



**DEUTSCHER**  
**MOWERS**

# Deutscher

## H660 (Series 2)



**OWNER'S INSTRUCTION MANUAL**  
**AND PARTS LIST**

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# SAFETY INSTRUCTIONS!



## BEFORE STARTING:

- Know your controls. Read the owners manuals thoroughly. Learn how to stop the engine quickly in an emergency.
- Inspect the area to be mown, remove all debris and obstacles that may be in the path of the mower. Do not attempt to shift obstacles while mower is going.
- Apply sunscreen; wear appropriate clothing, a hat and sunglasses to avoid sunburn.
- **Damaged blades and worn bolts are major hazards.** Before starting, always visually inspect to see that blades, blade bolts and cutter assemblies are not worn or damaged. Replace worn or damaged blades and bolts in sets to preserve balance.
- Do not allow children or people unfamiliar with these instructions to use the mower.
- With prolonged use, hearing protection should be worn.
- Never mow while barefoot or wearing open sandals, or thongs. Wear long trousers and heavy shoes.
- It is advisable to wear suitable eye protection when operating the mower.
- Refuel outdoors only. Do not smoke while refuelling engine. Add fuel before starting the engine. Never remove cap off the fuel tank or add petrol while the engine is running or the engine is hot. If petrol is spilled, do not attempt to start the engine but move the machine away from the area of the spill and avoid creating any source of ignition until the petrol vapours have dissipated.

## STARTING:

- Disengage all blades and drive clutches and shift gear lever into neutral before starting the engine.
- Start the mower carefully according to instructions and with feet well away from blades and not in front of the discharge chute.

## OPERATION:

- Never mow while people, especially children, or pets are nearby.
- Mow only in daylight or in good artificial light. Stay alert for holes in the terrain and other hidden hazards.
- Never direct discharge of material towards bystanders.
- Avoid operating the equipment in wet grass, where feasible.
- Do not put hands and feet near or under rotating parts. Keep clear of the discharge opening at all times.
- Never pick up or carry a mower while the engine is running.
- Use extreme caution when reversing or pulling mower towards you.
- Do not carry passengers.
- Walk, never run.
- Slopes:
  - Do not mow excessively steep slopes.
  - Exercise extreme caution when on slopes.
  - For pedestrian controlled mowers, mow across the face of slopes, never up and down and exercise extreme caution when changing direction on slopes.
- Use low throttle settings when engaging the ground drive, especially in high gears. Reduce speed on slopes and in sharp turns to prevent overturning or loss of control.
- Stop the blades when crossing surfaces other than grass and when transporting the mower to and from the area to be mowed.
- Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.
- Stop the engine:
  - Whenever you leave the mower, even for an instant.
  - Before re-fuelling.
- Stop the engine and disconnect the spark-plug lead, or turn off and remove key:
  - Before clearing blockages or unclogging chute:
  - Before checking, cleaning or working on the mower:
  - After striking a foreign object, inspect the mower for damage and make repairs before restarting and operating the mower:
  - If mower starts to vibrate abnormally stop the engine immediately.

- Use care when pulling trailing seat,  
Use only approved drawbar hitch points. Do not use on public roads.  
Do not turn sharply; use care when reversing.
  - Watch out for traffic when crossing or near roadways.
  - Before leaving the operator's position:  
Disengage the cutter engagement lever,  
Change into neutral and set the parking brake,  
Stop the engine and or remove key.
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- **Do not modify mower in any way, or use the mower with out the shields and guards in place, they are for your protection.**
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## **MAINTENANCE and STORAGE:**



- Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition.
- Do not use pressure-cleaning equipment.
- Never store the equipment with petrol in the tank inside a building where fumes can reach an open flame or spark.
- Allow the engine to cool before storing in any enclosure.
- To reduce the fire hazard, keep the engine, silencer, battery compartment and petrol storage are free of grass, leaves, or excessive grease.
- Replace worn or damaged parts for safety;
- Replace faulty silencers.
- If the fuel tank has to be drained, do this out-doors.
- Do not change the engine governor settings or over speed the engine. Operating an engine at excessive speed can increase the hazard to personal injury.
- Be careful during adjustment of the mower to prevent entrapment of the fingers between moving blades and fixed parts of the mower.
- Store fuel in a cool place in a container specifically designed for the purpose. In general, plastic containers are unsuitable.
- When the mower is to be parked, stored or left unattended, lower the cutting deck.

### **SPECIFICATIONS:**

ENGINE: Honda and Briggs and Stratton engines are used, see engine owner's manual supplied with the mower.

GEARBOX: Deutscher HD120, with two forward gears and reverse, incorporating a differential gearbox in an oil bath alloy housing.

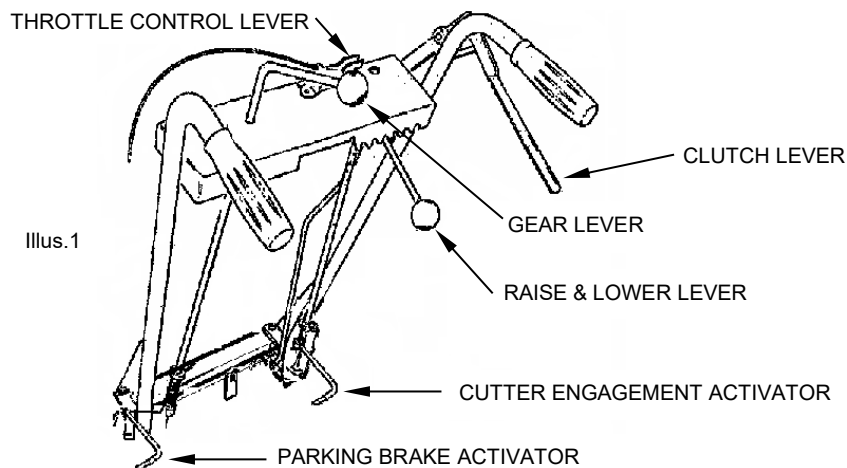
Recommended oil	EPX 85w/140
Capacity:	750ml

SPEED RANGE:	Low gear:	2.2 kph @ 2500rpm.
	High gear:	3.6 kph @ 2500rpm.
	Reverse gear:	1.7 kph @ 2500rpm.

