



# Sun Steel Treating

Company Name

## SPECIFIC LOTO INSTRUCTIONS

<b>Equipment ID:</b>	Vacuum Furnace #31	<b>Date Created:</b>	3/28/22
<b>Description:</b>	6 Bar Vacuum Furnace	<b>Person:</b>	Andrew Smith
<b>Facility:</b>	Vacuum Building	<b>Date Revised:</b>	
<b>Location:</b>	Right Hand Side Front Vacuum Section	<b>Person:</b>	

# 1	Lockout Points	Identify where the lock out points are located.
		

# 2	Lockout Instructions		Follow the lock out instructions below.	
Any machine modifications must be shown in this procedure. Contact facility manager to update this procedure. Always perform a machine stop before locking out disconnects.				
Energy Source	Device used to De-energize	Location	Method	Try Out
				Check to Verify Equipment is De-energized
Electrical, Nitrogen	Main Breaker, Glass Blower Breaker	Right Hand side of furnace	Lock and Tag Main Breaker and Gas Blower Breaker, Open Door	Test Current Before Performing Work

#	SPECIAL INSTRUCTIONS
1.	
2.	
3.	

**Reference:** Typical minimal lockout procedure – 29 CFR 1910.147 App. A  
**Enforcement:** Failure to follow proper lockout-tag out procedures may result in disciplinary action up to and including termination.

**SAFETY IS YOUR RESPONSIBILITY – LOCK IT OUT!**

