

<b>Equipment ID:</b>	Temper Furnace #42	<b>Date Created:</b>	3/28/22
<b>Description:</b>	Temper Furnace Surface Combustion	<b>Person:</b>	Andrew Smith
<b>Facility:</b>	Vacuum Building	<b>Date Revised:</b>	
<b>Location:</b>	Left Hand Side Front Vacuum Section	<b>Person:</b>	

# 1	Lockout Points	Identify where the lock out points are located. <i>Picture of lockout points goes here.</i>
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# 2	Lockout Instructions	Follow the lock out instructions below.
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*Any machine modifications must be shown in this procedure. Contact facility manager to update this procedure.  
Always perform a machine stop before locking out disconnects.*

Energy Source	Device used to De-energize	Location	Method	Try Out Check to Verify Equipment is De-energized
Electrical, Nitrogen	Main Breaker	Behind Furnace	Lock and Tag Main Breaker, Open Door	Test Current Before Performing Work

#	SPECIAL INSTRUCTIONS
1.	
2.	
3.	

**Reference:** Typical minimal lockout procedure – 29 CFR 1910.147 App. A

**Enforcement:** Failure to follow proper lockout-tag out procedures may result in disciplinary action up to and including termination.

**SAFETY IS YOUR RESPONSIBILITY – LOCK IT OUT!**

