



PAS | love your senses

PASSION SPAS

Passion Spas is at the forefront of world-class spa development and production. For nearly thirty years, Passion Spas has been engineering and manufacturing spas known for exceptional innovation and superior design. Passion Spas has manufacturing and distribution centers all over the world.

We know that you expect quality and performance in your spa, and our experience tells us that you desire a spa that is reliable, easy to maintain, and inexpensive to operate. After all, you want your spa to enhance your lifestyle.

Passion Spas is focused on creating a spa experience that delights all of your senses: the touch of therapeutic massage, the aroma of scented oils, the taste of mist from the steaming water, the sight of beautiful and flowing lines of design, and the sound of rippling water. A Passion Spa is designed to enhance your life through an innovative and totally relaxing spa experience.

Love your senses.

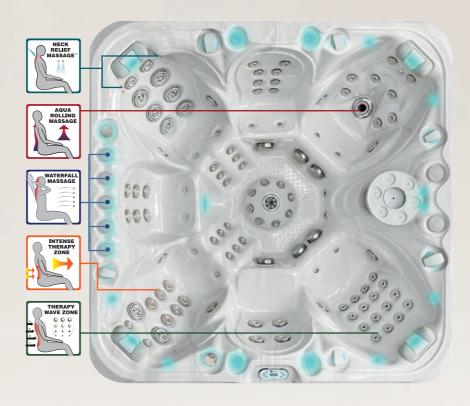
Passion Spas

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PASSION SPAS PHYSICAL THERAPY

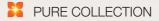
Passion Spas offers the most innovative spa massage features ever developed Each Passion Spa has a variety of massage features that will create the ultimate in hydrotherapy relief for you. Through years of experience and close cooperation with physiotherapists, we have designed a variety of massage experiences that are unique to Passion Spas.

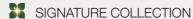












EXCLUSIVE COLLECTION

FITNESS/SPORT COLLECTION



Soft Tissue Massage™

All massages at Passion Spas are focused on your muscles and other soft tissue. This is important because Passion Spas aims to provide a truly invigorating therapy just like you would experience with a masseur. With the single difference that this masseur is available 24/7 and continues as long as you wish.



Lumbar Support™

In the human body, there is always a cavity in the lower back, which is called the Lumbar Zone. Passion Spas and its design team have collaborated with professionals from the recliner industry to perfect the shape in the shell, developing a support for the Lumbar zone. This allows you to sit relaxed and experience your spa revitalized.



Aqua Rolling Massage™

Our exclusive Aqua Rolling Massage™ pushes water up the back of the seat through specially designed recesses in the spa shell. The resulting agitation of the water creates a vigorous massage that works the muscles throughout your back.



Intense Therapy Zone™

The Intense Therapy Zone™ provides a concentrated, penetrating massage to the lower regions of your back. The intensity of the pressure can be adjusted. Only Passion Spas offers a therapy system for your lower back muscles that allows you to isolate specific areas with the intensity of massage you desire.



Levitation Bed™

The Levitation bed™ is the most innovative spa massage feature available. Experiencing this massage will give you a floating sensation because your body is completely enveloped in a soothing massage that can be adjusted for intensity and

effect. You can lie either face down or face up, giving you a full head to toe massage that is simply amazing. The Levitation Bed™ is the only one of its kind and offered exclusively by Passion Spas.



Freestyle Massage

With Freestyle Massage you can manually determine at which area of your body you want to receive your therapeutic massage. The rotating jet stimulates your muscles by rubbing with vibrating warm water even above the waterline. This way you can flexibly guide your massage to your shoulder, hip, knee or ankle or any place you need warm water massage.



Neck Relief Massage™

The Neck Relief Massage[™] is a new therapy specially created by Passion Spas which focuses on loosening your neck muscles by massaging from top to bottom your neck. Your muscles are rubbed by the warm water therapy. This massage technique will improve blood circulation, makes you feel positive and give an energy boost.



Waterfall Massage™

Imagine a continuous stream of cascading, warm water falling gently on your neck and shoulders. This is the sensation you experience when enjoying the delightful effects of our innovative Waterfall Massage™. When finished, you will exit the spa with your upper back and neck feeling totally and completely relaxed.



Therapy Wave Zone™

The Therapy Wave Zone™ is a massage that starts at the lower back, and slowly works its way up from your lower back to your shoulders and neck. The sensation mimics a cushioned rolling pin running up and down your back, soothing your muscles as it works its way from your lower back to neck.



PASSION SPAS PLANET FRIENDLY

Award winning Hybrid Heating™ technology for exceptional energy efficiency.

While you are enjoying your Passion Spa, you are being a good steward of both your budget and the environment. Passion Spas are designed to reduce energy consumption through a variety of innovative features. Hybrid Heating™ technology supplements the heat produced by the electric heater. Specially designed massage pumps agitate the water molecules through friction, which generates heat, thereby easing energy consumption by the heater. Our programmable controls allow you to set the times when your spa will turn on and off, and the low-wattage filtration pump



uses only a small amount of electricity to keep your water sparkling clean.

Triple layer insulation, extra thick walk-on safety cover and Everlast™

floor support shroud your Passion Spa with one of the most effective heat containment designs available.

Passion Heavy Duty Cover

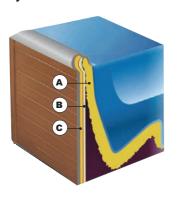
Designed to maintain superior insulation performance and ensure long-lasting durability.



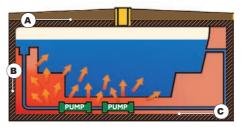
- Extra Insulating Bumper
- **B** Strong Aluminium U-Profile
- c Premium Insulation Board
- D Unique: Aluminium Foil Sealed
- (E) Double-Stitched Handles

Triple Layer Insulation

- Polyurethane insulation on the spa shell
- B Insulating blanket wrapped around all plumbing
- c Insulated cabinet panel



Heat Lock System



- (A) High density spa cover
- (B) High density Everlast™ floor
- Triple insulation

Eco Energy System



- Hybrid Heating[™] technology
- Energy Efficient Filtration Pump
- $\cdot \ \mathsf{Programmable} \ \mathsf{operation}$



INTELLISAVER

IntelliSaver™ - Revolutionary Energy Efficiency

Passion Spas is the world's first spa manufacturer to successfully design and integrate this groundbreaking solution into its spas.

The revolutionary IntelliSaver™ System is an advanced, built-in heat pump that maximizes energy efficiency.

IntelliSaver works by capturing the warm air inside the spa's cabinet and, through innovative heat pump technology, extracting this energy and transferring it back into the spa water. This process continuously recycles heat, reducing energy consumption while keeping the water at the perfect temperature. Any cooled air is expelled outside the spa through a fan, ensuring optimal performance. By reusing warmth, IntelliSaver delivers significant savings on energy costs and offers a sustainable solution for spa heating.



PASSION SPAS X-TREME GREEN HEAT PUMP

Keep Money in your wallet Save up to 75% Energy

Passion Spas are among the most energy-efficient spas in the world.

To enhance this, the optional X-TREME GREEN HEAT PUMP is compatible with every Passion Spa.

A normal heat pump is designed to extract heat from the air in the summer. The unique Passion Spas X-TREME GREEN HEAT PUMP is specially designed to extract heat from the air all year round, in both summer and winter. It even works down to -20 degrees Celsius. This saves you enormously on the required power. And in the summer you can also use this device to cool your spa water. You can continue to set your desired temperature via the normal topside display, making your spa easy to control. The Heat pump is exactly the same color as the dark gray Passion Spas cabinet and can be used as a step as an added advantage. All in all, the Passion Spas X-TREME GREEN HEAT PUMP is the addition that you need to choose, that will ensure that your spa will be extra energy efficient, so that you are a good steward of your budget and the environment.

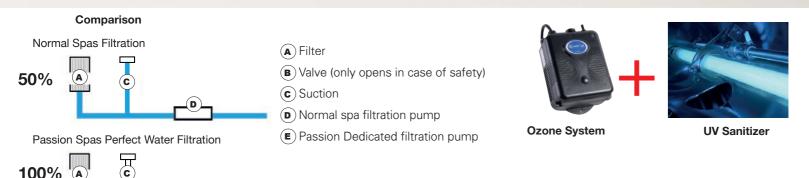




Amazingly clear water due to our synergy water purification system.

Passion Spas are equipped with a multi-faceted water purification system that helps keep your water crystal clear and reduces the need for additional water sanitation and maintenance. The sole purpose of our dedicated filtration pump is to draw water through the spa filter, insuring that your spa water is constantly being filtered regardless of whether the massage pumps are operating. The water is sanitized by means of our highly effective Ozone System and, in our Signature and Exclusive Collections, further purified with our UV sanitation system. The combination of 100% filtration, ozone sanitation and UV purification creates our Synergy Water Maintenance System that creates the ultimate in clear water.

