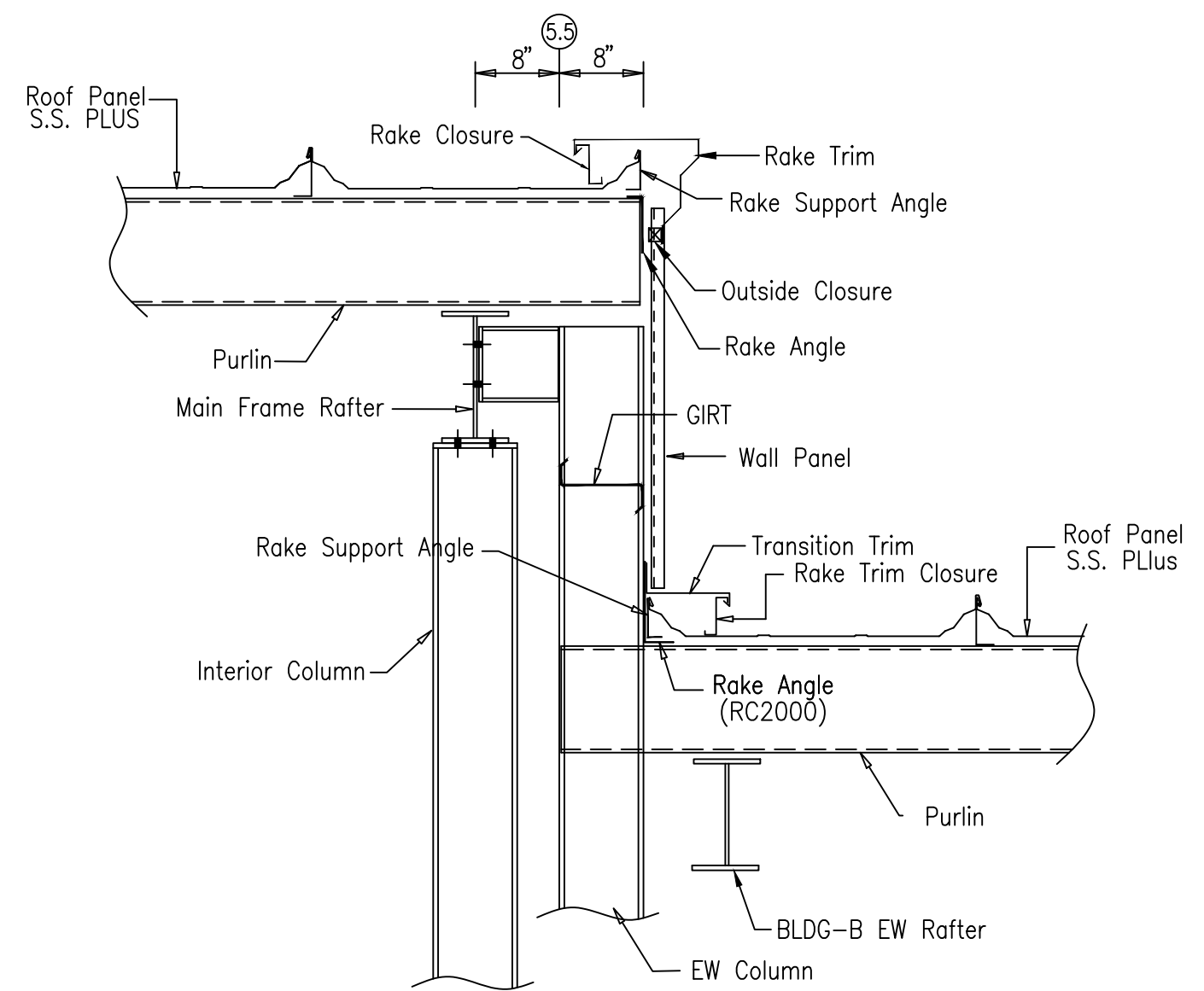
08/15/2025



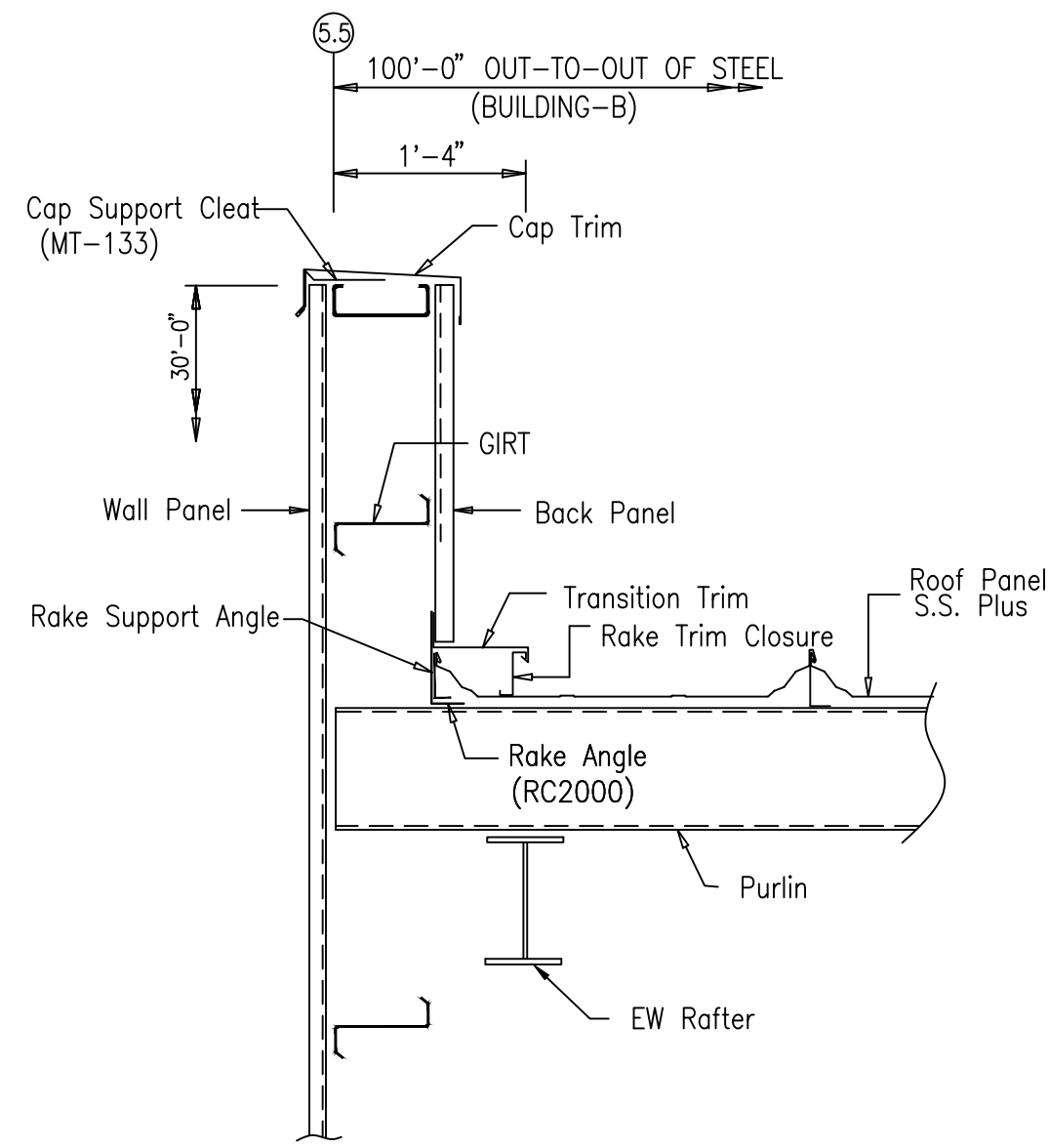
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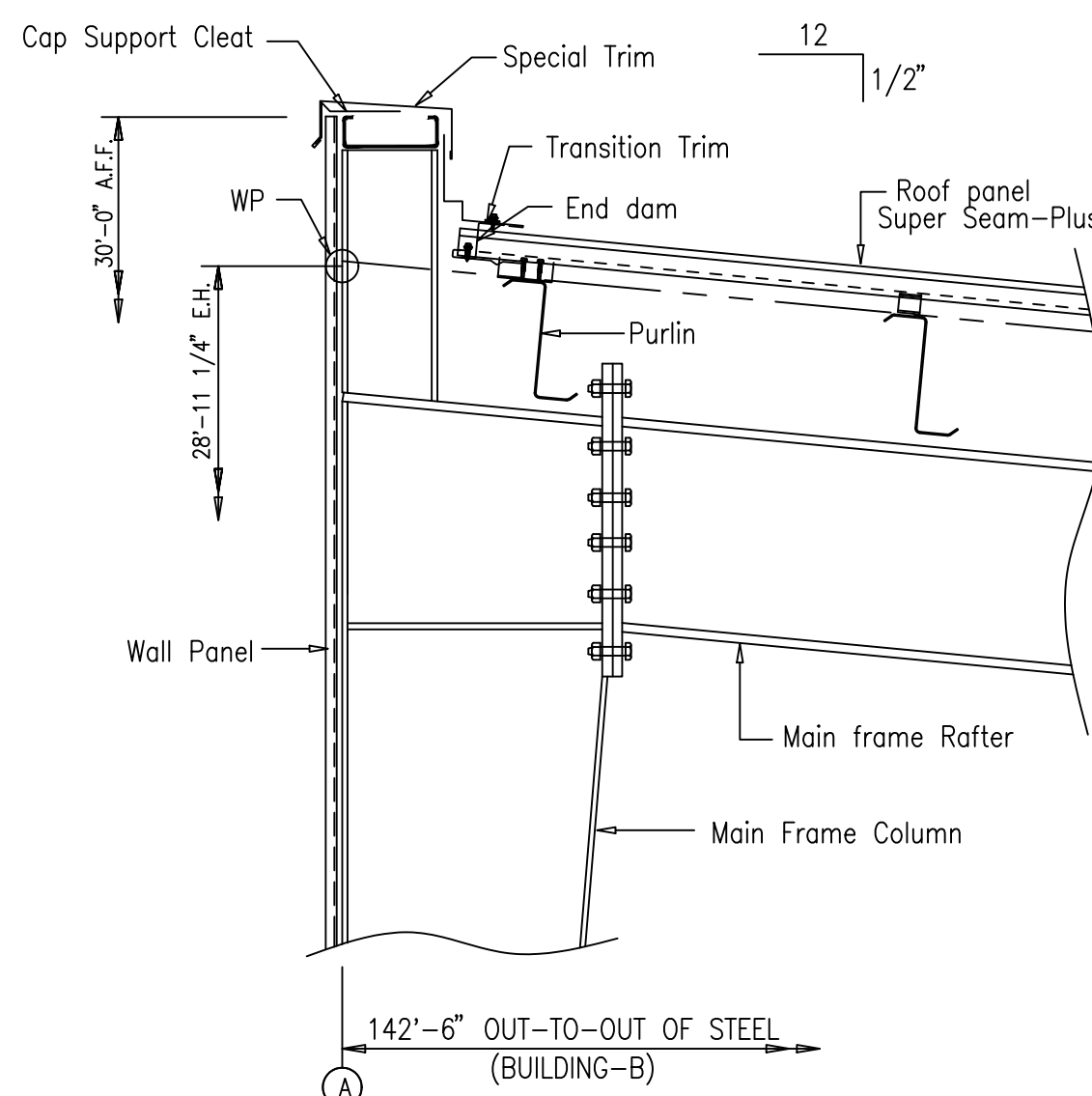
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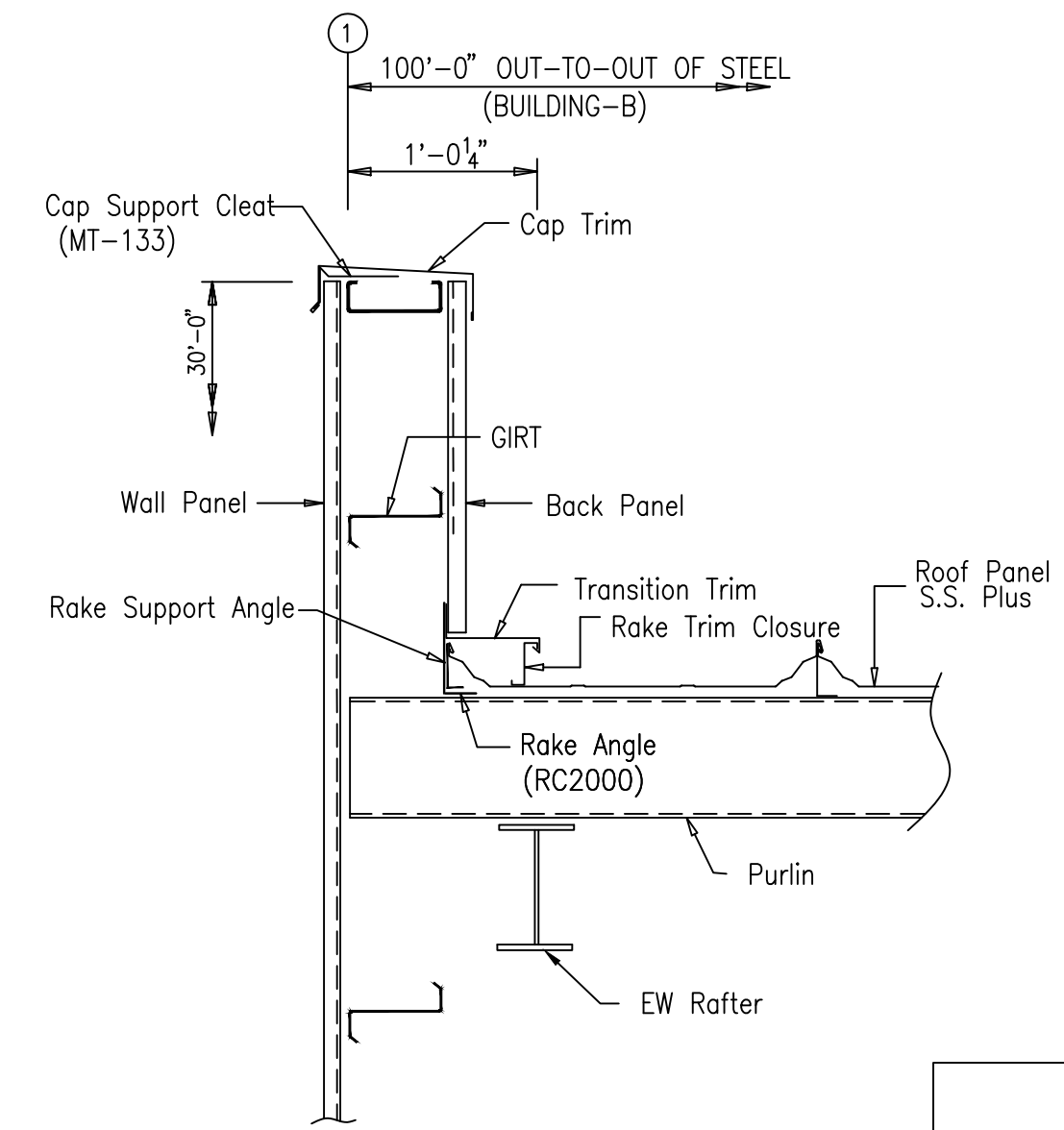
SECTION "D"



SECTION "E"



SECTION "F"



SECTION "G"