TYRES:	Rear: 13-500-6	Pressure, 20psi
	Front 250 x 4	Pressure, 20psi

CUTTING HEAD:	660mm cut, 2 x blades, 6 cutting height positions from 30mm-88mm.
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GENERAL:	Length: 1600mm, Width: 640mm, Height: 960mm, Weight: 120kg
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**CONTROLS: illus. 1****PRE-START CHECK:**

Your Deutscher Mower comes to you tested and ready to operate, with engine and gearbox filled with oil.

- Read all safety instructions and know how to stop engine quickly in any emergency.
- Know your controls – Where they are and their function.
- Use fresh unleaded petrol. Do not mix oil with petrol.
- Ensure drive and cutter mechanisms are placed in neutral or disengaged.

**OPERATION:****TO START THE ENGINE (Manual start):**

- When engine is cold, move throttle lever to CHOKE position.
- When engine is hot, move throttle lever to high throttle position.
- Slowly pull starter cord until starter pawls engage and rope stops then pull with force To turn engine over, and release cord.
- Once engine is running shift throttle lever from Choke position to desired operating position.

**TO STOP THE ENGINE:**

- Push throttle lever to STOP position.

**TO START THE ENGINE (Electric starter version):**

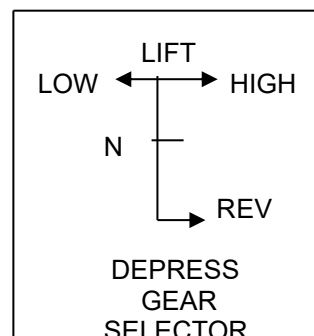
- When engine is cold, move throttle lever to CHOKE position.
- When engine is hot, move throttle lever to high throttle position.
- Turn key to start position and release once engine is running.
- Once engine is running shift throttle lever from Choke position to desired operating position.

**TO STOP THE ENGINE:**

- Turn key to OFF position.

**TO DRIVE MOWER:**

- Release park brake.
- Select gear, Low forward: Raise and turn left  
High forward: Raise and turn right  
Reverse: Push down and turn right
- Clasp clutch lever and hold to hand grip, releasing, To stop.

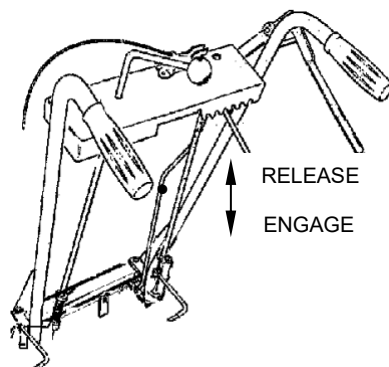


**WARNING!** Use low throttle settings when Engaging the traction-clutch, especially in high gears

## TO ENGAGE CUTTER DRIVE:

- Set throttle setting to a position as not to stall engine on engagement.
- Place right foot on lever and press down and lock into position.
- To release, lift lever up with right foot.

ILLUS. 2



## MOWING ACROSS SLOPES AND REVERSING

- As mentioned in the Safety Instructions, reduce speed on slopes and in sharp turns to prevent overturning and loss of control. Mow across the face of slopes, never up and down.
- Wear suitable boots for the terrain. Do not continue mowing if you are slipping while walking. Exercise extreme caution if the grass is damp.
- Do not mow an area with a slope greater than 10 degrees to the horizontal.
- Be extremely cautious when reversing. This is particularly important on slopes. Wear non slip footwear and keep well back from the mower to ensure your footing is steady. Instantly release the drive lever if you feel yourself slipping.
- When parking a mower on a slope, ensure the engine is turned off AND THE PARKING BRAKE IS ENGAGED, before leaving the mower. This applies even if you leave the mower for an instant.

## TRANSPORTING AND LIFTING THE MOWER

It is far safer to use ramps or a lifting device to put the mower onto a trailer or utility tray, rather than attempting to lift it. Never attempt to lift the mower on your own.