In addition to the Synergy Maintenance System and the EasyClean Shield, Passion Spas uses 100% filtration. This means the water becomes much cleaner in a short time. The advantage is not only cost savings, but above all, cleaner water.





PASSION SPAS PROFESSIONAL DESIGN

Breathtaking spa designs with exceptional seating comfort

At Passion Spas, designing exceptional spas is both our specialty and our passion. We go to great lengths to ensure that every detail contributes to your comfort and creates the ultimate relaxation experience. The elegant lines of the spa shell are not only attractive but also functional, providing strategic placement for lighting, jets, and features. Controls are conveniently located, while seat contours and depths are designed to maximize comfort, offering a variety of seating options for your enjoyment. Beautiful waterfalls, LED lighting, and aromatherapy are just some of the features we include to elevate your spa experience. Every Passion Spa is a true work of art, crafted to bring functional beauty to your home or backyard.









SKIMMER BAR















Passion Spas Skimmer Bar

When you wish to enjoy some snacks or a cool beverage while relaxing in the spa, Passion Spas offers a clever solution with its integrated Skimmer Bar. The Skimmer Bar can be mounted on all spas in the Signature* and Exclusive Collections. It keeps refreshments dry and within reach while providing a stylish design that integrates beautifully with the contours of the spa. The Skimmer Bar has six cup holders and a larger center holder for an ice bucket or your favorite bowl of snacks.

*Except Bliss spa



Family Entertainment Station

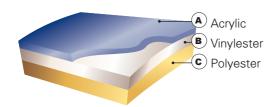
Many Passion Spas owners feel the desire to be able to watch video while they are enjoying their spa. This is why Passion Spas is excited to introduce the new Family Entertainment Station, which can be adjusted to fit any iPad or Android tablet. The station is mounted on the Passion Spas Skimmer Bar, making a safe and stable stand. Your tablet can be connected to the Bluetooth in your spa, giving you a high quality surround audio while viewing your favorite movie or TV show. Your family will enjoy the ability to see a video in your spa together.



PASSION SPAS PRECISION ENGINEERING

Design and construction that make Passion Spas the best in structural integrity.

Passion Spas are designed to perform and built to last. Quality components and precise manufacturing combine to create one of the most fully featured and innovative spas available. Our acrylic shell is reinforced with vinyl-ester resin laminates that are applied by hand. The shell is supported by a durable synthetic support structure that will ensure that you can enjoy your spa for years to come. The entire base of the spa is enclosed with our Everlast synthetic floor support, providing integral seat supports and structural integrity. Passion Spas deliver superior design, quality components, and experienced craftsmanship in a spa that will provide you and your family with years of enjoyment.





Durable Synthetic Support Structure



Everlast™ Synthetic Floor Support



PASSION SPAS PROTECTION FOR YOU

Product support for today, tomorrow, and as long as you own your Passion Spa

At Passion Spas, we build great spas and value long-term relationships. We want you happy with your spa today, tomorrow and in the future. Our experience in the spa business allows us to design and build great spas, using only the best components, and backing our spas with exceptional support to our dealers. To that end we select dealers who share our commitment to customer relationships. We then work with our dealers to provide the support they need before and after the sale. Enjoy your Passion Spa knowing that we will be here with the expertise, experience and dedication needed to support you in the years to come.

Renew Pure Collection

The Renew is the ideal spa for small spaces. This 3-person spa provides maximum comfort and performance in a small spa. You can sit or recline in seats ergonomically designed for maximum comfort. Passion Spas incorporate high-performance massage jets that can be adjusted to create your own personal massage experience. Every jet performs a specific hydrotherapy function for maximum relaxation and therapeutic benefit.

- · Dimensions: 208 x 155 x 83 cm
- · Number of Seats: 2
- · Number of Loungers: 1
- Total Massage Jets: 40Soft Air Massage System
- · Ozone System
- · Starbrite Interior Led Light System
- Hybrid Heating™
- · Easyclean Shield
- · Energy Efficient Filtration Pump
- · Capacity: 850 L
- Dry Weight: 200 KG

 Full specification page 55











Recharge PURE COLLECTION

The new Recharge spa is a classically styled round spa for up to 5 people. The seats have been molded by Passion Spas Design Team to give you extra comfort and offer room for people of different body lengths as well as different massage therapies. The Recharge comes with all of the quality construction features Passion Spas is known for, including molded base, synthetic frame and a thick acrylic laminated shell; everything needed to ensure you a lifetime of enjoyment. The Recharge also comes with our exclusive Hybrid HeatingTM, a unique innovation that uses water flow to generate friction heat, making your spa extra energy efficient for all years to come.



- · Dimensions: Ø 200 x 85 cm
- · Number of Seats: 7
- Total Massage Jets: 60
- · Soft Air Massage System
- · Ozone System
- Starbrite Interior Led Light System
- · Hybrid Heating™
- · Easyclean Shield
- · Energy Efficient Filtration Pump
- · Capacity: 1340 L
- Dry Weight: 220 KG Full specification page 55



Refresh PURE COLLECTION

One of the corner bucket seats in the Refresh Spa has been upgraded with rotational jets. The rotational jets enhance the hydrotherapy experience, massaging key muscles in the back and stimulating the surrounding tissue. The other corner seat has been updated with an adjustable vibrating massage jet, providing an alternative type of massage therapy. Passion Spas has collaborated with professionals from the recliner industry to create the ultimate in lumbar support and comfort, which has led to an enhancement in the lounge seat. Small AquaRolling jets have been installed in the leg contours of the loungers, creating a massage that stimulates circulation in the direction of the heart. Of course, the many standard features you have come to appreciate in the Refresh Spa remain. These include Hybrid HeatingTM, Energy Efficient Filtration Pump, Easyclean Shield, Ozone Sanitation, Aromatherapy, and much more.

· Dimensions: 200 x 200 x 85 cm

Number of Seats: 4
Number of Loungers: 1
Total Massage Jets: 50
Soft Air Massage System

· Ozone System

· Starbrite Interior Led Light System

· Hybrid Heating™

· Easyclean Shield

· Energy Efficient Filtration Pump

Capacity: 1380 LDry Weight: 250 KGFull specification page 55



RelaX pure collection

With three bucket seats and two full-size loungers, the Relax Spa is an optimal choice for spending time with family and friends. The loungers have been designed to provide additional lumbar support. Also the loungers have different heights to accommodate individuals of various lengths, making it comfortable for everyone to use. Passion Spas worked with professionals from the recliner industry to create this unique design. Additionally, adjustable jets allow you to control the intensity of your hydrotherapy experience, and the unit also features an Ozone Sanitation System for exceptional water quality. As a whole, the Relax Spa is cost-effective, energy-effective, high-performance investment in healthful relaxation.

- · Dimensions: 200 x 200 x 85 cm
- · Number of Seats: 3
- · Number of Loungers: 2
- · Total Massage Jets: 48
- · Soft Air Massage System
- · Ozone System
- Starbrite Interior Led Light System
- Hybrid Heating™
- · Easyclean Shield
- Energy Efficient Filtration Pump
- · Capacity: 1300 L
- Dry Weight: 275 KG Full specification page 55









Rewind PURE COLLECTION

The Rewind is a barrier-free spa that has recently joined the Pure Collection. Many of our customers have asked for a spa that has full seating and freedom of movement. We presented this challenge to our awesome design department and the Rewind is what they delivered. As you can see, it is "mission accomplished," as the Rewind is very spacious, with 85 cm height, yet retains all of the massage and therapy functions that are inherent in a Passion Spa! In addition to a nice variety of 56 high-performance massage jets, the Rewind includes Hybrid HeatingTM, Led Lights, Easyclean Shield, Energy Efficient Filtration Pump, Ozone Generation, Aromatherapy, Soft Air Massage System, Walk-on Cover and soft head rests... everything the Pure Collection is known for!

· Dimensions: 200 x 200 x 85 cm

· Number of Seats: 7

· Total Massage Jets: 56

- · Soft Air Massage System
- · Ozone System
- · Starbrite Interior Led Light System
- · Hybrid Heating™
- · Easyclean Shield
- · Energy Efficient Filtration Pump
- · Capacity: 1480 L
- · Dry Weight: 260 KG
- Full specification page 55



Repose Pure collection

The Repose Spa incorporates three ergonomic loungers, each in a different size to accommodate people of different heights. Each lounger has exceptional lumbar support for the ultimate in comfort and relaxation. Every Passion Spa is designed to be very energy efficient due to our triple insulation and energy efficient pumps. In addition, every spa comes standard with our exclusive Hybrid Heating™, a unique innovation that captures water friction from the pumps and converts it to heat. Passion Spas are the ultimate in comfort and energy efficiency.