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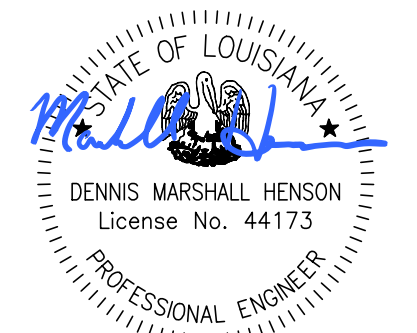
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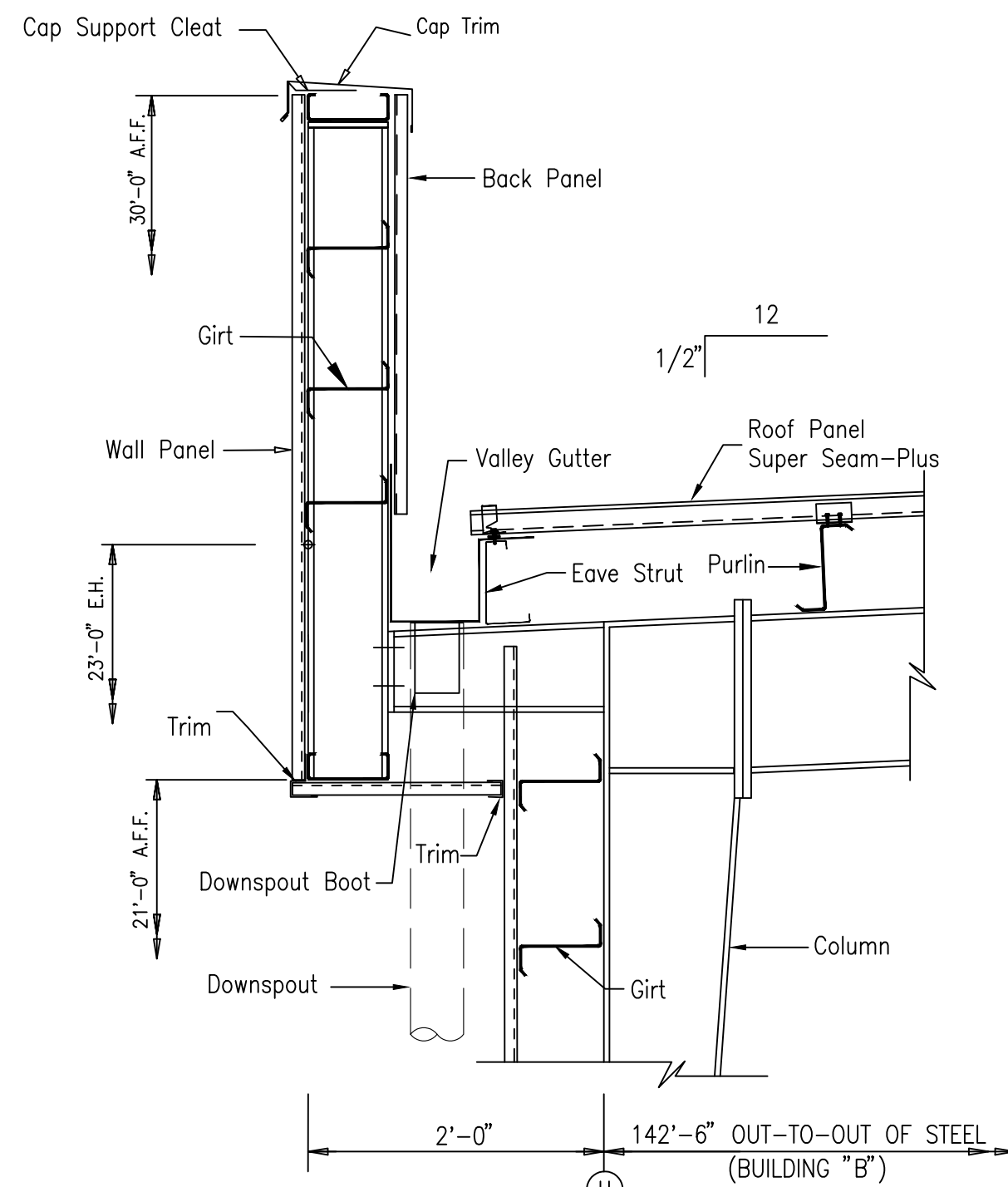
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A1	08.15.25	FOR APPROVAL	NG	AM	CUSTOMER: Waukesha-Pearce Industries, LL	CUSTOMER LOCATION: 12320 S. Main Street
					PROJECT REFERENCE: WPI Baton Rouge	
					JOB SITE LOCATION: Airline Highway, Baton Rouge LA 70817	JOB SITE COUNTY: East Baton Rouge
					DWN: NG	CHK: AM
					DATE: 8/ 7/25	ENG: DMH
					JOB NO: 14554-37882	DWG NO: E21
					ISSUE: A1	

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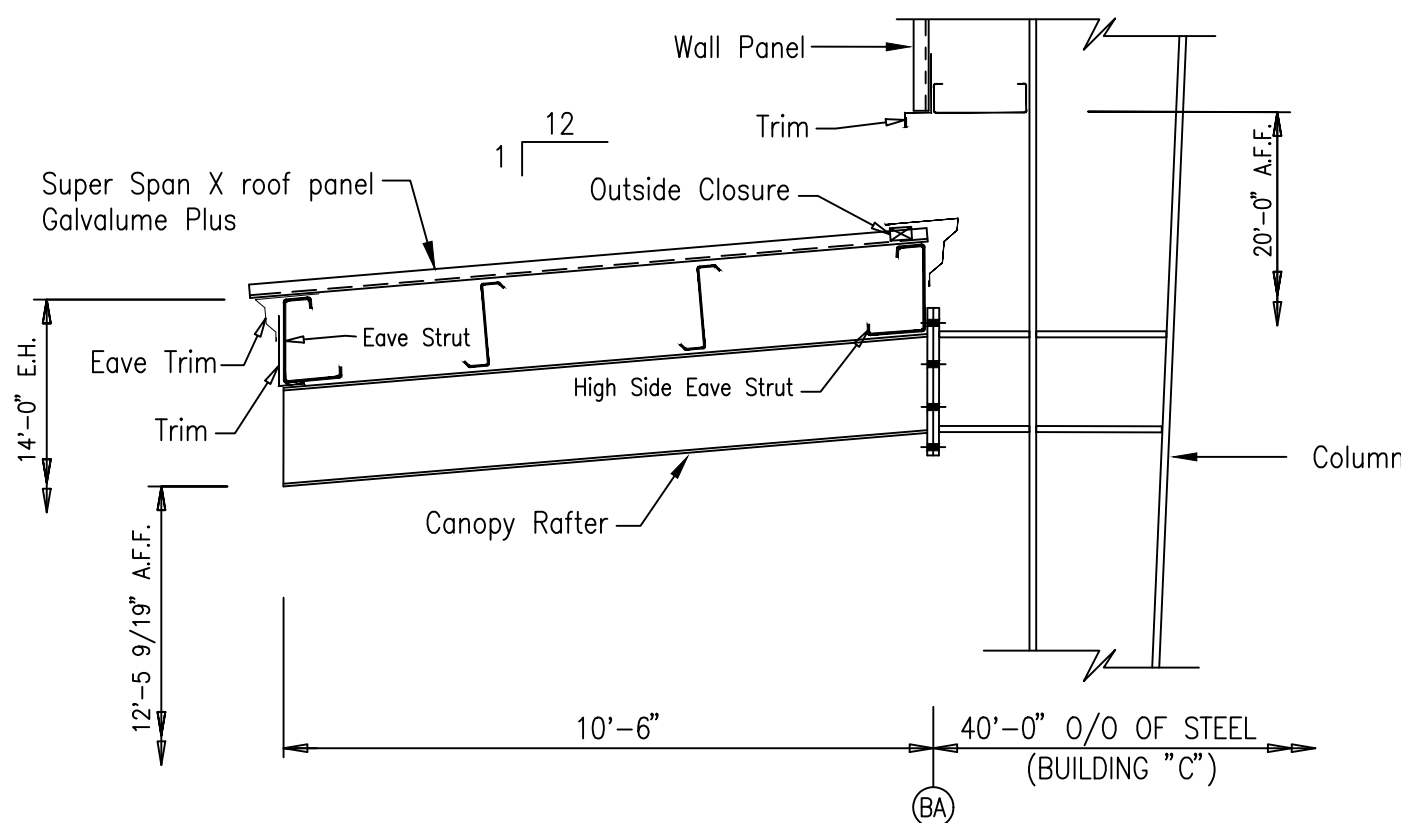


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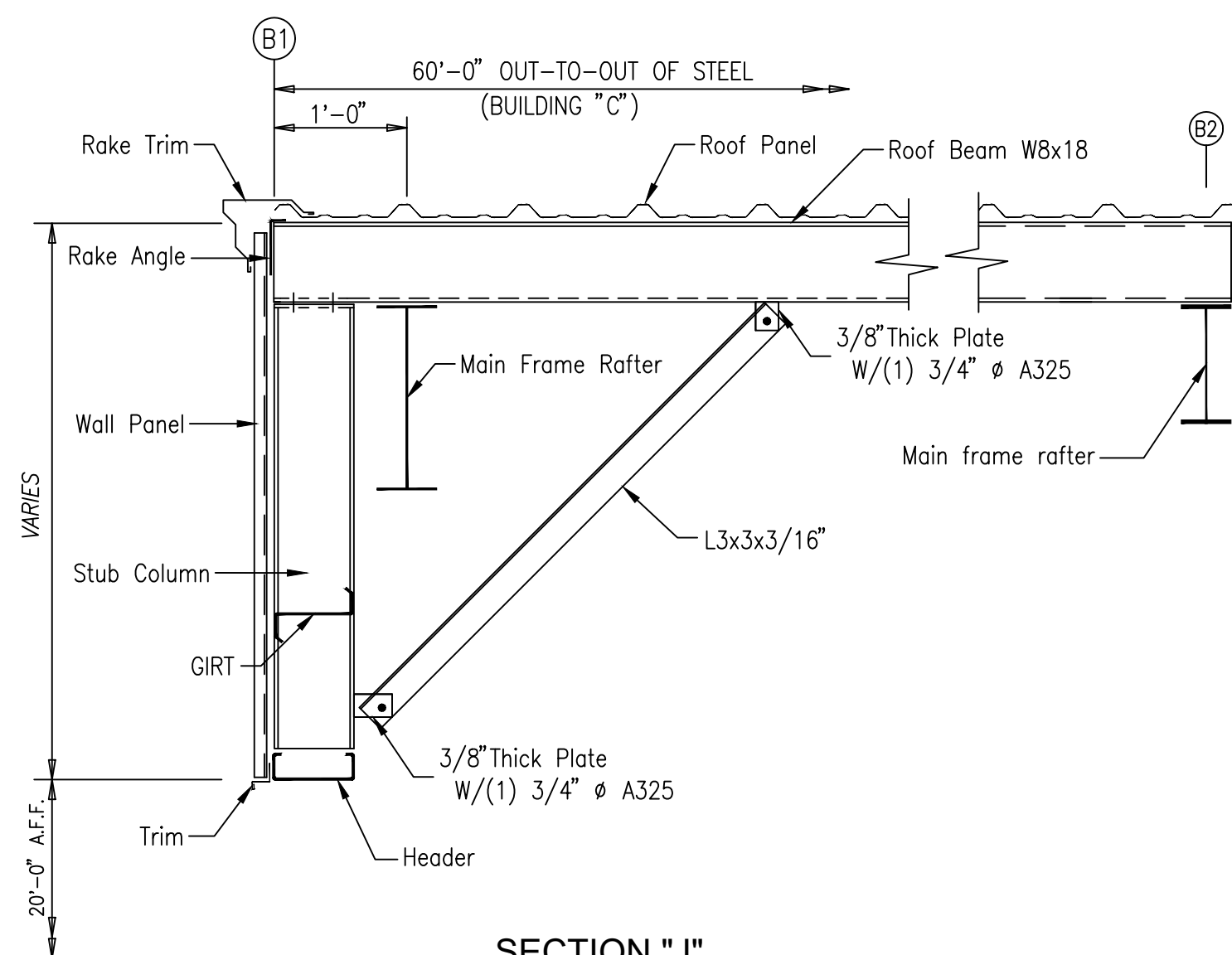




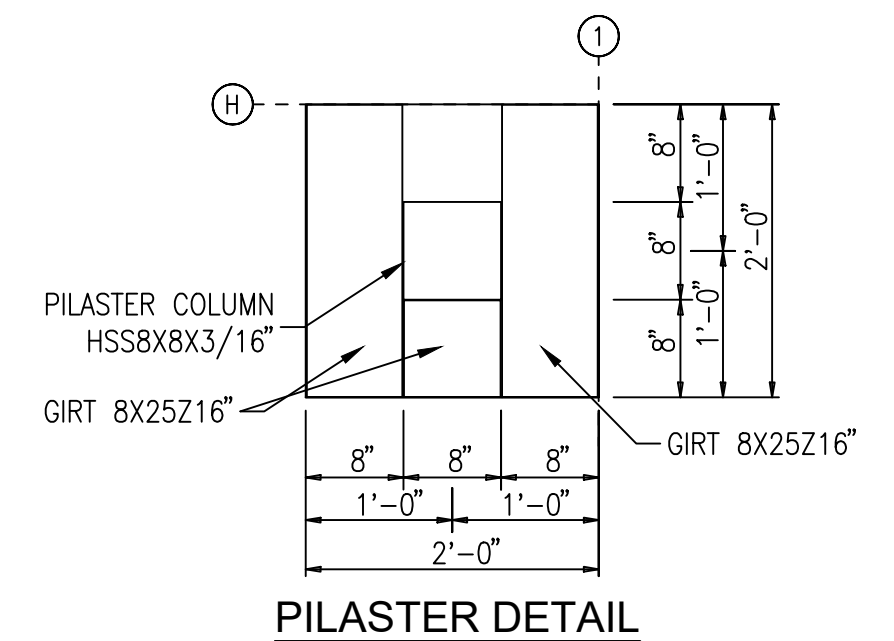
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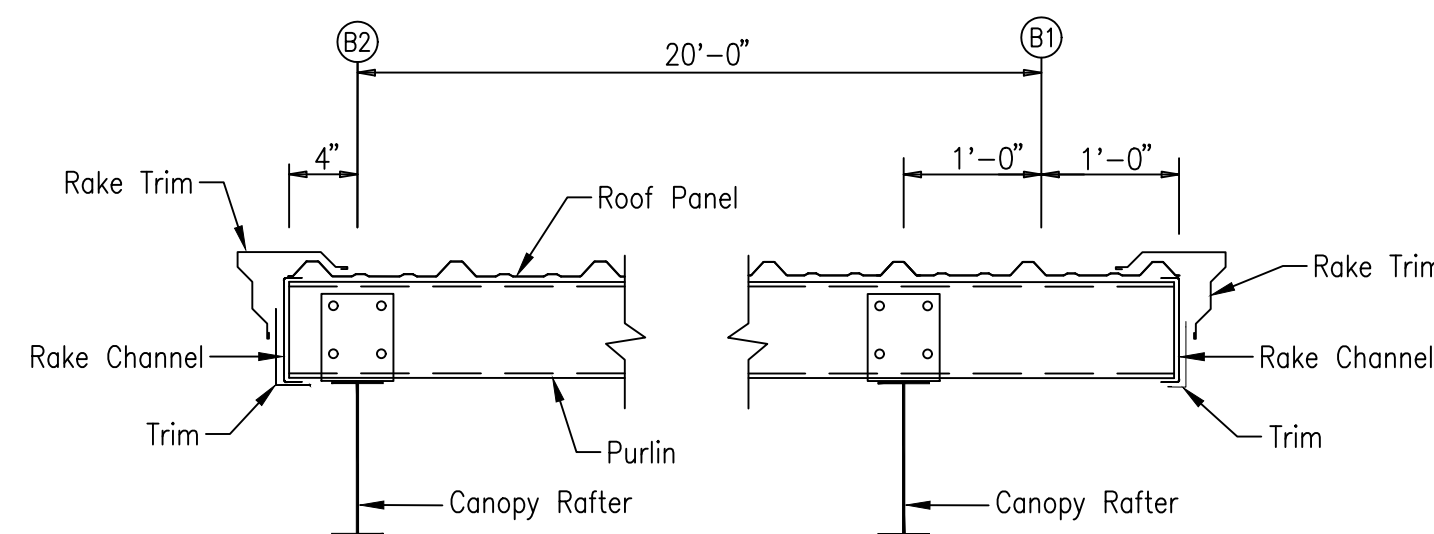
SECTION "I"



SECTION "J"



PILASTER DETAIL



SECTION "K"

SECTION "L"

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APPROVAL/REVIEWING AUTHORITY: PLEASE REVIEW APPROVAL DRAWINGS CAREFULLY

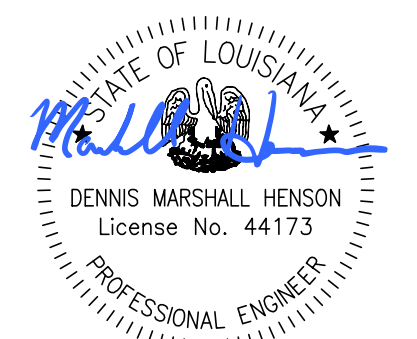
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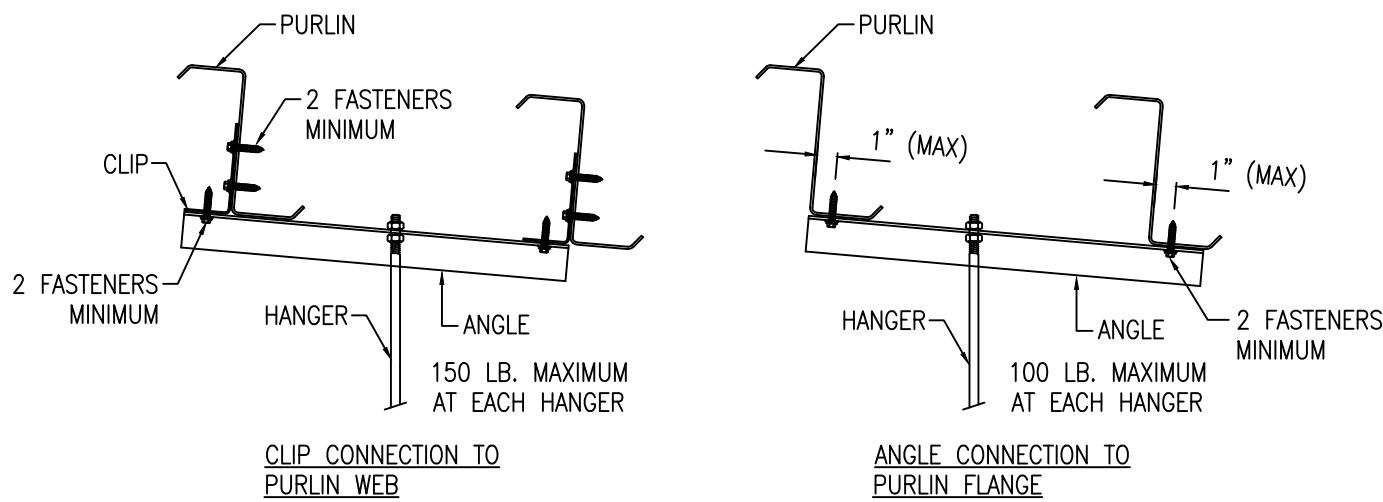
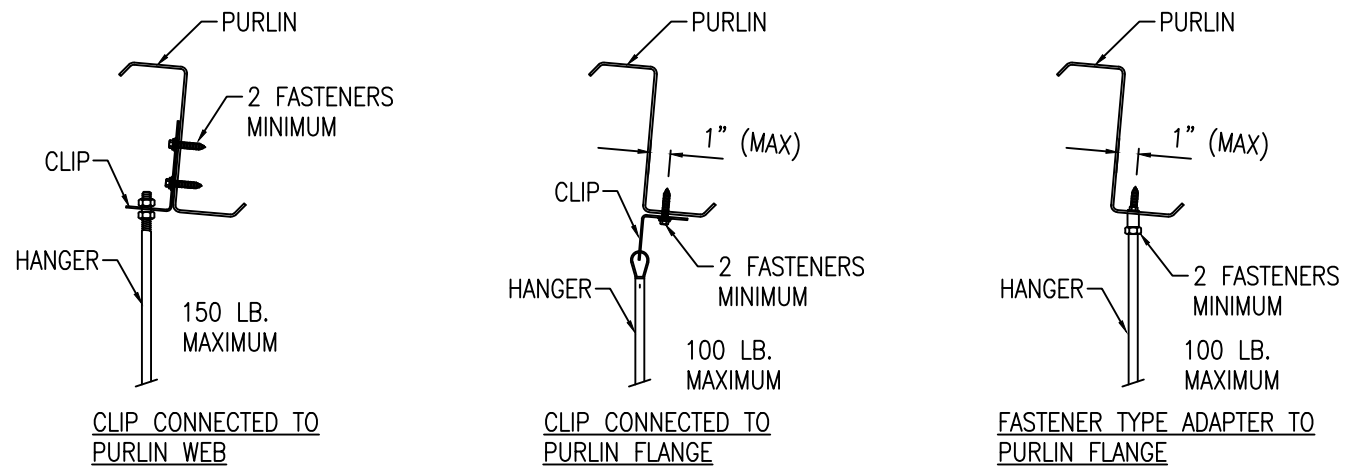
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ISSUE	DATE	DESCRIPTION	BY	CHK	SHEET DESCRIPTION:	BLDG SIZE:
A1	08.15.25	FOR APPROVAL	NG	AM	BUILDING SECTIONS	VARIES
CUSTOMER: Waukesha-Pearce Industries, LL						CUSTOMER LOCATION: 12320 S. Main Street
PROJECT REFERENCE: WPI Baton Rouge						
JOB SITE LOCATION: Airline Highway, Baton Rouge LA 70817						JOB SITE COUNTY: East Baton Rouge
DWN: NG	CHK: AM	DATE: 8/ 7/25	ENG: DMH	JOB NO: 14554-37882	DWG NO: E22	ISSUE: A1

