

Equipment ID:	Vacuum Furnace #32	Date Created:	3/28/22
Description:	2 Bar Vacuum Furnace	Person:	Andrew Smith
Facility:	Vacuum Building	Date Revised:	
Location:	Right Hand Side Front Vacuum Section	Person:	

# 1	Lockout Points	Identify where the lock out points are located.
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# 2	Lockout Instructions	Follow the lock out instructions below.
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*Any machine modifications must be shown in this procedure. Contact facility manager to update this procedure.
Always perform a machine stop before locking out disconnects.*

Energy Source	Device used to De-energize	Location	Method	Try Out Check to Verify Equipment is De-energized
Electrical, Nitrogen	Main Breaker, Glass Blower Breaker	Right Hand side of furnace	Lock and Tag Main Breaker and Gas Blower Breaker, Open Door	Test Current Before Performing Work

#	SPECIAL INSTRUCTIONS
1.	
2.	
3.	

Reference: Typical minimal lockout procedure – 29 CFR 1910.147 App. A

Enforcement: Failure to follow proper lockout-tag out procedures may result in disciplinary action up to and including termination.

SAFETY IS YOUR RESPONSIBILITY – LOCK IT OUT!