· Dimensions: 254 x 204 x 85 cm

· Number of Seats: 3

· Number of Loungers: 3

Total Massage Jets: 68

Soft Air Massage System

· Ozone System

· Starbrite Interior Led Light System

· Hybrid Heating™

· Easyclean Shield

· Energy Efficient Filtration Pump

· Capacity: 1500 L

Dry Weight: 375 KG Full specification page 55



Retreat Pure collection

The Passion Spas Retreat is a beautifully designed, spacious spa that offers the perfect combination of comfort and performance. With two luxurious loungers, you and your partner can enjoy relaxation while experiencing different massage styles. One lounger features rotating jets that mimic the circular movements of a professional masseur, while the other uses vibrating jets to deliver a more intense and stimulating massage. This variation allows each user to enjoy a unique hydrotherapy session tailored to their needs. To complete the experience, the exclusive TwinTherapyTM Seat is integrated, providing a powerful dual massage that combines ultimate relaxation with therapeutic benefits.

- · Dimensions: 228 x 228 x 85 cm
- · Number of Seats: 4
- · Number of Loungers: 2
- · Total Massage Jets: 70
- · TwinTherapy™ Seat
- Soft Air Massage System
- · Ozone System
- · Starbrite Interior Led Light System

- · Hybrid Heating™
- · Easyclean Shield
- Energy Efficient Filtration Pump
- · Capacity: 1440 L
- Dry Weight: 310 KG
 Full specification page 55





Reflect PURE COLLECTION

The Passion Spas Reflect is a beautifully designed, spacious spa that comfortably accommodates up to seven people. One of its highlights is the exclusive TwinTherapy™ Seat, created by Passion Spas, where two people can sit side by side and enjoy a unique rotating massage—mimicking the soothing circular movements of a professional masseur. In the lounger, unique AquaRolling™ Jets are built into the leg contours to stimulate circulation towards the heart, while every seat is ergonomically crafted with Lumbar Support to ensure deep relaxation for the lower back. Enhanced with our innovative Hybrid Heating Technology, the Reflect combines ultimate comfort with outstanding energy

- · Dimensions: 228 x 228 x 85 cm
- · Number of Seats: 6
- · Number of Loungers: 1
- · TwinTherapy™ Seat
- · Total Massage Jets: 70
- · Soft Air Massage System
- · Ozone System
- Starbrite Interior Led Light System
- \cdot Hybrid Heating™

- · Easyclean Shield
- **Energy Efficient Filtration Pump**
- · Capacity: 1480 L
- Dry Weight: 310 KG Full specification page 55







Resettle PURE COLLECTION

The Passion Spas Resettle is a premium spa designed for social enjoyment and total relaxation. With comfortable seating for up to eight people, this spa provides plenty of space to share with family and friends. Every seat is ergonomically crafted with Lumbar Support, allowing your lower back to fully relax and ensuring long-lasting comfort. At the heart of the spa is the exclusive TwinTherapyTM Seat, where two people can sit side by side and enjoy a rotating massage therapy that deeply soothes your muscles. Adding to the atmosphere, the Resettle comes equipped with a Bluetooth Audio System and Marine Speakers, so you can enjoy your favorite music in perfect clarity while you unwind.

- · Dimensions: 228 x 228 x 85 cm
- · Number of Seats: 8
- TwinTherapy™ Seat
- · Total Massage Jets: 75
- · Soft Air Massage System
- · Ozone System
- · Starbrite Interior Led Light System
- Hybrid Heating™
- · Easyclean Shield
- Energy Efficient Filtration Pump
- · Capacity: 1520 L
- · Dry Weight: 310 KG

Full specification page 55





Bliss signature collection

The compact Bliss Spa is the ideal spa for condo or apartment living. This two person spa has a footprint of just 225 x 100 cm, and is loaded with features. Two deep and wide seats allow you and your significant other to relax in spacious comfort. Integral arm rests, drink holders and separate jet controls make the Bliss both practical and comfortable. One of the seats even incorporates our exclusive Aqua Rolling Massage™ system for the ultimate in back therapy.

- · Dimensions: 225 x 100 x 80 cm
- · Number of Seats: 2
- · Total Massage Jets: 25
- · Aqua Rolling Massage™
- Starbrite Interior Led Light System
- · Hybrid Heating™
- · Easyclean Shield

- · Synergy Water Maintenance System
- · Energy Efficient Filtration Pump
- · Capacity: 650 L
- Dry Weight: 150 KG

 Full specification page 56







Indulgence SIGNATURE COLLECTION

The Indulgence spa is ideal for 2 partners to stretch out on ergonomically shaped loungers and enjoy therapeutic massage. Passion Spas' unique Hybrid Heating, the three-layer insulation and the exceptionally low water volume make this spa the most space- and energy-efficient. In the two loungers you are facing each other, so that you will have wonderful contact, and with the beautiful glowing LED lighting and waterfall, you can enjoy many enchanting evenings.

- · Dimensions: 214 x 143 x 63 cm
- · Number of Loungers: 2
- · Total Massage Jets: 40
- · Skimmer Bar
- · Aqua Rolling Massage
- · Soft Air Massage System
- · Starbrite Interior Led Light System
- Hybrid Heating™
- · Easyclean Shield
- Synergy Water Maintenance System
- · Energy Efficient Filtration Pump
- · Capacity: 530 L
- Dry Weight: 180 KG



















*optional





Heart SIGNATURE COLLECTION

The spa Heart is a true piece of art from the Passion Spas design department. The two comfortable seats each offer a completely different massage experience which you can enjoy together with your partner or friend. The Heart offers our patented and propriety Aqua Rolling Massage™, which is similar to the powerful strokes of a massage therapist, starting at your lower back and working its way up to your neck. The great advantage of having this massage feature is that deeply renewing massage therapy is available 24 hours a day, no appointment necessary! The beautiful LED Lighting also provides an enchanting experience and ensures that every night will be a 'date night'.

- · Dimensions: 210 x 170 x 78 cm
- · Number of Seats: 2
- · Total Massage Jets: 38
- · Skimmer Bar
- · Agua Rolling MassageTM
- · Soft Air Massage System
- Starbrite Interior Led Light System
- · Hybrid Heating™
- · Easyclean Shield
- · Synergy Water Maintenance System
- · Energy Efficient Filtration Pump
- · Capacity: 800 L
- Dry Weight: 200 KG

 Full specification page 56













Soul Material Signature Collection

The Soulmate is a compact spa in Passion Spas' Signature Collection. It combines two cozy loungers with the intensive massage of the unique Aqua Rolling Massage™ seat. Both loungers offer comfortable seating for people of different body lengths as well as different massage therapies. The spa is fitted with a lighting package which is stunning when the lights are low or in the nighttime if the spa is located outdoors. All controls, pillows, and cabinet corner accents offer accent lighting that, together with Passion Spas sound system, will create a magical experience for you. The Soulmate is an excellent choice if you are looking for a compact spa for you and your significant other.

- · Dimensions: 213 x 165 x 84 cm
- · Number of Seats: 1
- $\cdot \ \text{Number of Loungers: 2}$
- · Total Massage Jets: 52
- · Skimmer Bar
- Aqua Rolling Massage™
- · Soft Air Massage System
- Starbrite Interior Led Light System

- · Audio System with Bluetooth
- · Wi-Fi Ready
- · Hybrid Heating™
- · Easyclean Shield
- · Synergy Water Maintenance System
- · Energy Efficient Filtration Pump
- · Capacity: 870 L
- Dry Weight: 240 KG
 Full specification page 56













HADDY SIGNATURE COLLECTION

The Happy Spa is a last years addition to the Signature Collection. This very compact spa offers 4 different massage experiences including Aqua Rolling MassageTM. This proprietary feature provides an invigorating back massage with a powerful stream that follows the contours of the body, starting at your lower back and working its way up to your neck muscles. The Happy also features our exclusive Synergy Water Maintenance System, creating clean and fresh water with minimal effort. Our Hybrid HeatingTM System minimizes energy usage, making the Happy Spa both a relaxing and energy efficient choice.

- · Dimensions: 213 x 175 x 83 cm
- · Number of Seats: 3
- · Number of Loungers: 1
- · Total Massage Jets: 55
- · Skimmer Bar
- · Aqua Rolling Massage™
- · Soft Air Massage System
- · Starbrite Interior Led Light System
- · Audio System with Bluetooth

- · Wi-Fi Ready
- · Hybrid Heating™
- · Easyclean Shield
- Synergy Water Maintenance System
- · Energy Efficient Filtration Pump
- · Capacity: 1050 L
- Dry Weight: 275 KG
 Full specification page 56







EASYCLEAN SHIELD







Pleasu/e signature collection

The Pleasure Spa is constructed to last a lifetime and was designed with exceptional attention to detail. Improved reclining capabilities, extra lumbar support, and updated massage functions all combine to make this fully-featured model the ultimate choice for personal therapy. Our innovative Aqua Rolling MassageTM is a great example. When on full power, it generates an intense massage stream that works its way up from the lower back all the way up to the base of the neck. The intensity of this massage feature is adjustable. Standard features include soft air massage, StarBrite LED lighting, and an Aromatherapy System, and all Signature Series Spas come with an MP3 system complete with integral speakers mounted in the spa shell. It isn't surprising that the Pleasure Spa has earned the distinction of being one of our most popular models.

