


Equipment ID:	Vacuum Furnace #60	Date Created:	3/28/22
Description:	2 Bar Vacuum Furnace Mentor	Person:	Andrew Smith
Facility:	Vacuum Building	Date Revised:	
Location:	Right Hand Side Back Vacuum Section	Person:	

# 1	Lockout Points	Identify where the lock out points are located. <i>Picture of lockout points goes here.</i>		
				
# 2	Lockout Instructions	Follow the lock out instructions below. <i>Any machine modifications must be shown in this procedure. Contact facility manager to update this procedure.</i> <i>Always perform a machine stop before locking out disconnects.</i>		
Energy Source	Device used to De-energize	Location	Method	Try Out Check to Verify Equipment is De-energized
Electrical, Nitrogen	Main Breaker	Front Right Hand Side	Lock and Tag Main Breaker, Open Door	Test Current Before Performing Work
#	SPECIAL INSTRUCTIONS			
1.				
2.				
3.				

Reference: Typical minimal lockout procedure – 29 CFR 1910.147 App. A
Enforcement: Failure to follow proper lockout-tag out procedures may result in disciplinary action up to and including termination.

SAFETY IS YOUR RESPONSIBILITY – LOCK IT OUT!