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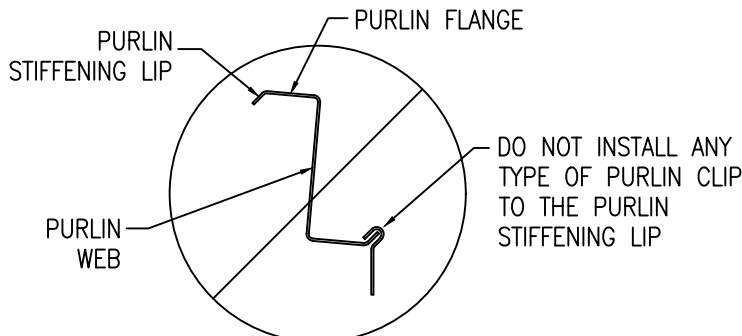


Metal Building Provider is providing the Purlin Only. All other Hardware and Accessories are not by Metal Building Provider.

The total hanger load shall not exceed the Design Collateral Load for the Building.  
Example:  
5'-0" Purlin Spacing X 5'-0" hanger spacing X  
6 Psf Collateral Load = 150 Lbs. Hanger Load

See C1 for the Design Collateral Loads for this Building.

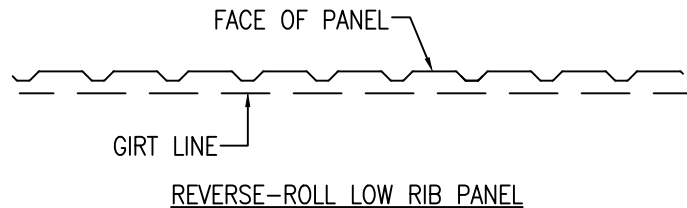
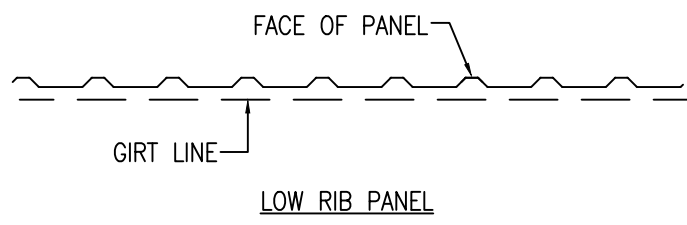
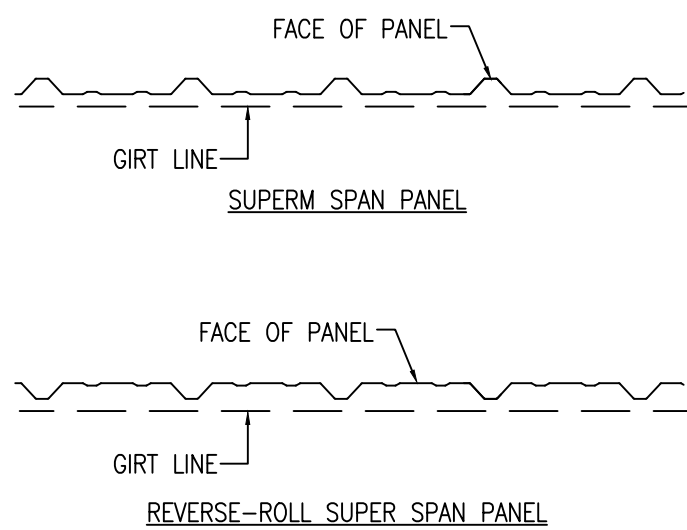
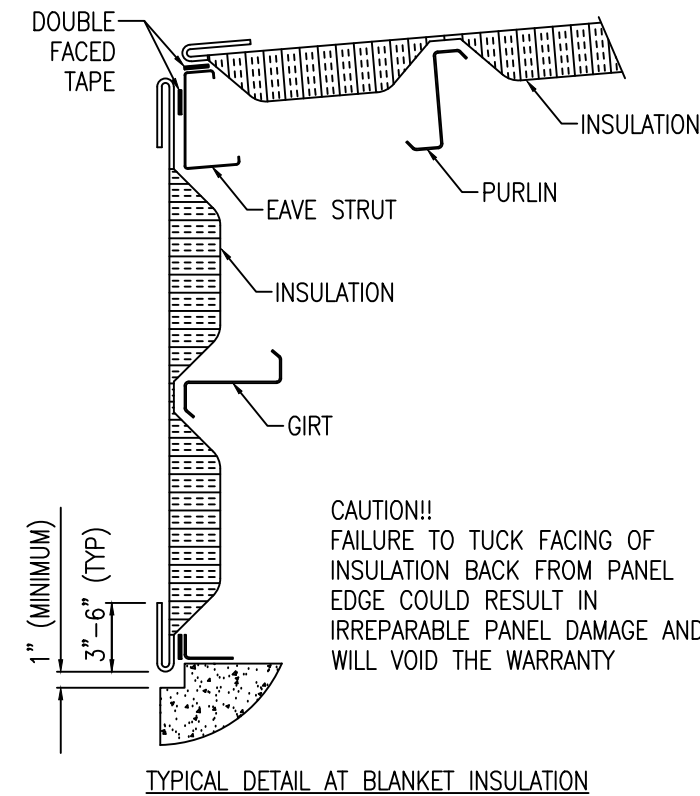
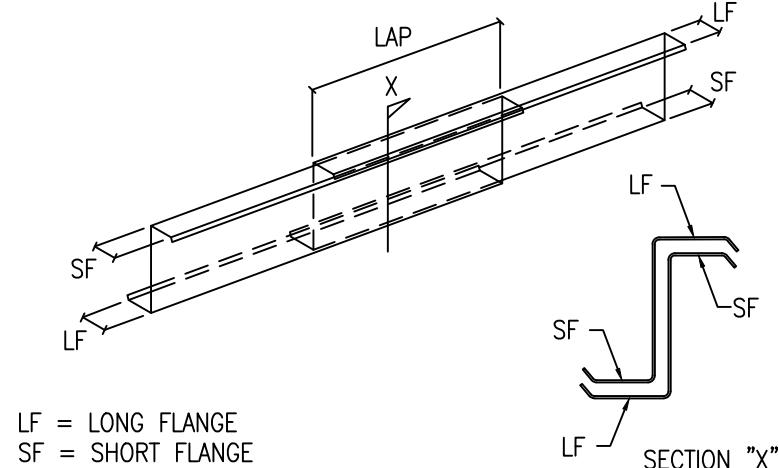
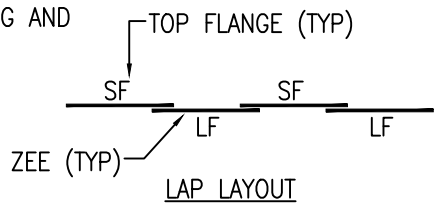
Note: If the building is designed for 0 Psf Collateral then adding any suspended system (i.e. Duct Work, Piping, Lights, Ceiling, Etc..) will correspondingly reduce the Design Live Load.



UNDER NO CIRCUMSTANCES CAN THE PURLIN STIFFENING LIP BE FIELD MODIFIED FROM THE FACTORY SUPPLIED CONDITION

ACCEPTABLE CONNECTIONS FOR BUILDING ACCESSORIES TO PURLIN ATTACHMENT

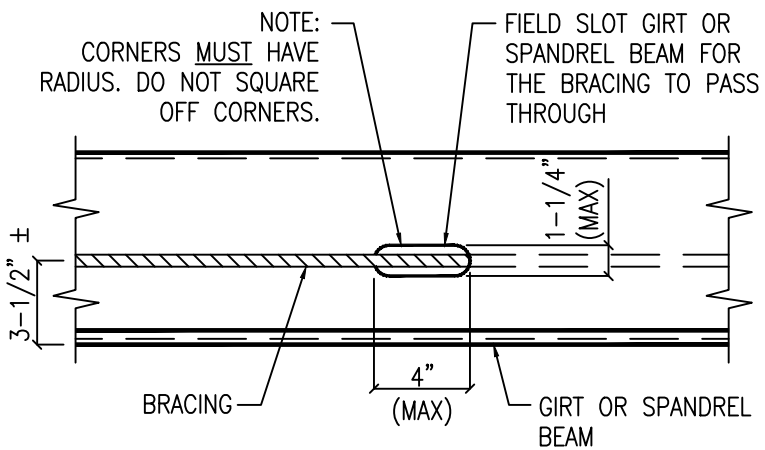
ROTATE EACH ZEE AS REQUIRED TO ALTERNATE BETWEEN THE LONG AND SHORT FLANGE



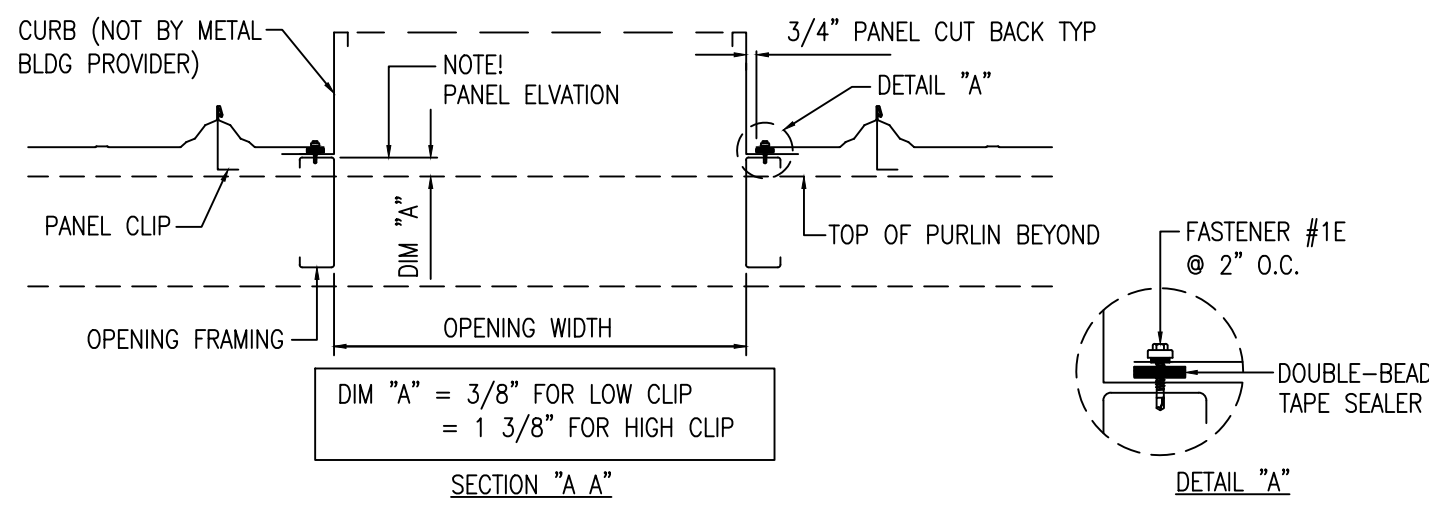
PANEL LAYOUT DETAILS SEE C1 FOR PANEL PROFILES SPECIFIED FOR THIS PROJECT

BUILT-UP SECTION		OVERALL DEPTH (IN INCHES)	
W20851			
FLANGE WIDTH (IN INCHES)	FLANGE THICKNESS (IN INCHES)	WEB THICKNESS (IN INCHES)	
5 = 5	3 = 8 = 1/2	1 = 10GA.	
6 = 6	3/16 0 = 5/8	2 = 8GA.	
8 = 8	4 = 1/4 2 = 3/4	3 = 3/16	
0 = 10	5 = 1 = 1	4 = 1/4	
2 = 12	5/16 6 = 3/8	6 = 3/8	

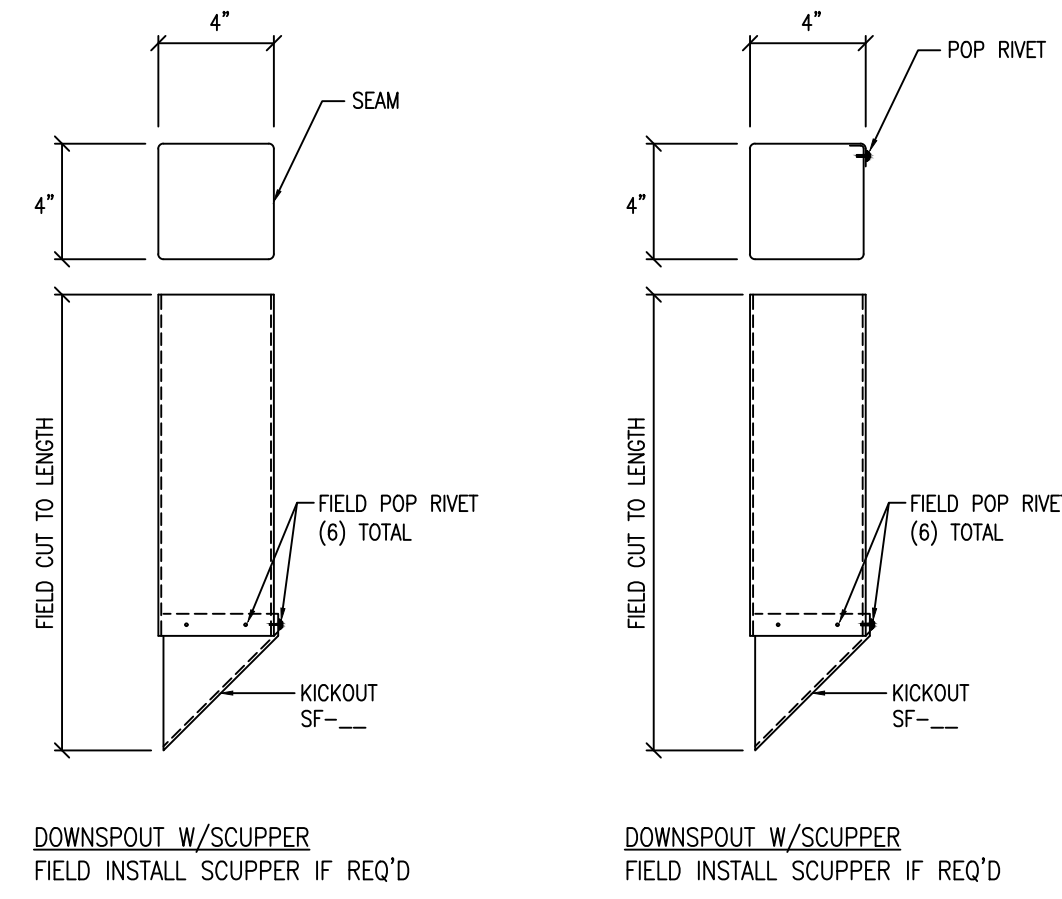
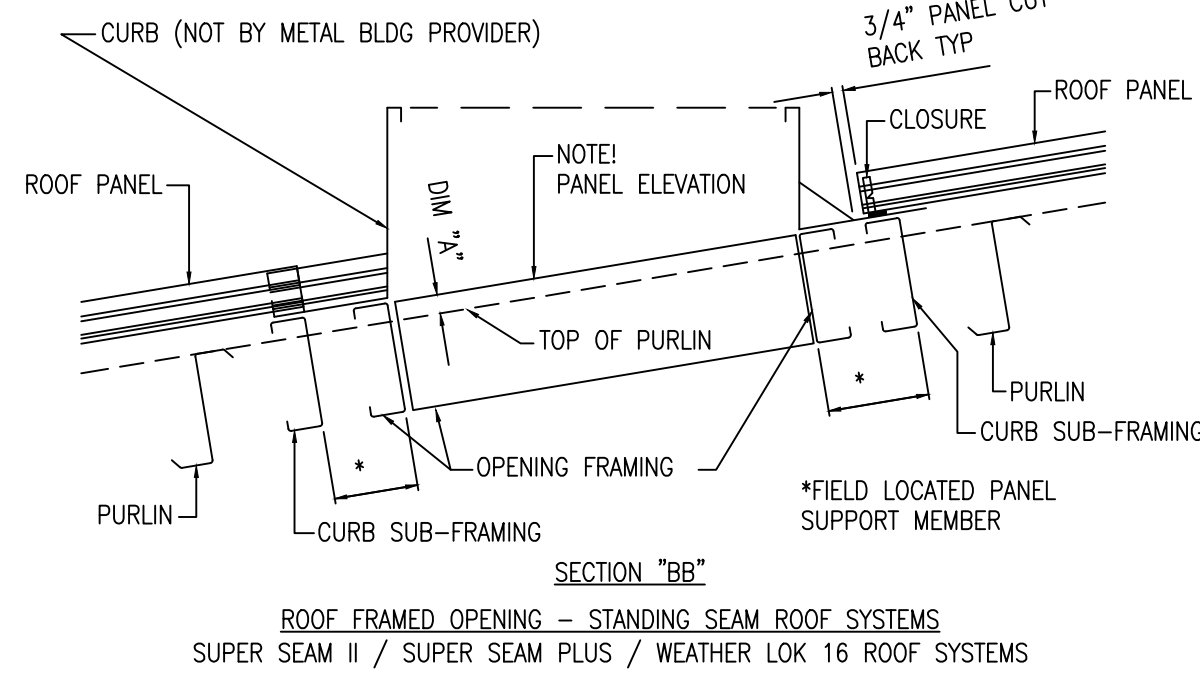
BUILT-UP SECTION LEGEND