- · Dimensions: 215 x 200 x 91 cm
- · Number of Seats: 4
- · Number of Loungers: 1
- · Total Massage Jets: 60
- · Skimmer Bar
- Agua Rolling Massage™
- · Soft Air Massage System
- · Starbrite Interior Led Light System
- · Audio System with Bluetooth
- · Wi-Fi Ready
- · Hybrid Heating™
- · Easyclean Shield
- · Synergy Water Maintenance System
- · Energy Efficient Filtration Pump
- · Capacity: 1270 L
- Dry Weight: 320 KG

 Full specification page 56











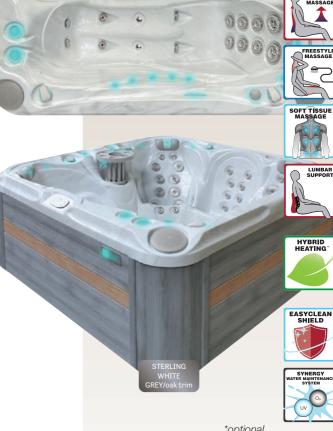
Solace signature collection

The Solace Spa is a 5-person spa with extra-large center seats for a more spacious mid-sized spa. This spa was thoughtfully designed for maximum relaxation and therapeutic benefit. Built with 67 total jets, the Solace has two wide bench seats, two-bucket seats and one lounger. One of the bucket seats features our exclusive Aqua Rolling Massage™, pushing water up your back, creating a vigorous massage effect.

- · Dimensions: 213 x 213 x 91 cm
- · Number of Seats: 4
- · Number of Loungers: 1
- · Total Massage Jets: 67
- · Skimmer Bar
- · Aqua Rolling Massage™
- Soft Air Massage System
- · Starbrite Interior Led Light System
- · Audio System with Bluetooth
- · Wi-Fi Ready
- · Hybrid Heating™
- · Easyclean Shield
- · Synergy Water
- Maintenance System
- · Energy Efficient Filtration
- Pump
- Capacity: 1470 L
- Dry Weight: 380 KG
- Full specification page 57













Delight SIGNATURE COLLECTION

Passion Spas is pleased to present the Delight Spa, which is a very popular spa for families due to the variety of seating configurations. There are two comfortable loungers designed for different body lengths and extensive massage therapy with various features, including Passion Spas' propriety Aqua Rolling Massage™. Of course, the Delight Spa incorporates all of the quality construction features Passion Spas is known for, including molded base, synthetic frame, and thick fiberglass laminate backing the acrylic surface; everything needed to ensure the user a lifetime of enjoyment. As with all Passion Spas, the Delight has three layers of insulation, heat-lock design and our award winning Hybrid Heating™, making the spa energy efficient for low-cost operation.

- · Dimensions: 213 x 213 x 91 cm
- · Number of Seats: 3
- · Number of Loungers: 2
- · Total Massage Jets: 67
- · Skimmer Bar
- · Aqua Rolling Massage™
- · Soft Air Massage System
- · Starbrite Interior Led Light System
- · Audio System with Bluetooth
- · Wi-Fi Ready
- · Hybrid Heating™
- · Easyclean Shield
- · Synergy Water Maintenance System
- · Energy Efficient Filtration Pump
- · Capacity: 1420 L
- · Dry Weight: 380 KG Full specification page 57











HYBRID

JOY SIGNATURE COLLECTION

Deep and wide bucket seats are the trademark feature of the Joy Spa. Each seat is packed with a different massage jet configuration to deliver an invigorating personal massage. The spa comes with a variation of standard and bucket seating to accommodate up to seven people. The Joy includes Aqua Rolling MassageTM as well as the fully programmable control system found on all Passion Spas.

· Dimensions: 225 x 225 x 91 cm

· Number of Seats: 7

· Total massage Jets: 88

· Skimmer Bar

· Aqua Rolling Massage™

Soft Air Massage System

· Starbrite Interior Led Light System

· Audio System with Bluetooth

· Wi-Fi Ready

· Hybrid Heating™

· Easyclean Shield

· Synergy Water Maintenance System

· Energy Efficient Filtration Pump

· Capacity: 1550 L

· Dry Weight: 420 KG Full specification page 57



MYSTIC MOUNTAIN OAK/grey trim





HYBRID







Admine signature collection

The Admire is a large, spacious spa packed with features and a variety of seating configurations that will provide the ultimate spa experience. Deep bucket seats, a wide lounge loaded with jets and our exclusive Aqua Rolling MassageTM provide an invigorating massage experience. Our exclusive EverlastTM floor support system provides structural integrity and maximum heat retention, helping to make Passion Spas one of the most energy efficient spas available.

- · Dimensions: 230 x 230 x 91 cm
- · Number of Seats: 5
- · Number of Loungers: 1
- · Total massage Jets: 77
- · Skimmer Bar
- · Aqua Rolling Massage™
- Soft Air Massage System
- Starbrite Interior Led Light System
- · Audio System with Bluetooth
- · Wi-Fi Ready

- Hybrid Heating™
- · Easyclean Shield
- · Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- · Capacity: 1570 L
- Dry Weight: 380 KG
 Full specification page 57







Devotion SIGNATURE COLLECTION

If you are looking for a spa for your family with the same viewing direction, the 2020 addition to the Signature Collection: The Devotion Spa is the right choice for you. With three fullbody loungers and two semi-loungers it is a unique new spa that offering loungers for five people. The Devotion comes standard with proprietary features such as Easyclean Shield™, Hybrid Heating[™] and Aqua Rolling Massage[™], as well as the newly designed Neck Relief Massage™ system. The Neck Relief Massage™ is a new therapy specially created by Passion Spas which focuses on loosening your neck muscles by massaging from top to bottom your neck muscles. The Devotion also features our exclusive Synergy Water System, automatically maintaining clean and fresh water, making this new spa both a relaxing and an energy efficient choice.

· Dimensions: 230 x 230 x 91 cm

· Number of Loungers: 2

· Number of Semi Loungers: 3

- · Total Massage Jets: 82
- · Skimmer Bar
- Aqua Rolling Massage™
- · Soft Air Massage System
- Starbrite Interior Led Light System
- · Audio System with Bluetooth
- · Wi-Fi Ready
- Hybrid Heating™
- · Easyclean Shield
- · Synergy Water Maintenance System
- · Energy Efficient Filtration Pump
- · Capacity: 1480 L
- · Dry Weight: 360 KG Full specification page 57



MYSTIC MOUNTAIN OAK/grey trim







SOFT TISSUE

HYBRID

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Desine collection

Expanding the design of our popular Pleasure Spa, the Desire adds an extra lounger, creating a spacious spa with varied seating and reclining for six people.

The pleasing contours of the spa combine beauty with function for exceptional relaxation. Since it is part of the Signature Collection, the Desire comes standard with proprietary features including Aqua Rolling MassageTM, Synergy Water Maintenance System, Hybrid HeatingTM, and more. Passion Spas has designed the most therapeutic spa features available for an amazing spa experience.

- · Dimensions: 274 x 228 x 91 cm
- · Number of Seats: 4
- · Number of Loungers: 2
- · Total massage Jets: 83
- · Skimmer Bar
- · Aqua Rolling Massage™
- · Soft Air Massage System
- · Starbrite Interior Led Light System
- · Audio System with Bluetooth

- · Wi-Fi Ready
- Hybrid Heating™
- · Easyclean Shield
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump

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- · Capacity: 1660 L
- Dry Weight: 490 KG

Full specification page 57







SIGNATURE COLLECTION

The Harmony spa will accommodate cosiness for a large group. The places offer comfort to people with different body sizes, and give a different massage individually. All massages are focused on your soft tissue, including muscles and other tissue. This makes the massage pleasant and relaxing. The unique AquaRolling Massage™ is applied to one of the Captain Corner seats, it generates a powerful jet of warm water that starts at the bottom of your back and gradually massages towards the base or your neck. The EasyClean Shield makes it easy to keep the tub clean, so you have time to really enjoy the spa. The beautiful LED lighting is incorporated in the shell, the control buttons and the pillows. Together with the Bluetooth Audio System they will provide experiences for the whole group to remember.

· Dimensions: 300 x 228 x 91 cm

· Number of Seats: 9 · Total Massage Jets: 107

· Skimmer Bar

· Aqua Rolling Massage

· Soft Air Massage System

· Starbrite Interior Led Light System

· Audio System with Bluetooth

· WiFi-Ready

Hybrid Heating™

· Easyclean Shield

· Synergy Water Maintenance Syst.

