



Equipment ID:	Vacuum Furnace #63	Date Created:	3/28/22
Description:	12 Bar Vacuum Furnace	Person:	Andrew Smith
Facility:	Vacuum Building	Date Revised:	
Location:	Right Hand Side Back Vacuum Section	Person:	

# 1	Lockout Points	Identify where the lock out points are located.		
				
# 2	Lockout Instructions	Follow the lock out instructions below.		
<p><i>Any machine modifications must be shown in this procedure. Contact facility manager to update this procedure.</i></p> <p><i>Always perform a machine stop before locking out disconnects.</i></p>				
Energy Source	Device used to De-energize	Location	Method	Try Out
Electrical, Nitrogen	Main Breaker, Glass Blower Breaker	Right Hand side of furnace and behind control panel	Lock and Tag Main Breaker and Gas Blower Breaker, Open Door	Check to Verify Equipment is De-energized Test Current Before Performing Work
#	SPECIAL INSTRUCTIONS			
1.				
2.				
3.				

Reference: Typical minimal lockout procedure – 29 CFR 1910.147 App. A

Enforcement: Failure to follow proper lockout-tag out procedures may result in disciplinary action up to and including termination.

SAFETY IS YOUR RESPONSIBILITY – LOCK IT OUT!

STANDARD FORM NO. 64 (Rev. 1-60)

1. The purpose of this report is to provide a summary of the results of the investigation conducted during the period from January 1, 1960, to December 31, 1960. The investigation was conducted in accordance with the plan of work approved by the Board of Directors on January 1, 1960.

2. The results of the investigation are as follows:

(a) The total number of cases investigated was 1,234.

(b) The total number of cases found to be in violation of the rules and regulations was 456.

(c) The total number of cases found to be in violation of the rules and regulations and referred to the appropriate authorities for further action was 123.

(d) The total number of cases found to be in violation of the rules and regulations and referred to the appropriate authorities for further action and found to be in violation of the rules and regulations was 67.

(e) The total number of cases found to be in violation of the rules and regulations and referred to the appropriate authorities for further action and found to be in violation of the rules and regulations and referred to the appropriate authorities for further action was 34.

(f) The total number of cases found to be in violation of the rules and regulations and referred to the appropriate authorities for further action and found to be in violation of the rules and regulations and referred to the appropriate authorities for further action was 12.

(g) The total number of cases found to be in violation of the rules and regulations and referred to the appropriate authorities for further action and found to be in violation of the rules and regulations and referred to the appropriate authorities for further action was 5.

(h) The total number of cases found to be in violation of the rules and regulations and referred to the appropriate authorities for further action and found to be in violation of the rules and regulations and referred to the appropriate authorities for further action was 2.

(i) The total number of cases found to be in violation of the rules and regulations and referred to the appropriate authorities for further action and found to be in violation of the rules and regulations and referred to the appropriate authorities for further action was 1.

(j) The total number of cases found to be in violation of the rules and regulations and referred to the appropriate authorities for further action and found to be in violation of the rules and regulations and referred to the appropriate authorities for further action was 0.

3. The results of the investigation are as follows:

(a) The total number of cases investigated was 1,234.

(b) The total number of cases found to be in violation of the rules and regulations was 456.

(c) The total number of cases found to be in violation of the rules and regulations and referred to the appropriate authorities for further action was 123.

(d) The total number of cases found to be in violation of the rules and regulations and referred to the appropriate authorities for further action and found to be in violation of the rules and regulations was 67.

(e) The total number of cases found to be in violation of the rules and regulations and referred to the appropriate authorities for further action and found to be in violation of the rules and regulations and referred to the appropriate authorities for further action was 34.

(f) The total number of cases found to be in violation of the rules and regulations and referred to the appropriate authorities for further action and found to be in violation of the rules and regulations and referred to the appropriate authorities for further action was 12.

(g) The total number of cases found to be in violation of the rules and regulations and referred to the appropriate authorities for further action and found to be in violation of the rules and regulations and referred to the appropriate authorities for further action was 5.

(h) The total number of cases found to be in violation of the rules and regulations and referred to the appropriate authorities for further action and found to be in violation of the rules and regulations and referred to the appropriate authorities for further action was 2.

(i) The total number of cases found to be in violation of the rules and regulations and referred to the appropriate authorities for further action and found to be in violation of the rules and regulations and referred to the appropriate authorities for further action was 1.

(j) The total number of cases found to be in violation of the rules and regulations and referred to the appropriate authorities for further action and found to be in violation of the rules and regulations and referred to the appropriate authorities for further action was 0.