DETAIL @ FIELD LOCATED BRACING SLOT



NOTE! FOR CLARITY, TAPE SEALANT, CLOSURES, CAULKING, ETC. MAY NOT BE SHOWN. REFER TO THE STANDING SEAM ERECTION MANUAL FOR ADDITIONAL INSTALLATION INSTRUCTIONS.



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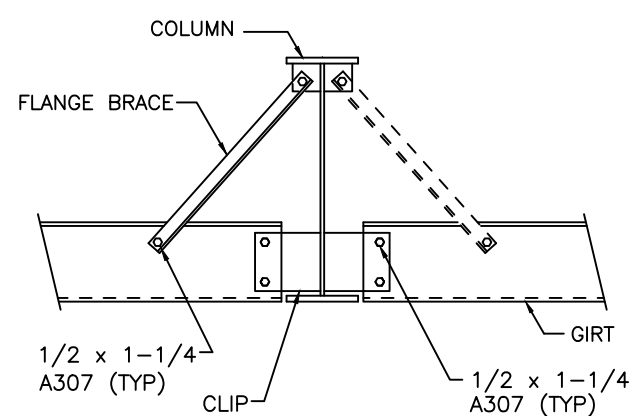
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DWN:	CHK:	DATE:	ENG:	JOB NO:	DWG NO:	ISSUE:
NG	AM	8/ 7/25	DMH	14554-37882	D1	A1