· Energy Efficient Filtration Pump

· Capacity: 1860 L

Dry Weight: 520 KG Full specification page 57



Sensation **EXCLUSIVE COLLECTION**

Efficient use of space and exceptional variety of massage experiences define the Sensation Spa. The offset bucket seats allow the users to face each other without having to share foot space, and the comfortable lounge seat allows even a tall person to recline in comfort. The Sensation is equipped with a multitude of massage experiences, including our exclusive Aqua Rolling Massage™ that pampers and massages your body just like a real masseuse. Multiple types of massage, substantial jets, water fountains, audio system and our exclusive Synergy Water Maintenance System combine to make the Sensation the most highly featured 3-person spa available.

- · Dimensions: 230 x 155 x 91 cm
- · Number of Seats: 2
- · Number of Loungers: 1
- Total Massage Jets: 71
- · Skimmer Bar
- · Aqua Rolling Massage™
- · Therapy Wave Zone
- · Intense Therapy Zone
- · Waterfall Massage

- · Soft Air Massage System
- · Starbrite Interior Led Light System
- · Audio System with Bluetooth
- · Wi-Fi Ready
- · Hybrid Heating™
- · Easyclean Shield
- · Synergy Water Maintenance System
- · Energy Efficient Filtration Pump
- · Capacity: 875 L
- · Dry Weight: 275 KG Full specification page 58





























*optional





Felicity exclusive collection

As part of the Exclusive Collection, the Felicity lives up to its name. The two-person Wave Bench allows for a cozy side-by-side massage for you and your significant other, to enjoy the Wave sensation together. And, as part of the Exclusive Collection, the Felicity incorporates the most advanced and exciting massage experience we offer. Agua Rolling Massage™, Therapy Wave Zone™, Waterfall Massage[™], and Intense Therapy Zone[™], are all standard in this amazing spa. Of course, the Felicity also includes an audio system, Synergy Water Maintenance System, and our exclusive Hybrid Heating™, making it a truly deluxe spa that will provide years of delightful therapeutic relaxation for you and your family.

· Dimensions: 230 x 230 x 91 cm

· Number of Seats: 5 · Number of Loungers: 1

· Total Massage Jets: 97

· Skimmer Bar

- · Family Entertainment Station
- · Aqua Rolling Massage
- · Therapy Wave Zone
- · Intense Therapy Zone
- · Waterfall Massage
- · Soft Air Massage System
- Starbrite Interior Led Light System
- · Audio System with Bluetooth
- · WiFi-Ready
- · Hybrid Heating™
- · Easyclean Shield
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- · Capacity: 1580 L
- · Dry Weight: 400 KG Full specification page 58









SOFT TISSUE MASSAGE

HYBRID

EXCLUSIVE COLLECTION

The Exhilarate spa is a new addition to Passion Spas exciting Exclusive Collection. This spa excels in the variety of massage therapies, all of which are designed on the drawing board of Passion Spas design team and are unique. The AquaRolling Massage[™] generates a powerful stream that massages from your lower back to the base of the neck, the Wave Therapy Zone™ offers an undulating massage that goes layer by layer from the bottom up, the Intense Therapy Zone™ offers a powerful massage by activating 6 specially selected jets, which combine high insensitivity with rotation, and the Waterfall Massage makes the water splash on your shoulders just like the chopping mas-

sage with your favorite masseur. All in all, this spa provides therapy available 24 hours a day, while you decide how long you want to enjoy. Furthermore, the Exhilarate spa is equipped with the energy-efficient Hybrid HeatingTM, EasyClean ShieldTM, and all the unique features that the Exclusive Collection is known for. The beautiful LED lighting in the shell, the controls and the headrests ensure that you will spend many magical evenings in this spa.



- · Dimensions: 230 x 230 x 91 cm
- · Number of Seats: 5
- · Number of Loungers: 1
- · Total Massage Jets: 125
- · Skimmer Bar
- · Family Entertainment Station
- · Aqua Rolling Massage
- · Therapy Wave Zone
- · Intense Therapy Zone
- · Waterfall Massage
- · Soft Air Massage System
- · Starbrite Interior Led Light System Full specification page 58

- · Audio System with Bluetooth
- · WiFi-Ready
- · Hybrid Heating(tm)
- · Easyclean Shield
- · Synergy Water
- Maintenance System
- · Energy Efficient Filtration Pump
- · Capacity: 1580 L
- Dry Weight: 400 KG





MYSTIC

MOUNTAIN













EXCITE EXCLUSIVE COLLECTION

The Excite is a spacious spa that provides room for up to seven people. Full bench seating combined with a variety of massage experiences makes the Excite a unique and highly therapeutic spa. The various massages include Aqua Rolling MassageTM, Therapy Wave Zone, Intense Therapy Zone and Waterfall Massage, all of which are designed and patented by Passion Spas. The Excite also comes with propriety features such as the Synergy Water Maintenance System for ease of maintenance and Hybrid HeatingTM for added energy efficiency.

- · Dimensions: 224 x 224 x 91 cm
- · Number of Seats: 7
- · Total Massage Jets: 107
- · Skimmer Bar
- · Family Entertainment Station
- · Agua Rolling Massage™
- · Therapy Wave Zone
- · Intense Therapy Zone
- · Waterfall Massage
- · Soft Air Massage System
- · Starbrite Interior Led Light System

- · Audio System with Bluetooth
- · Wi-Fi Ready
- · Hybrid Heating™
- · Easyclean Shield
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- · Capacity: 1450 L
- Dry Weight: 390 KG

 Full specification page 58







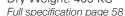
EUDIONIA EXCLUSIVE COLLECTION

The Euphoria Spa combines the most innovative spa massage ever developed with a 4-person configuration that provides multiple types of invigorating massage. The Levitation Bed™ was developed by Passion Spas and allows the user to lie face down or face up on the massage bed for a head-to-toe massage on both the front and back of the body. The Euphoria also features a comfortable lounge and bucket seats, creating a plethora of seating and massage experiences, like Aqua Rolling Massage[™], Therapy Wave Zone[™], Intense Therapy Zone[™] and Waterfall Massage[™]. The 100+ jets allow you to target any part of your body with an invigorating massage,

and jet pressure can be controlled throughout the spa. The Euphoria includes our exclusive Synergy Water Maintenance System as well as the full line-up of standard features offered in our Exclusive Spa Collection.

- · Dimensions: 230 x 230 x 91 cm
- · Number of Seats: 2
- · Number of Loungers: 2
- · Total Massage Jets: 115
- · Skimmer Bar
- · Family Entertainment Station
- · Aqua Rolling Massage
- · Therapy Wave Zone
- · Intense Therapy Zone
- · Waterfall Massage
- · Levitation Bed
- · Soft Air Massage System
- · Starbrite Interior Led Light System
- · Audio System with Bluetooth
- · WiFi-Ready
- Hybrid Heating™

- · Easyclean Shield
- Synergy Water Maintenance System
- · Energy Efficient Filtration Pump
- · Capacity: 1550 L
- · Dry Weight: 405 KG







MYSTIC MOUNTAIN OAK/grey trim













Ecstatic **EXCLUSIVE COLLECTION**

The Ecstatic is a seven-person oasis that incorporates all standard features from the Exclusive Collection, and then some. It has five seats, one lounger, and one Levitation Bed. The Levitation Bed is the most innovative spa feature available on the market today, allowing you to lay face up or face down for the most relaxing wholebody massage imaginable. The Ecstatic also now boasts our Therapy Wave Zone, a massage feature that uses jets to work the muscles in the back, as well as a Waterfall Massage that concentrates on the neck. Additional features include an audio system, our Agua Rolling Massage[™], aromatherapy, Synergy Water Maintenance System, and over 150 therapeutic massage jets. In short, this model is packed with many cutting-edge features designed to provide the most relaxing, renewing hydrotherapy experience imaginable.

- · Dimensions: 305 x 228 x 91 cm
- · Number of Seats: 5
- · Number of Loungers: 2
- Total Massage Jets: 170
- · Skimmer Bar
- · Family Entertainment Station
- · Aqua Rolling Massage
- · Therapy Wave Zone
- · Intense Therapy Zone
- · Waterfall Massage
- · Levitation Bed
- · Soft Air Massage System
- · Starbrite Interior Led Light System
- · Audio System with Bluetooth
- · WiFi-Readv
- Hvbrid Heating™
- · Easyclean Shield

- · Synergy Water Maintenance System
- · Energy Efficient Filtration Pump
- · Capacity: 1650 L
- · Dry Weight: 500 KG Full specification page 58



OAK/grey trim



HYBRID

SOFT TISSUE MASSAGE





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Serene 2/3/5 MODERN COLLECTION





SERENE 2

- · Dimensions: 210 x 110 x 79 cm
- \cdot Number of loungers: 2
- · Total Massage Jets: 20
- · Starbrite Interior LED Light System
- · Hybrid Heating™
- · Easyclean Shield
- · Energy Efficient Filtration Pump
- · Capacity: 790 L
- Dry Weight: 175 KG





SERENE 3

- · Dimensions: 210 x 130 x 81 cm
- · Number of loungers: 1
- · Number of seats: 2
- · Total Massage Jets: 32
- · Starbrite Interior LED Light System
- Hybrid Heating™
- · Easyclean Shield
- Energy Efficient Filtration Pump
- · Capacity: 960 L
- Dry Weight: 205 KG















SERENE 5

- · Dimensions: 210 x 190 x 85 cm
- · Number of Seats: 4
- · Number of Loungers: 1
- · Total Massage Jets: 24
- · Starbrite Interior LED Light System
- · Hybrid Heating™
- · Easyclean Shield
- · Energy Efficient Filtration Pump
- · Capacity: 1230 L
- Dry Weight: 230 KG

 Full specification page 58

Serence 6 MODERN COLLECTION

With its cubical layout and geometric lines, the Serene Spas have a clean and progressive design to complement elegant, modern tastes. It features subtle backlighting positioned behind the molded pillows and around the perimeter of the spas under the shell lip. This desirable spa line represents the best in both design and function and comes with high-performance Hybrid HeatingTM to help you achieve and maintain the desired temperature while saving energy.