# MAINTENANCE:

## LUBRICATION CHART

LUBRICATION CHART				
Lubrication.		Daily	20hrs	100hrs
Engine,	Refer engine manual.			
Gearbox				
Check			X	
Change	Gear oil	EPX 85w/140		X
King pins	Oil		X	
Raise & lower frame slides	Grease		X	
Gear control linkages	Oil	X		
Clutch control linkages	Oil	X		
Height control linkages	Oil	X		
Throttle cable	Oil		X	

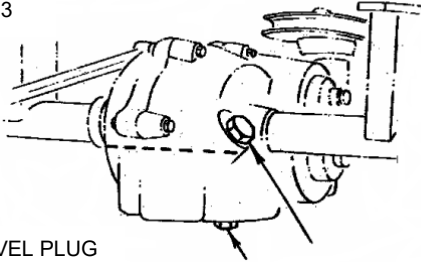
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## **GEARBOX:**

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Use gear oil 85w/140    Capacity = 750ml

ILLUS. 3



GEAR BOX TO LEVEL PLUG

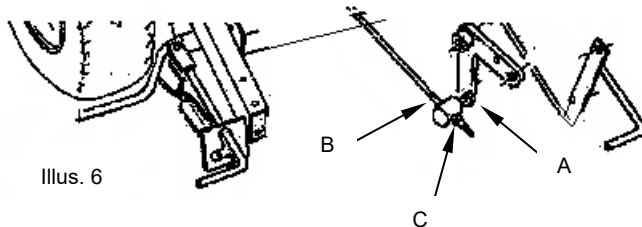
## **GEARBOX BELT:      illus 6**

## **REPLACEMENT**



- Before any inspection or replacements of the belts and associated parts turn engine off and pull spark plug lead off spark plug.
- Be careful during adjustment of the mower to prevent entrapment of the fingers between moving blades and pulley's fixed parts of the mower.

- Remove belt guide. Part No H57 (1619)
- Remove nut "A" from adjustment pivot and remove from crank arm.
- Remove belt from pulleys and slide over clutch adjustment rod.
- To fit new belt, place belt over clutch adjustment rod and rap around pulleys.
- Replace adjustment pivot to crank arm and tighten nut "A".
- Refit belt guide. (ensure guide is bolted on the inside of the engine mounting plate)
- Adjust clutch: See CLUTCH ADJUSTMENT.



## **CUTTER BELT: REPLACEMENT**

**See Illustration 7 on the next page.**

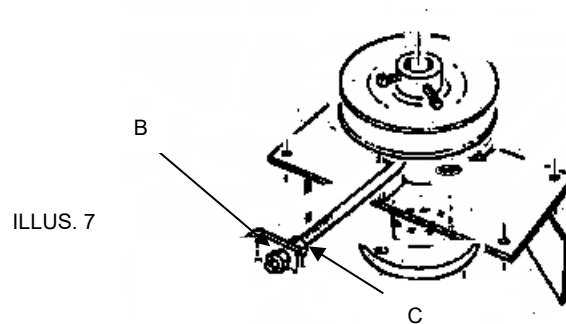


- Before replacements of the belts and associated parts turn engine off and pull spark plug lead off spark plug.
- Be careful during adjustment of the mower to prevent entrapment of the fingers between moving blades, pulleys and fixed parts of the mower.

- Remove belt guide (H57) by unbolting from engine mounting plate.
- Remove gearbox belt from engine pulley.
- Ensure cutter belt is disengaged.
- Move cutter height lever to mid height position.
- Loosen "C" nut and brake lever stop to ensure belt is loose.
- Remove old belt and replace new belt feeding it around the pulleys and keeping the belt on the inside of the guide pins.
- Place cutter in engaged position and adjust belt by adjusting nuts "C" & "B".
- Belt should have 20mm slack. **DO NOT OVER TIGHTEN!**
- Adjust brake lever stop to ensure cutter spindle stops when disengaged.
- Replace gearbox belt and refit belt guide. (Note: Belt guide bolted inside engine mounting plate.)

- Run and test to ensure all adjustments are correct.

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### **CUTTER SPINDLE BRAKE:**

### **ADJUSTMENT**



- Before replacements of the belts and associated parts turn engine off and pull spark plug lead off spark plug.
- Be careful during adjustment of the mower to prevent entrapment of the fingers between moving blades, pulleys and fixed parts of the mower.
- Loosen nut holding brake lever stop to chassis and slide forward until brake pad prevents cutter pulley from rotating when cutters are disengaged.
- Make sure brake pad is clear of cutter pulley when engaged.
- Tighten nut holding brake lever stop to chassis.

### **CLUTCH ADJUSTMENT FOR TRANSMISSION:**

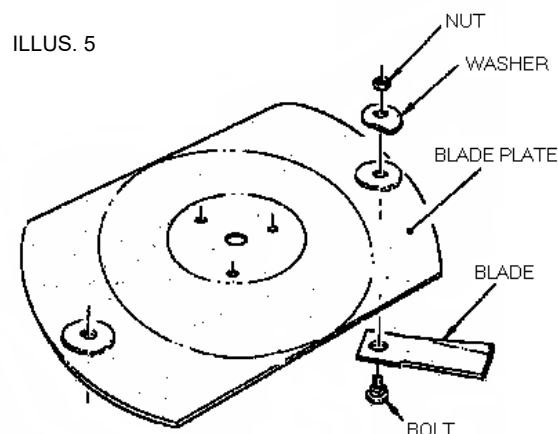
See illus. 6

- Loosen nut "C" and tighten nut "B".
- Make sure belt is entirely free when clutch lever is disengaged.
- DO NOT OVER-TIGHTEN BELT.

