



Toshiba motor and Heater Exchange out for service





Upper mold cylinders seals



Blow mold cylinders: Seals, new Unbrako bolts for blow platen a & b





Heater Exchange: Clean, dip, flush, pressure test, new gaskets & zinc bars







Toshiba Motor: Tested, clean, dip, new bearings, Pumps: new seals & bearings. Chains coupling inspected



Hydraulic hoses replacing: Pump section: (5) Upper mold: (4) Lower mold: (3) Tank: (5)





Hot Runner box: new wires & thermocouples

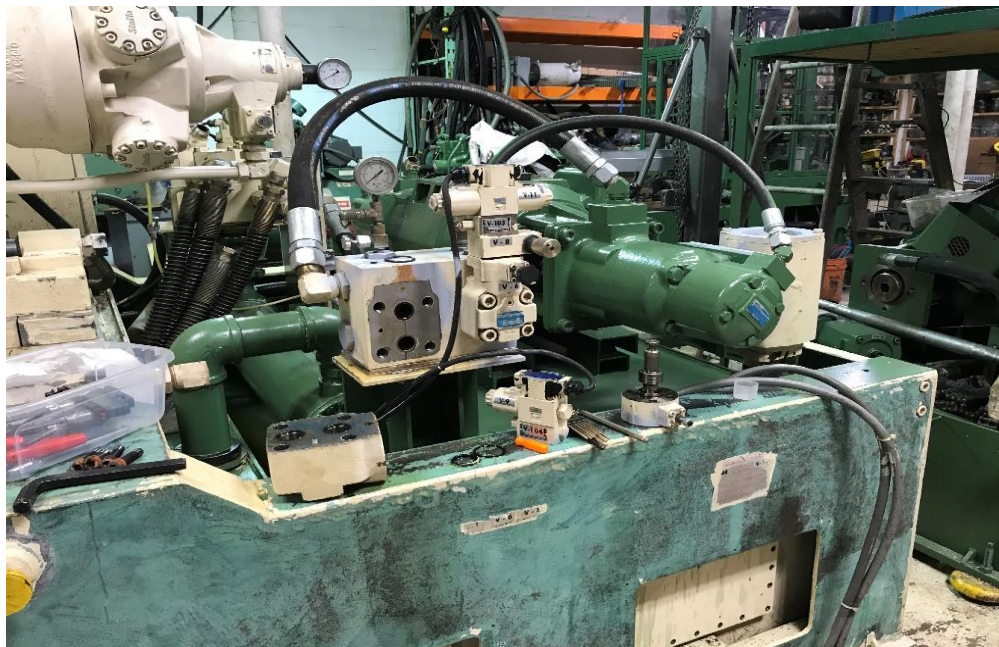


High pressure check valves replaced: (5) & V284





Primary air pressure regulator: new seals. Asco valves: inspected



Replacing O Rings



Oil tank Flush



Lower mold top end cap seals











Lower mold





Replacing: O rings, bearing, V packing and metal rings, the cylinder is good