SERENE 6

· Dimensions: 243 x 224 x 93 cm

Number of Seats: 2Number of Loungers: 4Total Massage Jets: 48

- Starbrite Interior LED Light System
- · Wi-Fi Ready
- · Hybrid Heating™
- · Easyclean Shield
- · Synergy Water Maintenance System
- · Energy Efficient Filtration Pump
- · Capacity: 1570 L
- Dry Weight: 380 KG

 Full specification page 58









SWIMSPAS

The Passion Spas designteam is constantly working on innovations and developments. In all our Swimspas are many unique features that improve the swimming experience and aim to make your dream of being able to swim in your own garden come true.

The following two features have been developed and integrated into all Passion Swim Spas.





River Swim System

The River Swim System exists of 5 large swim jets, positioned linear to each other, creating a steady flow of water over the entire width of the swim spa. You can control the intensity of the water stream, and when doing so, the flow is equally divided over the whole width of the current. Because of this unique technique, the water stream covers a wide area and is effectively positi-

oned below the water surface, enabling you to swim with your head comfortably above water.





Current-Lift Technology™

Passion Spas is the only Swim Spa manufacturer in the world to offer Current-Lift Technology™, enabling the swimmer to remain prone on the water surface at any degree of current intensity. Our innovative Current-Lift technology™ was developed by Passion Spas and automatically adjusts the water current to the intensity of your workout. As you decrease the force of the

upper two swim jets, the lower swim jets automatically increase in intensity, creating more "lift," providing more buoyancy as your swimming speed decreases. The faster you swim, the less lift if needed from the lower jets and the flow is directed to the upper jets for a stronger current.





Turbo Swim jet

A swim jet mixes water and air to create a current that your customer uses to swim. The Passion Spas Turbo Swim Jet is a unique design from Passion Spas where the venturi effect is enhanced by extra aeration. This accelerates the flow of the swim jet by 50%, the ultimate result creating more powerful current, further enhancing the swimming experience.

Sport Collection ACTIVITY 1 / DEEP

The Activity 1 Swim Spa is a compact swim spa that combines 3 massage seats with the River Swim System, allowing for a vigorous swim while keeping your head comfortably above the water level. The force and flow of the stream can be used in combination with our unique Current-Lift technology™ (page 40), enabling you to also remain prone in the water even while swimming at a slower pace. The three massage seats are designed for different body lengths and incorporate specially designed massage techniques including our exclusive Passion Spas Aqua Rolling Massage™, one of our most popular and effective massage features.



- · Dimensions Standard: 394 x 226 x 126 cm
- · Dimensions Deep: 394 x 226 x 152 cm
- · Number of seats: 3
- · Total Massage Jets: 50
- · Turbo Swimiets: 5
- · Floor Swimjets: 2
- Aqua Rolling Massage™
- Starbrite Interior LED light System
- · Audio System with Bluetooth
- · Wi-Fi Ready
- · Hybrid Heating™
- · Easyclean Shield
- · Synergy Water Maintenance System
- · Energy Efficient Filtration Pump
- · Capacity Standard: 7500 L
- · Dry Weight Standard: 1200 KG
- · Capacity Deep: 9000 L
- · Dry Weight Deep: 1400 KG
- · Current-Lift Technology™
- · River Swim System Full specification page 59

















Sport Collection ACTIVITY 2 / DEEP

The new Activity 2 Swim Spa is a longer version of our current model Activity 1. It has been added to our Passion Swim Spas collection because all swimmers who have tested our River Swim System in Activity 1 are thrilled. The River Swim System (page 40) provides a continuous stream of water across the width of the pool, giving the swimmer a strong current to swim against. At the same time, the water surface is unbroken and remains calm, so you can keep your head dry without any problems. For all swimmers, the Activity 2 Swim Spa makes the dream of swimming and training efficiently in your own garden come true.

- · Dimensions Deep: 549 x 226 x 152 cm
- · Number of seats: 3
- · Total Massage Jets: 50
- · Turbo Swimjets: 5
- · Floor Swimjets: 2
- · Aqua Rolling Massage™
- · Starbrite Interior LED light System
- · Audio System with Bluetooth
- · Wi-Fi Ready
- Hybrid Heating™
- · Easyclean Shield

- · Dimensions Standard: 549 x 226 x 126 cm · Synergy Water Maintenance System
 - · Energy Efficient Filtration Pump
 - · Capacity Standard: 12500 L
 - Dry Weight Standard: 1400 KG
 - · Capacity Deep: 15000 L
 - Dry Weight Deep: 1600 KG
 - · Current-Lift Technology™
 - · River Swim System
 - Full specification page 59



















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Sport Collection **DYNAMIC / DEEP**

The Dynamic Swim Spa is an excellent blending of two worlds. On one side you have all the comfort and therapy benefits of the Pleasure spa, on the other side the swim function that is equipped with Passion Spas' unique River Swim System and Current-lift Technology™ (page 40). If you decrease the intensity of the River Swim System, the Current-Lift Technology™ is automatically activated, enabling the swimmer to remain in the prone position.

- · Dimensions Standard: 590 x 227 x 126 cm
- · Dimensions Deep: 590 x 227 x 155 cm
- Number of Seats: 7
- · Number of loungers: 1
- Total Massage Jets: 56
- · Turbo Swim Jets: 5
- · Floor Swim Jets: 2
- · Skimmer Bar
- · Aqua Rolling Massage™
- · Starbrite Interior LED light System
- · Audio System with Bluetooth
- · Wi-Fi Ready

- Hybrid Heating™
- · Easyclean Shield
- · Synergy Water Maintenance
- Energy Efficient Filtration Pump
- · Capacity Standard: 10500 L
- · Dry Weight Standard: 1300 KG
- · Capacity Deep: 12500 L
- Dry Weight Deep: 1500 KG
- Current-Lift Technology™
- · River Swim System Full specification page 59



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Sport Collection **BALANCE SWIMSPA**

The Balance Swim Spa was created through a collaboration between Passion Spas design team and renowned architects who specialize in modern compositions. Straight lines and right angles, together with the LED lighting, emphasize the ultimate cubical image. At the same time, comfort has also been thought of. Lumbar support is used in the warm spa area. Even though it is not visible, the tub has extra support in the lumbar area of your back, so that you can sit relaxed and feel rejuvenated after the therapy. The River Swim System has been applied in the cool swimming area. This system provides a widely even flow of water, making it ideal for vigorous swimming. If you reduce the force on this swimming system, the two Current-Lift jets will automatically switch on, which will balance your swimming position so that you can swim comfortably. A feast for the eyes, this Balance Swim Spa delivers a performance that you and your family will enjoy for years to come.

- · Dimensions: 600 x 228 x 138 cm
- · Number of Seats: 4
- · Total Massage Jets: 34
- · Starbrite Interior Led Light System
- · Audio System with Bluetooth
- · Wi-Fi Ready
- · River Swim System
- · Current-Lift Technology
- · AutoLockTM Cover
- · Walk-on Covers
- Hybrid Heating™
- · Easyclean Shield

- Synergy Water Maintenance System
- · Energy Efficient Filtration Pump
- · Capacity: 11500 L
- Dry Weight: 1400 KG Full specification page 59















PASSION SPAS **AUTOLOCK™ COVER**

Passion Spas is the pioneer in the development and design of swim spas. All the unique features such as River Swim System[™], Current-Lift Technology[™] come from the Passion Spas design team, and now added the new automatic AutoLock[™] Insulation cover for the Balance Swim Spa. The AutoLock[™] cover is safe, reliable, and easy to use. The sleek appearance of the cover contributes to the clean and cubical layout of the Balance Swim Spa. You can open or close your cover with the push of a button, while enjoying watching the beautiful Swim Spa to reveal itself. The AutoLock[™] cover completely seals your swim spa and offers with this an incredible peace of mind to you, because you are sure that your loved ones are safe. The insulated blanket also ensures that the heat stays inside your spa, so that all energy is used optimally.