### **BLADES:**



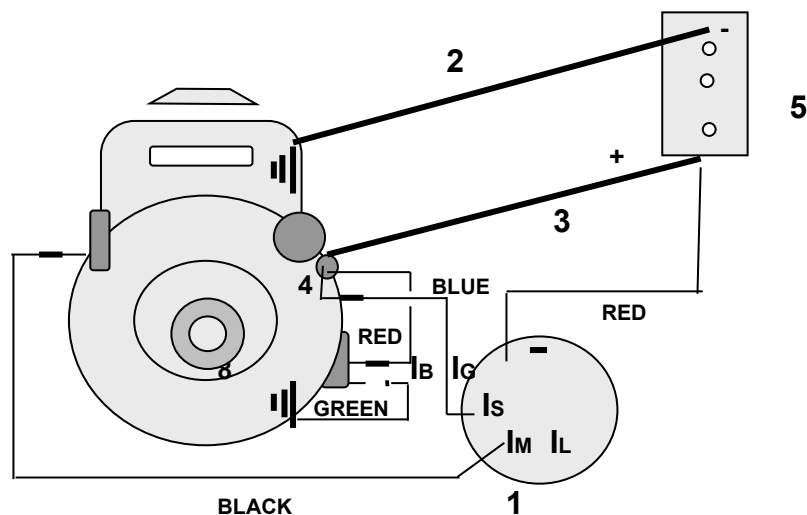
- Before any inspection or replacements of the blades and associated parts turn engine off and pull spark plug lead off spark plug.
- Be careful during adjustment of the mower to prevent entrapment of the fingers between moving blades and fixed parts of the mower.
- It is important that you visually inspect the blades, bolts and nuts to ensure that they are in a safe operating condition; this should be done before each mowing period.
- Always replace blades and bolts in kit form as to prevent any vibrations that may damage the mower and cause personal injury.



7.

## WIRING DIAGRAM:

HONDA GXV390K1 DAEU



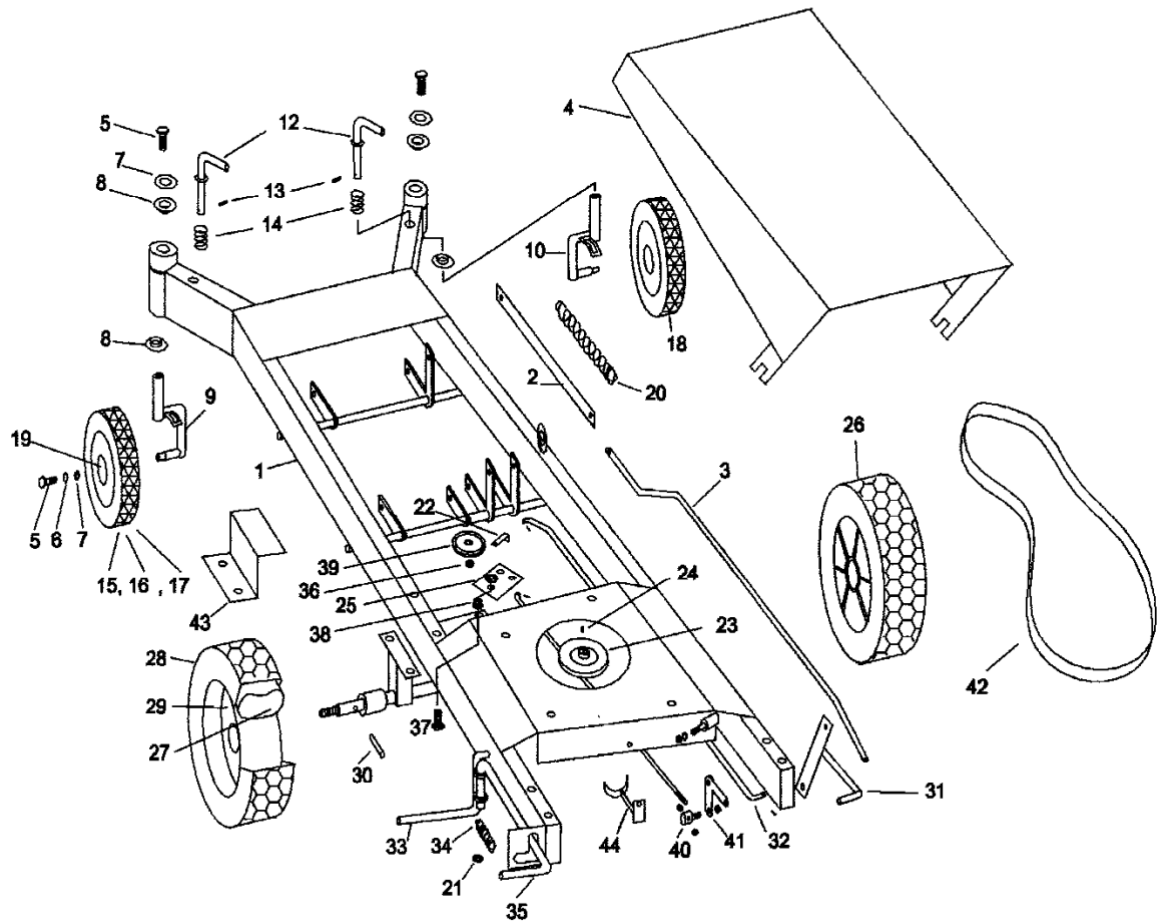
Item	Orig. No.	New No.	Part Description
1	T316	1261	Key Switch
2	R323	1368	Battery lead 330mm
3		1373	Battery lead 250mm
4	R322		Loom assembly
5	H315		Battery 12 Volt

**WARNING:** Incorrect wiring may result in damage to the engines electrical system.  
Only qualified and or competent electrical technicians should attempt any repairs or alterations.

THE MANUFACTURES RESERVE THE RIGHT TO ALTER, CHANGE OR VARY THE SPECIFICATIONS OF THE MACHINE OR ANY OF THE COMPONENT PARTS AT ANY TIME WITHOUT NOTICE.

