

|                      |                        |                      |              |
|----------------------|------------------------|----------------------|--------------|
| <b>Equipment ID:</b> | Ion #4                 | <b>Date Created:</b> | 3/28/22      |
| <b>Description:</b>  | Ion Furnace            | <b>Person:</b>       | Andrew Smith |
| <b>Facility:</b>     | Main Building Building | <b>Date Revised:</b> |              |
| <b>Location:</b>     | Ion Department         | <b>Person:</b>       |              |

| # 1 | Lockout Points                                                                     | Identify where the lock out points are located.<br><i>Picture of lockout points goes here.</i> |
|-----|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|
|     |  |                                                                                                |

| # 2                                                                                                                                                                                    | Lockout Instructions       |                     | Follow the lock out instructions below. |                                                      |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|---------------------|-----------------------------------------|------------------------------------------------------|
| <i>Any machine modifications must be shown in this procedure. Contact facility manager to update this procedure.<br/>Always perform a machine stop before locking out disconnects.</i> |                            |                     |                                         |                                                      |
| Energy Source                                                                                                                                                                          | Device used to De-energize | Location            | Method                                  | Try Out<br>Check to Verify Equipment is De-energized |
| Electrical,                                                                                                                                                                            | Main Breaker               | Backside of Furnace | Lock and Tag Main Breaker, Open Door    | Test Current Before Performing Work                  |

| #  | SPECIAL INSTRUCTIONS |
|----|----------------------|
| 1. |                      |
| 2. |                      |
| 3. |                      |
|    |                      |
|    |                      |
|    |                      |

**Reference:** Typical minimal lockout procedure – 29 CFR 1910.147 App. A

**Enforcement:** Failure to follow proper lockout-tag out procedures may result in disciplinary action up to and including termination.

**SAFETY IS YOUR RESPONSIBILITY – LOCK IT OUT!**