08/15/2025







(H6) WALL GIRT TO INTERIOR FRAME COLUMN



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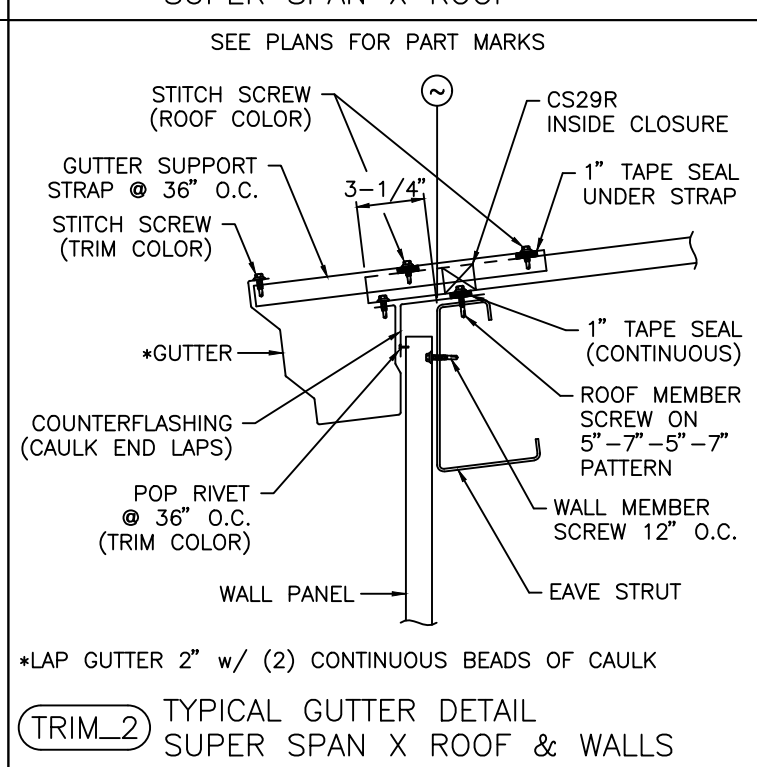
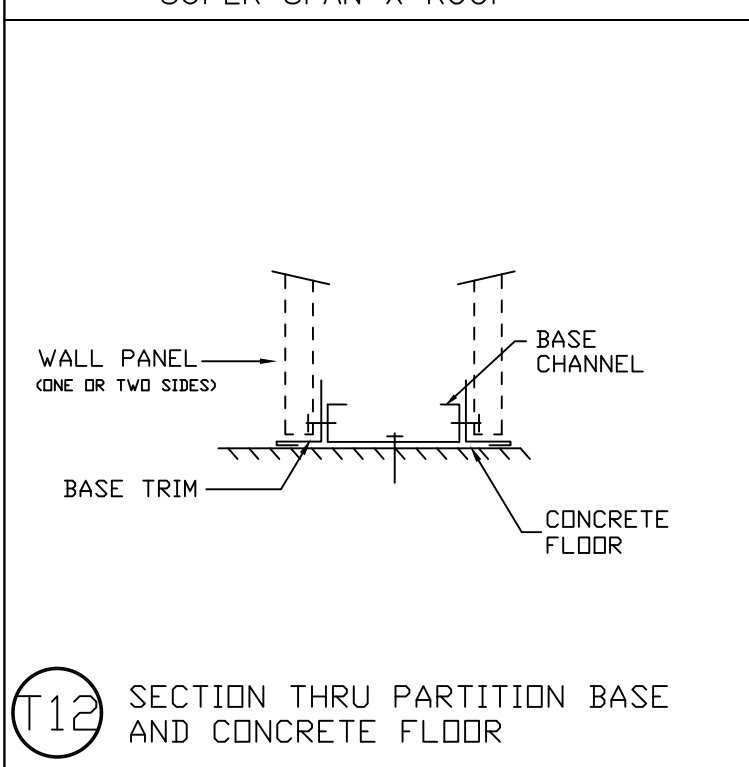
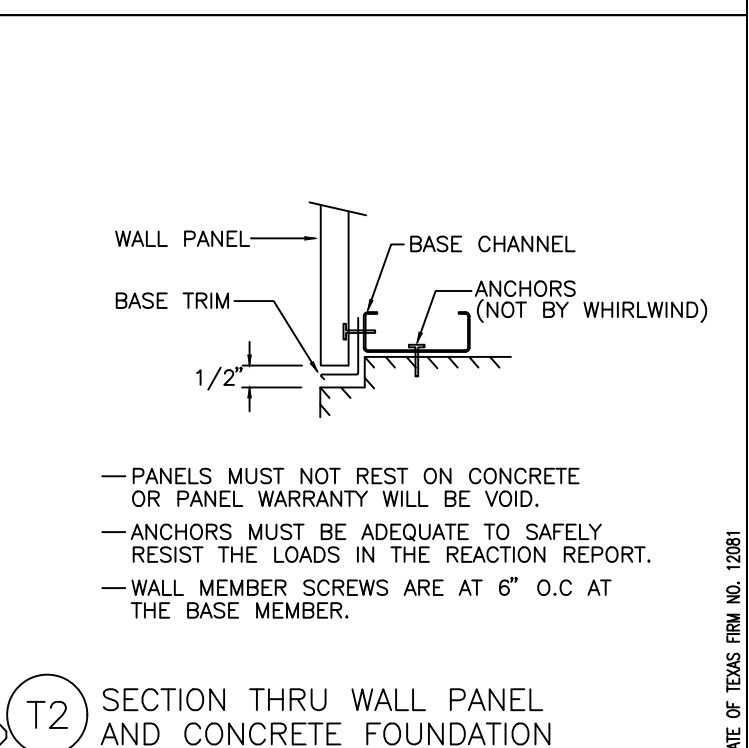
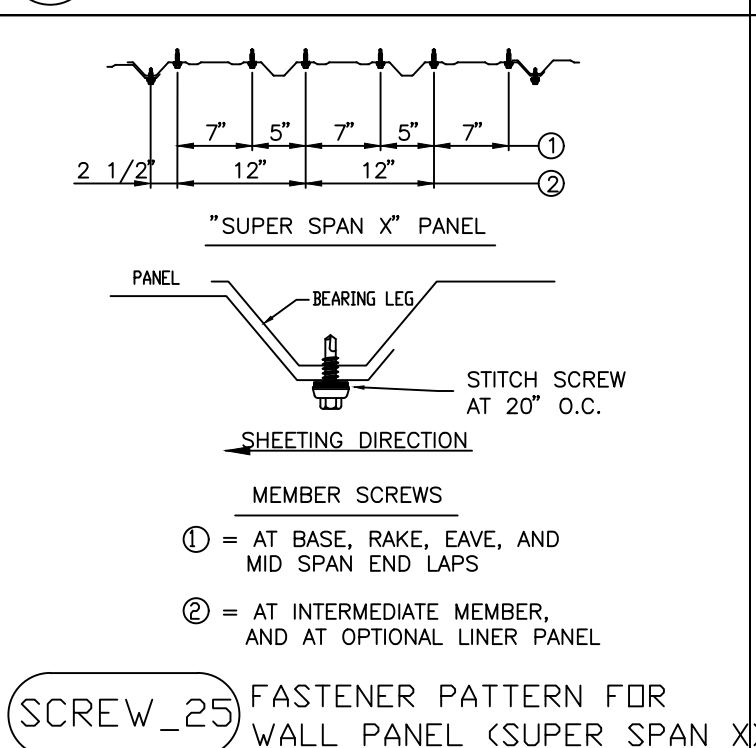
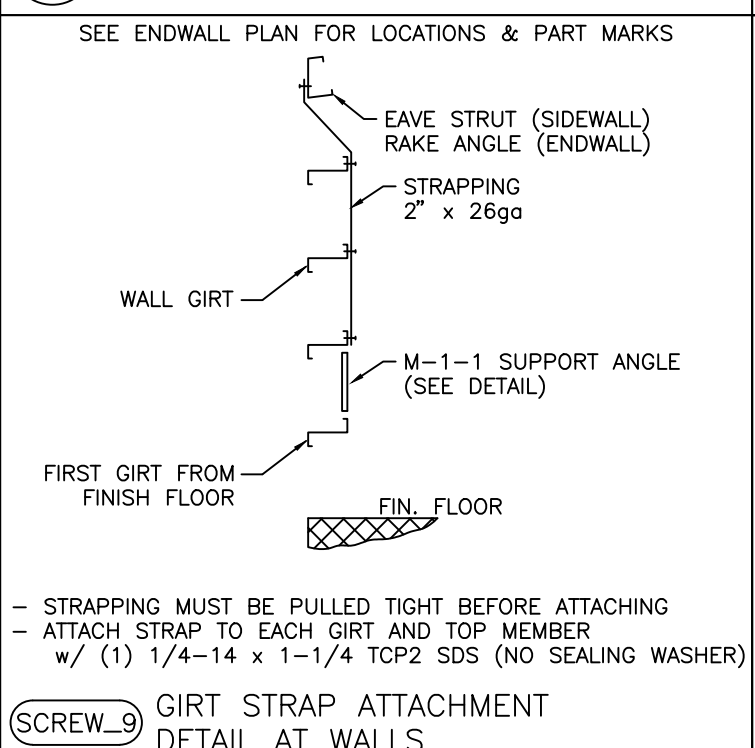
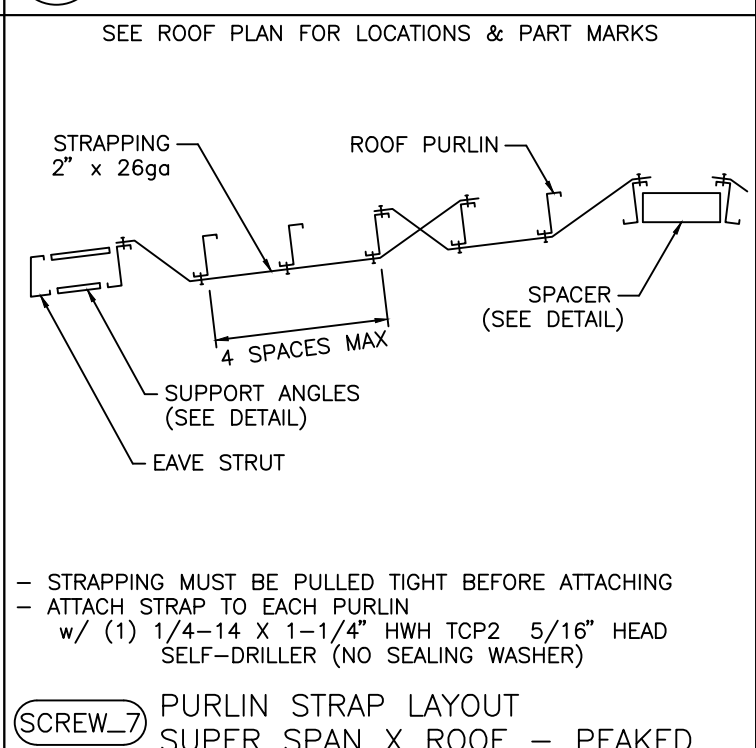
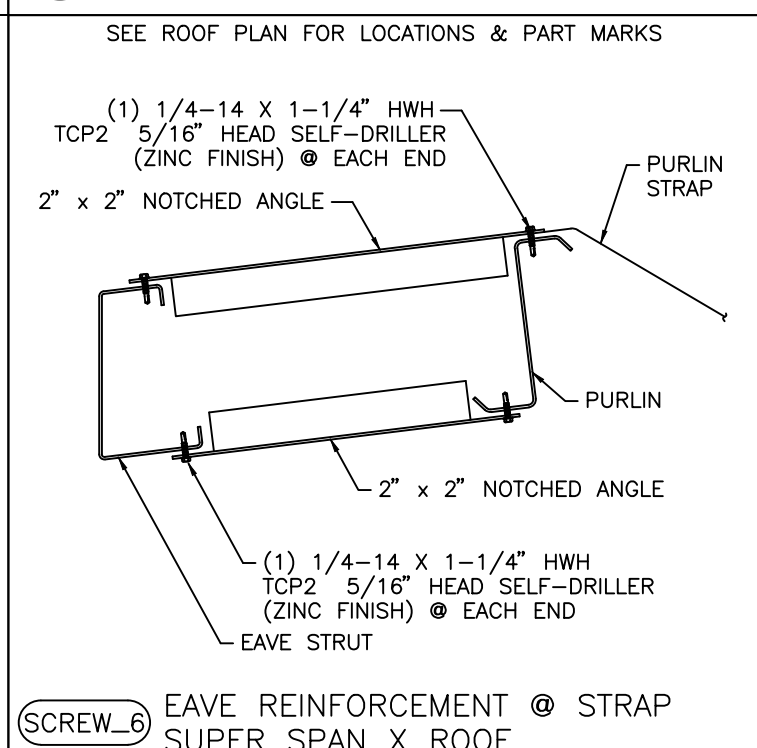
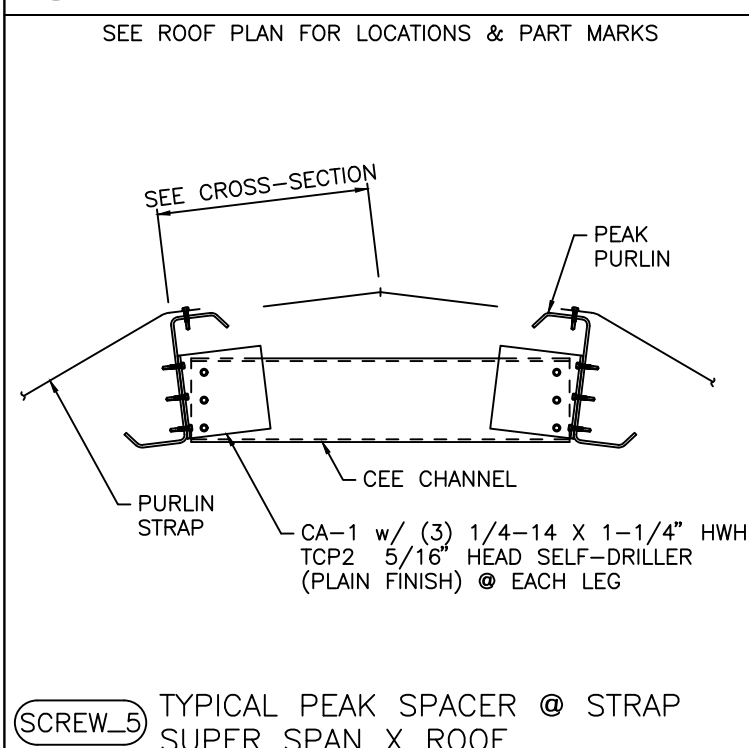
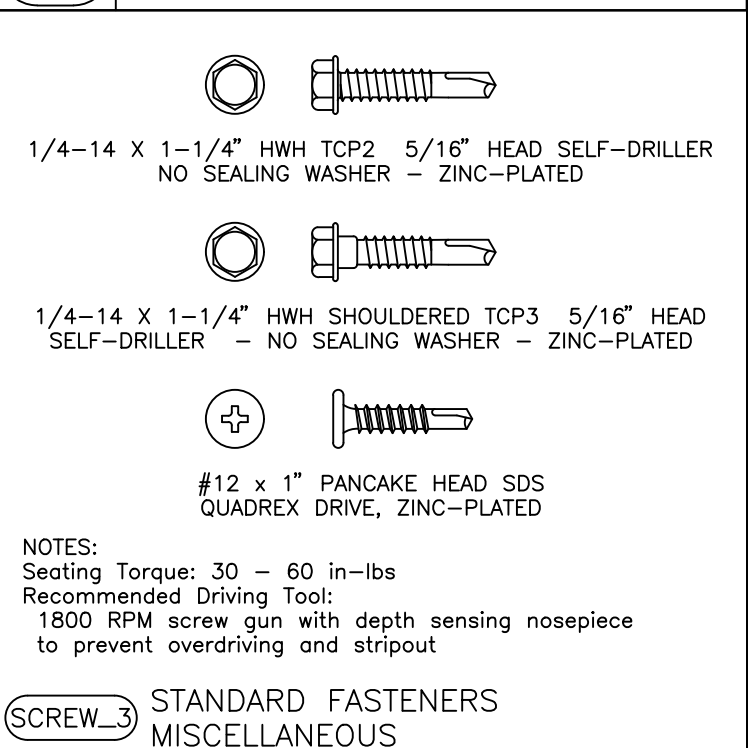
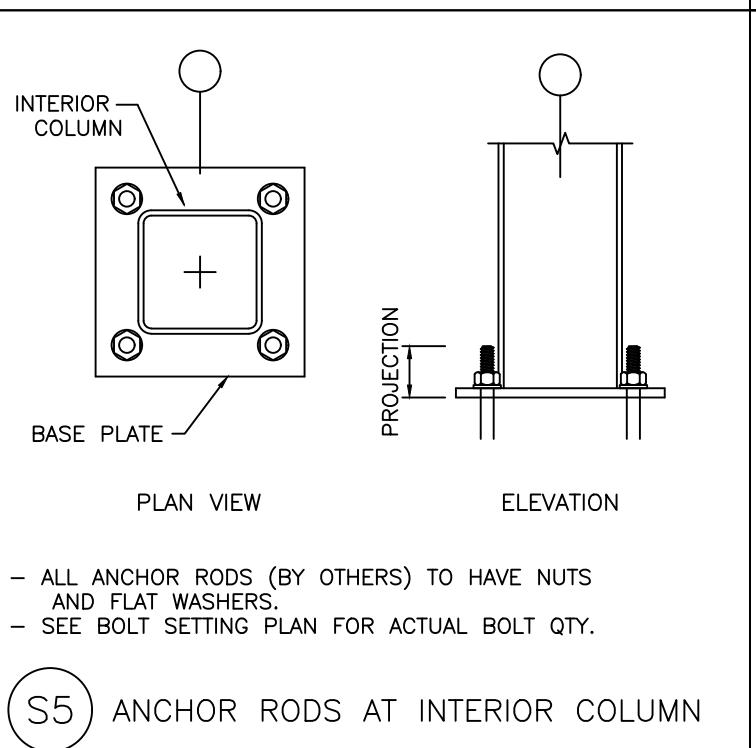
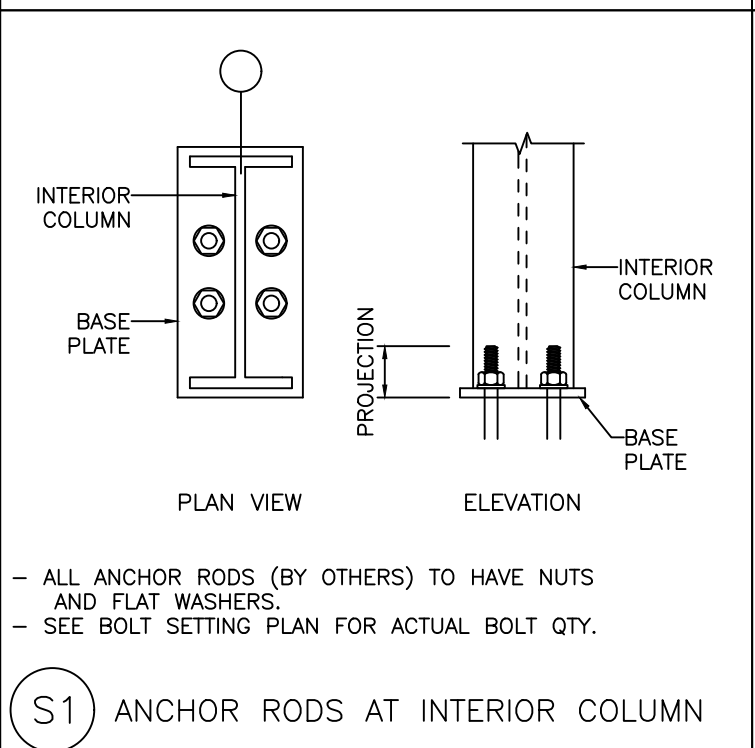
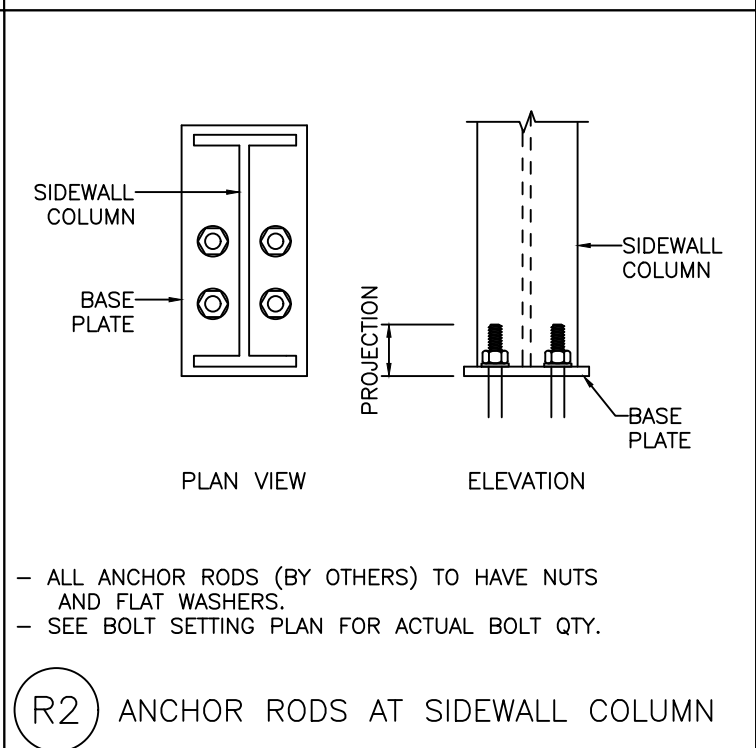
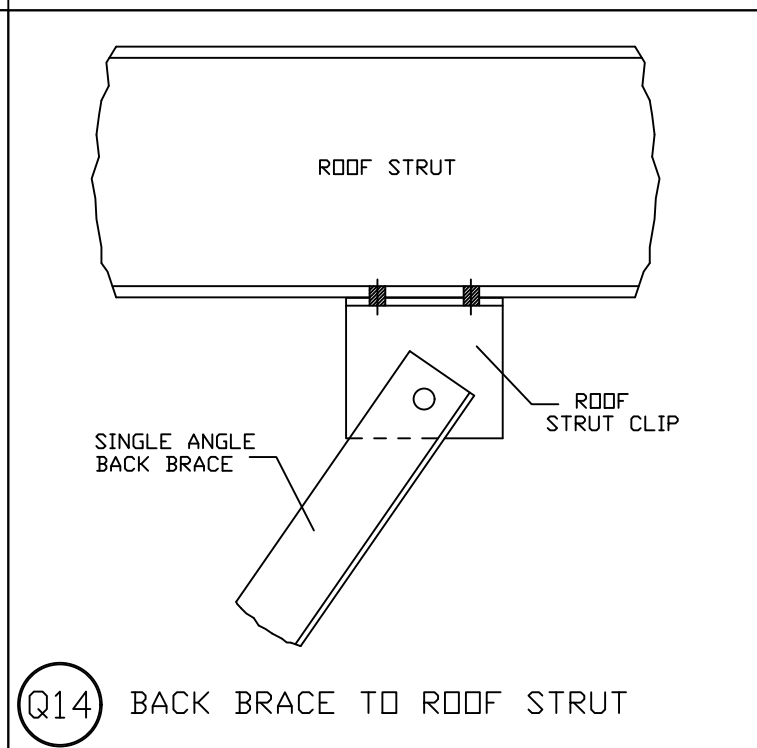
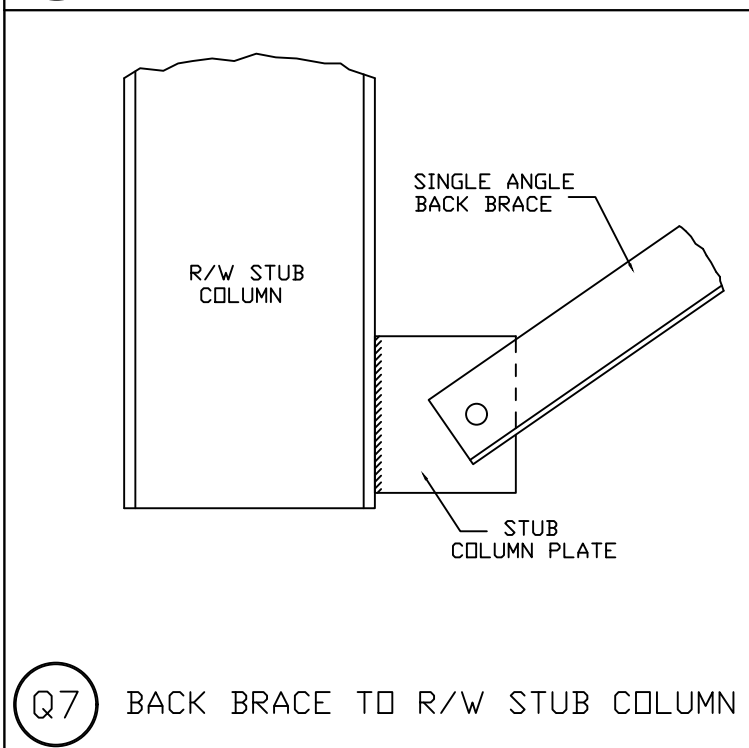
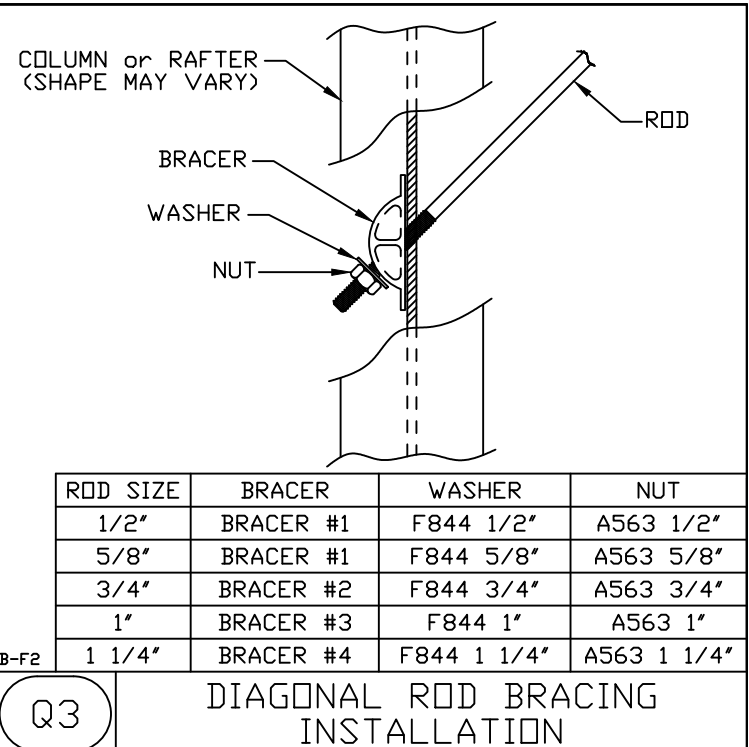
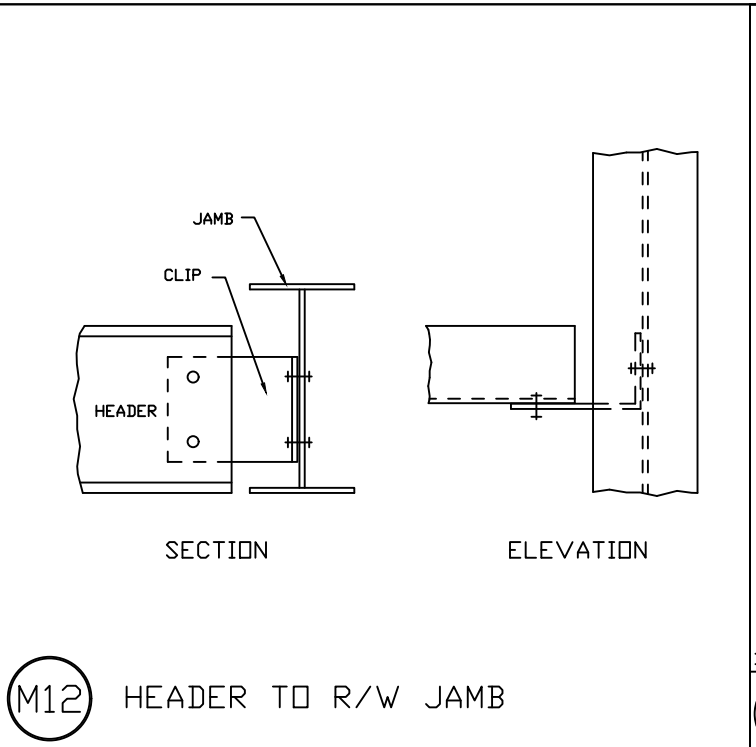
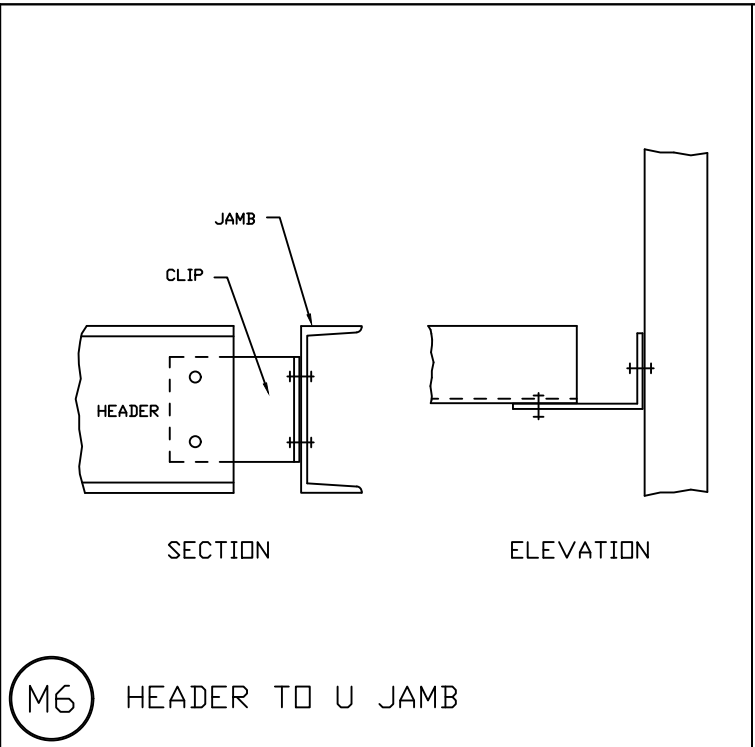
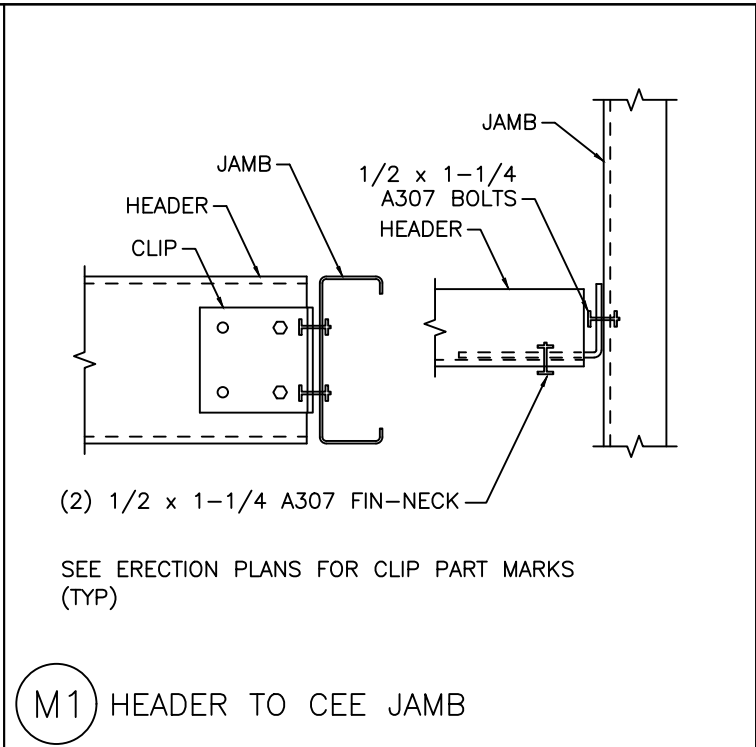
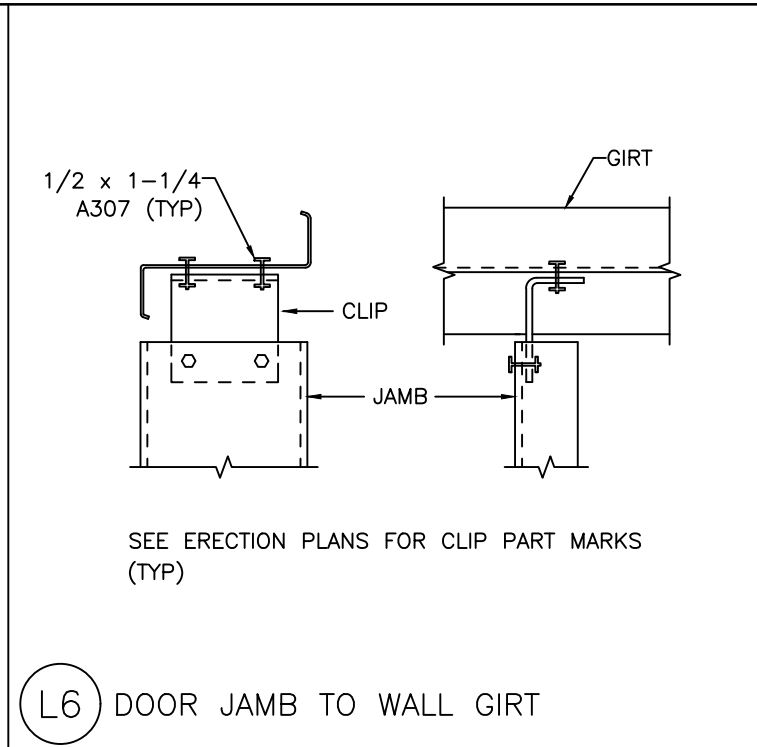
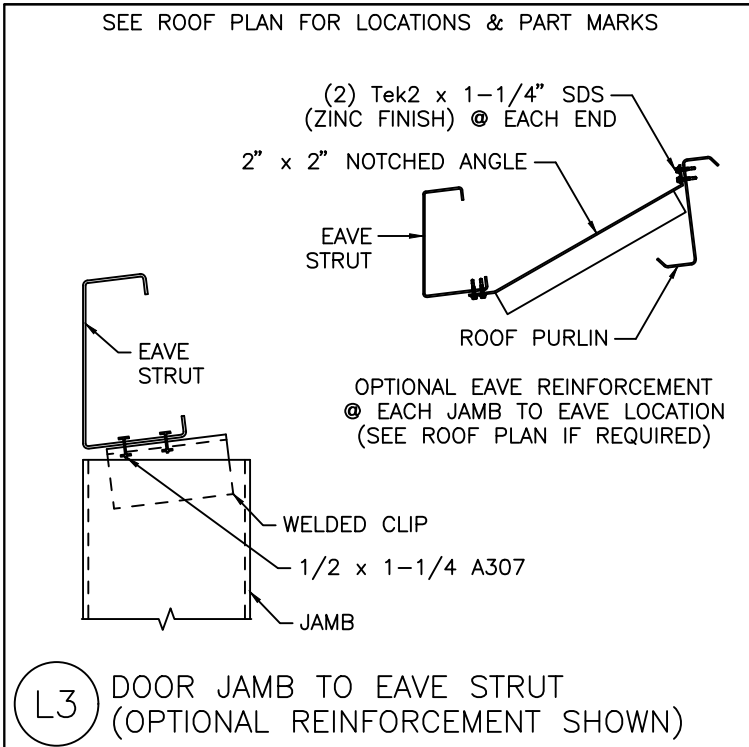
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					PROJECT REFERENCE: WPI Baton Rouge							
					JOB SITE LOCATION: Airline Highway, Baton Rouge LA 70817			JOB SITE COUNTY: East Baton Rouge				
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					NG:		AM:	8/ 7/25	0M4	14554--37882	D3	A1