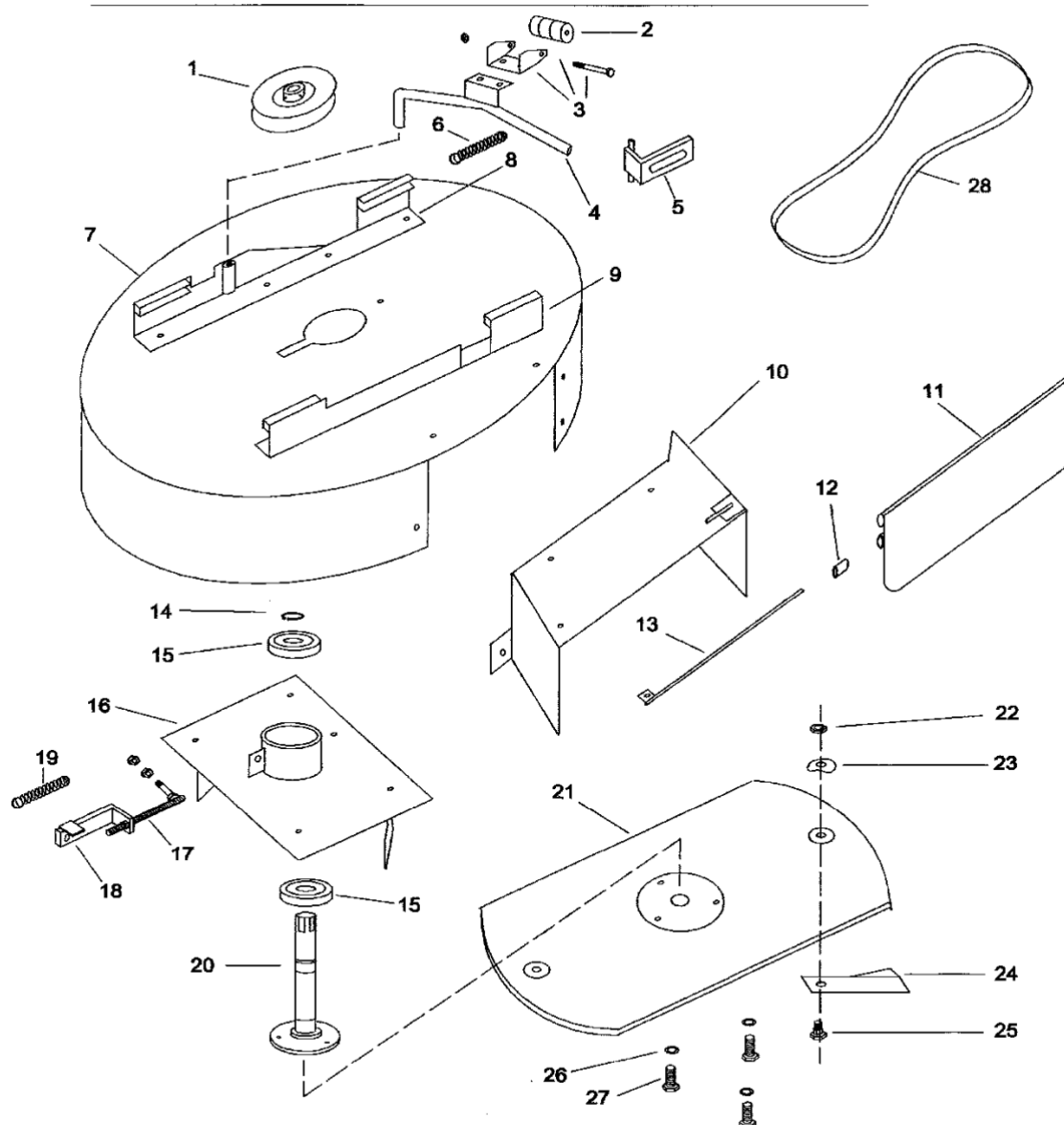


# CHASSIS



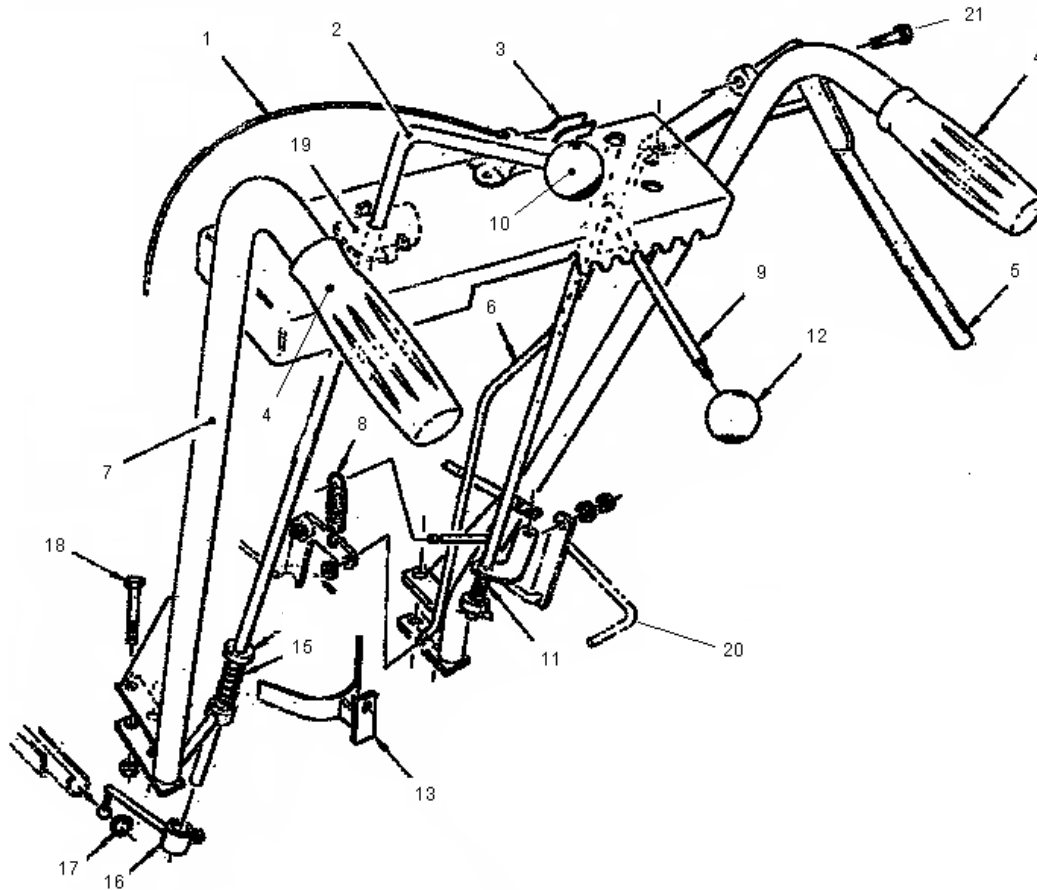
Item No	Orig. No	New No	Part Description	Item No	Orig. No	New No	Part Description
1	H600	1768	Chassis Assembly	23	H06	1489	Pulley, engine
2	H602	1463	Connecting rod, front	24	RD126	1492	Key
3	H603	1464	Raise & lower rod, rear	25	H58	1493	Plate, clutch pulley
4	H605	1465	Top cover.	26	HD121	1496	Wheel complete
5	Y558	1017	Bolt 8mm x 20	27	T564	1497	Tube 13-500-6
6	H607	1018	Spring washer 8mm	28	HD122	1498	Tyre 13-500-6
7	H608	1019	Flat washer 8mm	29	HD123	-	Rim assembly
8		3015	Flanged Bush	30	HD79	1501	Pin, axle drive
9	H623	1477	King pin & stub axle RH	31	H617	1502	Pedal, blade engage
10	H622	1472	King pin & stub axle LH	32	H618	1505	Rod, cutter engage.
11			Not used	33	H12	1460	Brake rod
12	H614	1478	Lock pin	34	H50	1506	Spring
13	H506	1479	Roll pin	35	H03	1507	Brake pedal, parking
14	H615	1480	Spring	36	H60	1510	Bearing 6202DRS
15	H512	1481	Tyre 250-4	37	H59		Bolt(1495)& nut (1511)
16	Y556	-	Rim & bearings	38	H62	1781	Stepped bush
17	H513	1483	Tube 250-4	39	H61	1513	Pulley
18	H616	-	Wheel complete	40	H48	1514	Pin, pivot
19	T588	1484	Bearing 6203	41	H47	1517	Arm, crank
20	D50	1487	Spring	42	H09	1579	Gear box belt.
21				43		1429	Belt guard, B&S
22	H63	1488	Belt guide, idler pulley	44	H57	1619	Belt guide, engine.
				45		5002	Bronze bush, flanged.

