


Sun Steel Treating

SPECIFIC LOTO INSTRUCTIONS

Equipment ID:	Ion #3	Date Created:	3/28/22
Description:	Ion Furnace	Person:	Andrew Smith
Facility:	Main Building Building	Date Revised:	
Location:	Ion Department	Person:	

# 1	Lockout Points	Identify where the lock out points are located. <i>Picture of lockout points goes here.</i>
		

# 2	Lockout Instructions		Follow the lock out instructions below.	
Any machine modifications must be shown in this procedure. Contact facility manager to update this procedure. Always perform a machine stop before locking out disconnects.				
Energy Source	Device used to De-energize	Location	Method	Try Out
				Check to Verify Equipment is De-energized
Electrical,	Main Breaker	Left of Furnace	Lock and Tag Main Breaker, Open Door	Test Current Before Performing Work

#	SPECIAL INSTRUCTIONS
1.	
2.	
3.	

Reference: Typical minimal lockout procedure – 29 CFR 1910.147 App. A
Enforcement: Failure to follow proper lockout-tag out procedures may result in disciplinary action up to and including termination.

SAFETY IS YOUR RESPONSIBILITY – LOCK IT OUT!