Fitness Collection FITNESS 1 / DEEP

The Swim Spas from the Passion Spas Fitness Collection are specially developed by the Passion Spas design team to offer Aquagym options. They provide a variety of fun and healthy activities for your workout, all in the comfort of your own home.

Swim-Assist Tether System

Besides swimming against the unique River Swim System with use of the Current-Lift Technology (page 44), you can use the Swim-Assist Tether training system to add dimension to your range of the swimming options. The Swim-Assist Tether training system will keep you centered in the Swim Spa, allowing you to swim or walk at any speed with minimal friction on joints. This will increase the rate at which you burn calories and strengthen your muscles. The Swimming Tether System is standard included at all swimspas from the Fitness Collection.



- · Dimensions Standard: 400 x 228 x 126 cm
- · Dimensions Deep: 400 x 228 x 152 cm
- · Turbo Swimjets: 5
- · Floor Swimiets: 2
- Starbrite Interior LED light System
- · Wi-Fi Ready
- Hvbrid Heating™
- · Easyclean Shield
- · Synergy Water Maintenance System
- · Energy Efficient Filtration Pump
- · Capacity Standard: 7500 L
- · Dry Weight Standard: 1200 KG
- · Capacity Deep: 9000 L
- · Dry Weight Deep:1400 KG
- · Current-Lift Technology™
- · River Swim System Full specification page 59















FITNESS 2 / DEEP

Resistant cords

Resistant cords are used for curls, tricep extensions, chest presses, shoulder pulls, and back pulls. These upper-body exercises are specifically designed to build strength and lumbar core stability. The cords can vary in size to accommodate beginners to advanced conditioning. The Resistance cords are also standard included at swimspas from the Fitness Collection.

Rowing Exercise

All swimspas from the Fitness Collection have an Aquagym Seat in their design. Use this seat when you will do your workout on the Agua Rowing Machine. A combination of stainless steel oars and rubber bands attach to swivel anchors allowing you to do the full rowing motion. This is an excellent upper-body and abdominal workout. The Agua Rowing Machine is also standard included at all Swim Spas from the Fitness Collection.

- · Dimensions Standard: 500 x 228 x 126 cm
- · Dimensions Deep: 500 x 228 x 152 cm
- · Turbo Swimiets: 5
- · Floor Swimiets: 2
- Starbrite Interior LED light System
- · Wi-Fi Ready
- Hvbrid Heating™
- · Easyclean Shield
- · Synergy Water Maintenance System

- · Energy Efficient Filtration Pump
- · Capacity Standard: 10000 L
- · Dry Weight Standard: 1400 KG
- · Capacity Deep: 12000 L
- Dry Weight Deep: 1400 KG
- · Current-Lift Technology™
- · River Swim System

Full specification page 59











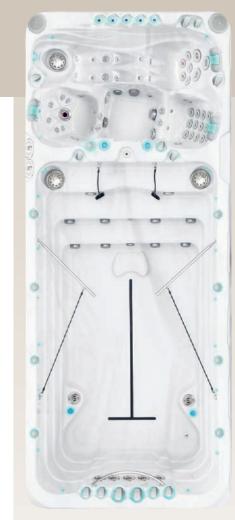


Fitness Collection SPIRIT / DEEP

The Spirit Swim Spa combines our innovative Current Lift Technology™ with a generous lineup of unique massage therapy options: the Aqua Rolling Massage™, the Intense Therapy Zone™, the Therapy Wave Zone™ and the Waterfall Massage™. The Spirit is divided into separate swim and spa sections, and you can vary the temperature between the two. This configuration allows you to enjoy a cool, comfortable workout followed by a warm, soothing soak. The Spirit's Dual Zone heating system gives you the best of both worlds – swimming and relaxing – in a single swim spa. Passion Spas is the only Swim Spa manufacturer in the world to offer Current-Lift Technology™ (page 44), enabling the swimmer to remain prone on the water surface at any degree of current intensity.

- · Dimensions Standard: 540 x 228 x 128 cm
- · Dimensions Deep: 540 x 228 x 152 cm
- · Number of Seats: 2
- · Number of loungers: 1
- · Total Massage Jets: 60
- · Turbo Swimjets: 5
- · Floor Swimjets: 2
- · Skimmer Bar
- · Agua Rolling Massage™
- Therapy Wave Zone
- · Intense Therapy Zone
- · Waterfall Massage
- · Starbrite Interior LED light System
- · Audio System with Bluetooth

- · Wi-Fi Ready
- Hybrid Heating™
- · Easyclean Shield
- Synergy Water Maintenance System
- · Energy Efficient Filtration Pump
- · Capacity Standard: 12000 L
- · Dry Weight Standard: 1550 KG
- · Capacity Deep: 14000 L
- · Dry Weight Deep: 1700 KG
- · Current-Lift Technology™
- · River Swim System
 Full specification page 59

























CURRENT-LIFT TECHNOLOGY





Fitness Collection **ENERGY / DEEP**

The Energy Swim Spa, fully featured with a long swim lane and over 100 jets, is an impressive authority in the Passion Spas Fitness Collection. In addition to our Current Lift TechnologyTM (page 40), which is an invention of Passion Spas to keep the swimmer prone on the water surface, there is Aqua Rolling MassageTM, Intense Therapy ZoneTM, Therapy Wave ZoneTM and Waterfall MassageTM. The Energy also includes our innovative Levitation Bed, a top-to-toe full-body massage feature that creates a deeply relaxing floating sensation. Furthermore, with two seats and one lounger, there's plenty of room to share. The Energy is also divided into a swim and spa section with Dual Zone Temperature. This allows you to stay cool during your workout and then sooth your tired muscles in the hot water of the spa.

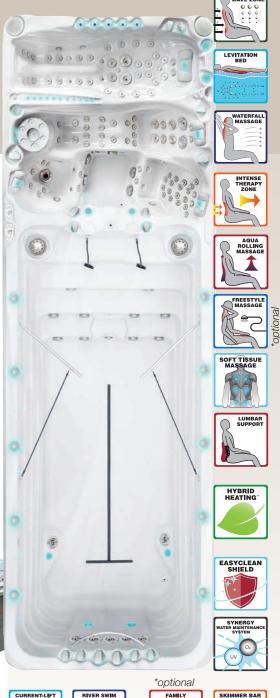
- · Dimensions Standard: 720 x 228 x 128 cm
- · Dimensions Deep: 720 x 228 x 152 cm
- Number of Seats: 2
- · Number of loungers: 2
- Total Massage Jets: 104
- · Turbo Swimiets: 5
- · Floor Swimjets: 2
- · Skimmer Bar
- Aqua Rolling Massage™
- · Therapy Wave Zone
- · Intense Therapy Zone
- · Waterfall Massage
- · Levitation Bed
- · Starbrite Interior LED light Syst.
- · Audio System with Bluetooth
- · Wi-Fi Readv
- · Hybrid Heating™
- · Easyclean Shield
- · Synergy Water Maintenance Syst.
- · Energy Efficient Filtration Pump

- · Capacity Standard: 14000 L
- Dry Weight Standard: 1650 KG
- · Capacity Deep: 16000 L
- · Dry Weight Deep: 1800 KG
- · Current-Lift Technology™
- · River Swim System

STERLING

53

Full specification page 59











Fitness Collection VITALITY / DEEP

The long swim lane of the Swim Spa Vitality is equipped with Passion Spas' unique River Swim System™ and Current-lift Technology™, both of which function exactly as it is described on page 40. The spa is equipped with deep and wide bucket seats, with each seat being packed with a different therapy function. Aqua Rolling Massage™, Therapy Wave Zone, Intense Therapy Zone & Waterfall Massage are all included in this impressive array of therapy zones. These varied massages are propriety to Passion Spas and deliver a varied mix of unique massage therapies. The Swim Spa Vitality also comes with a Swim Assist Tether and a specially designed Fitness Seat to use the rowing gear and the fitness handles. Because of the Dual Zone Temperature you can conduct your fitness training at a cool temperature, and then enjoy the massage functions at a hot soothing temperature.

