



To: All Employers Currently Participating in MCA Ontario's Standard Provincial Welding Procedures Program

Re: Recent Program Amendments/Update

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We are writing to advise that a number of key policy amendments were adopted by MCAO in relation to this program (via the new MCAO/OPTC Provincial Collective Agreement); and that "costs" are now covered (by MCAO) under the program only in relation to MCAO's new Standard Provincial Carbon Steel Procedure (MCAO F3F4-07).

In summary, the program will continue to provide broad value and cost savings to all Contractor Participants as follows:

- **Eliminates the Cost/Time Burdens of Duplicate/Repetitive Testing**  
(ie a participating Contractor (operating anywhere in the province) does not have to have a welder tested to one of the MCAO Standard Provincial Procedures – if that welder has already been tested to that procedure (anywhere else in the province within the past year).
- **Covers All Costs For Tests in relation to MCAO's Standard Provincial Carbon Steel Procedure ( MCAO F3F4-07)**  
(ie TSSA Fee, Test Facility & Materials Fees; Welder's time in completing the Test).

The Program currently includes the following procedures that have been fully approved by the TSSA. These procedures, in most instances, cover 85 – 90% of all member contractor welding requirements.

- Carbon Steel:

**MCAO F3F4-07** (SMAW 6010/7018; .0625 to .688) – MCAO covers all costs re: tests to this procedure only)

**MCAO F6F4** (GTAW/SMAW; .0625 to .684)

**MCAO F6F4CS** (GTAW/SMAW; .0625 to .75)

**MCAO F4-1** (SMAW 7018; .0625 to .688)

**MCAS CS-2** (SMAW 7018; .0625 to .75)

**MCAO GMFC-1CS** (MIG .1875 to .774)

**MCAO ORWF-1CS** (Orbital .1875 to .864)

**MCAS CS-3** (GTAW; .0625 to .75)

**MCAO F60FW** (OFW; .0625 to .436)

**MCAS CS-3** (GTAW; .0625 to .75)

**MCAO F60FW** (OFW; .0625 to .436)

- StainlesSteel:

**MCAO F6F5** (GTAW/SMAW; .0625 to .308)  
**MCAO F6F5SS** (GTAW/SMAW; .0625 to .75)  
**MCAO P8FW** (GTAW; .05 to .10)  
**MCAS SS-1** (GTAW; .0625 to .75)  
**MCAS SS-2** (SMAW; .0625 to .75)  
**MCAO GMFC-1SS** (MIG .1875 to .887)  
**MCAO ORBF-1SS** (Orbital .049 to .098)  
**MCAO P1P8-PQR17** (GTAW/SMAW)

- Brazing:

**MCAO BZCUCU** (1.0 & up dia.; .0325 to .13)  
**MCAO BZCU1** (.25 to 3.5 dia.; .015 to .13)

(Note: MCAO's Welding Procedures Committee routinely reviews it's inventory of procedures; and welcomes recommendations regarding additions/deletions to it. We generally, however, do not add specialty/custom procedures to the program).

Should you, at this time require copies of any of the other standard provincial procedures now in our inventory, please be sure to give us a call at (905) 629-0344 or email at [mcao@mcao.org](mailto:mcao@mcao.org).