08/15/2025

CITY OF HOUSTON REGISTRATION NO 165 / STATE OF TEXAS EPM NO 12081





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<input type="checkbox"/> FOR ERECTOR INSTALLATION:	Final drawings for construction.											PROJECT REFERENCE:	WPI Baton Rouge					
												JOB SITE LOCATION:	Airline Highway, Baton Rouge LA 70817	JOB SITE COUNTY:	East Baton Rouge			
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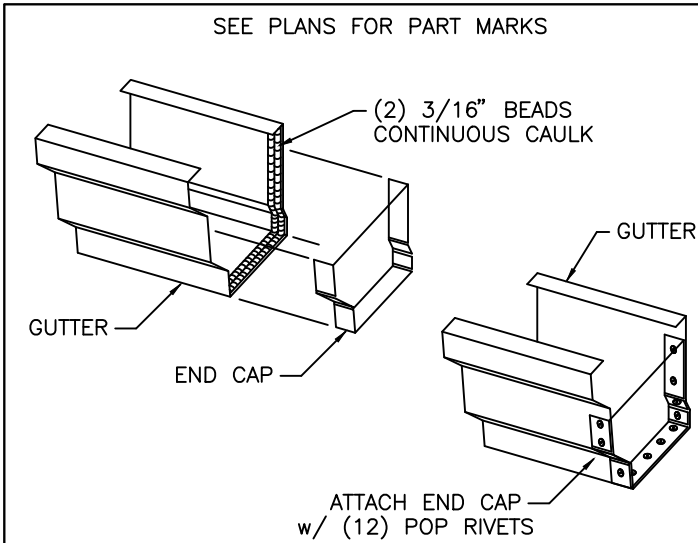
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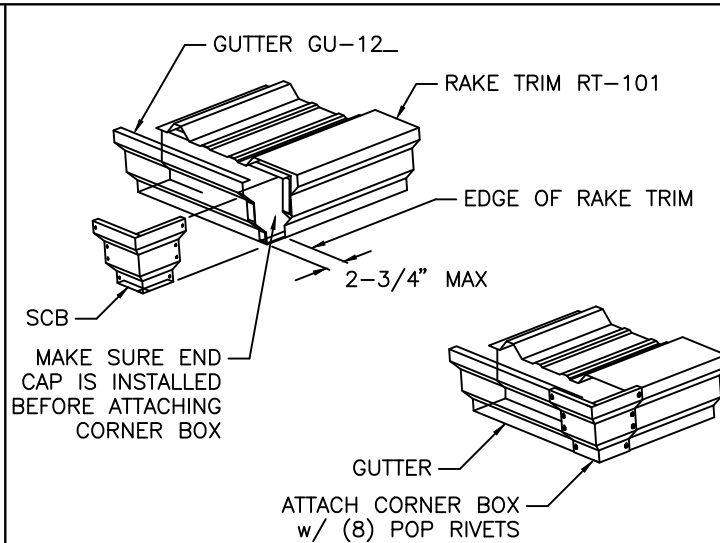


08/15/2025



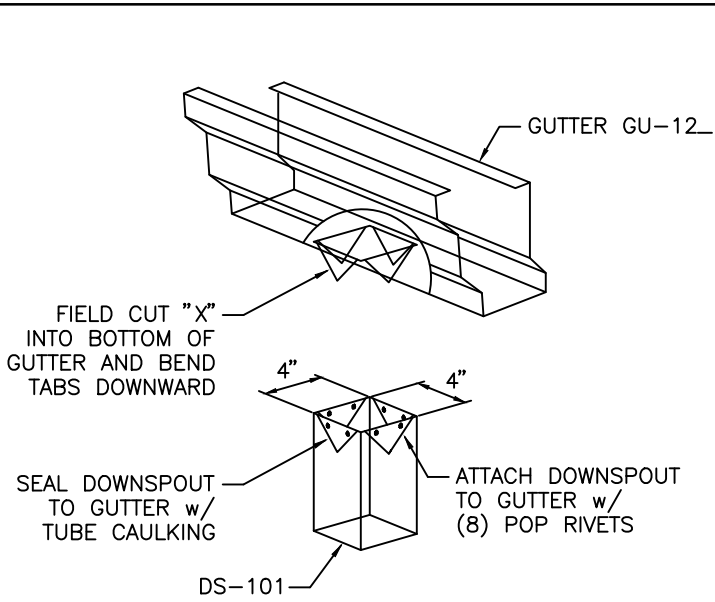
MAKE SURE THE END OF THE GUTTER IS FLUSH WITH THE OUTSIDE FACE OF THE FINISHED END WALL AND THERE ARE NO BREAKS IN THE BEADS OF CAULK

TRIM\_4 GUTTER END CAP ATTACHMENT

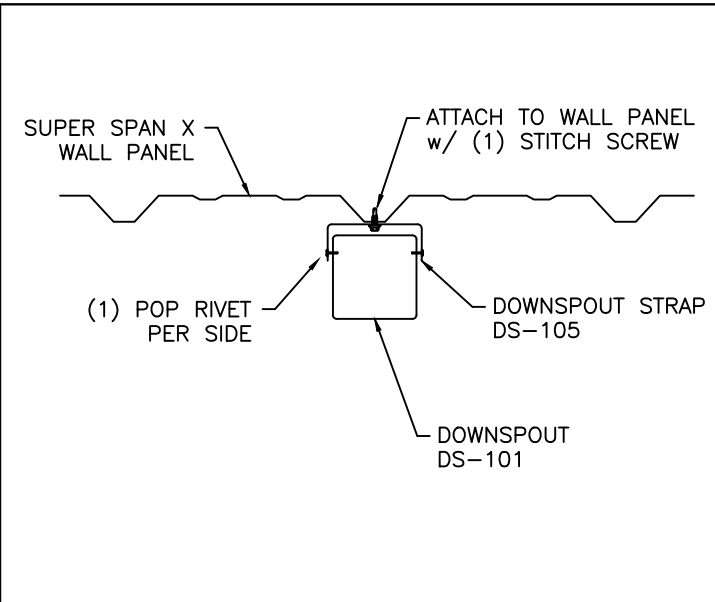


MAKE SURE THE END OF THE GUTTER IS FLUSH WITH THE OUTSIDE FACE OF THE FINISHED END WALL

TRIM\_5 CORNER BOX ATTACHMENT

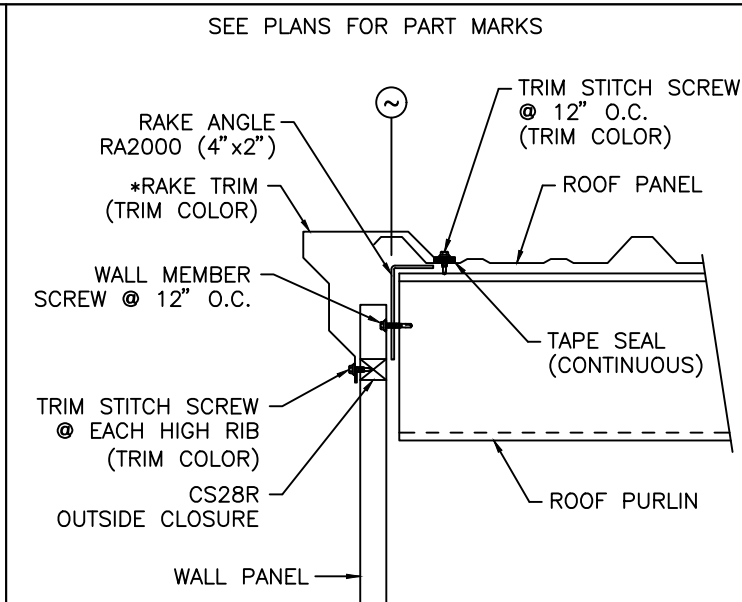


TRIM\_6 DOWNSPOUT ATTACHMENT @ GUTTER



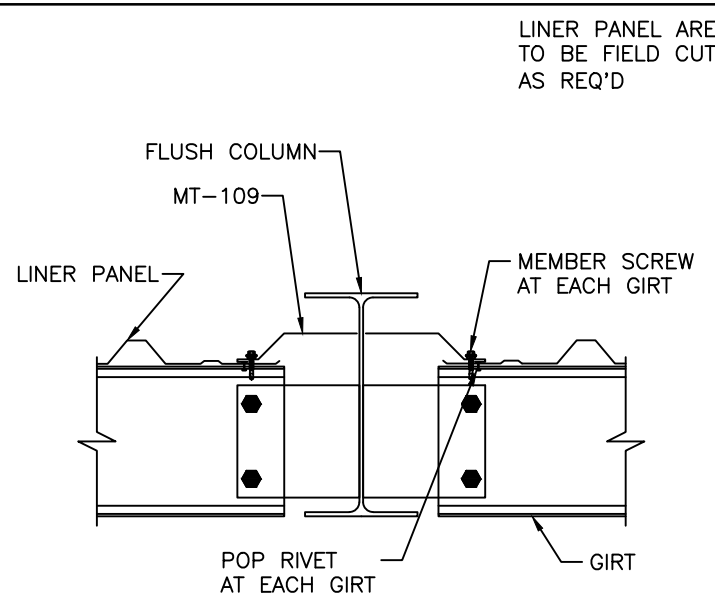
ATTACH ONE DS-105 STRAP AT THE BASE OF THE DOWNSPOUT THEN APPROXIMATELY 5'-0" CENTERS (8'-0" MAX.)

TRIM\_7 DOWNSPOUT STRAP ATTACHMENT

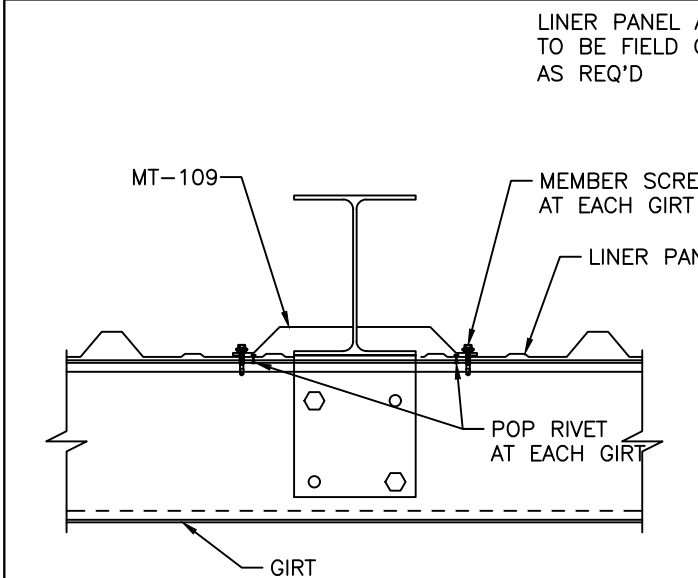


\*LAP RAKE TRIM 2" w/ (1) CONTINUOUS BEAD OF CAULK

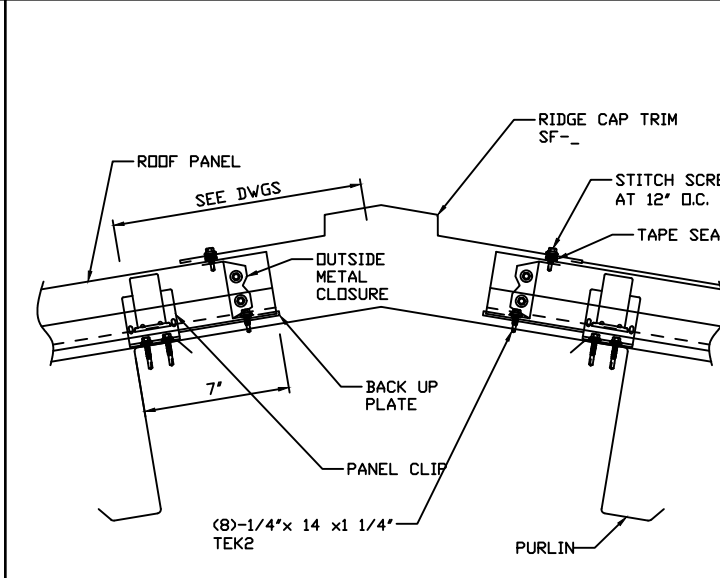
TRIM\_18 TYPICAL RAKE DETAIL  
SUPER SPAN X ROOF & WALLS



