


Equipment ID:	Vacuum #30	Date Created:	3/28/2022
Description:	10 Bar Vacuum Hardening Furnace Ipsen	Person:	Andrew Smith
Facility:	Vacuum Building	Date Revised:	
Location:	Right Hand side front of building	Person:	

# 1	Lockout Points	Identify where the lock out points are located.
		Picture of lockout points goes here.

# 2	Lockout Instructions		Follow the lock out instructions below.	
<i>Any machine modifications must be shown in this procedure. Contact facility manager to update this procedure. Always perform a machine stop before locking out disconnects.</i>				
Energy Source	Device used to De-energize	Location	Method	Try Out Check to Verify Equipment is De-energized
Electrical, Nitrogen	Main Breaker	Right side near rear of machine	Lock and Tag Main Breaker in OFF Position, Open Door	Test Current before working

#	SPECIAL INSTRUCTIONS
1.	Breaker is labeled main disconnect
2.	
3.	

Reference: Typical minimal lockout procedure – 29 CFR 1910.147 App. A

Enforcement: Failure to follow proper lockout-tag out procedures may result in disciplinary action up to and including termination.

SAFETY IS YOUR RESPONSIBILITY – LOCK IT OUT!

