SPECIFIC LOTO INSTRUCTIONS

Equipment ID:	Temper Furnace #46	Date Created:	3/28/22
Description:	Temper Furnace Surface Combustion	Person:	Andrew Smith
Facility:	Vacuum Building	Date Revised:	
Location:	Left Hand Side Front Vacuum Section	Person:	

1 Lockout Points

ENTION III

AAR VOILS

THREE PRASE

UANGER

HIGH

VOLTAGE

Identify where the lock out points are located.

Picture of lockout points goes here.

2 Lockout Instructions

Follow the lock out instructions below.

Any machine modifications must be shown in this procedure. Contact facility manager to update this procedure.

Always perform a machine stop before locking out disconnects.

Energy Source	Device used to De-energize	Location	Method	Try Out Check to Verify Equipment is De-energized Test Current Before Performing Work			
Electrical, Nitrogen	Main Breaker	Left Hand Side	Lock and Tag Main Breaker, Open Door				

#	SPECIAL INSTRUCTIONS										
1.				00 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0							
2.											
3.			7 PM								
				2 2							
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Reference: Typical minimal lockout procedure – 29 CFR 1910.147 App. A

Enforcement: Failure to follow proper lockout-tag out procedures may result in disciplinary action up to and including termination.