# CUTTER ASSEMBLY



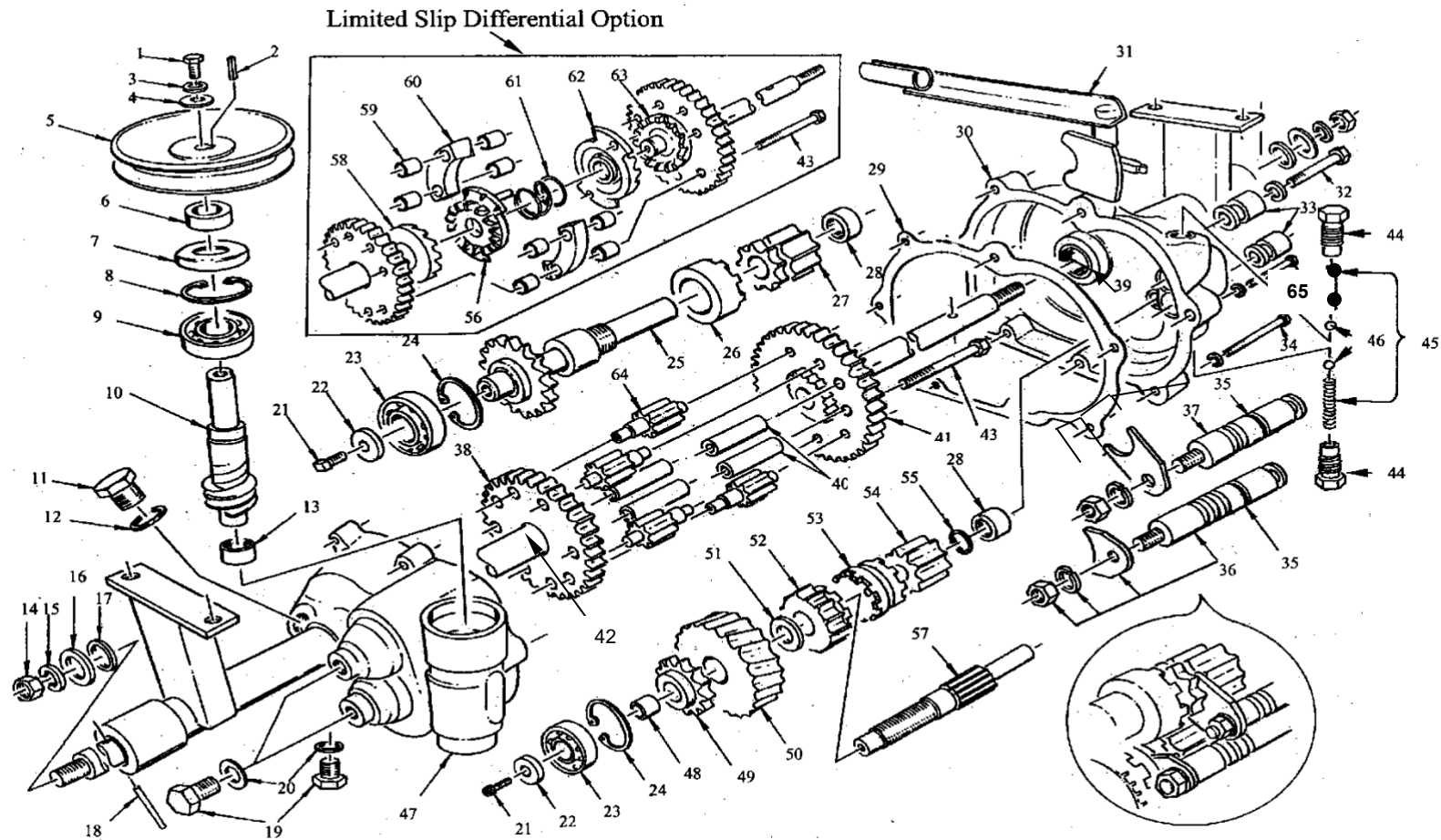
Item	Orig	New	Part Description	Item	Orig	New	Part Description
	No	No			No	No	
1	D10	1646	Pulley	16		3107	Housing, spindle
2		2092	Brake disc x 4	17	H24	1558	Push rod
3	Y543	2093	Brake pad assembly	18	H631	1560	Connector, push rod
4		3085	Brake lever	19	D50	1563	Spring, deck retract
5		3095	Brake lever stop	20		3098	Spindle & flange
6	H15	1549	Spring, brake lever	21	D5/26	1576	Blade plate
7	H610	1530	Main guard	22		1306	Blade nut
8		3099	Deck attachment assy LH	23		1305	Blade washer, belville
9		3104	Deck attachment assy RH	24	H651	1303	Blade x 2
10	H611	1533	Side chute	25		1307	Blade bolt
11	H612	1536	Flap,	26		1060	Spring washer 3/8" flat
12		2095	Nylon bush X 2	27	G36	1304	Bolt, blade plate x 3
13	H613	1541	Hinge bar		H650		Blade, nut, bolt washer X 2
14	R29	1897	Circlip		H652		Nut,bolt & washer.x 2
15	R28	1898	Bearing, spindle 6205	28	R14	1578	V-belt, cutter,B66

# HANDLE BARS & CONTROLS



Item	Orig No	New No	Part Description	Item	Orig No	New No	Part Description
1	D130	1580	Cable, throttle	12	D42	1618	Knob 3/8" ID
2	H53	1583	Gear lever	13	H57	1619	Guide, gearbox belt
3	Z08	1584	Lever, throttle	14			(Not used)
4	D19	1586	Hand grip	15	H55	1624	Spring
5	H627	1587	Clutch lever	16	H56	1625	Selector arm and ball
6	H46	1590	Vert. Clutch rod	17	H69	1629	Circlip, int 19mm
7	H628	1592	Handle bars	18	H630	1630	Bolt, nut and washer
8	H50	1506	Spring	19	H52	1631	Gear selector plate
9	H629	1612	Height lever	20		1502	Activator, blades
10	D42	1618	Knob 3/8W ID	21	H621	1495	Pivot bolt and nut
11	D134	1617	Spring				

