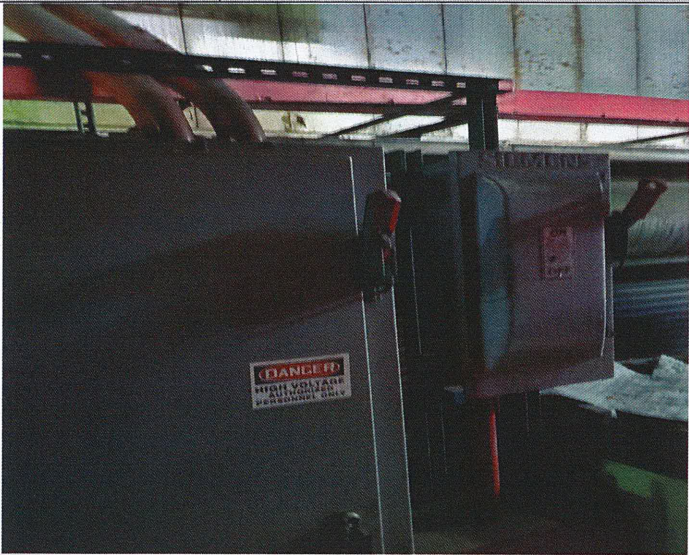


<b>Equipment ID:</b>	Ion #11	<b>Date Created:</b>	3/28/22
<b>Description:</b>	Ion Furnace	<b>Person:</b>	Andrew Smith
<b>Facility:</b>	Main Building Building	<b>Date Revised:</b>	
<b>Location:</b>	Ion Department	<b>Person:</b>	

<b># 1</b>	<b>Lockout Points</b>	Identify where the lock out points are located. <i>Picture of lockout points goes here.</i>		
				
<b># 2</b>	<b>Lockout Instructions</b>	Follow the lock out instructions below.		
<i>Any machine modifications must be shown in this procedure. Contact facility manager to update this procedure.</i> <i>Always perform a machine stop before locking out disconnects.</i>				
<b>Energy Source</b>	<b>Device used to De-energize</b>	<b>Location</b>	<b>Method</b>	<b>Try Out</b> Check to Verify Equipment is De-energized
Electrical,	Main Breaker	On Wall Behind Furnace	Lock and Tag Main Breaker, Open Door	Test Current Before Performing Work
<b>#</b>	<b>SPECIAL INSTRUCTIONS</b>			
<b>1.</b>				
<b>2.</b>				
<b>3.</b>				

**Reference:** Typical minimal lockout procedure – 29 CFR 1910.147 App. A  
**Enforcement:** Failure to follow proper lockout-tag out procedures may result in disciplinary action up to and including termination.

**SAFETY IS YOUR RESPONSIBILITY – LOCK IT OUT!**