- · Dimensions Standard: 708 x 225 x 126 cm
- · Dimensions Deep: 708 x 225 x 155 cm
- · Number of Seats: 8
- · Total Massage Jets: 70
- · Turbo Swim Jets: 5
- · Floor Swim Jets: 2
- · Skimmer Bar
- · Aqua Rolling Massage™
- · Therapy Wave Zone
- · Intense Therapy Zone
- · Waterfall Massage
- · Starbrite Interior LED light Syst.
- · Audio System with Bluetooth
- · Wi-Fi Ready
- Hybrid Heating™
- · Easyclean Shield
- Synergy Water
 Maintenance System
- · Energy Efficient Filtration Pump
- · Capacity Standard: 13000 L
- Dry Weight Standard: 1600 KG

- · Capacity Deep: 15000 L
- · Dry Weight Deep: 1750 KG
- Current-Lift Technology™































PURE COLLECTION





















PROFESSIONAL DESIGN	1 2 3 4 5	2 1 Standard Standard 3	7 — Standard	4	3 2	7	3	4	0	
	1 2 3 4 5	1 Standard Standard	_	1		7	3	1		
DESSIONAL DES	2 3 4 5	Standard Standard	— Standard		2		9	4	6	8
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JES AE	5	3	_	Standard	Standard	_	Standard	_	_	_
		U	1	3	3	4	4	4	4	5
E A6		Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
B.										
		_	_	_	_	_	_	_	_	_
ERA B2		32	46	40	38	40	54	58	58	59
王 B3		8	14	10	10	16	14	12	12	16
SICA B4		3HP	3HP	3HP	3HP	3HP	3HP	2x 3HP	2x 3HP	2x 3HP
PHYSICAL THERAPY		1/4 HP	1/4 HP	1/4 HP	1/4 HP	1/4 HP	1/4 HP	1/4 HP	1/4 HP	1/4 HP
B6		HP	1/2 HP	1/2 HP	1/2 HP	1/2 HP	1/2 HP	1/2 HP	1/2 HP	1/2 HP
c.										
		1	1	1	1	1	1	1	1	1
PERFECT WATER		Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
E C		Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
		Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
CE		_	_	_	_	_	_	_	_	_
D.		Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
		Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
E E		Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
PLANET FRIENDLY		Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
PD PA		Optional	Optional	Optional	Optional	Optional	Optional	Optional	Optional	Optional
로 D6	5	Орцопа	Ортіона	Optional	Ориона	Ориона	Орцопа	Ориона	Optional	Ориона
≥ 9 E.										
S	1	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
PRECISION ENGINEERING E3		Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
~ <u>≅</u> E3		Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
NO F.										
NOTECTION F. L5		5 Year	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year
10 F2		10 Year	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year
F3		Lifetime	Lifetime	Lifetime	Lifetime	Lifetime	Lifetime	Lifetime	Lifetime	Lifetime



BLISS





HEART







PLEASURE

)	
PROFESSIONAL DESIGN	A. A1 A2 A3 A4 A5 A6	PROFESSIONAL DESIGN Seats Loungers StarBrite Interior LED Light Systeem Waterfall with LED Molded Headrest Soft Pillows Aromatherapy
PHYSICAL THERAPY	B. B1 B2 B3 B4 B5 B6	PHYSICAL THERAPY Aqua Rolling Massage™ Water Jets Air Injector Jets Massage Pump Filtration Pump Air Pump
PERFECT WATER	C. C1 C2 C3 C4 C5	PERFECT WATER Ozone Jets Ozone Sanitation System Skim Filter Gravity Drain Synergy Water Maintenance Systeem
PLANET FRIENDLY	D. D1 D2 D3 D4 D5	PLANET FRIENDLY Heat Lock System Polyurethane Urethane Insulation Triple Layer Insulation Hybrid Heating™ 5/4 Ultra Efficient Walk - On Cover
PRECISION ENGINEERING	E. E1 E2 E3	PRECISION ENGINEERING Synthetic Maintenance Free Cabinet Everlast™ Synthetic Floor Durable Synthetic Support structure
PROTECTION FOR YOU	F. F1 F2 F3	PROTECTION FOR YOU Warranty Equipment Warranty Surface Warranty Structure

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_	2	_	2	1	1	
Standard	Standard	Standard	Standard	Standard	Standard	
_	_	_	Standard	Standard	Standard	
2	2	2	3	3	3	
Standard	_	Standard	Standard	Standard	Standard	
Standard	_	Standard	Standard	Standard	Standard	
25	40	30	39	45	50	
_	_	8	13	10	10	
(1) 3HP	(1) 3HP	(1) 3HP	(2) 3HP	(2) 3HP	(2) 3HP	
1/4 HP	1/4 HP	HP	1/4 HP	1/4 HP	1/4 HP	
_	_	_	HP	HP	HP	
2	2	2	2	2	2	
Standard	Standard	Standard	Standard	Standard	Standard	
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Standard	Standard	Standard	Standard	Standard	Standard	
Standard	Standard	Standard	Standard	Standard	Standard	
Optional	Optional	Optional	Optional	Optional	Optional	
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Standard	Standard	Standard	Standard	Standard	Standard	
Standard	Standard	Standard	Standard	Standard	Standard	
Standard	Standard	Standard	Standard	Standard	Standard	
5 Year	5 Year	5 Year	5 Year	5 Year	5 Year	
10 Year	10 Year	10 Year	10 Year	10 Year	10 Year	
Lifetime	Lifetime	Lifetime	Lifetime	Lifetime	Lifetime	

















SOLACE	DELIGHT	JOY	ADMIRE	DEVOTION	DESIRE	HARMONY	
4	3	7	4	_	4	9	
1	2	_	2	5	2	_	
Standard							
Standard							
3	3	4	4	5	4	4	
Standard							
							Ī
Standard							
57	57	74	63	70	69	91	
10	10	14	14	12	14	16	
(2) 3HP							
1/4 HP							
HP							
2	2	2	2	2	2	2	
Standard							
Standard							
Standard							
Standard							
Standard							
Standard							
Standard							
Standard							
Optional							
Standard							
Standard							
Standard							
5 Year							
10 Year							
Lifetime							
	•		•		•		7

MODERN COLLECTION



Summary















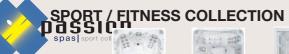








SERENE 2	SERENE 3	SERENE 5	SERENE 6	SENSATION	FELICITY	EXHILARATE	EXCITE	EUPHORIA	ECSTATIC
_	2	4	4	2	4	5	7	2	5
2	1	1	2	1	1	1	/	1 + 1 LB	1 + 1 LB
Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Staridard	Stariuaru	Stariuaru	—	Standard	Standard	Standard	Standard	Standard	Standard
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_	3	5 —	_	Standard	Standard	Standard	Standard	Standard	Standard
	_	_	_	Stariuaru	Stariuaru	Standard	Stariuaru	Stariuaru	Standard
_	_	_	_	Standard	Standard	Standard	Standard	Standard	Standard
20	32	24	48	65	89	113	95	107	152
_	_	_	—	6	8	12	12	8	18
(1) 3HP	(1) 3HP	(1) 3HP	(2) 3HP	(2) 3HP+W	(2) 3HP+W	(3) 3HP+W	(3) 3HP+W	(3) 3HP+W	(3) 3HP+V
1/4 HP	1/4 HP	1/4 HP	1/4 HP	HP	HP	1/4 HP	HP	HP	HP
_		—	_	HP	HP	HP	HP	HP	HP
1	1	1	1	1	1	2	1	1	2
Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
—	— Staridard	— Staridard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
			Staridard	Standard	Staridard	Standard	Standard	Staridard	Staridard
Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Optional	Optional	Optional	Optional	Optional	Optional	Optional	Optional	Optional	Optional
Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
5 Year	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year
10 Year	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year
Lifetime	Lifetime	Lifetime	Lifetime	Lifetime	Lifetime	Lifetime	Lifetime	Lifetime	Lifetime



















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ACTIVITY 1	ACTIVITY 2	DYNAMIC	BALANCE	FITNESS 1	FITNESS 2	SPIRIT	ENERGY	VITALITY	
3	2	4	4	_	_	2	2	7	
_	_	1	_	_	_	1+ LB	1+ LB	_	
Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	
_	_	_	_	_	_	Standard	Standard	Standard	
2	2	3	4	_	_	4	4	4	
_	_	-	_	_	_	Standard	Standard	Standard	
Standard	Standard	Standard				Standard	Standard	Standard	
50	50	56	34	7	7	51	93	59	
50	50	50	34	/	/	9	11	11	
— (4) 3HP	— (4) 3HP	— (6) 3HP	— (4) 3HP	(4) 3HP	(4) 3HP	(6) 3HP	(6) 3HP	(6) 3HP	
(4) 31 II HP	HP	HP	HP	HP	HP	(2) HP	(2) HP	(2) HP	
_	— —	— IIF	—	—	_	Standard	Standard	Standard	
1	1	1	2	1	1	1	1	1	
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Optional	Optional	Optional	Optional	Optional	Optional	Optional	Optional	Optional	
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Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	
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5 Year	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year	
10 Year	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year	
Lifetime	Lifetime	Lifetime	Lifetime	Lifetime	Lifetime	Lifetime	Lifetime	Lifetime	





At Passion Spas, we don't just manufacture spas, we create them.

You will get an exceptional spa experience with your passion spa, in every aspect.

From a wide array of unique features and massage experiences to our exceptional warranty and product support, you can be confident in your purchase of a Passion Spa.

We take great pride in our products and we support our dealers, giving you the confidence you need when investing in a spa that will enhance your lifestyle!

Team Passion Spas



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