# GEARBOX ASSEMBLY

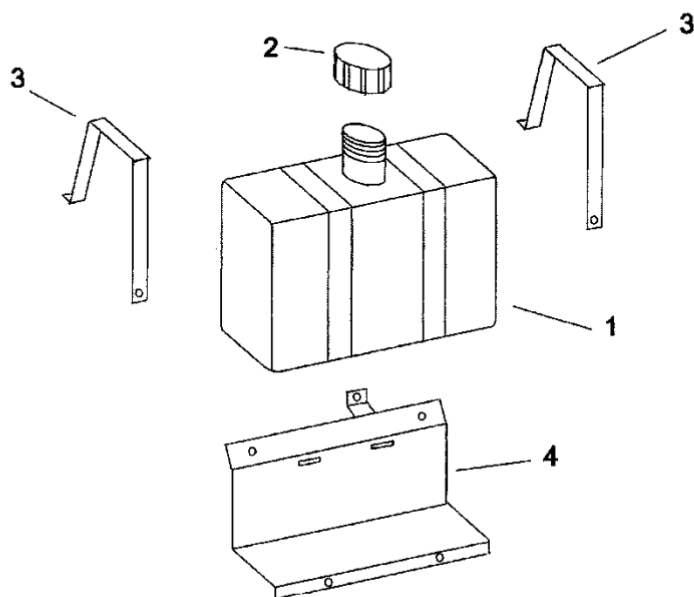


# GEARBOX ASSEMBLY

Item No	Orig No	New No	Part Description	Qty	Item No	Orig No	New No	Part Description	Qty
1	HD105	1100	Screw, pulley	1	36	HD80	1691	Selector tappet Forward	1
2	HD107	1640	Key	1	37	HD81	1695	Selector tappet reverse	1
3	H631	1641	Spring washer	1	38		1739	High crown gear	1
4	HD106	1642	Washer	1	39	Z50	1699	Bearing, needle, axle	4
5	HD108	1643	Pulley	1	40	MRD179	1700	Spacer, diff.	4
6	HD109	1650	Spacer	1	41	HD76	1701	Low crown gear	1
7	HD110	1651	Seal 25x40x7	1	42	HD78	1702	Axle	2
8	HD111	1652	Circlip 40mm	1	43	HD75	1704	Bolt, diff	4
9	HD112	1484	Bearing 6203	1	44	HD84	1705	Spring holder	2
10	HD113	1653	Input spindle	1	45	HD83	1706	Spring	2
11	HD104	1654	Plug ¾" UNF	1	46	HD82	1707	Ball	2
12	HD116	1655	Fibre washer ¾"	1	47	HD103	1708	Housing R.H.	1
13	RD194	1656	Bearing roller B128	1	48	HD115	1714	Sleeve, bearing	1
14	RD174	1657	Nut, axle 5/8" UNF	2	49	HD92	1715	Reverse gear 13 teeth	1
15	HD124	1658	Spring washer	2	50	HD91	1716	Bronze worm gear	1
16	RD175	1315	Flat washer	2	51	HD114	1717	Washer, hardened	1
17	DD90	1659	Seal, axle 7/8"x1,3/8"x1/4"	2	52		1740	High gear pinion & clutch	1
18	HD79	1501	Drive pin, axle	2	53	HD88	1719	Double clutch	1
19	MDD98	1661	Plug, ½" BSF	3	54	HD87	1720	Pinion, low gear	1
20	HD117	1662	Fibre washer ½"	3	55	HD86	1721	Circlip, 14mm	1
21	HD95	1663	Screw	2	56	HD153	1722	Sliding clutch with pins L.H.	1
22	HD94	1637	Washer	2	57	HD89	1723	Forward spindle	1
23	Z35	1664	Bearing 6202	2	58	HD152	1724	Axle & clutch L.H. LSD	1
24	HD93	1665	Circlip 35mm	2	59	HD150	1725	Spacer	8
25	HD101	1666	Reverse spindle & gear	1	60	HD156	1726	Clutch spreader bar	2
26	HD100	1669	Reverse clutch	1	61	HD157	1727	Spring	1
27	HD99	1670	Reverse sliding gear	1	62	HD154	1728	Sliding clutch R.H.	1
28	HD85	1671	Bearing, roller B98	2	63	HD155	1729	Axle & clutch R.H. LSD	4
29	HD71	1672	Gasket	1	64	RD178	1730	Diff spider gear	4
30	HD98	1673	Housing L.H.	1	65	HD74	1639	Bolt, 5/16"x1-1/4"w	1
31	HD70	1680	Gear selector arm	1	--	HD151		Bar tread tyre LSD	2
32	HD97	1688	Bolt, selector	2	--	HD120		Gearbox complete	1
33	HD96	1711	Selector guide	2	--	HDL120		Gearbox complete LSD	1
34	YD72	1689	Bolt, housing, ¼"x2"UNF	6					
35	RD133	1690	O-ring	2					

# FUEL TANK / SUNDRY PARTS

13



Item	Orig	New	Part Description	Item	Orig	New	Part Description
	No	No			No	No	
1	R280	1746	Tank, 6.5lt	-	D2720		Paint, Deutscher Green 1lt tin
2	R281	1329	Cap, fuel tank	-	H641		Decal set
3	R282	1747	Strap				
4	H283	1748	Bracket, tank				

**WARRANTY POLICY:**

- DEUTSCHER MOWERS PTY. LTD. Will warrant the repair or replacement, free of charge, any parts of the mower, that are defective in materials or workmanship or both for a period of:

**12 months from the date of purchase.**

- This does not cover normal wear abuse or incorrect service procedures as set out in the owner's manual. Parts such as blades, blade bolts, tyres and v-belts, which can be subjected, to use beyond their normal intended working capacity are also excluded.
- This warranty is void if parts other than genuine have been used or if repairs or modifications have been made without the manufacturer's written authority.
- This warranty does not obligate the manufacturer, agents or dealers to cover transport costs incurred in the repair or replacement of any defective part.
- The engine on this mower is covered by the engine manufacturer's warranty supplied with the mower. For your nearest engine dealer, Phone: Briggs & Stratton: 1800 650 042  
Honda M.P.E.: 1800 809 327

**All claims to be referred to Deutscher Mowers Pty. Ltd. , 711 Creswick Road, BALLARAT VIC 3350**

**Ph: (03) 5339 5708**

**Fax: (03) 5339 3189**

**Email: [peter@deutschemowers.com.au](mailto:peter@deutschemowers.com.au)**

**FOR YOUR RECORD:**

Model of Mower:.....H660.....

Serial Number:.....

Date of Purchase.....

Mower Purchased From .....

.....  
.....

**Remember: Proof of purchase is the responsibility of the owner and is necessary prior to warranty work being undertaken. An authorised dealer using genuine spare parts must carry out repairs or your warranty will be void.**

Manufactured in Australia by:  
**DEUTSCHER MOWERS PTY LTD**  
711 Creswick Road, Ballarat 3350