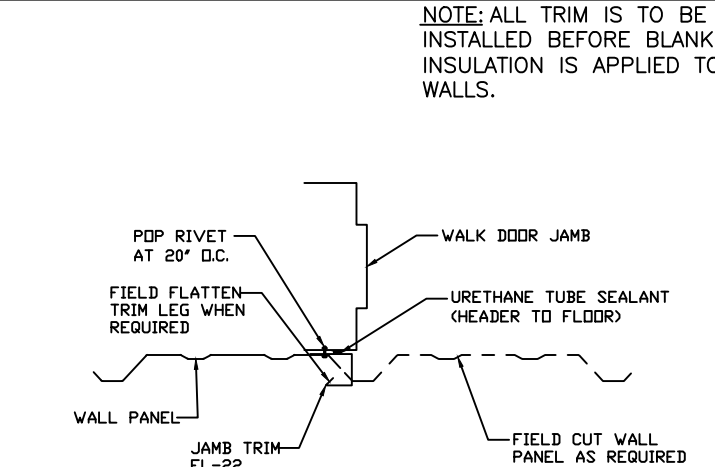
TRIM\_52 LINER PANEL FLUSH COL  
INSTALLATION SUPER SPAN X



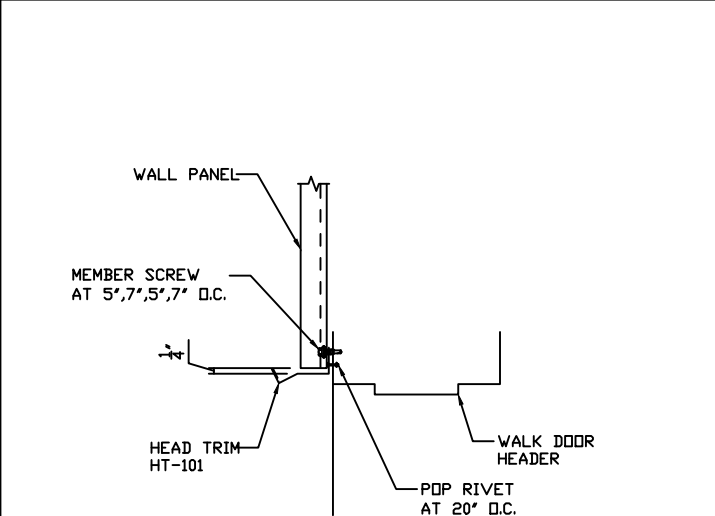
TRIM\_53 LINER PANEL BY-PASS COL  
INSTALLATION SUPER SPAN X



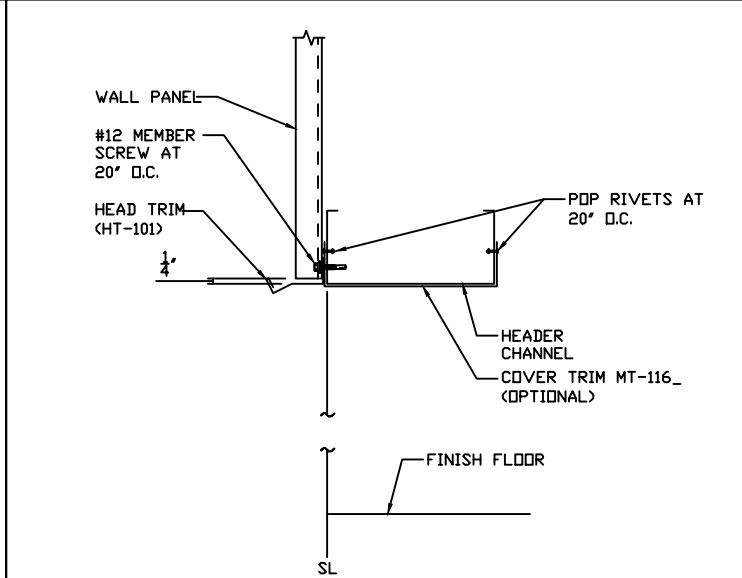
TRIM\_56 RIDGE CAP INSTALLATION  
(SUPER SEAM II AND PLUS)



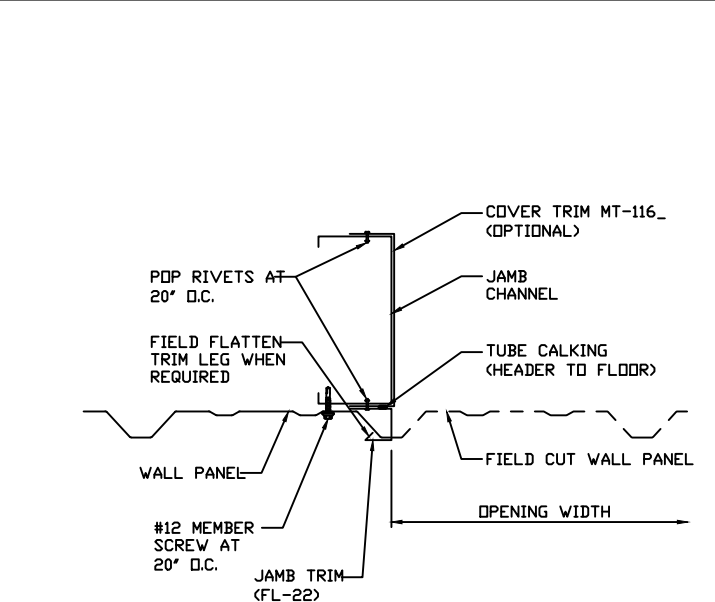
TRIM\_64 WALK DOOR STD JAMB TRIM  
(SUPER SPAN X)



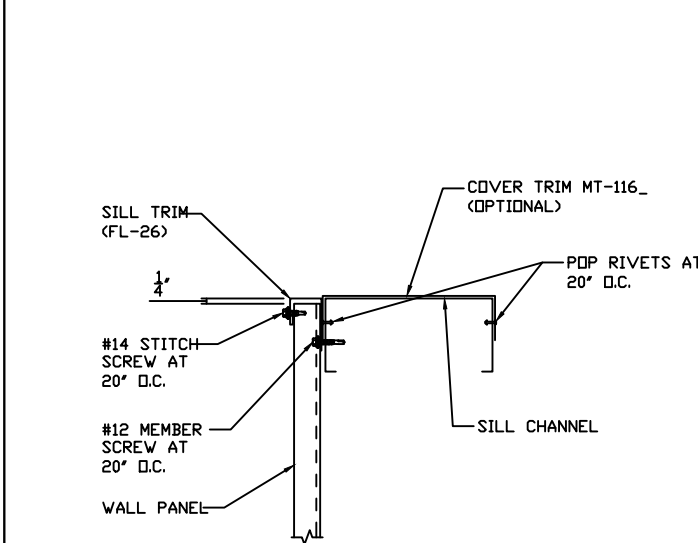
TRIM\_65 WALK DOOR STD HEAD TRIM  
(SUPER SPAN X)



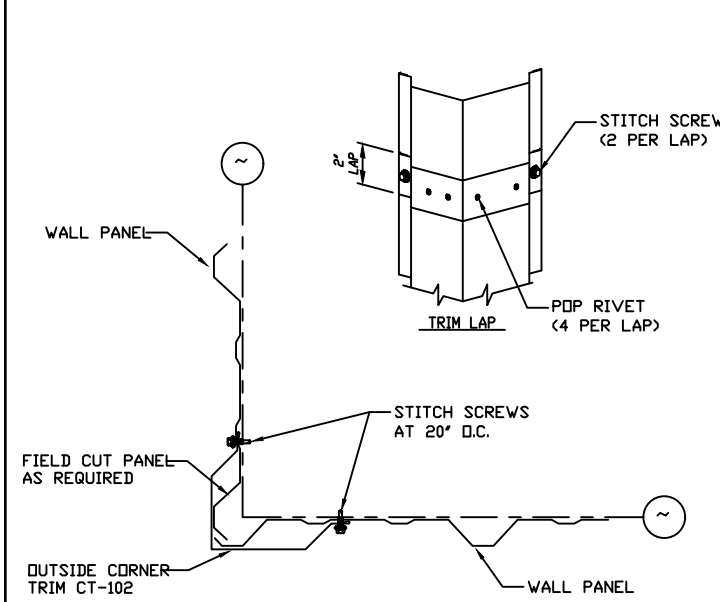
TRIM\_178 HEAD TRIM DETAIL  
(SUPER SPAN X)



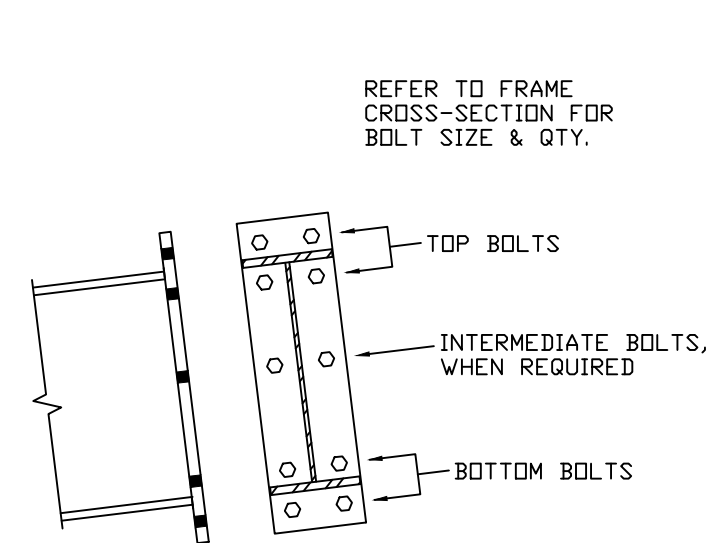
TRIM\_179 JAMB TRIM DETAIL  
(SUPER SPAN X)



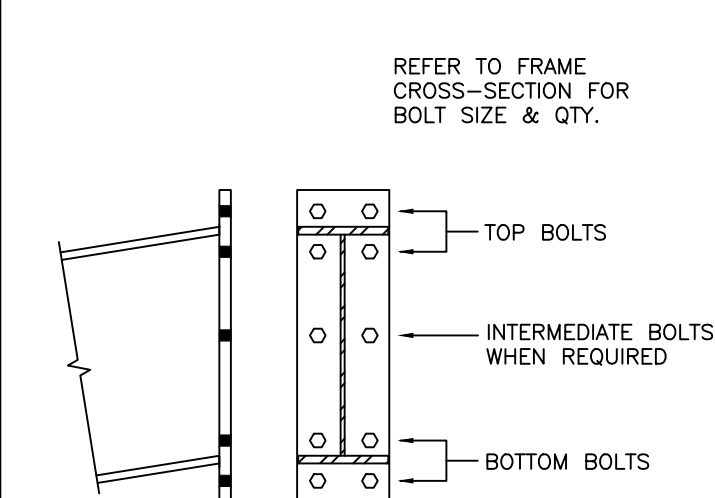
TRIM\_180 SILL TRIM DETAIL  
(SUPER SPAN X)



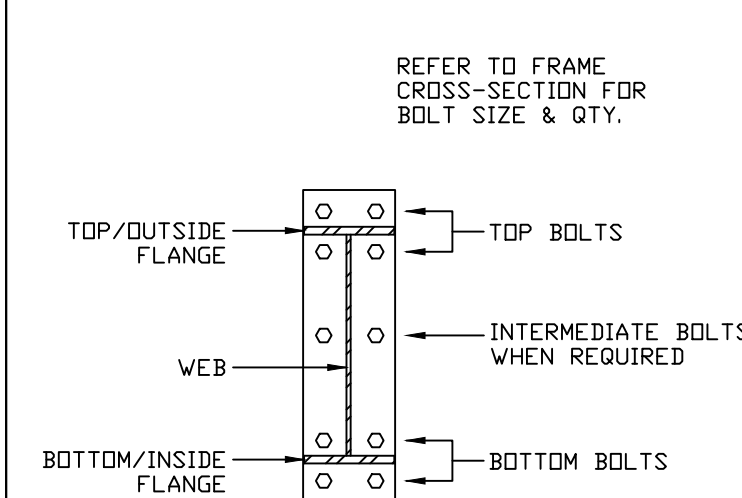
TRIM\_203 CORNER TRIM INSTALLATION  
(SUPER SPAN X)



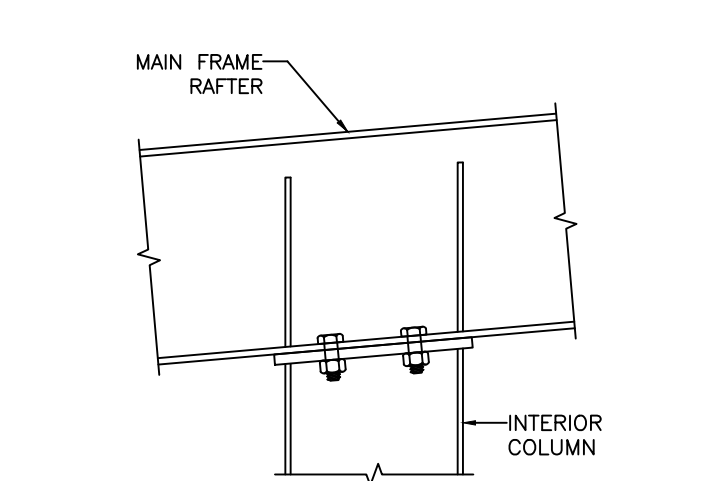
U1 BOLTED END PLATE RAFTER SPLICE



U2 BOLTED END PLATE CONNECTION  
AT BUILDING PEAK

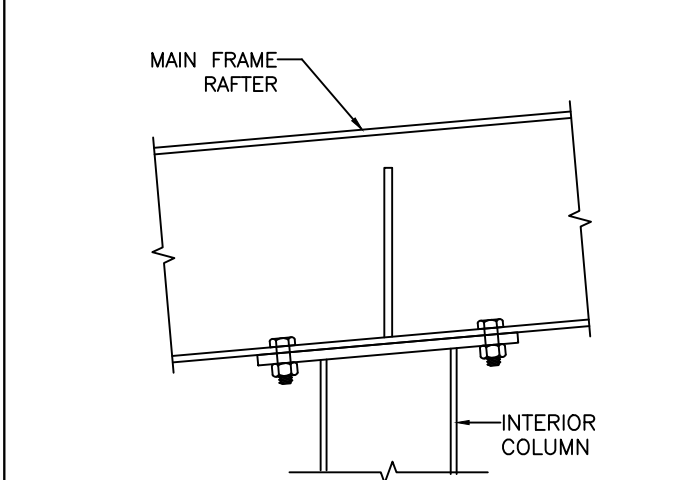


U3 BOLTS FOR RAFTER TO  
COLUMN CONNECTION



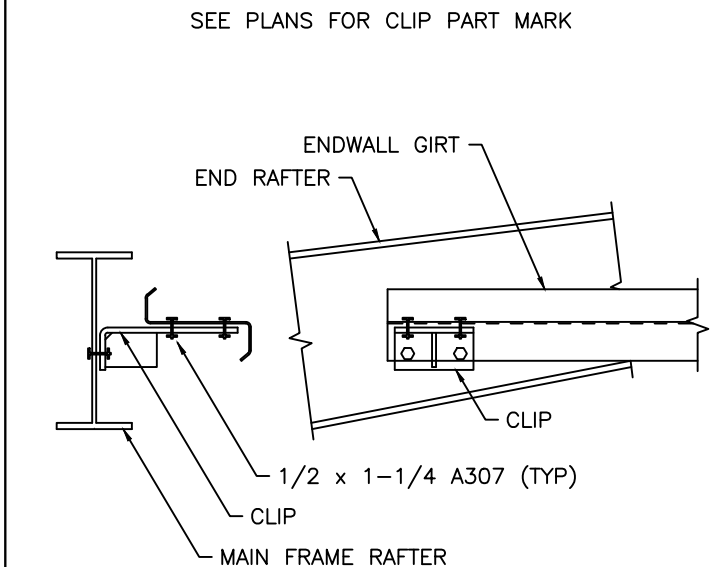
- SHAPE OF RAFTER MAY VARY. SEE FRAME CROSS-SECTION FOR ACTUAL PROFILE AND DIMENSIONS.  
- SEE CROSS-SECTION FOR CONN. BOLT REQUIREMENTS.

V1 INTERIOR COLUMN TO RAFTER CONN.



- SHAPE OF RAFTER MAY VARY. SEE FRAME CROSS-SECTION FOR ACTUAL PROFILE AND DIMENSIONS.  
- SEE CROSS-SECTION FOR CONN. BOLT REQUIREMENTS.

V3 INTERIOR COLUMN TO RAFTER CONN.



W8 ENDWALL GIRT TO MAIN FRAME RAFTER

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<input type="checkbox"/> FOR ERECTOR INSTALLATION:	Final drawings for construction.

