



List of MCA Ontario
Standard Provincial Procedures 2026

MCAO covers all costs re: tests to the F3F4-07 procedure, as well as the designated secondary procedure declared by each zone. (Each welder may only be covered for one test annually)

- Carbon Steel:

MCAO F3F4-07 (SMAW 6010/7018; .0625 to .688) –
MCAO F6F4 (GTAW/SMAW; .0625 to .684)
MCAO F6F4CS (GTAW/SMAW; .0625 to .75)
MCAO F4-1 (SMAW 7018; .0625 to .688)
MCAS CS-2 (SMAW 7018; .0625 to .75)
MCAO GMFC-1CS (MIG .1875 to .774)
MCAO ORWF-1CS (Orbital .1875 to .864)
MCAS CS-3 (GTAW; .0625 to .75)
MCAO F60FW (OFW; .0625 to .436)

- StainlesSteel:

MCAO F6F5 (GTAW/SMAW; .0625 to .308)
MCAO F6F5SS (GTAW/SMAW; .0625 to .75)
MCAO P8FW (GTAW; .05 to .10)
MCAS SS-1 (GTAW; .0625 to .75)
MCAS SS-2 (SMAW; .0625 to .75)
MCAO GMFC-1SS (MIG .1875 to .887)
MCAO ORBF-1SS (Orbital .049 to .098)
MCAO P1P8-PQR17 (GTAW/SMAW)

- Brazing:

MCAO BZCUCU (1.0 & up dia.; .0325 to .13)
MCAO BZCU1 (.25 to 3.5 dia.; .015 to .13)