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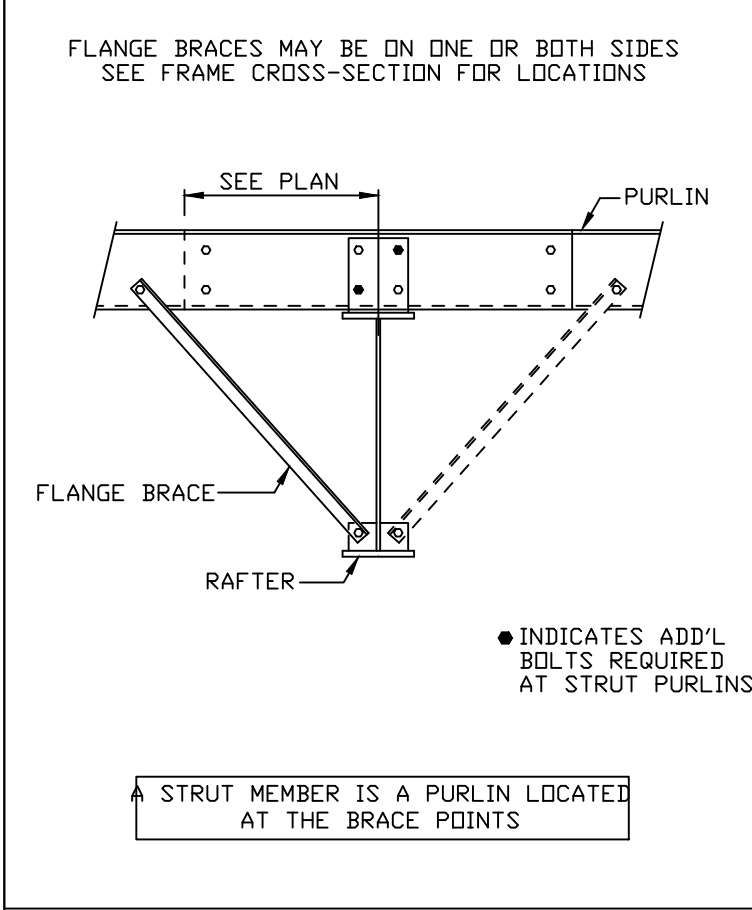
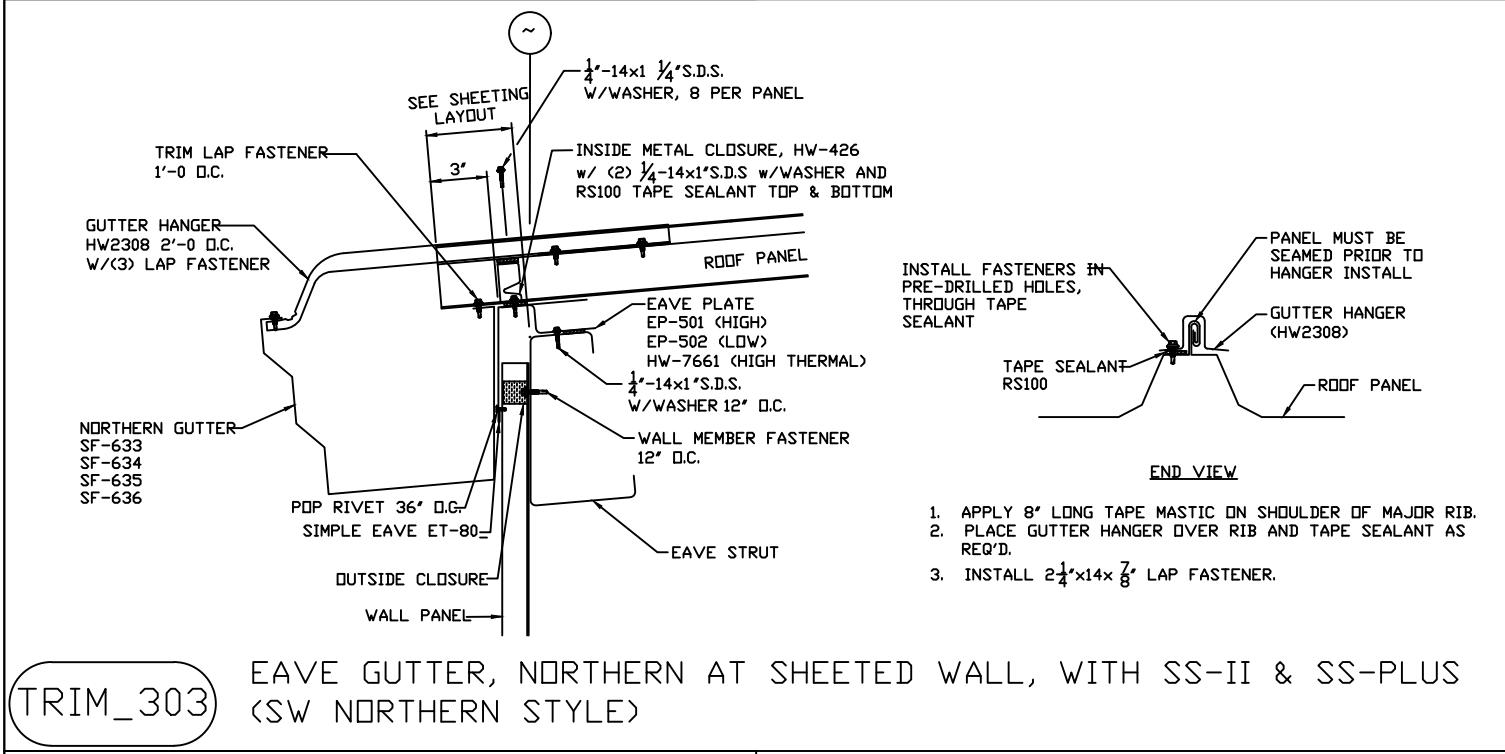
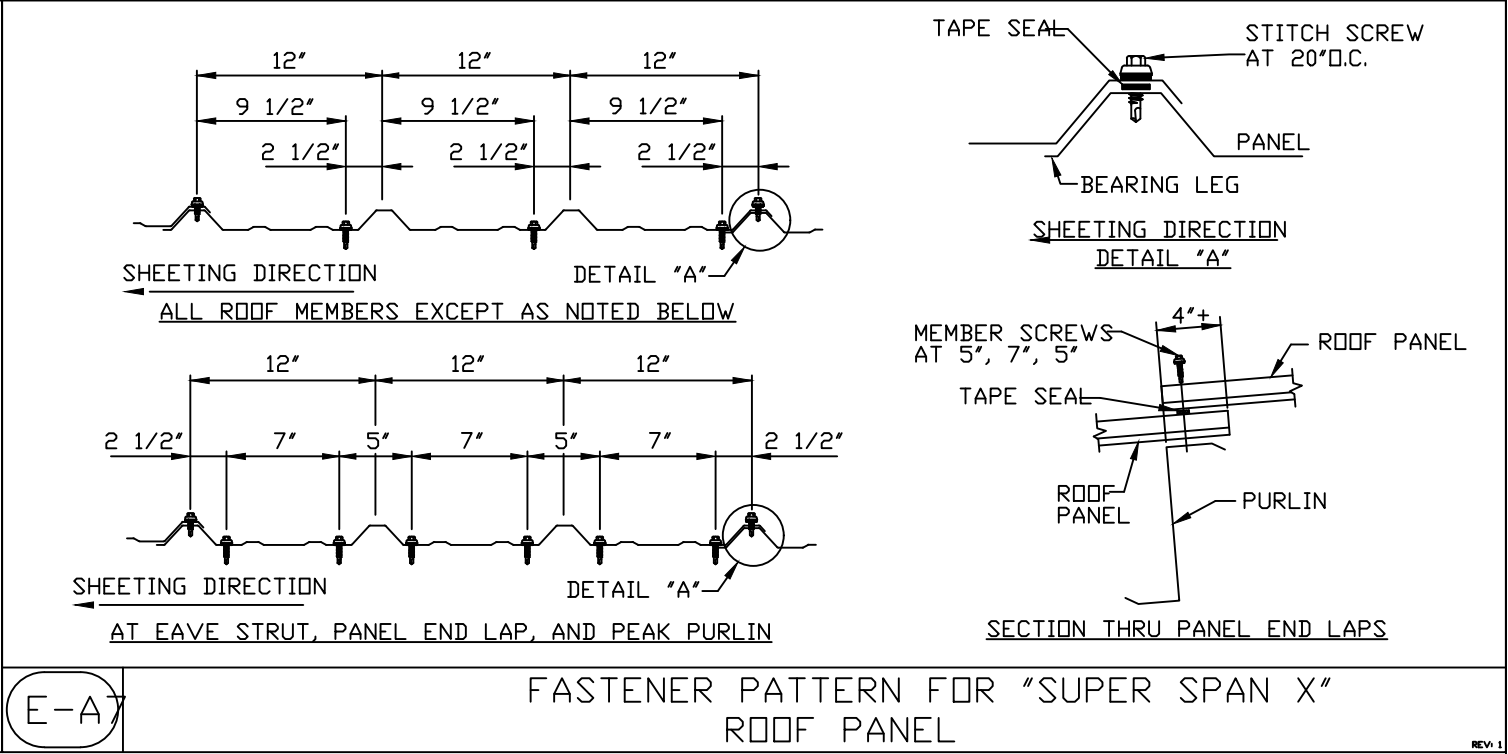
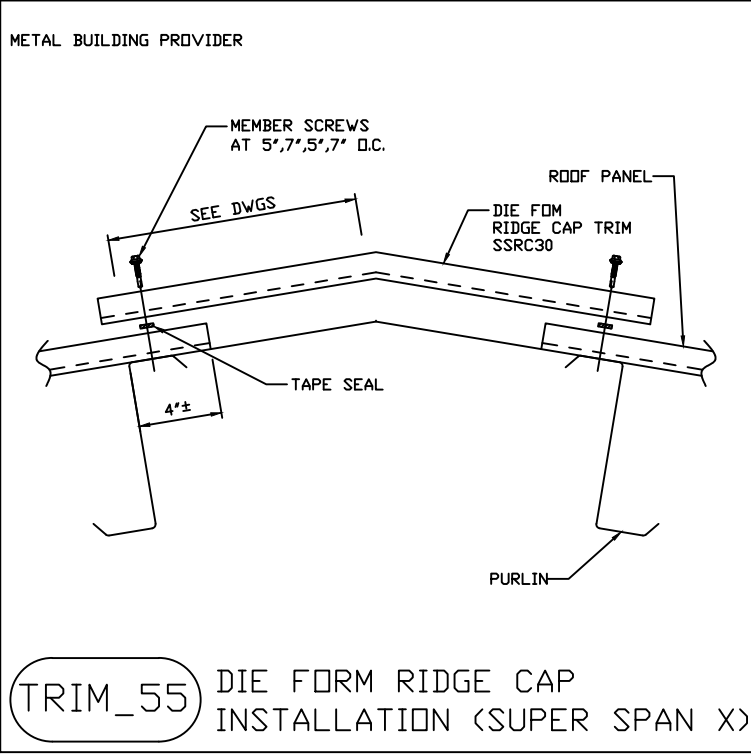
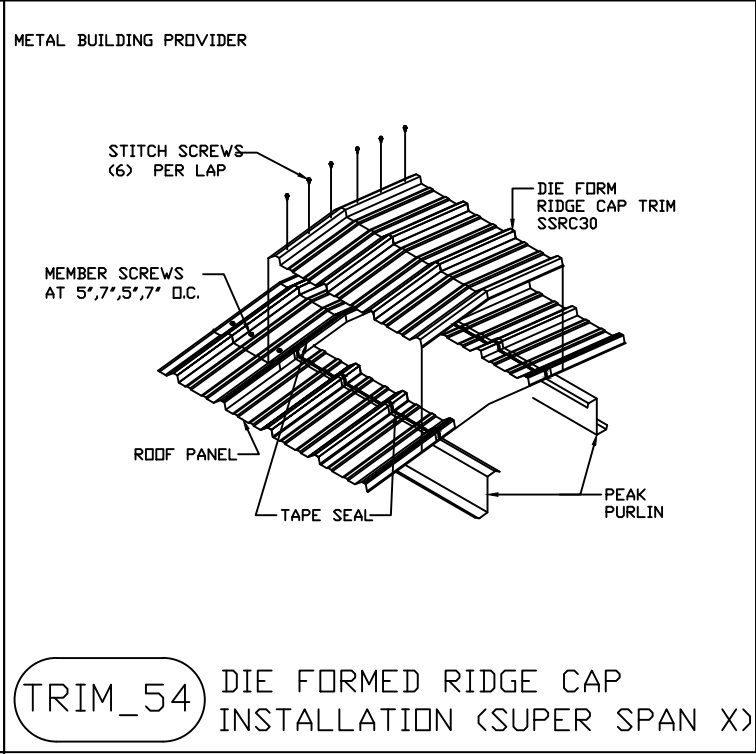
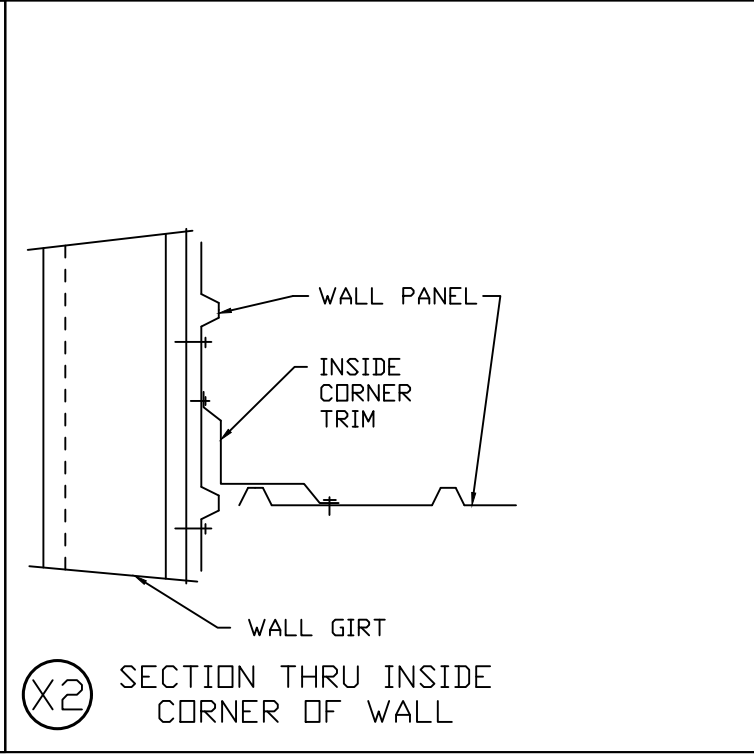
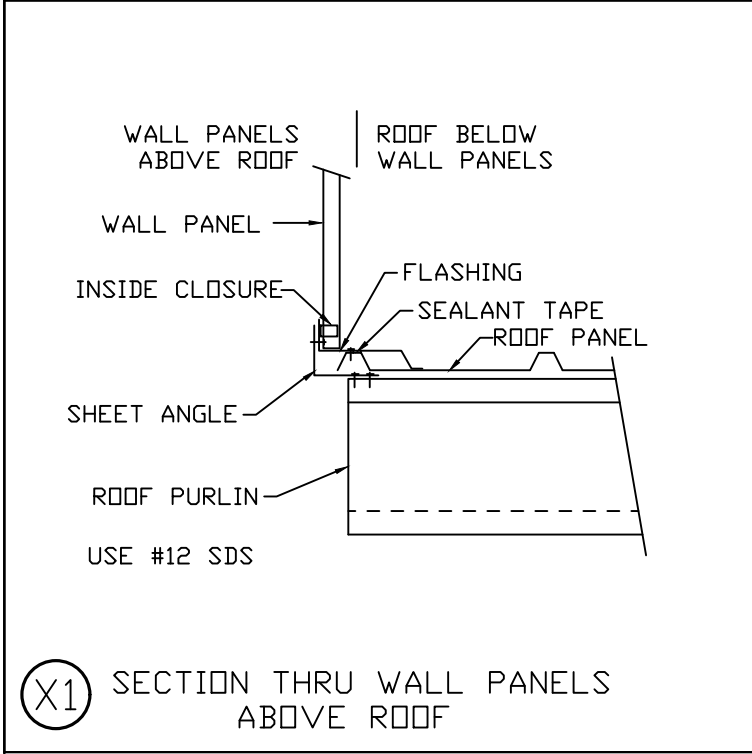
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ISSUE	DATE	DESCRIPTION	BY	CHK	SHEET DESCRIPTION:	BLDG SIZE:
A1	08.15.25	FOR APPROVAL	NG	AM	STANDARD DETAILS PAGE	VARIABLES
					CUSTOMER:	CUSTOMER LOCATION:
					Waukesha-Pearce Industries, LL	12320 S. Main Street
					PROJECT REFERENCE:	
					WPI Baton Rouge	
					JOB SITE LOCATION:	JOB SITE COUNTY:
					Airline Highway, Baton Rouge LA 70817	East Baton Rouge
DWN:	CHK:	DATE:	ENG:	JOB NO:	DWG NO:	ISSUE:
NG	AM	8/ 7/25	DMH	14554-37882	D5	A1



08/15/2025





BOLT REQUIREMENTS	
**ALL BOLTS ARE 1/2" x 1 1/4" A307 (UND)**	
(6) BOLTS ARE REQUIRED AT STANDARD LAPS	
(8) BOLTS ARE REQUIRED AT STRUT MEMBERS	
(2) BOLTS ARE REQUIRED AT FLANGE BRACES	
SEE PLANS FOR EXCEPTIONS TO SIZE & QTY OF BOLTS.	
B-E1	G2
ROOF PURLIN TO INTERIOR FRAME RAFTER	

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					JOB SITE COUNTY: East Baton Rouge				
					DWN: NG	CHK: AM	DATE: 8/ 7/25	ENG: DMH	JOB NO: 14554-37882
					DWG NO: D6		ISSUE: A1		

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